

#### **FACTORY AUTOMATION**

# **Application Catalog for Ships**

Opening a new passage with Mitsubishi Electric FA products



# GLOBAL IMPACT OF MITSUBISHI ELECTRIC







Through Mitsubishi Electric's vision, "Changes for the Better" are possible for a brighter future.

#### Changes for the Better

We bring together the best minds to create the best technologies. At Mitsubishi Electric, we understand that technology is the driving force of change in our lives. By bringing greater comfort to daily life, maximizing the efficiency of businesses and keeping things running across society, we integrate technology and innovation to bring changes for the better.

Mitsubishi Electric is involved in many areas including the following

#### **Energy and Electric Systems**

A wide range of power and electrical products from generators to large-scale displays.

#### **Electronic Devices**

A wide portfolio of cutting-edge semiconductor devices for systems and products.

#### **Home Appliance**

Dependable consumer products like air conditioners and home entertainment systems.

#### **Information and Communication Systems**

Commercial and consumer-centric equipment, products and systems.

#### **Industrial Automation Systems**

Maximizing productivity and efficiency with cutting-edge automation technology.

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# Improved energy saving and high precision control for ship facilities with leading-edge technology developed for the FA field.



International shipping volumes are increasing with the expansion of international trade.

With the goal of reducing environmental impact and saving energy, the movement toward the motorizing of ship facilities is gaining momentum.

Using the know-how built over years of experience in the FA field, we provide a full range of shipping solutions.



#### Ship classification standards approval for Mitsubishi Electric FA products

-							-		
Product	Model*	NK	LR	в۷	DNV GL	RINA	ABS	ccs	KR
Programmable controller	MELSEC iQ-R series	•	•	•	•	•	•	_	_
	MELSEC-Q series	•	•	•	•	•	•	-	_
	MELSEC iQ-F series	•	•	•	•	•	•	_	•
	MELSEC-F series	•	•	•	•	•	•	_	•
Human Machine Interface (HMI)	GOT2000 series	•	•	•	•	•	•	_	_
Inverter	FR-A800 series	•	•	•	•	_	•	•	•
	S-T, S-N	•	•	•	_	_	_	_	•
Magnetic contactor	SD-T, SD-N	•	•	•	-	_	_	_	_
	B(D)-T, B(D)-N	•	_	_	_	_	_	_	_
Thermal overload relay	TH-T, TH-N	_	•	•	-	_	_	_	_
Electromagnetic relay	SR(D)-T	_	•	•	_	_	_	_	_
Auxiliary contact unit for magnetic contactor	UT-AX, UN-AX	_	•	•	_	_	_	_	_
Three-phase motor	SF-PR-VS	•	_	_	_	_	_	_	_
Air circuit breaker (ACB)	AE-SW	•	•	•	•	_	•	•	_
Molded case circuit breaker (MCCB)	NF(WS-V, WS)	•	•	•	•	_	•	•	_

<sup>\*</sup>Some models have not been approved by all classification societies. For details of the models compliant with ship classification standards, please contact your local sales office.

●: Approved —: Not approved

















### **Application Examples**

A wide range of applications on a ship are available.



#### **Application Examples**







### Winch



Controls the raising/lowering of an anchor of a ship and winding/unwinding of a mooring rope.



#### **Features**

#### Simple system construction

Each device is compatible with the CC-Link IE Field Network so a network can be created using Ethernet cables.

#### Functions made for the applications

Using the crane dedicated inverter designed for lift applications enables more extensive brake sequences.



### Electric deck crane



Controls the turning, lifting/lowering, and elevating movement of a shipboard deck crane for cargo handling.



#### **Features**

#### Reduced tact time

Using the shortest-time torque startup function of the crane dedicated inverter shortens the time from startup to brake release.

#### **Easier maintenance**

The dedicated monitor of the crane dedicated inverter contributes to preventive maintenance.

#### Wire reduction

Connecting multiple inverters via CC-Link IE Field Network reduces wiring. Also, the monitoring function can be enhanced.



