

Before Using the Product

Before using the product, please read this manual. Make sure that the end users read this manual and then keep the manual in a safe place for future reference.

SAFETY PRECAUTIONS

(Read these precautions before using this product.)
Before using this product, please read this manual and the relevant manuals carefully and pay full attention to safety to handle the product correctly.

The precautions given in this manual are concerned with this product only.

For the safety precautions of the programmable controller system, refer to the user's manual for the CPU module used.

In this manual, the safety precautions are classified into two levels: "⚠️ WARNING" and "⚠️ CAUTION".

⚠️ WARNING Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.

⚠️ CAUTION Indicates that incorrect handling may cause hazardous conditions, resulting in minor or moderate injury or property damage.

⚠️ AVERTISSEMENT Attire l'attention sur le fait qu'une négligence peut créer une situation de danger avec risque de mort ou de blessures graves.

⚠️ ATTENTION Attire l'attention sur le fait qu'une négligence peut créer une situation de danger avec risque de blessures légères ou de gravité moyennes ou risque de dégâts matériels.

Under some circumstances, failure to observe the precautions given under "⚠️ CAUTION" may lead to serious consequences.

Observe the precautions of both levels because they are important for personal and system safety.

Make sure that the end users read this manual and then keep the manual in a safe place for future reference.

[Design Precautions]

⚠️ WARNING

- In the case of a communication failure in the network, data in the master module are held. Check Data link status (each station) (SW00B0 to SW00B7) and configure an interlock circuit in the program to ensure that the entire system will operate safely.
- Do not use any "use prohibited" signals as a remote input or output signal. These signals are reserved for system use. Do not write any data to the "use prohibited" area in the remote register. If these operations are performed, correct operation of the module cannot be guaranteed.

[Design Precautions]

⚠️ CAUTION

- Do not install the control lines or communication cables together with the main circuit lines or power cables. Keep a distance of 100mm or more between them. Failure to do so may result in malfunction due to noise.
- When the input type is a thermocouple, eliminate a disturbance that makes the temperature near the module (especially the analog input terminal block) unstable and uneven. Failure to do so may cause an accuracy error.

[Installation Precautions]

⚠️ WARNING

- Shut off the external power supply (all phases) used in the system before mounting or removing a module. Failure to do so may result in electric shock or cause the module to fail or malfunction.

[Installation Precautions]

⚠️ CAUTION

- Use the module in an environment that meets the general specifications in the user's manual for the module. Failure to do so may result in electric shock, fire, malfunction, or damage to or deterioration of the product.

- Do not directly touch any conductive parts and electronic components of the module. Doing so can cause malfunction or failure of the module.

- Securely connect the cable connectors. Poor contact may cause malfunction.

[Wiring Precautions]

⚠️ WARNING

- Shut off the external power supply (all phases) used in the system before wiring. Failure to do so may result in electric shock or cause the module to fail or malfunction.

[Wiring Precautions]

⚠️ CAUTION

- Individually ground the FG terminal of the programmable controller with a ground resistance of 100Ω or less. Failure to do so may result in electric shock or malfunction.

4. Wiring

Câblage

4.1 Wiring diagrams

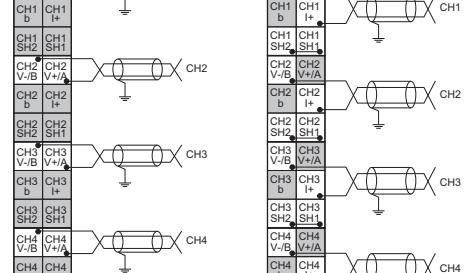
Schémas de câblage

Analog input terminal block

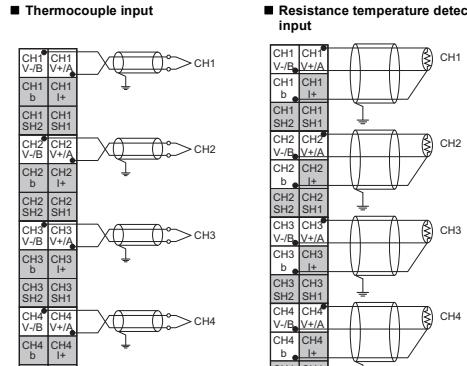
Bornier d'entrée analogique

Voltage input, micro voltage input

Make sure to connect SH1 to SH2.



