



General-Purpose AC Servo

MITSUBISHI SERVO AMPLIFIERS & MOTORS
MELSERVO-J4

Conversion Unit for SSCNET of MR-J2S-B
Compatible AC Servo

MODEL (Servo Amplifier)

MR-J4- _B_ -RJ020

MODEL (Drive Unit)

MR-J4-DU _B_ -RJ020

MODEL (Converter Unit)

MR-CR55K_

MODEL (Conversion Unit for SSCNET of MR-J2S-B)

MR-J4-T20

SERVO AMPLIFIER
INSTRUCTION MANUAL

● Safety Instructions ●

Please read the instructions carefully before using the equipment.


To use the equipment correctly, do not attempt to install, operate, maintain, or inspect the equipment until you have read through this Instruction Manual, Installation guide, and appended documents carefully. Do not use the equipment until you have a full knowledge of the equipment, safety information and instructions. In this Instruction Manual, the safety instruction levels are classified into "WARNING" and "CAUTION".




Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.




Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight injury to personnel or may cause physical damage.

Note  that the CAUTION level may lead to a serious consequence according to conditions. Please follow the instructions of both levels because they are important to personnel safety. What must not be done and what must be done are indicated by the following diagrammatic symbols.



Indicates what must not be done. For example, "No Fire" is indicated  by .



Indicates what must be done. For example,  grounding is indicated by .

In this Instruction Manual, instructions at a lower level than the above, instructions for other functions, and so on are classified into "POINT".

After reading this Instruction Manual, keep it accessible to the operator.

1. To prevent electric shock, note the following

WARNING


- Before wiring or inspection, turn off the power and wait for 15 minutes or more until the charge lamp turns off. Then, confirm that the voltage between P+ and N- is safe with a voltage tester and others. Otherwise, an electric shock may occur. In addition, when confirming whether the charge lamp is off or not, always confirm it from the front of the servo amplifier.
- Ground the servo amplifier and servo motor securely.
- Any person who is involved in wiring and inspection should be fully competent to do the work.
- Do not attempt to wire the servo amplifier and servo motor until they have been installed. Otherwise, it may cause an electric shock.
- Do not operate switches with wet hands. Otherwise, it may cause an electric shock.
- The cables should not be damaged, stressed, loaded, or pinched. Otherwise, it may cause an electric shock.
- During power-on or operation, do not open the front cover of the servo amplifier. Otherwise, it may cause an electric shock.
- Do not operate the servo amplifier with the front cover removed. High-voltage terminals and charging area are exposed and you may get an electric shock.
- Except for wiring and periodic inspection, do not remove the front cover of the servo amplifier even if the power is off. The servo amplifier is charged and you may get an electric shock.
- To prevent an electric shock, always connect the protective earth (PE) terminal (marked \oplus) of the servo amplifier to the protective earth (PE) of the cabinet.
- To avoid an electric shock, insulate the connections of the power supply terminals.

2. To prevent fire, note the following

CAUTION

- Install the servo amplifier, servo motor, and regenerative resistor on incombustible material. Installing them directly or close to combustibles will lead to smoke or a fire.
- Always connect a magnetic contactor between the power supply and the main circuit power supply (L1/L2/L3) of the servo amplifier, in order to configure a circuit that shuts down the power supply on the side of the servo amplifier's power supply. If a magnetic contactor is not connected, continuous flow of a large current may cause smoke or a fire when the servo amplifier malfunctions.
- In order to configure a circuit that shuts down the power supply on the side of the servo amplifier's power supply, always connect one molded-case circuit breaker or fuse per one servo amplifier between the power supply and the power supply (L1/L2/L3) of a servo amplifier. If a molded-case circuit breaker or fuse is not connected, continuous flow of a large current may cause smoke or a fire when the servo amplifier malfunctions.
- When using the regenerative resistor, switch power off with the alarm signal. Otherwise, a regenerative transistor malfunction or the like may overheat the regenerative resistor, causing smoke or a fire.
- Provide adequate protection to prevent screws and other conductive matter, oil and other combustible matter from entering the servo amplifier, servo motor, and MR-J4-T20.
- Always connect a molded-case circuit breaker to the power supply of the servo amplifier.


3. To prevent injury, note the following

 CAUTION	
<ul style="list-style-type: none"> ● Only the voltage specified in the Instruction Manual should be applied to each terminal. Otherwise, a burst, damage, etc. may occur. ● Connect cables to the correct terminals. Otherwise, a burst, damage, etc. may occur. ● Ensure that polarity (+/-) is correct. Otherwise, a burst, damage, etc. may occur. ● The servo amplifier heat sink, regenerative resistor, servo motor, etc., may be hot while the power is on and for some time after power-off. Take safety measures such as providing covers to avoid accidentally touching them by hands and parts such as cables. 	

4. Additional instructions

The following instructions should also be fully noted. Incorrect handling may cause a malfunction, injury, electric shock, fire etc.

(1) Transportation and installation

 CAUTION																						
<ul style="list-style-type: none"> ● Transport the products correctly according to their mass. ● Stacking in excess of the specified number of product packages is not allowed. ● Do not hold the front cover when transporting the servo amplifier. Otherwise, it may drop. ● Install the servo amplifier and the servo motor in a load-bearing place in accordance with the Instruction Manual. ● Do not get on or put heavy load on the equipment. Otherwise, it may cause injury. ● The equipment must be installed in the specified direction. ● Leave specified clearances between the servo amplifier and the cabinet walls or other equipment. ● Do not install or operate the servo amplifier and MR-J4-T20 which have been damaged or have any parts missing. ● Do not block the intake and exhaust areas of the servo amplifier and MR-J4-T20. Otherwise, it may cause a malfunction. ● Do not drop or strike the servo amplifier, servo motor, and MR-J4-T20. Isolate them from all impact loads. ● When you keep or use the equipment, please fulfill the following environment. 																						
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2" style="text-align: center;">Item</th> <th style="text-align: center;">Environment</th> </tr> </thead> <tbody> <tr> <td rowspan="2" style="text-align: center;">Ambient temperature</td> <td style="text-align: center;">Operation</td> <td style="text-align: center;">0 °C to 55 °C (non-freezing)</td> </tr> <tr> <td style="text-align: center;">Storage</td> <td style="text-align: center;">-20 °C to 65 °C (non-freezing)</td> </tr> <tr> <td rowspan="2" style="text-align: center;">Ambient humidity</td> <td style="text-align: center;">Operation</td> <td rowspan="2" style="text-align: center;">5 %RH to 90 %RH (non-condensing)</td> </tr> <tr> <td style="text-align: center;">Storage</td> </tr> <tr> <td colspan="2" style="text-align: center;">Ambience</td> <td style="text-align: center;">Indoors (no direct sunlight), free from corrosive gas, flammable gas, oil mist, dust, and dirt</td> </tr> <tr> <td colspan="2" style="text-align: center;">Altitude</td> <td style="text-align: center;">2000 m or less above sea level (Contact your local sales office for the altitude for options.)</td> </tr> <tr> <td colspan="2" style="text-align: center;">Vibration resistance</td> <td style="text-align: center;">5.9 m/s², at 10 Hz to 55 Hz (directions of X, Y and Z axes)</td> </tr> </tbody> </table>		Item		Environment	Ambient temperature	Operation	0 °C to 55 °C (non-freezing)	Storage	-20 °C to 65 °C (non-freezing)	Ambient humidity	Operation	5 %RH to 90 %RH (non-condensing)	Storage	Ambience		Indoors (no direct sunlight), free from corrosive gas, flammable gas, oil mist, dust, and dirt	Altitude		2000 m or less above sea level (Contact your local sales office for the altitude for options.)	Vibration resistance		5.9 m/s ² , at 10 Hz to 55 Hz (directions of X, Y and Z axes)
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<ul style="list-style-type: none"> ● When the product has been stored for an extended period of time, contact your local sales office. ● When handling the servo amplifier and MR-J4-T20, be careful about the edged parts such as corners of them. ● The servo amplifier and MR-J4-T20 must be installed in a metal cabinet. 																						

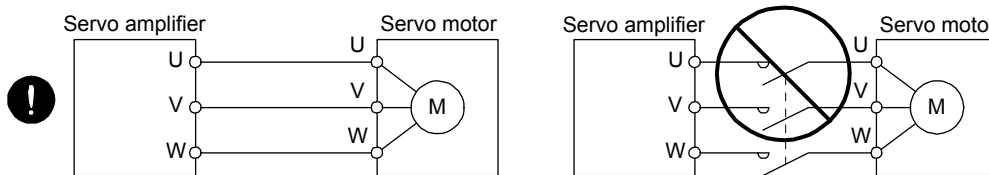
⚠ CAUTION

- When fumigants that contain halogen materials such as fluorine, chlorine, bromine, and iodine are used for disinfecting and protecting wooden packaging from insects, they cause malfunction when entering our products.
Please take necessary precautions to ensure that remaining materials from fumigant do not enter our products, or treat packaging with methods other than fumigation (heat method).
Additionally, disinfect and protect wood from insects before packing products.

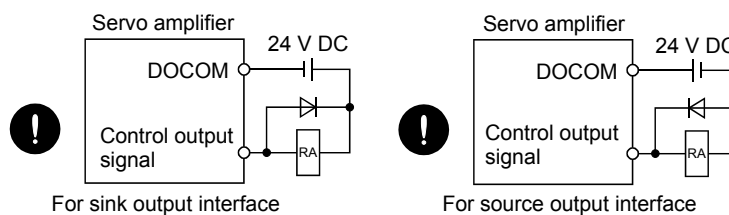
(2) Wiring

⚠ CAUTION

- Wire the equipment correctly and securely. Otherwise, the servo motor may operate unexpectedly.
- Do not install a power capacitor, surge killer, or radio noise filter (optional FR-BIF(-H)) on the servo amplifier output side.
- To avoid a malfunction, connect the wires to the correct phase terminals (U/V/W) of the servo amplifier and servo motor.
- Connect the servo amplifier power output (U/V/W) to the servo motor power input (U/V/W) directly. Do not let a magnetic contactor, etc. intervene. Otherwise, it may cause a malfunction.



- The connection diagrams in this Instruction Manual are shown for sink interfaces, unless stated otherwise.
- The surge absorbing diode installed to the DC relay for control output should be fitted in the specified direction. Otherwise, the emergency stop and other protective circuits may not operate.



- When the cable is not tightened enough to the terminal block, the cable or terminal block may generate heat because of the poor contact. Be sure to tighten the cable with specified torque.
- Connecting a servo motor of the incorrect axis to U, V, W, or CN2 of the servo amplifier may cause a malfunction.
- Configure a circuit to turn off EM2 or EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.

(3) Test run and adjustment

⚠ CAUTION

- Before operation, check the parameter settings. Improper settings may cause some machines to operate unexpectedly.
- Never make a drastic adjustment or change to the parameter values as doing so will make the operation unstable.
- Do not get close to moving parts during the servo-on status.

(4) Usage

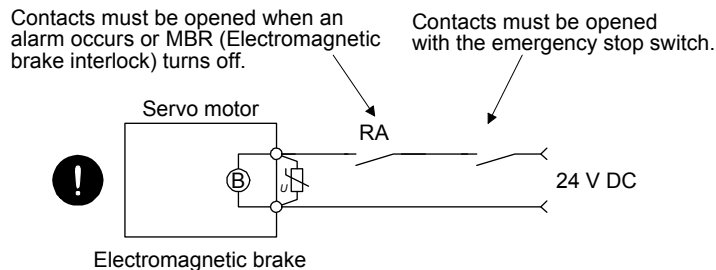
⚠ CAUTION

- When it is assumed that a hazardous condition may occur due to a power failure or product malfunction, use a servo motor with an external brake to prevent the condition.
- Do not disassemble, repair, or modify the equipment.
- Before resetting an alarm, make sure that the run signal of the servo amplifier is off in order to prevent a sudden restart. Otherwise, it may cause an accident.
- Use a noise filter, etc. to minimize the influence of electromagnetic interference. Electromagnetic interference may be given to the electronic equipment used near the servo amplifier.
- Burning or breaking a servo amplifier may cause a toxic gas. Do not burn or break it.
- Use the servo amplifier with the specified servo motor.
- The electromagnetic brake on the servo motor is designed to hold the motor shaft and should not be used for ordinary braking.
- For such reasons as service life and mechanical structure (e.g. where a ball screw and the servo motor are coupled via a timing belt), the electromagnetic brake may not hold the motor shaft. To ensure safety, install a stopper on the machine side.

(5) Corrective actions

⚠ CAUTION

- Ensure safety by confirming the power off, etc. before performing corrective actions. Otherwise, it may cause an accident.
- When it is assumed that a hazardous condition may occur due to a power failure or product malfunction, use a servo motor with an electromagnetic brake or external brake to prevent the condition.
- Configure an electromagnetic brake circuit which is interlocked with an external emergency stop switch.



- When any alarm has occurred, eliminate its cause, ensure safety, and deactivate the alarm before restarting operation.
- Provide an adequate protection to prevent unexpected restart after an instantaneous power failure.

(6) Maintenance, inspection and parts replacement

CAUTION

- Make sure that the emergency stop circuit operates properly such that an operation can be stopped immediately and a power is shut off by the emergency stop switch.
- It is recommended that the servo amplifier be replaced every 10 years when it is used in general environment.
- When using the servo amplifier that has not been energized for an extended period of time, contact your local sales office.

(7) General instruction

- To illustrate details, the equipment in the diagrams of this Instruction Manual may have been drawn without covers and safety guards. When the equipment is operated, the covers and safety guards must be installed as specified. Operation must be performed in accordance with this Instruction Manual.

● DISPOSAL OF WASTE ●

Please dispose a servo amplifier, battery (primary battery) and other options according to your local laws and regulations.

EEP-ROM life

The number of write times to the EEP-ROM, which stores parameter settings, etc., is limited to 100,000. If the total number of the following operations exceeds 100,000, the servo amplifier may malfunction when the EEP-ROM reaches the end of its useful life.

- Write to the EEP-ROM due to parameter setting changes
- Write to the EEP-ROM due to device changes

STO function of the servo amplifier

The STO function cannot be used when the servo amplifier is in the J2S compatibility mode. To use the STO function, switch the operation mode to J4 mode. Refer to section 13.1 for the mode switching procedure.

Compliance with global standards

Refer to app. 6 and 7 for the compliance with global standard.

«About the manuals»

You must have this Instruction Manual and the following manuals to use this servo. Ensure to prepare them to use the servo safely.

Servo amplifiers and drive units are written as servo amplifiers in this Instruction Manual under certain circumstances, unless otherwise stated.

Relevant manuals

Manual name	Manual No.
MELSERVO Servo Motor Instruction Manual (Vol. 3)	SH(NA)030113ENG
MELSERVO Linear Encoder Instruction Manual (Note 1)	SH(NA)030111ENG
MELSERVO-J4 Servo Amplifier Instruction Manual (Troubleshooting) (Note 2)	SH(NA)030109ENG
MELSERVO-J4 Instructions and Cautions for Drive of HC/HA Series Servo Motor with MR-J4-(DU)_B_-RJ020 (Note 3)	SH(NA)030127ENG
MELSERVO-J4 Conversion unit for SSCNET of MR-J2S-B MR-J4-T20 Installation Guide (Packed with MR-J4-T20.)	IB(NA)0300204ENG
MELSERVO EMC Installation Guidelines	IB(NA)67310ENG

- Note
1. It is necessary for using the fully closed loop system.
 2. It is necessary for using a converter unit.
 3. It is necessary for using an HC series/HA series servo motor.

«Wiring»

Wires mentioned in this Instruction Manual are selected based on the ambient temperature of 40 °C.

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1. FUNCTIONS AND CONFIGURATION

1. FUNCTIONS AND CONFIGURATION

POINT
● Refer to chapter 14 for the MR-CR55K_ converter unit and MR-J4-DU_B_-RJ020 drive unit.

1.1 Summary

This Instruction Manual explains about the MR-J4-_B_-RJ020 AC servo amplifiers compatible with a conversion unit for SSCNET of MR-J2S-B, and the MR-J4-T20 conversion unit for SSCNET of MR-J2S-B. Always use MR-J4-T20 with MR-J4-_B_-RJ020.

MR-J4-_B_-RJ020 can be connected to SSCNET of MR-J2S-B by being used with MR-J4-T20.

MR-J4-_B_-RJ020 servo amplifiers have "J2S compatibility mode (factory setting)" and "J4 mode" as the operation mode. The "J2S compatibility mode" is the operation mode compatible with the previous functions of the MR-J2S-B series.

This Instruction Manual explains when the "J2S compatibility mode" is used except for in chapter 13.

When using the servo amplifier in "J4 mode", refer to chapter 13.

When you use an MR-J4-_B_-RJ020 servo amplifier, please note the following items.

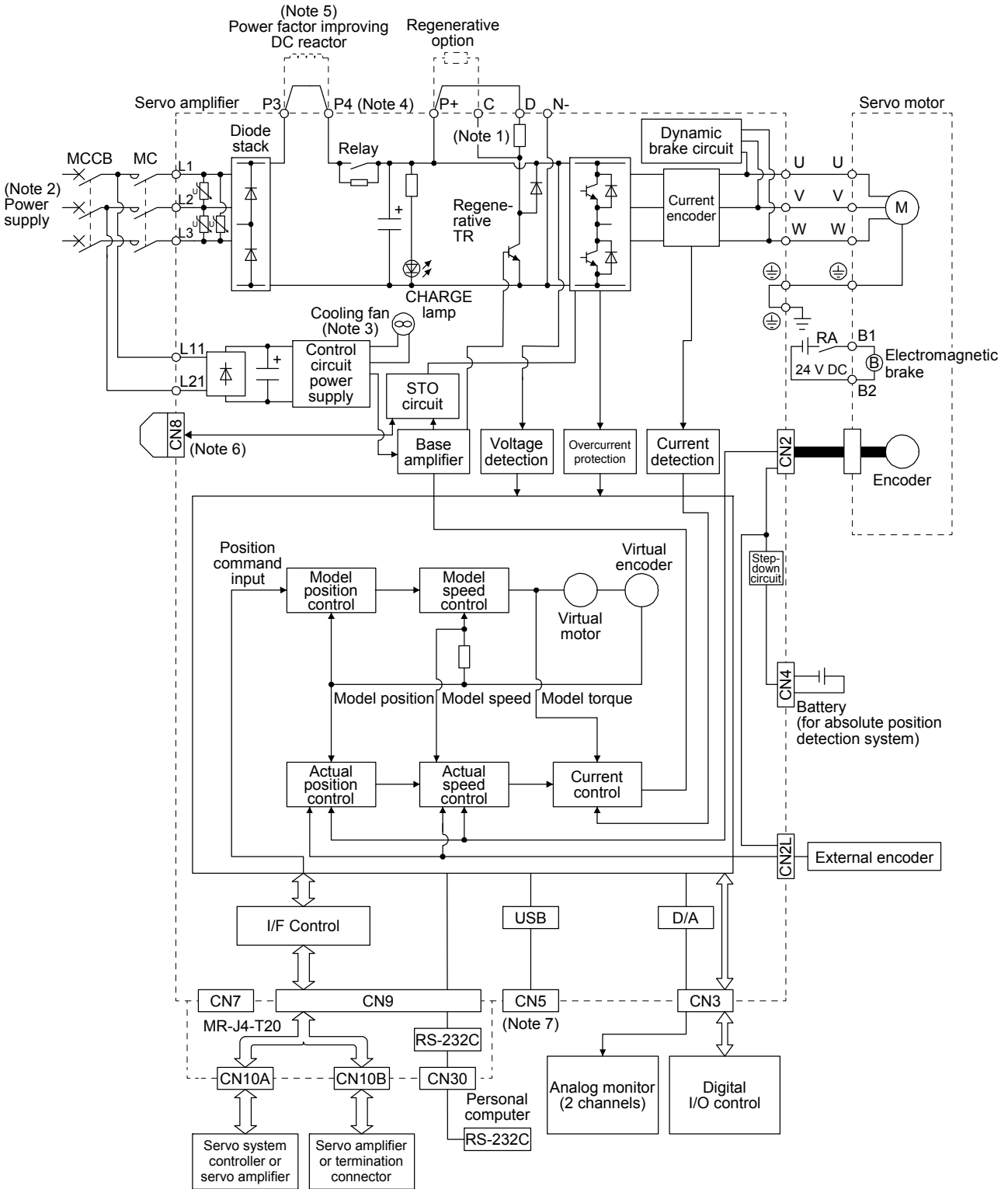
- (1) When an HG series servo motor is used in the J2S compatibility mode, the encoder resolution per servo motor revolution will be 131072 pulses/rev (17 bits), not 4194303 pulses/rev (22 bits)
- (2) It may be required to change existing equipment program because the initialization time after power on is different between MR-J2S-_B_ servo amplifier and MR-J4-_B_-RJ020 servo amplifier. Especially when using it in vertical motion applications, please be careful of electromagnetic brake release time. The moving part can fall.
- (3) Motor-less operation cannot be used with MR Configurator. To use motor-less operation, set "_ 1 _" in [Pr. 24].
- (4) When using [Pr. 13 Position loop gain 1] of MR-J4-_B_-RJ020 and MR-J2S-_B_ simultaneously such as in the interpolation mode, check droop pulses for each axis and readjust gains as necessary.
- (5) MR-J4-_B_-RJ020 servo amplifier is not compatible with adaptive vibration suppression control.
- (6) Power is not supplied from the SSCNET cable connection connector to the encoder. When using the MR-J4-_B_-RJ020 servo amplifier in absolute position detection system, always connect a battery to the CN4 connector.
- (7) When the servo amplifier is set to the J2S compatibility mode, it supports the fully closed loop system. In the fully closed loop control mode, when an HG series servo motor is used for the load-side encoder, the resolution of the load-side encoder will be 131072 pulses/rev (17 bits), which is the same as that of the servo motor side. Refer to chapter 15 for details.

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1.2 Function block diagram

The function block diagram of this servo is shown below.

(1) MR-J4-500B-RJ020 or less/MR-J4-350B4-RJ020 or less

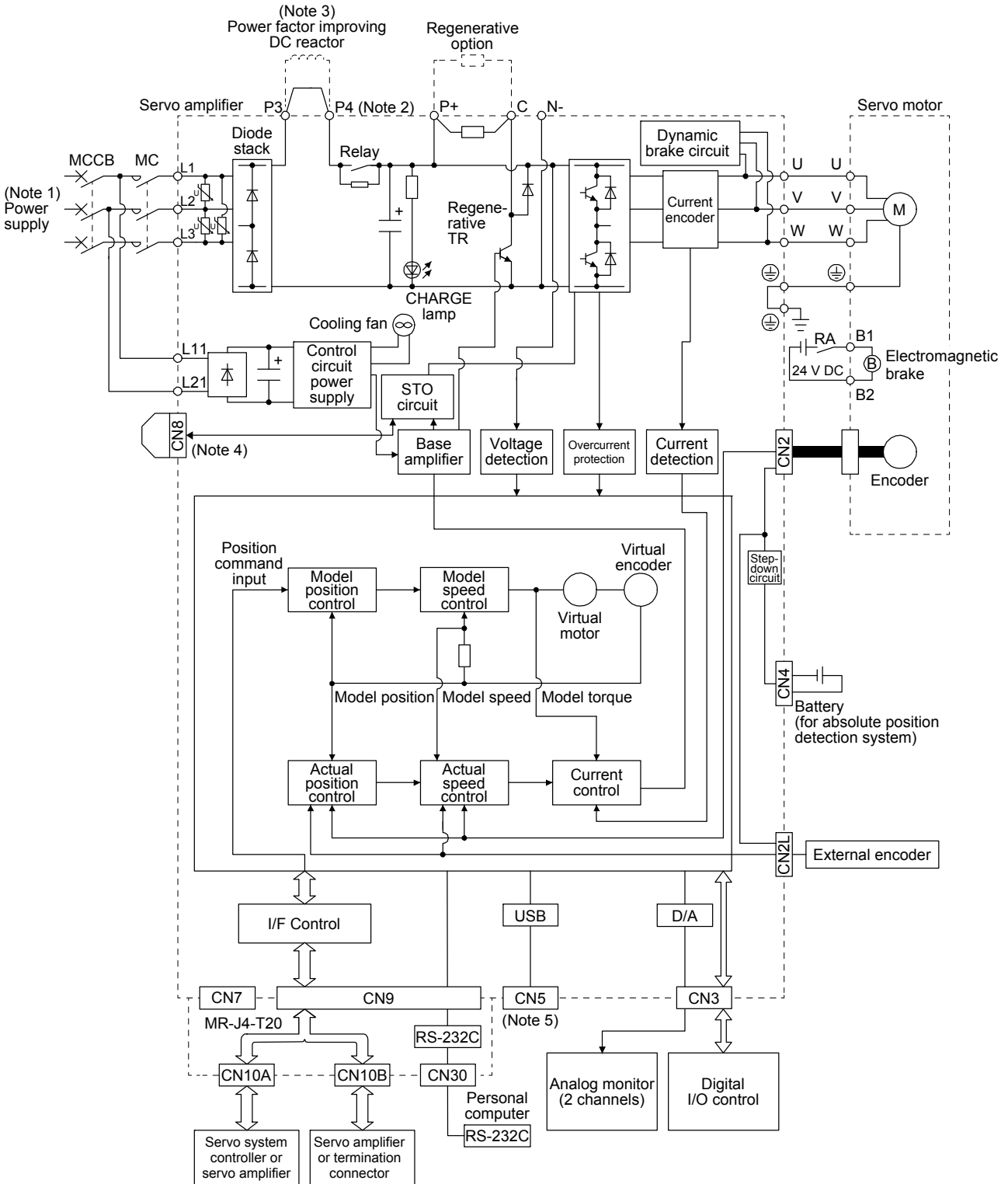


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- Note
1. The built-in regenerative resistor is not provided for MR-J4-10B-RJ020.
 2. For 1-phase 200 V AC to 240 V AC, connect the power supply to L1 and L3. Leave L2 open.
For power supply specifications, refer to section 1.3.1.
 3. The MR-J4-70B-RJ020 or more, MR-J4-200B4-RJ020 and MR-J4-350B4-RJ020 servo amplifiers have a cooling fan.
 4. MR-J4 servo amplifier has P3 and P4 in the upstream of the inrush current suppression circuit. They are different from P1 and P2 of MR-J3 servo amplifiers.
 5. The power factor improving AC reactor can also be used. In this case, the power factor improving DC reactor cannot be used.
When not using the power factor improving DC reactor, short P3 and P4.
 6. This is not used when the servo amplifier is in the J2S compatibility mode. Always attach the short-circuit connector came with a servo amplifier.
 7. Used to change the servo amplifier mode. Refer to section 13.1 for the mode selection procedure.

1. FUNCTIONS AND CONFIGURATION

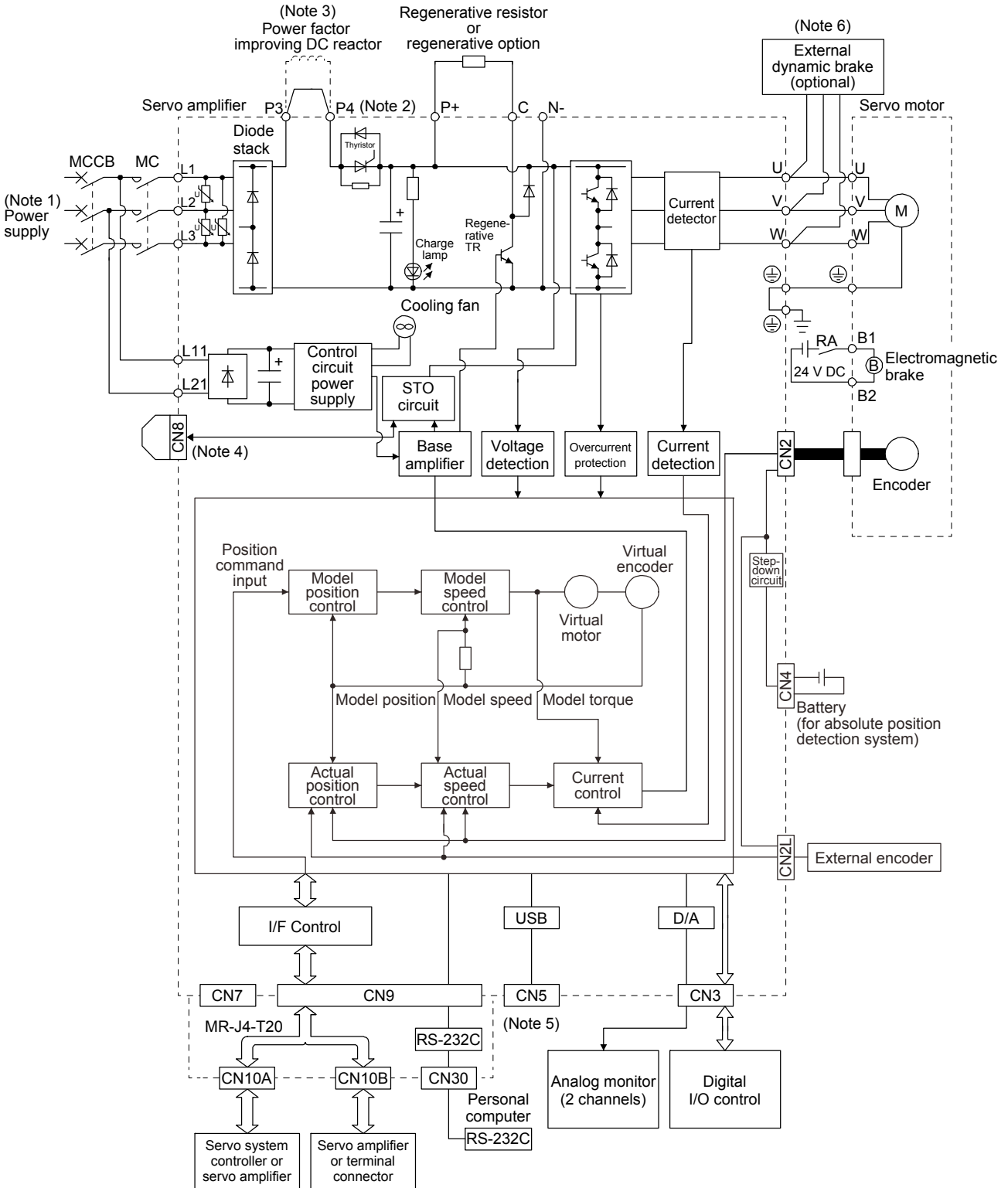
(2) MR-J4-700B-RJ020/MR-J4-500B4-RJ020/MR-J4-700B4-RJ020



- Note 1. For power supply specifications, refer to section 1.3.1.
- Note 2. MR-J4 servo amplifier has P3 and P4 in the upstream of the inrush current suppression circuit. They are different from P1 and P2 of MR-J3 servo amplifiers.
- Note 3. The power factor improving AC reactor can also be used. In this case, the power factor improving DC reactor cannot be used. When not using the power factor improving DC reactor, short P3 and P4.
- Note 4. This is not used when the servo amplifier is in the J2S compatibility mode. Always attach the short-circuit connector came with a servo amplifier.
- Note 5. Used to change the servo amplifier mode. Refer to section 13.1 for the mode selection procedure.

1. FUNCTIONS AND CONFIGURATION

(3) MR-J4-11KB-RJ020/MR-J4-15KB-RJ020/MR-J4-22KB-RJ020/MR-J4-11KB4-RJ020/
MR-J4-15KB4-RJ020/MR-J4-22KB4-RJ020



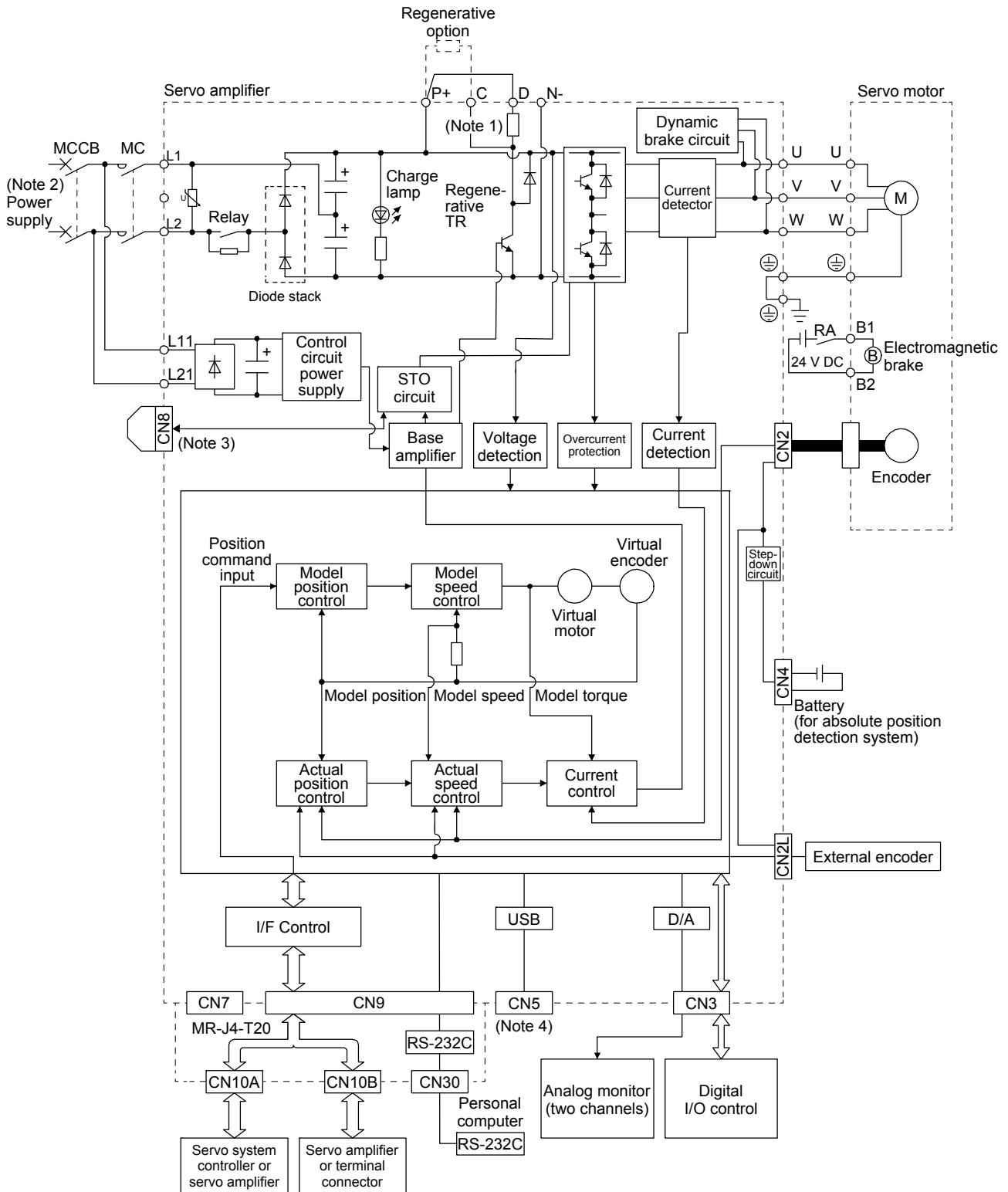
1. FUNCTIONS AND CONFIGURATION

Note 1. For power supply specifications, refer to section 1.3.1.

2. MR-J4 servo amplifier has P3 and P4 in the upstream of the inrush current suppression circuit. They are different from P1 and P2 of MR-J3 servo amplifiers.
3. The power factor improving AC reactor can also be used. In this case, the power factor improving DC reactor cannot be used. When not using the power factor improving DC reactor, short P3 and P4.
4. This is not used when the servo amplifier is in the J2S compatibility mode. Always attach the short-circuit connector came with a servo amplifier.
5. This is used to change the servo amplifier mode. Refer to section 13.1 for the mode selection procedure.
6. Use an external dynamic brake for this servo amplifier. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at emergency stop. Ensure the safety in the entire equipment. For wiring of the external dynamic brake, refer to section 11.7.

1. FUNCTIONS AND CONFIGURATION

(4) MR-J4-10B1-RJ020/MR-J4-20B1-RJ020/MR-J4-40B1-RJ020



Note 1. The built-in regenerative resistor is not provided for MR-J4-10B1-RJ020.

Note 2. For power supply specifications, refer to section 1.3.1.

Note 3. This is not used when the servo amplifier is in the J2S compatibility mode. Always attach the short-circuit connector came with a servo amplifier.

Note 4. This is used to change the servo amplifier mode. Refer to section 13.1 for the mode selection procedure.

1. FUNCTIONS AND CONFIGURATION

1.3 Standard specifications

1.3.1 Servo amplifier standard specifications

(1) 200 V class

Model: MR-J4-_-RJ020		10B	20B	40B	60B	70B	100B	200B	350B	500B	700B	11KB	15KB	22KB	
Output	Rated voltage	3-phase 170 V AC													
	Rated current [A]	1.1	1.5	2.8	3.2	5.8	6.0	11.0	17.0	28.0	37.0	68.0	87.0	126.0	
Main circuit power supply input	Voltage/Frequency	3-phase or 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz					3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz								
	Rated current (Note 6) [A]	0.9	1.5	2.6	3.2 (Note 3)	3.8	5.0	10.5	16.0	21.7	28.9	46.0	64.0	95.0	
	Permissible voltage fluctuation	3-phase or 1-phase 170 V AC to 264 V AC					3-phase 170 V AC to 264 V AC								
	Permissible frequency fluctuation	Within ±5%													
	Power supply capacity [kVA]	Refer to section 10.2.													
	Inrush current [A]	Refer to section 10.5.													
Control circuit power supply input	Voltage/Frequency	1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz													
	Rated current [A]	0.2						0.3							
	Permissible voltage fluctuation	1-phase 170 V AC to 264 V AC													
	Permissible frequency fluctuation	Within ±5%													
	Power consumption [W]	30						45							
	Inrush current [A]	Refer to section 10.5.													
Interface power supply	Voltage	24 V DC ± 10%													
	Current capacity [A]	0.1													
Control method	Sine-wave PWM control, current control method														
Dynamic brake	Built-in											External option (Note 5)			
Fully closed loop control	Compatible (Note 7)														
Load-side encoder interface	Mitsubishi Electric high-speed serial communication/A/B/Z-phase differential input signal (Note 7)														
Communication function	USB	Connection to a personal computer (compatible with an application "MR-J4(W)-B mode selection" (Note 4))													
Encoder output pulses	Compatible (A/B/Z-phase pulse)														
Analog monitor	Two channels														
Protective functions	Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, and error excessive protection, magnetic pole detection protection, linear servo control error protection														
Functional safety	Not available														
Compliance with global standards	CE marking	LVD: EN 61800-5-1 EMC: EN 61800-3 MD: EN ISO 13849-1, EN 61800-5-2, EN 62061													
	UL standard	UL 508C													
Structure (IP rating)	Natural cooling, open (IP20)					Force cooling, open (IP20)				Force cooling, open (IP20) (Note 2)					
Close mounting (Note 1)	Possible											Impossible			

1. FUNCTIONS AND CONFIGURATION

Model: MR-J4-_-RJ020		10B	20B	40B	60B	70B	100B	200B	350B	500B	700B	11KB	15KB	22KB
Environment	Ambient temperature	Operation	0 °C to 55 °C (non-freezing)											
		Storage	-20 °C to 65 °C (non-freezing)											
	Ambient humidity	Operation	5% RH to 90 %RH (non-condensing)											
		Storage												
	Ambience	Indoors (no direct sunlight), free from corrosive gas, flammable gas, oil mist, dust, and dirt												
Altitude	2000 m or less above sea level (Note 8)													
Vibration resistance	5.9 m/s ² , at 10 Hz to 55 Hz (directions of X, Y and Z axes)													
Mass	[kg]	0.8		1.0		1.4		2.1	2.3	4.0	6.2		13.4	18.2

- Note
- When closely mounting the servo amplifier, operate them at the ambient temperatures of 0 °C to 45 °C or at 75% or smaller effective load ratio.
 - Except for the terminal block.
 - The rated current is 2.9 A when the servo amplifier is used with a UL or CSA compliant servo motor.
 - The application "MR-J4(W)-B mode selection" is necessary for using MR-J4-_-RJ020 in the J4 mode.
It is unnecessary for using MR-J4-_-RJ020 in the J2S compatibility mode. Use the application "MR-J4(W)-B mode selection" packed with MR Configurator2 of software version 1.17T or later.
 - Use an external dynamic brake for this servo amplifier. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at emergency stop. Ensure the safety in the entire equipment. For wiring of the external dynamic brake, refer to section 11.7.
 - This value is applicable when a 3-phase power supply is used.
 - Use the servo amplifier or the drive unit with following software version:
 - A4 or later for 7 kW or less
 - A6 or later for 11 kW or more
 - Follow the restrictions in section 2.6 when using this product at altitude exceeding 1000 m and up to 2000 m above sea level.

1. FUNCTIONS AND CONFIGURATION

(2) 400 V class

Model: MR-J4- _RJ020		60B4	100B4	200B4	350B4	500B4	700B4	11KB4	15KB4	22KB4				
Output	Rated voltage	3-phase 323 V AC												
	Rated current [A]	1.5	2.8	5.4	8.6	14.0	17.0	32.0	41.0	63.0				
Main circuit power supply input	Voltage/Frequency	3-phase 380 V AC to 480 V AC, 50 Hz/60 Hz												
	Rated current [A]	1.4	2.5	5.1	7.9	10.8	14.4	23.1	31.8	47.6				
	Permissible voltage fluctuation	3-phase 323 V AC to 528 V AC												
	Permissible frequency fluctuation	Within ±5%												
	Power supply capacity [kVA]	Refer to section 10.2.												
	Inrush current [A]	Refer to section 10.5.												
Control circuit power supply input	Voltage/Frequency	1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz												
	Rated current [A]	0.1			0.2									
	Permissible voltage fluctuation	1-phase 323 V AC to 528 V AC												
	Permissible frequency fluctuation	Within ±5%												
	Power consumption [W]	30			45									
	Inrush current [A]	Refer to section 10.5.												
Interface power supply	Voltage	24 V DC ± 10%												
	Current capacity [A]	0.1												
Control method	Sine-wave PWM control, current control method													
Dynamic brake	Built-in						External option (Note 3)							
Fully closed loop control	Compatible (Note 4)													
Load-side encoder interface	Mitsubishi Electric high-speed serial communication/A/B/Z-phase differential input signal (Note 4)													
Communication function	USB	Connection to a personal computer (compatible with an application "MR-J4(W)-B mode selection" (Note 2))												
Encoder output pulses	Compatible (A/B/Z-phase pulse)													
Analog monitor	Two channels													
Protective functions	Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, and error excessive protection, magnetic pole detection protection, linear servo control error protection													
Functional safety	Not available													
Compliance with global standards	CE marking	LVD: EN 61800-5-1 EMC: EN 61800-3 MD: EN ISO 13849-1, EN 61800-5-2, EN 62061												
	UL standard	UL 508C												
Structure (IP rating)	Natural cooling, open (IP20)		Force cooling, open (IP20)		Force cooling, open (IP20) (Note 1)									
Close mounting	Impossible													
Environment	Ambient temperature	Operation	0 °C to 55 °C (non-freezing)											
		Storage	-20 °C to 65 °C (non-freezing)											
	Ambient humidity	Operation	5% RH to 90 %RH (non-condensing)											
		Storage	5% RH to 90 %RH (non-condensing)											
	Ambience	Indoors (no direct sunlight), free from corrosive gas, flammable gas, oil mist, dust, and dirt												
Altitude	2000 m or less above sea level (Note 5)													
Vibration resistance	5.9 m/s ² , at 10 Hz to 55 Hz (directions of X, Y and Z axes)													
Mass [kg]	1.7		2.1		3.6		4.3		6.5		13.4		18.2	

1. FUNCTIONS AND CONFIGURATION

Note 1. Except for the terminal block.

2. The application "MR-J4(W)-B mode selection" is necessary for using MR-J4-_B4-RJ020 in the J4 mode.

It is unnecessary for using MR-J4-_B4-RJ020 in the J2S compatibility mode. Use the application "MR-J4(W)-B mode selection" packed with MR Configurator2 of software version 1.17T or later.

3. Use an external dynamic brake for this servo amplifier. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at emergency stop. Ensure the safety in the entire equipment.

4. Use the servo amplifier or the drive unit with following software version:

- A4 or later for 7 kW or less
- A6 or later for 11 kW or more

5. Follow the restrictions in section 2.6 when using this product at altitude exceeding 1000 m and up to 2000 m above sea level.

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(3) 100 V class

Model: MR-J4-_-RJ020			10B1	20B1	40B1
Output	Rated voltage		3-phase 170 V AC		
	Rated current [A]		1.1	1.5	2.8
Main circuit power supply input	Voltage/Frequency		1-phase 100 V AC to 120 V AC, 50 Hz/60 Hz		
	Rated current [A]		3.0	5.0	9.0
	Permissible voltage fluctuation		1-phase 85 V AC to 132 V AC		
	Permissible frequency fluctuation		Within ±5%		
	Power supply capacity [kVA]		Refer to section 10.2.		
	Inrush current [A]		Refer to section 10.5.		
	Control circuit power supply input	Voltage/Frequency		1-phase 100 V AC to 120 V AC, 50 Hz/60 Hz	
Rated current [A]		0.4			
Permissible voltage fluctuation		1-phase 85 V AC to 132 V AC			
Permissible frequency fluctuation		Within ±5%			
Power consumption [W]		30			
Inrush current [A]		Refer to section 10.5.			
Interface power supply	Voltage		24 V DC ± 10%		
	Current capacity [A]		0.1		
Control method			Sine-wave PWM control, current control method		
Dynamic brake			Built-in		
Fully closed loop control			Compatible (Note 3)		
Load-side encoder interface			Mitsubishi Electric high-speed serial communication/A/B/Z-phase differential input signal (Note 3)		
Communication function	USB	Connection with the personal computer (compatible with an application software "MR-J4(W)-B mode selection" (Note 2))			
Encoder output pulses			Compatible (A/B/Z-phase pulse)		
Analog monitor			Two channels		
Protective functions			Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, and error excessive protection		
Functional safety			Not available		
Compliance with global standards	CE marking		LVD: EN 61800-5-1 EMC: EN 61800-3 MD: EN ISO 13849-1, EN 61800-5-2, EN 62061		
	UL standard		UL 508C		
Structure (IP rating)			Natural cooling, open (IP20)		
Close mounting (Note 1)			Possible		
Environment	Ambient temperature	Operation	0 °C to 55 °C (non-freezing)		
		Storage	-20 °C to 65 °C (non-freezing)		
	Ambient humidity	Operation	5% RH to 90 %RH (non-condensing)		
		Storage			
	Ambience		Indoors (no direct sunlight), free from corrosive gas, flammable gas, oil mist, dust, and dirt		
	Altitude		2000 m or less above sea level (Note 4)		
Vibration resistance		5.9 m/s ² , at 10 Hz to 55 Hz (directions of X, Y and Z axes)			
Mass [kg]			0.8	1.0	

- Note
- When closely mounting the servo amplifier of 3.5 kW or less, operate them at the ambient temperatures of 0 °C to 45 °C or at 75% or smaller effective load ratio.
 - The application software "MR-J4(W)-B mode selection" is necessary for using MR-J4-_-B1-RJ020 in J4 mode.
It is unnecessary when using MR-J4-_-B1-RJ020 in J2S compatibility mode. Use the application "MR-J4(W)-B mode selection" which packed with MR Configurator2 of software version 1.17T or later.
 - The fully closed loop control is available only in J2S compatibility mode. Use a servo amplifier with software version A4 or later.
 - Follow the restrictions in section 2.6 when using this product at altitude exceeding 1000 m and up to 2000 m above sea level.

1. FUNCTIONS AND CONFIGURATION

1.3.2 Conversion unit for SSCNET of MR-J2S-B

Model		MR-J4-T20		
Control circuit power supply	Voltage	5 V DC (supplied from the servo amplifier)		
	Rated current [A]	0.1		
Network interface		SSCNET interface (CN10A connector/CN10B connector)		
Communication function	RS-232C	Connection to a personal computer (MR Configurator (MRZJW3-SETUP161E) (CN30 connector))		
Structure		Natural-cooling, open (IP rating: IP00)		
Environment	Ambient temperature	Operation	0 °C to 55 °C (non-freezing)	
		Storage	-20 °C to 65 °C (non-freezing)	
	Ambient humidity	Operation	5% RH to 90 %RH (non-condensing)	
		Storage		
	Ambience		Indoors (no direct sunlight), free from corrosive gas, flammable gas, oil mist, dust, and dirt	
	Altitude		1000 m or less above sea level	
Vibration resistance		5.9 m/s ² , at 10 Hz to 55 Hz (directions of X, Y and Z axes)		
Mass [g]		140		

1. FUNCTIONS AND CONFIGURATION

1.4 Combinations of servo amplifiers and servo motors

POINT
<ul style="list-style-type: none"> ● When an HG series servo motor is used with the MR-J4-_B_-RJ020 servo amplifier, the encoder resolution per servo motor revolution will be 131072 pulses/rev (17 bits), not 4194303 pulses/rev (22 bits). ● To operate the HG series servo motor at the maximum torque, set the torque limit value in the servo system controller to 500%. When using the maximum torque in the test operation mode, set [Pr. 10 Forward rotation torque limit value] and [Pr. 11 Reverse rotation torque limit value] to 500%.

(1) 200 V class

Servo amplifier	Servo motor						
	HG-KR	HG-MR	HG-SR	HG-UR	HG-RR	HG-JR	HG-JR (at maximum torque 400%)
MR-J4-10B-RJ020	053 13	053 13					
MR-J4-20B-RJ020	23	23					
MR-J4-40B-RJ020	43	43					
MR-J4-60B-RJ020			51 52			53	
MR-J4-70B-RJ020	73	73		72		73	
MR-J4-100B-RJ020			81 102			103	53
MR-J4-200B-RJ020			121 201 152 202	152	103 153	153 203	73 103
MR-J4-350B-RJ020			301 352	202	203	353	153 203
MR-J4-500B-RJ020			421 502	352 502	353 503	503	353
MR-J4-700B-RJ020			702			601 701M 703	503
MR-J4-11KB-RJ020						801 12K1 11K1M 903	
MR-J4-15KB-RJ020						15K1 15K1M	
MR-J4-22KB-RJ020						20K1 25K1 22K1M	

1. FUNCTIONS AND CONFIGURATION

(2) 400 V class

Servo amplifier	Servo motor		
	HG-SR	HG-JR	HG-JR (at maximum torque 400%)
MR-J4-60B4-RJ020	524	534	
MR-J4-100B4-RJ020	1024	734 1034	534
MR-J4-200B4-RJ020	1524 2024	1534 2034	734 1034
MR-J4-350B4-RJ020	3524	3534	1534 2034
MR-J4-500B4-RJ020	5024	5034	3534
MR-J4-700B4-RJ020	7024	6014 701M4 7034	5034
MR-J4-11KB4-RJ020		8014 12K14 11K1M4 9034	
MR-J4-15KB4-RJ020		15K14 15K1M4	
MR-J4-22KB4-RJ020		20K14 25K14 22K1M4	

(3) 100 V class

Servo amplifier	Servo motor	
	HG-KR	HG-MR
MR-J4-10B1-RJ020	053 13	053 13
MR-J4-20B1-RJ020	23	23
MR-J4-40B1-RJ020	43	43

1. FUNCTIONS AND CONFIGURATION

1.5 Function list

The following table lists the functions of this servo. For details of the functions, refer to each section indicated in the detailed explanation field.