### **Engine cooling pump**



Controls the optimum flow rate of coolant for the circulation pump.



#### **Features**

#### **Energy saving**

The optimum flow rate can be controlled depending on the temperature of the seawater and the engine.

### The best match for high-efficiency motors

A high level of energy efficiency is achieved by combining the IE3-compliant high-efficiency motor and the inverter.

#### **Energy saving at a glance**

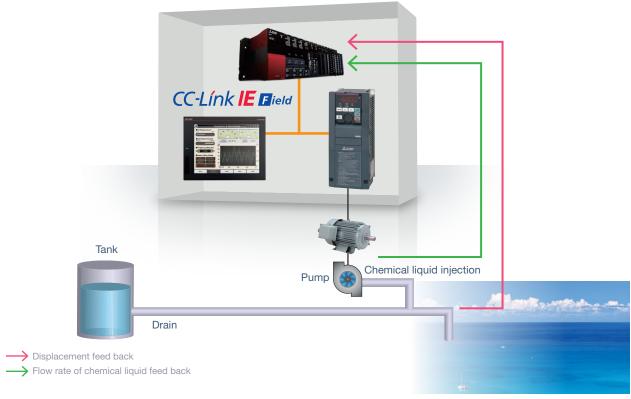
Connecting the inverter with the Energy measuring unit via the CC-Link communication allows power consumption to be monitored and managed.



### **Ballast water treatment device**



Controls the optimum flow rate of chemical liquid for the ship's indispensable ballast water treatment device.



#### **Features**

#### **Easy flow control**

The optimum flow rate of chemical liquid can be controlled according to a displacement of ballast water.

#### Simple system construction

Each device is compatible with the CC-Link IE Field Network so a network can be created using Ethernet cables.

#### The best match for highefficiency motors

A high level of energy efficiency is achieved by combining the IE3-compliant high-efficiency motor and the inverter.



### Fans and pumps



Controlling the motor according to the surroundings such as temperature achieves significant energy savings.



#### **Features**

### The best match for high-efficiency motors

A high level of energy efficiency is achieved by combining the IE3-compliant high-efficiency motor and the inverter.

#### **Energy saving at a glance**

Connecting the inverter with the Energy measuring unit via the CC-Link communication allows power consumption to be monitored and managed.



### Hatch



Controls the opening/closing of a door smoothly when loading/unloading a ship hatch.



#### **Features**

#### **Smooth control**

With the soft start/stop function by inverter control, mechanical impact/vibration can be reduced.

#### Simple system construction

Each device is compatible with the CC-Link IE Field Network so a network can be created using Ethernet cables.

#### Wire reduction

Connecting multiple inverters via CC-Link IE Field Network reduces wiring. Also, the monitoring function can be enhanced.



### **Solving Concerns and Problems**

#### **Energy saving**

#### Simple energy measurement with EcoMonitorLight

How much energy can be saved by installing energy-saving devices?



#### EcoMonitorLight allows you to measure energy easily, and see the results

### Just want to measure energy in a simple low-cost manner

The integrated display allows you to perform the main unit settings and check measured values quickly.

### Considering system expansion in the future. But is this product okay for now?

Start from checking the conditions in locations you are concerned about. It is possible to expand later to data logging and networks (CC-Link or CC-Link IE Field Network Basic communication) in phases.

### Want to easily manage measurement data from specific locations

We can provide you software for managing data using a personal computer. You can also link up with an upper-level system by using MODBUS® RTU (RS-485) communication.

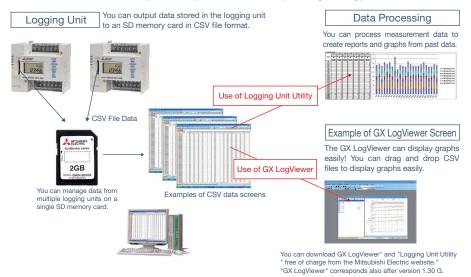
#### Auxiliary power supply 100 to 会员 克里里里 240 VAC Voltage MITSUBISH input +/PHASE KINH -/RESET 123456 SET MCCB del EMU4-HD1-MB MODBUS®RTU Current communication **愛愛愛愛愛愛愛** input To load Current sensor EMU4-HD1-MB

■ Connection example

Display periodic power consumption and CO<sub>2</sub> conversions.

