

Programmable Controller MELSEC-F



#### FX<sub>2</sub>N-10GM

## **USER'S GUIDE**

JY992D77701K



This manual only describes the specifications for FX2N-10GM positioning controller.

For complete operation, wiring, mounting and programming instructions please refer to the FX2N-10GM, FX2N-20GM HARDWARE PROGRAMMING MANUAL, FX PROGRAMMING MANUAL II and FX SERIES HARDWARF MANUAL

These manuals should be read and understood before attempting to install or use the unit.

And, store this manual in a safe place so that you can take it out and read it whenever necessary. Always forward it to the end user.

#### Safety Precaution (Read these precautions before use.)

This manual classifies the safety precautions into two categories: 

MWARNING and MCAUTION.

<u></u> <u> </u>	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
<b> ∴</b> CAUTION	Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Depending on the circumstances, procedures indicated by ACAUTION may also cause severe injury. It is important to follow all precautions for personal safety

## **DESIGN PRECAUTIONS**

## **MARNING**

Install a safety circuit outside the PLC so that the entire system conservatively operates even if an abnormality occurs in the external power supply or a failure occurs in the PLC. If the safety circuit is installed inside the PLC, malfunction and erroneous output may cause accidents.

#### STARTUP AND MAINTENANCE **PRECAUTIONS**

#### **MARNING**

- Do not touch any terminal while the FX2N-10GM positioning controller's power is on. Doing so may cause electric shock or malfunctions.
- Before cleaning or retightening terminals externally cut off all phases of the power supply. Failure to do so may cause electric shock.
- Thoroughly read the manual, sufficiently confirming safety, then perform returning to the zero point in the MANU/AUTO mode, jog operation, step operation or automatic operation. An operation error may damage the machinery or cause accidents.

## STARTUP AND MAINTENANCE **PRECAUTIONS**

## **CAUTION**

- Do not disassemble or modify the FX2N-10GM positioning controller. Doing so may cause fire, equipment failures, or malfunctions.
  - For repair, contact your local Mitsubishi Electric distributor.
- Turn off the power to the FX2N-10GM positioning controller before connecting or disconnecting any extension cable.
  - Failure to do so may cause equipment failures or malfunctions.
- Turn off the power to the FX2N-10GM positioning controller before attaching or detaching the following devices.

Failure to do so may cause equipment failures or malfunctions.

Peripheral devices, FX Series terminal blocks

#### DISPOSAL PRECAUTIONS

## **⚠CAUTION**

Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device.

## TRANSPORTATION AND STORAGE PRECAUTIONS

/CAUTION

 The product is a precision instrument. During transportation, avoid impacts larger than those specified in Section 5.2 by using dedicated packaging boxes and shock-absorbing palettes.
 Failure to do so may cause failures in the product.

After transportation, verify operation of the product and check for damage of the mounting part, etc.

#### 1. Reference manual

Refer to the under mentioned manual for details about product installation, and programming.

- FX2N-10GM, FX2N-20GM HARDWARE PROGRAMMING MANUAL
   The installation of FX2N-10GM and FX2N-20GM and wiring and the instructions are explained.
- E-20TP-E OPERATION MANUAL
   The operation of the input of the program which uses E-20TP-E and the monitor and the test is explained.
- FX-PCS-VPS/WIN-E SOFTWARE MANUAL
   The operation program is input using the FX-PCS-VPS/WIN-E software. This manual explains the operation of the monitor and test functions.
- 4) FX-PCS-KIT-GM-EE SOFTWARE MANUAL The program is input via the FX-PCS-KIT-GM-EE. The manual explains the operation of the monitor and test functions.

The manual in 1) is not included with the product. Please request from the shop where the units was purchased if required.

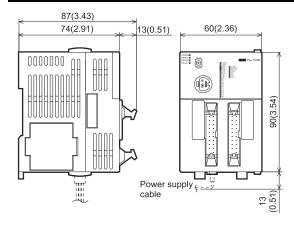
The manuals in 2), 3) and 4) are included with the product.

#### 2. Outline of the unit

The FX2N-10GM positioning controller (hereinafter call FX2N-10GM or 10GM) is a pulse chain output unit that enables the positioning control of a stepping motor or a servo motor via the drive unit.