Function	Description	Detailed explanation
Model adaptive control	This realizes a high response and stable control following the ideal model. The two-degrees-of-freedom-model model adaptive control enables you to set a response to the command and response to the disturbance separately.	
Position control mode	This servo is used as a position control servo.	
Speed control mode	This servo is used as a speed control servo.	
Torque control mode	This servo is used as a torque control servo.	
High-resolution encoder	When the servo amplifier is in the J2S compatibility mode, the encoder resolution of the servo amplifier will be 131072 pulses/rev.	
Absolute position detection system	Merely setting a home position once makes home position return unnecessary at every power-on.	Chapter 12
Gain switching function	You can switch gains during rotation and during stop, and can use an input device to switch gains during operation.	Section 7.2
Adaptive vibration suppression control	This is not available with this servo amplifier.	
Machine resonance suppression filter	This is a filter function (notch filter) which decreases the gain of the specific frequency to suppress the resonance of the mechanical system.	Section 7.1.1
Adaptive vibration suppression control function	The servo amplifier detects mechanical resonance and sets filter characteristics automatically to suppress mechanical vibration. This is available with servo amplifiers with software version A9 or later.	Section 7.1.3
Low-pass filter	Suppresses high-frequency resonance which occurs as servo system response is increased.	Section 7.1.2
Machine analyzer function	Analyzes the frequency characteristic of the mechanical system by simply connecting an MR Configurator installed personal computer and servo amplifier. MR Configurator is necessary for this function.	
Machine simulation	This is not available with this servo amplifier.	
Gain search function	This is not available with this servo amplifier.	
Slight vibration suppression control	Suppresses vibration of ± 1 pulse produced at a servo motor stop.	[Pr. 24]
Auto tuning	Automatically adjusts the gain to optimum value if load applied to the servo motor shaft varies.	Section 6.2
Brake unit	Used when the regenerative option cannot provide enough regenerative power. Can be used for the 5 kW or more servo amplifier.	Section 11.3
Power regeneration converter	Used when the regenerative option cannot provide enough regenerative power. Can be used for the 5 kW or more servo amplifier.	Section 11.4
Regenerative option	Used when the built-in regenerative resistor of the servo amplifier does not have sufficient regenerative capability for the regenerative power generated.	Section 11.2
Torque limit	Servo motor torque can be limited to any value.	[Pr. 10], [Pr. 11]
EM1 (Forced stop) automatic on	This function automatically switches on and disables EM1 (Forced stop) in the servo amplifier.	[Pr. 23]
Output signal (DO) forced output	Output signal can be forced on/off independently of the servo status. Use this function for checking output signal wiring, etc.	Section 4.5.1 (1) (d)
Test operation mode	JOG operation, positioning operation, DO forced output, and program operation MR Configurator is necessary for this function.	Section 4.5.1
	Motor-less operation To use motor-less operation, set "_1_" in [Pr. 24].	Section 4.5.2
Analog monitor output	Servo status is outputted in terms of voltage in real time.	[Pr. 22]
MR Configurator	Using a personal computer, you can perform the parameter setting, test operation, monitoring, and others. Use MRZJW3-SETUP161E for MR-J4-_B_-RJ020 servo amplifier.	Section 11.7
Linear servo system	This is not available with this servo amplifier.	
Direct drive servo system	This is not available with this servo amplifier.	

1. FUNCTIONS AND CONFIGURATION

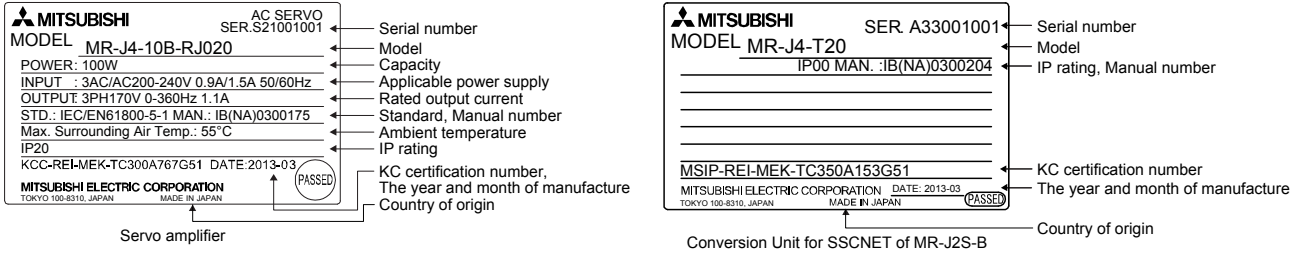
Function	Description	Detailed explanation
Fully closed loop system	<p>Fully closed loop system can be configured using the load-side encoder.</p> <p>The fully closed loop system is enabled only in J2S compatibility mode. Use the servo amplifier or the drive unit with following software version:</p> <ul style="list-style-type: none">▪ A4 or later for 7 kW or less▪ A6 or later for 11 kW or more <p>In the fully closed loop system, the following cable can be used for the servo motor encoder:</p> <ul style="list-style-type: none">▪ Two-wire type for software version A4 or later▪ Two-wire and four-wire types for software version A6 or later <p>Check the software version with MR Configurator (MRZJW3-SETUP161E).</p>	Chapter 15
STO function	<p>The STO function cannot be used when the servo amplifier is in J2S compatibility mode.</p>	

1. FUNCTIONS AND CONFIGURATION

1.6 Model designation

(1) Rating plate

The following shows an example of rating plate for explanation of each item.



(2) Model

The following describes what each block of a model name indicates. Not all combinations of the symbols are available.

MR - J 4 - 6 0 B 4 - R J 0 2 0

Series

Special specifications

Symbol	Special specifications
-RJ020	Compatible with the conversion unit for SSCNET of MR-J2S-B Fully closed loop control four-wire type/load-side encoder A/B/ Z-phase input compatible (Note 3)
-RU020	MR-J4-_B_-RJ020 without a dynamic brake (Note 1)
-RZ020	MR-J4-_B_-RJ020 without regenerative resistor (Note 2)

Power supply

Symbol	Power supply
None	3-phase or 1-phase 200 V AC to 240 V AC
1	1-phase 100 V AC to 120 V AC
4	3-phase 380 V AC to 480 V AC

SSCNETIII/H interface

Rated output

Symbol	Rated output [kW]
10	0.1
20	0.2
40	0.4
60	0.6
70	0.75
100	1
200	2
350	3.5
500	5
700	7
11K	11
15K	15
22K	22

- Note
1. Dynamic brake which is built in 7 kW or smaller servo amplifiers is removed. Refer to app. 10.1 for details.
 2. These are servo amplifiers of 11 kW to 22 kW that does not use a regenerative resistor as standard accessory. Refer to app. 10.2 for details.
 3. This is available with software version of A4 or later for 7 kW or less, and with A6 or later for 11 kW or more.

The following cable can be used for the servo motor encoder:

- Two-wire type for software version A4 or later
- Two-wire and four-wire types for software version A6 or later

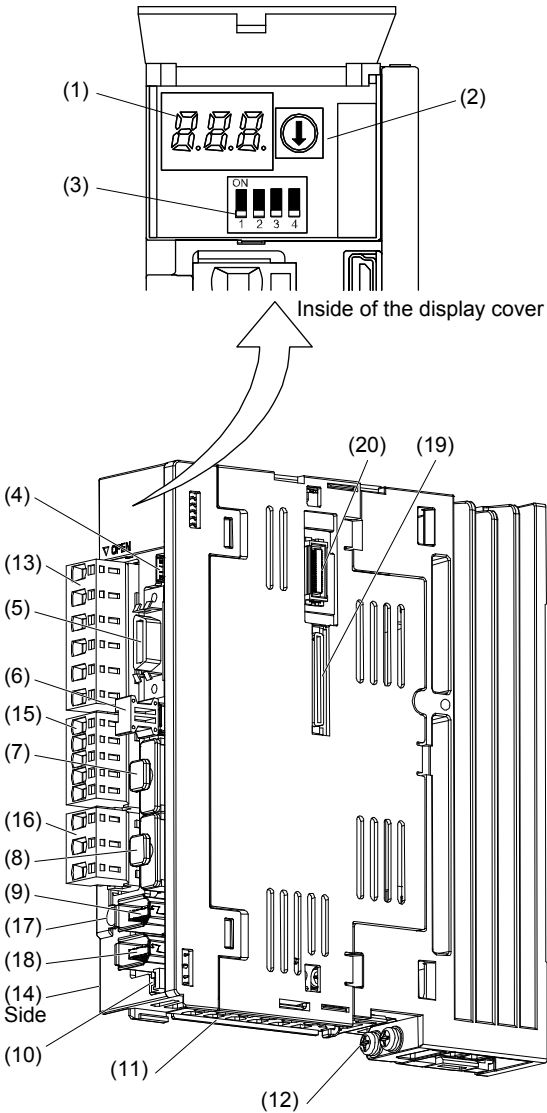
1. FUNCTIONS AND CONFIGURATION

1.7 Structure

1.7.1 Parts identification

(1) MR-J4-200B-RJ020 or less/MR-J4-200B4-RJ020 or less/MR-J4-40B1-RJ020 or less

The diagram shows MR-J4-10B-RJ020.

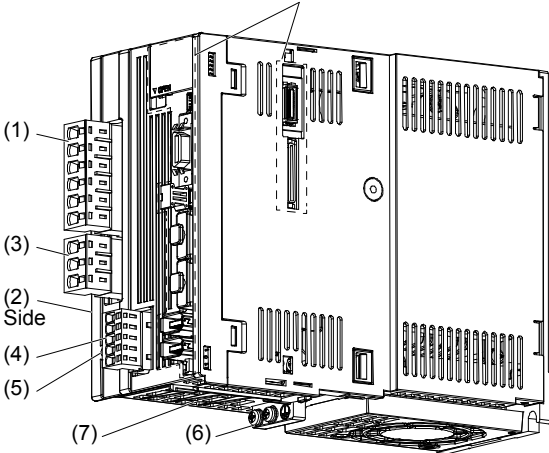


No.	Name/Application	Detailed explanation
(1)	Display The 3-digit, 7-segment LED shows the servo status and the alarm number.	Section 4.3
(2)	Axis selection rotary switch (SW1) Used to set the axis No. of servo amplifier.	
(3)	Control axis setting switch (SW2) Not used in J2S compatibility mode. Turn all switches "OFF (down)".	
(4)	USB communication connector (CN5) Connect with the personal computer. Used to change the servo amplifier mode.	Section 13.1
(5)	I/O signal connector (CN3) Used to connect digital I/O signals. The pin assignments are different from the MR-J2S series. Wire it correctly in accordance with section 3.4.	Section 3.2 Section 3.4
(6)	STO input signal connector (CN8) Not used in J2S compatibility mode. Always attach the supplied short-circuit connector.	
(7)	SSCNET III cable connector (CN1A) Not used in J2S compatibility mode. Always cap the connector.	
(8)	SSCNET III cable connector (CN1B) Not used in J2S compatibility mode. Always cap the connector.	
(9)	Encoder connector (CN2) Used to connect the servo motor encoder.	Section 3.4 "Servo Motor Instruction Manual (Vol. 3)"
(10)	Battery connector (CN4) Used to connect the battery for absolute position data backup.	Chapter 12
(11)	Battery holder Install the battery for absolute position data backup.	Section 12.2
(12)	Protective earth (PE) terminal	Section 3.1 Section 3.3
(13)	Main circuit power connector (CNP1) Connect the input power supply.	
(14)	Rating plate	Section 1.6
(15)	Control circuit power connector (CNP2) Connect the control circuit power supply and regenerative option.	Section 3.1 Section 3.3
(16)	Servo motor power connector (CNP3) Connect the servo motor.	
(17)	Charge lamp When the main circuit is charged, this will light up. While this lamp is lit, do not reconnect the cables.	
(18)	External encoder connector (CN2L) Used only for the fully closed loop system.	Section 3.4 Chapter 15
(19)	Optional unit connector 1 (CN7) Connector used for connection with the CN70 connector of MR-J4-T20	
(20)	Optional unit connector 2 (CN9) Connector used for connection with the CN90 connector of MR-J4-T20	

1. FUNCTIONS AND CONFIGURATION

(2) MR-J4-350B-RJ020

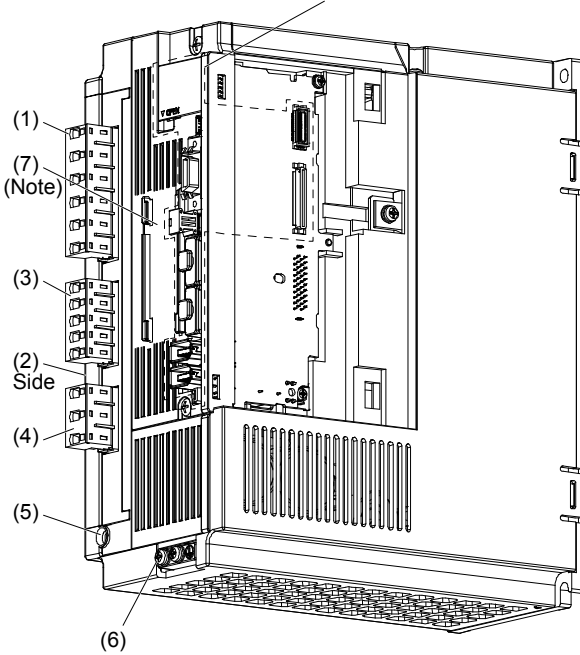
The broken line area is the same as MR-J4-200B-RJ020 or less/MR-J4-200B4-RJ020 or less.



No.	Name/Application	Detailed explanation
(1)	Main circuit power connector (CNP1) Connect the input power supply.	Section 3.1 Section 3.3
(2)	Rating plate	Section 1.6
(3)	Servo motor power connector (CNP3) Connect the servo motor.	Section 3.1 Section 3.3
(4)	Control circuit power connector (CNP2) Connect the control circuit power supply and regenerative option.	
(5)	Charge lamp When the main circuit is charged, this will light up. While this lamp is lit, do not reconnect the cables.	
(6)	Protective earth (PE) terminal	Section 3.1 Section 3.3
(7)	Battery holder Install the battery for absolute position data backup.	Section 12.2

(3) MR-J4-350B4-RJ020

The broken line area is the same as MR-J4-200B-RJ020 or less/MR-J4-200B4-RJ020 or less.



No.	Name/Application	Detailed explanation
(1)	Main circuit power connector (CNP1) Connect the input power supply.	Section 3.1 Section 3.3
(2)	Rating plate	Section 1.6
(3)	Control circuit power connector (CNP2) Connect the control circuit power supply and regenerative option.	Section 3.1 Section 3.3
(4)	Servo motor power output connector (CNP3) Connect the servo motor.	
(5)	Charge lamp When the main circuit is charged, this will light up. While this lamp is lit, do not reconnect the cables.	
(6)	Protective earth (PE) terminal	Section 3.1 Section 3.3
(7)	Battery holder Install the battery for absolute position data backup.	Section 12.2

Note. Lines for slots around the battery holder are omitted from the illustration.

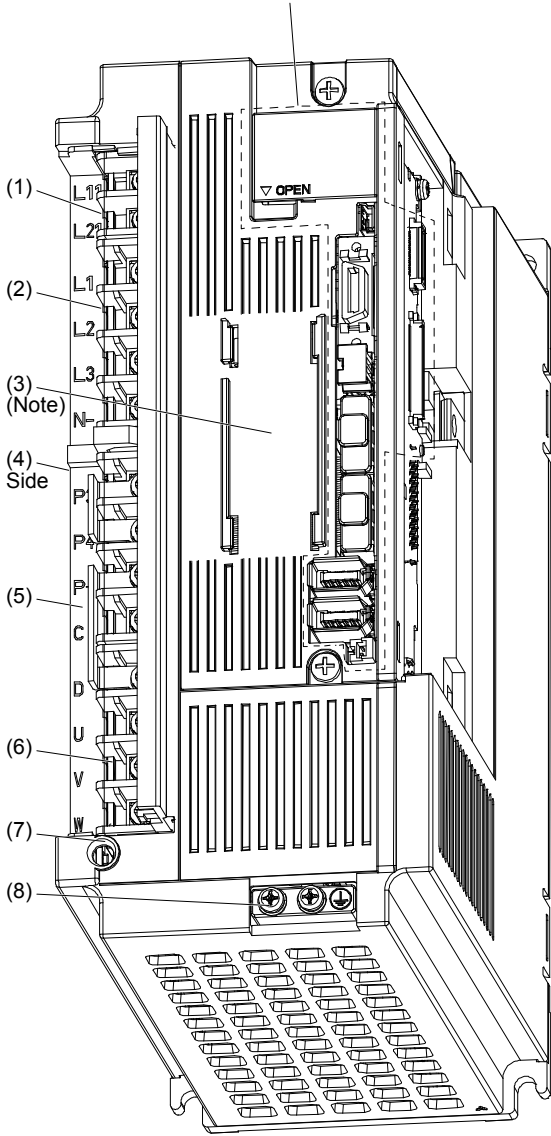
1. FUNCTIONS AND CONFIGURATION

(4) MR-J4-500B-RJ020

POINT

● The servo amplifier is shown with the front cover open. The front cover cannot be removed.

The broken line area is the same as MR-J4-200B-RJ020 or less/MR-J4-200B4-RJ020 or less.



No.	Name/Application	Detailed explanation
(1)	Control circuit terminal block (TE2) Used to connect the control circuit power supply.	Section 3.1 Section 3.3
(2)	Main circuit terminal block (TE1) Connect the input power supply.	Section 3.3
(3)	Battery holder Install the battery for absolute position data backup.	Section 12.2
(4)	Rating plate	Section 1.6
(5)	Regenerative option/power factor improving reactor terminal block (TE3) Used to connect a regenerative option and a power factor improving DC reactor.	Section 3.1 Section 3.3
(6)	Servo motor power supply terminal block (TE4) Connect the servo motor.	
(7)	Charge lamp When the main circuit is charged, this will light up. While this lamp is lit, do not reconnect the cables.	
(8)	Protective earth (PE) terminal	Section 3.1 Section 3.3

Note. Lines for slots around the battery holder are omitted from the illustration.

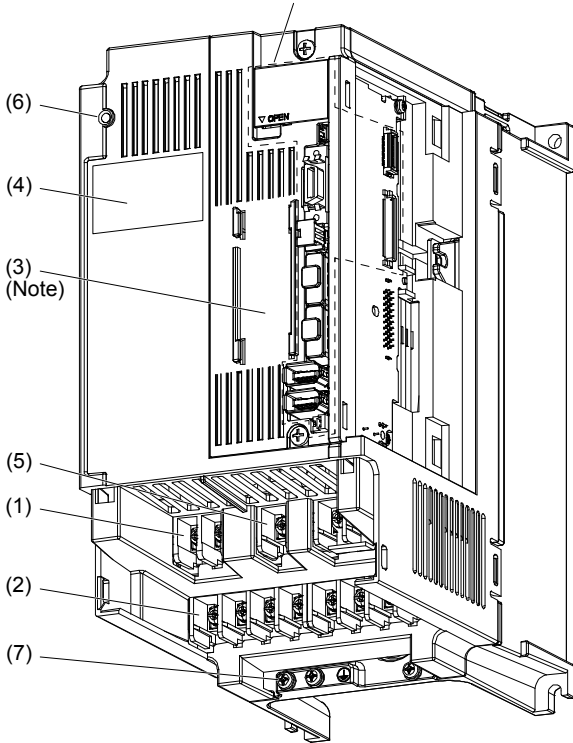
1. FUNCTIONS AND CONFIGURATION

(5) MR-J4-500B4-RJ020

POINT

● The servo amplifier is shown without the front cover. For removal of the front cover, refer to section 1.7.3.

The broken line area is the same as MR-J4-200B-RJ020 or less/MR-J4-200B4-RJ020 or less.



No.	Name/Application	Detailed explanation
(1)	Control circuit terminal block (TE2) Used to connect the control circuit power supply.	Section 3.1 Section 3.3
(2)	Main circuit terminal block (TE1) Used to connect the input power supply, regenerative option, and servo motor.	
(3)	Battery holder Install the battery for absolute position data backup.	Section 12.2
(4)	Rating plate	Section 1.6
(5)	Regenerative option/power factor improving reactor terminal block (TE3) Used to connect a regenerative option and a power factor improving DC reactor.	Section 3.1 Section 3.3
(6)	Charge lamp When the main circuit is charged, this will light up. While this lamp is lit, do not reconnect the cables.	
(7)	Protective earth (PE) terminal	Section 3.1 Section 3.3

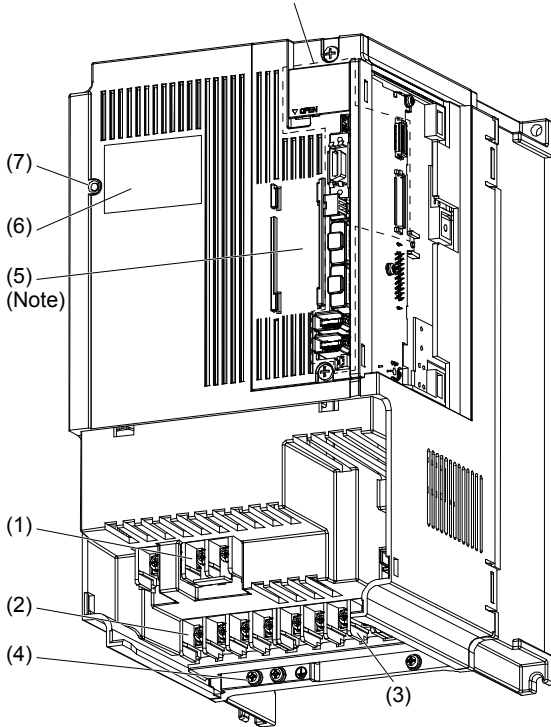
Note. Lines for slots around the battery holder are omitted from the illustration.

1. FUNCTIONS AND CONFIGURATION

(6) MR-J4-700B-RJ020/MR-J4-700B4-RJ020

POINT
● The servo amplifier is shown without the front cover. For removal of the front cover, refer to section 1.7.3.

The broken line area is the same as MR-J4-200B-RJ020 or less/MR-J4-200B4-RJ020 or less.



No.	Name/Application	Detailed explanation
(1)	Power factor improving reactor terminal block (TE3) Used to connect a power factor improving DC reactor.	Section 3.1 Section 3.3
(2)	Main circuit terminal block (TE1) Used to connect the input power supply, regenerative option, and servo motor.	
(3)	Control circuit terminal block (TE2) Used to connect the control circuit power supply.	
(4)	Protective earth (PE) terminal	
(5)	Battery holder Install the battery for absolute position data backup.	Section 12.2
(6)	Rating plate	Section 1.6
(7)	Charge lamp When the main circuit is charged, this will light up. While this lamp is lit, do not reconnect the cables.	

Note. Lines for slots around the battery holder are omitted from the illustration.

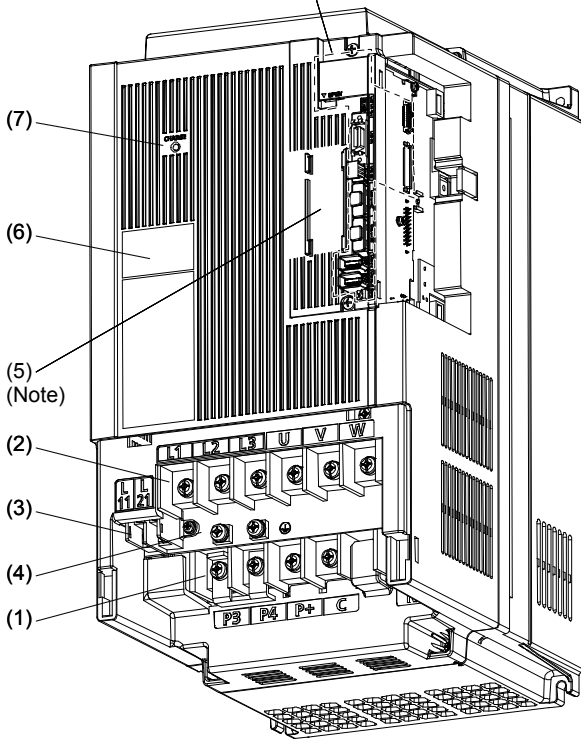
1. FUNCTIONS AND CONFIGURATION

(7) MR-J4-11KB-RJ020/MR-J4-15KB-RJ020/MR-J4-11KB4-RJ020/MR-J4-15KB4-RJ020

POINT

● The servo amplifier is shown without the front cover. For removal of the front cover, refer to section 1.7.3.

The broken line area is the same as MR-J4-200B-RJ020 or less/MR-J4-200B4-RJ020 or less.



No.	Name/Application	Detailed explanation
(1)	Power factor improving reactor terminal block (TE1-2) Used to connect a power factor improving DC reactor and a regenerative option.	
(2)	Main circuit terminal block (TE1-1) Used to connect the input power supply and servo motor.	Section 3.1 Section 3.3
(3)	Control circuit terminal block (TE2) Used to connect the control circuit power supply.	
(4)	Protective earth (PE) terminal	
(5)	Battery holder Install the battery for absolute position data backup.	Section 12.2
(6)	Rating plate	Section 1.6
(7)	Charge lamp When the main circuit is charged, this will light up. While this lamp is lit, do not reconnect the cables.	

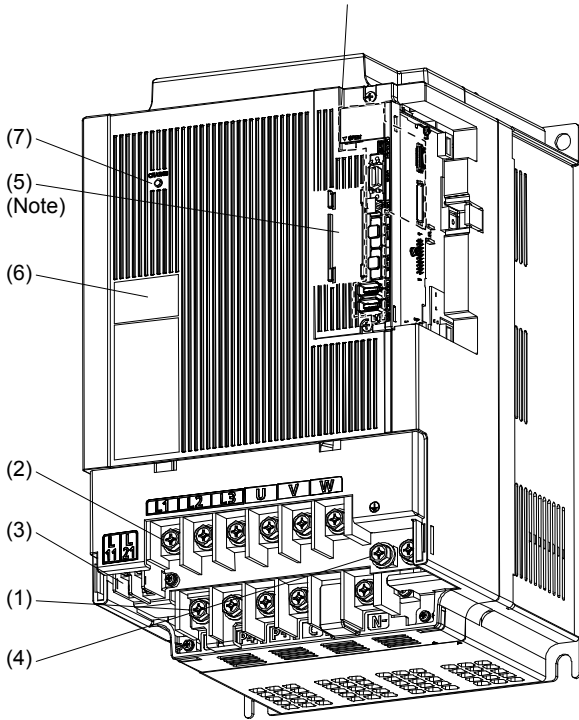
Note. Lines for slots around the battery holder are omitted from the illustration.

1. FUNCTIONS AND CONFIGURATION

(8) MR-J4-22KB-RJ020/MR-J4-22KB4-RJ020

POINT
<p>● The servo amplifier is shown without the front cover. For removal of the front cover, refer to section 1.7.3.</p>

The broken line area is the same as MR-J4-200B-RJ020 or less/MR-J4-200B4-RJ020 or less.

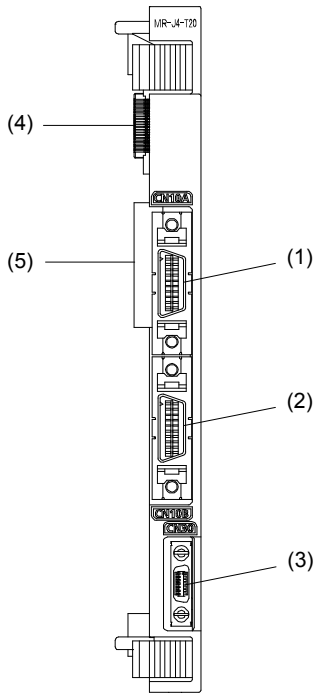


No.	Name/Application	Detailed explanation
(1)	Power factor improving reactor terminal block (TE1-2) Used to connect a power factor improving DC reactor and a regenerative option.	
(2)	Main circuit terminal block (TE1-1) Used to connect the input power supply and servo motor.	Section 3.1 Section 3.3
(3)	Control circuit terminal block (TE2) Used to connect the control circuit power supply.	
(4)	Protective earth (PE) terminal	
(5)	Battery holder Install the battery for absolute position data backup.	Section 12.2
(6)	Rating plate	Section 1.6
(7)	Charge lamp When the main circuit is charged, this will light up. While this lamp is lit, do not reconnect the cables.	

Note. Lines for slots around the battery holder are omitted from the illustration.

1. FUNCTIONS AND CONFIGURATION


1.7.2 Parts identification of MR-J4-T20



No.	Name/Application	Detailed explanation
(1)	SSCNET cable connector (CN10A) Used to connect the servo system controller or the previous axis servo amplifier.	Section 3.2 Section 11.1
(2)	SSCNET cable connector (CN10B) Used for connection with the next axis servo amplifier or for connection of the terminal connector (MR-A-TM).	
(3)	RS-232C communication connector (CN30) Connect with the personal computer.	
(4)	Optional unit connector 2 (CN90) Connector used for connection with the CN9 connector of the servo amplifier	
(5)	Optional unit connector 1 (CN70) Connector used for connection with the CN7 connector of the servo amplifier	

1. FUNCTIONS AND CONFIGURATION

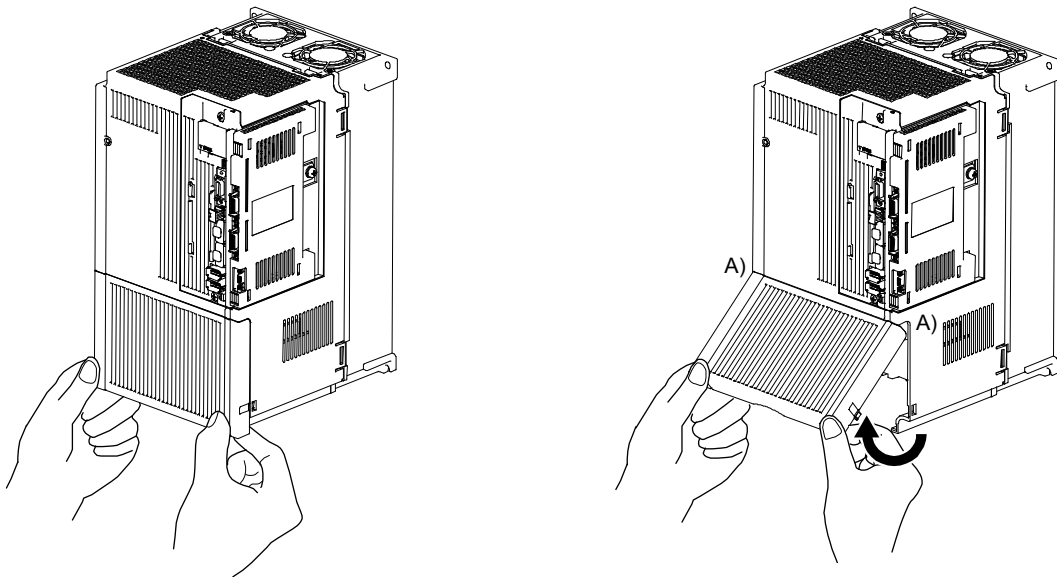
1.7.3 Removal and reinstallation of the front cover

 **WARNING** ● Before removing or installing the front cover, turn off the power and wait for 15 minutes or more until the charge lamp turns off. Then, confirm that the voltage between P+ and N- is safe with a voltage tester and others. Otherwise, an electric shock may occur. In addition, when confirming whether the charge lamp is off or not, always confirm it from the front of the servo amplifier.

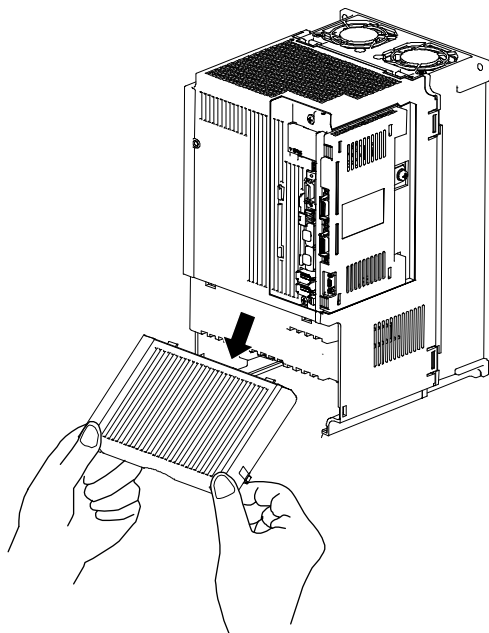
The following shows how to remove and reinstall the front cover of MR-J4-700B-RJ020 to MR-J4-22KB-RJ020 and MR-J4-500B4-RJ020 to MR-J4-22KB4-RJ020.

The diagram shows MR-J4-700B-RJ020.

(1) Removal of the front cover



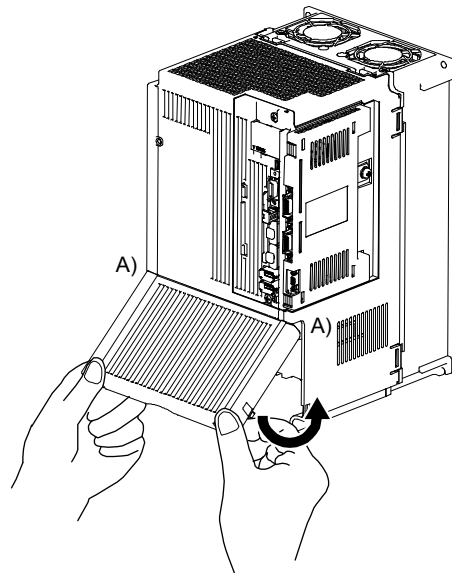
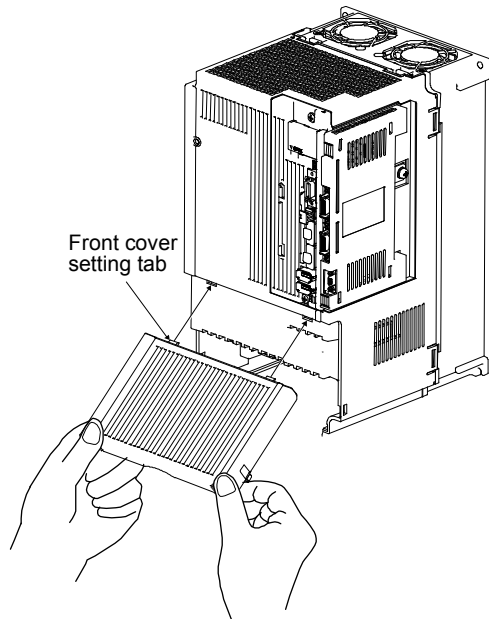
- 1) Hold the ends of lower side of the front cover with both hands. 2) Pull up the cover, supporting at point A).



- 3) Pull out the front cover to remove.

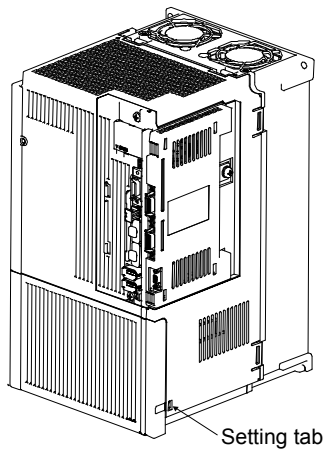
1. FUNCTIONS AND CONFIGURATION

(2) Reinstallation of the front cover



1) Insert the front cover setting tabs into the sockets of servo amplifier (2 places).

2) Push down the cover, supporting at point A).



3) Press the cover against the terminal box until the installing knobs click.

1. FUNCTIONS AND CONFIGURATION

1.8 Installation and removal of MR-J4-T20



WARNING

- Before installing or removing MR-J4-T20, turn off the power and wait for 15 minutes or more until the charge lamp turns off. Then, confirm that the voltage between P+ and N- is safe with a voltage tester and others. Otherwise, an electric shock may occur. In addition, when confirming whether the charge lamp is off or not, always confirm it from the front of the servo amplifier.



CAUTION

- Avoid installing and removing MR-J4-T20 repeatedly. Any contact failure of the connector may be caused.
- Avoid unsealing MR-J4-T20 to be free of dust and dirt against the connector except installing. Make sure to use the pre-packing when storing.
- Avoid using MR-J4-T20 of which the hook and knobs for fixing are damaged. Any contact failure of the connector may be caused.
- When installing and removing MR-J4-T20 to MR-J4-500B-RJ020 to MR-J4-22KB-RJ020 and MR-J4-350B4-RJ020 to MR-J4-22KB4-RJ020 servo amplifiers, avoid dropping out the installing screw inside it. Otherwise, it may cause a malfunction.
- When installing MR-J4-T20 to MR-J4-500B-RJ020 to MR-J4-22KB-RJ020 and MR-J4-350B4-RJ020 to MR-J4-22KB4-RJ020 servo amplifiers, avoid damaging the control board by the fixing plate. Otherwise, it may cause a malfunction.
- Make sure to tighten MR-J4-T20 with the enclosed installing screws when installing.

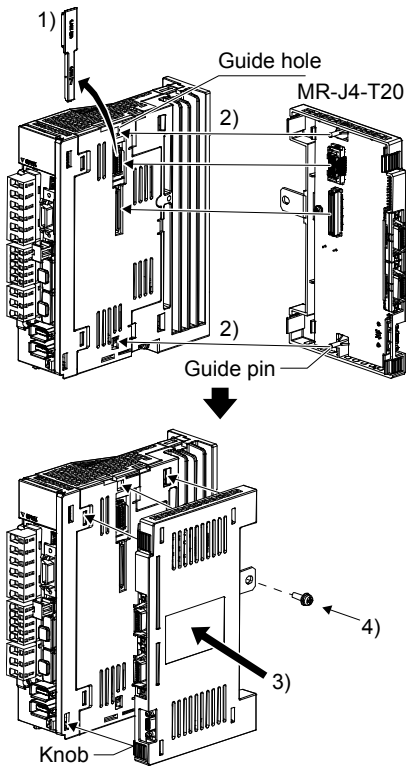
POINT

- The internal circuits of the servo amplifier and MR-J4-T20 may be damaged by static electricity. Always take the following precautions.
 - Ground human body and work bench.
 - Do not touch the conductive areas, such as connector pins and electrical parts, directly by hand.

1. FUNCTIONS AND CONFIGURATION

(1) For MR-J4-350B-RJ020 or less/MR-J4-200B4-RJ020 or less/MR-J4-40B1-RJ020 or less

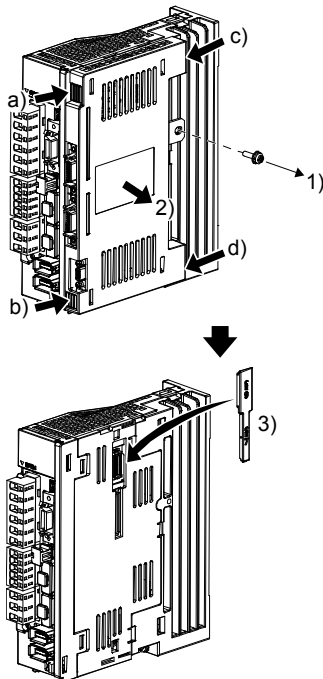
(a) Installation of MR-J4-T20



- 1) Remove the covers of CN7/CN9 connector. Make sure to store the removed cover.
- 2) Find the guide hole on the side of the servo amplifier. To the guide hole, insert the MR-J4-T20's guide pins.

- 3) Push the four corners of the side of MR-J4-T20 simultaneously to the servo amplifier until the four knobs click so that CN7 and CN9 connectors are connected straight.
- 4) Tighten the unit with the enclosed installing screw (M4).

(b) Removal of MR-J4-T20

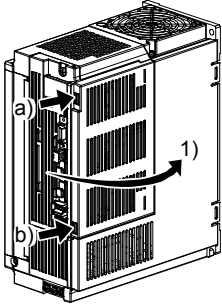


- 1) Remove the installing screw.
- 2) Keep pushing the knobs (a, b, c, d)) and pull out MR-J4-T20 to the arrow direction. Avoid pulling out MR-J4-T20 while it is tightened with the installation screw.

- 3) After removing MR-J4-T20, make sure to cap the CN7/CN9 connector to avoid dust and dirt.

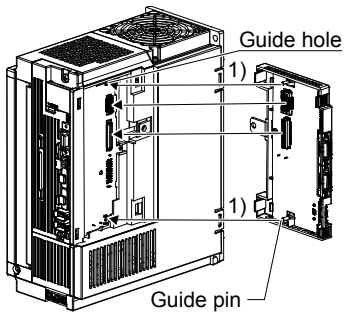
1. FUNCTIONS AND CONFIGURATION

- (2) For MR-J4-500B-RJ020 to MR-J4-700B-RJ020 and MR-J4-350B4-RJ020 to MR-J4-700B4-RJ020
- (a) Removal of the side cover

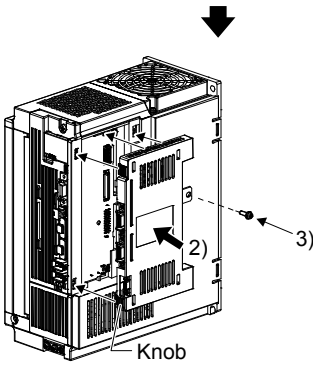


- 1) Keep pushing the knobs (a) , b)) and pull out the side cover to the arrow direction.

- (b) Installation of MR-J4-T20

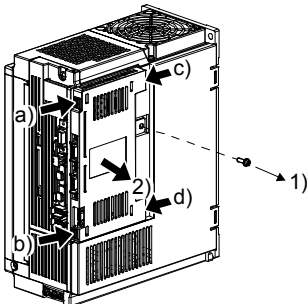


- 1) Find the guide hole on the side of the servo amplifier. To the guide hole, insert the MR-J4-T20' s guide pins.



- 2) Push the four corners of the side of MR-J4-T20 simultaneously to the servo amplifier until the four knobs click so that CN7 and CN9 connectors are connected straight.
- 3) Tighten the unit with the enclosed installing screw (M4).

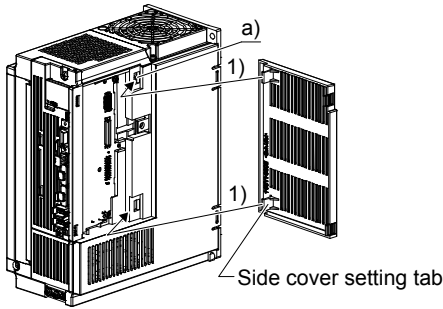
- (c) Removal of MR-J4-T20



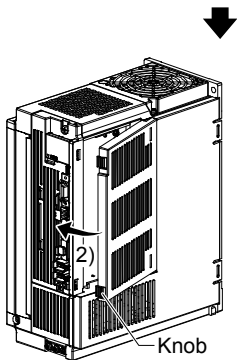
- 1) Remove the installing screw.
- 2) Keep pushing the knobs (a) , b) , c) , d)) and pull out MR-J4-T20 to the arrow direction. Avoid pulling out MR-J4-T20 while it is tightened with the installation screw.

1. FUNCTIONS AND CONFIGURATION

(d) Installation of the side cover



1) Insert the side cover setting tabs into the sockets a) of servo amplifier.



2) Push the side cover at the supporting point a) until the knobs click.

(3) For MR-J4-11KB-RJ020 to MR-J4-22KB-RJ020/MR-J4-11KB4-RJ020 to MR-J4-22KB4-RJ020

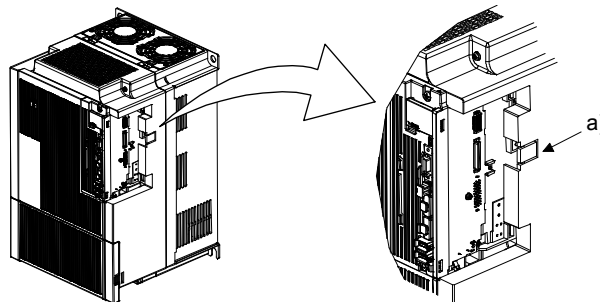


CAUTION ● Avoid touching any remained burr after cutting off the part a) of the case. Otherwise, it may cause injury.

The installing screw holes for the MR-J4-11KB-RJ020 to MR-J4-22KB-RJ020/MR-J4-11KB4-RJ020 to MR-J4-22KB4-RJ020 servo amplifiers are covered and not shown at shipping. When installing the unit for the first time, cut off the part a) of the case after removing the side cover.

When cutting off the part a), avoid damaging the case of the servo amplifier. After cutting off it, inside of the servo amplifier has been exposed even though the side cover and the unit are installed. Avoid unwanted parts from entering through the opened area into the servo amplifier.

For installing or removing the unit, refer to (2) in this section. The side cover structure is the same for MR-J4-11KB-RJ020 to MR-J4-22KB-RJ020/MR-J4-11KB4-RJ020 to MR-J4-22KB4-RJ020 and for this unit. Install or remove the side cover with the same way as for the unit.



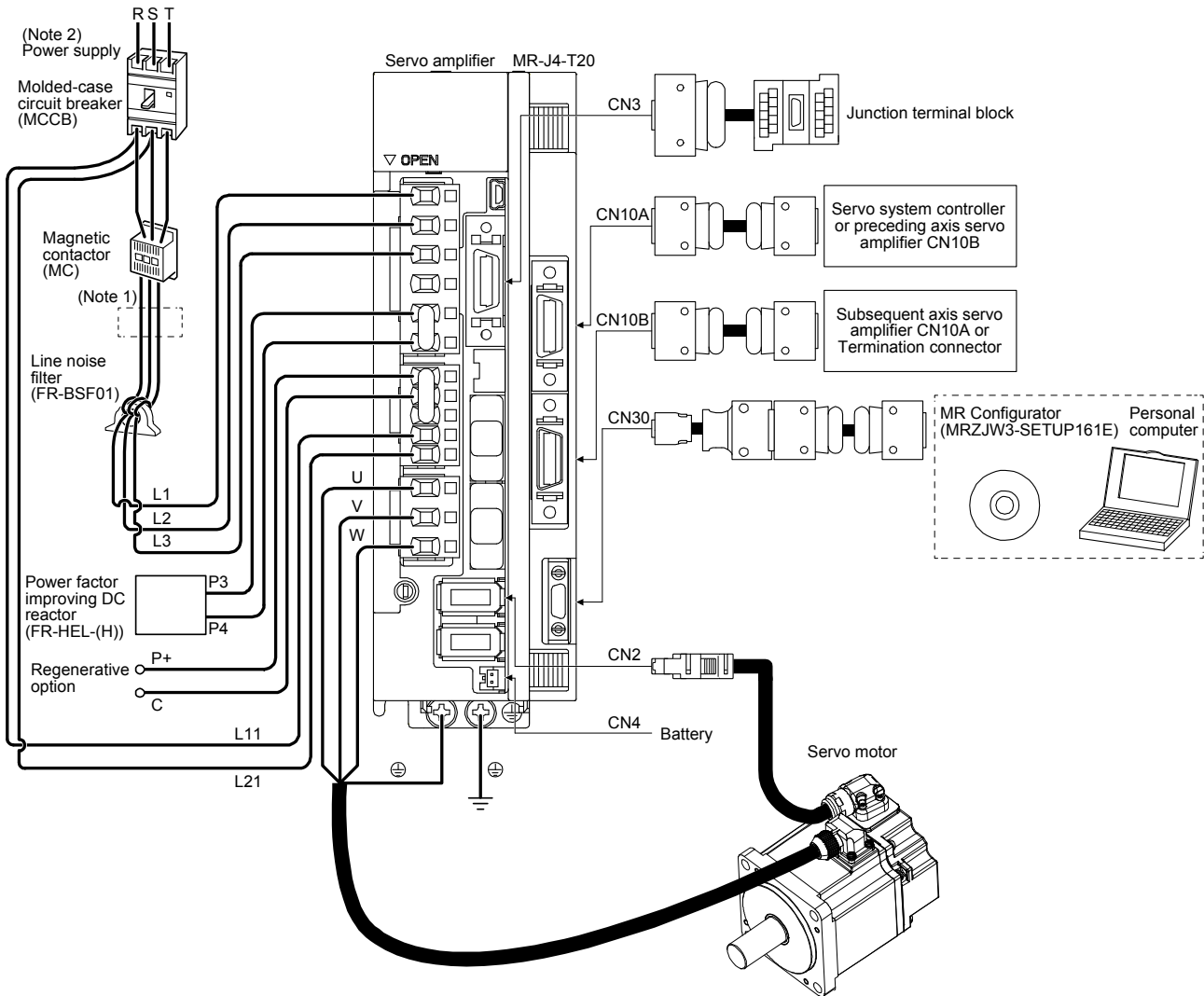
1. FUNCTIONS AND CONFIGURATION

1.9 Configuration including peripheral equipment

CAUTION ●Connecting a servo motor of the incorrect axis to U, V, W, or CN2 of the servo amplifier may cause a malfunction.

POINT
●Equipment other than the servo amplifier and servo motor are optional or recommended products.

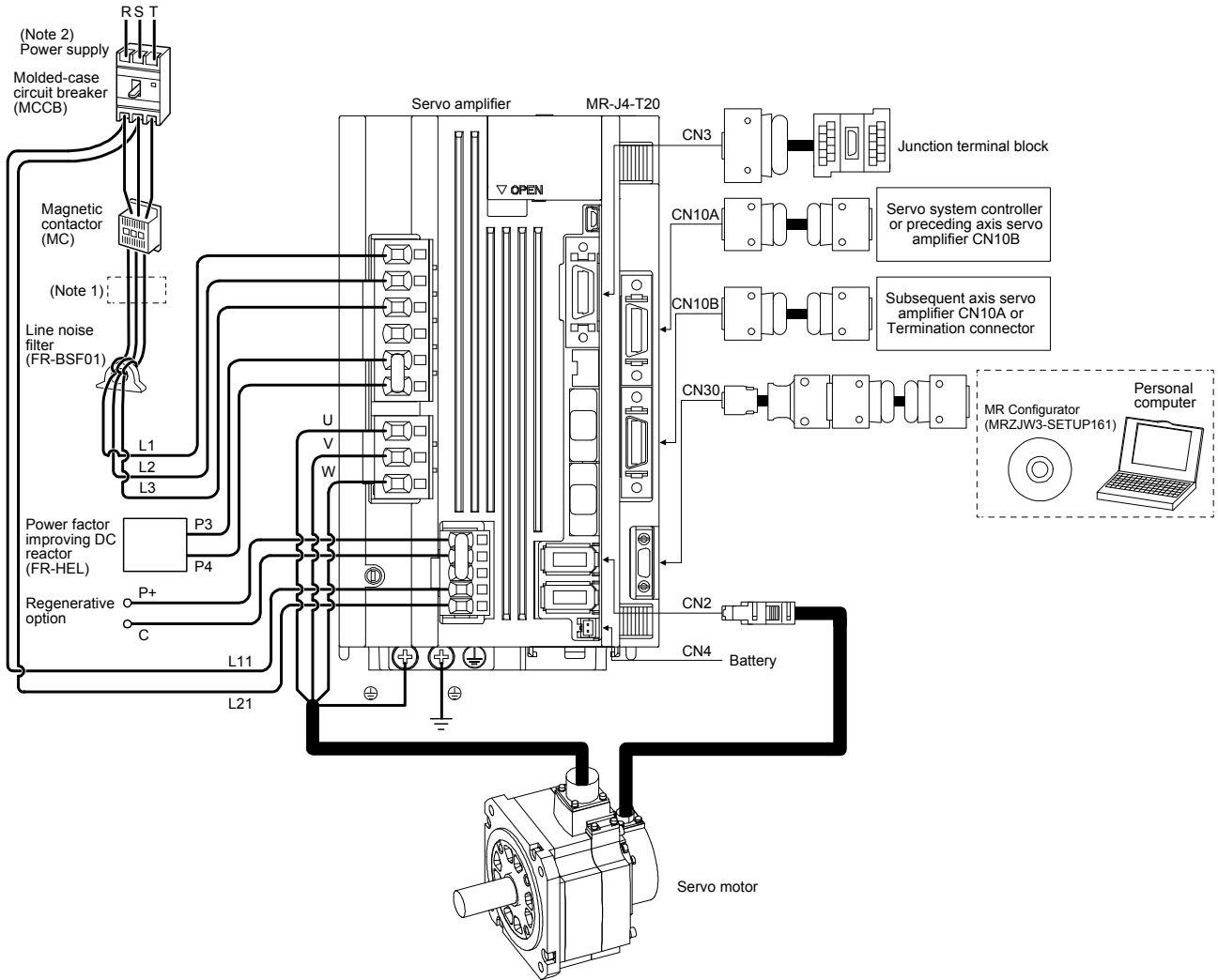
(1) MR-J4-200B-RJ020 or less
The diagram shows MR-J4-10B-RJ020.



- Note 1. The power factor improving AC reactor can also be used. In this case, the power factor improving DC reactor cannot be used. When not using the power factor improving DC reactor, short P3 and P4.
- Note 2. A 1-phase 200 V AC to 240 V AC power supply may be used with the servo amplifier of MR-J4-70B-RJ020 or less. For 1-phase 200 V AC to 240 V AC, connect the power supply to L1 and L3. Leave L2 open. For power supply specifications, refer to section 1.3.1.