#### ■ Easy management of measurement data of measurement points

#### For customers who want to periodically collect and easily manage energy measurement data!





#### Easy installation with the FR-A846 and the SF-PR-VS

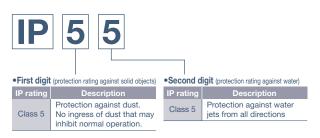
#### Reconstructing the system for energy saving seems like a hassle...



#### Easy installation outside the enclosure with the IP55 compatible inverter (FR-A846)!

The IP code represents the specified protection ratings using a code.

The first and the second digits following IP (International Protection) represent the protection ratings.





FR-A846

### Installation directly next to machinery

- Inverters can be installed nearby machinery.
- Inverters can even operate in high-humidity or dusty environments, facilitating a more flexible choice of installation locations.
- The inverter can be installed outside of the enclosure. This allows the easy installation of a new inverter without expanding enclosure space. The enclosure design becomes easier in terms of countermeasures against heat, and the control panel is downsized as well.

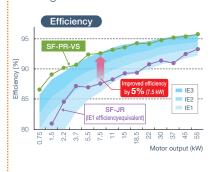


Feed water pump

#### Check!

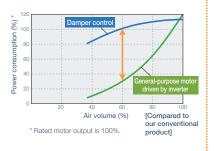
### Energy saving with high-performance energy-saving motor (SF-PR-VS)

The SF-PR-VS motor conforms to the Japanese Top Runner Standard (IE3 equivalent). When the motor is used, its energy-saving operation contributes to the reduction in electricity charges, which in turn lowers running costs.



### Increased energy saving with inverters

Compared to commercial power supply operation, significant energy savings can be gained by decreasing the rotation speed.



### **Solving Concerns and Problems**

#### **Troubleshooting**

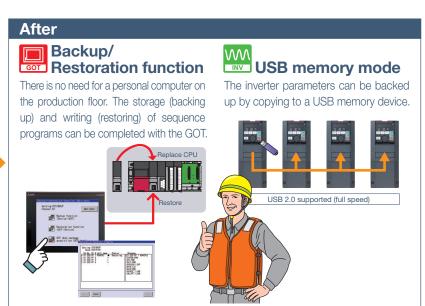
When a problem occurs, a wide variety of functions solve the problem quickly.

I need to restore operation quickly....



#### **Backing up programs**





#### **Prevent accidental operation**





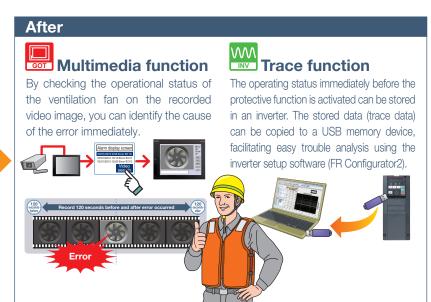
#### When a problem occurs, a wide variety of functions solve the problem quickly.