- One FX2N-10GM can control 1 axis.
- Both dedicated positioning language (cod instructions) and sequence language (basic instructions and application instructions) are available.
- A pulse generator can be connection. (The manual pulse generators must be an open collector output type.)
- The zero return operation at each start can be omitted with a servo amplifier with the absolute position (ABS) detection function.
- The FX2N-10GM can be used alone.
  - When an FX2N-10GM is connected with an FX2N/FX2NC/FX3U/FX3UC series Programmable logic controller (here after call PLC), the positioning data can be read/written.
  - When connecting to an FX2NC PLC, the FX2NC-CNV-IF must be used.
  - When connecting to an FX3UC PLC, the FX2NC-CNV-IF or FX3UC-1PS-5V must be used.

## 3. External dimensions

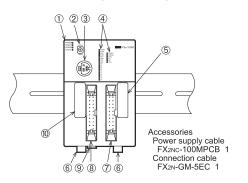


Din rail width: 35mm Weight: approx.0.3kg Dimensions mm(inch)

## 4. Product composition

## 4.1 Each part name

The name and description of each part of the FX2N-10GM are explained below.



- ①Operation indicator LED
- 2MANU/AUTO switch
- 3 Connector for programming tool
- 4I/O display
- **⑤**Connector for PLC extension block
- **6**Hook for DIN rail installation
- **⑦Connector for motor amplifier: CON2**
- ®Connector for I/O: CON1

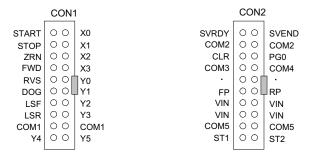
## 4.2 Operation display

The state of FX2N-10GM is displayed by LED.

Name of LED	Content
POWER	LED lights when power is supplied. If LED is not lit, check power supply voltage and current.
READY	LED lights when accepting an axis instruction. During pulse output or when an error occurs, the LED is off.
ERROR	LED is lit or blinks when an error occurs in the positioning drive of FX <sub>2N</sub> -10GM.
CPU-E	CPU error. Incompatible system configuration, excess noise, etc. (Mixing foreign body, and influence of noise, etc.)

#### 4.3 I/O connector

The pin array of the I/O connector is as follows.

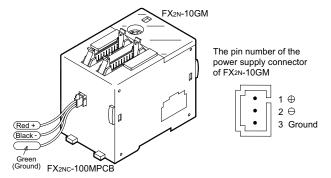


All terminals with identical names are shorted internally. (Ex. COM1-COM1, VIN-VIN, etc.) Do not wire " • " terminals.

Refer to the FX<sub>2N</sub>-10GM, FX<sub>2N</sub>-20GM HARDWARE PROGRAMMING MANUAL for wiring information.

#### 4.4 Power supply connector

The power to the  $FX_{2N}$ -10GM is supplied with the special power supply cable attached to the product. The ground of the  $FX_{2N}$ -10GM and the servo amplifier is a common ground. Refer to the  $FX_{2N}$ -10GM,  $FX_{2N}$ -20GM HARDWARE PROGRAMMING MANUAL for details wiring instruction.





Install a safety circuit outside of  $FX_{2N}$ -10GM so that the entire system may work safety when the external power supply fails.

## 4.5 Connection with PLC

Refer to the  $FX_{2N}$ -10GM,  $FX_{2N}$ -20GM HARDWARE PROGRAMMING MANUAL for details concerning the system configuration.

## 5. Specification

## 5.1 Power supply specification

Item	Contents
Power supply	DC24V +10%, -15%
Allowance power failure time	The operation is continued to the momentary power failure is 5ms or less.
Power consumption	5W
Fuse	125V 1A