1. FUNCTIONS AND CONFIGURATION

(2) MR-J4-350B-RJ020

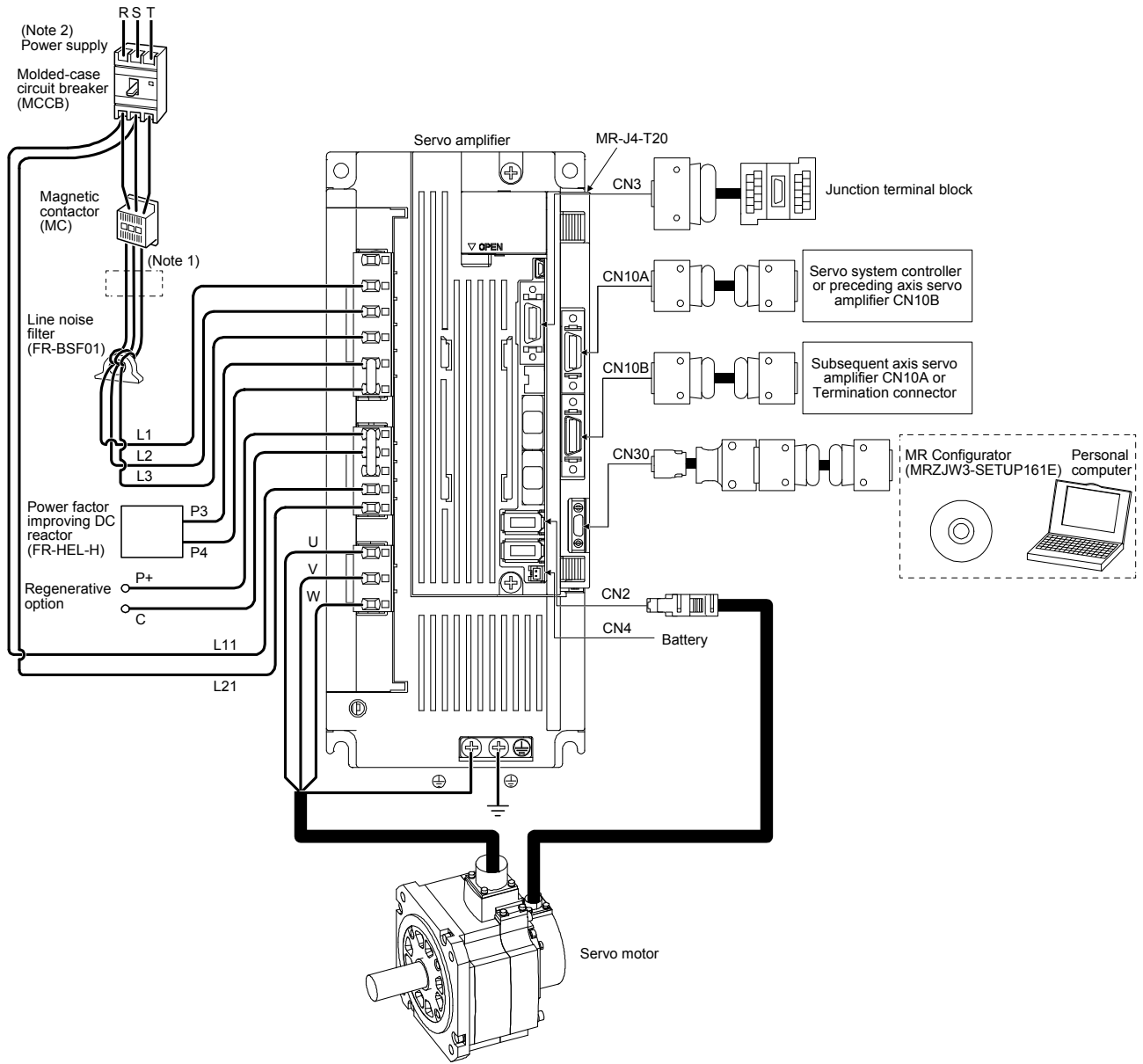


- Note 1. The power factor improving AC reactor can also be used. In this case, the power factor improving DC reactor cannot be used.
When not using the power factor improving DC reactor, short P3 and P4.
- Note 2. For power supply specifications, refer to section 1.3.1.

1. FUNCTIONS AND CONFIGURATION

(3) MR-J4-350B4-RJ020 or less

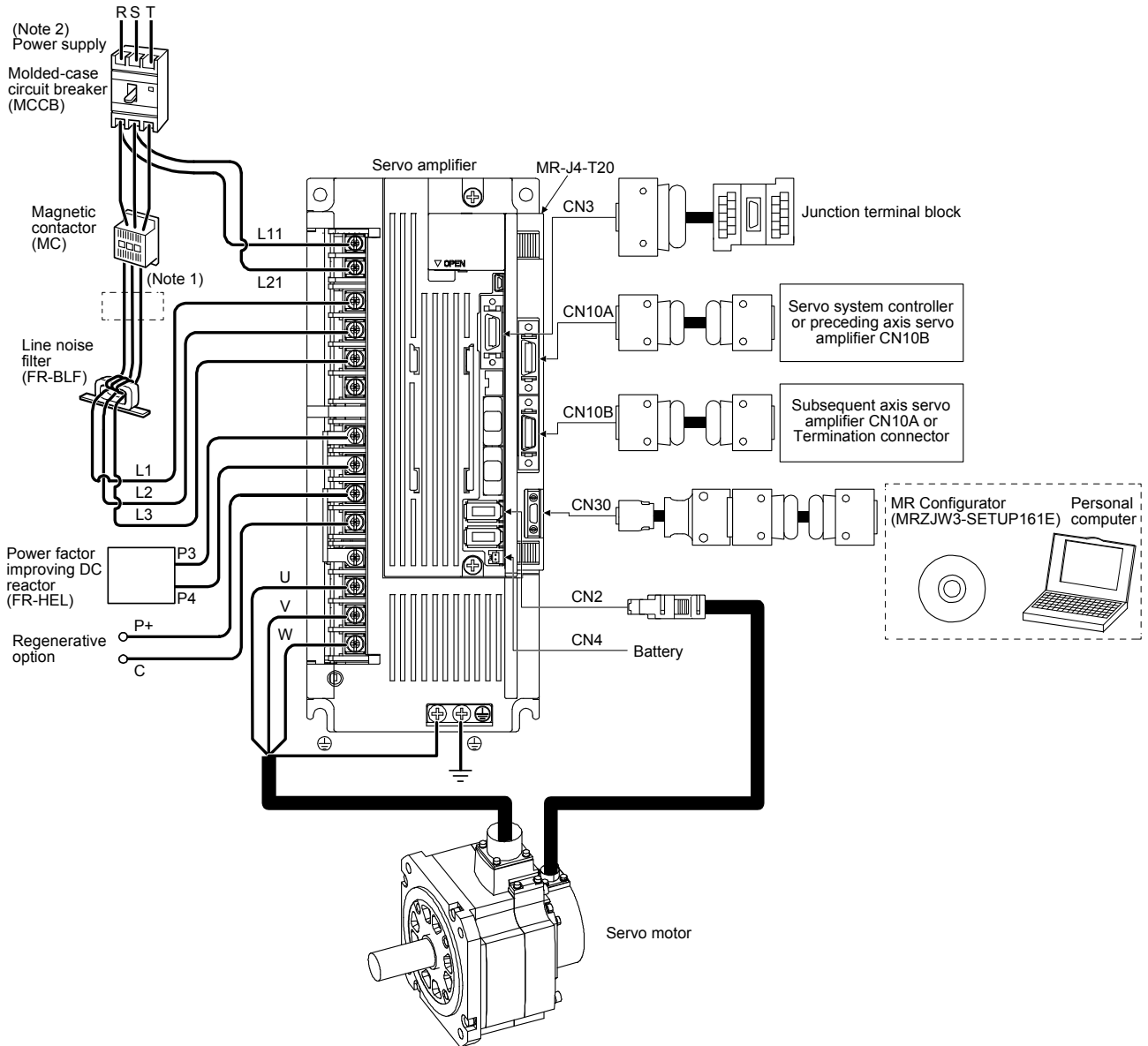
The diagram shows MR-J4-350B4-RJ020.



- Note 1. The power factor improving AC reactor can also be used. In this case, the power factor improving DC reactor cannot be used. When not using the power factor improving DC reactor, short P3 and P4.
- Note 2. For power supply specifications, refer to section 1.3.1.

1. FUNCTIONS AND CONFIGURATION

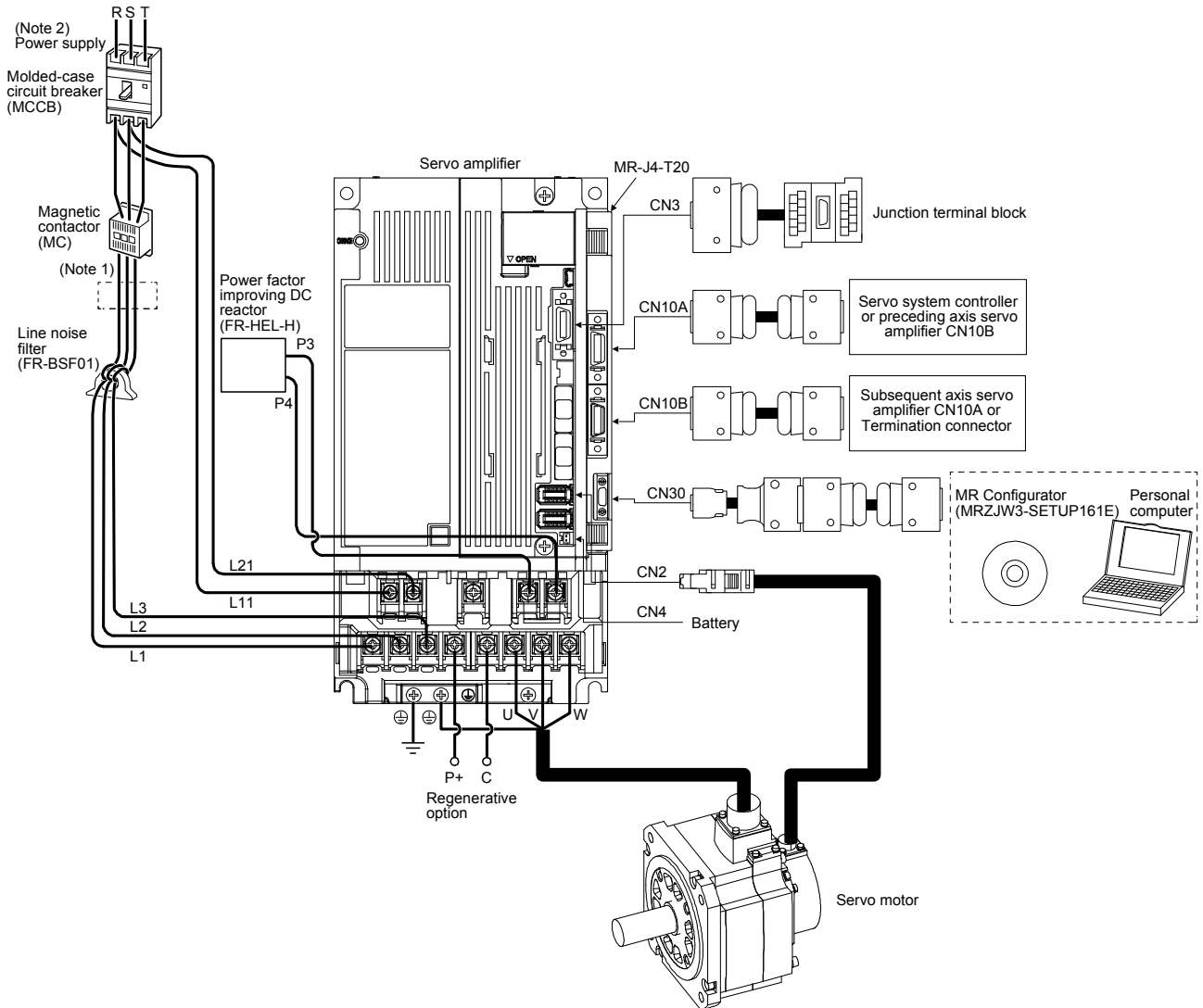
(4) MR-J4-500B-RJ020



- Note 1. The power factor improving AC reactor can also be used. In this case, the power factor improving DC reactor cannot be used. When not using the power factor improving DC reactor, short P3 and P4.
- Note 2. For power supply specifications, refer to section 1.3.1.

1. FUNCTIONS AND CONFIGURATION

(5) MR-J4-500B4-RJ020

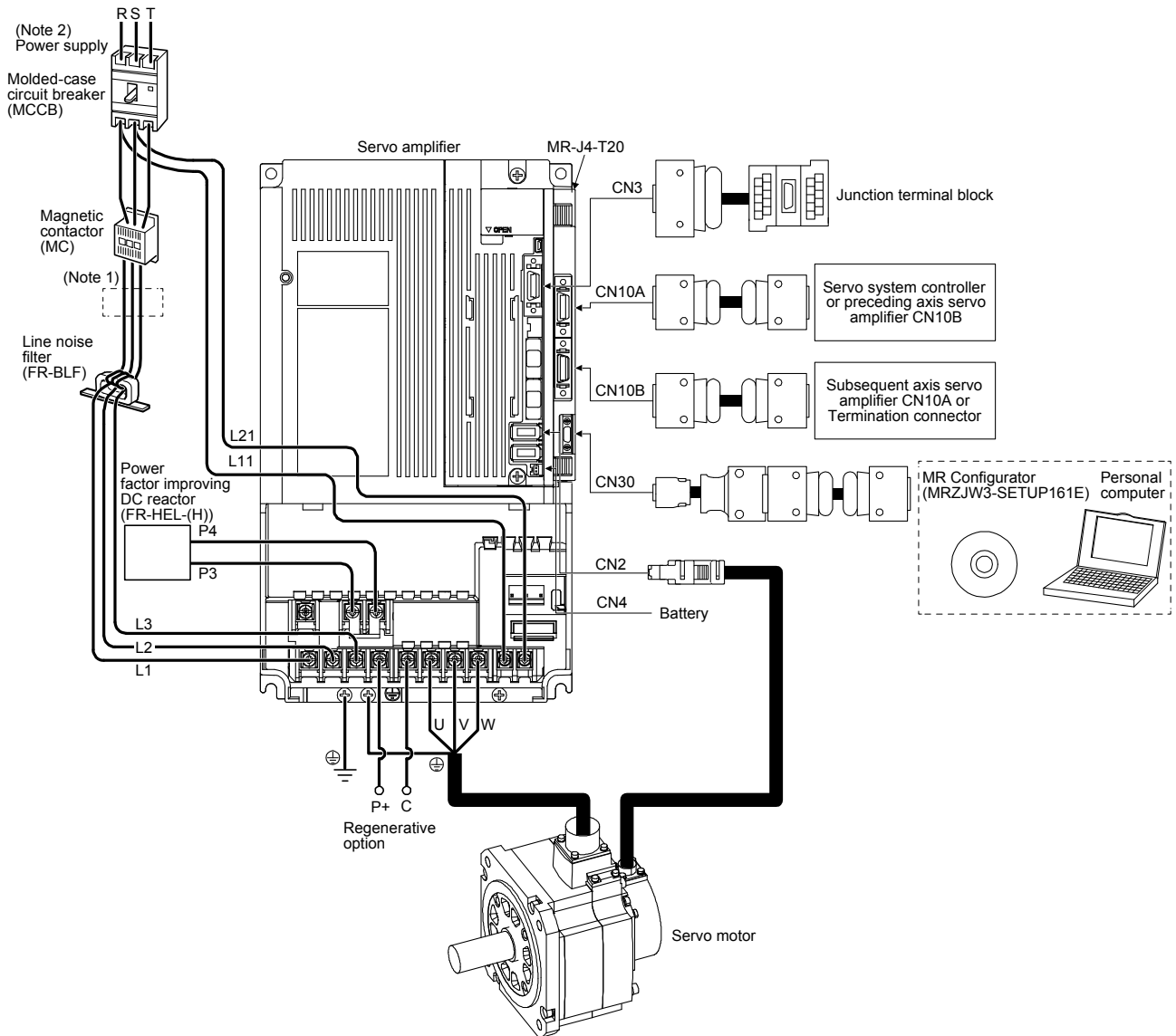


- Note 1. The power factor improving AC reactor can also be used. In this case, the power factor improving DC reactor cannot be used. When not using the power factor improving DC reactor, short P3 and P4.
- Note 2. For power supply specifications, refer to section 1.3.1.

1. FUNCTIONS AND CONFIGURATION

(6) MR-J4-700B-RJ020/MR-J4-700B4-RJ020

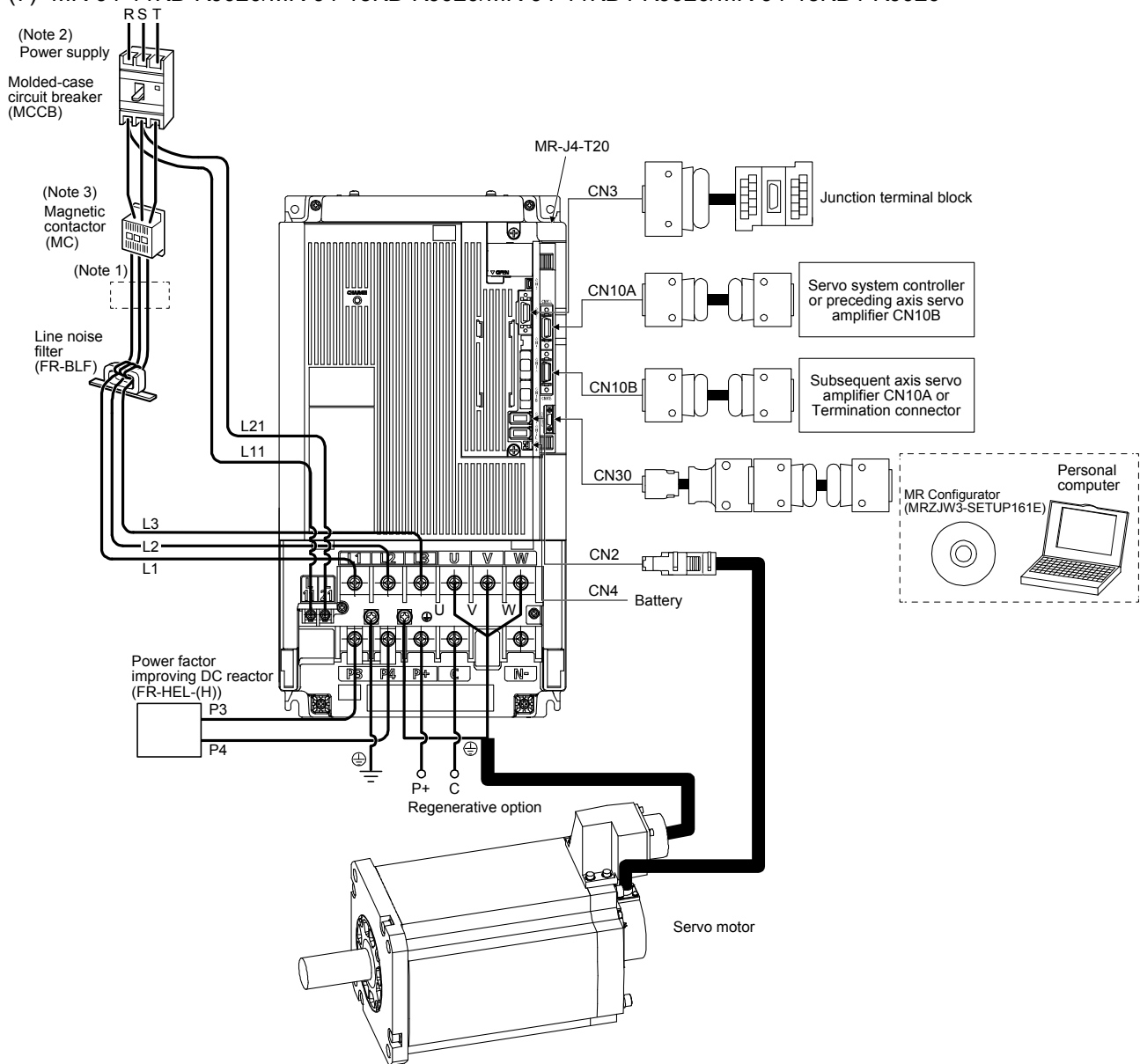
The diagram shows MR-J4-700B-RJ020.



- Note 1. The power factor improving AC reactor can also be used. In this case, the power factor improving DC reactor cannot be used. When not using the power factor improving DC reactor, short P3 and P4.
- Note 2. For power supply specifications, refer to section 1.3.1.

1. FUNCTIONS AND CONFIGURATION

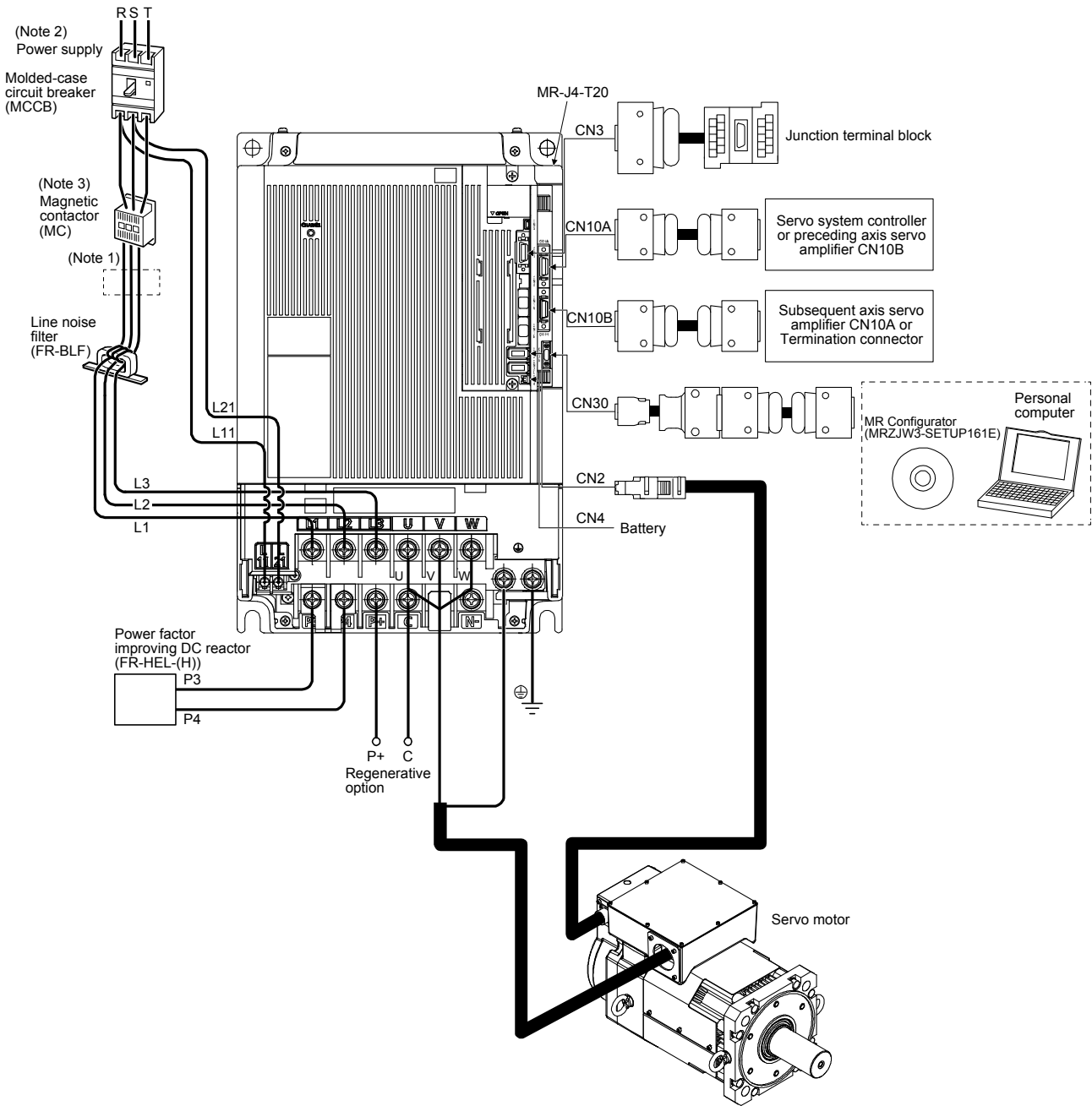
(7) MR-J4-11KB-RJ020/MR-J4-15KB-RJ020/MR-J4-11KB4-RJ020/MR-J4-15KB4-RJ020



- Note 1. The power factor improving AC reactor can also be used. In this case, the power factor improving DC reactor cannot be used. When not using the power factor improving DC reactor, short P3 and P4.
- Note 2. For power supply specifications, refer to section 1.3.1.

1. FUNCTIONS AND CONFIGURATION

(8) MR-J4-22KB-RJ020/MR-J4-22KB4-RJ020



Note 1. The power factor improving AC reactor can also be used. In this case, the power factor improving DC reactor cannot be used.

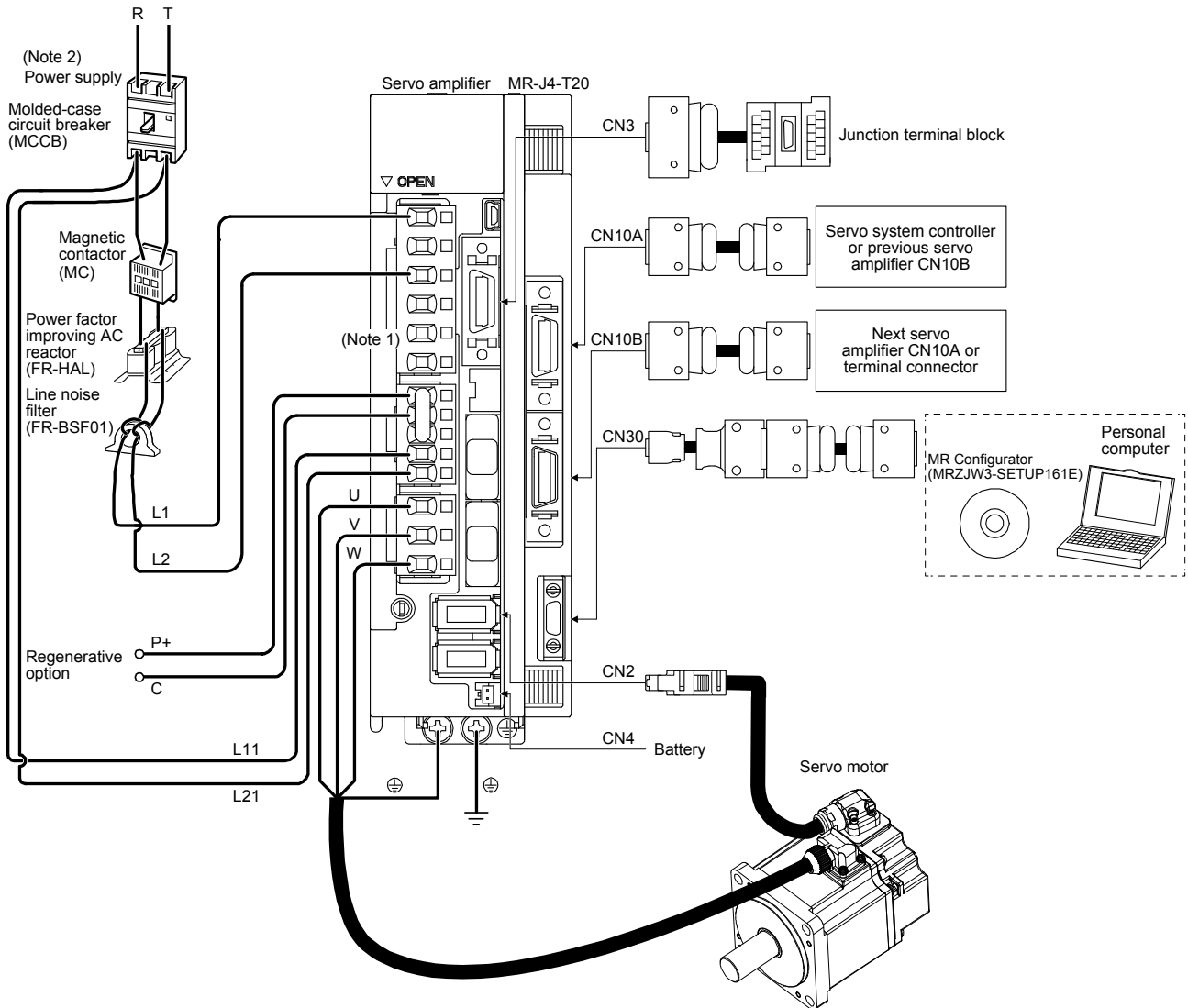
When not using the power factor improving DC reactor, short P3 and P4.

2. For power supply specifications, refer to section 1.3.1.

1. FUNCTIONS AND CONFIGURATION

(9) MR-J4-10B1-RJ020/MR-J4-20B1-RJ020/MR-J4-40B1-RJ020

The diagram shows MR-J4-10B1-RJ020.




Note 1. The power factor improving DC reactor cannot be used.

Note 2. For power supply specifications, refer to section 1.3.1.

MEMO

2. INSTALLATION

2. INSTALLATION

 **WARNING** ● To prevent electric shock, ground each equipment securely.

 **CAUTION**

- Stacking in excess of the specified number of product packages is not allowed.
- Install the equipment on incombustible material. Installing them directly or close to combustibles will lead to a fire.
- Install the servo amplifier and the servo motor in a load-bearing place in accordance with the Instruction Manual.
- Do not get on or put heavy load on the equipment. Otherwise, it may cause injury.
- Use the equipment within the specified environment. For the environment, refer to section 1.3.
- Provide adequate protection to prevent screws and other conductive matter, oil and other combustible matter from entering the servo amplifier and MR-J4-T20.
- Do not block the intake and exhaust areas of the servo amplifier and MR-J4-T20. Otherwise, it may cause a malfunction.
- Do not drop or strike the servo amplifier and MR-J4-T20. Isolate them from all impact loads.
- Do not install or operate the servo amplifier and MR-J4-T20 which have been damaged or have any parts missing.
- When the product has been stored for an extended period of time, contact your local sales office.
- When handling the servo amplifier and MR-J4-T20, be careful about the edged parts such as corners of them.
- The servo amplifier and MR-J4-T20 must be installed in a metal cabinet.
- When fumigants that contain halogen materials such as fluorine, chlorine, bromine, and iodine are used for disinfecting and protecting wooden packaging from insects, they cause malfunction when entering our products.
Please take necessary precautions to ensure that remaining materials from fumigant do not enter our products, or treat packaging with methods other than fumigation (heat method).
Additionally, disinfect and protect wood from insects before packing products.

POINT

- When pulling out CNP1, CNP2, and CNP3 connectors of 100 V class and 600 W or less of 200 V class servo amplifiers, pull out CN3 and CN8 connectors beforehand.

2. INSTALLATION

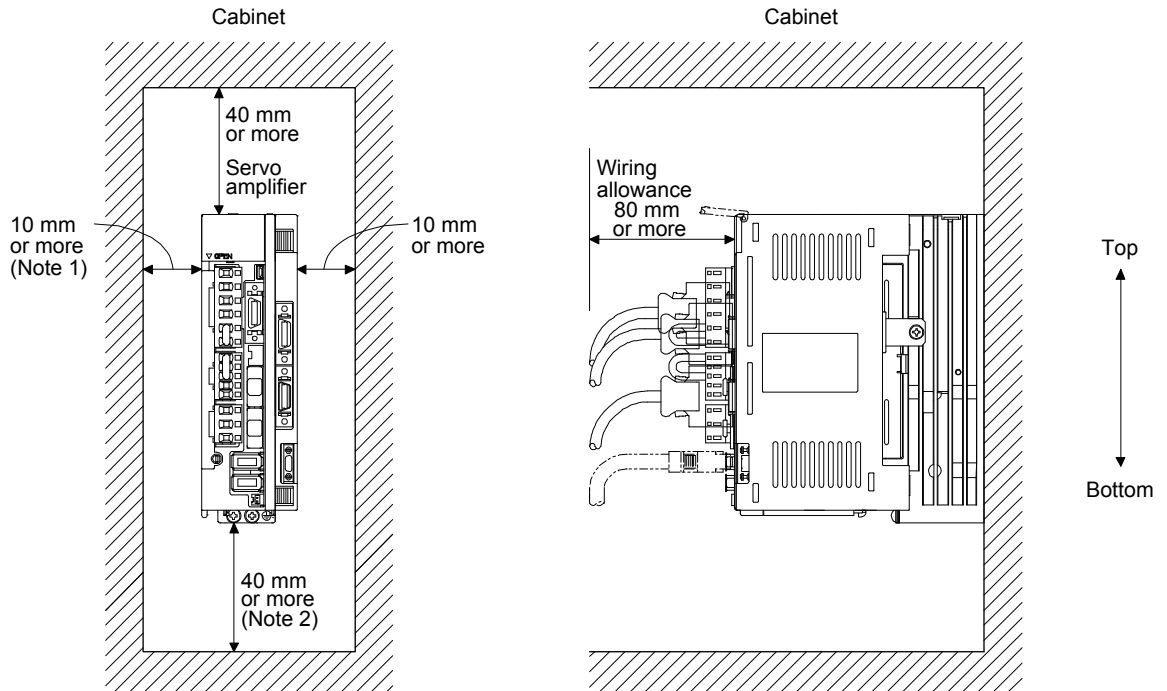
2.1 Installation direction and clearances



- The equipment must be installed in the specified direction. Otherwise, it may cause a malfunction.
- Leave specified clearances between the servo amplifier/MR-J4-T20 and the cabinet walls or other equipment. Otherwise, it may cause a malfunction.

(1) Installation clearances of the servo amplifier

(a) Installation of one servo amplifier



Note 1. When mounting MR-J4-500B-RJ020, maintain a minimum clearance of 25 mm on the left side.

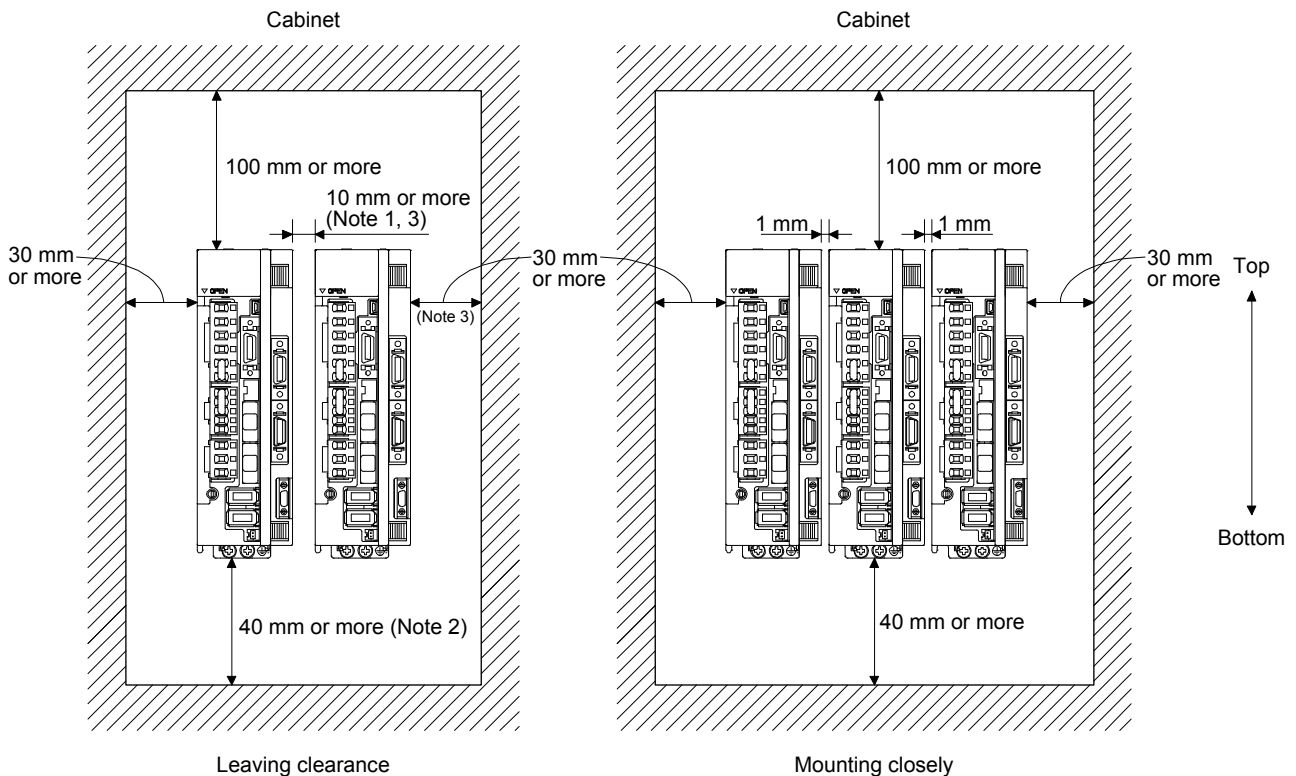
Note 2. For 11 kW to 22 kW servo amplifiers, the clearance between the bottom and ground will be 120 mm or more.

2. INSTALLATION

(b) Installation of two or more servo amplifiers

POINT
<ul style="list-style-type: none"> ● Close mounting is possible depending on the capacity of the servo amplifier. Refer to section 1.3 for availability of close mounting. ● When closely mounting multiple servo amplifiers, the servo amplifier on the right must have a larger depth than that on the left. Otherwise, the CNP1, CNP2, and CNP3 connectors cannot be removed.

Leave a large clearance between the top of the servo amplifier and the cabinet walls, and install a cooling fan to prevent the internal temperature of the cabinet from exceeding the environment. When mounting the servo amplifiers closely, leave a clearance of 1 mm between the adjacent servo amplifiers in consideration of mounting tolerances. In this case, keep the ambient temperature within 0 °C to 45 °C or use the servo amplifier with 75% or less of the effective load ratio.



- Note 1. When mounting MR-J4-500B-RJ020, maintain a minimum clearance of 25 mm between the MR-J4-500B-RJ020 and a servo amplifier mounted on the left side.
- Note 2. For 11 kW to 22 kW servo amplifiers, the clearance between the bottom and ground will be 120 mm or more.
- Note 3. A clearance for mounting can be smaller for the following servo amplifiers.

Servo amplifier	Clearance for the right-side servo amplifier [mm] (recommended clearance: 10 mm or more)	Clearance for the right-side cabinet wall [mm] (recommended clearance: 30 mm or more)
MR-J4-10B-RJ020/MR-J4-20B-RJ020 MR-J4-70B-RJ020/MR-J4-100B-RJ020 MR-J4-10B1-RJ020/MR-J4-20B1-RJ020	8	28
MR-J4-200B-RJ020/MR-J4-350B-RJ020 MR-J4-200B4-RJ020	3	23
MR-J4-500B4-RJ020	8	28

2. INSTALLATION

(2) Others

When using heat generating equipment such as the regenerative option, install them with full consideration of heat generation so that the servo amplifier is not affected.

Install the servo amplifier on a perpendicular wall in the correct vertical direction.

2.2 Keep out foreign materials

- (1) When drilling in the cabinet, prevent drill chips and wire fragments from entering the servo amplifier.
- (2) Prevent oil, water, metallic dust, etc. from entering the servo amplifier through openings in the cabinet or a cooling fan installed on the ceiling.
- (3) When installing the cabinet in a place where toxic gas, dirt and dust exist, conduct an air purge (force clean air into the cabinet from outside to make the internal pressure higher than the external pressure) to prevent such materials from entering the cabinet.

2.3 Encoder cable stress

- (1) The way of clamping the cable must be fully examined so that bending stress and cable's own weight stress are not applied to the cable connection.
- (2) For use in any application where the servo motor moves, fix the cables (encoder, power supply, and brake) with having some slack from the connector connection part of the servo motor to avoid putting stress on the connector connection part. Use the optional encoder cable within the bending life range. Use the power supply and brake wiring cables within the bending life of the cables.
- (3) Avoid any probability that the cable insulator might be cut by sharp chips, rubbed by a machine corner or stamped by workers or vehicles.
- (4) For installation on a machine where the servo motor moves, the flexing radius should be made as large as possible. Refer to section 10.4 for the bending life.

2. INSTALLATION

2.4 Inspection items

WARNING

- Before starting maintenance and/or inspection, turn off the power and wait for 15 minutes or more until the charge lamp turns off. Then, confirm that the voltage between P+ and N- is safe with a voltage tester and others. Otherwise, an electric shock may occur. In addition, when confirming whether the charge lamp is off or not, always confirm it from the front of the servo amplifier.
- To avoid an electric shock, only qualified personnel should attempt inspections. For repair and parts replacement, contact your local sales office.

CAUTION

- Do not perform insulation resistance test on the servo amplifier. Otherwise, it may cause a malfunction.
- Do not disassemble and/or repair the equipment on customer side.

It is recommended that the following points periodically be checked.

- (1) Check for loose terminal block screws. Retighten any loose screws.
- (2) Check the cables and the like for scratches or cracks. Inspect them periodically according to operating conditions especially when the servo motor is movable.
- (3) Check that the connector is securely connected to the servo amplifier and MR-J4-T20.
- (4) Check that the wires are not coming out from the connector.
- (5) Check for dust accumulation on the servo amplifier and MR-J4-T20.
- (6) Check for unusual noise generated from the servo amplifier and MR-J4-T20.
- (7) Make sure that the emergency stop circuit operates properly such that an operation can be stopped immediately and a power is shut off by the emergency stop switch.

2. INSTALLATION

2.5 Parts having service life

Service life of the following parts is listed below. However, the service life varies depending on operating methods and environment. If any fault is found in the parts, they must be replaced immediately regardless of their service life. For parts replacement, please contact your local sales office.

Part name	Life guideline
Smoothing capacitor	10 years
Relay	Number of power-on, forced stop by EM1 (Forced stop), and controller forced stop times: 100,000 times Number of on and off for STO: 1,000,000 times
Cooling fan	10,000 hours to 30,000 hours (2 years to 3 years)
Absolute position battery	Refer to section 12.2.

(1) Smoothing capacitor

The characteristic of smoothing capacitor is deteriorated due to ripple currents, etc. The life of the capacitor greatly depends on ambient temperature and operating conditions. The capacitor will reach the end of its life in 10 years of continuous operation in air-conditioned environment (ambient temperature of 40 °C or less).

(2) Relays

Contact faults will occur due to contact wear arisen from switching currents. Relays reach the end of their lives when the power has been turned on, forced stop by EM1 (Forced stop) has occurred, and controller forced stop has occurred 100,000 times in total, or when the STO has been turned on and off 1,000,000 times while the servo motor is stopped under servo-off state. However, the lives of relays may depend on the power supply capacity.

(3) Servo amplifier cooling fan

The cooling fan bearings reach the end of their life in 10,000 hours to 30,000 hours. Normally, therefore, the cooling fan must be replaced in a few years of continuous operation as a guideline. If unusual noise or vibration is found during inspection, the cooling fan must also be replaced.

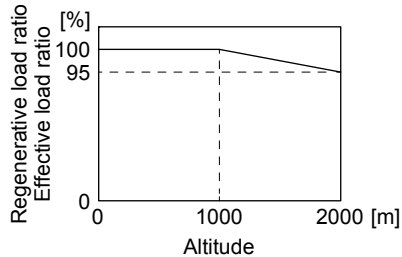
The life indicates under the yearly average ambient temperature of 40 °C, free from corrosive gas, flammable gas, oil mist, dust and dirt.

2. INSTALLATION

2.6 Restrictions when using this product at altitude exceeding 1000 m and up to 2000 m above sea level

(1) Effective load ratio and regenerative load ratio

As heat dissipation effects decrease in proportion to decreasing air density, use the product within the effective load ratio and regenerative load ratio shown in the following figure.



When closely mounting the product, operate them at the ambient temperatures of 0 °C to 45 °C or at 75% or smaller effective load ratio. (Refer to section 2.1.)

(2) Input voltage

Generally, withstand voltage decreases as increasing altitude; however, there is no restriction on the withstand voltage. Use in the same manner as in 1000 m or less. (Refer to section 1.3.)

(3) Parts having service life

(a) Smoothing capacitor

The capacitor will reach the end of its life in 10 years of continuous operation in air-conditioned environment (ambient temperature of 30 °C or less).

(b) Relays

There is no restriction. Use in the same manner as in 1000 m or less. (Refer to section 2.5.)

(c) Servo amplifier cooling fan

There is no restriction. Use in the same manner as in 1000 m or less. (Refer to section 2.5.)

2. INSTALLATION

MEMO

3. SIGNALS AND WIRING

3. SIGNALS AND WIRING

⚠ WARNING

- Any person who is involved in wiring should be fully competent to do the work.
- Before wiring, turn off the power and wait for 15 minutes or more until the charge lamp turns off. Then, confirm that the voltage between P+ and N- is safe with a voltage tester and others. Otherwise, an electric shock may occur. In addition, when confirming whether the charge lamp is off or not, always confirm it from the front of the servo amplifier.
- Ground the servo amplifier and servo motor securely.
- Do not attempt to wire the servo amplifier and servo motor until they have been installed. Otherwise, it may cause an electric shock.
- The cables should not be damaged, stressed, loaded, or pinched. Otherwise, it may cause an electric shock.
- To avoid an electric shock, insulate the connections of the power supply terminals.

⚠ CAUTION

- Wire the equipment correctly and securely. Otherwise, the servo motor may operate unexpectedly, resulting in injury.
- Connect cables to the correct terminals. Otherwise, a burst, damage, etc. may occur.
- Ensure that polarity (+/-) is correct. Otherwise, a burst, damage, etc. may occur.
- The surge absorbing diode installed to the DC relay for control output should be fitted in the specified direction. Otherwise, the emergency stop and other protective circuits may not operate.

For sink output interface

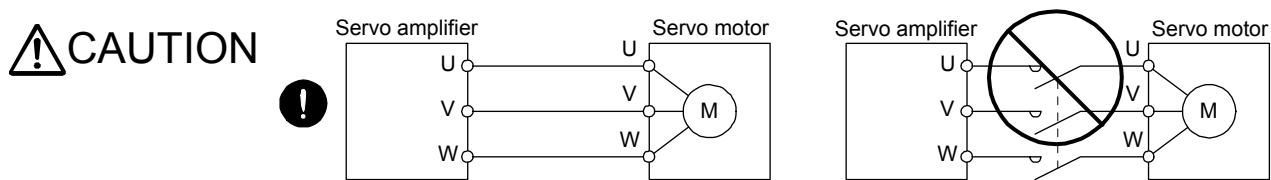
For source output interface

- Use a noise filter, etc. to minimize the influence of electromagnetic interference. Electromagnetic interference may be given to the electronic equipment used near the servo amplifier.
- Do not install a power capacitor, surge killer or radio noise filter (optional FR-BIF (-H)) with the power line of the servo motor.
- When using the regenerative resistor, switch power off with the alarm signal. Otherwise, a transistor fault or the like may overheat the regenerative resistor, causing a fire.
- Do not modify the equipment.
- Connecting a servo motor of the incorrect axis to U, V, W, or CN2 of the servo amplifier may cause a malfunction.

3. SIGNALS AND WIRING

● Connect the servo amplifier power output (U/V/W) to the servo motor power input (U/V/W) directly. Do not let a magnetic contactor, etc. intervene. Otherwise, it may cause a malfunction.

CAUTION



3.1 Input power supply circuit

● Always connect a magnetic contactor between the power supply and the main circuit power supply (L1/L2/L3) of the servo amplifier, in order to configure a circuit that shuts down the power supply on the side of the servo amplifier's power supply. If a magnetic contactor is not connected, continuous flow of a large current may cause a fire when the servo amplifier malfunctions.

● Switch main circuit power supply off at detection of an alarm on the controller side. Not doing so may cause a fire when a regenerative transistor malfunctions or the like may overheat the regenerative resistor.

● Check the servo amplifier model, and then input proper voltage to the servo amplifier power supply. If input voltage exceeds the upper limit of the specification, the servo amplifier will break down.

● The servo amplifier has a built-in surge absorber (varistor) to reduce exogenous noise and to suppress lightning surge. Exogenous noise or lightning surge deteriorates the varistor characteristics, and the varistor may be damaged. To prevent a fire, use a molded-case circuit breaker or fuse for input power supply.

● Connecting a servo motor of the incorrect axis to U, V, W, or CN2 of the servo amplifier may cause a malfunction.

● The N- terminal is not a neutral point of the power supply. Incorrect wiring will cause a burst, damage, etc.

CAUTION

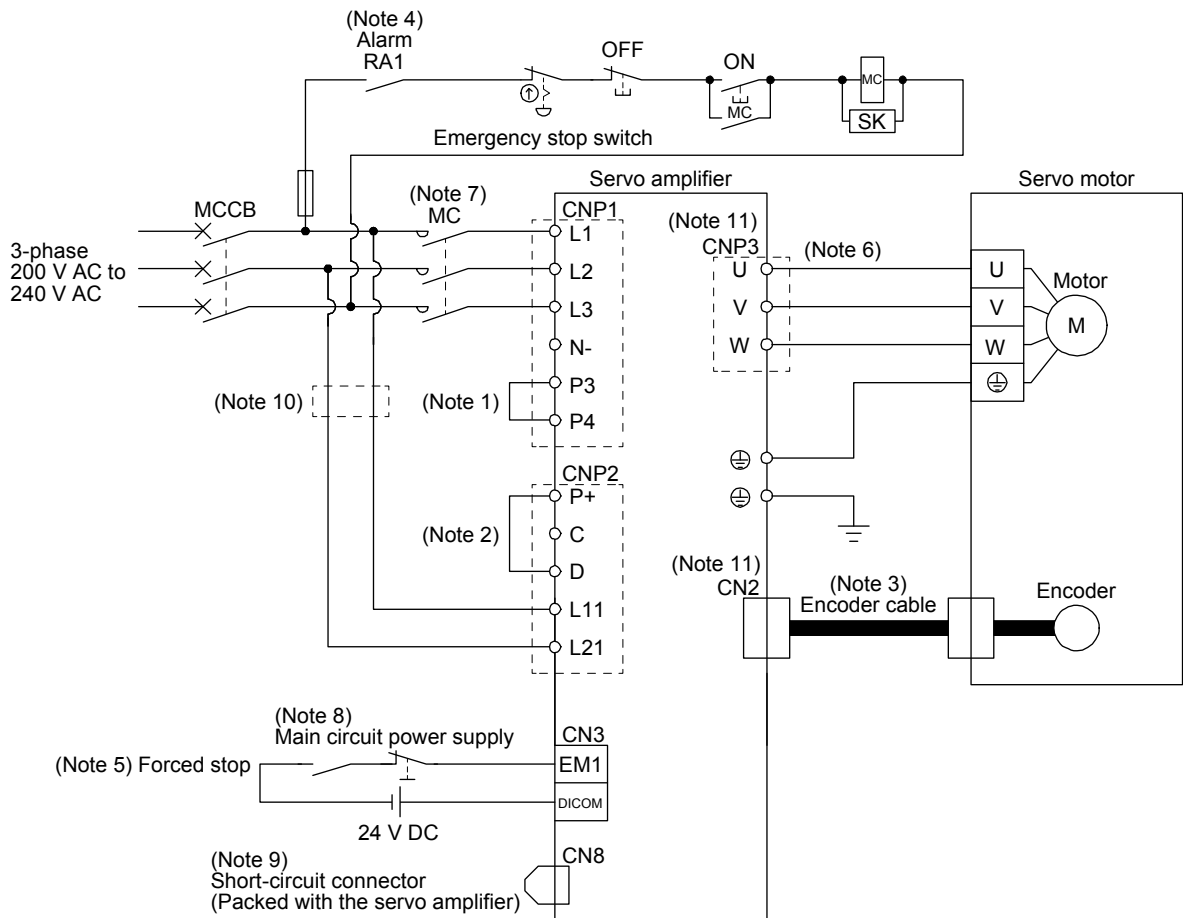
POINT

- Connect the 1-phase 200 V AC to 240 V AC power supply to L1 and L3. One of the connecting destinations is different from MR-J2S series servo amplifier's. When using MR-J4 as a replacement for MR-J2S, be careful not to connect the power to L2.