#### Can I identify the cause of the error easily?



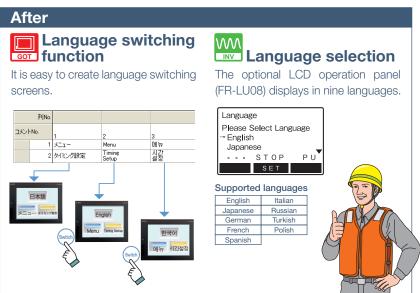
#### **Easy fault diagnosis**





#### **Switch language**





### **Solving Concerns and Problems**

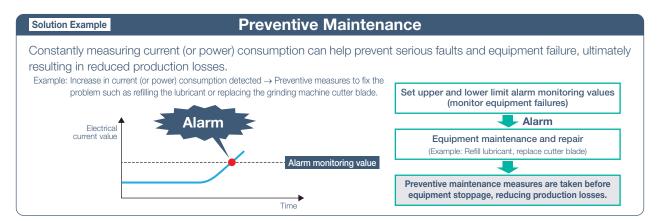
#### **Easier maintenance**

#### Preventive maintenance with energy measuring module

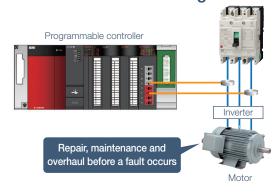
How can I prevent a sudden failure of motors?



#### Monitor motor current values and prevent faults



#### **Preventive Maintenance Diagram**



#### **Example: Monitor motor current values and prevent faults**

By constantly monitoring the motor current for abnormal changes, any motor trouble can be detected before a serious problem occurs.

Sudden changes in current/power and usage volumes are often a sign that there is a problem with equipment. The energy measuring module detects any signs of trouble to allow the problem to be remedied before failure of equipment or an accident occurs. Maintenance and overhaul measures can be taken to avoid damage caused by production line stoppages and the expense of replacing equipment. In this way, energy measuring module helps to ensure safe operation of equipment while reducing costs.

Measure current (power) consumption

Identify errors

Service before equipment fails

Eliminate

#### Reference catalog

MELSEC-Q Series Energy Measuring Module / Insulation Monitoring Module



#### **MEMO**

### Programmable controller

MELSEC iO-

Revolutionary, next-generation controllers building a new era in automation

The foundation for our next-generation automation solutions, realizing an automation controller that adds value while reducing TCO\*

\* TCO: Total Cost of Ownership



CC-LÍNKIETSN CC-LÍNKIE Control CC-LÍNKIE CC-LÍ Please contact your local sales office for information on supported models.

#### **Features**

To succeed in highly competitive markets, it's important to build automation systems that ensure high productivity and consistent product quality. The MELSEC iQ-R Series has been developed from the ground up based on common problems faced by customers and rationalizing them into seven key areas: Productivity, Engineering, Maintenance, Quality, Connectivity, Security and Compatibility. Mitsubishi Electric is taking a three-point approach to solving these problems: Reducing TCO, increasing Reliability and Reusability of existing assets.

As a bridge to the next generation in automation, the MELSEC iQ-R Series is a driving force behind revolutionary progress in the future of manufacturing.





#### **Process**



High availability process control in a scalable automation solution

#### Safety



System design flexibility with integrated safety control

#### Intelligence

Security



Extensive data handling from shop floor to business process systems

Robust security that can be

#### **Productivity**



Improve productivity through advanced performance/ functionality

#### **Engineering**



Reducing development costs through intuitive engineering

#### **Maintenance**



Reduce maintenance costs and downtime utilizing easier maintenance features

#### Quality



Reliable and trusted MELSEC product quality



Seamless network reduces system costs

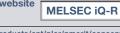
#### Connectivity



Extensive compatibility with existing products

Compatibility

#### Mitsubishi Electric FA Global website **MELSEC iQ-R Series concept**



relied on



www.mitsubishielectric.com/fa/products/cnt/plcr/pmerit/concept/index.htm

### Products Programmable controller



The next level of industry

- Outstanding performance
- Superior Drive Control
- Intuitive Programming Environment





Please contact your local sales office for information on supported models.

#### **Features**

#### **Improved CPU** performance and function

Substantial increase in processing speed as compared with the FX3 series by improving CPU performance and using new high-speed bus.

Enhanced internal functions such as the Ethernet port, RS-485 port, analog, and SD memory card slots.

Plus, improved security protects Customer assets.

**Cost effective micro PLCs** 

#### Improved engineering environment

Substantial usability improvement by next generation engineering software (GX Works3).

Parameterized setup for communication settings, analog and high-speed counter. Graphical module configuration.

An engineering software that contributes greatly to the reduction of the design man-hour.

