



FX3G-8AV-BD

INSTALLATION MANUAL



Manual Number	JY997D33701
Revision	H
Date	June 2018

This manual describes the part names, dimensions, mounting, and specifications of the product. Before use, read this manual and the manuals of all relevant products fully to acquire proficiency in handling and operating the product. Make sure to learn all the product information, safety information, and precautions. Store this manual in a safe place so that it can be taken out and read whenever necessary. Always forward it to the end user.

Registration:
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Effective June 2018
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Safety Precautions (Read these precautions before use.)

This manual classifies the safety precautions into two categories:

WARNING and **CAUTION**.

WARNING	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
CAUTION	Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Depending on the circumstances, procedures indicated by **CAUTION** may also cause severe injury. It is important to follow all precautions for personal safety.

Associated Manuals

Manual name	Manual No.	Description
FX3S Series User's Manual - Hardware Edition	JY997D48601 MODEL CODE: 09R535	Explains the FX3S Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3G Series User's Manual - Hardware Edition	JY997D31301 MODEL CODE: 09R521	Explains the FX3G Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3S/FX3G/FX3GC/FX3U/FX3UC Series Programming Manual - Basic & Applied Instruction Edition	JY997D16601 MODEL CODE: 09R517	Describes PLC programming for basic/applied instructions and devices.

This manual describes the specifications and installation details for the FX3G-8AV-BD. For system configuration, and program examples, refer to the following manuals.
→ **FX3S Series User's Manual - Hardware Edition**
→ **FX3G Series User's Manual - Hardware Edition**
→ **FX3S/FX3G/FX3GC/FX3U/FX3UC Series Programming Manual**

How to obtain manuals

For product manuals or documents, consult with the Mitsubishi Electric dealer from who you purchased your product.

Applicable standards

FX3G-8AV-BD units made in November, 2008 or later comply with the EC Directive (EMC Directive). Further information can be found in the following manual.

- **FX3S Series Hardware Manual (Manual No. JY997D48301)**
- **FX3G Series Hardware Manual (Manual No. JY997D46001)**

Attention

This product is designed for use in industrial applications.

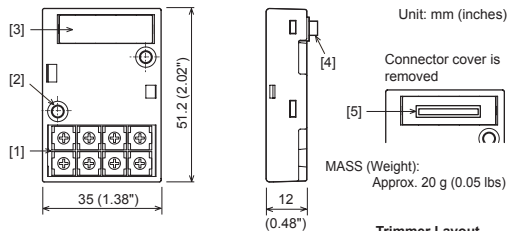
1. Outline

FX3G-8AV-BD is an expansion board equipped with eight analog set points which can be used as an analog timer.

1.1 Incorporated Items

Product	Analog volume expansion board FX3G-8AV-BD
Included items	<ul style="list-style-type: none"> M3×8 tapping screws for installation: 2 pcs. Trimmer layout label Side cover Installation Manual (This manual)

1.2 External Dimensions and Part Names



- [1] Analog volume
- [2] Mounting holes (2-φ3.2)
- [3] Connector cover
- [4] Main unit connector
- [5] Memory cassette/Display module connector

Unit: mm (inches)

Connector cover is removed

MASS (Weight):
Approx. 20 g (0.05 lbs)

Trimmer Layout

VR0	VR1	VR2	VR3
VR4	VR5	VR6	VR7

2. Installation

INSTALLATION PRECAUTIONS **WARNING**

- Make sure to cut off all phases of the power supply externally before attempting installation or wiring work. Failure to do so may cause electric shock or damage to the product.

INSTALLATION PRECAUTIONS **CAUTION**

- Use the product within the generic environment specifications described in PLC main unit manual (Hardware Edition). Never use the product in areas with excessive dust, oily smoke, conductive dusts, corrosive gas (salt air, Cl₂, H₂S, SO₂ or NO₂), flammable gas, vibration or impacts, or expose it to high temperature, condensation, or rain and wind. If the product is used in such conditions, electric shock, fire, malfunctions, deterioration or damage may occur.
- Use screwdrivers carefully when performing installation work, thus avoiding accident or product damage.
- When drilling screw holes or wiring, make sure that cutting and wiring debris do not enter the ventilation slits of the PLC. Failure to do so may cause fire, equipment failures or malfunctions.
- Do not touch the conductive parts of the product directly. Doing so may cause device failures or malfunctions.
- Connect expansion board securely to their designated connectors. Loose connections may cause malfunctions.

For the installation, refer to the following manual.
→ **FX3S Series User's Manual - Hardware Edition**
→ **FX3G Series User's Manual - Hardware Edition**

3. Specifications

STARTUP AND MAINTENANCE PRECAUTIONS **CAUTION**

- Do not disassemble or modify the PLC. Doing so may cause fire, equipment failures, or malfunctions. * For repair, contact your local Mitsubishi Electric representative.
- Do not drop the product or exert strong impact to it. Doing so may cause damage.

DISPOSAL PRECAUTIONS **CAUTION**

- Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device.

TRANSPORTATION AND STORAGE PRECAUTIONS **CAUTION**

- The product is a precision instrument. During transportation, avoid impacts larger than those specified in the general specifications by using dedicated packaging boxes and shock-absorbing palletes. Failure to do so may cause failures in the product. After transportation, verify operation of the product and check for damage of the mounting part, etc.

3.1 Applicable PLC

Model name	Applicability
FX3S Series PLC	Ver. 1.00 or later (from first production)
FX3G Series PLC	Ver. 1.10 or later

- Only one analog volume expansion board can be used per main unit. Never stack up two or more expansion boards.

For details on the system configuration, refer to the following manual.
→ **FX3S Series User's Manual - Hardware Edition**
→ **FX3G Series User's Manual - Hardware Edition**

3.2 General Specifications

The general specifications are equivalent to the PLC main unit. For general specifications, refer to the following manuals.
→ **FX3S Series User's Manual - Hardware Edition**
→ **FX3G Series User's Manual - Hardware Edition**

3.3 Performance specifications

Item	Specification
Analog volume points	8points
Instruction	VRRD(FNC 85) Volume Read VRSC(FNC 86) Volume Scale
Digital conversion value	VRRD instruction: 0 to 255 VRSC instruction: 0 to 10

For instructions, refer to the following manuals.
→ **FX3S/FX3G/FX3GC/FX3U/FX3UC Series Programming Manual**

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基于中国标准法的参考规格:GB/T15969.2

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(4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.