## 5.2 General specifications

Item	Contents
Ambient temperature	0 to 55 °C (operation)20 to 70 °C (storage).
Surrounding humidity	35 to 85% (No condensation) operation
Vibration resistance	Frequency 10 to 57Hz: Half 0.035mm amplitude, Frequency 57 to 150Hz: 4.9 m/s² Acceleration Sweep count for X,Y, Z: 10 times (80 min in each direction).
Shock resistance	147m/s² acceleration, Action time: 11ms. 3 times in each direction X, Y, Z.
Noise immunity	1,000Vp-p,1μs. 30 to 100Hz, tested by noise simulator.
Dielectric withstand voltage	500V AC > 1 min, tested between all points, terminal and ground.
Insulation resistance	$5 \text{M}\Omega$ > 500V DC, tested between all points, terminal and ground
Ground	Class D grounding (100 $\Omega$ or less)
Use atmosphere	Ambient conditions to be free of corrosive gases. Dust should be minimal.
Working altitude	<2000m*1

<sup>\*1:</sup>Do not use the PLC under pressure higher than the atmospheric pressure. Doing so may damage the PLC.

## 5.3 Performance specification

Item	Contents			
Number of control axes	One axis			
Applicable PLC	Bus connection with FX2N/FX2NC/FX3U/FX3UC series PLC. The number of I/O points occupied is 8 points.  When connecting to an FX2NC PLC, the FX2NC-CNV-IF must be used.  When connecting to an FX3UC PLC, the FX2NC-CNV-IF or FX3UC-1PS-5V must be used.			
Program memory	3.8 K steps. Built-in EEPROM			
Battery	No battery included.			
Positioning unit	Command units: mm, deg, inch, pls, (relativity/absolutely) Max command value ± 999,999 (32 bits when indirectly specifying)			
Accumulation address	-2,147,483,648 to 2,147,483,647 pulses			
Speed instruction	200kHz max., 153,000cm/min (200kHz or less). Automatic trapezoidal pattern acceleration/deceleration			
Zero return	Manual operation or automatic operation. The DOG type machine zero return (The DOG search function is provided). An automatic electric zero return is possible by the electric starting point setting.			
Absolute position detection	The absolute position detection is possible with MR-J2(S), MR-H, MR-J3 and the MR-J4 type servo amplifier with the ABS detection function.			
Control inputs	Operation system: FWD (manual forwarding), RVS (manual reversal) ZRN (machine zero return), START (automatic start), STOP, Manual pulse generator (2kHz max), Single-step operation input (Depends upon the parameter setting).  Mechanical system: DOG (near-point signal), LSF (forward rotation limit), LSR (reverse rotation limit), Interrupt: 4 points Servo system: SVRDY (servo ready), SVEND (servo end), PG0 (zero-point signal)			
	General purpose: The main body has X0 to X3.			
Control outputs	Servo system: FP (forward rotation pulse). RP (reverse rotation pulse), CLR (counter clear).			
	General purpose: The main body has Y0 to Y5.			

<sup>\* 1:</sup>When the file register is used, it is necessary to set PARA.101.

## 5.4 Input specifications

Item		Input from general-purpose equipment	Input from drive unit	
	Group 1	START, STOP, ZRN, FWD, RVS, LSF, LSR	SVRDY, SVEND	
Input signal	Group 2	DOG	PG0	
name	Group 3	General-purpose input, interruption input: X0 to X3	-	
	Group 4	Manual pulse generator	-	
Circuit insulation		By photocoupler	By photocoupler	
Operation indication		LED is lit while input is ON	LED is lit while input is ON	
Signal voltage		24V DC ± 10% (internal power supply)	5 to 24V DC ± 10%	
Input current		7mA/24V DC	7mA/24V DC (PG0 11.5mA/24V DC)	
Input ON current		4.5mA or more	0.7mA or more (PG0 1.5mA or more)	
Input OFF current		1.5mA or less	0.3mA or less (PG0 0.5mA or less)	
Signal format		Contact input or NPN open collector transistor input.		
	Group 1	Approx. 3msec	Approx.3msec	
Response time	Group 2	Approx. 0.5msec	Approx.16μs	
	Group 3	Approx. 3msec <sup>*1</sup>	-	
İ	Group 4	Approx. 0.1ms <sup>*1</sup>	-	

<sup>\*1:</sup>The selection of general purpose inputs, manual pulse generator inputs or interrupt inputs in the parameter settings automatically adjusts the input filters.