#### Improved coordination with drive control

Improved function of built-in positioning and simple motion control (SSCNETIII/H) compatible.

Improved machine cycle time with expanded functions.

**Drive control functions that** reduce cycle time and enhance machine productivity.

#### **Product Lineup**

#### **Terminal Block type**

FX5U





#### **Connector type**

FX5UC



#### **Spring Cramp Terminal type**

FX5UC





### Programmable controller



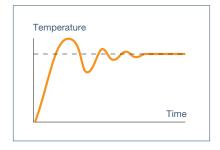
Push the limits of control.



#### **Features**

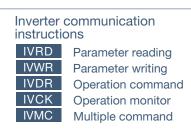
#### Easy control of temperature and flow rate

By using FX3 series built-in PID instruction, there is no need for complex algorithms or a temperature controller. Programming is simple, and system cost can also be reduced.



#### **Easy control of Mitsubishi Electric inverters**

FX3 series programmable controllers have dedicated inverter instructions for communication to Mitsubishi Electric inverters over RS-485 and reduce engineering time for inverter control.



### **Easy control of MODBUS**

With FX3 series MODBUS compatible special communication adapters, programming is easy with dedicated instruction and function codes.





#### **Product Lineup**

#### **Entry level Model**

FX3S



#### Standard Model













#### **High-end Model**













Unparalleled Performance. Uncompromising Quality.

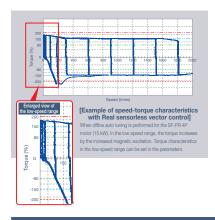
- •Pursuing leading drive performance
- Security & safety
- Easy setup & operation
- System support





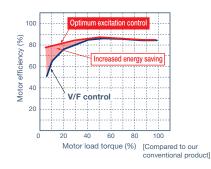
#### Move heavy weights swiftly

High torque at low speeds enables the slow and steady movement of heavy loads, which leads to smooth cargo handling.



### Increased energy saving with increased motor efficiency

Optimum excitation control continuously adjusts the excitation current to an optimum level to provide the highest motor efficiency. A substantial energy saving can be achieved.



# Installation directly next

to machinery

MITSUBISH

The FR-A846 is compatible with IP55. It can be installed nearby the machine, minimizing cable length between the inverter and motor. By enclosing a DC reactor, it requires less wiring and less space.



#### **Product Lineup**

#### High performance and high functionality inverter

#### FR-A800(-E)(-GF)(-GN) FR-A846(-E) IP55 compatible model



Compliant with the ship classification standard only for the 400 V class



Compliant with the ship classification standard only for a built-in Class C2 EMC filter

#### **Crane-dedicated inverter**

FR-A800(-E)-CRN



Compliant with the ship classification standard only for the 400 V class







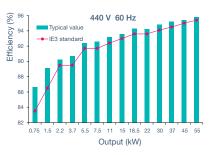
- Energy-saving motor for ships compliant with the Top Runner Standard
- •Enabling a constant-torque operation in the low-speed range with an inverter
- •Added insulation for protection against inverter surge in 400 V motors.



#### **Features**

### Energy-saving motor for ships compliant with the Top Runner Standard

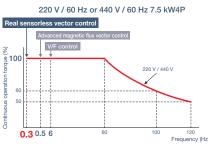
We achieve a much higher efficiency than the Top Runner Standard (IE3) using the motors for ships.



Efficiency of the SF-PR-VS (4P)
\*Typical value (for reference)

### Enabling a constant-torque operation in the low-speed range with an inverter

A wide range of speed control is possible with an inverter.



V/F control: 6 Hz, Advanced magnetic flux vector control: 0.5 Hz

Characteristics of the SF-PR-VS when driven by an inverter \*Typical value (for reference)

### Added insulation for protection against inverter surge in 400 V class motors.

When driving a 400 V class motor by the inverter, micro surge voltages causing motor burnout occur. The added insulation protects the motor against micro surges, so user's no longer need to worry motor burnout.