Configure the wiring to shut off the main circuit power supply and turn off the servo-on command as soon as an alarm occurs, or the servo forced stop or controller forced stop is enabled. A molded-case circuit breaker (MCCB) must be used with the input cables of the main circuit power supply.

3. SIGNALS AND WIRING

(1) For 3-phase 200 V AC to 240 V AC power supply of MR-J4-10B-RJ020 to MR-J4-350B-RJ020



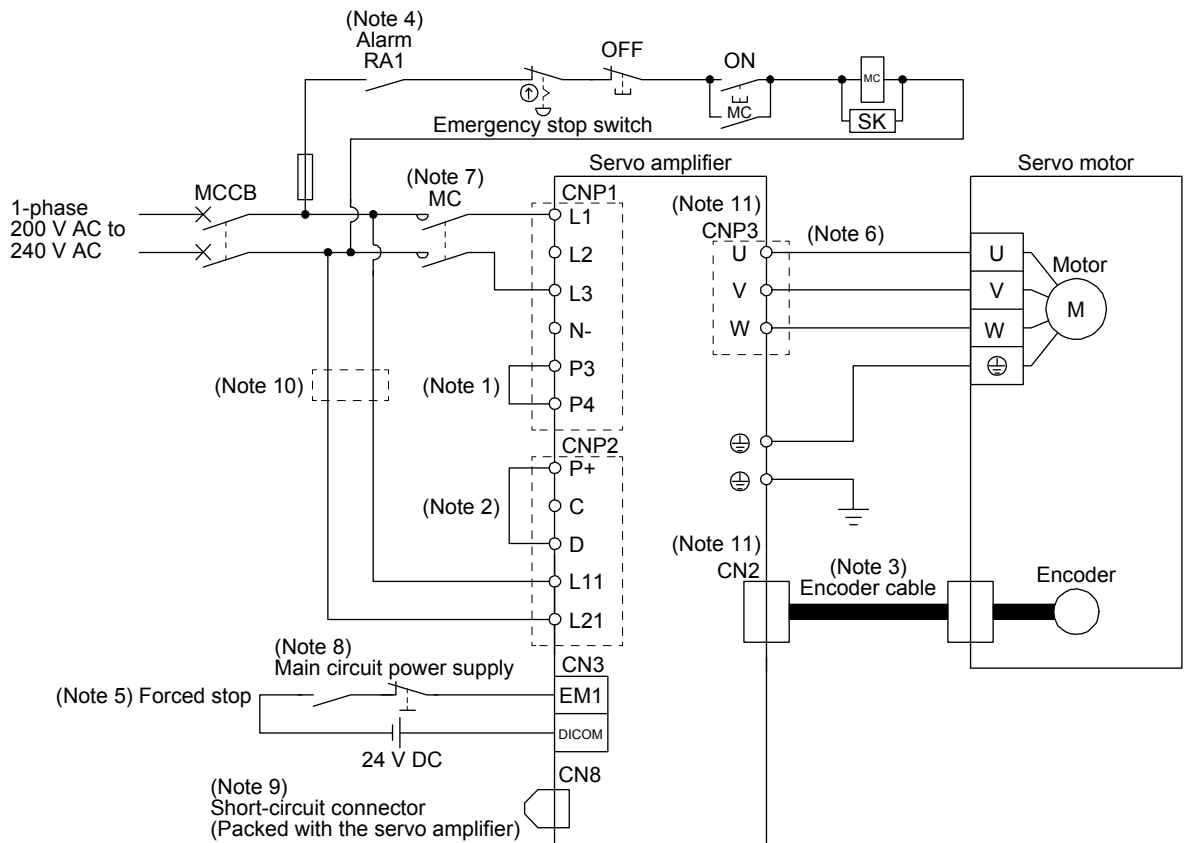
- Note
1. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
 2. Always connect between P+ and D terminals. (factory-wired) When using the regenerative option, refer to section 11.2.
 3. For the encoder cable, use of the option cable is recommended. For selecting cables, refer to "Servo Motor Instruction Manual (Vol. 3)".
 4. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.
 5. This diagram shows sink input interface. For source input interface, refer to section 3.7.3.
 6. For connecting servo motor power wires, refer to "Servo Motor Instruction Manual (Vol. 3)".
 7. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less.
 8. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
 9. STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with a servo amplifier.
 10. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker. (Refer to section 11.10.)
 11. Connecting a servo motor of the incorrect axis to U, V, W, or CN2 of the servo amplifier may cause a malfunction.

3. SIGNALS AND WIRING

(2) For 1-phase 200 V AC to 240 V AC power supply of MR-J4-10B-RJ020 to MR-J4-70B-RJ020

POINT

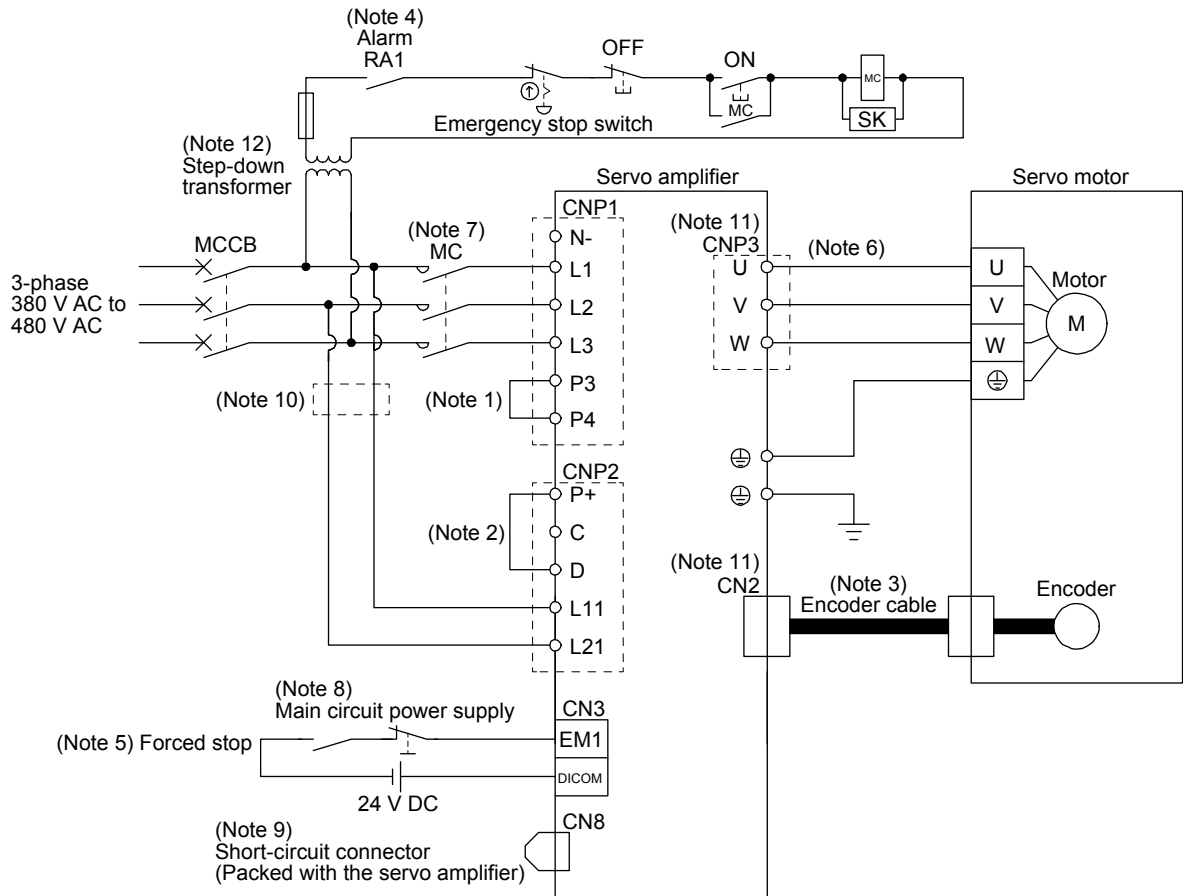
● Connect the 1-phase 200 V AC to 240 V AC power supply to L1 and L3. One of the connecting destinations is different from MR-J2S series servo amplifier's. When using MR-J4 as a replacement for MR-J2S, be careful not to connect the power to L2.



- Note
1. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
 2. Always connect between P+ and D terminals. (factory-wired) When using the regenerative option, refer to section 11.2.
 3. For the encoder cable, use of the option cable is recommended. For selecting cables, refer to "Servo Motor Instruction Manual (Vol. 3)".
 4. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.
 5. This diagram shows sink input interface. For source input interface, refer to section 3.7.3.
 6. For connecting servo motor power wires, refer to "Servo Motor Instruction Manual (Vol. 3)".
 7. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less.
 8. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
 9. STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with a servo amplifier.
 10. When wires used for L11 and L21 are thinner than wires used for L1, and L3, use a molded-case circuit breaker. (Refer to section 11.10.)
 11. Connecting a servo motor of the incorrect axis to U, V, W, or CN2 of the servo amplifier may cause a malfunction.

3. SIGNALS AND WIRING

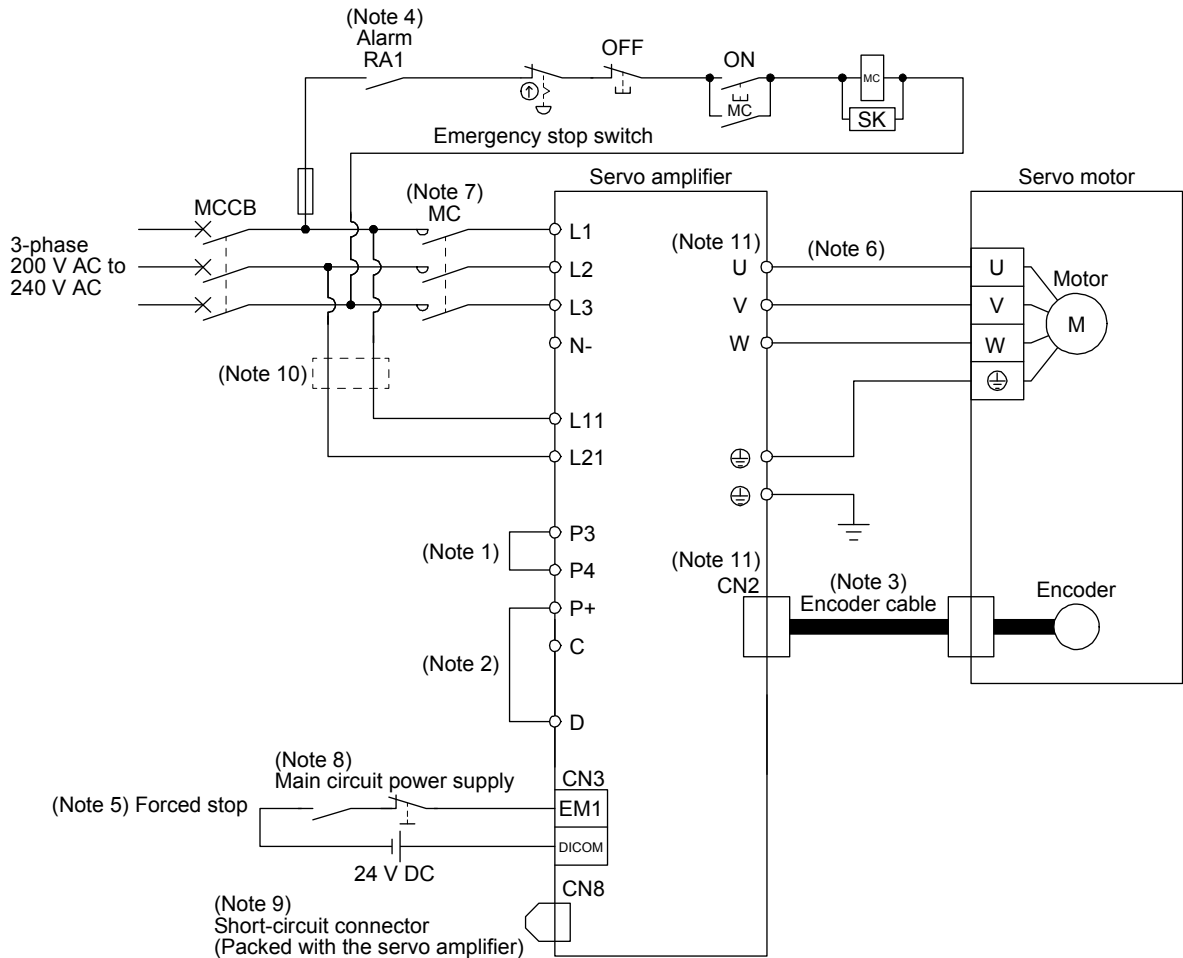
(3) MR-J4-60B4-RJ020 to MR-J4-350B4-RJ020



- Note
1. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
 2. Always connect between P+ and D terminals. (factory-wired) When using the regenerative option, refer to section 11.2.
 3. For the encoder cable, use of the option cable is recommended. For selecting cables, refer to "Servo Motor Instruction Manual (Vol. 3)".
 4. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.
 5. This diagram shows sink input interface. For source input interface, refer to section 3.7.3.
 6. For connecting servo motor power wires, refer to "Servo Motor Instruction Manual (Vol. 3)".
 7. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less.
 8. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
 9. STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with a servo amplifier.
 10. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker. (Refer to section 11.10.)
 11. Connecting a servo motor of the incorrect axis to U, V, W, or CN2 of the servo amplifier may cause a malfunction.
 12. Step-down transformer is required when the coil voltage of the magnetic contactor is 200 V class.

3. SIGNALS AND WIRING

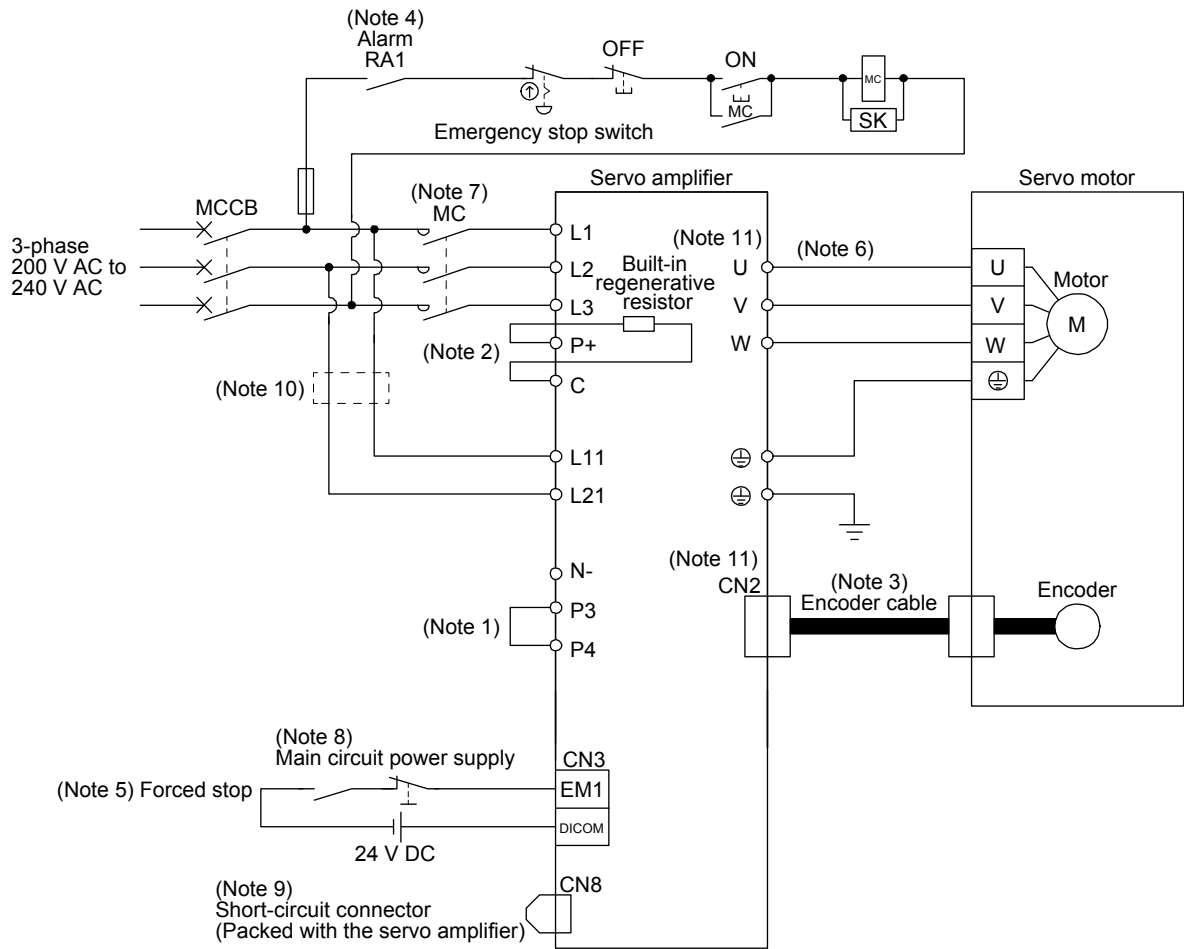
(4) MR-J4-500B-RJ020



- Note 1. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
- Note 2. Always connect between P+ and D terminals. (factory-wired) When using the regenerative option, refer to section 11.2.
- Note 3. For the encoder cable, use of the option cable is recommended. For selecting cables, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 4. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.
- Note 5. This diagram shows sink input interface. For source input interface, refer to section 3.7.3.
- Note 6. For connecting servo motor power wires, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 7. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less.
- Note 8. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
- Note 9. STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with a servo amplifier.
- Note 10. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker. (Refer to section 11.10.)
- Note 11. Connecting a servo motor of the incorrect axis to U, V, W, or CN2 of the servo amplifier may cause a malfunction.

3. SIGNALS AND WIRING

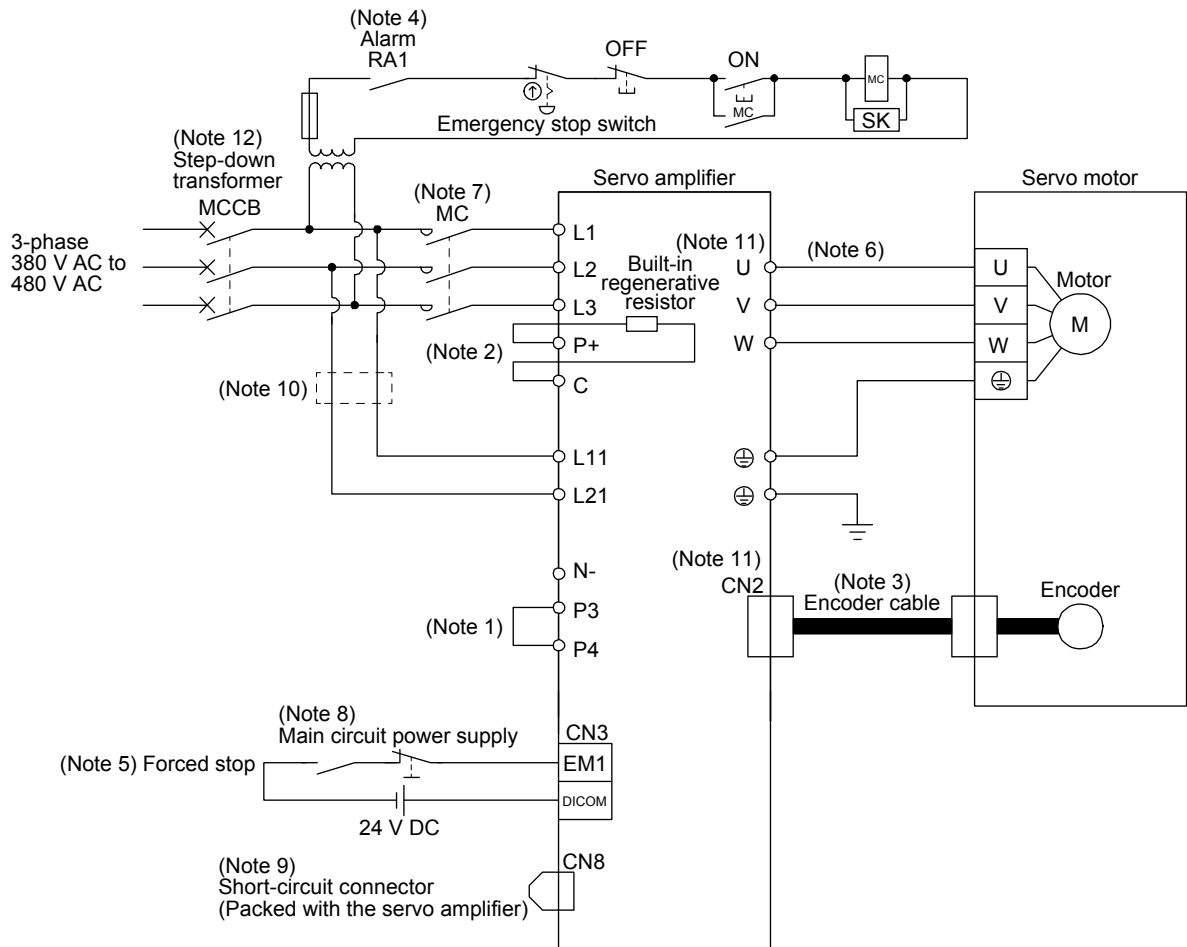
(5) MR-J4-700B-RJ020



- Note 1. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
- Note 2. When using the regenerative option, refer to section 11.2.
- Note 3. For the encoder cable, use of the option cable is recommended. For selecting cables, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 4. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.
- Note 5. This diagram shows sink input interface. For source input interface, refer to section 3.7.3.
- Note 6. For connecting servo motor power wires, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 7. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less.
- Note 8. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
- Note 9. STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with a servo amplifier.
- Note 10. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker. (Refer to section 11.10.)
- Note 11. Connecting a servo motor of the incorrect axis to U, V, W, or CN2 of the servo amplifier may cause a malfunction.

3. SIGNALS AND WIRING

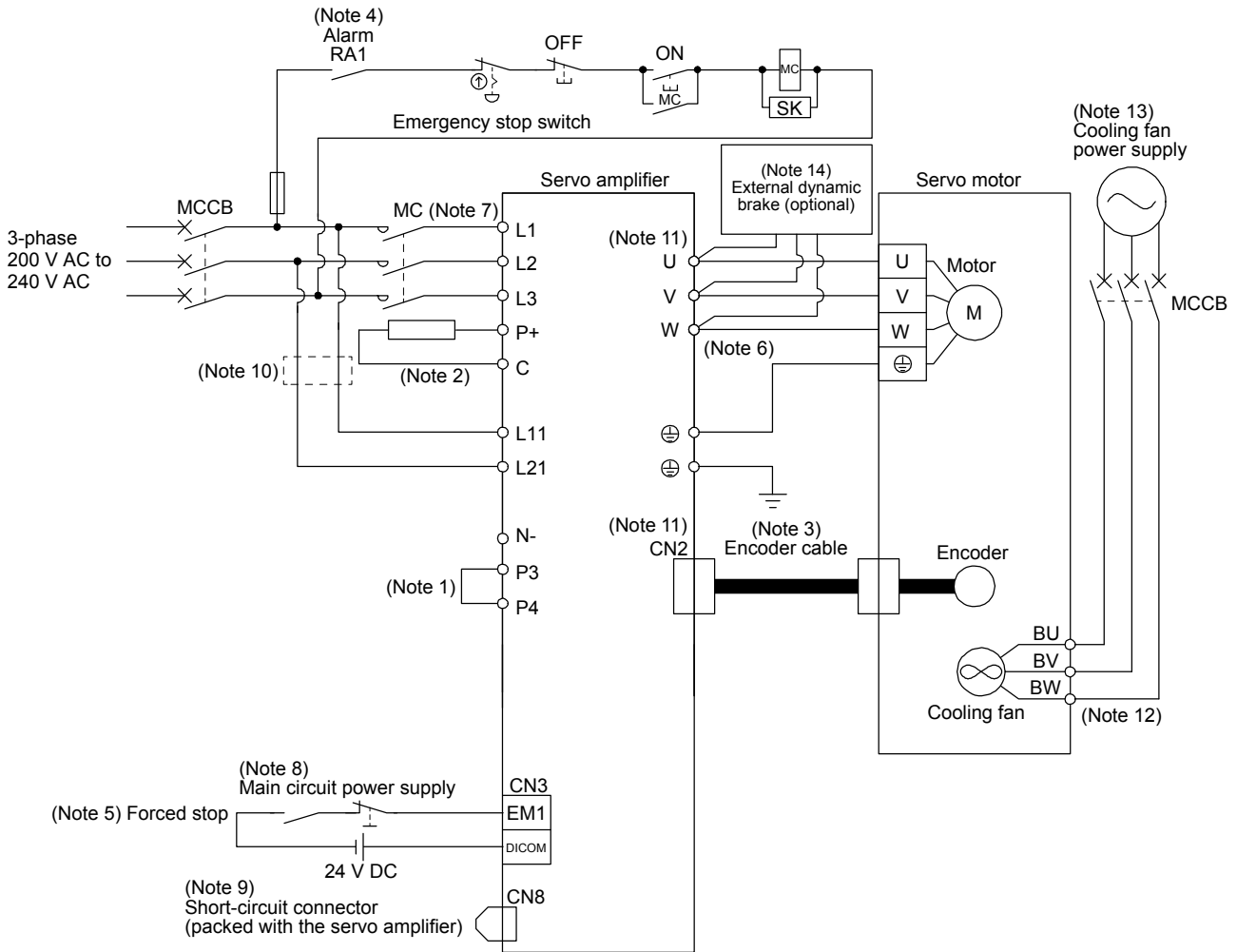
(6) MR-J4-500B4-RJ020/MR-J4-700B4-RJ020



- Note 1. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
- Note 2. When using the regenerative option, refer to section 11.2.
- Note 3. For the encoder cable, use of the option cable is recommended. For selecting cables, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 4. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.
- Note 5. This diagram shows sink input interface. For source input interface, refer to section 3.7.3.
- Note 6. For connecting servo motor power wires, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 7. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less.
- Note 8. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
- Note 9. STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with a servo amplifier.
- Note 10. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker. (Refer to section 11.10.)
- Note 11. Connecting a servo motor of the incorrect axis to U, V, W, or CN2 of the servo amplifier may cause a malfunction.
- Note 12. Step-down transformer is required when the coil voltage of the magnetic contactor is 200 V class.

3. SIGNALS AND WIRING

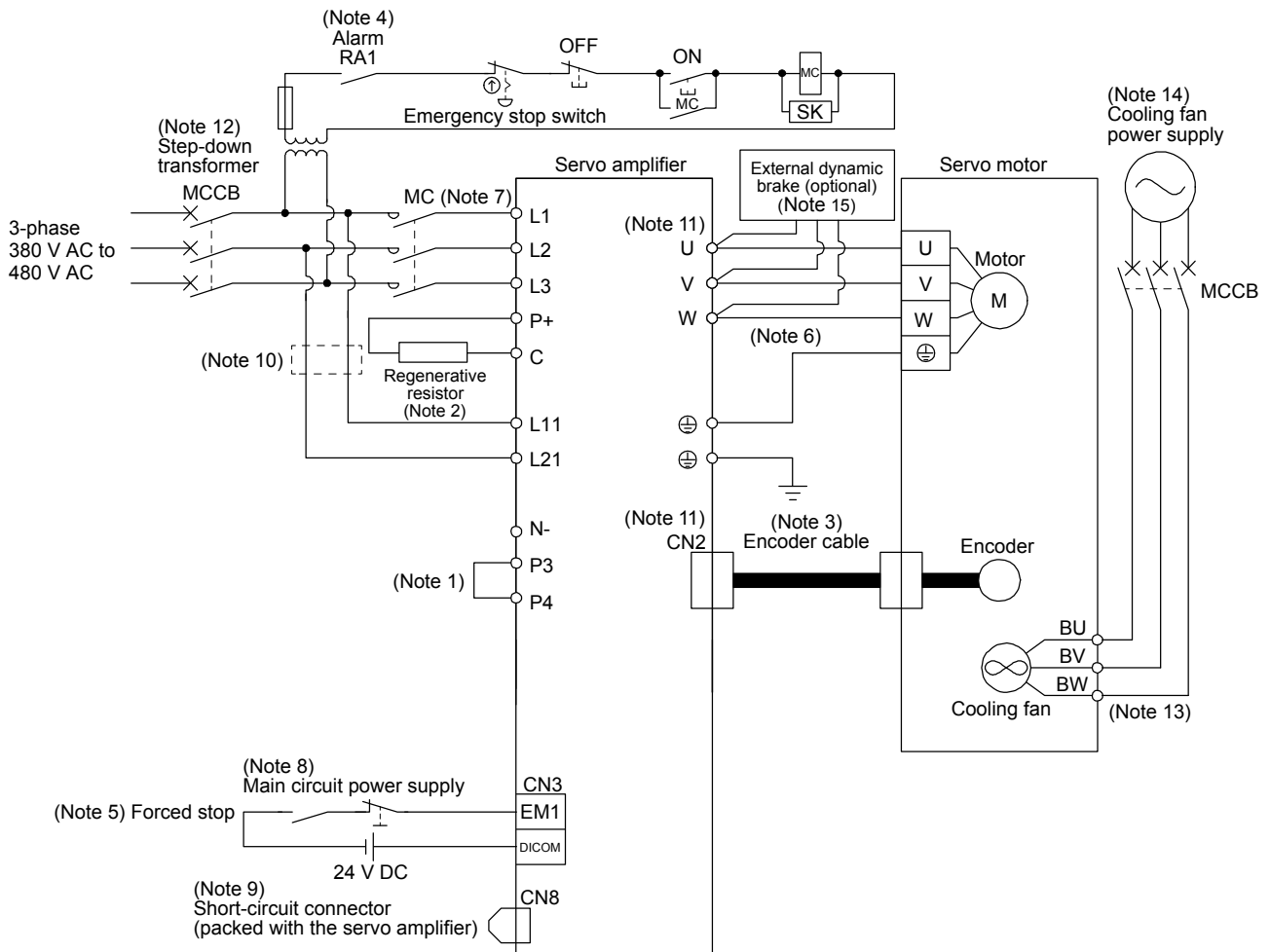
(7) MR-J4-11KB-RJ020 to MR-J4-22KB-RJ020



- Note 1. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
- Note 2. When using the regenerative option, refer to section 11.2.
- Note 3. For the encoder cable, use of the option cable is recommended. For selecting cables, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 4. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.
- Note 5. This diagram shows sink input interface. For source input interface, refer to section 3.7.3.
- Note 6. For connecting servo motor power wires, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 7. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less.
- Note 8. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
- Note 9. The STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with a servo amplifier.
- Note 10. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker. (Refer to section 11.10.)
- Note 11. Connecting a servo motor of the wrong axis to U, V, W, or CN2 of the servo amplifier may cause a malfunction.
- Note 12. Only HG-JP22K1M servo motor is equipped with a cooling fan.
- Note 13. For the cooling fan power supply, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 14. Use an external dynamic brake for this servo amplifier. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at emergency stop. Ensure the safety in the entire equipment. For wiring of the external dynamic brake, refer to section 11.7.

3. SIGNALS AND WIRING

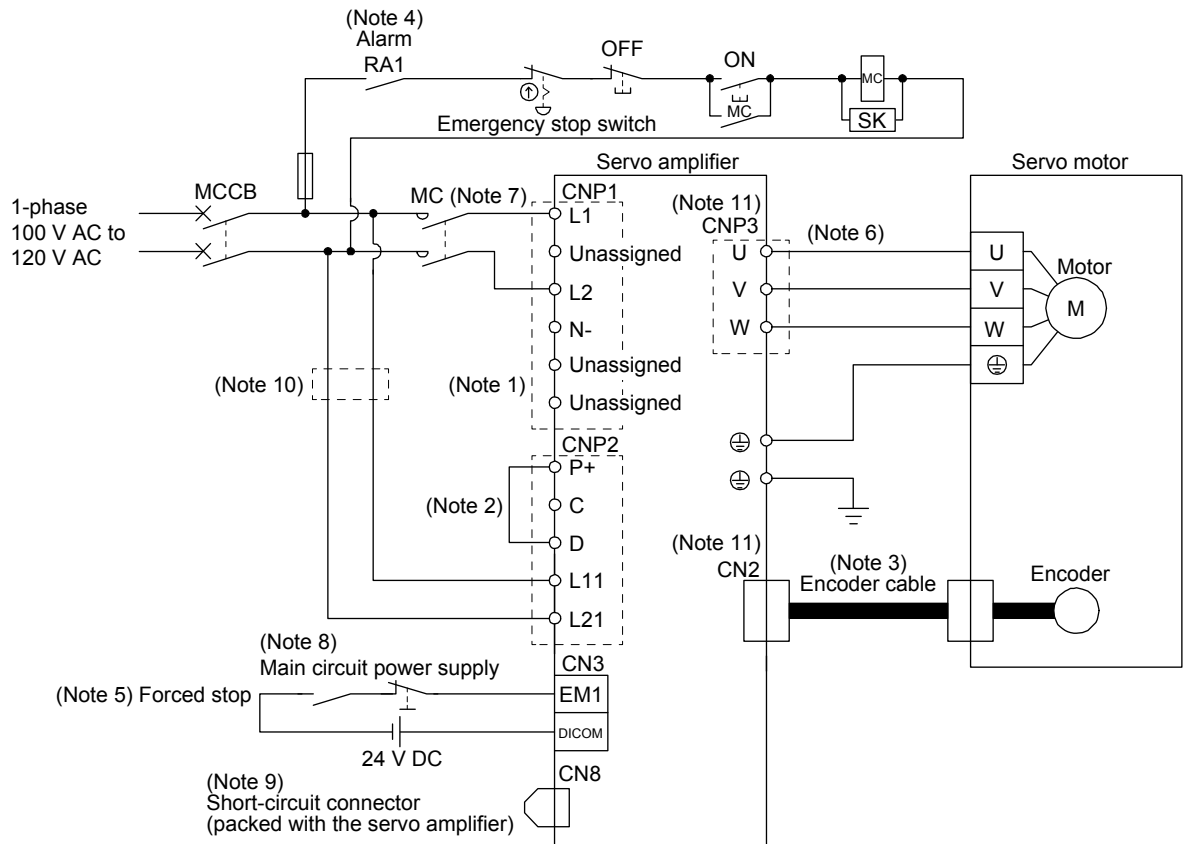
(8) MR-J4-11KB4-RJ020 to MR-J4-22KB4-RJ020



- Note 1. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
- Note 2. When using the regenerative resistor, refer to section 11.2.
- Note 3. For the encoder cable, use of the option cable is recommended. For selecting cables, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 4. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.
- Note 5. This diagram shows sink input interface. For source input interface, refer to section 3.7.3.
- Note 6. For connecting servo motor power wires, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 7. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less.
- Note 8. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
- Note 9. The STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with a servo amplifier.
- Note 10. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker. (Refer to section 11.10.)
- Note 11. Connecting a servo motor of the wrong axis to U, V, W, or CN2 of the servo amplifier may cause a malfunction.
- Note 12. A step-down transformer is required when the coil voltage of the magnetic contactor is 200 V class.
- Note 13. Only HG-JR22K1M4 servo motor has a cooling fan.
- Note 14. For the cooling fan power supply, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 15. Use an external dynamic brake for this servo amplifier. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at emergency stop. Ensure the safety in the entire equipment. For wiring of the external dynamic brake, refer to section 11.7.

3. SIGNALS AND WIRING

(9) MR-J4-10B1-RJ020/MR-J4-20B1-RJ020/MR-J4-40B1-RJ020

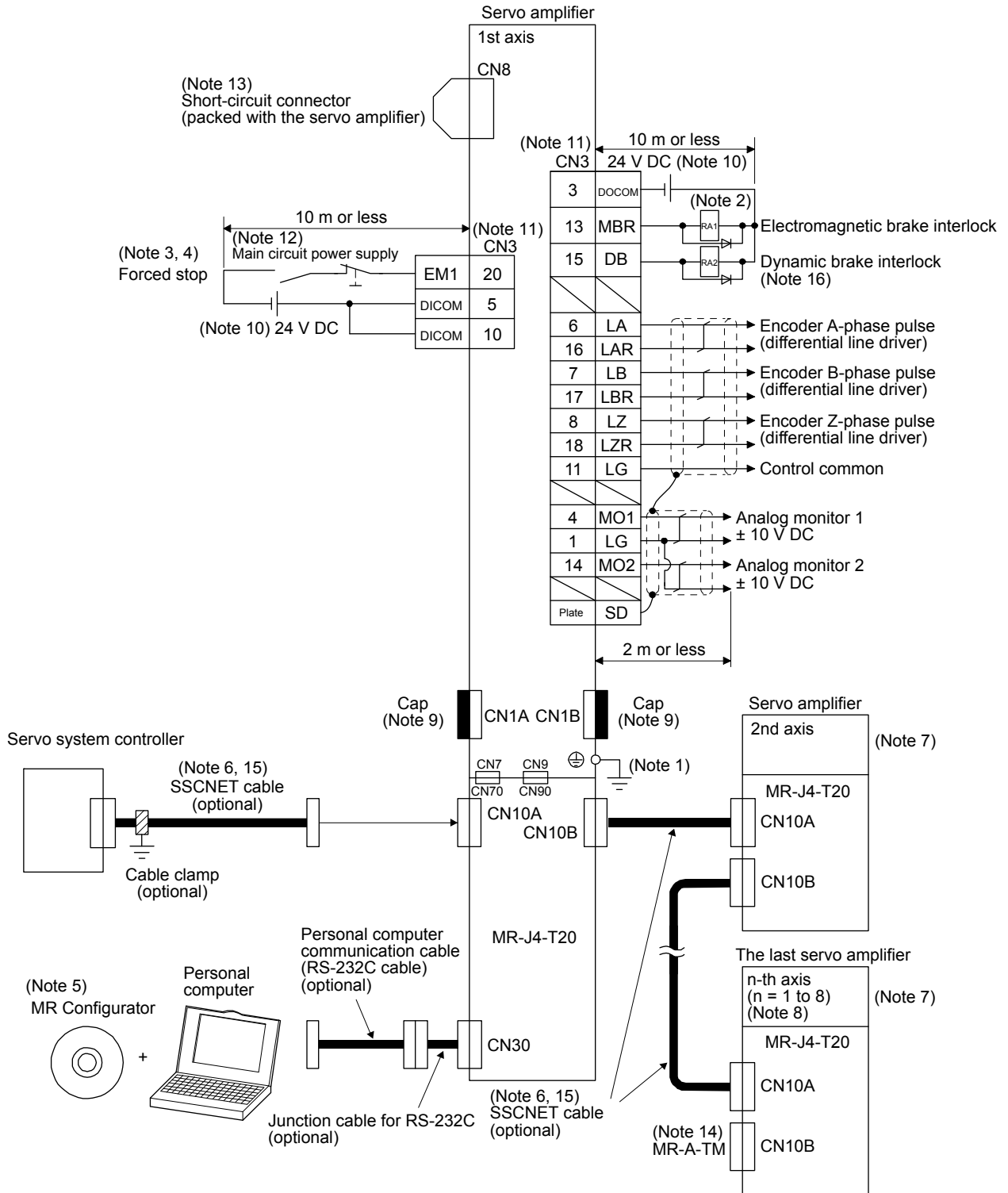


- Note
1. The power factor improving DC reactor cannot be used.
 2. Always connect between P+ and D terminals. (factory-wired) When using the regenerative option, refer to section 11.2.
 3. For the encoder cable, use of the option cable is recommended. For selecting cables, refer to "Servo Motor Instruction Manual (Vol. 3)".
 4. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.
 5. This diagram shows sink input interface. For source input interface, refer to section 3.7.3.
 6. For connecting servo motor power wires, refer to "Servo Motor Instruction Manual (Vol. 3)".
 7. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less.
 8. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
 9. The STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with a servo amplifier.
 10. When wires used for L11 and L21 are thinner than wires used for L1 and L2, use a molded-case circuit breaker. (Refer to section 11.10.)
 11. Connecting a servo motor of the wrong axis to U, V, W, or CN2 of the servo amplifier may cause a malfunction.

3. SIGNALS AND WIRING

3.2 I/O signal connection example

3.2.1 For sink I/O interface



3. SIGNALS AND WIRING

- Note
- To prevent an electric shock, always connect the protective earth (PE) terminal (marked ⊕) of the servo amplifier to the protective earth (PE) of the cabinet.
 - Connect the diode in the correct direction. If it is connected reversely, the servo amplifier will malfunction and will not output signals, disabling EM1 (Forced stop) and other protective circuits.
 - If the controller does not have forced stop function, always install the forced stop switch (normally closed contact).
 - When starting operation, always turn on EM1 (Forced stop). (Normally closed contact)
 - Use MRZJW3-SETUP161E. (Refer to section 11.7.)
 - The SSCNET cables vary depending on servo system controllers connected. Refer to the following table for selecting SSCNET cables. Additionally, use MR-J2HBUS_M for the SSCNET cable to connect previous and next axis servo amplifiers.

Servo system controller		Servo amplifier
		MR-J4-_B_-RJ020 + MR-J4-T20 MR-J2S-_B_ MR-J2-03B5
Positioning module	QD75M	MR-J2HBUS_M
	A1SD75M	MR-J2HBUS_M-A
Motion controller	Q172CPU(N)	Q172J2BCBL_M(-B)
	Q173CPU(N)	Q173J2B_CBL_M
	A171SHCPU(N)	MR-J2HBUS_M-A
	A172SHCPU(N)	
	A173UHCPU	
A273UHCPU		

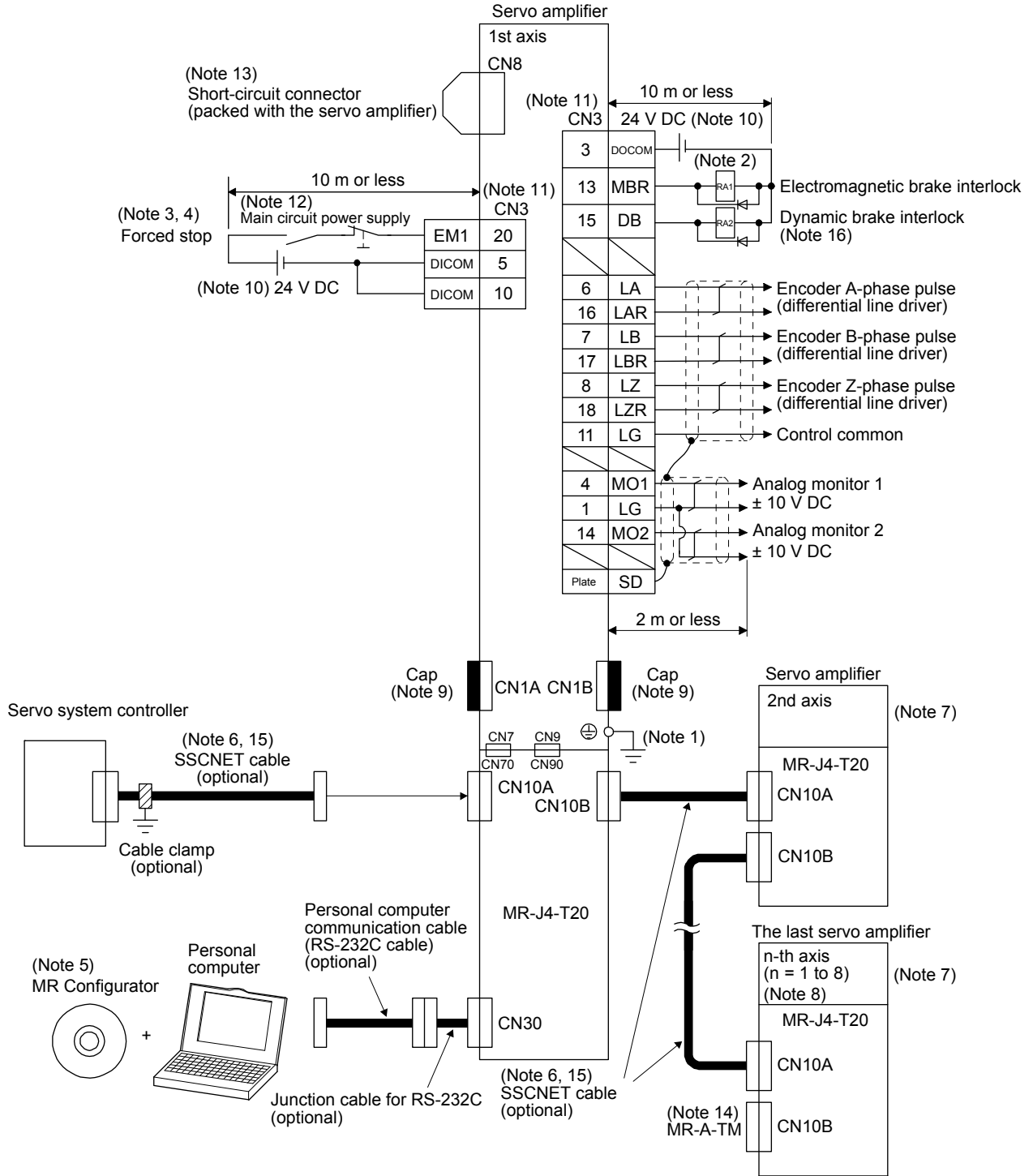
- The wiring after the second servo amplifier is omitted.
- Up to 8 axes (n = 1 to 8) can be connected.
- CN1A and CN1B cannot be used in J2S compatibility mode. Be sure to cap the CN1A and CN1B connectors.
- Supply 24 V DC ± 10% to interfaces from outside. The total current capacity is up to 100 mA. The illustration of the 24 V DC power supply is divided between input signal and output signal for convenience. However, they can be configured by one.
- The pins with the same signal name are connected in the servo amplifier.
- Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
- STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with a servo amplifier.
- Always attach the terminal connector (MR-A-TM) to CN10B of the last servo amplifier.
- Connect the SSCNET cable within the overall distance of 30 m. To enhance noise tolerance, it is recommended that the cable clamp and data line filters (3 to 4pcs. connected in series) be attached near the servo system controller-side connector.
- When using an external dynamic brake with 11 kW or more servo amplifier, set [Pr. 2] to "_ 1 _" to enable DB (Dynamic brake interlock).

3. SIGNALS AND WIRING

3.2.2 For source I/O interface

POINT

● For notes, refer to section 3.2.1.



3. SIGNALS AND WIRING


3.3 Explanation of power supply system

3.3.1 Signal explanations

POINT
●For the layout of connector and terminal block, refer to chapter 9 DIMENSIONS.


Symbol	Connection target (application)	Description																														
L1/L2/L3	Main circuit power supply	<p>Supply the following power to L1, L2, and L3. For 1-phase 200 V AC to 240 V AC, connect the power supply to L1 and L3. Leave L2 open.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="text-align: center;">Servo amplifier</td> <td style="text-align: center;">MR-J4-10B-RJ020 to MR-J4-70B-RJ020</td> <td style="text-align: center;">MR-J4-100B-RJ020 to MR-J4-22KB-RJ020</td> </tr> <tr> <td style="text-align: center;">Power</td> <td colspan="2" style="text-align: center;">L1/L2/L3</td> </tr> <tr> <td style="text-align: center;">3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz</td> <td colspan="2"></td> </tr> <tr> <td style="text-align: center;">1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz</td> <td style="text-align: center;">L1/L3</td> <td></td> </tr> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="text-align: center;">Servo amplifier</td> <td colspan="2" style="text-align: center;">MR-J4-60B4-RJ020 to MR-J4-22KB4-RJ020</td> </tr> <tr> <td style="text-align: center;">Power</td> <td colspan="2" style="text-align: center;">L1/L2/L3</td> </tr> <tr> <td style="text-align: center;">3-phase 380 V AC to 480 V AC, 50 Hz/60 Hz</td> <td colspan="2"></td> </tr> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="text-align: center;">Servo amplifier</td> <td colspan="2" style="text-align: center;">MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020</td> </tr> <tr> <td style="text-align: center;">Power</td> <td colspan="2" style="text-align: center;">L1/L2</td> </tr> <tr> <td style="text-align: center;">1-phase 100 V AC to 120 V AC, 50 Hz/60 Hz</td> <td colspan="2"></td> </tr> </table>	Servo amplifier	MR-J4-10B-RJ020 to MR-J4-70B-RJ020	MR-J4-100B-RJ020 to MR-J4-22KB-RJ020	Power	L1/L2/L3		3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz			1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz	L1/L3		Servo amplifier	MR-J4-60B4-RJ020 to MR-J4-22KB4-RJ020		Power	L1/L2/L3		3-phase 380 V AC to 480 V AC, 50 Hz/60 Hz			Servo amplifier	MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020		Power	L1/L2		1-phase 100 V AC to 120 V AC, 50 Hz/60 Hz		
Servo amplifier	MR-J4-10B-RJ020 to MR-J4-70B-RJ020	MR-J4-100B-RJ020 to MR-J4-22KB-RJ020																														
Power	L1/L2/L3																															
3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz																																
1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz	L1/L3																															
Servo amplifier	MR-J4-60B4-RJ020 to MR-J4-22KB4-RJ020																															
Power	L1/L2/L3																															
3-phase 380 V AC to 480 V AC, 50 Hz/60 Hz																																
Servo amplifier	MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020																															
Power	L1/L2																															
1-phase 100 V AC to 120 V AC, 50 Hz/60 Hz																																
P3/P4	Power factor improving DC reactor	<p>When not using the power factor improving DC reactor, connect P3 and P4. (factory-wired) When using the power factor improving DC reactor, disconnect P3 and P4, and connect the power factor improving DC reactor to P3 and P4. Additionally, the power factor improving DC reactor cannot be used for the 100 V class servo amplifiers. Refer to section 11.11 for details.</p>																														
P+/C/D	Regenerative option	<p>(1) 200 V/100 V class 1) MR-J4-500B-RJ020 or less/MR-J4-40B1-RJ020 or less When using a servo amplifier built-in regenerative resistor, connect P+ and D. (factory-wired) When using a regenerative option, disconnect P+ and D, and connect the regenerative option to P+ and C. 2) MR-J4-700B-RJ020 to MR-J4-22KB-RJ020 MR-J4-700B-RJ020 to MR-J4-22KB-RJ020 do not have D. When using a servo amplifier built-in regenerative resistor, connect P+ and C. (factory-wired) When using a regenerative option, disconnect wires of P+ and C for the built-in regenerative resistor. And then connect wires of the regenerative option to P+ and C.</p> <p>(2) 400 V class 1) MR-J4-350B4-RJ020 or less When using a servo amplifier built-in regenerative resistor, connect P+ and D. (factory-wired) When using a regenerative option, disconnect P+ and D, and connect the regenerative option to P+ and C. 2) MR-J4-500B4-RJ020 to MR-J4-22KB4-RJ020 MR-J4-500B4-RJ020 to MR-J4-22KB4-RJ020 do not have D. When using a servo amplifier built-in regenerative resistor, connect P+ and C. (factory-wired) When using a regenerative option, disconnect wires of P+ and C for the built-in regenerative resistor. And then connect wires of the regenerative option to P+ and C.</p> <p>Refer to section 11.2 for details.</p>																														

3. SIGNALS AND WIRING

Symbol	Connection target (application)	Description						
L11/L21	Control circuit power supply	Supply the following power to L11 and L21.						
		<table border="1"> <tr> <td>Servo amplifier</td> <td>MR-J4-10B-RJ020 to MR-J4-22KB-RJ020</td> </tr> <tr> <td>Power</td> <td></td> </tr> <tr> <td>1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz</td> <td>L11/L21</td> </tr> </table>	Servo amplifier	MR-J4-10B-RJ020 to MR-J4-22KB-RJ020	Power		1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz	L11/L21
		Servo amplifier	MR-J4-10B-RJ020 to MR-J4-22KB-RJ020					
Power								
1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz	L11/L21							
<table border="1"> <tr> <td>Servo amplifier</td> <td>MR-J4-60B4-RJ020 to MR-J4-22KB4-RJ020</td> </tr> <tr> <td>Power</td> <td></td> </tr> <tr> <td>1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz</td> <td>L11/L21</td> </tr> </table>	Servo amplifier	MR-J4-60B4-RJ020 to MR-J4-22KB4-RJ020	Power		1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz	L11/L21		
Servo amplifier	MR-J4-60B4-RJ020 to MR-J4-22KB4-RJ020							
Power								
1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz	L11/L21							
<table border="1"> <tr> <td>Servo amplifier</td> <td>MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020</td> </tr> <tr> <td>Power</td> <td></td> </tr> <tr> <td>1-phase 100 V AC to 120 V AC, 50 Hz/60 Hz</td> <td>L11/L21</td> </tr> </table>	Servo amplifier	MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020	Power		1-phase 100 V AC to 120 V AC, 50 Hz/60 Hz	L11/L21		
Servo amplifier	MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020							
Power								
1-phase 100 V AC to 120 V AC, 50 Hz/60 Hz	L11/L21							
U/V/W	Servo motor power output	Connect the servo amplifier power output (U, V, and W) to the servo motor power input (U, V, and W) directly. Do not let a magnetic contactor, etc. intervene. Otherwise, it may cause a malfunction.						
N-	Power regeneration converter Power regeneration common converter Brake unit	This terminal is used for a power regeneration converter, power regeneration common converter and brake unit. Refer to section 11.3 to 11.5 for details.						
	Protective earth (PE)	Connect it to the grounding terminal of the servo motor and to the protective earth (PE) of the cabinet for grounding.						