## 5.5 Output specification

Item	General-purpose output	Output to drive unit
Signal name	Y0 to Y5	FP, RP, CLR
Circuit isolation	By photocoupler	By photocoupler
Operation indication	LED is lit while output is ON	LED is lit while output is ON
External power supply	5 to 24V DC ± 10%	5 to 24V DC ± 10%
Load current	50mA or less	20mA or less
Open circuit leak current	0.1mA/24V DC or less	0.1mA/24V DC or less
Output ON volt- age	0.5V max	0.5V max (CLR is 1.5V max.)
Response time	0.2ms max. for both OFF $\rightarrow$ ON and ON $\rightarrow$ OFF.	Pulse output FP RP is 200kHz max. Pulse output width of the CLR signal: Approx. 20msec.

## 「电器电子产品有害物质限制使用标识要求」的表示方式



Note: This symbol mark is for China only.

含有有害6物质的名称,含有量,含有部品

本产品中所含有的有害6物质的名称,含有量,含有部品如下表所示。

#### 产品中有害物质的名称及含量

部件名称				:	有害物质		
		铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
可绝租检制服	外壳	0	0	0	0	0	0
可编程控制器	印刷基板	×	0	0	0	0	0

本表格依据SJ/T 11364的规定编制。

- 〇:表示该有害物质在该部件所有均质材料中的含量均在GB/T 26572规定的限量要求以下。
- ×:表示该有害物质至少在该部件的某一均质材料中的含量超出GB/T 26572规定的限量要求。

基于中国标准法的参考规格: GB/T15969.2

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

#### Warranty

Exclusion of loss in opportunity and secondary loss from warranty liability Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to:

- (1) Damages caused by any cause found not to be the responsibility of Mitsubishi.
- (2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.
- (3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products.
- (4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

## ⚠ For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However when installing the
  product where major accidents or losses could occur if the product fails, install appropriate
  backup or failsafe functions in the system.

Manual number: JY992D77701

Manual revision: K

Date : August 2018

## MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE: TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN



Programmable Controller M可见是是



#### FX<sub>2</sub>N-10GM

## **USER'S GUIDE**

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This manual only describes the specifications for FX2N-10GM positioning controller. For complete operation, wiring, mounting and programming instructions please refer to the FX2N-10GM,

FX2N-20GM HARDWARE PROGRAMMING MANUAL, FX PROGRAMMING MANUAL II and FX SERIES HARDWARE MANUAL.

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#### Safety Precaution (Read these precautions before use.)

This manual classifies the safety precautions into two categories: 

MWARNING and 
MCAUTION

<u></u> <u> </u>	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
<b> ∴</b> CAUTION	Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Depending on the circumstances, procedures indicated by ACAUTION may also cause severe injury. It is important to follow all precautions for personal safety

## **DESIGN PRECAUTIONS**

#### **!** WARNING

Install a safety circuit outside the PLC so that the entire system conservatively operates even if an
abnormality occurs in the external power supply or a failure occurs in the PLC.
 If the safety circuit is installed inside the PLC, malfunction and erroneous output may cause
accidents.

# STARTUP AND MAINTENANCE PRECAUTIONS

#### **MARNING**

- Do not touch any terminal while the FX<sub>2N</sub>-10GM positioning controller's power is on.
   Doing so may cause electric shock or malfunctions.
- Before cleaning or retightening terminals externally cut off all phases of the power supply.
   Failure to do so may cause electric shock.
- Thoroughly read the manual, sufficiently confirming safety, then perform returning to the zero point in the MANU/AUTO mode, jog operation, step operation or automatic operation.
   An operation error may damage the machinery or cause accidents.

## STARTUP AND MAINTENANCE PRECAUTIONS

## **⚠CAUTION**

- Do not disassemble or modify the FX<sub>2</sub>N-10GM positioning controller.
   Doing so may cause fire, equipment failures, or malfunctions.
   For repair, contact your local Mitsubishi Electric distributor.
- Turn off the power to the FX2N-10GM positioning controller before connecting or disconnecting any
  extension cable.
- Failure to do so may cause equipment failures or malfunctions.
- Turn off the power to the FX2N-10GM positioning controller before attaching or detaching the following devices.