#### **Specifications**

Compliant standard (Motor alone)	NK (Nippon Kaiji Kyokai) or JG (Japanese Governmen	
Model	SF-PR□-VS [□ = V, F] (Indoor type (IP44) only)	
Output	0.75 to 55 kW (6 poles up to 45 kW)	
Number of poles	2, 4, 6 poles	
Frame number	80M to 225S	

Voltage/Frequency	220 V 60 Hz or 440 V 60 Hz
Thermal class	120(E): 80M to 112M 130(B): 132S to 180 M 155(F): 180L to 225S
Surrounding air temperature	NK: 45°C JG: 40°C
Coating color	Standard coating color Munsell 7.5BG7/2 or 2.5G7/2

<sup>\*</sup>The terminals box is a terminal block type with cable passing bracket for ships.

### Products Human Machine Interface (нмі)

**Graphic Operation Terminal** 

The extensive GOT2000 lineup provides a wealth of ideas for the needs of manufacturers around the world. The GOT2000 boasts advanced functionality, acts as a seamless gateway to other industrial automation devices, all while increasing productivity and efficiency.



CC-Línk | ETSN CC-Línk | E Gontrol CC-Línk | E Gield CC-Línk | E Gield Basic CC-Link

Please contact your local sales office for information on supported models.

#### **Features**

#### Low brightness mode for operation during night

Brightness can be adjusted to 32 levels.

#### Set authority and save operation history for each operator

Setting the operation authority and the viewing authority achieves "enhanced security" and allows "access management per operator". Use of the operator authentication function combined with the operation log function enables you to check the "who, what, when, and how" of an operation performed. (The operation log function is available on GT27 and GT25 models)

#### Water, dust, and oil-proof

Since GOT complies with water, dust, and oil-proof IP67F standard, it is acceptable for use in areas where water or oil are present. The GT25 rugged model complies with IP67F and IP66F ratings.

\* Note that the structure does not guarantee protection in all users' environments.

#### **Drive control (inverter)** interactive functions

Various sample screens are available for easy adjustment and monitoring of parameters. In addition, the machine diagnosis screen can be used to detect errors such as clogged filters and clogged pipes on the GOT. (Sample screens are available on GT27 and GT25 models)



#### Quickly and easily create screens for ships

With HMI/GOT Screen Design Software GT Works3, it is easy to create meters that are frequently used on screens for ships. Just select a meter (from four shapes) and design, then adjust it with a mouse operation. The status of facilities is indicated with warning colors displayed on graphical meters.



#### **Product Lineup**

#### Multi-touch gesture functions equipped model

GT27 model



#### High performance, cost efficient, mid-range model

GT25 model



#### Compact models with basic functions

GT21 model



Some models have not been approved by all classification societies. For details of the models compliant with ship classification standards and precautions, please contact your local sales office.

### Products Magnetic Starter

### MS-T<sub>Series</sub>

All your expectations packed into one small device

- Down-sized width
- •Expansion of the standard range of operation coil ratings
- •Terminal cover with finger protection
- Variety of terminals for smart wiring
- •Compliant with main International Standards



#### **Features**

#### **Down-sizing**

With a Magnetic Contactor that boasts the smallest width dimension\* in the industry, customers can easily downsize their boards more than ever before.

\*For AC-operated 10 A frame class general-purpose Magnetic Contactor (based on survey conducted by Mitsubishi Electric dated January 2019)



#### **Expansion of operation coil rating range**

The applicable voltage ranges have been extended in some operation coils, which reduces the number of operation coil rating types from 13 (previous series) to 7. Users can reduce their inventory by global standardization.

