

iQ Platform-compatible PAC OPC UA Server Module



MELSEC iQ-R series

Brief



MELSEC iQ-R Series Broadcast

Embedded OPC UA server realizes robust control system

The MELSEC iQ-R Series OPC UA server module integrates the OPC UA server directly into the equipment control system as a robust alternative to a computer-based configuration.

Simple data management

Efficient tag data management is provided, utilizing data structure format and storage of tag names within the equipment. Implementation of an IT system is improved such as with SCADA simply by selecting the stored tag.

Highlights

- Embedded OPC UA server
- Simple data management
- Flexible and robust security
- Intuitive configuration software
- Vendor-neutral control system

Flexible and robust security

OPC UA security function such as certificate, encrypt and signature can be set based on system requirements.

Easy implementation using configuration software

This intuitive setup tool enables easy system configuration, reducing overall development time. In addition, import of GX Works3 project data allows labels used for the programmable controller CPU module to be utilized directly as OPC UA tags.

Wide-ranging applications

Embedding the OPC UA server into the control equipment increasing the various applications based on OPC UA.

 **OPC UA**
Server

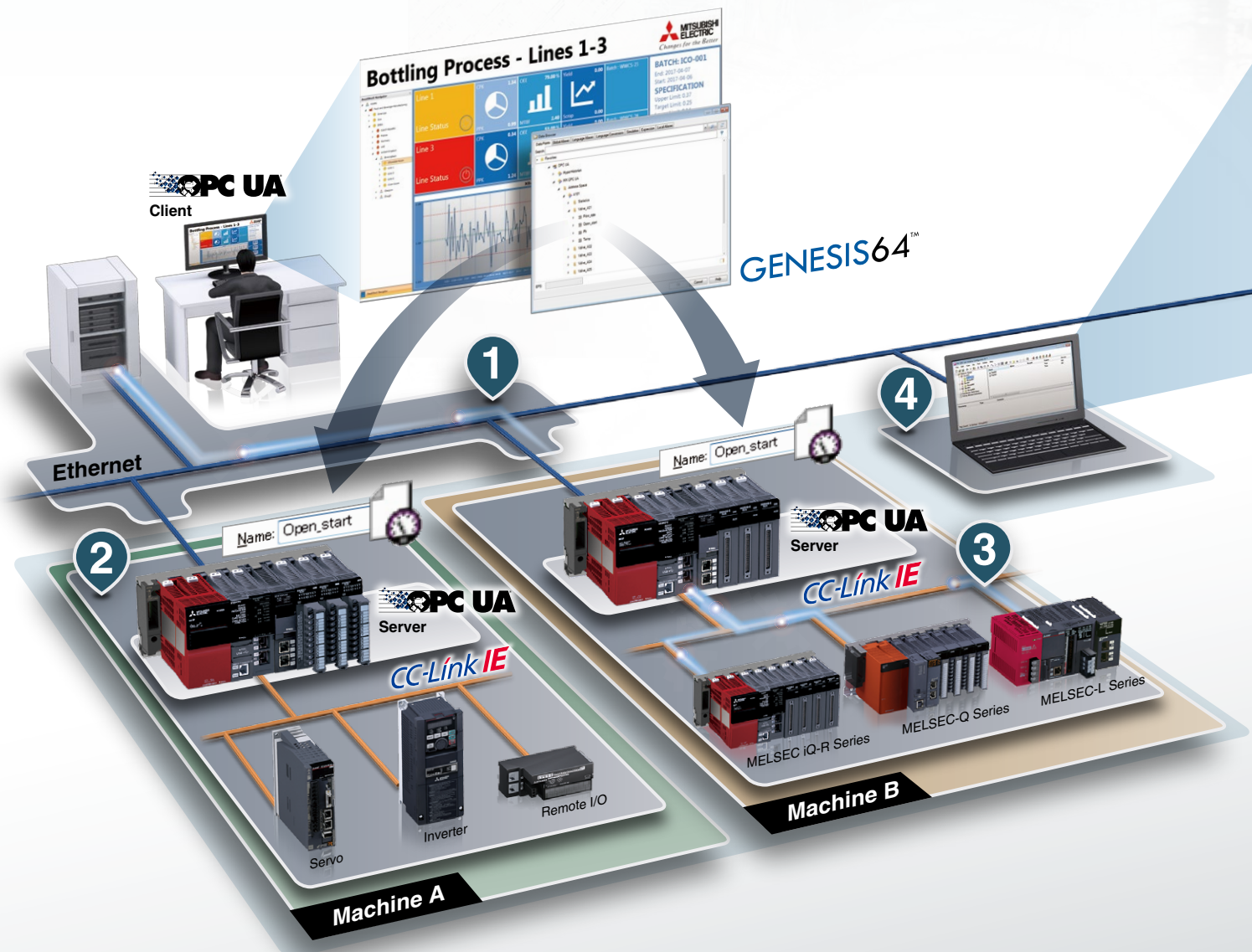


OPC Unified Architecture

OPC Unified Architecture (OPC UA) is a platform-independent communications standard developed by the OPC foundation that offers reliable and secure data communications between the manufacturing-level and IT-level systems. OPC UA is easily ported across various platforms, providing a highly scalable, vendor-neutral control system that ensures secure and reliable communications between the plant floor and IT systems, such as Mitsubishi Electric SCADA GENESIS64™ or an ERP system.