Failure to do so may cause equipment failures or malfunctions.

- Peripheral devices, FX Series terminal blocks

## DISPOSAL PRECAUTIONS (CAUTION

 Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device.

## TRANSPORTATION AND STORAGE PRECAUTIONS AND STORAGE

The product is a precision instrument. During transportation, avoid impacts larger than those specified in Section 5.2 by using dedicated packaging boxes and shock-absorbing palettes. Failure to do so may cause failures in the product.

After transportation, verify operation of the product and check for damage of the mounting part, etc

#### 1. Reference manual

Refer to the under mentioned manual for details about product installation, and programming.

- 1) FX2N-10GM, FX2N-20GM HARDWARE PROGRAMMING MANUAL The installation of FX2N-10GM and FX2N-20GM and wiring and the instructions are explained.
- 2) E-20TP-E OPERATION MANUAL

The operation of the input of the program which uses E-20TP-E and the monitor and the test is explained.

3) FX-PCS-VPS/WIN-E SOFTWARE MANUAL

The operation program is input using the FX-PCS-VPS/WIN-E software. This manual explains the operation of the monitor and test functions.

4) FX-PCS-KIT-GM-EE SOFTWARE MANUAL

The program is input via the FX-PCS-KIT-GM-EE. The manual explains the operation of the monitor and test functions.

The manual in 1) is not included with the product. Please request from the shop where the units was purchased if required.

The manuals in 2), 3) and 4) are included with the product.

#### 2. Outline of the unit

The FX<sub>2N</sub>-10GM positioning controller (hereinafter call FX<sub>2N</sub>-10GM or 10GM) is a pulse chain output unit that enables the positioning control of a stepping motor or a servo motor via the drive unit.

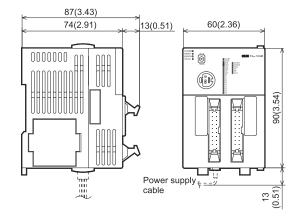
- One FX<sub>2N</sub>-10GM can control 1 axis.
- Both dedicated positioning language (cod instructions) and sequence language (basic instructions and application instructions) are available.
- A pulse generator can be connection. (The manual pulse generators must be an open collector output type.)
- The zero return operation at each start can be omitted with a servo amplifier with the absolute position (ABS) detection function.
- The FX<sub>2N</sub>-10GM can be used alone.

When an FX2N-10GM is connected with an FX2N/FX3UC/FX3UC series Programmable logic controller (here after call PLC), the positioning data can be read/written.

When connecting to an FX2NC PLC, the FX2NC-CNV-IF must be used.

When connecting to an FX3UC PLC, the FX2NC-CNV-IF or FX3UC-1PS-5V must be used.

#### 3. External dimensions

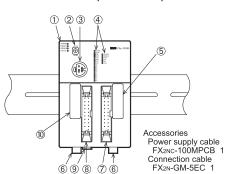


Din rail width: 35mm Weight: approx.0.3kg Dimensions mm(inch)

## 4. Product composition

#### 4.1 Each part name

The name and description of each part of the FX2N-10GM are explained below.



- ①Operation indicator LED
- ②MANU/AUTO switch
- 3 Connector for programming tool
- 4 I/O display
- ⑤Connector for PLC extension block
- **6**Hook for DIN rail installation
- ⑦Connector for motor amplifier: CON2
- ®Connector for I/O: CON1
- ①Connector for PLC

#### 4.2 Operation display

The state of FX2N-10GM is displayed by LED.

Name of LED	Content
POWER	LED lights when power is supplied. If LED is not lit, check power supply voltage and current.
READY	LED lights when accepting an axis instruction. During pulse output or when an error occurs, the LED is off.
ERROR	LED is lit or blinks when an error occurs in the positioning drive of $FX_{2N}$ -10GM.
CPU-E	CPU error. Incompatible system configuration, excess noise, etc. (Mixing foreign body, and influence of noise, etc.)

#### 4.3 I/O connector

The pin array of the I/O connector is as follows.