Conventional product

Coil	Rated voltage [V]					
designation	50Hz	60Hz				
24 VAC	24	24				
48 VAC	48-50	48-50				
100 VAC	100	100-110				
120 VAC	110-120	115-120				
127 VAC	125-127	127				
200 VAC	200	200-220				
220 VAC	208-220	220				
230 VAC	220-240	230-240				
260 VAC	240-260	260-280				
380 VAC	346-380	380				
400 VAC	380-415	400-440				
440 VAC	415-440	460-480				
500 VAC	500	500-550				

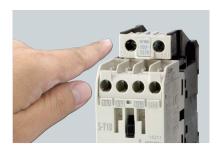
	IVIO I SCITCS			
Coil		Rated voltage [V]		
	designation	50Hz/60Hz		
	24 VAC	24		
	48 VAC	48-50		

designation	50HZ/60HZ
24 VAC	24
48 VAC	48-50
100 VAC	100 – 127
200 VAC	200-240
300 VAC	260-300
400 VAC	380-440
500 VAC	460-550

The conventional seven types are available for the 50A and larger frames.

#### Terminal cover with finger protection is provided as standard.

In addition to the Magnetic Contactor, a terminal cover is also provided as standard for the thermal relay, electromagnetic relay and auxiliary contact unit options. This prevents electric shocks and increases safety during maintenance and inspections.



#### **Product Lineup**

#### **Magnetic Contactor**





#### **Thermal Overload Relay**

TH-T□KP



#### **Magnetic Starter**

MSO-T□KP



### Low-Voltage Circuit Breaker

### WS-V, W&WS, AE-SW series

Various low-voltage circuit breakers are prepared for ships.

- •Creating the next level of high-performance
- Extensive lineup of products catering to rapidly expanding globalization
- •User-friendly products



#### **Features**

### Extensive lineup of products compliant with various ship classifications

The products are approved for the ship classification standards by NK, LR, ABS, DNV GL, BV, and CCS.



### AE-SW generator protection relay

The generator protection relay, with the rated value specified by customers, provides the most optimal protection.



#### Plug-in type

The molded case circuit breaker (MCCB) is used as a circuit breaker for switchboards or distribution boards. The plug-in type allows installation or removal in a single motion making it suitable for replacing and updating work in a short time.



#### **Product Lineup**

### Molded Case Circuit Breaker / Earth Leakage Circuit Breaker

WS-V series

W&WS series



#### **Air Circuit Breaker**

AE-SW series



### Mitsubishi Electric's global FA network delivers reliable technologies and security around the world.

Production base

Development center

Global FA Center

▲ Mechatronics showroom

Mitsubishi Electric sales office

Turkey FA Center

Mitsubishi Electric

Turkey A.Ş. Ümraniye



Russia FA Center MITSUBISHI ELECTRIC EUROPE B.V. Russian Branch St.Petersburg office



Germany FA Center MITSUBISHI ELECTRIC EUROPE B.V. Germany Branch



UK FA Center MITSUBISHI ELECTRIC EUROPE B.V. **UK Branch** 



Czech Republic FA Center MITSUBISHI ELECTRIC EUROPE B.V.Czech office



Italy FA Center Mitsubishi Electric Europe B.V. Italian Branch



Europe FA Center MITSUBISHI ELECTRIC EUROPE B.V. Polish Branch



India Gurgaon FA Center MITSUBISHNELECTRIC INDIA PVILTD. Gurgaon Head Office



India Ahmedabad FA Center MITSUBISHI ELECTRIC INDIA PVT.LTD. Ahmedabad Branch



India Pune FA Center MITSUBISHI ELECTRIC INDIA PVT.LTD. Pune Branch



Indonesia FA Center PT.MITSUBISHI **ELECTRIC INDONESIA** 



India Bangalore FA Center MITSUBISHI ELECTRIC INDIA PVT.LTD. Bangalore Branch



India Chennai FA Center MITSUBISHI ELECTRIC INDIA PVT.LTD. Chennai Branch

#### Available services



#### Technical consultation (engineering)

Our Japanese and/or local staff offer technical advice, and can also propose the best products and systems for a customer's specific application needs.



#### Showrooms

The latest automation technologies. including programmable controllers, HMIs, inverters, servo systems, and industrial automation machinery such as electrical-discharge machines, laser processing machines, CNCs, and industrial robots can be seen at Mitsubishi Electric showrooms.