3. SIGNALS AND WIRING

3.3.2 Power-on sequence



CAUTION

● The following shows the initialization time (from turning on power until receiving servo-on command) of MR-J2S-_B_ servo amplifier and MR-J4-_B_-RJ020 servo amplifier.

- MR-J2S-_B_: maximum of 3 s
- MR-J4-_B_-RJ020: maximum of 4 s

Therefore, please note the following items when replacing MR-J2S-_B_ servo amplifier with MR-J4-_B_-RJ020 servo amplifier.

- When a release time of braking for preventing a drop of axis is adjusted with an external timer in a system which a moving part works vertically, the moving part can drop due to longer time until servo-lock. Please readjust the release time of braking or use MBR (Electromagnetic brake interlock).
- The time from power on until the servo motor begins to work can be longer.

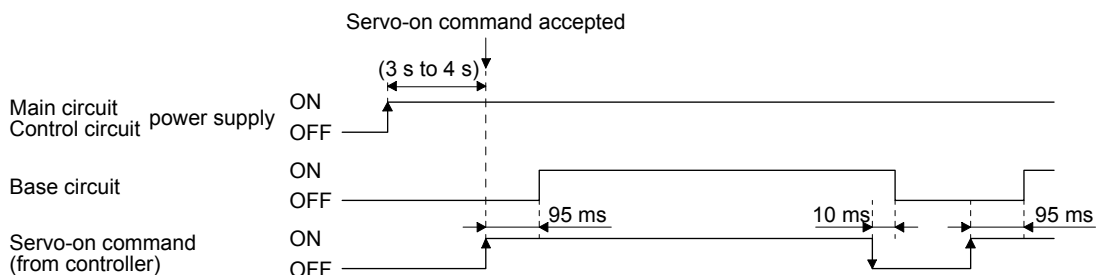
POINT

● The voltage of analog monitor output, output signal, etc. may be unstable at power-on.

(1) Power-on procedure

- 1) Always wire the power supply as shown in section 3.1 using the magnetic contactor with the main circuit power supply (L1/L2/L3). Configure an external sequence to switch off the magnetic contactor as soon as an alarm occurs.
- 2) Switch on the control circuit power supply (L11/L21) simultaneously with the main circuit power supply or before switching on the main circuit power supply. If the control circuit power supply is turned on with the main circuit power supply off, and then the servo-on command is transmitted, [AL. E9 Main circuit off warning] will occur. Turning on the main circuit power supply stops the warning and starts the normal operation.
- 3) The servo amplifier receives the servo-on command within 3 s to 4 s after the main circuit power supply is switched on.
(Refer to (2) in this section.)

(2) Timing chart



3. SIGNALS AND WIRING

3.3.3 Wiring CNP1, CNP2, and CNP3

POINT
● For the wire sizes used for wiring, refer to section 11.9.
● MR-J4-500B-RJ020 or more/MR-J4-500B4-RJ020 or more do not have these connectors.

Use the servo amplifier power connector for wiring CNP1, CNP2, and CNP3.

(1) Connector

(a) MR-J4-10B-RJ020 to MR-J4-100B-RJ020

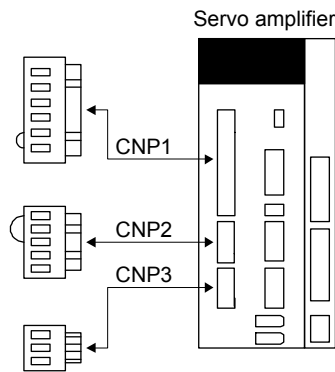


Table 3.1 Connector and applicable wire

Connector	Receptacle assembly	Applicable wire		Stripped length [mm]	Open tool	Manufacturer
		Size	Insulator OD			
CNP1	06JFAT-SAXGDK-H7.5	AWG 18 to 14	3.9 mm or less	9	J-FAT-OT (N) or J-FAT-OT	JST
CNP2	05JFAT-SAXGDK-H5.0					
CNP3	03JFAT-SAXGDK-H7.5					

(b) MR-J4-200B-RJ020/MR-J4-350B-RJ020

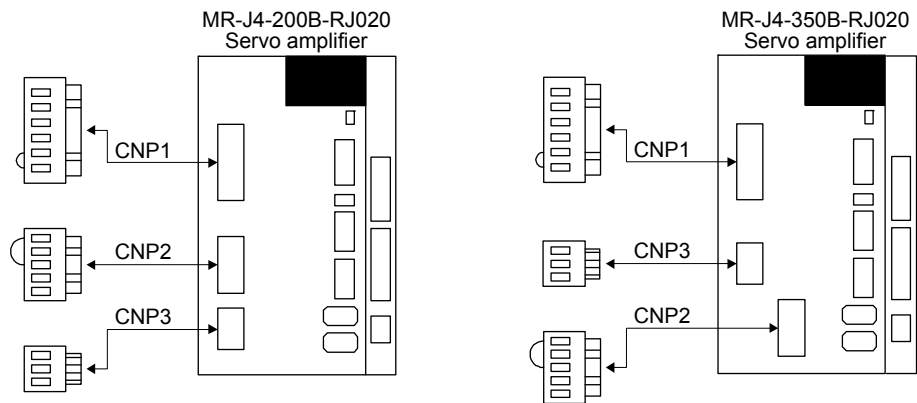


Table 3.2 Connector and applicable wire

Connector	Receptacle assembly	Applicable wire		Stripped length [mm]	Open tool	Manufacturer
		Size	Insulator OD			
CNP1	06JFAT-SAXGFK-XL	AWG 16 to 10	4.7 mm or less	11.5	J-FAT-OT-EXL	JST
CNP3	03JFAT-SAXGFK-XL					
CNP2	05JFAT-SAXGDK-H5.0	AWG 18 to 14	3.9 mm or less	9		

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(c) MR-J4-60B4-RJ020 to MR-J4-350B4-RJ020

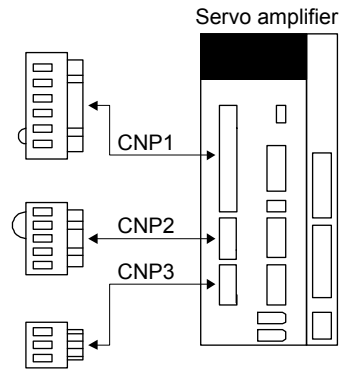


Table 3.3 Connector and applicable wire

Connector	Receptacle assembly	Applicable wire		Stripped length [mm]	Open tool	Manufacturer
		Size	Insulator OD			
CNP1	06JFAT-SAXGDK-HT10.5	AWG 16 to 14	3.9 mm or less	10	J-FAT-OT-XL	JST
CNP2	05JFAT-SAXGDK-HT7.5					
CNP3	03JFAT-SAXGDK-HT10.5					

(d) MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020

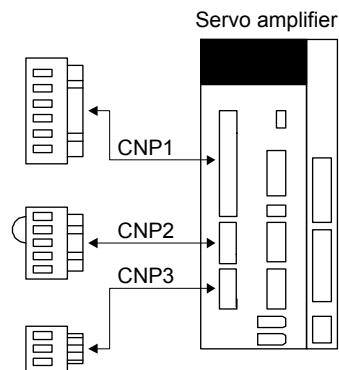


Table 3.4 Connector and applicable wire

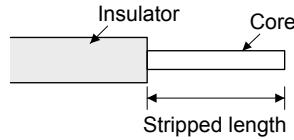
Connector	Receptacle assembly	Applicable wire		Stripped length [mm]	Open tool	Manufacturer
		Size	Insulator OD			
CNP1	06JFAT-SAXGDK-H7.5	AWG 18 to 14	3.9 mm or less	9	J-FAT-OT (N) or J-FAT-OT	JST
CNP2	05JFAT-SAXGDK-H5.0					
CNP3	03JFAT-SAXGDK-H7.5					

3. SIGNALS AND WIRING

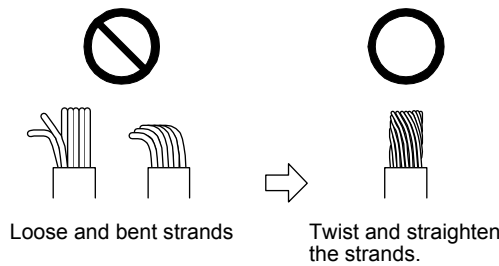
(2) Cable connection procedure

(a) Fabrication on cable insulator

Refer to table 3.1 to 3.4 for stripped length of cable insulator. The appropriate stripped length of cables depends on their type, etc. Set the length considering their status.



Twist strands lightly and straighten them as follows.



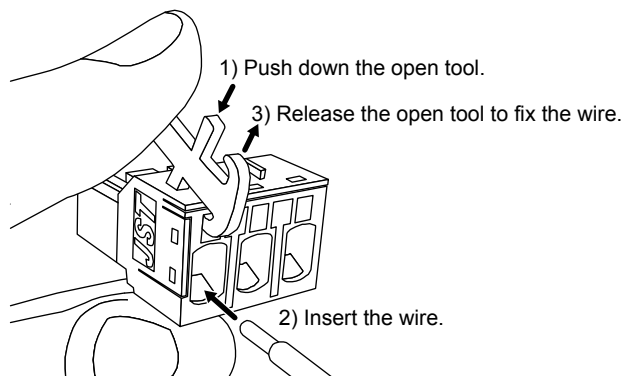
You can also use a ferrule to connect with the connectors. When you use a ferrule, use the following ferrules and crimp terminal.

Servo amplifier	Wire size	Ferrule model (Phoenix Contact)		Crimping tool (Phoenix Contact)
		For one	For two	
MR-J4-10B-RJ020 to MR-J4-100B-RJ020	AWG 16	AI1.5-10BK	AI-TWIN2×1.5-10BK	CRIMPFOX-ZA3
MR-J4-60B4-RJ020 to MR-J4-350B4-RJ020	AWG 14	AI2.5-10BU		
MR-J4-200B-RJ020 to MR-J4-350B-RJ020	AWG 16	AI1.5-10BK	AI-TWIN2×1.5-10BK	
	AWG 14	AI2.5-10BU	AI-TWIN2×2.5-10BU	
	AWG 12	AI4-10GY		
MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020	AWG 16	AI1.5-10BK	AI-TWIN2×1.5-10BK	
	AWG 14	AI2.5-10BU		

(b) Inserting wire

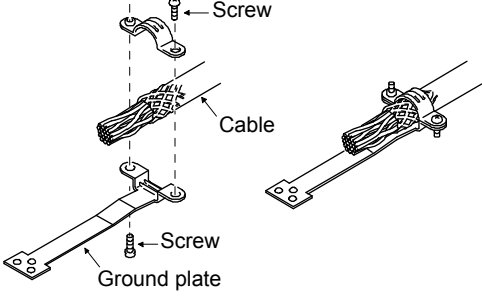
Insert the open tool as follows and push down it to open the spring. While the open tool is pushed down, insert the stripped wire into the wire insertion hole. Check the insertion depth so that the wire insulator does not get caught by the spring.

Release the open tool to fix the wire. Pull the wire lightly to confirm that the wire is surely connected. The following shows a connection example of the CNP3 connector for MR-J4-200B-RJ020/MR-J4-350B-RJ020.



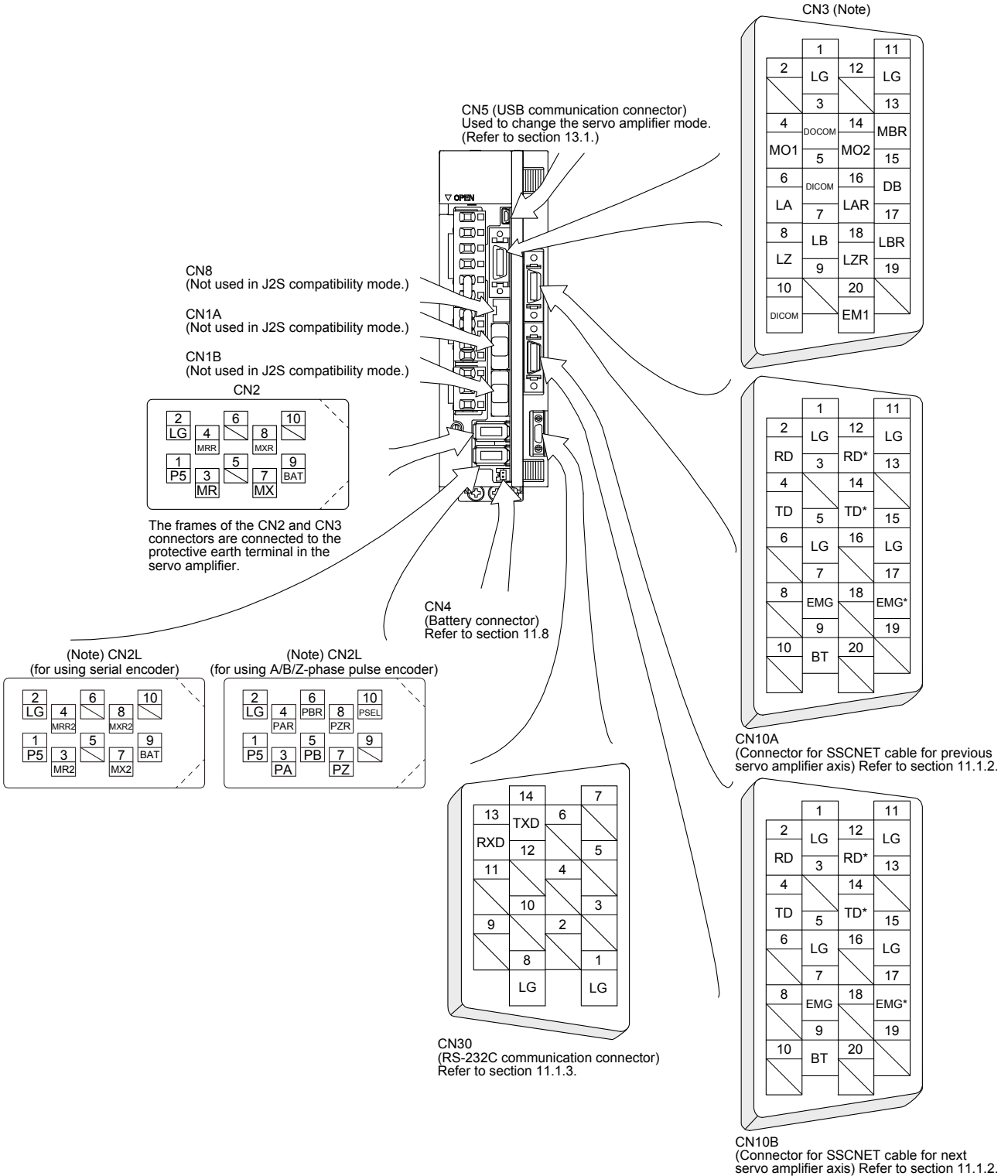
3. SIGNALS AND WIRING

3.4 Connectors and pin assignment

POINT
<ul style="list-style-type: none">● The pin assignment of the connectors is as viewed from the cable connector wiring section.● The CN3 connector pin assignment is different between MR-J4-_B_-RJ020 and MR-J2S-_B_. Wire it correctly in accordance with this section.● For the CN3 connector, securely connect the external conductor of the shielded cable to the ground plate and fix it to the connector shell.
 <p>The diagram illustrates the correct wiring for a shielded cable. It shows a cable with its external conductor connected to a ground plate using a screw. The ground plate is also secured to the connector shell with another screw. Labels include 'Screw', 'Cable', and 'Ground plate'.</p>

3. SIGNALS AND WIRING

The servo amplifier front view shown is that of the MR-J4-20B-RJ020 and MR-J4-T20. Refer to chapter 9 DIMENSIONS for the appearances and connector layouts of the other servo amplifiers.



Note. Used only in the fully closed loop system with the servo amplifier of 7 kW or less. Refer to chapter 15 for details. This CN2L is a connector of 3M. When using any other connector, refer to each servo motor instruction manual.

3. SIGNALS AND WIRING

CN3 connector Pin No.	Symbol		Precautions when replacing MR-J2S-_B_
	MR-J2S-_B_	MR-J4-_B_-RJ020	
2	RXD		This is for manufacturer setting. Leave this open. Connect RXD to the CN30 connector of MR-J4-T20 (13 pins).
3	SG	DOCOM	A 24 V DC external power supply for interface is necessary. Review the wiring.
5	COM	DICOM	
10	VDD	DICOM	
12	TXD		This is for manufacturer setting. Leave this open. Connect TXD to the CN30 connector of MR-J4-T20 (14 pins).

3.5 Signal (device) explanations

For the I/O interfaces (symbols in I/O division column in the table), refer to section 3.7.2.

3.5.1 Input device

Device	Symbol	Connector Pin No.	Function and application	I/O division
Forced stop	EM1	CN3-20	When EM1 is turned off (open between commons), the base circuit shuts off, and the dynamic brake operates to decelerate the servo motor to a stop. The forced stop will be reset when EM1 is turned on (short between commons).	DI-1

3.5.2 Output device

Device	Symbol	Connector Pin No.	Function and application	I/O division
Electromagnetic brake interlock	MBR	CN3-13	When using the device, set operation delay time of the electromagnetic brake in [Pr. 21]. When a servo-off status or alarm occurs, MBR will turn off.	DO-1
Dynamic brake interlock	DB	CN3-15	To use the device, set [Pr. 2] to "_ 1 _ _". DB turns off when the dynamic brake needs to operate. When using the external dynamic brake on the servo amplifier of 11 kW or more, this device is required. (Refer to section 11.17.) For the servo amplifier of 7 kW or less, it is not necessary to use this device.	DO-1

3. SIGNALS AND WIRING

3.5.3 Output signal

Signal name	Symbol	Connector pin No.	Function and application
Encoder A-phase pulse (differential line driver)	LA LAR	CN3-6 CN3-16	These signals output pulses per servo motor revolution set in [Pr. 38] in the differential line driver type. In CCW rotation of the servo motor, the encoder B-phase pulse lags the encoder A-phase pulse by a phase angle of $\pi/2$. Output pulse specification and dividing ratio setting can be selected with [Pr. 33].
Encoder B-phase pulse (differential line driver)	LB LBR	CN3-7 CN3-17	
Encoder Z-phase pulse (differential line driver)	LZ LZR	CN3-8 CN3-18	The encoder zero-point signal is outputted in the differential line driver type. One pulse is outputted per servo motor revolution. This turns on when the zero-point position is reached. (negative logic) The minimum pulse width is about 400 μ s. For home position return using this pulse, set the creep speed to 100 r/min or less.
Analog monitor 1	MO1	CN3-4	This is used to output the data set in [Pr. 22] between MO1 and LG in voltage. Resolution: 10 bits or equivalent
Analog monitor 2	MO2	CN3-14	This signal outputs the data set in [Pr. 22] between MO2 and LG in voltage. Resolution: 10 bits or equivalent

3.5.4 Power supply

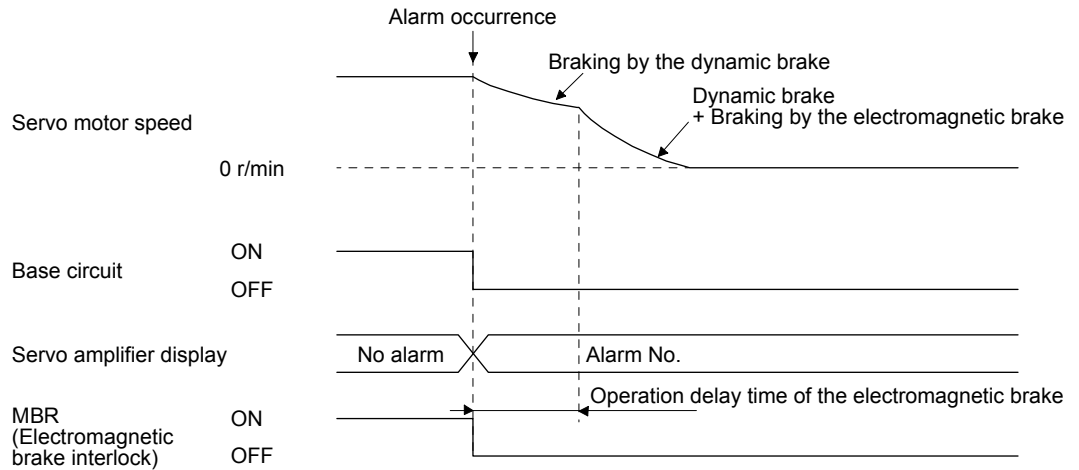
Signal name	Symbol	Connector Pin No.	Function and application
Digital I/F power supply input	DICOM	CN3-5 CN3-10	Input 24 V DC (24 V DC \pm 10% 100 mA) for I/O interface. The power supply capacity changes depending on the number of I/O interface points to be used. For sink interface, connect + of 24 V DC external power supply. For source interface, connect - of 24 V DC external power supply.
Digital I/F common	DOCOM	CN3-3	Common terminal of input signal such as EM1 of the servo amplifier. This is separated from LG. For sink interface, connect - of 24 V DC external power supply. For source interface, connect + of 24 V DC external power supply.
Monitor common	LG	CN3-1 CN3-11	Common terminal of MO1 and MO2. Pins are connected internally.
Shield	SD	Plate	Connect the external conductor of the shielded wire.

3. SIGNALS AND WIRING

3.6 Alarm occurrence timing chart

⚠ CAUTION ● When an alarm has occurred, remove its cause, make sure that the operation signal is not being input, ensure safety, and reset the alarm before restarting operation.

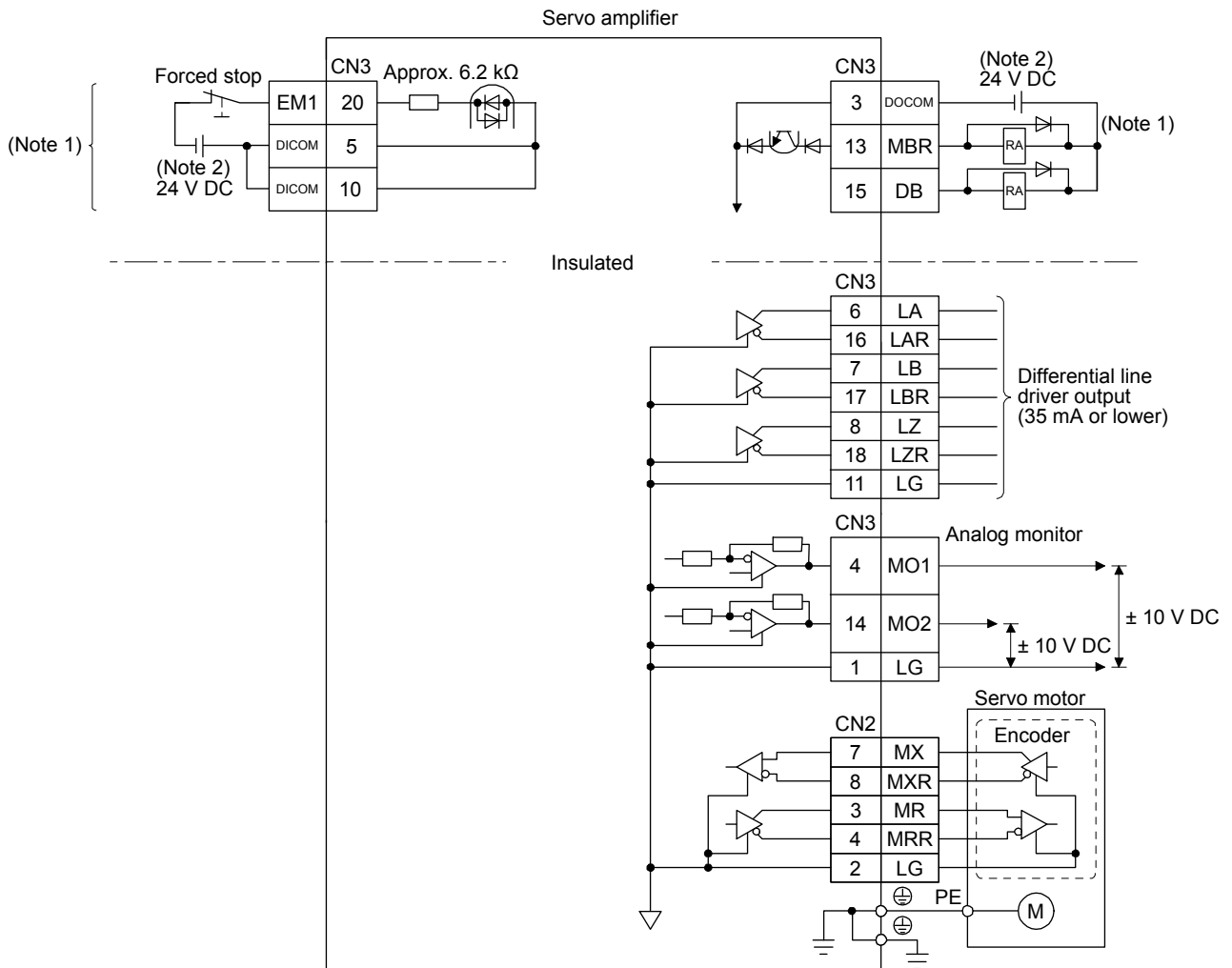
To deactivate the alarm, cycle the control circuit power or give the error reset or CPU reset command from the servo system controller. However, the alarm cannot be deactivated unless its cause is removed.



3. SIGNALS AND WIRING

3.7 Interfaces

3.7.1 Internal connection diagram



Note 1. This diagram shows sink I/O interface. For source I/O interface, refer to section 3.7.3.

Note 2. The illustration of the 24 V DC power supply is divided between input signal and output signal for convenience. However, they can be configured by one.

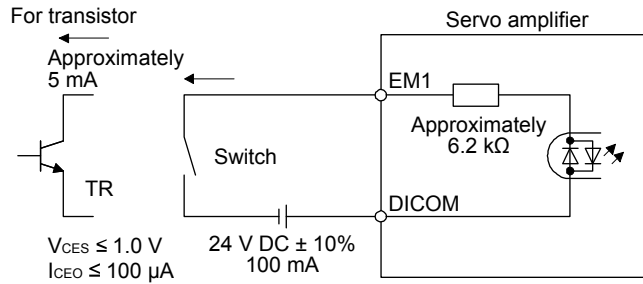
3. SIGNALS AND WIRING

3.7.2 Detailed explanation of interfaces

This section provides the details of the I/O signal interfaces (refer to the I/O division in the table) given in section 3.5. Refer to this section and make connection with the external device.

(1) Digital input interface DI-1

This is an input circuit whose photocoupler cathode side is input terminal. Transmit signals from sink (open-collector) type transistor output, relay switch, etc. The following is a connection diagram for sink input. Refer to section 3.7.3 for source input.



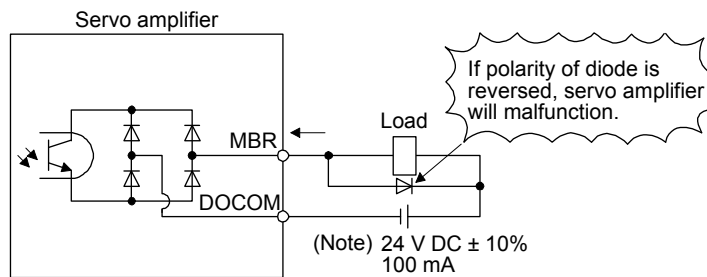
(2) Digital output interface DO-1

This is a circuit in which the collector of the output transistor is the output terminal. When the output transistor is turned on, the current will flow to the collector terminal.

A lamp, relay or photocoupler can be driven. Install a diode (D) for an inductive load, or install an inrush current suppressing resistor (R) for a lamp load.

(Rated current: 40 mA or less, maximum current: 50 mA or less, inrush current: 100 mA or less) A maximum of 2.6 V voltage drop occurs in the servo amplifier.

The following shows a connection diagram for sink output. Refer to section 3.7.3 for source output.



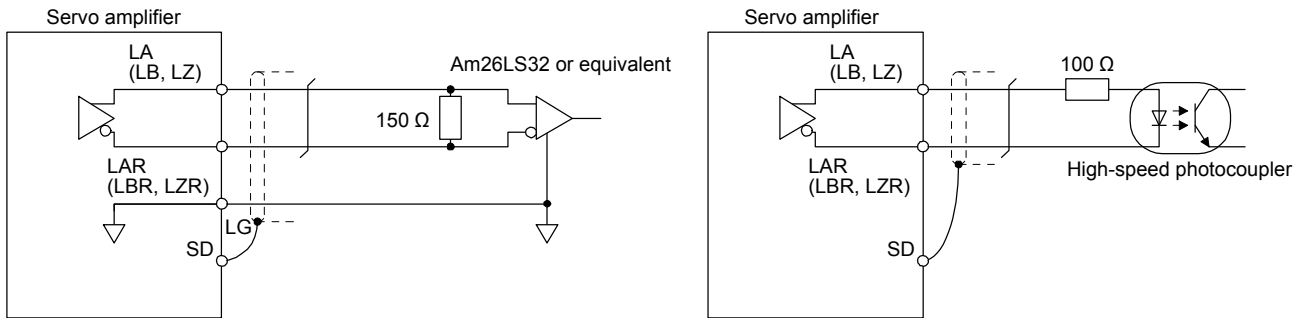
Note. If the voltage drop (maximum of 2.6 V) interferes with the relay operation, apply high voltage (maximum of 26.4 V) from external source.

3. SIGNALS AND WIRING

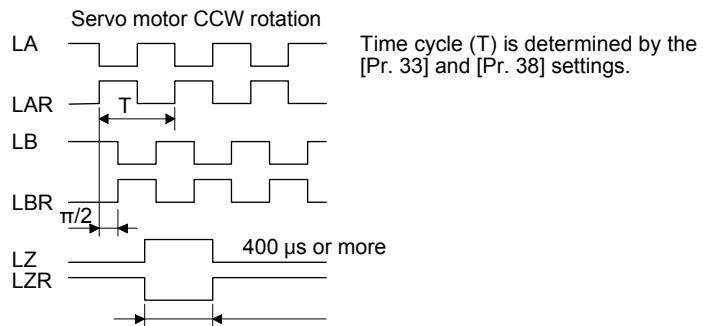
(3) Encoder output pulses DO-2 (differential line driver type)

(a) Interface

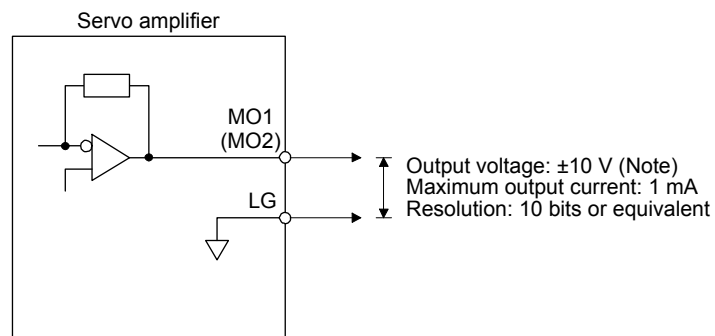
Maximum output current: 35 mA



(b) Output pulse



(4) Analog output



Note. Output voltage range varies depending on the output contents.

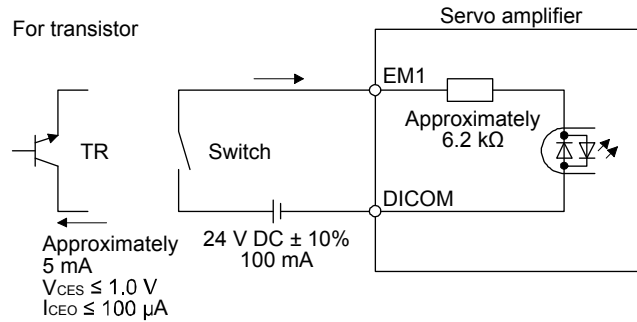
3. SIGNALS AND WIRING

3.7.3 Source I/O interfaces

In this servo amplifier, source type I/O interfaces can be used.

(1) Digital input interface DI-1

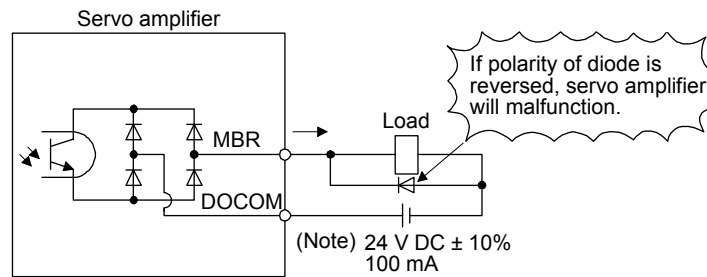
This is an input circuit whose photocoupler anode side is the input terminal. Transmit signals from source (open-collector) type transistor output, relay switch, etc.



(2) Digital output interface DO-1

This is a circuit in which the emitter of the output transistor is the output terminal. When the output transistor is turned on, the current will flow from the output terminal to a load.

A maximum of 2.6 V voltage drop occurs in the servo amplifier.



Note. If the voltage drop (maximum of 2.6 V) interferes with the relay operation, apply high voltage (maximum of 26.4 V) from external source.

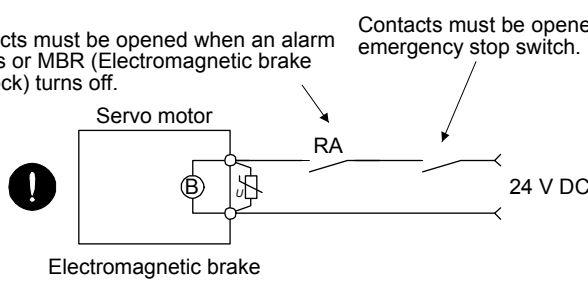
3. SIGNALS AND WIRING

3.8 Servo motor with an electromagnetic brake

3.8.1 Safety precautions

● Configure an electromagnetic brake circuit which is interlocked with an external emergency stop switch.

Contacts must be opened when an alarm occurs or MBR (Electromagnetic brake interlock) turns off.



Electromagnetic brake

Contacts must be opened with the emergency stop switch.

CAUTION

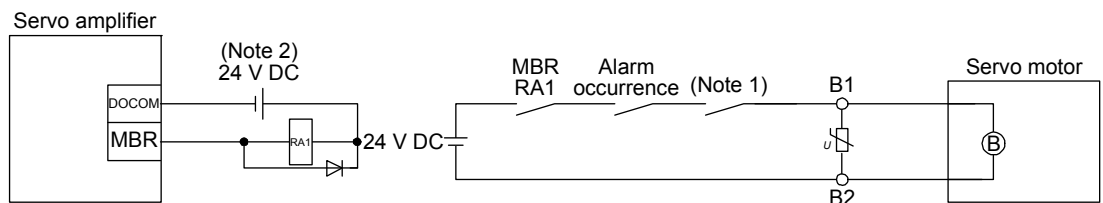
- The electromagnetic brake is provided for holding purpose and must not be used for ordinary braking.
- Before operating the servo motor, be sure to confirm that the electromagnetic brake operates properly.
- Do not use the 24 V DC interface power supply for the electromagnetic brake. Always use the power supply designed exclusively for the electromagnetic brake. Otherwise, it may cause a malfunction.

POINT
<ul style="list-style-type: none"> ● Refer to "Servo Motor Instruction Manual (Vol. 3)" for specifications such as the power supply capacity and operation delay time of the electromagnetic brake. ● Refer to "Servo Motor Instruction Manual (Vol. 3)" for the selection of a surge absorber for the electromagnetic brake.

Note the following when the servo motor with an electromagnetic brake is used.

- 1) The brake will operate when the power (24 V DC) turns off.
- 2) Turn off the servo-on command after the servo motor stopped.

(1) Connection diagram



- Note 1. Create the circuit in order to shut off by interlocking with the emergency stop switch.
 Note 2. Do not use the 24 V DC interface power supply for the electromagnetic brake.

(2) Setting

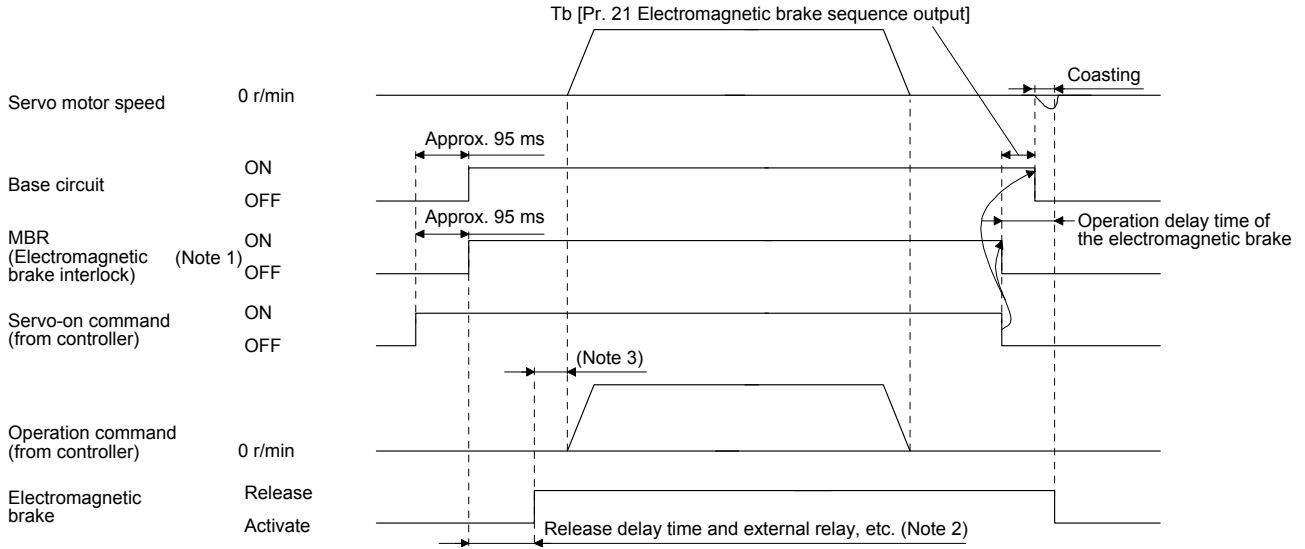
In [Pr. 21 Electromagnetic brake sequence output], set a delay time (Tb) from MBR (Electromagnetic brake interlock) off to base circuit shut-off at a servo-off as in the timing chart in section 3.8.2.

3. SIGNALS AND WIRING

3.8.2 Timing chart

(1) Servo-on command (from controller) on/off

When servo-on command is turned off, the servo lock will be released after T_b [ms], and the servo motor will coast. If the electromagnetic brake is enabled during servo-lock, the brake life may be shorter. Therefore, set T_b about 1.5 times of the minimum delay time where the moving part will not drop down for a vertical axis system, etc.



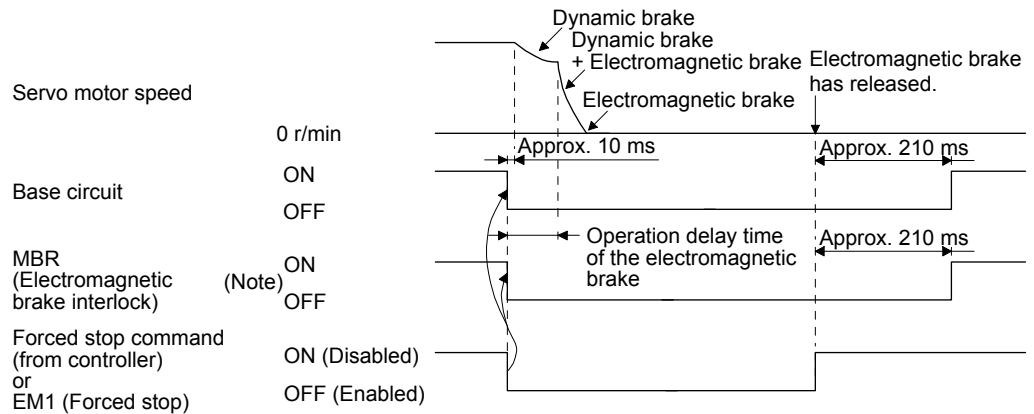
Note 1. ON: Electromagnetic brake is not activated.

OFF: Electromagnetic brake has been activated.

2. Electromagnetic brake is released after the release delay time of electromagnetic brake and operation time of external circuit relay, etc. For the release delay time of electromagnetic brake, refer to "Servo Motor Instruction Manual (Vol. 3)".

3. Give the operation command from the controller after the electromagnetic brake is released.

(2) Off/on of the forced stop command (from controller) or EM1 (Forced stop)



Note. ON: Electromagnetic brake is not activated.

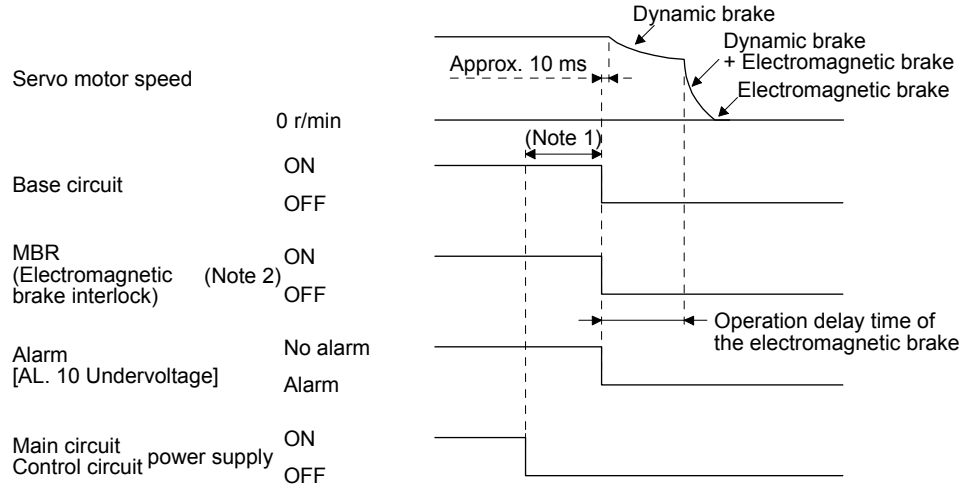
OFF: Electromagnetic brake has been activated.

3. SIGNALS AND WIRING

(3) Alarm occurrence

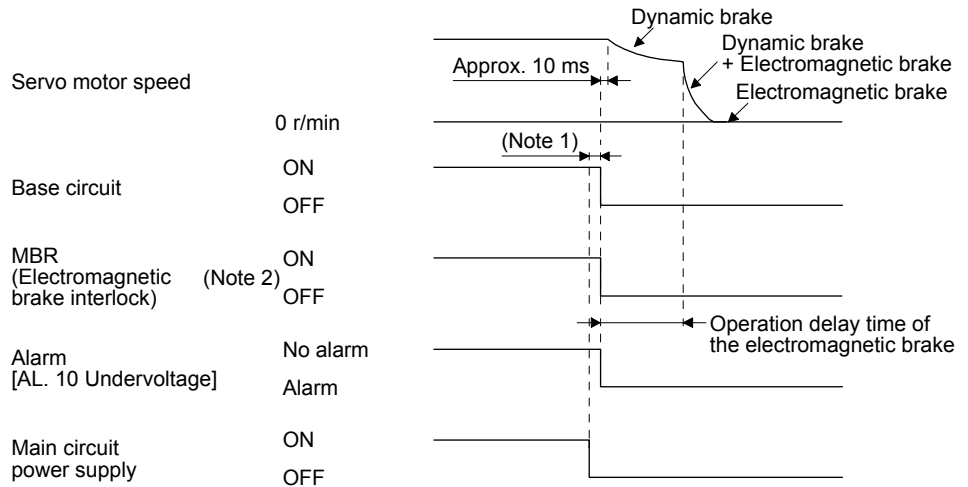
The operation status during an alarm is the same as section 3.6.

(4) Both main and control circuit power supplies off



- Note 1. Variable according to the operation status.
- 2. ON: Electromagnetic brake is not activated.
OFF: Electromagnetic brake has been activated.

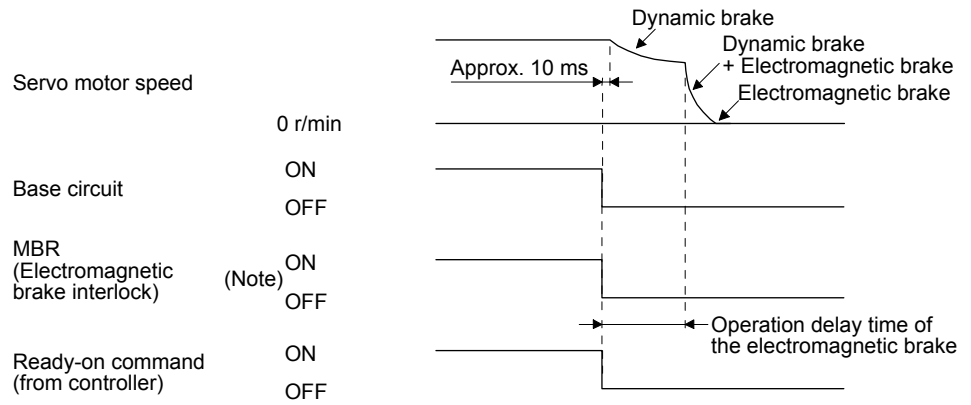
(5) Main circuit power supply off during control circuit power supply on



- Note 1. Variable according to the operation status.
- 2. ON: Electromagnetic brake is not activated.
OFF: Electromagnetic brake has been activated.

3. SIGNALS AND WIRING

(6) Ready-off command from controller



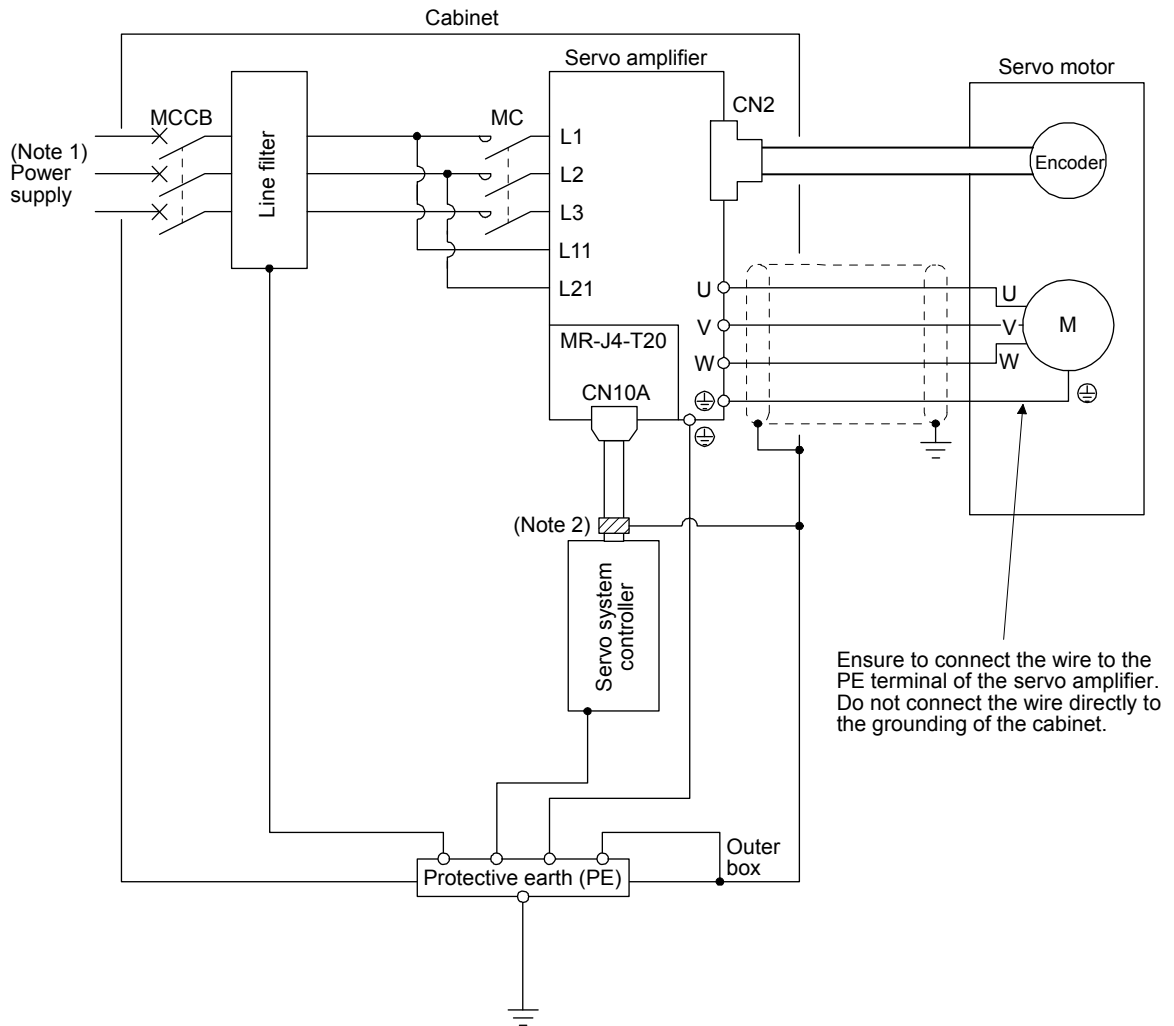
Note. ON: Electromagnetic brake is not activated.
 OFF: Electromagnetic brake has been activated.

3. SIGNALS AND WIRING

3.9 Grounding

WARNING ● Ground the servo amplifier and servo motor securely.
● To prevent an electric shock, always connect the protective earth (PE) terminal (marked ⊕) of the servo amplifier to the protective earth (PE) of the cabinet.


The servo amplifier switches the power transistor on-off to supply power to the servo motor. Depending on the wiring and ground cable routing, the servo amplifier may be affected by the switching noise (due to di/dt and dv/dt) of the transistor. To prevent such a fault, refer to the following diagram and always ground. To conform to the EMC Directive, refer to "EMC Installation Guidelines".



- Note 1. For the power supply specifications, refer to section 1.3.
2. To reduce the influence of the external noise, it is recommended to attach a cable clamp fitting to ground the SSCNET cable or connect 3 to 4 data line filters in series near the servo system controller.

4. STARTUP

4. STARTUP

 **WARNING** ● Do not operate the switches with wet hands. Otherwise, it may cause an electric shock.

 **CAUTION**

- Before starting operation, check the parameters. Improper settings may cause some machines to operate unexpectedly.
- The servo amplifier heat sink, regenerative resistor, servo motor, etc. may be hot while power is on and for some time after power-off. Take safety measures, e.g. provide covers, to avoid accidentally touching the parts (cables, etc.) by hand.
- During operation, never touch the rotor of the servo motor. Otherwise, it may cause injury.