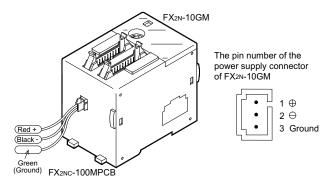
CON1			CON2		
START STOP	00	X0 X1	SVRDY COM2	00	SVEND COM2
ZRN	00	X2	CLR	00	PG0
FWD	00	X3	COM3	00	COM4
RVS	00	Y0	•	00	١.
DOG	00	Y1	FP	0 ol	RP
LSF	00	Y2	VIN	00	VIN
LSR	00	Y3	VIN	00	VIN
COM1	00	COM1	COM5	00	COM5
Y4	00	Y5	ST1	00	ST2
					1

All terminals with identical names are shorted internally. (Ex. COM1-COM1, VIN-VIN, etc.) Do not wire "  $\bullet$  " terminals.

Refer to the FX $_{2N}$ -10GM, FX $_{2N}$ -20GM HARDWARE PROGRAMMING MANUAL for wiring information.

#### 4.4 Power supply connector

The power to the FX<sub>2N</sub>-10GM is supplied with the special power supply cable attached to the product. The ground of the FX<sub>2N</sub>-10GM and the servo amplifier is a common ground. Refer to the FX<sub>2N</sub>-10GM, FX<sub>2N</sub>-20GM HARDWARE PROGRAMMING MANUAL for details wiring instruction.





Install a safety circuit outside of FX<sub>2N</sub>-10GM so that the entire system may work safety when the external power supply fails.

## 4.5 Connection with PLC

Refer to the  $FX_{2N}$ -10GM,  $FX_{2N}$ -20GM HARDWARE PROGRAMMING MANUAL for details concerning the system configuration.

## 5. Specification

## 5.1 Power supply specification

Item	Contents
Power supply	DC24V +10%, -15%
Allowance power failure time	The operation is continued to the momentary power failure is 5ms or less.
Power consumption	5W
Fuse	125V 1A

## 5.2 General specifications

Item	Contents			
Ambient temperature	0 to 55 °C (operation)20 to 70 °C (storage).			
Surrounding humidity	35 to 85% (No condensation) operation			
Vibration resistance	Frequency 10 to 57Hz: Half 0.035mm amplitude, Frequency 57 to 150Hz: 4.9 m/s² Acceleration Sweep count for X,Y, Z: 10 times (80 min in each direction).			
Shock resistance	147m/s² acceleration, Action time: 11ms. 3 times in each direction X, Y, Z.			
Noise immunity	1,000Vp-p,1μs. 30 to 100Hz, tested by noise simulator.			
Dielectric withstand voltage	500V AC > 1 min, tested between all points, terminal and ground.			
Insulation resistance	$5M\Omega$ > 500V DC, tested between all points, terminal and ground			
Ground	Class D grounding (100 $\Omega$ or less)			
Use atmosphere	Ambient conditions to be free of corrosive gases. Dust should be minimal.			
Working altitude	ng altitude <2000m <sup>*1</sup>			

<sup>\*1:</sup>Do not use the PLC under pressure higher than the atmospheric pressure. Doing so may damage the PLC.

## 5.3 Performance specification

Item	Contents			
Number of control axes	One axis			
Applicable PLC	Bus connection with FX2N/FX2NC/FX3U/FX3UC series PLC. The number of I/O points occupied is 8 points.  When connecting to an FX2NC PLC, the FX2NC-CNV-IF must be used.  When connecting to an FX3UC PLC, the FX2NC-CNV-IF or FX3UC-1PS-5V must be used.			
Program memory	3.8 K steps. Built-in EEPROM			
Battery	No battery included.			
Positioning unit	Command units: mm, deg, inch, pls, (relativity/absolutely) Max command value ± 999,999 (32 bits when indirectly specifying)			
Accumulation address	-2,147,483,648 to 2,147,483,647 pulses			
Speed instruction	200kHz max., 153,000cm/min (200kHz or less). Automatic trapezoidal pattern acceleration/deceleration			
Zero return	Manual operation or automatic operation. The DOG type machine zero return (The DOG search function is provided). An automatic electric zero return is possible by the electric starting point setting.			
Absolute position detection	The absolute position detection is possible with MR-J2(S), MR-H, MR-J3 and the MR-J4 type servo amplifier with the ABS detection function.			
Control inputs	Operation system: FWD (manual forwarding), RVS (manual reversal) ZRN (machine zero return), START (automatic start), STOP, Manual pulse generator (2kHz max), Single-step operation input (Depends upon the parameter setting). Mechanical system: DOG (near-point signal), LSF (forward rotation limit), LSR (reverse rotation limit), Interrupt: 4 points Servo system: SVRDY (servo ready), SVEND (servo end), PG0 (zero-point signal)			
	General purpose: The main body has X0 to X3.			
Control outputs	Servo system: FP (forward rotation pulse). RP (reverse rotation pulse), CLR (counter clear).			
	General purpose: The main body has Y0 to Y5.			