From basic operations to applied programming, our training schools offer regular courses that use actual machines. We also offer customized training programs and onsite training sessions.



#### Technical support

Our FA centers and service shops work together to provide repairs, onsite engineering support, and spare parts.



#### Repairs

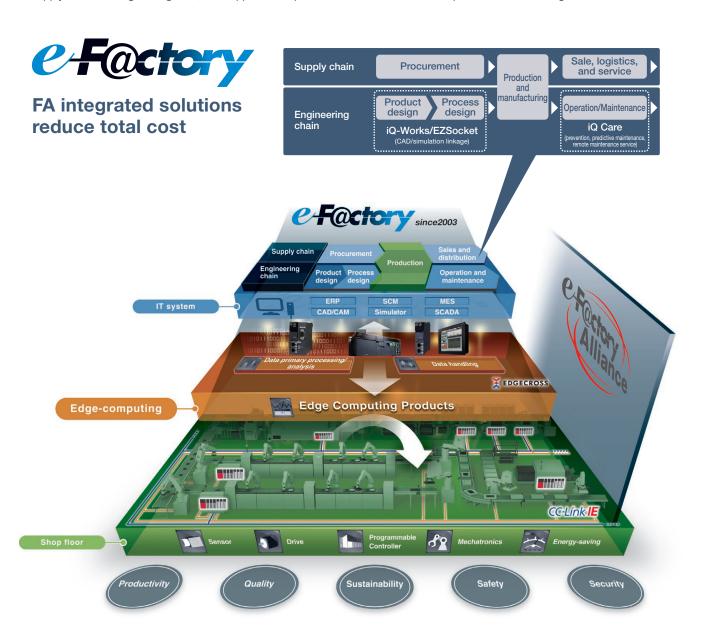
Handle repairs of our FA products.





## This solution solves customers' issues and concerns by enabling visualization and analysis that lead to improvements and increase availability at production sites.

Utilizing our FA and IT technologies and collaborating with e-F@ctory Alliance partners, we reduce the total cost across the entire supply chain and engineering chain, and support the improvement initiatives and one-step-ahead manufacturing of our customers.



Overall production information is captured in addition to energy information, enabling the realization of efficient production and energy use (energy savings).

#### Trademarks

MODBUS is a registered trademark of SCHNEIDER ELECTRIC USA, INC. Ethernet is a registered trademark of Fuji Xerox Corporation in Japan.



#### **▲ Safety Warning**

To ensure proper use of the products listed in this catalog, please be sure to read the instruction manual prior to use.

### YOUR SOLUTION PARTNER



Mitsubishi Electric offers a wide range of automation equipment from PLCs and HMIs to CNC and EDM machines.



Low voltage: MCCB, MCB, ACB



Medium voltage: VCB, VCC



Power monitoring, energy management



Compact and Modular Controllers



Inverters, Servos and Motors



Visualisation: HMIs



Numerical Control (NC)



Robots: SCARA, Articulated arm



Processing machines: EDM, Lasers, IDS



Transformers, Air conditioning, Photovoltaic systems

#### A NAME TO TRUST

Since its beginnings in 1870, some 45 companies use the Mitsubishi name, covering a spectrum of finance, commerce and industry.

The Mitsubishi brand name is recognized around the world as a symbol of premium quality.

Mitsubishi Electric Corporation is active in space development, transportation, semi-conductors, energy systems, communications and information processing, audio visual equipment and home electronics, building and energy management and automation systems, and has 237 factories and laboratories worldwide in over 121 countries.

This is why you can rely on Mitsubishi Electric automation solution - because we know first hand about the need for reliable, efficient, easy-to-use automation and control in our own factories.

As one of the world's leading companies with a global turnover of over 4 trillion Yen (over \$40 billion), employing over 100,000 people, Mitsubishi Electric has the resource and the commitment to deliver the ultimate in service and support as well as the best products.

<sup>\*</sup> Not all products are available in all countries.