POINT

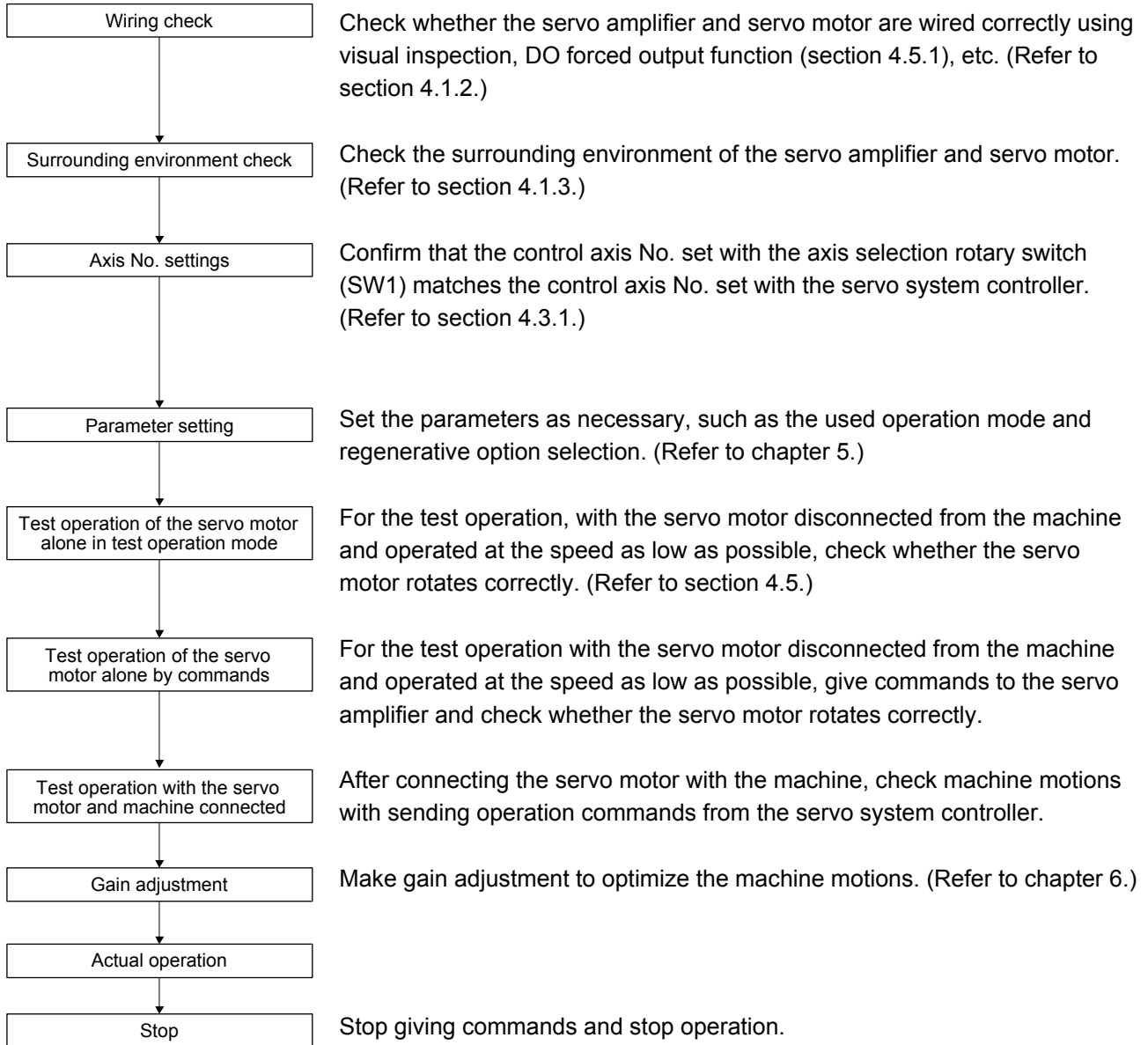
- Before switching power on, install MR-J4-T20 to the MR-J4-_B_-RJ020 servo amplifier. For the MR-J4-T20 installation procedure, refer to section 1.8.

4. STARTUP

4.1 Switching power on for the first time

When switching power on for the first time, follow this section to make a startup.

4.1.1 Startup procedure



4. STARTUP

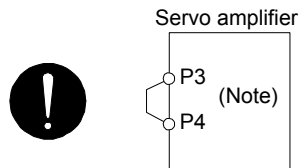
4.1.2 Wiring check

(1) Power supply system wiring

Before switching on the main circuit and control circuit power supplies, check the following items.

(a) Power supply system wiring

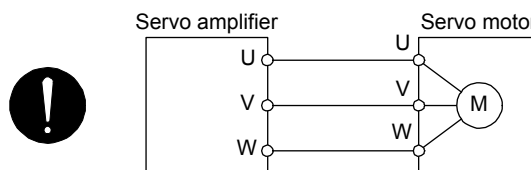
- 1) The power supplied to the power input terminals (L1/L2/L3/L11/L21) of the servo amplifier should satisfy the defined specifications. (Refer to section 1.3.)
- 2) When the power factor improving DC reactor is not used, between P3 and P4 should be connected.



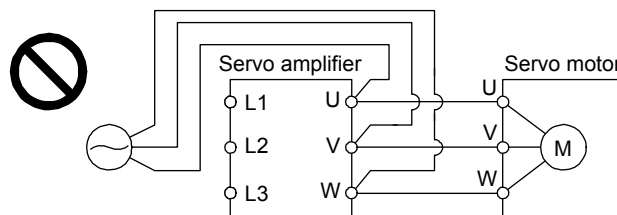
Note. The 100 V class servo amplifiers do not have P3 and P4.

(b) Connection of servo amplifier and servo motor

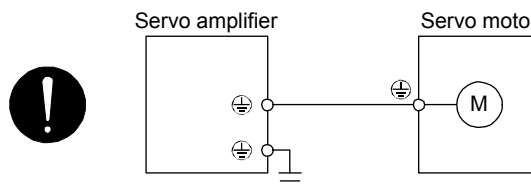
- 1) The servo amplifier power output (U/V/W) should match in phase with the servo motor power input terminals (U/V/W).



- 2) The power supplied to the servo amplifier should not be connected to the power outputs (U/V/W). Otherwise, the servo amplifier and servo motor will fail.



- 3) The grounding terminal of the servo motor is connected to the PE terminal of the servo amplifier.



- 4) The CN2 connector of the servo amplifier should be connected to the encoder of the servo motor securely using the encoder cable.

4. STARTUP

(c) When you use an option and peripheral equipment

1) 200 V class

a) When you use a regenerative option for 5 kW or less servo amplifiers

- The lead wire between P+ terminal and D terminal should not be connected.
- The regenerative option should be connected to P+ terminal and C terminal.
- Twisted wires should be used. (Refer to section 11.2.4.)

b) When you use a regenerative option for 7 kW or more servo amplifiers

- For 7 kW, the lead wire of built-in regenerative resistor connected to P+ terminal and C terminal should not be connected.
- The regenerative option should be connected to P+ terminal and C terminal.
- Twisted wires should be used. (Refer to section 11.2.4.)

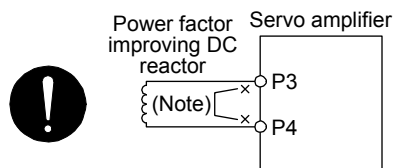
c) When you use a brake unit and power regeneration converter for 5 kW or more servo amplifiers

- For 5 kW, the lead wire between P+ terminal and D terminal should not be connected.
- For 7 kW, the lead wire of built-in regenerative resistor connected to P+ terminal and C terminal should not be connected.
- Wires of a brake unit or power regeneration converter should be connected to P+ terminal and N- terminal. (Refer to section 11.3 and 11.4.)
- Twisted wires should be used when wiring is over 5 m and equal to or less than 10 m using a brake unit. (Refer to section 11.3.)

d) When you use a power regeneration common converter

- For 5 kW or less, the lead wire between P+ terminal and D terminal should not be connected.
- For 7 kW, the lead wire of built-in regenerative resistor connected to P+ terminal and C terminal should not be connected.
- The wire of power regeneration common converter should be connected to P4 terminal and N- terminal. (Refer to section 11.5.)

e) The power factor improving DC reactor should be connected between P3 and P4. (Refer to section 11.11.)



Note. Always disconnect between P3 and P4.

2) 400 V class

a) When you use a regenerative option for 3.5 kW or less servo amplifiers

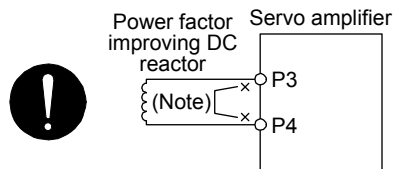
- The lead wire between P+ terminal and D terminal should not be connected.
- The regenerative option should be connected to P+ terminal and C terminal.
- Twisted wires should be used. (Refer to section 11.2.4.)

b) When you use a regenerative option for 5 kW or more servo amplifiers

- For 5 kW and 7 kW, the lead wire of built-in regenerative resistor connected to P+ terminal and C terminal should be removed.
- The regenerative option should be connected to P+ terminal and C terminal.
- Twisted wires should be used. (Refer to section 11.2.4.)

4. STARTUP

- c) When you use a brake unit and power regeneration converter for 5 kW or more servo amplifiers
- For 5 kW and 7 kW, the lead wire of built-in regenerative resistor connected to P+ terminal and C terminal should be removed.
 - Wires of a brake unit or power regeneration converter should be connected to P+ terminal and N- terminal. (Refer to section 11.3 and 11.4.)
 - Twisted wires should be used when wiring is over 5 m and equal to or less than 10 m using a brake unit. (Refer to section 11.3.)
- d) When you use a power regeneration common converter for 11 kW or more servo amplifiers
- The wire of power regeneration common converter should be connected to P4 terminal and N- terminal. (Refer to section 11.5.)
- e) The power factor improving DC reactor should be connected between P3 and P4. (Refer to section 11.11.)



Note. Always disconnect between P3 and P4.

3) 100 V class

- The lead wire between P+ terminal and D terminal should not be connected.
- The regenerative option should be connected to P+ terminal and C terminal.
- Twisted wires should be used. (Refer to section 11.2.4.)

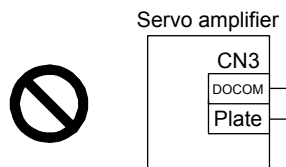
(2) I/O signal wiring

- (a) The I/O signals should be connected correctly.

Use DO forced output to forcibly turn on/off the pins of the CN3 connector. You can use the function to check the wiring. In this case, switch on the control circuit power supply only.

Refer to section 3.2 for details of I/O signal connection.

- (b) A voltage exceeding 24 V DC is not applied to the pins of the CN3 connector.
- (c) Between the plate and DOCOM of the CN3 connector should not be shorted.



4.1.3 Surrounding environment

(1) Cable routing

- (a) The wiring cables should not be stressed.
- (b) The encoder cable should not be used in excess of its bending life. (Refer to section 10.4.)
- (c) The connector of the servo motor should not be stressed.

(2) Environment

Signal cables and power cables are not shorted by wire offcuts, metallic dust or the like.

4. STARTUP

4.2 Startup

Connect the servo motor with a machine after confirming that the servo motor operates properly alone.

(1) Power on

When the main and control circuit power supplies are turned on, "b1" (for the first axis) appears on the servo amplifier display.

When you use the absolute position detection system, first power-on results in [AL. 25 Absolute position erased] and the servo system cannot be switched on. The alarm can be deactivated by then switching power off once and on again.

Also, if power is switched on at the servo motor speed of 3000 r/min or higher, position mismatch may occur due to external force or the like. Power must therefore be switched on when the servo motor is at a stop.

(2) Parameter setting

POINT
● The following encoder cables are of four-wire type. When using any of these encoder cables, set [Pr. 23] to "_ 1 _ _" to select the four-wire type. Incorrect setting will result in [AL. 16 Encoder error 1].
MR-EKCBL30M-L
MR-EKCBL30M-H
MR-EKCBL40M-H
MR-EKCBL50M-H
MR-ESCBL30M-L
MR-ESCBL30M-H
MR-ESCBL40M-H
MR-ESCBL50M-H

Set the parameters according to the structure and specifications of the machine. Refer to chapter 5 for details.

After setting the above parameters, turn off the power as necessary. Then switch power on again to enable the parameter values.

(3) Servo-on

Enable the servo-on with the following procedure.

- (a) Switch on main circuit power supply and control circuit power supply.
- (b) Transmit the servo-on command with the servo system controller.

When the servo-on status is enabled, the servo amplifier is ready to operate and the servo motor is locked.

(4) Home position return

Always perform home position return before starting positioning operation.

4. STARTUP

(5) Stop

If any of the following situations occurs, the servo amplifier suspends the running of the servo motor and brings it to a stop.

Refer to section 3.8 for the servo motor with an electromagnetic brake.

	Operation/command	Stopping condition
Servo system controller	Servo-off command	The base circuit is shut off and the servo motor coasts.
	Ready-off command	The base circuit is shut off and the dynamic brake operates to bring the servo motor to a stop.
	Forced stop command	The base circuit is shut off and the dynamic brake operates to bring the servo motor to a stop. [AL. E7 Controller forced stop warning] occurs.
Servo amplifier	Alarm occurrence	The base circuit is shut off and the dynamic brake operates to bring the servo motor to a stop.
	EM1 (Forced stop) off	The base circuit is shut off and the dynamic brake operates to bring the servo motor to a stop. [AL. E6 Servo forced stop warning] occurs.

4.3 Switch setting and display of the servo amplifier

Switching to the test operation mode and setting control axis No. are enabled with switches on the servo amplifier.

On the servo amplifier display (three-digit, seven-segment LED), check the status of communication with the servo system controller at power-on, and the axis number, and diagnose a malfunction at occurrence of an alarm.

4.3.1 Switches

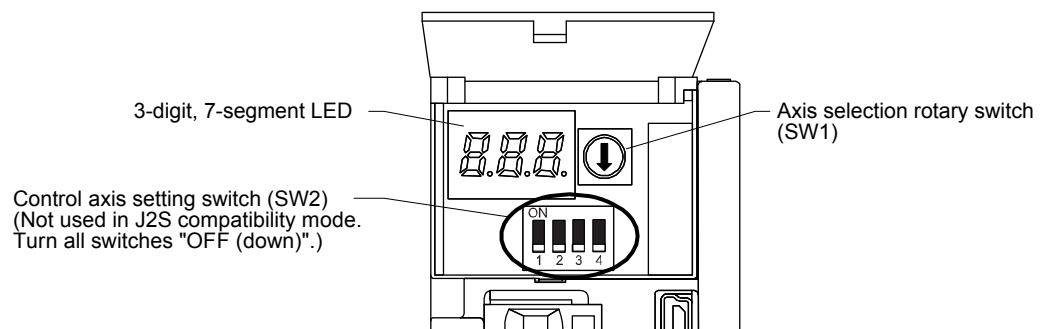
! WARNING

- When switching the axis selection rotary switch (SW1) and auxiliary axis number setting switch (SW2), use an insulated screw driver. Do not use a metal screw driver. Touching patterns on electronic boards, lead of electronic parts, etc. may cause an electric shock.

POINT

- Turning "ON (up)" all the control axis setting switches (SW2) enables an operation mode for manufacturer setting and displays "off". The mode is not available. Set the control axis setting switches (SW2) correctly according to this section.
- Cycling the main circuit power supply and control circuit power supply enables the setting of each switch.

The following shows the description of the axis selection rotary switch.

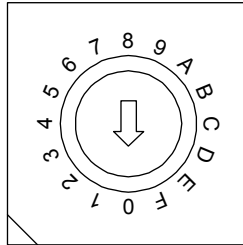


4. STARTUP

POINT
<ul style="list-style-type: none"> ● The control axis No. set to the axis selection rotary switch (SW1) should be the same as the one set to the servo system controller. The number of the axes you can set depends on the servo system controller. ● For setting the axis selection rotary switch, use a flat-blade screwdriver with the blade edge width of 2.1 mm to 2.3 mm and the blade edge thickness of 0.6 mm to 0.7 mm.

Use the axis selection rotary switch (SW1) to set the control axis number for the servo. If the same numbers are set to different control axes in a single communication system, the system will not operate properly. The control axes may be set independently of the SSCNET cable connection sequence. Set the switch to "F" when performing the test operation mode by using MR Configurator.

Axis selection rotary switch (SW1)

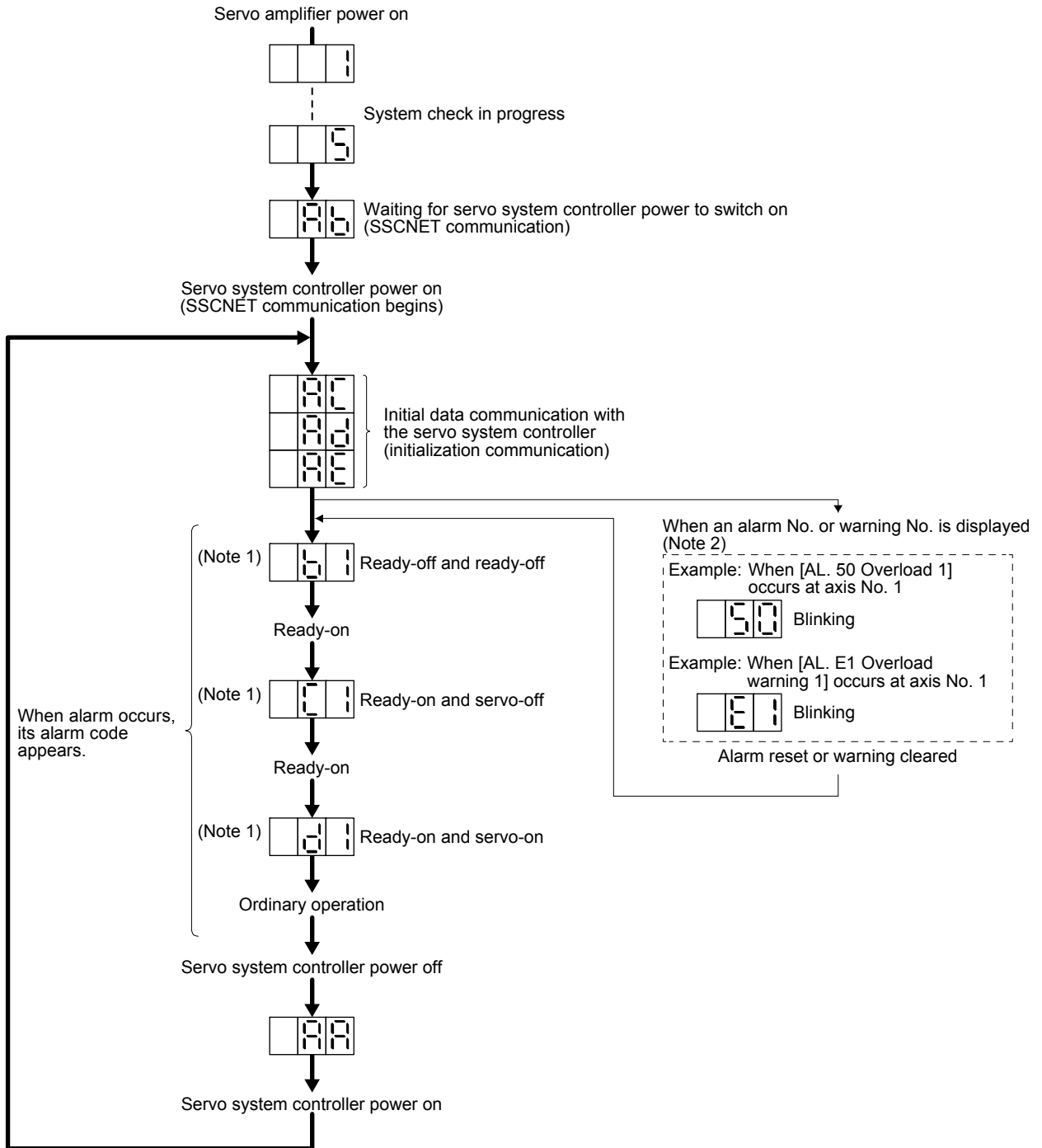


No.	Description
0	Axis No. 1
1	Axis No. 2
2	Axis No. 3
3	Axis No. 4
4	Axis No. 5
5	Axis No. 6
6	Axis No. 7
7	Axis No. 8
8	Not used in J2S compatibility mode.
9	
A	
B	
C	
D	Test operation mode or when a machine analyzer is used (Refer to section 6.1.2)
E	
F	

4. STARTUP

4.3.2 Status display of an axis

(1) Display sequence



Note 1.

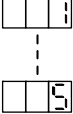














Axis No. 1	Axis No. 2	...	Axis No. 64								

 The segment of the last 1 digit shows the axis number.

2. The alarm No. or warning No. is displayed, but the axis No. is not displayed.

4. STARTUP

(2) Indication list

Display	Status	Description
	Initializing	System check in progress
	Initializing	<ul style="list-style-type: none"> The servo amplifier power was switched on when the servo system controller power was off. The control axis No. set to the axis selection rotary switch (SW1) does not match the one set to the servo system controller. A servo amplifier malfunctioned, or communication error occurred with the servo system controller or the previous axis servo amplifier. In this case, the indication changes as follows: "Ab", "AC", "Ad", and "Ab" The servo system controller is malfunctioning.
	Initializing	Initial setting for communication specifications completed, and then it synchronized with servo system controller.
	Initializing	During initial parameter setting communication with servo system controller
	Initializing	During the servo motor/encoder information and telecommunication with servo system controller
	Initializing standby	The power supply of servo system controller was turned off while the power supply of servo amplifier is on.
(Note 1) 	Ready-off	The ready-off command from the servo system controller was received.
(Note 1) 	Servo-on	The servo-on command from the servo system controller was received.
(Note 1) 	Servo-off	The servo-off command from the servo system controller was received.
(Note 2) 	Alarm and warning	The alarm No. and the warning No. that occurred are displayed. (Refer to chapter 8.)
	CPU error	CPU watchdog error has occurred.
	(Note 3) Test operation mode	JOG operation, positioning operation, DO forced output, and program operation
(Note 1) 		JOG operation, positioning operation, program operation, output signal (DO) forced output, or motor-less operation was set.
		
		

Note 1. # denotes any of numerals 0 to 8 and what it means is listed below.

#	Description
0	Set to the test operation mode.
1 to 8	Axis No. 1 to Axis No. 8

2. "*" indicates the alarm No. and the warning No.

3. For JOG operation, positioning operation, DO forced output and program operation, MR Configurator is necessary.

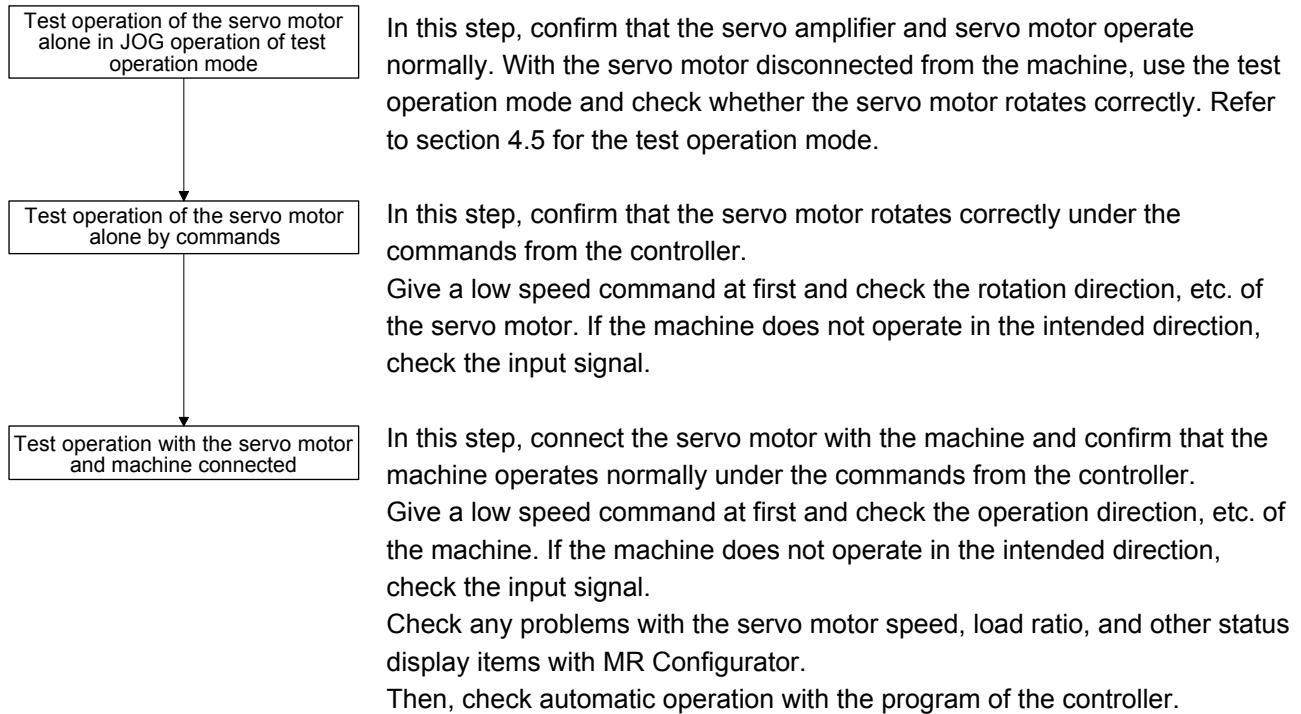
4. STARTUP

4.4 Test operation

Before starting actual operation, perform test operation to make sure that the machine operates normally. Refer to section 4.2 for the power on and off methods of the servo amplifier.

POINT

- If necessary, verify controller program by using motor-less operation. Refer to section 4.5.2 for the motor-less operation.



4.5 Test operation mode



CAUTION

- The test operation mode is designed for checking servo operation. It is not for checking machine operation. Do not use this mode with the machine. Always use the servo motor alone.
- If the servo motor operates abnormally, use EM1 (Forced stop) to stop it.

POINT

- The content described in this section indicates that the servo amplifier and a personal computer are directly connected.

By using a personal computer and MR Configurator, you can execute JOG operation, positioning operation, DO forced output program operation without connecting the servo system controller.

4. STARTUP

4.5.1 Test operation mode in MR Configurator

POINT
<p>● When you set the axis selection rotary switch (SW1) to "F", the SSCNET communication for the servo amplifier and the subsequent servo amplifiers is blocked.</p>

(1) Test operation mode

(a) JOG operation

JOG operation can be performed without using the servo system controller. Use this operation with the forced stop reset. This operation may be used independently of whether the servo is on/off and whether the servo system controller is connected or not.

Exercise control on the JOG operation screen of MR Configurator.

1) Operation pattern

Item	Initial value	Setting range
Speed [r/min]	200	0 to max. speed
Acceleration/deceleration time constant [ms]	1000	0 to 20000

2) Operation method

Operation	Screen control
Forward rotation start	Click "Forward".
Reverse rotation start	Click "Reverse".
Stop	Click "Stop".

(b) Positioning operation

Positioning operation can be performed without using the servo system controller. Use this operation with the forced stop reset. This operation may be used independently of whether the servo is on/off and whether the servo system controller is connected or not.

Exercise control on the positioning operation screen of MR Configurator.

1) Operation pattern

Item	Initial value	Setting range
Travel distance [pulse]	131072	0 to 9999999
Speed [r/min]	200	0 to max. speed
Acceleration/deceleration time constant [ms]	1000	0 to 20000

4. STARTUP

2) Operation method

Operation	Screen control
Forward rotation start	Click "Forward".
Reverse rotation start	Click "Reverse".
Pause	Click "Pause".

(c) Program operation

Positioning operation can be performed in two or more operation patterns combined, without using the servo system controller. Use this operation with the forced stop reset. This operation may be used independently of whether the servo is on/off and whether the servo system controller is connected or not.

Exercise control on the program operation screen of MR Configurator. For full information, refer to the MR Configurator Installation Guide.

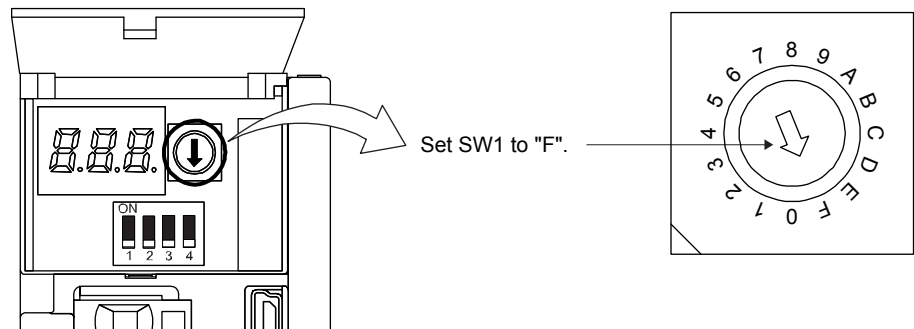
Operation	Screen control
Start	Click "Start".
Stop	Click "Reset".

(d) Output signal (DO) forced output

Output signals can be switched on/off forcibly independently of the servo status. This function is used for output signal wiring check, etc. Exercise control on the DO forced output screen of MR Configurator.

(2) Operation procedure

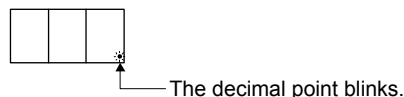
- 1) Turn off the power.
- 2) Set SW1 to "F".



Setting SW1 to "F" during power-on will not start the test operation mode.

3) Turn on the servo amplifier.

When initialization is completed, the decimal point on the first digit will blink.



4) Start operation with the personal computer.

4. STARTUP

4.5.2 Motor-less operation in controller

POINT	
	<ul style="list-style-type: none"> ● Motor-less operation cannot be used with MR Configurator. To use motor-less operation, set "_ 1 __" in [Pr. 24]. ● Use motor-less operation which is available by making the servo system controller parameter setting. ● Connect the servo system controller to the servo amplifier before the motor-less operation.

(1) Motor-less operation

Without connecting the servo motor to the servo amplifier, output signals or status displays can be provided in response to the servo system controller commands as if the servo motor is actually running. This operation may be used to check the servo system controller sequence. Use this operation with the forced stop reset. Use this operation with the servo system controller connected to the servo amplifier. To stop the motor-less operation, set the motor-less operation selection to "Disable" in the servo parameter setting of the servo system controller. When the power supply is turned on next time, motor-less operation will be disabled.

(a) Load conditions

Load item	Condition
Load torque	0
Load to motor inertia ratio	[Pr. 12 Ratio of load inertia to servo motor inertia (load inertia ratio)]

(b) Alarms

The following alarms and warning do not occur. However, the other alarms and warnings occur as when the servo motor is connected.

- [AL. 16 Encoder error 1]
- [AL. 20 Encoder error 2]
- [AL. 25 Absolute position erased]
- [AL. 92 Battery cable disconnection warning]
- [AL. 9F Battery warning]

(2) Operation procedure

- 1) Set the servo amplifier to the servo-off status.
- 2) Set "_ 1 __" in [Pr. 24] and turn off the servo amplifier power.
- 3) Turn on the servo amplifier.
When initialization is completed, the decimal point on the first digit will blink.



The decimal point blinks.

- 4) Start the motor-less operation with the servo system controller.

5. PARAMETERS

5. PARAMETERS

CAUTION

- Never make a drastic adjustment or change to the parameter values as doing so will make the operation unstable.
- Do not change the parameter settings as described below. Doing so may cause an unexpected condition, such as failing to start up the servo amplifier.
 - Changing the values of the parameters for manufacturer setting
 - Setting a value out of the range
 - Changing the fixed values in the digits of a parameter
- When you write parameters with the controller, make sure that the control axis No. of the servo amplifier is set correctly. Otherwise, the parameter settings of another axis may be written, possibly causing the servo amplifier to be an unexpected condition.

POINT

- When you connect the amplifier to a servo system controller, servo parameter values of the servo system controller will be written to each parameter.
- Setting may not be made to some parameters and their ranges depending on the servo system controller model, servo amplifier software version, and MR Configurator software version. For details, refer to the servo system controller user's manual.
- Changing operation mode initializes parameters. When operation mode is changed, make gain adjustment again.

5.1 Parameter list

POINT

- The parameter whose symbol is preceded by * is enabled with the following conditions:
 - *: After setting the parameter, cycle the power.

5. PARAMETERS

5.1.1 Basic setting parameters

No.	Symbol	Name	Initial value	Unit
1	*AMS	Amplifier setting	0000h	
2	*REG	Regenerative resistor	0000h	
3		Automatically set from the servo system controller	0080h	
4			0000h	
5			1	
6	*FBP	Feedback pulse number (Note 2)	0	
7	*POL	Rotation direction selection	0	
8	ATU	Auto tuning	0001h	
9	RSP	Servo response	7 kW or less: 0005h 11 kW or more: 0002h	
10	TLP	Forward rotation torque limit (Note 1)	300	[%]
11	TLN	Reverse rotation torque limit (Note 1)	300	[%]

- Note 1. The programming software of motion controller cannot set or change this parameter.
 2. The initial value varies in the fully closed loop control mode as follows:

No.	Name	Initial value	
		Standard control mode	Fully closed loop control mode
6	Feedback pulse number	0	7 kW or less: 0 11 kW or more: 255

5.1.2 Adjustment parameters

No.	Symbol	Name	Initial value	Unit
12	GD2	Ratio of load inertia to servo motor inertia (load inertia ratio)	7.0	[Multiplier]
13	PG1	Position loop gain 1	7 kW or less: 35 11 kW or more: 19	[rad/s]
14	VG1	Speed loop gain 1	7 kW or less: 177 11 kW or more: 96	[rad/s]
15	PG2	Position loop gain 2	7 kW or less: 35 11 kW or more: 19	[rad/s]
16	VG2	Speed loop gain 2	7 kW or less: 817 11 kW or more: 455	[rad/s]
17	VIC	Speed integral compensation	7 kW or less: 48 11 kW or more: 91	[ms]
18	NCH	Machine resonance suppression filter 1 (notch filter)	0000h	
19	FFC	Feed forward gain	0	[%]
20	INP	In-position range	100	[pulse]
21	MBR	Electromagnetic brake sequence output	0	[ms]
22	MOD	Analog monitor output	0001h	
23	*OP1	Option function 1	0000h	
24	*OP2	Option function 2	0000h	
25	LPF	Low-pass filter	0000h	
26		For manufacturer setting	0	

5. PARAMETERS

5.1.3 Extension parameters

No.	Symbol	Name	Initial value	Unit
27	MO1	Analog monitor 1 offset	0	[mV]
28	MO2	Analog monitor 2 offset	0	[mV]
29		For manufacturer setting	0001h	
30	ZSP	Zero speed	50	[r/min]
31	ERZ	Error excessive alarm level	8.0	[0.25 rev]
32	OP5	Option function 5	0000	
33	*OP6	Option function 6	0000	
34	VPI	PI-PID switching position droop	0	[pulse]
35		For manufacturer setting	0	
36	VDC	Speed differential compensation	980	
37		For manufacturer setting	0010h	
38	*ENR	Encoder output pulses	4000	[pulse/rev]
39	DBT	Electronic dynamic brake operating time	0	[ms]
40	*BLK	Parameter writing inhibit (Note)	0000h	

Note. The programming software of motion controller cannot set or change this parameter.

5. PARAMETERS

5.1.4 Extension parameters 2

No.	Symbol	Name	Initial value	Unit
41		For manufacturer setting	500	
42			0000h	
43			0111h	
44			20	
45			50	
46			0	
47			0	
48			0	
49	*CDP	Gain switching selection	0000h	
50	CDS	Gain switching condition	10	[kpulse/s]/ [pulse]/ [r/min]
51	CDT	Gain switching time constant	1	[ms]
52	GD2B	Ratio of load inertia to servo motor inertia 2	7.0	[Multiplier]
53	PG2B	Position loop gain 2 change ratio	100	[%]
54	VG2B	Speed loop gain 2 change ratio	100	[%]
55	VICB	Speed integral compensation change ratio	100	[%]
56	*OP8	Option function 8	0000h	
57		For manufacturer setting	0000h	
58	*OPA	Option function A (Note 1)	0000h	
59		For manufacturer setting	0000h	
60	*OPC	Option function C	0000h	
61	NH2	Machine resonance suppression filter 2	0000h	
62	*FCT	Fully closed loop selection (Note 2)	0000h	
63	BC1	Fully closed loop control error detection 1	400	[r/min]
64	BC2	Fully closed loop control error detection 2 (Note 2)	100	[0.1 rev]
65	*FCM	Fully closed loop electronic gear numerator	1	
66	*FCD	Fully closed loop electronic gear denominator	1	
67	DUF	Dual feedback filter (Note 2)	0	[rad/s]
68	FC2	Fully closed loop selection 2 (Note 2)	0	
69		For manufacturer setting	0	
70			0	
71			0	
72			0	
73			0	
74			0	
75			0	

Note 1. Used by servo amplifiers with software version A1 or later.

2. For the fully closed loop control mode, initial values are different as follows.

No.	Name	Initial value	
		Standard control mode	Fully closed loop control mode
62	Fully closed loop selection	0000	1300
64	Fully closed loop control error detection 2	100	10
67	Dual feedback filter	0	10
68	Fully closed loop selection 2	0	0000

5. PARAMETERS

5.2 Detailed list of parameters

POINT
● Set a value to each "x" in the "Setting digit" columns.

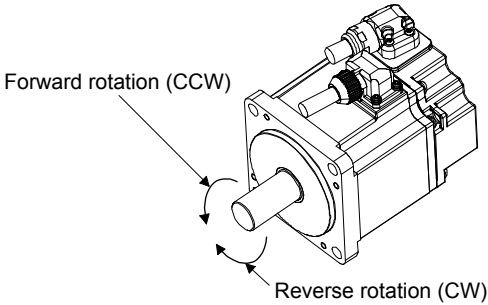
5.2.1 Basic setting parameters

No.	Symbol	Name and function	Initial value [unit]	Setting range													
1	*AMS	Amplifier setting Set this parameter when using the absolute position detection system. When using this in the fully closed loop system, refer to section 15.4.	0h	Refer to Name and function column.													
		<table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Absolute position detection system selection 0: Disabled (used in incremental system) 1: Enabled (used in absolute position detection system)</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>			Setting digit	Explanation	Initial value	___x	Absolute position detection system selection 0: Disabled (used in incremental system) 1: Enabled (used in absolute position detection system)	0h	__x_	For manufacturer setting	0h	_x__	0h	x___	0h
Setting digit	Explanation	Initial value															
___x	Absolute position detection system selection 0: Disabled (used in incremental system) 1: Enabled (used in absolute position detection system)	0h															
__x_	For manufacturer setting	0h															
_x__		0h															
x___		0h															

5. PARAMETERS

No.	Symbol	Name and function	Initial value [unit]	Setting range												
2	*REG	<p>Regenerative resistor Select the regenerative option. Incorrect setting may cause the regenerative option to burn. If a selected regenerative option is not for use with the servo amplifier, [AL. 37 Parameter error] occurs.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>__ x x</td> <td> <p>Regenerative option selection</p> <p>00: Regenerative option is not used.</p> <ul style="list-style-type: none"> ▪ For servo amplifier of 100 W, regenerative option is not used. ▪ For servo amplifier of 0.2 kW to 7 kW, built-in regenerative resistor is used. ▪ Supplied regenerative resistors or regenerative option is used with the servo amplifier of 11 kW to 22 kW. <p>01: FR-RC/FR-RC-H/FR-CV/FR-CV-H/FR-BU2/FR-BU2-H 05: MR-RB32 08: MR-RB30 09: MR-RB50 (Cooling fan is required.) 0B: MR-RB31 0C: MR-RB51 (Cooling fan is required.) 0E: When the supplied regenerative resistors are cooled by the cooling fan to increase the ability with the servo amplifier of 11 kW to 22 kW. 10: MR-RB032 11: MR-RB12 13: MR-RB5E 14: MR-RB5E (Cooling fan is required.) 17: MR-RB9F 18: MR-RB9F (Cooling fan is required.) 20: MR-RB3N 21: MR-RB5N (Cooling fan is required.) 23: MR-RB5R 24: MR-RB5R (Cooling fan is required.) 25: MR-RB9P 26: MR-RB9P (Cooling fan is required.) 27: MR-RB9T 28: MR-RB9T (Cooling fan is required.) 80: MR-RB3H-4 (Cooling fan is required.) 81: MR-RB5H-4 (Cooling fan is required.) 82: MR-RB3G-4 (Cooling fan is required.) 83: MR-RB5G-4 (Cooling fan is required.) 84: MR-RB34-4 (Cooling fan is required.) 85: MR-RB54-4 (Cooling fan is required.) 86: MR-RB1L-4 87: MR-RB3M-4 (Cooling fan is required.) 90: MR-RB1H-4 9C: MR-RB3U-4 (Cooling fan is required.) 9D: MR-RB5U-4 (Cooling fan is required.)</p> </td> <td>00h</td> </tr> <tr> <td>_ x _ _</td> <td> <p>External dynamic brake selection</p> <p>0: Disabled 1: Enabled</p> <p>When using an external dynamic brake with 11 kW or more servo amplifier, select "1".</p> </td> <td>0h</td> </tr> <tr> <td>x _ _ _</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	__ x x	<p>Regenerative option selection</p> <p>00: Regenerative option is not used.</p> <ul style="list-style-type: none"> ▪ For servo amplifier of 100 W, regenerative option is not used. ▪ For servo amplifier of 0.2 kW to 7 kW, built-in regenerative resistor is used. ▪ Supplied regenerative resistors or regenerative option is used with the servo amplifier of 11 kW to 22 kW. <p>01: FR-RC/FR-RC-H/FR-CV/FR-CV-H/FR-BU2/FR-BU2-H 05: MR-RB32 08: MR-RB30 09: MR-RB50 (Cooling fan is required.) 0B: MR-RB31 0C: MR-RB51 (Cooling fan is required.) 0E: When the supplied regenerative resistors are cooled by the cooling fan to increase the ability with the servo amplifier of 11 kW to 22 kW. 10: MR-RB032 11: MR-RB12 13: MR-RB5E 14: MR-RB5E (Cooling fan is required.) 17: MR-RB9F 18: MR-RB9F (Cooling fan is required.) 20: MR-RB3N 21: MR-RB5N (Cooling fan is required.) 23: MR-RB5R 24: MR-RB5R (Cooling fan is required.) 25: MR-RB9P 26: MR-RB9P (Cooling fan is required.) 27: MR-RB9T 28: MR-RB9T (Cooling fan is required.) 80: MR-RB3H-4 (Cooling fan is required.) 81: MR-RB5H-4 (Cooling fan is required.) 82: MR-RB3G-4 (Cooling fan is required.) 83: MR-RB5G-4 (Cooling fan is required.) 84: MR-RB34-4 (Cooling fan is required.) 85: MR-RB54-4 (Cooling fan is required.) 86: MR-RB1L-4 87: MR-RB3M-4 (Cooling fan is required.) 90: MR-RB1H-4 9C: MR-RB3U-4 (Cooling fan is required.) 9D: MR-RB5U-4 (Cooling fan is required.)</p>	00h	_ x _ _	<p>External dynamic brake selection</p> <p>0: Disabled 1: Enabled</p> <p>When using an external dynamic brake with 11 kW or more servo amplifier, select "1".</p>	0h	x _ _ _	For manufacturer setting	0h	Refer to Name and function column.	
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x _ _ _	For manufacturer setting	0h														

5. PARAMETERS

No.	Symbol	Name and function	Initial value [unit]	Setting range												
6	*FBP	<p>Feedback pulse number</p> <p>Set the number of pulses per revolution of the servo motor in the controller side command unit. Information on the servo motor such as the cumulative feedback pulses, current position, droop pulses and within-one-revolution position are derived from the values converted into the number of pulses set here.</p> <p>If the number of pulses set exceeds the actual servo motor encoder resolution, the servo motor encoder resolution is automatically set.</p> <table border="1" data-bbox="347 539 1034 759"> <thead> <tr> <th>Setting value</th> <th>Feedback pulse number</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>16384</td> </tr> <tr> <td>1</td> <td>8192</td> </tr> <tr> <td>6</td> <td>32768</td> </tr> <tr> <td>7</td> <td>131072</td> </tr> <tr> <td>255</td> <td>Depending on the number of servo motor encoder resolution pulses</td> </tr> </tbody> </table>	Setting value	Feedback pulse number	0	16384	1	8192	6	32768	7	131072	255	Depending on the number of servo motor encoder resolution pulses	0	Refer to Name and function column.
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255	Depending on the number of servo motor encoder resolution pulses															
7	*POL	<p>Rotation direction selection</p> <p>Select the rotation direction of command input pulse.</p> <table border="1" data-bbox="347 871 1026 1028"> <thead> <tr> <th rowspan="2">Setting value</th> <th colspan="2">Servo motor rotation direction</th> </tr> <tr> <th>Positioning address increase</th> <th>Positioning address decrease</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>CCW</td> <td>CW</td> </tr> <tr> <td>1</td> <td>CW</td> <td>CCW</td> </tr> </tbody> </table> <p>The following shows the servo motor rotation directions.</p> 	Setting value	Servo motor rotation direction		Positioning address increase	Positioning address decrease	0	CCW	CW	1	CW	CCW	0	0 to 1	
Setting value	Servo motor rotation direction															
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0	CCW	CW														
1	CW	CCW														

5. PARAMETERS

No.	Symbol	Name and function	Initial value [unit]	Setting range																		
8	ATU	Auto tuning Select the gain adjustment mode.	Refer to Name and function column.																			
		<table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> Gain adjustment mode selection 0: Interpolation mode 1: Auto tuning mode 1 2: Manual mode 2 3: Auto tuning mode 2 4: Manual mode 1 Refer to table 5.1 for details. </td> <td>1h</td> </tr> <tr> <td>__x_</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Gain adjustment mode selection 0: Interpolation mode 1: Auto tuning mode 1 2: Manual mode 2 3: Auto tuning mode 2 4: Manual mode 1 Refer to table 5.1 for details.	1h	__x_	For manufacturer setting	0h	_x__	0h	x___	0h							
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5. PARAMETERS

No.	Symbol	Name and function	Initial value [unit]	Setting range																																																									
9	RSP	<p>Servo response Set the auto tuning response. If the machine hunts or generates large gear sound, decrease the set value. To improve performance, e.g. shorten the settling time, increase the set value.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Response level setting Refer to table 5.2 for settings.</td> <td>7 kW or less: 05h 11 kW or more: 02h</td> </tr> <tr> <td>__x_</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table> <p style="text-align: center;">Table 5.2 Response level setting</p> <table border="1"> <thead> <tr> <th rowspan="2">Setting value</th> <th colspan="2">Machine characteristic</th> </tr> <tr> <th>Response</th> <th>Guideline for machine resonance frequency [Hz]</th> </tr> </thead> <tbody> <tr><td>1</td><td rowspan="4">Low response</td><td>15</td></tr> <tr><td>2</td><td>20</td></tr> <tr><td>3</td><td>25</td></tr> <tr><td>4</td><td>30</td></tr> <tr><td>5</td><td>35</td></tr> <tr><td>6</td><td>45</td></tr> <tr><td>7</td><td>Middle response</td><td>55</td></tr> <tr><td>8</td><td>70</td></tr> </tbody> </table> <table border="1"> <thead> <tr> <th rowspan="2">Setting value</th> <th colspan="2">Machine characteristic</th> </tr> <tr> <th>Response</th> <th>Guideline for machine resonance frequency [Hz]</th> </tr> </thead> <tbody> <tr><td>9</td><td rowspan="4">Middle response</td><td>85</td></tr> <tr><td>A</td><td>105</td></tr> <tr><td>B</td><td>130</td></tr> <tr><td>C</td><td>160</td></tr> <tr><td>D</td><td>200</td></tr> <tr><td>E</td><td>240</td></tr> <tr><td>F</td><td>High response</td><td>300</td></tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Response level setting Refer to table 5.2 for settings.	7 kW or less: 05h 11 kW or more: 02h	__x_	For manufacturer setting	0h	_x__	0h	x___	0h	Setting value	Machine characteristic		Response	Guideline for machine resonance frequency [Hz]	1	Low response	15	2	20	3	25	4	30	5	35	6	45	7	Middle response	55	8	70	Setting value	Machine characteristic		Response	Guideline for machine resonance frequency [Hz]	9	Middle response	85	A	105	B	130	C	160	D	200	E	240	F	High response	300	Refer to Name and function column.	
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10	TLP	<p>Forward rotation torque limit Set the rated torque = 100%. The parameter limits the torque in the forward rotation during power running and reverse rotation during regeneration. In other than the test operation mode by MR Configurator, the torque limit value in the servo system controller is enabled. To operate HG series servo motor at the maximum torque, set the torque limit value in the servo system controller at 500%. When the maximum torque is used in the test operation mode, set this parameter to 500%.</p>	300 [%]	0 to 500																																																									
11	TLN	<p>Reverse rotation torque limit Set the rated torque = 100%. The parameter limits the torque in reverse rotation during power running and forward rotation during regeneration. In other than the test operation mode by MR Configurator, the torque limit value in the servo system controller is enabled. To operate HG series servo motor at the maximum torque, set the torque limit value in the servo system controller at 500%. When the maximum torque is used in the test operation mode, set this parameter to 500%.</p>	300 [%]	0 to 500																																																									

5. PARAMETERS

5.2.2 Adjustment parameters

No.	Symbol	Name and function	Initial value [unit]	Setting range
12	GD2	Ratio of load inertia to servo motor inertia (load inertia ratio) Set the load moment of inertia to the moment of inertia on servo motor shaft (load inertia ratio). When auto tuning mode 1 or interpolation mode is selected, the result of auto tuning is automatically used. (Refer to section 6.1.1.)	7.0 [Multiplier]	0.0 to 300.0
13	PG1	Position loop gain 1 This is used to set the gain of the position loop. Increase the gain to improve track ability in response to the position command. When the auto turning mode 1 or auto turning mode 2 is selected, the result of auto turning is automatically used.	7 kW or less: 35 [rad/s] 11 kW or more: 19 [rad/s]	4 to 2000
14	VG1	Speed loop gain 1 Normally, changing this parameter is not required. Increasing the setting value will also increase the response level but will be liable to generate vibration and noise. When the auto tuning mode 1, auto tuning mode 2, or manual mode 1 is selected, the result of auto tuning is automatically used.	7 kW or less: 177 [rad/s] 11 kW or more: 96 [rad/s]	20 to 8000
15	PG2	Position loop gain 2 This is used to set the gain of the position loop. Set this parameter to increase the position response to level load disturbance. Increasing the setting value will also increase the response level but will be liable to generate vibration and noise. When auto tuning mode 1, auto tuning mode 2, manual mode 1, or interpolation mode is selected, the result of auto tuning is automatically used.	7 kW or less: 35 [rad/s] 11 kW or more: 19 [rad/s]	1 to 1000
16	VG2	Speed loop gain 2 Set this parameter when vibration occurs on machines of low rigidity or large backlash. Increasing the setting value will also increase the response level but will be liable to generate vibration and noise. When the auto tuning mode 1, auto tuning mode 2, or interpolation mode is selected, the result of auto tuning is automatically used.	7 kW or less: 817 [rad/s] 11 kW or more: 455 [rad/s]	20 to 20000
17	VIC	Speed integral compensation Set the time constant of the integral compensation. When the auto tuning mode 1, auto tuning mode 2, or interpolation mode is selected, the result of auto tuning is automatically used.	7 kW or less: 48 [ms] 11 kW or more: 91 [ms]	1 to 1000