Thermocouple input



Resistance temperature detector input

Make sure to connect SH1 to SH2.

Current input

Pour entrée de courant

Voltage input, micro voltage input

Entrée de tension, entrée de micro-tension

Thermocouple input

Entrée de thermocouple

Resistance temperature detector input

Entrée du détecteur de température à résistance

Terminal block for module power supply and FG

Bornier du module d'alimentation et FG

+24V
24G
FG

[Wiring Precautions]

⚠️ CAUTION

- Use applicable solderless terminals and tighten them within the specified torque range.
- Check the rated voltage and terminal layout before wiring to the module, and connect the cables correctly. Connecting a power supply with a different voltage rating or incorrect wiring may cause a fire or failure.
- Tighten the terminal block screws within the specified torque range. Under-tightening can cause short circuit, fire, or malfunction. Over-tightening can damage the screw and/or module, resulting in drop, short circuit, fire, or malfunction.
- Prevent foreign matter such as dust or wire chips from entering the module. Such foreign matter can cause a fire, failure, or malfunction.
- Place the cables in a duct or clamp them. If not, dangling cable may swing or inadvertently be pulled, resulting in damage to the module or cables or malfunction due to contact.
- Do not install the control lines or communication cables together with the main circuit lines or power cables. Keep a distance of 100mm or more between them. Failure to do so may result in malfunction due to noise.
- When disconnecting the cable from the module, do not pull the cable by the part. For the cable with connector, hold the connector part of the cable. For the cable connected to the terminal block, loosen the terminal screw. Pulling the cable connected to the module may result in malfunction or damage to the module or cable.
- When an overcurrent caused by an error of an external device or a failure of the programmable controller flows for a long time, it may cause smoke and fire. To prevent this, configure an external safety circuit, such as a fuse.
- Mitsubishi programmable controllers must be installed in control panels. Wiring and replacement of a module must be performed by qualified maintenance personnel with knowledge of protection against electric shock. For wiring methods, refer to "INSTALLATION AND WIRING" in the user's manual for the module.

[Startup and Maintenance Precautions]

⚠️ CAUTION

- Do not touch any terminal while power is on. Doing so will cause electric shock or malfunction.
- Shut off the external power supply (all phases) used in the system before cleaning the module or retightening the terminal block screws and connector screws. Failure to do so may cause the module to fail or malfunction.

[Startup and Maintenance Precautions]

⚠️ CAUTION

- Do not disassemble or modify the module. Doing so may cause failure, malfunction, injury, or a fire.
- Do not drop or apply strong shock to the module. Doing so may damage the module.
- Shut off the external power supply (all phases) used in the system before mounting or removing a module. Failure to do so may cause the module to fail or malfunction.
- After the first use of the product (terminal block), the number of connections/disconnections is limited to 50 times (IEC 61131-2 compliant).
- Before handling the module or the cable to be connected to the module, touch a metal object such as a grounded metal to discharge the static electricity from the human body. Failure to do so may cause the module to fail or malfunction.
- Startup and maintenance of a control panel must be performed by qualified maintenance personnel with knowledge of protection against electric shock. Lock the control panel so that only qualified maintenance personnel can operate it.

[Disposal Precautions]

⚠️ CAUTION

- When disposing of this product, treat it as industrial waste.