<sup>\* 1:</sup>When the file register is used, it is necessary to set PARA.101.

## 5.4 Input specifications

Item		Input from general-purpose equipment	Input from drive unit		
	Group 1	START, STOP, ZRN, FWD, RVS, LSF, LSR	SVRDY, SVEND		
Input signal	Group 2	DOG	PG0		
name	Group 3	General-purpose input, interruption input: X0 to X3	-		
	Group 4	Manual pulse generator	-		
Circuit insulation		By photocoupler	By photocoupler		
Operation indication		LED is lit while input is ON	LED is lit while input is ON		
Signal voltage		24V DC ± 10% (internal power supply)	5 to 24V DC ± 10%		
Input current Input ON current Input OFF current		7mA/24V DC	7mA/24V DC (PG0 11.5mA/24V DC)		
		4.5mA or more	0.7mA or more (PG0 1.5mA or more)		
		1.5mA or less	0.3mA or less (PG0 0.5mA or less)		
Signal format		Contact input or NPN open collector transistor input.			
	Group 1	Approx. 3msec	Approx.3msec		
Response	Group 2	Approx. 0.5msec	Approx.16μs		
time	Group 3	Approx. 3msec*1	-		
	Group 4	Approx. 0.1ms*1	-		

<sup>\*1:</sup>The selection of general purpose inputs, manual pulse generator inputs or interrupt inputs in the parameter settings automatically adjusts the input filters.

## 5.5 Output specification

Item	General-purpose output	Output to drive unit		
Signal name	Y0 to Y5	FP, RP, CLR		
Circuit isolation	By photocoupler	By photocoupler		
Operation indication	LED is lit while output is ON	LED is lit while output is ON		
External power supply	5 to 24V DC ± 10%	5 to 24V DC ± 10%		
Load current 50mA or less		20mA or less		
Open circuit leak current	0.1mA/24V DC or less	0.1mA/24V DC or less		
Output ON volt- age	0.5V max	0.5V max (CLR is 1.5V max.)		
Response time	0.2ms max. for both OFF $\rightarrow$ ON and ON $\rightarrow$ OFF.	Pulse output FP RP is 200kHz max. Pulse output width of the CLR signal: Approx. 20msec.		

## · 电器电子产品有害物质限制使用标识要求」的表示方式



Note: This symbol mark is for China only.

含有有害6物质的名称,含有量,含有部品

本产品中所含有的有害6物质的名称,含有量,含有部品如下表所示。

#### 产品中有害物质的名称及含量

	部件名称				;	有害物质		
			铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
	可绝租捡料服	外壳	0	0	0	0	0	0
н	可编程控制器	印刷基板	×	0	0	0	0	0

本表格依据SJ/T 11364的规定编制。

- 〇:表示该有害物质在该部件所有均质材料中的含量均在GB/T 26572规定的限量要求以下。
- ×:表示该有害物质至少在该部件的某一均质材料中的含量超出GB/T 26572规定的限量要求。

基于中国标准法的参考规格: GB/T15969.2

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## Warranty

Exclusion of loss in opportunity and secondary loss from warranty liability

Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to:

- (1) Damages caused by any cause found not to be the responsibility of Mitsubishi.
- (2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.
- (3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products.
- (4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

## **⚠** For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However when installing the
  product where major accidents or losses could occur if the product fails, install appropriate
  backup or failsafe functions in the system.

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Specifications are subject to change without notice