5. PARAMETERS

No.	Symbol	Name and function	Initial value [unit]	Setting range																																																																																
18	NCH	<p>Machine resonance suppression filter 1 (notch filter) Select the machine resonance suppression filter. (Refer to section 7.1.1.)</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>-- x x</td> <td>Notch frequency selection Refer to table 5.3 for settings.</td> <td>00h</td> </tr> <tr> <td>_ x _ _</td> <td>Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB</td> <td>0h</td> </tr> <tr> <td>x _ _ _</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table> <p style="text-align: center;">Table 5.3 Notch frequency selection</p> <table border="1"> <thead> <tr> <th>Setting value</th> <th>Frequency [Hz]</th> <th>Setting value</th> <th>Frequency [Hz]</th> </tr> </thead> <tbody> <tr><td>-- 0 0</td><td>Disabled</td><td>-- 1 0</td><td>281.3</td></tr> <tr><td>-- 0 1</td><td>4500</td><td>-- 1 1</td><td>264.7</td></tr> <tr><td>-- 0 2</td><td>2250</td><td>-- 1 2</td><td>250</td></tr> <tr><td>-- 0 3</td><td>1500</td><td>-- 1 3</td><td>236.8</td></tr> <tr><td>-- 0 4</td><td>1125</td><td>-- 1 4</td><td>225</td></tr> <tr><td>-- 0 5</td><td>900</td><td>-- 1 5</td><td>214.3</td></tr> <tr><td>-- 0 6</td><td>750</td><td>-- 1 6</td><td>204.5</td></tr> <tr><td>-- 0 7</td><td>642.9</td><td>-- 1 7</td><td>195.7</td></tr> <tr><td>-- 0 8</td><td>562.5</td><td>-- 1 8</td><td>187.5</td></tr> <tr><td>-- 0 9</td><td>500</td><td>-- 1 9</td><td>180</td></tr> <tr><td>-- 0 A</td><td>450</td><td>-- 1 A</td><td>173.1</td></tr> <tr><td>-- 0 B</td><td>409.1</td><td>-- 1 B</td><td>166.7</td></tr> <tr><td>-- 0 C</td><td>375</td><td>-- 1 C</td><td>160.1</td></tr> <tr><td>-- 0 D</td><td>346.2</td><td>-- 1 D</td><td>155.2</td></tr> <tr><td>-- 0 E</td><td>321.4</td><td>-- 1 E</td><td>150</td></tr> <tr><td>-- 0 F</td><td>300</td><td>-- 1 F</td><td>145.2</td></tr> </tbody> </table>	Setting digit	Explanation	Initial value	-- x x	Notch frequency selection Refer to table 5.3 for settings.	00h	_ x _ _	Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB	0h	x _ _ _	For manufacturer setting	0h	Setting value	Frequency [Hz]	Setting value	Frequency [Hz]	-- 0 0	Disabled	-- 1 0	281.3	-- 0 1	4500	-- 1 1	264.7	-- 0 2	2250	-- 1 2	250	-- 0 3	1500	-- 1 3	236.8	-- 0 4	1125	-- 1 4	225	-- 0 5	900	-- 1 5	214.3	-- 0 6	750	-- 1 6	204.5	-- 0 7	642.9	-- 1 7	195.7	-- 0 8	562.5	-- 1 8	187.5	-- 0 9	500	-- 1 9	180	-- 0 A	450	-- 1 A	173.1	-- 0 B	409.1	-- 1 B	166.7	-- 0 C	375	-- 1 C	160.1	-- 0 D	346.2	-- 1 D	155.2	-- 0 E	321.4	-- 1 E	150	-- 0 F	300	-- 1 F	145.2	Refer to Name and function column.	
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-- 0 F	300	-- 1 F	145.2																																																																																	
19	FFC	<p>Feed forward gain Set the feed forward gain. When the setting is 100%, the droop pulses during operation at constant speed are nearly zero. However, sudden acceleration/deceleration will increase the overshoot. As a guideline, when the feed forward gain setting is 100%, set 1 s or more as the acceleration time constant up to the rated speed.</p>	0 [%]	0 to 100																																																																																
20	INP	<p>In-position range Set an in-position range per command pulse.</p>	100 [pulse]	0 to 50000																																																																																

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No.	Symbol	Name and function	Initial value [Unit]	Setting range																																								
21	MBR	Electromagnetic brake sequence output Set the delay time from MBR (Electromagnetic brake interlock) off to base circuit shut-off.	0 [ms]	0 to 1000																																								
22	MOD	<p>Analog monitor output Select the signals to output to MO1 (Analog monitor 1) and MO2 (Analog monitor 2). Refer to app. 9 (3) for detection point of output selection. When using this in the fully closed loop system, refer to section 15.4.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Analog monitor 2 output selection Refer to table 5.4 for settings.</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>Analog monitor 1 output selection Refer to table 5.4 for settings.</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table> <p style="text-align: center;">Table 5.4 Analog monitor setting value</p> <table border="1"> <thead> <tr> <th>Setting value</th> <th>Item</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>Servo motor speed (± 8 V/max. speed)</td> </tr> <tr> <td>1</td> <td>Torque (± 8 V/max. torque) (Note 1)</td> </tr> <tr> <td>2</td> <td>Servo motor speed (+8 V/max. speed)</td> </tr> <tr> <td>3</td> <td>Torque (+8 V/max. torque) (Note 1)</td> </tr> <tr> <td>4</td> <td>Current command (± 8 V/max. current command)</td> </tr> <tr> <td>5</td> <td>Speed command (± 8 V/max. speed)</td> </tr> <tr> <td>6</td> <td>Droop pulses (± 10 V/1128 pulses) (Note 2)</td> </tr> <tr> <td>7</td> <td>Droop pulses (± 10 V/2048 pulses) (Note 2)</td> </tr> <tr> <td>8</td> <td>Droop pulses (± 10 V/8192 pulses) (Note 2)</td> </tr> <tr> <td>9</td> <td>Droop pulses (± 10 V/32768 pulses) (Note 2)</td> </tr> <tr> <td>A</td> <td>Droop pulses (± 10 V/131072 pulses) (Note 2)</td> </tr> <tr> <td>B</td> <td>Bus voltage (200 V class and 100 V class: +8 V/400 V, 400 V class: +8 V/800 V)</td> </tr> </tbody> </table> <p>Note 1. 8 V is outputted at the maximum torque. 2. Encoder pulse unit</p>	Setting digit	Explanation	Initial value	___x	Analog monitor 2 output selection Refer to table 5.4 for settings.	0h	__x_	For manufacturer setting	0h	_x__	Analog monitor 1 output selection Refer to table 5.4 for settings.	0h	x___	For manufacturer setting	0h	Setting value	Item	0	Servo motor speed (± 8 V/max. speed)	1	Torque (± 8 V/max. torque) (Note 1)	2	Servo motor speed (+8 V/max. speed)	3	Torque (+8 V/max. torque) (Note 1)	4	Current command (± 8 V/max. current command)	5	Speed command (± 8 V/max. speed)	6	Droop pulses (± 10 V/1128 pulses) (Note 2)	7	Droop pulses (± 10 V/2048 pulses) (Note 2)	8	Droop pulses (± 10 V/8192 pulses) (Note 2)	9	Droop pulses (± 10 V/32768 pulses) (Note 2)	A	Droop pulses (± 10 V/131072 pulses) (Note 2)	B	Bus voltage (200 V class and 100 V class: +8 V/400 V, 400 V class: +8 V/800 V)	Refer to Name and function column.
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23	*OP1	<p>Option function 1 The servo forced stop function can be disabled. When using this in the fully closed loop system, refer to section 15.4.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Servo forced stop selection 0: Enabled (EM1 (Forced stop) is used.) 1: Disabled (EM1 (Forced stop) is not used.)</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>Encoder cable communication method selection 0: Two-wire type 1: Four-wire type Incorrect setting will result in [AL. 16 Encoder error 1].</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Servo forced stop selection 0: Enabled (EM1 (Forced stop) is used.) 1: Disabled (EM1 (Forced stop) is not used.)	0h	__x_	For manufacturer setting	0h	_x__	Encoder cable communication method selection 0: Two-wire type 1: Four-wire type Incorrect setting will result in [AL. 16 Encoder error 1].	0h	x___	For manufacturer setting	0h	Refer to Name and function column.																										
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No.	Symbol	Name and function	Initial value [Unit]	Setting range															
24	*OP2	<p>Option function 2 Select the slight vibration suppression control and motor-less operation.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>Slight vibration suppression control selection 0: Disabled 1: Enabled To enable the slight vibration suppression control, select "Manual mode 2 (___2)" of "Gain adjustment mode selection" in [Pr. 8].</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>Motor-less operation selection 0: Disabled 1: Enabled</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	Slight vibration suppression control selection 0: Disabled 1: Enabled To enable the slight vibration suppression control, select "Manual mode 2 (___2)" of "Gain adjustment mode selection" in [Pr. 8].	0h	_x__	Motor-less operation selection 0: Disabled 1: Enabled	0h	x___	For manufacturer setting	0h	Refer to Name and function column.	
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_x__	Motor-less operation selection 0: Disabled 1: Enabled	0h																	
x___	For manufacturer setting	0h																	
25	LPF	<p>Low-pass filter Select the low-pass filter. (Refer to section 7.1.2.)</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>Low-pass filter selection 0: Enabled (automatic tuning) 1: Disabled When enabled, the filter band in the following equation is automatically set. For 1 kW or less $\frac{\text{VG2 setting value} \times 10}{2\pi \times (1 + \text{GD2 setting value} \times 0.1)} \text{ [Hz]}$ For 2 kW or more $\frac{\text{VG2 setting value} \times 5}{2\pi \times (1 + \text{GD2 setting value} \times 0.1)} \text{ [Hz]}$</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>Adaptive vibration suppression control selection 0: Disabled The filter characteristics of the adaptive filter II are initialized. The machine resonance suppression filter 2 is enabled. 1: Enabled The machine resonance frequency is detected, and the filter is set according to the resonance. When adaptive tuning is executed again, the machine resonance frequency is detected, and the filter is reset according to the resonance. This digit is available with servo amplifier with software version A9 or later.</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	Low-pass filter selection 0: Enabled (automatic tuning) 1: Disabled When enabled, the filter band in the following equation is automatically set. For 1 kW or less $\frac{\text{VG2 setting value} \times 10}{2\pi \times (1 + \text{GD2 setting value} \times 0.1)} \text{ [Hz]}$ For 2 kW or more $\frac{\text{VG2 setting value} \times 5}{2\pi \times (1 + \text{GD2 setting value} \times 0.1)} \text{ [Hz]}$	0h	_x__	Adaptive vibration suppression control selection 0: Disabled The filter characteristics of the adaptive filter II are initialized. The machine resonance suppression filter 2 is enabled. 1: Enabled The machine resonance frequency is detected, and the filter is set according to the resonance. When adaptive tuning is executed again, the machine resonance frequency is detected, and the filter is reset according to the resonance. This digit is available with servo amplifier with software version A9 or later.	0h	x___	For manufacturer setting	0h	Refer to Name and function column.	
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x___	For manufacturer setting	0h																	

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5.2.3 Extension parameters

No.	Symbol	Name and function	Initial value [Unit]	Setting range
27	MO1	Analog monitor 1 offset Set the offset voltage of MO1 (Analog monitor 1).	0 [mV]	-999 to 999
28	MO2	Analog monitor 2 offset Set the offset voltage of MO2 (Analog monitor 2).	0 [mV]	-999 to 999
30	ZSP	Zero speed Set the output range of zero speed command sent to the controller.	50 [r/min]	0 to 10000
31	ERZ	Error excessive alarm level Set the range for [AL. 52 Error excessive] to occur.	8.0 [0.25 rev]	0.1 to 100.0

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No.	Symbol	Name and function	Initial value [Unit]	Setting range															
32	*OP5	<p>Option function 5 Select the PI-PID switching control.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> PI-PID switching control selection 0: Continuous PI control enabled 1: Droop-based switching is valid in the position control mode. (Refer to [Pr. 34].) 2: Continuous PID control enabled If the servo motor at a stop is rotated even one pulse due to any external factor, it generates torque to compensate for a position shift. When the servo motor shaft is to be locked mechanically after positioning completion (stop), switching on the PC (Proportion control) upon positioning completion will suppress the unnecessary torque generated to compensate for a position shift. </td> <td>0h</td> </tr> <tr> <td>__x_</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	PI-PID switching control selection 0: Continuous PI control enabled 1: Droop-based switching is valid in the position control mode. (Refer to [Pr. 34].) 2: Continuous PID control enabled If the servo motor at a stop is rotated even one pulse due to any external factor, it generates torque to compensate for a position shift. When the servo motor shaft is to be locked mechanically after positioning completion (stop), switching on the PC (Proportion control) upon positioning completion will suppress the unnecessary torque generated to compensate for a position shift.	0h	__x_	For manufacturer setting	0h	_x__	0h	x___	0h	Refer to Name and function column.			
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__x_	For manufacturer setting	0h																	
_x__		0h																	
x___		0h																	
33	*OP6	<p>Option function 6 Set the serial communication baud rate selection, serial communication response delay time, and encoder output pulse setting selection. When using this in the fully closed loop system, refer to section 15.4.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> Serial communication baud rate selection 0: 9600 [bps] 1: 19200 [bps] 2: 38400 [bps] 3: 57600 [bps] </td> <td>0h</td> </tr> <tr> <td>__x_</td> <td> Serial communication response delay time 0: Disabled 1: Enabled (responding after 800 μs or more delay time) </td> <td>0h</td> </tr> <tr> <td>_x__</td> <td> Encoder output pulse setting selection (Refer to [Pr. 38].) 0: Output pulse specification 1: Division ratio setting </td> <td>0h</td> </tr> <tr> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Serial communication baud rate selection 0: 9600 [bps] 1: 19200 [bps] 2: 38400 [bps] 3: 57600 [bps]	0h	__x_	Serial communication response delay time 0: Disabled 1: Enabled (responding after 800 μs or more delay time)	0h	_x__	Encoder output pulse setting selection (Refer to [Pr. 38].) 0: Output pulse specification 1: Division ratio setting	0h	x___	For manufacturer setting	0h	Refer to Name and function column.	
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_x__	Encoder output pulse setting selection (Refer to [Pr. 38].) 0: Output pulse specification 1: Division ratio setting	0h																	
x___	For manufacturer setting	0h																	
34	VPI	<p>PI-PID switching position droop Set the position droop value (the number of pulses) at which PI control is switched over to PID control. Setting "0 0 0 1" in [Pr. 32] enables this parameter.</p>	0 or less [pulse]	0 to 50000															
36	VDC	<p>Speed differential compensation This is used to set the differential compensation.</p>	980	0 to 1000															

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No.	Symbol	Name and function	Initial value [Unit]	Setting range																															
38	*ENR	<p>Encoder output pulses</p> <p>Set the encoder pulses (A-phase and B-phase) output by the servo amplifier. Set the four-fold value of the A-phase and B-phase pulses.</p> <p>When using this in the fully closed loop system, refer to section 15.4.</p> <p>You can use [Pr. 33] to choose the output pulse setting or output dividing ratio setting.</p> <p>The number of A-phase and B-phase pulses actually output is one fourth of the preset number of pulses.</p> <p>The maximum output frequency is 1.3 Mpulses/s (after multiplication by four). Use this parameter within this range.</p> <p>1. For output pulse designation</p> <p>Set "_ 0 _ _" (initial value)" in [Pr. 33].</p> <p>Set the number of pulses per servo motor revolution.</p> <p>Output pulse = Setting value [pulse/rev]</p> <p>For instance, when "5600" is set, the actual A/B-phase output pulses are as indicated below.</p> <p>A-phase and B-phase output pulses = 5600/4 = 1400 [pulse]</p> <p>2. For output dividing ratio setting</p> <p>Set "_ 1 _ _" in [Pr. 33].</p> <p>The number of pulses per servo motor revolution is divided by the set value.</p> <p>Output pulse = Encoder resolution per servo motor revolution/Setting value [pulse/rev]</p> <p>For instance, when "8" is set, the actual A/B-phase output pulses are as indicated below.</p> <p>A-phase and B-phase pulses = 131072/8 x 1/4 = 4069 [pulse]</p>	4000 [pulse/rev]	0 to 65535																															
39	DBT	<p>Electronic dynamic brake operating time</p> <p>Set an operating time for the electronic dynamic brake.</p> <p>However, when "0" is set, the operating time is 2000 ms.</p>	0 [ms]	0 to 10000																															
40	*BLK	<p>Parameter writing inhibit</p> <p>Select a reference range and writing range of the parameter.</p> <p>Refer to table 5.5 for settings.</p> <p style="text-align: center;">Table 5.5 [Pr. 40] setting value and reading/writing range</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Pr. 40</th> <th>Setting operation</th> <th>Operation from controller</th> <th>Operation from MR Configurator</th> </tr> </thead> <tbody> <tr> <td rowspan="2">0000h (initial value)</td> <td>Reading</td> <td rowspan="14" style="text-align: center; vertical-align: middle;">[Pr. 1] to [Pr. 75]</td> <td rowspan="2">[Pr. 1] to [Pr. 11], [Pr. 40]</td> </tr> <tr> <td>Writing</td> </tr> <tr> <td rowspan="2">000Ah</td> <td>Reading</td> <td>[Pr. 40]</td> </tr> <tr> <td>Writing</td> </tr> <tr> <td rowspan="2">000Ch</td> <td>Reading</td> <td>[Pr. 1] to [Pr. 40]</td> </tr> <tr> <td>Writing</td> <td>[Pr. 1] to [Pr. 11], [Pr. 40]</td> </tr> <tr> <td rowspan="2">000Eh</td> <td>Reading</td> <td>[Pr. 1] to [Pr. 40]</td> </tr> <tr> <td>Writing</td> </tr> <tr> <td rowspan="2">000Fh</td> <td>Reading</td> <td>[Pr. 1] to [Pr. 75]</td> </tr> <tr> <td>Writing</td> </tr> <tr> <td rowspan="2">100Eh</td> <td>Reading</td> <td>[Pr. 1] to [Pr. 40]</td> </tr> <tr> <td>Writing</td> <td>[Pr. 40]</td> </tr> </tbody> </table>	Pr. 40	Setting operation	Operation from controller	Operation from MR Configurator	0000h (initial value)	Reading	[Pr. 1] to [Pr. 75]	[Pr. 1] to [Pr. 11], [Pr. 40]	Writing	000Ah	Reading	[Pr. 40]	Writing	000Ch	Reading	[Pr. 1] to [Pr. 40]	Writing	[Pr. 1] to [Pr. 11], [Pr. 40]	000Eh	Reading	[Pr. 1] to [Pr. 40]	Writing	000Fh	Reading	[Pr. 1] to [Pr. 75]	Writing	100Eh	Reading	[Pr. 1] to [Pr. 40]	Writing	[Pr. 40]	0000h	Refer to Name and function column.
Pr. 40	Setting operation	Operation from controller	Operation from MR Configurator																																
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No.	Symbol	Name and function	Initial value [Unit]	Setting range																					
49	*CDP	Gain switching selection Select the gain switching condition. (Refer to section 7.2.) <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Setting digit</th> <th style="width: 65%;">Explanation</th> <th style="width: 20%;">Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> Gain switching selection The gain is changed depending on the setting value of [Pr. 52] to [Pr. 55] with the following conditions. 0: Disabled 1: Control command from controller 2: Command frequency is the [Pr. 50] setting value or more. 3: Droop pulses is the [Pr. 50] setting value or more. 4: Servo motor speed is the [Pr. 50] setting value or more. </td> <td>0h</td> </tr> <tr> <td>__x_</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Gain switching selection The gain is changed depending on the setting value of [Pr. 52] to [Pr. 55] with the following conditions. 0: Disabled 1: Control command from controller 2: Command frequency is the [Pr. 50] setting value or more. 3: Droop pulses is the [Pr. 50] setting value or more. 4: Servo motor speed is the [Pr. 50] setting value or more.	0h	__x_	For manufacturer setting	0h	_x__	0h	x___	0h	Refer to Name and function column.									
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__x_	For manufacturer setting	0h																							
_x__		0h																							
x___		0h																							
50	CDS	Gain switching condition Set the value of gain switching (command frequency, droop pulses, or servo motor speed) selected in [Pr. 49]. The set value unit differs depending on the switching condition item. (Refer to section 7.2.)	10 [kpulse/s] /[pulse] /[r/min]	0 to 9999																					
51	CDT	Gain switching time constant Set the time constant at which the gains will change in response to the conditions set in [Pr. 49] and [Pr. 50]. (Refer to section 7.2.)	1 [ms]	0 to 100																					
52	GD2B	Ratio of load inertia to servo motor inertia 2 Set the load to motor inertia ratio when gain switching is enabled.	7.0 [Multiplier]	0.0 to 300.0																					
53	PG2B	Position loop gain 2 change ratio Set the change ratio against position loop gain 2 when gain switching is enabled. Enabled when the auto tuning is disabled.	100 [%]	10 to 200																					
54	VG2B	Speed loop gain 2 change ratio Set the change ratio against speed loop gain 2 when gain switching is enabled. Enabled when the auto tuning is disabled.	100 [%]	10 to 200																					
55	VICB	Speed integral compensation change ratio Set the change ratio against speed integral compensation when gain switching is enabled. Enabled when the auto tuning is disabled.	100 [%]	50 to 1000																					
56	*OP8	Option function 8 <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Setting digit</th> <th style="width: 65%;">Explanation</th> <th style="width: 20%;">Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td> Electronic dynamic brake selection 0: Automatic (enabled only for specified servo motors) 2: Disabled Refer to the following table for the specified servo motors. <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 5px;"> <thead> <tr> <th style="width: 20%;">Series</th> <th>Servo motor</th> </tr> </thead> <tbody> <tr> <td>HG-KR</td> <td>HG-KR053/HG-KR13/HG-KR23/HG-KR43</td> </tr> <tr> <td>HG-MR</td> <td>HG-MR053/HG-MR13/HG-MR23/HG-MR43</td> </tr> <tr> <td>HG-SR</td> <td>HG-SR51/HG-SR52</td> </tr> </tbody> </table> </td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	0h	_x__	0h	x___	Electronic dynamic brake selection 0: Automatic (enabled only for specified servo motors) 2: Disabled Refer to the following table for the specified servo motors. <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 5px;"> <thead> <tr> <th style="width: 20%;">Series</th> <th>Servo motor</th> </tr> </thead> <tbody> <tr> <td>HG-KR</td> <td>HG-KR053/HG-KR13/HG-KR23/HG-KR43</td> </tr> <tr> <td>HG-MR</td> <td>HG-MR053/HG-MR13/HG-MR23/HG-MR43</td> </tr> <tr> <td>HG-SR</td> <td>HG-SR51/HG-SR52</td> </tr> </tbody> </table>	Series	Servo motor	HG-KR	HG-KR053/HG-KR13/HG-KR23/HG-KR43	HG-MR	HG-MR053/HG-MR13/HG-MR23/HG-MR43	HG-SR	HG-SR51/HG-SR52	0h	Refer to Name and function column.	
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5. PARAMETERS

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58	*OPA	<p>Option function A This is used to select enabled or disabled for the thermistor of the servo motor.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> <p>Servo motor thermistor enabled/disabled selection 0: Enabled 1: Disabled For servo motors without thermistor, the setting will be disabled. This parameter is used by servo amplifier with software version A1 or later.</p> </td> <td>0h</td> </tr> <tr> <td>__x_</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	<p>Servo motor thermistor enabled/disabled selection 0: Enabled 1: Disabled For servo motors without thermistor, the setting will be disabled. This parameter is used by servo amplifier with software version A1 or later.</p>	0h	__x_	For manufacturer setting	0h	_x__	0h	x___	0h	Refer to Name and function column.													
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__x_	For manufacturer setting	0h																											
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x___		0h																											
60	*OPC	<p>Option function C Select the encoder output pulse setting. When using this in the fully closed loop system, refer to section 15.4.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td> <p>Encoder output pulse phase selection 0: Increasing A-phase 90° in CCW 1: Increasing A-phase 90° in CW</p> <table border="1"> <thead> <tr> <th rowspan="2">Setting value</th> <th colspan="2">Servo motor rotation direction</th> </tr> <tr> <th>CCW</th> <th>CW</th> </tr> </thead> <tbody> <tr> <td>0</td> <td> <p>A-phase </p> <p>B-phase </p> </td> <td> <p>A-phase </p> <p>B-phase </p> </td> </tr> <tr> <td>1</td> <td> <p>A-phase </p> <p>B-phase </p> </td> <td> <p>A-phase </p> <p>B-phase </p> </td> </tr> </tbody> </table> </td> <td>0h</td> </tr> <tr> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	0h	_x__	<p>Encoder output pulse phase selection 0: Increasing A-phase 90° in CCW 1: Increasing A-phase 90° in CW</p> <table border="1"> <thead> <tr> <th rowspan="2">Setting value</th> <th colspan="2">Servo motor rotation direction</th> </tr> <tr> <th>CCW</th> <th>CW</th> </tr> </thead> <tbody> <tr> <td>0</td> <td> <p>A-phase </p> <p>B-phase </p> </td> <td> <p>A-phase </p> <p>B-phase </p> </td> </tr> <tr> <td>1</td> <td> <p>A-phase </p> <p>B-phase </p> </td> <td> <p>A-phase </p> <p>B-phase </p> </td> </tr> </tbody> </table>	Setting value	Servo motor rotation direction		CCW	CW	0	<p>A-phase </p> <p>B-phase </p>	<p>A-phase </p> <p>B-phase </p>	1	<p>A-phase </p> <p>B-phase </p>	<p>A-phase </p> <p>B-phase </p>	0h	x___	For manufacturer setting	0h	Refer to Name and function column.	
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x___	For manufacturer setting	0h																											

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No.	Symbol	Name and function	Initial value [unit]	Setting range																																																																																
61	NH2	<p>Machine resonance suppression filter 2 Select the machine resonance suppression filter 2. (Refer to section 7.1.1.)</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>__ x x</td> <td>Notch frequency selection Refer to table 5.6 for settings. When the adaptive vibration suppression control selection is set to "Enabled" ([Pr. 25] = "_ 1 __"), set "00" to this digit.</td> <td>00h</td> </tr> <tr> <td>_ x __</td> <td>Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB</td> <td>0h</td> </tr> <tr> <td>x __ __</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table> <p style="text-align: center;">Table 5.6 Notch frequency selection</p> <table border="1"> <thead> <tr> <th>Setting value</th> <th>Frequency [Hz]</th> <th>Setting value</th> <th>Frequency [Hz]</th> </tr> </thead> <tbody> <tr><td>__ 0 0</td><td>Disabled</td><td>__ 1 0</td><td>281.3</td></tr> <tr><td>__ 0 1</td><td>4500</td><td>__ 1 1</td><td>264.7</td></tr> <tr><td>__ 0 2</td><td>2250</td><td>__ 1 2</td><td>250</td></tr> <tr><td>__ 0 3</td><td>1500</td><td>__ 1 3</td><td>236.8</td></tr> <tr><td>__ 0 4</td><td>1125</td><td>__ 1 4</td><td>225</td></tr> <tr><td>__ 0 5</td><td>900</td><td>__ 1 5</td><td>214.3</td></tr> <tr><td>__ 0 6</td><td>750</td><td>__ 1 6</td><td>204.5</td></tr> <tr><td>__ 0 7</td><td>642.9</td><td>__ 1 7</td><td>195.7</td></tr> <tr><td>__ 0 8</td><td>562.5</td><td>__ 1 8</td><td>187.5</td></tr> <tr><td>__ 0 9</td><td>500</td><td>__ 1 9</td><td>180</td></tr> <tr><td>__ 0 A</td><td>450</td><td>__ 1 A</td><td>173.1</td></tr> <tr><td>__ 0 B</td><td>409.1</td><td>__ 1 B</td><td>166.7</td></tr> <tr><td>__ 0 C</td><td>375</td><td>__ 1 C</td><td>160.1</td></tr> <tr><td>__ 0 D</td><td>346.2</td><td>__ 1 D</td><td>155.2</td></tr> <tr><td>__ 0 E</td><td>321.4</td><td>__ 1 E</td><td>150</td></tr> <tr><td>__ 0 F</td><td>300</td><td>__ 1 F</td><td>145.2</td></tr> </tbody> </table>	Setting digit	Explanation	Initial value	__ x x	Notch frequency selection Refer to table 5.6 for settings. When the adaptive vibration suppression control selection is set to "Enabled" ([Pr. 25] = "_ 1 __"), set "00" to this digit.	00h	_ x __	Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB	0h	x __ __	For manufacturer setting	0h	Setting value	Frequency [Hz]	Setting value	Frequency [Hz]	__ 0 0	Disabled	__ 1 0	281.3	__ 0 1	4500	__ 1 1	264.7	__ 0 2	2250	__ 1 2	250	__ 0 3	1500	__ 1 3	236.8	__ 0 4	1125	__ 1 4	225	__ 0 5	900	__ 1 5	214.3	__ 0 6	750	__ 1 6	204.5	__ 0 7	642.9	__ 1 7	195.7	__ 0 8	562.5	__ 1 8	187.5	__ 0 9	500	__ 1 9	180	__ 0 A	450	__ 1 A	173.1	__ 0 B	409.1	__ 1 B	166.7	__ 0 C	375	__ 1 C	160.1	__ 0 D	346.2	__ 1 D	155.2	__ 0 E	321.4	__ 1 E	150	__ 0 F	300	__ 1 F	145.2	Refer to Name and function column.	
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63	BC1	<p>Fully closed loop control error detection 1 This parameter is only for the fully closed loop system. Refer to section 15.4.</p>																																																																																		
64	BC2	<p>Fully closed loop control error detection 2 This parameter is only for the fully closed loop system. Refer to section 15.4.</p>																																																																																		
65	*FCM	<p>Fully closed loop electronic gear numerator This parameter is only for the fully closed loop system. Refer to section 15.4.</p>																																																																																		
66	*FCD	<p>Fully closed loop electronic gear denominator This parameter is only for the fully closed loop system. Refer to section 15.4.</p>																																																																																		

6. NORMAL GAIN ADJUSTMENT

6. NORMAL GAIN ADJUSTMENT

POINT
<ul style="list-style-type: none"> ● In the torque control mode, you do not need to make gain adjustment. ● Before making gain adjustment, check that your machine is not being operated at maximum torque of the servo motor. If operated over maximum torque, the machine may vibrate and may operate unexpectedly. Make gain adjustment with a safety margin considering characteristic differences of each machine. It is recommended that generated torque during operation is under 90% of the maximum torque of the servo motor. ● When using [Pr. 13 Position loop gain 1] of MR-J4-_B_-RJ020 and MR-J2S-_B_ simultaneously such as in the interpolation mode, check droop pulses for each axis and readjust gains.

6.1 Different adjustment methods

6.1.1 Adjustment on a single servo amplifier

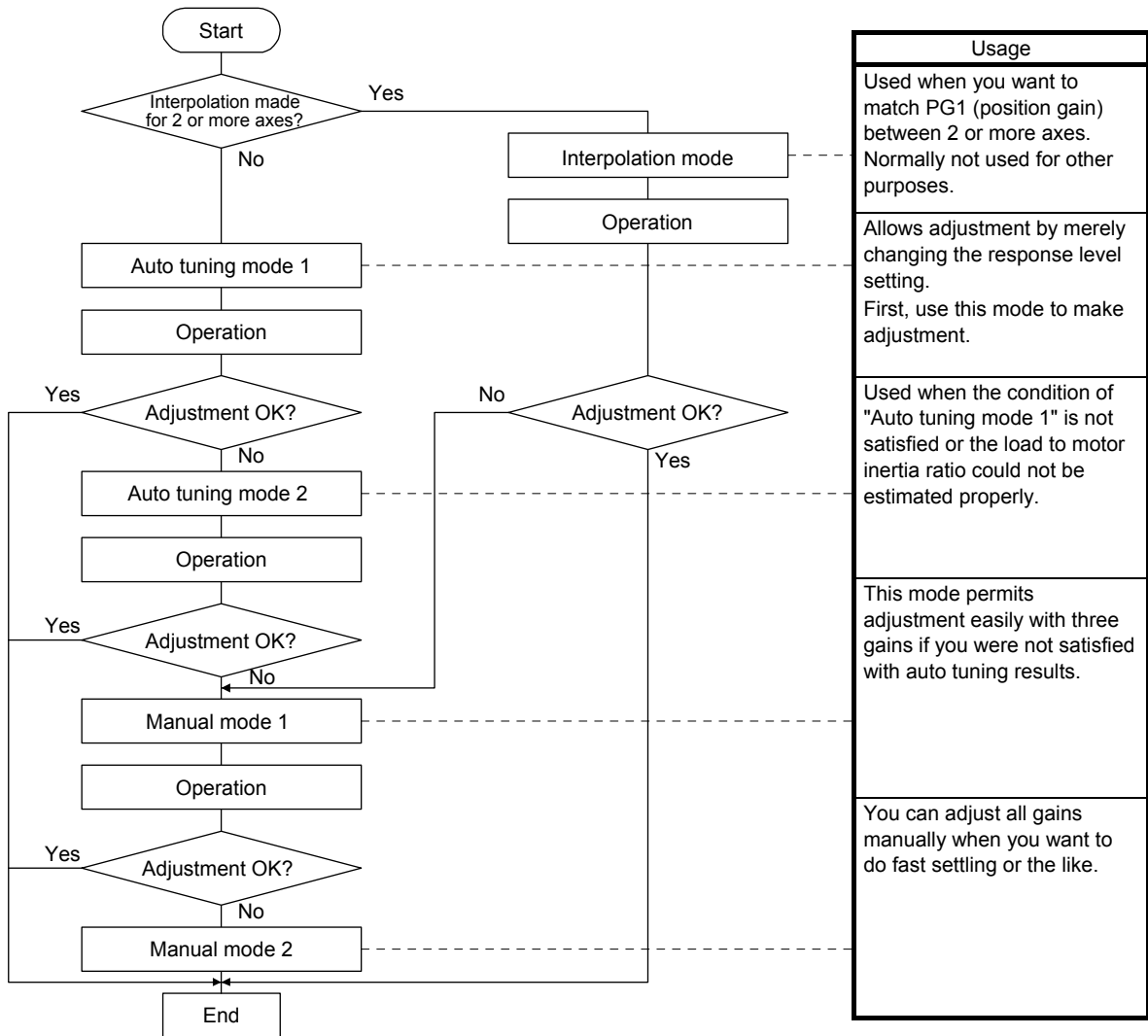
The following shows the gain adjustment modes that can be set on a single servo amplifier. For gain adjustment, first execute "Auto tuning mode 1". If you are not satisfied with the result of the adjustment, execute "Auto tuning mode 2", "Manual mode 1" and "Manual mode 2" in this order.

(1) Gain adjustment mode explanation

Gain adjustment mode	[Pr. 8] setting	Estimation of load to motor inertia ratio	Automatically set parameters	Manually set parameters
Auto tuning mode 1 (initial value)	---- 1	Always estimated	GD2 ([Pr. 12]) PG1 ([Pr. 13]) VG1 ([Pr. 14]) PG2 ([Pr. 15]) VG2 ([Pr. 16]) VIC ([Pr. 17])	RSP ([Pr. 9])
Auto tuning mode 2	---- 3	Fixed to [Pr. 12] value	PG1 ([Pr. 13]) VG1 ([Pr. 14]) PG2 ([Pr. 15]) VG2 ([Pr. 16]) VIC ([Pr. 17])	GD2 ([Pr. 12]) RSP ([Pr. 9])
Manual mode 1	---- 4		VG1 ([Pr. 14]) PG2 ([Pr. 15])	GD2 ([Pr. 12]) PG1 ([Pr. 13]) VG2 ([Pr. 16]) VIC ([Pr. 17])
Manual mode 2	---- 2		\	GD2 ([Pr. 12]) PG1 ([Pr. 13]) VG1 ([Pr. 14]) PG2 ([Pr. 15]) VG2 ([Pr. 16]) VIC ([Pr. 17])
Interpolation mode	---- 0	Always estimated	GD2 ([Pr. 12]) PG2 ([Pr. 15]) VG2 ([Pr. 16]) VIC ([Pr. 17])	PG1 ([Pr. 13]) VG1 ([Pr. 14])

6. NORMAL GAIN ADJUSTMENT

(2) Adjustment sequence and mode usage



6. NORMAL GAIN ADJUSTMENT

6.1.2 Adjustment using MR Configurator

POINT
<ul style="list-style-type: none"> ● When using the machine analyzer, set the axis No. of servo amplifier to "F". (Refer to section 4.3.1.)

This section explains the functions and adjustment using the servo amplifier with MR Configurator.

Function	Description	Adjustment
Machine analyzer	With the machine and servo motor coupled, the characteristic of the mechanical system can be measured by giving a random vibration command from a personal computer to the servo and measuring the machine response.	<ul style="list-style-type: none"> ▪ You can grasp the machine resonance frequency and determine the notch frequency of the machine resonance suppression filter. ▪ You can automatically set the optimum gains in response to the machine characteristic. This simple adjustment is suitable for a machine which has large machine resonance and does not require much settling time.

6.2 Auto tuning

6.2.1 Auto tuning mode

The servo amplifier has a real-time auto tuning function which estimates the machine characteristic (load to motor inertia ratio) in real time and automatically sets the optimum gains according to that value. This function permits ease of gain adjustment of the servo amplifier.

(1) Auto tuning mode 1

The servo amplifier is factory-set to "Auto tuning mode 1".

In this mode, the load to motor inertia ratio of a machine is always estimated to set the optimum gains automatically.

The following parameters are automatically adjusted in "Auto tuning mode 1".

Parameter	Symbol	Name
12	GD2	Ratio of load inertia to servo motor inertia (load inertia ratio)
13	PG1	Position loop gain 1
14	VG1	Speed loop gain 1
15	PG2	Position loop gain 2
16	VG2	Speed loop gain 2
17	VIC	Speed integral compensation

POINT
<ul style="list-style-type: none"> ● "Auto tuning mode 1" may not be performed properly if all of the following conditions are not satisfied. <ul style="list-style-type: none"> ▪ The acceleration/deceleration time constant to reach 2000 r/min is 5 s or less. ▪ Speed is 150 r/min or higher. ▪ The load to motor inertia ratio is 100 times or less. ▪ The acceleration/deceleration torque is 10% or more of the rated torque. ● Under operating conditions which will impose sudden disturbance torque during acceleration/deceleration or on a machine which is extremely loose, auto tuning may not function properly, either. In such cases, use "Auto tuning mode 2", "Manual mode 1" or "Manual mode 2" to make gain adjustment.

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(2) Auto tuning mode 2

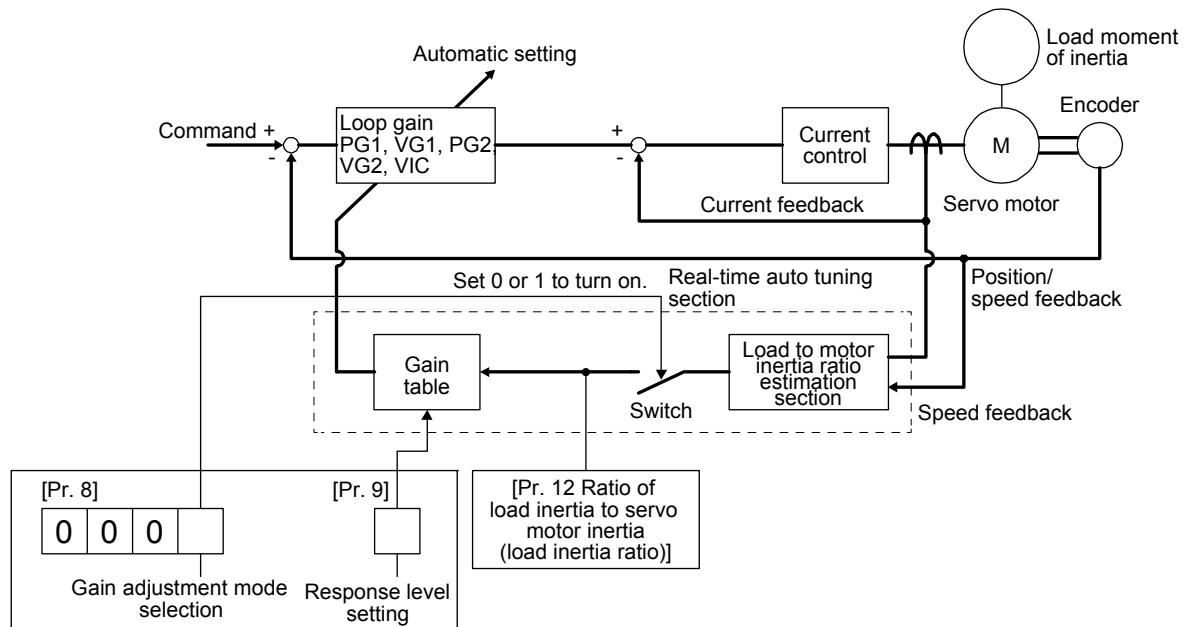
Use "Auto tuning mode 2" when proper gain adjustment cannot be made by "Auto tuning mode 1". Since the load to motor inertia ratio is not estimated in this mode, set the value of a correct load to motor inertia ratio in [Pr. 12].

The following parameters are automatically adjusted in "Auto tuning mode 2".

Parameter	Symbol	Name
13	PG1	Position loop gain 1
14	VG1	Speed loop gain 1
15	PG2	Position loop gain 2
16	VG2	Speed loop gain 2
17	VIC	Speed integral compensation

6.2.2 Auto tuning mode basis

The block diagram of real-time auto tuning is shown below.



When a servo motor is accelerated/decelerated, the load to motor inertia ratio estimation section always estimates the load to motor inertia ratio from the current and speed of the servo motor. The results of estimation are written to [Pr. 12 Ratio of load inertia to servo motor inertia (load inertia ratio)]. These results can be confirmed on the status display screen of the MR Configurator.

If you have already known the value of the load to motor inertia ratio or failed to estimate, set "Gain adjustment mode selection" to "Auto tuning mode 2 (_ _ _ 3)" in [Pr. 8] to stop the estimation (turning off the switch in the above diagram), and set the load to motor inertia ratio ([Pr. 12]) manually.

From the preset load to motor inertia ratio ([Pr. 12]) value and response ([Pr. 9]), the optimum loop gains are automatically set on the basis of the internal gain table.

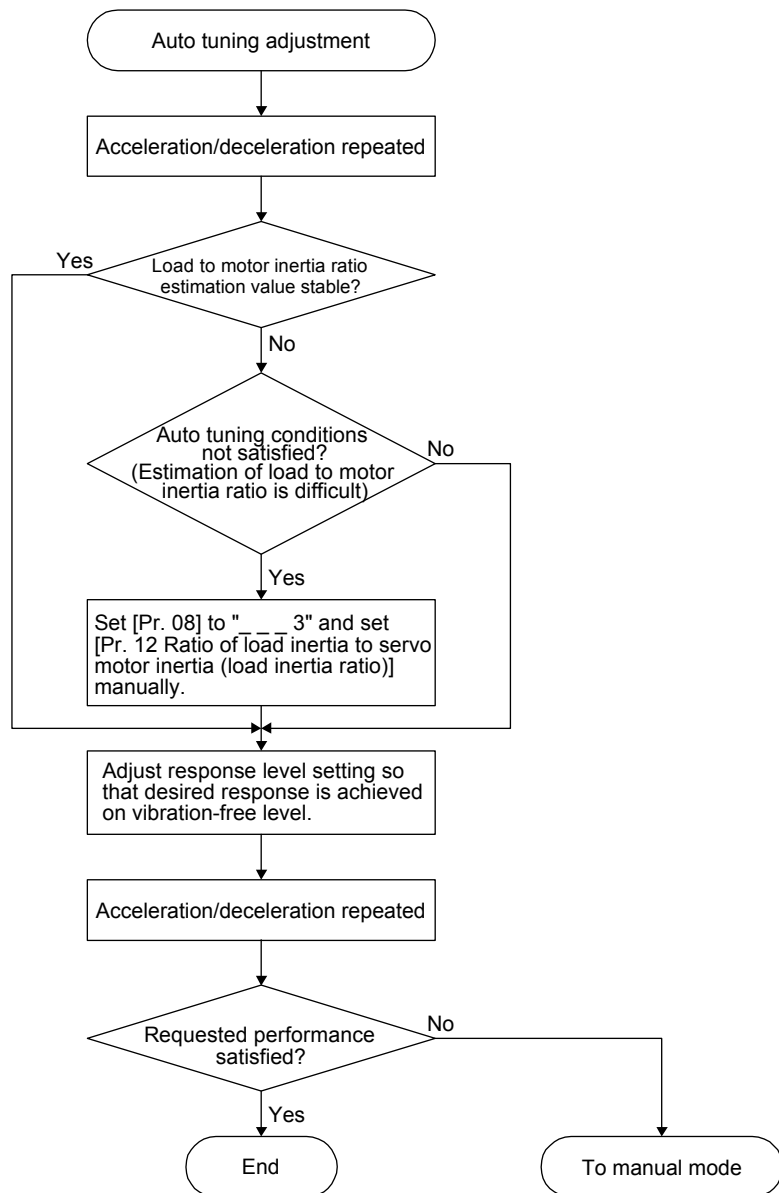
The auto tuning results are saved in the motion controller about every 10 s since power-on. At power-on, auto tuning is performed with the value of each loop gain saved in the motion controller being used as an initial value.

6. NORMAL GAIN ADJUSTMENT

POINT
<ul style="list-style-type: none"> ● If sudden disturbance torque is imposed during operation, the load to motor inertia ratio may be misestimated temporarily. In such a case, set "Gain adjustment mode selection" to "Auto tuning mode 2 (_ _ _ 3)" in [Pr. 8] and then set the correct load to motor inertia ratio in [Pr. 12]. ● When any of "Auto tuning mode 1", "Auto tuning mode 2" or "Manual mode 1" settings is changed to the manual mode setting, the current loop gains and load to motor inertia ratio estimation value are saved in the EEP-ROM.

6.2.3 Adjustment procedure by auto tuning

Since auto tuning is enabled before shipment from the factory, simply running the servo motor automatically sets the optimum gains that match the machine. Merely changing the response level setting value as required completes the adjustment. The adjustment procedure is as follows.



6. NORMAL GAIN ADJUSTMENT

6.2.4 Response level setting in auto tuning mode

Set the response of the whole servo system by [Pr. 9]. As the response level setting is increased, the trackability to a command improves and settling time decreases, but setting the response level too high will generate vibration.

Set a value to obtain the desired response level within the vibration-free range.

If the response level setting cannot be increased up to the desired response because of machine resonance beyond 100 Hz, [Pr. 18 Machine resonance suppression filter 1 (notch filter)] may be used to suppress machine resonance. Suppressing machine resonance may allow the response level setting to increase. For changing the setting value of the machine resonance suppression filter, refer to 7.1.1.

[Pr. 9]

Setting value	Machine characteristic	
	Response	Guideline for machine resonance frequency [Hz]
1	Low response ↑	15
2		20
3		25
4		30
5		35
6		45
7		55
8	Middle response ↓	70
9		85
A		105
B		130
C		160
D		200
E		240
F	High response	300

6. NORMAL GAIN ADJUSTMENT

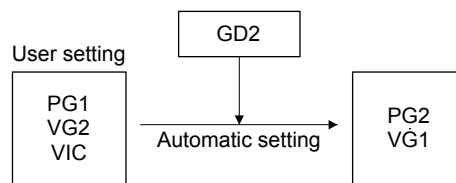
6.3 Manual mode 1 (simple manual adjustment)

If you are not satisfied with the adjustment of auto tuning, you can adjust all gains manually.

POINT
<ul style="list-style-type: none"> ● If the machine resonance occurs, you can suppress the machine resonance with [Pr. 18 Machine resonance suppression filter 1 (notch filter)]. (Refer to section 7.1.1.)

6.3.1 Manual mode 1 basis

In this mode, setting of three gains of PG1 (position loop gain 1), VG2 (speed loop gain 2) and VIC (speed integral compensation) automatically sets the other gains to the optimum values according to these gains.



Therefore, you can adjust the model adaptive control system in the same image as the general PI control systems (position gain, speed gain and speed integral time constant). Here, the position corresponds to PG1, speed gain to VG2 and speed integral compensation time constant to VIC. When you adjust the gain with this mode, set [Pr. 12 Ratio of load inertia to servo motor inertia (load inertia ratio)] properly.

6.3.2 Adjustment by manual mode 1

(1) For speed control

(a) Parameter

The following parameters are used for gain adjustment.

Parameter	Symbol	Name
12	GD2	Ratio of load inertia to servo motor inertia (load inertia ratio)
16	VG2	Speed loop gain 2
17	VIC	Speed integral compensation

(b) Adjustment procedure

Step	Operation	Description
1	Brief-adjust with auto tuning. Refer to section 6.2.3.	
2	Change the setting of auto tuning to the manual mode 2 ([Pr. 8]: ___ 2).	
3	Set an estimated value in [Pr. 12 Ratio of load inertia to servo motor inertia (load inertia ratio)].	
4	Increase the [Pr. 16 Speed loop gain 2] within the vibration- and unusual noise-free range, and return slightly if vibration takes place.	Increase the speed loop gain.
5	Decrease the [Pr. 17 Speed integral compensation] within the vibration-free range, and return slightly if vibration takes place.	Decrease the time constant of the speed integral compensation.
6	If the gains cannot be increased due to mechanical system resonance or the like and the desired response cannot be achieved, response may be increased by suppressing resonance with the machine resonance suppression filter and then executing steps 4 and 5.	Suppression of machine resonance Refer to section 7.1.1.
7	While checking the motor status, fine-adjust each gain.	Fine adjustment

6. NORMAL GAIN ADJUSTMENT

(c) Parameter adjustment

1) [Pr. 16 Speed loop gain 2]

This parameter determines the response level of the speed control loop. Increasing the setting increases the response level, but the mechanical system is liable to vibrate. The actual response frequency of the speed loop is as indicated in the following expression.

$$\text{Speed loop response frequency [Hz]} = \frac{\text{Speed loop gain 2}}{(1 + \text{Load to motor inertia ratio}) \times 2\pi}$$

2) [Pr. 17 Speed integral compensation]

To eliminate stationary deviation against a command, the speed control loop is under proportional integral control. For the speed integral compensation, set the time constant of this integral control. Increasing the setting lowers the response level. However, if the load to motor inertia ratio is large or the mechanical system has any vibratory element, the mechanical system is liable to vibrate unless the setting is increased to some degree. The guideline is as indicated in the following expression.

$$\text{Speed integral compensation setting [ms]} \geq \frac{2000 \text{ to } 3000}{\text{Speed loop gain 2}/(1 + \text{Load to motor inertia ratio})}$$

(2) For position control

(a) Parameter

The following parameters are used for gain adjustment.

Parameter	Symbol	Name
12	GD2	Ratio of load inertia to servo motor inertia (load inertia ratio)
13	PG1	Position loop gain 1
16	VG2	Speed loop gain 2
17	VIC	Speed integral compensation

(b) Adjustment procedure

Step	Operation	Description
1	Brief-adjust with auto tuning. Refer to section 6.2.3.	
2	Change the setting of auto tuning to the manual mode 2 ([Pr. 8]: ___ 2).	
3	Set an estimated value in [Pr. 12 Ratio of load inertia to servo motor inertia (load inertia ratio)].	
4	Set a slightly smaller value in [Pr. 13 Position loop gain 1].	
5	Increase the [Pr. 16 Speed loop gain 2] within the vibration- and unusual noise-free range, and return slightly if vibration takes place.	Increase the speed loop gain.
6	Decrease the [Pr. 17 Speed integral compensation] within the vibration-free range, and return slightly if vibration takes place.	Decrease the time constant of the speed integral compensation.
7	Increase the [Pr. 13 Position loop gain 1], and return slightly if vibration takes place.	Increase the position loop gain.
8	If the gains cannot be increased due to mechanical system resonance or the like and the desired response cannot be achieved, response may be increased by suppressing resonance with the machine resonance suppression filter and then executing steps 5 to 7.	Suppression of machine resonance Refer to section 7.1.1.
9	While checking the settling characteristic and motor status, fine-adjust each gain.	Fine adjustment

6. NORMAL GAIN ADJUSTMENT

(c) Parameter adjustment

1) [Pr. 16 Speed loop gain 2]

This parameter determines the response level of the speed control loop. Increasing the setting increases the response level, but the mechanical system is liable to vibrate. The actual response frequency of the speed loop is as indicated in the following expression.

$$\text{Speed loop response frequency [Hz]} = \frac{\text{Speed loop gain 2}}{(1 + \text{Load to motor inertia ratio}) \times 2\pi}$$

2) [Pr. 17 Speed integral compensation]

To eliminate stationary deviation against a command, the speed control loop is under proportional integral control. For the speed integral compensation, set the time constant of this integral control. Increasing the setting lowers the response level. However, if the load to motor inertia ratio is large or the mechanical system has any vibratory element, the mechanical system is liable to vibrate unless the setting is increased to some degree. The guideline is as indicated in the following expression.

$$\text{Speed integral compensation setting [ms]} \geq \frac{2000 \text{ to } 3000}{\text{Speed loop gain 2}/(1 + \text{Load to motor inertia ratio})}$$

3) [Pr. 13 Position loop gain 1]

This parameter determines the response level to a disturbance to the position control loop. Increasing the position loop gain 1 increases the response level to a disturbance, but the mechanical system is liable to vibrate.

$$\begin{aligned} \text{Position loop gain 1 guideline} &\leq \frac{\text{Speed loop gain 2}}{(1 + \text{Load to motor inertia ratio}) \times 2\pi} \\ &\times \frac{\text{Speed loop gain 2}}{(1 + \text{Load to motor inertia ratio})} \left(\frac{1}{3} \text{ to } \frac{1}{5} \right) \end{aligned}$$

6.4 Interpolation mode

The interpolation mode is used to match the position loop gains of the axes when performing the interpolation operation of servo motors of two or more axes for an X-Y table or the like. In this mode, manually set the position loop gain 1 and speed loop gain 1 that determine command track ability. Other parameters for gain adjustment are set automatically.