[Précautions lors de la conception]

⚠️ AVERTISSEMENT

- En cas de problème de communication dans le réseau, les données sont gardées en mémoire du module maître. Vérifier l'état de la liaison de données (sur chaque station) (SW00B0 à SW00B7) et constituer dans le programme séquentiel un circuit de verrouillage permettant de garantir la sécurité de fonctionnement de l'ensemble du système.
- Comme signal d'entrée ou de sortie distante, il ne faut utiliser aucun des signaux dont l'usage est interdit ("use prohibited"). L'usage de ces signaux est réservé au système. N'inscrire aucune données dans les zones du registre distant marquées "use prohibited". Si ces restrictions ne sont pas respectées, le bon fonctionnement du module ne peut être garanti.

[Précautions lors de la conception]

⚠️ ATTENTION

- Ne pas entremêler les lignes de commandes ou câbles de communication avec les lignes des circuits principaux ou les câbles d'alimentation. Les installer en maintenant entre eux une distance minimum de 100 mm. Faute de quoi, il y a risque de dysfonctionnement par un bruit.
- Lorsque le type d'entrée est un thermocouple, éliminer la perturbation qui rend la température à proximité du module (en particulier le bornier de l'entrée analogique) instable et irrégulière. Faute de quoi, il y a risque d'erreure de précision.

[Précautions lors de la conception]

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4.2 Wiring products

CC-Link IE Field Network

For the cables to be connected to the CC-Link IE Field Network ports, refer to the manual described in 1. Relevant manuals.

Réseau de terrain CC-Link IE

A propos des câbles de raccordement aux ports de réseau de champ CC-Link IE, voir le manuel indiqué en section 1. Manuels correspondants.

Analog input terminal block

The table below shows applicable bar solderless terminals connected to the terminal block. When wiring, use applicable wires. Use UL listed bar solderless terminals and, for processing, use a tool recommended by their manufacturer.

Solderless terminal	Wire
TE 0.5-10	24 to 16 AWG
TE 0.75-10	Stranded
A 0.5-10, AI 0.5-10WH	Copper
A 0.75-10, AI 0.75-10GY	75°C or more
A 1-10	
A 1.5-10	

Bornier d'entrée analogique

Le tableau ci-dessous indique quelles bornes sans soudure peuvent être utilisées pour le raccordement sur la plaque à bornes. Pour le câblage, utiliser les fils prescrits. Utiliser les bornes-barres sans soudure répertoriées par UL et, pour le montage, utiliser l'outil recommandé par le fabricant de ces bornes.

Borne sans soudure	Fil
TE 0.5-10	24 à 16 AWG
TE 0.75-10	Torsadé
A 0.5-10, AI 0.5-10WH	Cuivre
A 0.75-10, AI 0.75-10GY	75°C ou plus
A 1-10	
A 1.5-10	

Terminal block for module power supply and FG

The table below shows applicable bar solderless terminals connected to the terminal block. When wiring, use applicable wires. Use UL listed bar solderless terminals and, for processing, use a tool recommended by their manufacturer.

Solderless terminal	Wire
TE 0.5-8, TE 0.5-10	22 to 16 AWG
TE 0.75-8, TE 0.75-10	Stranded
TE 1.0-8, TE 1.0-10	Copper
TE 1.5-8, TE 1.5-10	75°C or more
AI 0.34-8TQ	
AI 0.5-8WH, AI 0.5-10WH	
AI 0.75-8GY, AI 0.75-10GY	
AI 1-8RD, AI 1-10RD	
AI 1.5-BBK, AI 1.5-10BK	

Bornier du module d'alimentation et FG

Le tableau ci-dessous indique quelles bornes sans soudure peuvent être utilisées pour le raccordement sur la plaque à bornes. Pour le câblage, utiliser les fils prescrits. Utiliser les bornes-barres sans soudure répertoriées par UL et, pour le montage, utiliser l'outil recommandé par le fabricant de ces bornes.

Borne sans soudure	Fil
TE 0.5-8, TE 0.5-10	22 à 16 AWG