

Before using this product, please read this manual and the relevant manuals introduced in this manual carefully and pay full attention to safety to handle the product correctly. The precautions given in this manual are concerned with this prod-

uct In this manual, the safety precautions are ranked as "DANGER" and "CAUTION"

() DANGER	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
	Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Note that the \triangle CAUTION level may lead to a serious accident according to the circumstances.

Always follow the precautions of both levels because they are import-ant to personal safety.

Please save this manual to make it accessible when required and always forward it to the end user

[INSTALLATION PRECAUTIONS]

DANGER

Before mounting or dismounting this unit to or from the GOT, always shut off GOT power externally in all phases. Not doing so can cause a unit failure or malfunction When installing this unit, wear an earth band, etc. to avoid the static electricity which can cause a unit destruction.

- Use this module in the environment that satisfies the general specifications described in the User's Manual for the GOT used. Not doing so can cause an electric shock, fire, malfunction or product damage or deterioration. When installing this unit to the GOT, fit it to the option function
- board interface of the GOT until it clicks. The installation failure can cause a malfunction due to the poor connection.

[STARTUP AND MAINTENANCE PRECAUTIONS]

- Do not disassemble or modify any unit. This will cause failure, malfunction, injuries, or fire Do not touch the conductive areas and electronic parts of this
- unit directly. Doing so can cause a unit malfunction or failure.
- Always make sure to touch the grounded metal to discharge the electricity charged in the body, etc., before touching the unit. Failure to do so may cause a failure or malfunctions of the unit.

[DISPOSAL PRECAUTIONS]

Dispose of this product as industrial waste.

[TRANSPORTATION PRECAUTIONS]

Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of the User's Manual for the GOT used, as they are precision devices. Failure to do so may cause the unit to fail.

Check if the unit operates correctly after transportation.

The following shows manual relevant to this product.

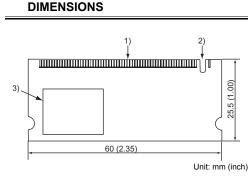
Detailed Manual

Manual name		Manual number (Model code)
GT15 User's Manual (Sold separately)		SH-080528ENG (1D7M23)
Relevant Manuals		

For relevant manuals, refer to the PDF manuals stored in the DVD ROM for the drawing software used.

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3. PART NAMES AND EXTERNAL

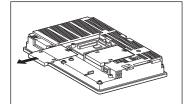


No.	Name	Description
1)	Connector	For connecting the option function board interface of the GOT
2)	Positioning crena	For positioning in the option function board installation
3)	Rating plate	—

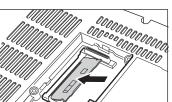
4. INSTALLATION PROCEDURE

The installation procedure for the option function board is explained using the GT1575.

- (1) Power off the GOT.
- (2) Remove the extension unit cover on the left side of the GOT. When the extension unit is installed on the GOT, remove the installed unit



(3) Insert the option function board to the option function board interface to which the positioning crenas are fitted Do not touch the board in the GOT when install the optional function board.



Compliance with the EMC and Low Voltage **Directives**

To configure a system meeting the requirements of the EMC and Low Voltage Directives when incorporating the Mitsubishi GOT (EMC and Low Voltage Directives compliant) into other machinery or equipment, refer to "EMC AND LOW VOLTAGE DIRECTIVES of the General Description included with the GOT used. The CE mark, indicating compliance with the EMC and Low Voltage Directives, is printed on the rating plate of the GOT.

Compliance with the new China RoHS directive 电器电子产品有害物质限制使用管理办法, GOT 相关的基于



Note: This symbol mark is for China only.

含有有害 6 物质的名称、含有量、含有部件 本产品中所含有的有害 6 物质的名称、含有量、含有部件如下表所示。 产品中有害物质的名称及含量

部件名称 铅 汞 Ph) (Hg) 镉 (Cd) 六价铬 (Cr(VI)) 电路板组值

本表格依据 ST/T11364 的规定编制 表示该有害物质在该部件所有均质材料中的含量均在 GB/T26572 规定的限量要

求以下 ↓ F。 示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T26572 规定的 × : 表 限量要求。

Packing List The following items are included

Model	Product	Quantity
	Option function board	1
GT15-FNB, GT15-QFNB	GT15 OPTION FUNCTION BOARD/ OPTION FUNCTION BOARD WITH ADD-ON MEMORY User's Manual (This manual)	1
	Option function board with add-on memory	1
GT15-QFNB16M, GT15-QFNB32M, GT15-QFNB48M, GT15-MESB48M	GT15 OPTION FUNCTION BOARD/ OPTION FUNCTION BOARD WITH ADD-ON MEMORY User's Manual (This manual)	1

1. OVERVIEW

This User's Manual describes the GT15 option function board/ option function board with add-on memory (hereinafter referred to as the option function board). Installation of the option function board increases functions.

Refer to the User's Manual for the GOT used for the applicable GOT.

Refer to GT Designer2 Version Screen Design Manual for the increased functions

2. SPECIFICATIONS

The performance specifications of the option function board are indicated below The general specifications of the option function board are the same as those of the GOT. For the general specifications of the GOT, refer to the User's Manual for the GOT used.

(1) GT15-FNB

Item	Specification
Memory capacity	-
GOT memory capacity after installation	9MB
Function	Applicable for MELSEC-A/FX ladder monitor function

(2) GT15-QFNB, GT15-QFNB16M, GT15-QFNB32M, GT15-QFNB48M ,

Item	Specification			
	GT15- QFNB	GT15- QFNB16M	GT15- QFNB32M	GT15- QFNB48M
Memory capacity	-	16MB	32MB	48MB-
GOT memory capacity after installation	9MB	25MB	41MB	57MB
Function	Applicable for MELSEC-Q/QnA/A/FX ladder monitor function, multi-channel function			

(3) GT15-MESB48M

(-)	
Item	Specification
Memory capacity	48MB
GOT memory capacity after installation	57MB
Function	Applicable for MELSEC-Q/QnA/A/FX ladder monitor function, multichannel function, MES interface function

Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

▲For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi. This product has been manufactured under strict quality control.
- However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

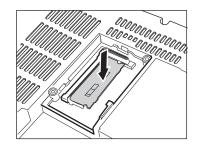
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Manual



(4) Push down the option function board until it clicks.



(5) After the installation of option function board, attach the extension unit cover For installation of extension unit, install the extension unit

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Specifications subject to change without notice Printed in Japan, October 2016.