① Robust security with protection against unauthorized data access

The MELSEC iQ-R Series OPC UA server module utilizes the robust security features of OPC UA, together with dual Ethernet ports, it offers multifaceted security settings between the OPC UA server-embedded control system and client IT system.



② Embedded OPC UA server improves system reliability and reduces cost

The OPC UA server module can be installed directly on the MELSEC iQ-R Series base unit realizing an embedded OPC UA server within the machine. This improves reliability by eliminating the requirement for a computer-based server, which can be vulnerable to high security risks such as computer viruses. Less hardware maintenance is required, reducing overall system cost as industrial control systems have a longer product service life compared to computers. Efficient tag data management provided utilizing data structure format and storage of tag names within the equipment. Implementation of an IT system is improved such as with SCADA simply by selecting the stored tag.

④ Reduce overall development time with easy-to-use configuration software

Utilizing MX OPC UA Module Configuration-R, intuitive features such as the wizard-based settings can substantially reduce development time, enable easy registration of tag data by importing the engineering software GX Works3 project label data, and simplify server module maintenance.



③ Flexible configuration supports seamless connectivity

The MELSEC iQ-R Series OPC UA server module enables data collection through seamless communication between an OPC UA client and MELSEC-Series controllers, such as the MELSEC iQ-R Series, Q Series and L Series. Seamless connectivity is supported on CC-Link IE, CC-Link and Ethernet-based networks, supporting utilization with both new and existing control systems.

OPC UA server module hardware specifications

Item	RD81OPC96
SD memory card slot	SD memory card/SDHC memory card (2...16 GB)
Ethernet port	
Number of channels	2
Data transmission speed (bps)	1G, 100M, 10M
Max. number of cascaded stages*1	2 (100 Mbps), 4 (10 Mbps)
Max. segment length*2 (m)	100 (between hub and node)
Interface	RJ45
Setup software	
MX OPC UA Module Configurator-R	SW1DND-ROPCUA-E

*1. Based on use with a repeater hub. For switching hub, refer to the manufacturers documentation.

*2. For maximum segment length between hubs, refer to switching hub manufacturer documentation.

OPC UA server module software specifications

Item	Specifications	
Profile	Embedded 2017 UA Server Profile, OPC Spec Version1.04	
Encryption setting (security policy)*3	<ul style="list-style-type: none"> •None: no security •Aes256-Sha256-RsaPss: AES 256-bit encryption + SHA-256 •Aes128-Sha256-RsaOaep: AES 128-bit encryption + SHA-256 •Basic256Sha256: Basic 256-bit encryption + SHA-256 •Basic256 (deprecated): Basic 256-bit encryption •Basic128Rsa15 (deprecated): Basic 128-bit encryption 	
Signature setting (security mode)	<ul style="list-style-type: none"> •None: no security •Sign: add signature •Sign & Encrypt: add signature and encryption 	
User authentication setting	<ul style="list-style-type: none"> •Anonymous •User name/password •Certificate validation 	
Basic operating specifications		
Connection method	Ethernet IPv4	
Simultaneously connected configuration software	1	
Device memory input/output specifications		
Max. number of tags*4	10000	
Access device	Max. number	8
	Type	<ul style="list-style-type: none"> •RCPU •QCPU (Q mode) •LCPU
Data collection period	Max. number of definitions	8
	Setting cycle	200 ms...24 h
Connected OPC UA clients		
Max. number of connections	15	
Connectable Ethernet port	CH1	

*3. Available security policies differ for each firmware version of the OPC UA server module and software version of the configuration tool. For details, please refer to the "MELSEC iQ-R OPC UA Server Module User's Manual (Application) (SH-081694ENG)".

*4. For details, please refer to the relevant product manual.

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This product includes software developed by the OpenSSL Project for use in the OpenSSL Toolkit (<http://www.openssl.org/>).

Country/Region Sales office

USA +1-847-478-2100
 Mexico +52-55-3067-7512
 Brazil +55-11-4689-3000
 Germany +49-2102-486-0
 UK +44-1707-28-8780
 Ireland +353-1-4198800
 Italy +39-039-60531
 Spain +34-935-65-3131
 France +33-1-55-68-55-68

Czech Republic ... +420-255-719-200
 Poland +48-12-347-65-00
 Sweden +46-8-625-10-00
 Russia +7-812-633-3497
 Turkey +90-216-969-2500
 UAE +971-4-3724716
 South Africa +27-11-658-8100
 China +86-21-2322-3030
 Taiwan +886-2-2299-2499

Korea +82-2-3660-9569
 Singapore +65-6473-2308
 Thailand +66-2682-6522-31
 Vietnam +84-28-3910-5945
 Indonesia +62-21-31926461
 India +91-20-2710-2000
 Australia +61-2-9684-7777

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For safe use

• To use the products listed in this publication properly, always read the relevant manuals before use.

MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE: TOKYO BLDG., 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN
www.MitsubishiElectric.com