(1) Parameter

(a) Automatically adjusted parameter

The following parameters are automatically adjusted by auto tuning.

Parameter	Symbol	Name
12	GD2	Ratio of load inertia to servo motor inertia (load inertia ratio)
15	PG2	Position loop gain 2
16	VG2	Speed loop gain 2
17	VIC	Speed integral compensation

6. NORMAL GAIN ADJUSTMENT

(b) Manually adjusted parameter

The following parameters are adjustable manually.

Parameter	Symbol	Name
13	PG1	Position loop gain 1
14	VG1	Speed loop gain 1

(2) Interpolation mode adjustment procedure

Step	Operation	Description
1	Set the auto tuning mode 1 ([Pr. 8: ___ 1]) and machine resonance frequency of response level to 15 Hz ([Pr. 9: ___ 1]).	Select the auto tuning mode 1.
2	During operation, increase the response level setting value in [Pr. 9], and return the setting if vibration occurs.	Adjustment in the auto tuning mode 1
3	Check the values of [Pr. 13 Position loop gain 1] and [Pr. 14 Speed loop gain 1].	Check the upper setting limits.
4	Set to the interpolation mode ([Pr. 8: ___ 0]).	Select the interpolation mode.
5	Set the position loop gain 1 of all the axes to be interpolated to the same value. At that time, adjust to the setting value of the axis, which has the smallest position loop gain 1.	Set the position loop gain 1.
6	Considering the speed loop gain 1 value you checked in step 3 as an upper limit guideline, set not less than three times the position loop gain 1 setting value while checking the servo motor movement.	Set the speed loop gain 1.
7	While checking the interpolation characteristic and the motor status, fine-adjust the gains and response level setting.	Fine adjustment

(3) Parameter adjustment

(a) [Pr. 13 Position loop gain 1]

This parameter determines the response level of the position control loop. Increasing the position loop gain 1 improves track ability to a position command, but a too high value will make overshoot liable to occur at settling. Number of droop pulses is determined by the following expression.

$$\text{Number of droop pulses [pulse]} = \frac{\text{Speed [r/min]} \times 131072 \text{ [pulse]}}{60 \times \text{Position loop gain 1 setting}}$$

(b) [Pr. 14 Speed loop gain 1]

Set the response of the model speed loop. Set the values by referring to the following expression.

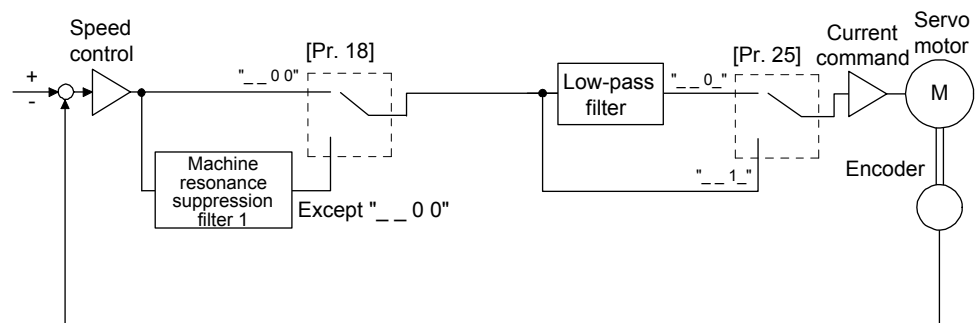
$$\text{Speed loop gain 1 setting value} \geq \text{Position loop gain 1 setting value} \times 3$$

7. SPECIAL ADJUSTMENT FUNCTIONS

7. SPECIAL ADJUSTMENT FUNCTIONS

POINT
<ul style="list-style-type: none">● The functions given in this chapter need not be used normally. Use them if you are not satisfied with the machine status after making adjustment in the methods in chapter 6.● MR-J4-_B_-RJ020 servo amplifier is not compatible with the adaptive vibration suppression control.

7.1 Filter setting



7.1.1 Machine resonance suppression filter

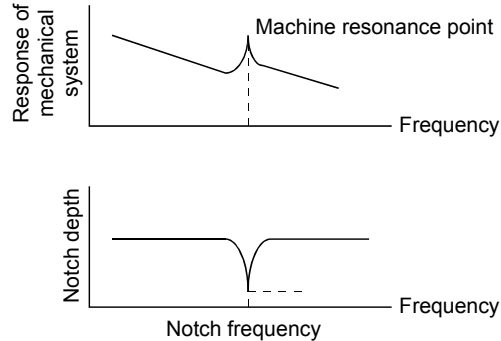
POINT
<ul style="list-style-type: none">● The machine resonance suppression filter is a delay factor for the servo system. Therefore, vibration may increase if you set an incorrect resonance frequency or set notch depth too deep or too wide.● If the frequency of machine resonance is unknown, decrease the notch frequency from higher to lower ones in order. The optimum notch frequency is set at the point where vibration is minimal.● A wider notch has a higher effect on machine resonance suppression but increases a phase delay and may increase vibration.● The machine characteristic can be grasped beforehand by the machine analyzer on MR Configurator. This allows the required notch frequency and notch characteristics to be determined.

If a mechanical system has a unique resonance point, increasing the servo system response level may cause resonance (vibration or unusual noise) in the mechanical system at that resonance frequency. Using the machine resonance suppression filter can suppress the resonance of the mechanical system.

7. SPECIAL ADJUSTMENT FUNCTIONS

(1) Function

The machine resonance suppression filter is a filter function (notch filter) which decreases the gain of the specific frequency to suppress the resonance of the mechanical system. You can set the gain decreasing frequency (notch frequency) and gain decreasing depth.



(2) Parameter

Set the notch frequency and notch depth of [Pr. 18 Machine resonance suppression filter 1 (notch filter)].

[Pr. 18]

--	--	--	--

Notch frequency selection

Setting value	Frequency	Setting value	Frequency	Setting value	Frequency	Setting value	Frequency
00	Disabled	08	562.5	10	281.3	18	187.5
01	4500	09	500	11	264.7	19	180
02	2250	0A	450	12	250	1A	173.1
03	1500	0B	409.1	13	236.8	1B	166.7
04	1125	0C	375	14	225	1C	160.1
05	900	0D	346.2	15	214.3	1D	155.2
06	750	0E	321.4	16	204.5	1E	150
07	642.9	0F	300	17	195.7	1F	145.2

Notch depth selection

Setting value	Depth (Gain)
0	Deep (-40 dB)
1	↑ (-14 dB)
2	↓ (-8 dB)
3	Shallow (-4 dB)

7. SPECIAL ADJUSTMENT FUNCTIONS

7.1.2 Low-pass filter

POINT

- In a mechanical system with extremely high rigidity where resonance is difficult to occur, setting the low-pass filter to "Disabled" may increase the servo system response to shorten the settling time.

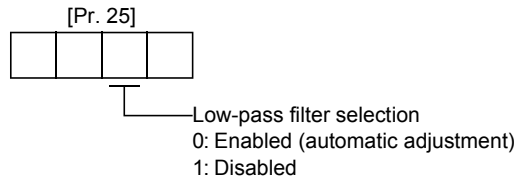
(1) Function

When a ball screw or the like is used, resonance of high frequency may occur as the response level of the servo system is increased. To prevent this, the low-pass filter is enabled for a torque command as the initial value. The filter frequency of the low-pass filter is automatically adjusted to the value in the following equation.

$$\text{Filter frequency (Hz)} = \frac{\text{Speed loop gain 2 setting value} \times 10}{2\pi \times (1 + \text{Load to motor inertia ratio setting value})}$$

(2) Parameter

Set "Low-pass filter selection" in [Pr. 25].



7. SPECIAL ADJUSTMENT FUNCTIONS

7.1.3 Adaptive vibration suppression control function

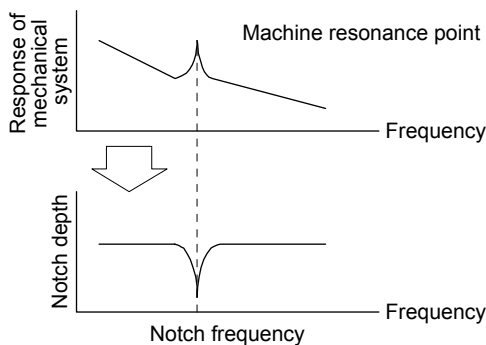
The adaptive vibration suppression control function is a function where the servo amplifier detects mechanical resonance and sets filter characteristics automatically to suppress mechanical vibration.

The MR-J4-_B_-RJ020 servo amplifier has an adaptive vibration suppression control function different from that of the MR-J2S-_B_ servo amplifier. You can set filter characteristics with the adaptive filter II (adaptive tuning) or vibration tough drive function, both of which are equivalent to those of the MR-J4-_B_(-RJ) servo amplifier.

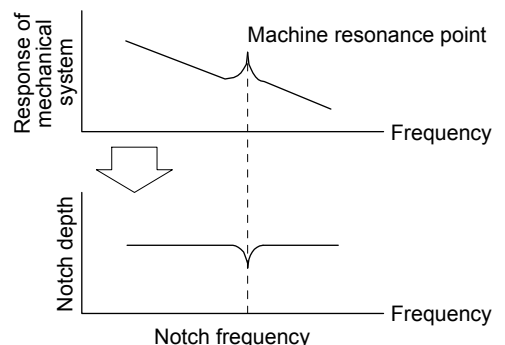
(1) Adaptive filter II

POINT
<ul style="list-style-type: none"> ● The machine resonance frequency which adaptive filter II (adaptive tuning) can respond to is about 100 Hz to 2.25 kHz. As for the resonance frequency out of the range, set manually. ● When adaptive tuning is executed, vibration sound increases as an excitation signal is forcibly applied for several seconds. ● When adaptive tuning is executed, machine resonance is detected for a maximum of 10 s and a filter is generated. After filter generation, the adaptive tuning mode automatically shifts to the manual setting. ● Adaptive tuning generates the optimum filter with the currently set control gains. ● Adaptive vibration suppression control may provide no effect on a mechanical system which has complex resonance characteristics. ● Unlike the MR-J2S-_B_, the MR-J4-_B_-RJ020 supports the adaptive filter II (adaptive tuning) equivalent to that of the MR-J4-_B_. However, only the standard mode is available for the tuning accuracy.

Adaptive filter II (adaptive tuning) is a function in which the servo amplifier detects machine resonance for a predetermined period of time and sets the filter characteristics automatically to suppress mechanical system vibration. Since the filter characteristics (frequency, depth) are set automatically, you need not be conscious of the resonance frequency of a mechanical system.



When machine resonance is large and frequency is low



When machine resonance is small and frequency is high

7. SPECIAL ADJUSTMENT FUNCTIONS

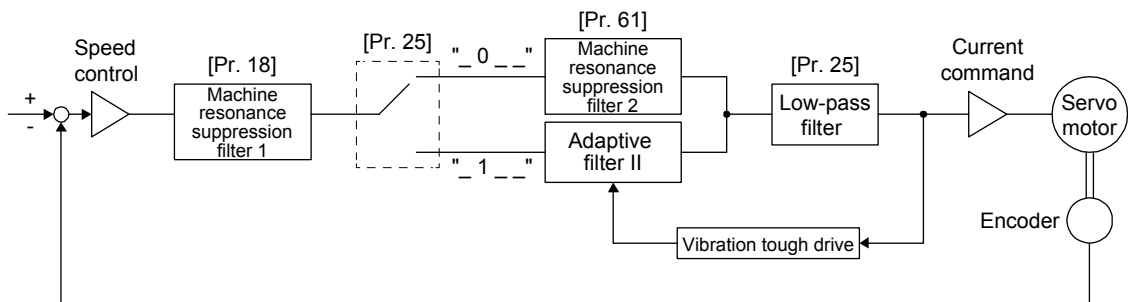
(2) Vibration tough drive function

This function prevents vibration by resetting a filter instantaneously when machine resonance occurs due to varied vibration frequency caused by machine aging.

The vibration tough drive function operates when the detected machine resonance frequency is within $\pm 30\%$ of that detected in adaptive tuning.

POINT
<ul style="list-style-type: none"> ● The vibration tough drive function continuously resets the machine resonance frequency. However, the data is written to the EEPROM once per hour. ● The vibration tough drive function does not detect a vibration of 100 Hz or less.

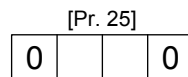
(3) Function block diagram



(4) Parameter

Enable or disable "Adaptive vibration suppression control selection" ([Pr. 25]).

POINT
<ul style="list-style-type: none"> ● "Adaptive vibration suppression control selection (_ x _)" ([Pr. 25]) is factory-set to "Disabled (_ 0 _)". ● When "Enabled (_ 1 _)" is set in [Pr. 25 (_ x _)] in the servo-off status, adaptive tuning is executed after servo-on. ● When "Enabled (_ 1 _)" is set in [Pr. 25 (_ x _)], the vibration tough drive function resets the machine resonance frequency. ● When the servo amplifier is removed and installed to a different machine, set "Disabled (_ 0 _)" in [Pr. 25 (_ x _)] to initialize the filter characteristics.



Adaptive vibration suppression control selection

Setting value	Mode selection	Enabled filter
0	Disabled	Machine resonance suppression filter 2
1	Enabled	Adaptive filter II + Vibration tough drive function

7. SPECIAL ADJUSTMENT FUNCTIONS

7.2 Gain switching function

You can switch gains with the function. You can switch gains during rotation and during stop, and can use a control command from a controller to switch gains during operation.

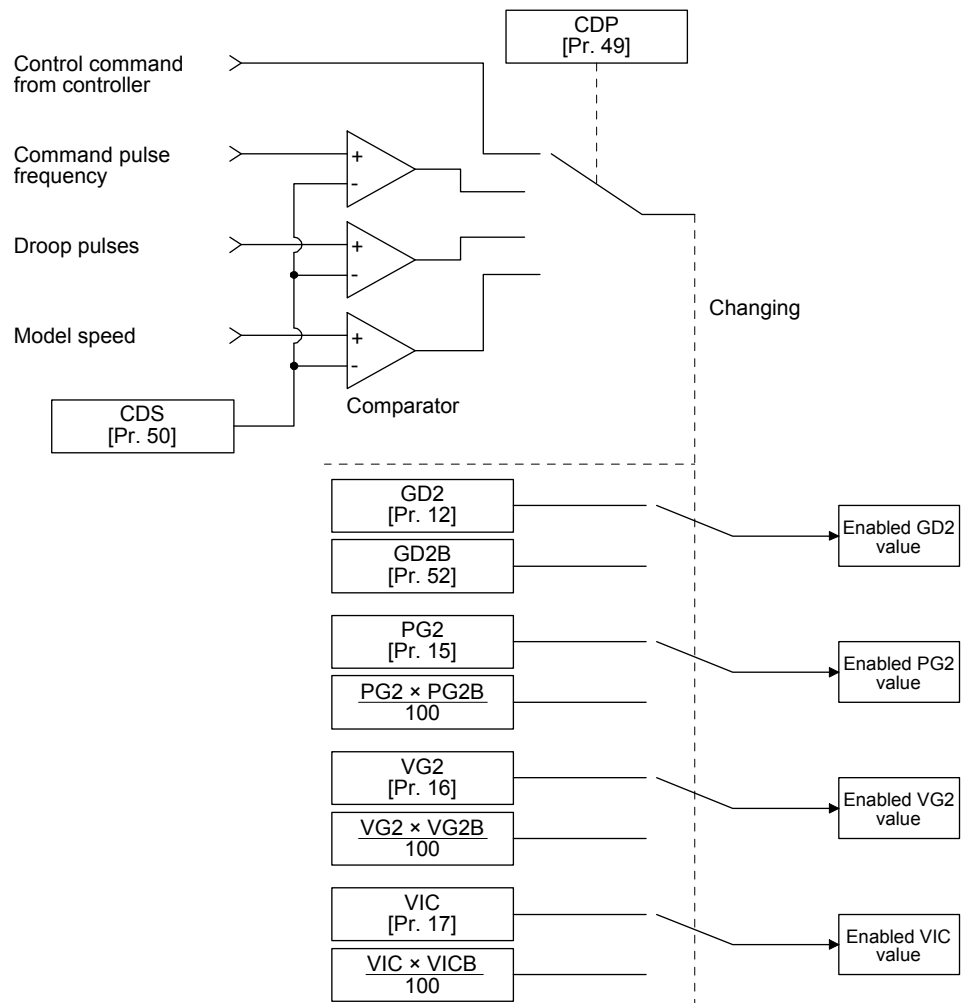
7.2.1 Applications

The following shows when you use the function.

- (1) You want to increase the gains during servo-lock but decrease the gains to reduce noise during rotation.
- (2) You want to increase the gains during settling to shorten the stop settling time.
- (3) You want to change the gains using a control command from a controller to ensure stability of the servo system since the load to motor inertia ratio varies greatly during a stop (e.g. a large load is mounted on a carrier).

7.2.2 Function block diagram

The control gains and load to motor inertia ratio settings are changed according to the conditions selected by [Pr. 49 Gain switching function] and [Pr. 50 Gain switching condition].



7. SPECIAL ADJUSTMENT FUNCTIONS

7.2.3 Parameter

When using the gain switching function, always select "Manual mode 2 (_ _ _ 2)" of "Gain adjustment mode selection" in [Pr. 8 Auto tuning]. The gain switching function cannot be used in the auto tuning mode.

Parameter	Symbol	Name	Unit	Description
13	PG1	Position loop gain 1	[rad/s]	Position and speed gains of a model used to set the response level to a command. Always enabled.
14	VG1	Speed loop gain 1	[rad/s]	Control parameters before changing
12	GD2	Ratio of load inertia to servo motor inertia (load inertia ratio)	[Multiplier]	
15	PG2	Position loop gain 2	[rad/s]	
16	VG2	Speed loop gain 2	[rad/s]	
17	VIC	Speed integral compensation	[ms]	
52	GD2B	Ratio of load inertia to servo motor inertia 2	[Multiplier]	Set the ratio of load inertia to servo motor inertia after switching.
53	PG2B	Position loop gain 2 change ratio	[%]	Set the ratio (%) of the position loop gain 2 after switching against the position loop gain 2.
54	VG2B	Speed loop gain 2 change ratio	[%]	Set the ratio (%) of the speed loop gain 2 after switching against the speed loop gain 2.
55	VICB	Speed integral compensation change ratio	[%]	Set the ratio (%) of the speed integral compensation time constant after switching against the speed integral compensation.
49	CDP	Gain switching selection		Select the changing condition.
50	CDS	Gain switching condition	[kpulse /s] /[pulse] /[r/min]	Set the changing condition values.
51	CDT	Gain switching time constant	[ms]	Set the filter time constant for a gain change at changing.

(1) [Pr. 12] to [Pr. 17]

These parameters are the same as in ordinary manual adjustment. Gain switching allows the values of load to motor inertia ratio, position loop gain 2, model loop gain, speed loop gain 2, and speed integral compensation to be changed.

(2) [Pr. 52 Ratio of load inertia to servo motor inertia 2]

Set the ratio of load inertia to servo motor inertia after switching. If the load to motor inertia ratio does not change, set it to the same value as [Pr. 12 Ratio of load inertia to servo motor inertia (load inertia ratio)].

(3) [Pr. 53 Position loop gain 2 change ratio]/[Pr. 54 Speed loop gain 2 change ratio]/[Pr. 55 Speed integral compensation change ratio]

Set the values of the position loop gain 2, speed loop gain 2 and speed integral compensation after gain switching in the ratio ([%]). When the setting is 100%, the gain does not change.

For example, if position loop gain 2 = 100, speed loop gain 2 = 2000, speed integral compensation = 20, and position loop gain 2 change ratio = 180%, speed loop gain 2 change ratio = 150%, and speed integral compensation change ratio = 80%, the values after switching are as follows.

Position loop gain 2

$$= \text{Position loop gain 2} \times \text{Position loop gain 2 change ratio}/100 = 180 \text{ [rad/s]}$$

Speed loop gain 2

$$= \text{Position loop gain 2} \times \text{Position loop gain 2 change ratio}/100 = 3000 \text{ [rad/s]}$$

Speed integral compensation = Speed integral compensation × Speed integral compensation change ratio/100 = 16 [ms]

7. SPECIAL ADJUSTMENT FUNCTIONS

(4) [Pr. 49 Gain switching selection]

Set the gain switching condition. Select the switching condition in the first digit.

[Pr. 49]

0	0	0	
---	---	---	--

Gain switching selection

The gain is changed depending on the setting value of [Pr. 52] to [Pr. 55] with the following conditions.

0: Disabled

1: Control command from controller

2: Command frequency is the [Pr. 50] setting value or more.

3: Droop pulse is the [Pr. 50] setting value or more.

4: Servo motor speed is the [Pr. 50] setting value or more.

(5) [Pr. 50 Gain switching condition]

Set a level to switch gain with [Pr. 50] when "Command frequency", "Droop pulses", or "Servo motor speed" is selected with the gain switching selection in [Pr. 49 Gain switching selection].

The setting unit is as follows.

Gain switching condition	Unit
Command frequency	[kpulse/s]
Droop pulses	[pulse]
Servo motor speed	[r/min]

(6) [Pr. 51 Gain switching time constant]

You can set the primary delay filter to each gain at gain switching. This parameter is used to suppress shock given to the machine if the gain difference is large at gain switching, for example.

7. SPECIAL ADJUSTMENT FUNCTIONS

7.2.4 Gain switching procedure

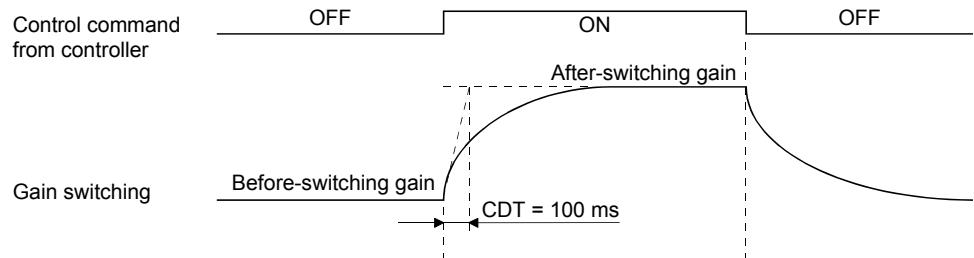
This operation will be described by way of setting examples.

(1) When you choose switching by control command from the controller

(a) Setting

Parameter No.	Symbol	Name	Setting value	Unit
13	PG1	Position loop gain 1	100	[rad/s]
14	VG1	Speed loop gain 1	1000	[rad/s]
12	GD2	Ratio of load inertia to servo motor inertia (load inertia ratio)	40	Multiplier
15	PG2	Position loop gain 2	120	[rad/s]
16	VG2	Speed loop gain 2	3000	[rad/s]
17	VIC	Speed integral compensation	20	[ms]
52	GD2B	Ratio of load inertia to servo motor inertia 2	100	Multiplier
53	PG2B	Position loop gain 2 change ratio	70	[%]
54	VG2B	Speed loop gain 2 change ratio	133	[%]
55	VICB	Speed integral compensation change ratio	250	[%]
49	CDP	Gain switching selection	0001 Control command from controller	
51	CDT	Gain switching time constant	100	[ms]

(b) Switching timing chart



Position loop gain 1			100		
Speed loop gain 1			1000		
Ratio of load inertia to servo motor inertia	4.0	→	10.0	→	4.0
Position loop gain 2	120	→	84	→	120
Speed loop gain 2	3000	→	4000	→	3000
Speed integral compensation	20	→	50	→	20

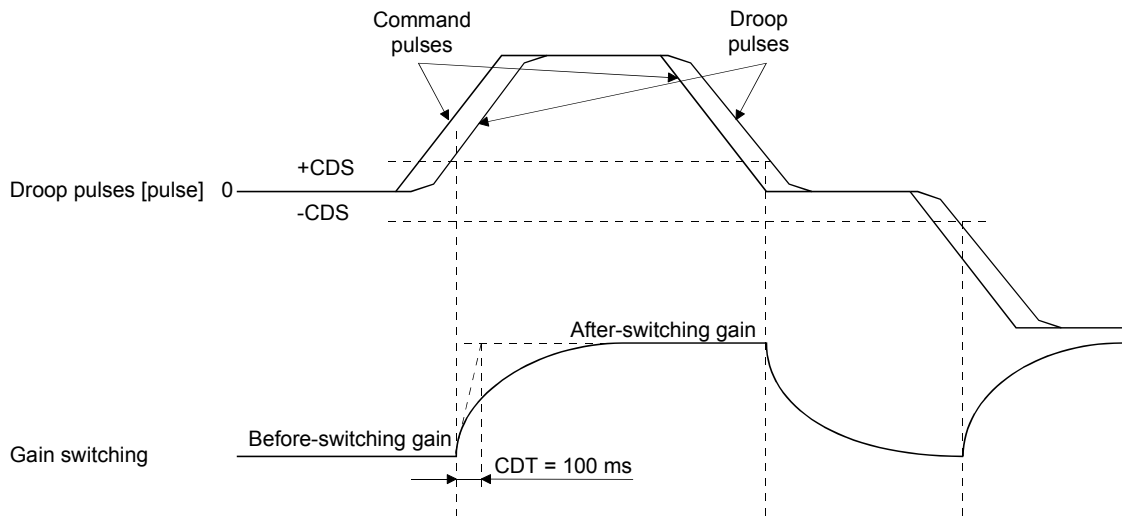
7. SPECIAL ADJUSTMENT FUNCTIONS

(2) When you choose switching by droop pulses

(a) Setting

Parameter No.	Symbol	Name	Setting value	Unit
13	PG1	Position loop gain 1	100	[rad/s]
14	VG1	Speed loop gain 1	1000	[rad/s]
12	GD2	Ratio of load inertia to servo motor inertia	40	Multiplier
15	PG2	Position loop gain 2	120	[rad/s]
16	VG2	Speed loop gain 2	3000	[rad/s]
17	VIC	Speed integral compensation	20	[ms]
52	GD2B	Ratio of load inertia to servo motor inertia 2	100	Multiplier
53	PG2B	Position loop gain 2 change ratio	70	[%]
54	VG2B	Speed loop gain 2 change ratio	133	[%]
55	VICB	Speed integral compensation change ratio	250	[%]
49	CDP	Gain switching selection	0003 (switching by droop pulses)	
50	CDS	Gain switching condition	50	[pulse]
51	CDT	Gain switching time constant	100	[ms]

(b) Switching timing chart



Position loop gain 1	100						
Speed loop gain 1	1000						
Ratio of load inertia to servo motor inertia	4.0	→	10.0	→	4.0	→	10.0
Position loop gain 2	120	→	84	→	120	→	84
Speed loop gain 2	3000	→	4000	→	3000	→	4000
Speed integral compensation	20	→	50	→	20	→	50

8. TROUBLESHOOTING

8. TROUBLESHOOTING

8.1 Alarm and warning list

When an error occurs during operation, the corresponding alarm and warning are displayed. When an alarm or warning is displayed, refer to section 8.2 or 8.3 to remove the failure.

After its cause has been removed, the alarm can be deactivated in any of the methods marked ○ in the alarm deactivation column in the following table.

	No.	Name	Stop method (Note 6)	Alarm reset		
				Power off to on	Error reset	CPU reset
Alarm	10	Undervoltage	EDB	○	○	○
	12. _ (Note 5)	Memory error 1	DB	○		
	13	Clock error	DB	○		
	15	Memory error 2	DB	○		
	16	Encoder error 1	DB	○		
	17	Board error	DB	○		
	19. _	Memory error 3	DB	○		
	1A	Motor combination error	DB	○		
	1B	Converter unit error	DB	○		
	20	Encoder error 2	EDB	○		
	24	Main circuit error	DB	○	○	○
	25	Absolute position erased	DB	○ (Note 2)		
	28	Fully closed loop encoder error 2	EDB	○		
	2A	Fully closed loop encoder error 1	EDB	○		
	30	Regenerative error	DB	○ (Note 1)	○ (Note 1)	○ (Note 1)
	31	Overspeed	EDB	○	○	○
	32	Overcurrent	DB	○	○ (Note 4)	○ (Note 4)
	33	Overvoltage	EDB	○	○	○
	34	CRC error	EDB	○	○	○
	35	Command frequency error	EDB	○	○	○
	36	Transfer error	EDB	○	○	○
	37	Parameter error	DB	○		○ (Note 4)
	3E. 2	Mode selection error	DB	○		○ (Note 3)
	42	Fully closed loop control error detection	EDB	○		
	45	Main circuit device overheat	EDB	○ (Note 1)	○ (Note 1, 4)	○ (Note 1, 4)
	46	Servo motor overheat	DB	○ (Note 1)	○ (Note 1)	○ (Note 1)
	50	Overload 1	EDB	○ (Note 1)	○ (Note 1)	○ (Note 1)
	51	Overload 2	DB	○ (Note 1)	○ (Note 1)	○ (Note 1)
	52	Error excessive	EDB	○	○	○
	70	Fully closed loop encoder communication error 1	DB	○		
	71	Fully closed loop encoder communication error 2	EDB	○		
	8E	Serial communication error	EDB	○	○	○
	888	Watchdog	DB	○		
Warnings	92	Battery cable disconnection warning		Warnings are automatically canceled after the cause of occurrence is removed.		
	96	Home position setting warning				
	9F	Battery warning				
	E0	Excessive regeneration warning				
	E1	Overload warning				
	E3	Absolute position counter warning				
	E4	Parameter warning				
	E6	Servo forced stop warning	EDB (Note 7)			
	E7	Controller forced stop warning	EDB			
	E9	Main circuit off warning	DB			
	EE	SSCNET error warning				

8. TROUBLESHOOTING

- Note
1. Leave for about 30 minutes of cooling time after removing the cause of occurrence.
 2. For confirming the connection to the servo system controller, the alarm may not be reset unless turning the power on twice or more times.
 3. When the mode is correctly set, it will be reset.
 4. The alarm factor may not be removed depending on the cause of occurrence.
 5. Digits after the decimal point may not be displayed.
 6. The following shows two stop methods of DB and EDB.

DB: Stop with dynamic brake

EDB: Stop with electronic dynamic brake (enabled only with the specified servo motors)

Refer to the following table for the specified servo motors. The stop method for other than the specified servo motors will be DB.

Series	Servo motor
HG-KR	HG-KR053/HG-KR13/HG-KR23/HG-KR43
HG-MR	HG-MR053/HG-MR13/HG-MR23/HG-MR43
HG-SR	HG-SR51/HG-SR52

7. When STO1 or STO2 is turned off (when the short-circuit connector is disconnected), the stop method will be DB.

8.2 Remedies for alarms



- When any alarm has occurred, eliminate its cause, ensure safety, and deactivate the alarm before restarting operation. Otherwise, it may cause injury.
- If [AL. 25 Absolute position erased] occurs, always make home position setting again. Otherwise, it may cause an unexpected operation.
- As soon as an alarm occurs, set the servo amplifier to the servo-off status and interrupt the main circuit power.

POINT

- When any of the following alarms has occurred, do not deactivate the alarm to restart. Doing so will cause a malfunction of the servo amplifier and servo motor. Remove its cause and allow about 30 minutes for cooling before resuming the operation. To protect the main circuit elements, any of these alarms cannot be deactivated from the servo system controller until the specified time elapses after its occurrence. Judging the load changing condition until the alarm occurs, the servo amplifier calculates this specified time automatically.
 - [AL. 30 Regenerative error] ▪ [AL. 50 Overload 1]
 - [AL. 51 Overload 2]
- To deactivate the alarm, cycle the power, command the error reset, or CPU reset from the servo system controller. Refer to section 8.1.
- [AL. 37 Parameter error] is not recorded in the alarm history.

8. TROUBLESHOOTING

When an alarm occurs, the dynamic brake is operated to stop the servo motor. At this time, the display indicates the alarm No.

Remove the cause of the alarm in accordance with this section. Use MR Configurator to refer to the cause of alarm occurrence. However, it is not applicable for [AL. 12. _], [AL. 19. _], [AL. 3E.2] and [AL. 888].

Display	Name	Description	Cause	Action
10	Undervoltage	The power supply voltage dropped. 200 V class: 160 V AC or less 400 V class: 280 V AC or less 100 V class: 80 V AC or less	1. Power supply voltage is low.	Review the power.
			2. There was an instantaneous control circuit power failure of 60 ms or more.	
			3. Shortage of power supply capacity caused the power supply voltage to drop at start, etc.	
			4. For servo amplifier, the bus voltage dropped to the following value or less. 200 V class: 200 V DC 400 V class: 380 V DC 100 V class: 158 V DC	
			5. For drive unit, the bus voltage of the converter unit dropped to the following value or less. 200 V class: 200 V DC 400 V class: 380 V DC	
			6. For drive unit, the magnetic contactor connector of the converter unit is disconnected.	Connect it correctly.
			7. A part in the servo amplifier is malfunctioning. —Check method— Check if [AL. 10] occurs if power is switched on after disconnection of all cables except the control circuit power cable.	Replace the servo amplifier.
12. _	Memory error 1	RAM memory error	1. A part in the servo amplifier is malfunctioning.	Replace the servo amplifier.
13	Clock error	Printed board error	—Check method— Check if [AL. 12] or [AL. 13] occurs if power is switched on after disconnection of all cables except the control circuit power cable.	
			A clock error transmitted from the controller	2. The controller is malfunctioning. —Check method— Check if the alarm occurs when you connect the amplifier to the controller.
		Next servo amplifier axis error	3. The servo amplifier of the next axis is malfunctioning.	Replace the servo amplifier of the next axis.
		Software process incomplete within the specified time	4. The parameter setting is incorrect.	Set it correctly.
			5. A synchronous signal error transmitted from the controller occurred. —Check method— Replace the controller, and then check the repeatability.	Replace the controller.

8. TROUBLESHOOTING

Display	Name	Description	Cause	Action
15	Memory error 2	EEP-ROM error	1. A part in the servo amplifier is malfunctioning.	Replace the servo amplifier.
			<p style="text-align: center;">— Check method —</p> Check if [AL. 15] occurs if power is switched on after disconnection of all cables except the control circuit power cable.	
			2. The number of write times exceeded 100,000.	
			3. The EEPROM is malfunctioning during normal operation.	
			<p style="text-align: center;">— Check method —</p> Check if the error occurs when you change parameters during normal operation.	
16	Encoder error 1	An error occurred in the communication between the encoder and servo amplifier.	4. A write error occurred while tuning results was processed.	Connect it correctly.
			<p style="text-align: center;">— Check method —</p> Check if the alarm occurs after an hour from power on.	
			5. The system parameter error occurred.	
			<p style="text-align: center;">— Check method —</p> Check if an alarm occurs when you initialize the parameters with the built-in application software "MR-J4(W)-B mode selection" of MR Configurator2.	
			1. The Encoder connector (CN2) is disconnected.	
16	Encoder error 1	An error occurred in the communication between the encoder and servo amplifier.	2. The encoder is malfunctioning.	Replace the servo motor.
			3. There is a loose connection of the encoder cable. (It is disconnected or shorted.)	Repair or replace the encoder cable.
			4. The servo amplifier is malfunctioning.	Replace the servo amplifier.
			5. The voltage of the control circuit power supply has been unstable.	Review the power and related parts.
			6. A servo motor, which is not compatible with the servo amplifier, was connected.	Replace it with the servo motor which is compatible with the servo amplifier.
		Incompatible encoder		

8. TROUBLESHOOTING

Display	Name	Description	Cause	Action
17	Board error	A part such as CPU is malfunctioning.	1. A part in the servo amplifier is malfunctioning. — Check method — Check if [AL. 17] occurs if power is switched on after disconnection of all cables except the control circuit power cable.	Replace the servo amplifier.
		The output terminals (U/V/W) of the servo amplifier and the input terminals (U/V/W) of the servo motor are not connected.	2. The wiring of U/V/W is disconnected or not connected.	Connect the output terminals (U/V/W) of the servo amplifier and the input terminals (U/V/W) of the servo motor correctly.
		Servo amplifier recognition signal error	3. The servo amplifier recognition signal was not read properly. — Check method — Check if [AL. 17] occurs if power is switched on after disconnection of all cables except the control circuit power cable.	Replace the servo amplifier.
		Inrush current suppression circuit error	4. The inrush current suppressor circuit is malfunctioning.	Replace the servo amplifier.
		Mode selection error	5. There is a mismatch between the operation mode setting and actual operation mode.	Initialize it with the built-in application software "MR-J4(W)-B mode selection" of MR Configurator2.
		MR-J4-T20 error	6. MR-J4-T20 came off.	Check the connection of MR-J4-T20.
19. _ 3	Memory error	ROM memory error	1. A part in the servo amplifier is malfunctioning. — Check method — Check if [AL. 19] occurs if power is switched on after disconnection of all cables except the control circuit power cable.	Replace the servo amplifier.
1A	Servo motor combination error	The combination of servo amplifier and servo motor is incorrect.	1. The servo amplifier and the servo motor was connected incorrectly.	Use them in the correct combination.
		Encoder error	2. The encoder is malfunctioning.	Replace the servo motor.
1B	Converter alarm	An alarm occurred in the converter unit during the servo-on status.	1. An alarm occurred in the converter unit during the servo-on status.	Check the alarm of the converter unit, and take the action following the remedies for alarms of the converter unit. (Refer to "MELSERVO-J4 Servo Amplifier Instruction Manual (Troubleshooting)".)
			2. The protection coordination cable is not correctly connected.	Connect it correctly.
20	Encoder error 2	An error occurred in the communication between the encoder and servo amplifier.	1. The Encoder connector (CN2) is disconnected.	Connect it correctly.
			2. The encoder is malfunctioning.	Replace the servo motor.
			3. The encoder cable is malfunctioning. (It is disconnected or shorted.)	Repair or replace the cable.
			4. The servo amplifier is malfunctioning.	Replace the servo amplifier.
		The function detects an acceleration error in the encoder.	5. An excessive acceleration occurred due to oscillation, etc.	1. Decrease the speed control gain 2. 2. Decrease the auto tuning response level.

8. TROUBLESHOOTING

Display	Name	Description	Cause	Action	
24	Main circuit error	Ground fault occurred at the servo motor power output (U/V/W) of the servo amplifier.	1. The power wire is contacting with the servo motor power output (U/V/W) of the servo amplifier.	Correct the wiring.	
			2. The insulator of servo motor power wire deteriorated, resulting in ground fault.	Replace the cable.	
			3. The main circuit of servo amplifier failed. — Check method — Check if [AL. 24] occurs if power is switched on after disconnection of U/V/W.	Replace the servo amplifier.	
25	Absolute position erased	Power was switched on for the first time in the absolute position detection system.	1. Power was switched on for the first time in the absolute position detection system.	Check that the battery is mounted correctly, and make home position return.	
		The absolute position data is faulty.	2. When an MR-BAT6V1SET battery was used, CN4 of the servo amplifier was disconnected during control circuit power supply off.	Check that the battery is mounted correctly, and make home position return.	
			3. When an MR-BAT6V1BJ battery for junction battery cable was used, both CN4 of the servo amplifier and MR-BAT6V1BJ battery for junction battery cable were disconnected from the MR-BT6VCBL03M junction battery cable.		
			4. When an MR-BAT6V1SET battery was used, the power was turned off with the battery disconnected from CN4.		
			5. When an MR-BAT6V1BJ battery for junction battery cable was used, the power was turned off with the battery disconnected from CN4 and MR-BT6VCBL03M junction battery cable.		
			6. The encoder cable was disconnected with the MR-BAT6V1BJ battery disconnected from MR-BT6VCBL03M junction battery cable.		Check that the MR-BAT6V1BJ battery is connected to CN4 and MR-BT6VCBL03M junction battery cable, and execute a home position return.
			7. The MR-BT6VCBL03M junction battery cable is not connected to the encoder cable.		Connect the MR-BT6VCBL03M junction battery cable to the encoder cable.
			8. The battery voltage is low. The battery is consumed.		Replace the battery.
			9. The voltage has dropped greatly in the encoder cable wired to the battery.		Use a recommended wire.
			10. A battery cable is malfunctioning.		Replace the battery cable.
			11. There is a loose connection of the encoder cable on the servo motor side.		Repair or replace the encoder cable.
		Encoder error	12. An encoder is malfunctioning.	Replace the servo motor.	
		Servo amplifier error	13. The servo amplifier is malfunctioning.	Replace the servo amplifier.	
28	Fully closed loop encoder error 2	Working environment of linear encoder is not normal.	1. The temperature of linear encoder is high. (Linear encoder manufactured by Mitutoyo)	Check the temperature of linear encoder and contact the linear encoder manufacturer.	
			2. The signal level of the linear encoder has dropped.	Check the installation condition of the linear encoder.	

8. TROUBLESHOOTING

Display	Name	Description	Cause	Action
2A	Fully closed loop encoder error 1	An error occurred in the load-side encoder (linear encoder/encoder with A/B/Z-phase pulse specifications)	1. The installation positions of the linear encoder and detection head are not correct.	Adjust the positions of the linear encoder and detection head.
			2. The speed of linear encoder has exceeded the range of specifications.	Use it within the range of specifications.
			3. A load-side encoder is malfunctioning.	Contact the linear encoder manufacturer.
			4. An alarm of the linear encoder occurred.	Check the detailed information indicated in section 15.6 and contact the linear encoder manufacturer.
			5. Noise entered.	Take the noise reduction measures. Contact the linear encoder manufacturer.
30	Regenerative error	Permissible regenerative power of the built-in regenerative resistor or regenerative option is exceeded.	There is a mismatch between the built-in regenerative resistor (regenerative option) and [Pr. 2] setting.	Set it correctly.
			2. The built-in regenerative resistor or regenerative option is not connected.	Connect it correctly.
			3. Very frequent operation or continuous regenerative operation caused the permissible regenerative power of the regenerative option to be exceeded.	1. Reduce the frequency of positioning. 2. Replace the regenerative option for the one with larger capacity. 3. Reduce the load.
			— Check method — Check the regenerative load ratio using MR Configurator.	
			4. The power supply voltage is too high. 200 V class: 264 V AC or more 400 V class: 523 V AC or more 100 V class: 132 V AC or more	Review the power.
		5. The built-in regenerative resistor or regenerative option is malfunctioning.	Replace the servo amplifier or regenerative option.	
		Regenerative transistor failure	6. The regenerative transistor is malfunctioning. — Check method — 1. Check if the regenerative option is overheating. 2. Check if the alarm occurs even after removal of the built-in regenerative resistor or regenerative option.	Replace the servo amplifier.
31	Overspeed	The servo motor speed has exceeded the permissible instantaneous speed.	1. The short acceleration/deceleration time constant increased the overshoot.	Increase the acceleration/deceleration time constant.
			2. The servo system is unstable, causing an overshoot.	1. Reset the servo gain to a proper value. 2. If the servo gain cannot be set to a proper value. 1) Reduce the load to motor inertia ratio. 2) Review the acceleration/deceleration time constant.
			3. The encoder is malfunctioning.	Replace the servo motor.
			4. The command from the controller is excessive.	Check the operation pattern.

8. TROUBLESHOOTING

Display	Name	Description	Cause	Action
32	Overcurrent	A current higher than the permissible current was applied to the servo amplifier.	1. Short occurred in the servo amplifier output phases U/V/W.	Correct the wiring.
			2. A transistor in the servo amplifier is malfunctioning.	Replace the servo amplifier.
			<div style="border: 1px solid black; padding: 2px; margin: 5px 0;"> — Check method — Check if [AL. 32] occurs if power is switched on after disconnection of U/V/W. </div>	
			3. Ground fault occurred in servo amplifier output phases U/V/W.	Correct the wiring.
			4. The servo motor is malfunctioning.	Replace the servo motor.
			5. The dynamic brake is malfunctioning.	Replace the servo amplifier.
			<div style="border: 1px solid black; padding: 2px; margin: 5px 0;"> — Check method — Check if this occurs when you turn on the servo-on command. </div>	
33	Overvoltage	The value of the bus voltage exceeded the prescribed value. 200 V class: 400 V DC 400 V class: 800 V DC 100 V class: 400 V DC	6. External noises caused the overcurrent detection circuit to misoperate.	Take noise suppression measures.
			7. The servo gain is high.	Reduce the speed loop gain.
			1. A regenerative option is not used.	Use a regenerative option.
			2. Though the regenerative option is used, the [Pr. 2] setting is "0 0 __ (the regenerative option is not used.)".	Set it correctly.
			3. The lead wire of built-in regenerative resistor or regenerative option is broken or disconnected.	1. Replace the lead wire. 2. Connect it correctly.
			4. The regenerative transistor is malfunctioning.	Replace the servo amplifier.
			5. Wire breakage of the built-in regenerative resistor or regenerative option	When using a built-in regenerative resistor, replace the servo amplifier. When using a regenerative option, replace the regenerative option.
			6. The capacity of built-in regenerative resistor or regenerative option is insufficient.	Add another regenerative option or increase the capacity.
			7. The power supply voltage is high.	Review the power.
			8. Ground fault occurred in servo amplifier output phases (U/V/W).	Correct the wiring.
34	CRC error	Communication error with the SSCNET cable	9. The jumper across BUE-SD of the FR-BU2 brake unit is removed.	Fit the jumper across BUE-SD.
			10. The impedance at main circuit power supply cable (L1/L2/L3) is high, and the leak current from servo motor power wire (U/V/W) is large.	Use a regenerative option. (A regenerative resistor not incorporated)
			1. The SSCNET cable was disconnected.	Connect it correctly.
			2. The SSCNET cable is malfunctioning.	Replace the cable.
			3. Noises entered into the SSCNET cable.	Take noise suppression measures.
			4. The terminal connector was disconnected.	Mount the termination connector.
			5. The same No. exists in the servo amplifier side axis setting.	Set it correctly.

8. TROUBLESHOOTING

Display	Name	Description	Cause	Action
35	Command frequency error	The input pulse frequency of command pulse is too high.	1. A command given was greater than the maximum speed of the servo motor.	Check the operation program.
			2. Noises entered into the SSCNET cable.	Take noise suppression measures.
			3. The servo system controller is malfunctioning.	Replace the servo system controller.
36	Transfer error	SSCNET cable or printed board malfunction	1. The SSCNET cable was disconnected.	Connect the SSCNET cable connector.
			2. The SSCNET cable is malfunctioning.	Replace the cable.
			3. The printed board is malfunctioning.	Replace the servo amplifier.
			4. The terminal connector was disconnected.	Mount the termination connector.
37	Parameter error	The parameter setting is incorrect.	1. The parameter setting has changed due to a servo amplifier malfunction.	Replace the servo amplifier.
			2. A parameter was set out of setting range.	Correct the parameter value to within the setting range.
			3. The number of write times to EEPROM exceeded 100,000 due to parameter write, etc.	Replace the servo amplifier.
			4. A parameter setting contradicts another.	Correct the setting value.
3E.2	Mode selection error	There is a mismatch between the operation mode setting and actual operation mode.	The power supply was turned on with MR-J4-T20 disconnected.	1. Connect MR-J4-T20 and restart the servo amplifier. 2. Select J2S compatibility mode with the built-in application software "MR-J4(W)-B mode selection" of MR Configurator2.
42	Fully closed loop control error detection	The fully closed loop control error detection function operates. 1) The deviation between the feedback speed of load-side encoder and that of motor-side encoder exceeds the [Pr. 63] setting value. 2) The deviation between the feedback position of load-side encoder and that of motor-side encoder exceeds the [Pr. 64] setting value converted into the motor shaft.	1. A load-side encoder is malfunctioning.	Replace the load-side encoder.
			2. The polarity of the load-side encoder is set reversely.	Check the installation direction of the load-side encoder. Review the [Pr. 62] setting.
			3. The electronic gear setting of the load-side encoder is incorrect.	Review the [Pr. 65] and [Pr. 66] settings. Check the installation condition of the load-side encoder.
			4. The setting of the load-side encoder resolution is incorrect.	Review the setting of the load-side encoder resolution.
45	Main circuit device overheat	The main circuit was overheated.	1. The servo amplifier is malfunctioning.	Replace the servo amplifier.
			2. The ambient temperature is over 55 °C.	Lower the ambient temperature.
			3. Turning on and off were repeated under the overload status.	Review the operation pattern.
			4. The cooling fan of the servo amplifier stopped.	1. Replace the servo amplifier or cooling fan. 2. Lower the ambient temperature.
			5. The cooling fan speed is lower than the prescribed value.	Replace the servo amplifier.

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Display	Name	Description	Cause	Action
46	Servo motor overheat	A servo motor temperature rise actuated the thermal sensor.	1. The ambient temperature of servo motor is over 40 °C.	Review the environment so that the ambient temperature is 0 °C to 40 °C.
			2. The servo motor is overloaded.	1. Reduce the load. 2. Check the operation pattern. 3. Switch to a larger capacity servo motor.
			3. The thermal sensor in the encoder is malfunctioning.	Replace the servo motor.
		Thermistor wire connection malfunction	4. A thermistor wire is not connected.	Connect the thermistor wire.
			5. The encoder cable MR-ENECBL_M-H for HF-JP series servo motors is used for the HG-JR22K1M/HG-JR22K1M4 servo motor.	Replace the encoder cable with MR-ENECBL_M-HMTH.
			6. The thermistor wire was disconnected.	Repair the lead wire.
		Thermal error due to overload	7. The servo amplifier was used in excess of its continuous output current.	1. Reduce the load. 2. Check the operation pattern. 3. Switch to a larger capacity servo motor.
50	Overload 1	The load exceeded the overload protection characteristic of servo amplifier.	1. The servo amplifier is used in excess of its continuous output current.	1. Reduce the load. 2. Check the operation pattern. 3. Switch to a larger capacity servo motor.
			2. The servo system is unstable and hunting.	1. Repeat acceleration/deceleration to execute auto tuning. 2. Change the auto tuning response setting. 3. Set the auto tuning to off and manually adjust the gain.
			3. A moving part collided against the machine.	1. Check the operation pattern. 2. Install limit switches.
			4. The servo motor is connected incorrectly. The output terminals (U/V/W) of the servo amplifier do not match the input terminals (U/V/W) of the servo motor.	Connect it correctly.
			5. The power cable was disconnected.	Repair the power cable.
			6. The electromagnetic brake is operating.	Review the wiring.
			7. After the overload alarm occurrence, the operation was resumed without cooling.	Leave a sufficient time and reset the alarm.
			<div style="border: 1px solid black; padding: 2px; width: fit-content;"> — Check method — Check if the electromagnetic brake does not work during operation. </div>	
			8. The servo amplifier is malfunctioning.	Replace the servo amplifier.
			9. The encoder is malfunctioning.	Replace the servo motor.
<div style="border: 1px solid black; padding: 2px; width: fit-content;"> — Check method — When the servo motor shaft is rotated with the servo-off, check if the cumulative feedback pulses do not vary in proportion to the rotation angle of the shaft but the indication skips or returns midway. </div>				

8. TROUBLESHOOTING

Display	Name	Description	Cause	Action
51	Overload 2	The maximum output current flowed continuously for several seconds due to a machine collision or the like.	1. A moving part collided against the machine.	1. Check the operation pattern. 2. Install limit switches.
			2. The servo motor is connected incorrectly. The output terminals (U/V/W) of the servo amplifier do not match the input terminals (U/V/W) of the servo motor.	Connect it correctly.
			3. The power cable was disconnected.	Repair the power cable.
			4. The connection of the encoder cable is incorrect.	Connect it correctly.
			5. The servo system is unstable and hunting.	1. Repeat acceleration/deceleration to execute auto tuning. 2. Change the auto tuning response setting. 3. Set the auto tuning to off and manually adjust the gain.
			6. The torque is saturated.	Check the operation pattern.
			7. The servo amplifier is malfunctioning.	Replace the servo amplifier.
			8. The encoder is malfunctioning. — Check method — When the servo motor shaft is rotated with the servo-off, check if the cumulative feedback pulses do not vary in proportion to the rotation angle of the shaft but the indication skips or returns midway.	Replace the servo motor.
52	Error excessive	The deviation between the model position and the actual servo motor position exceeds the [Pr. 31] setting value (initial value: 2 revolutions).	1. The acceleration/deceleration time constant is too short.	Increase the acceleration/deceleration time constant.
			2. The torque limit value is small.	Increase the torque limit value.
			3. The motor cannot be started due to torque shortage caused by a power supply voltage drop.	1. Check the power supply capacity. 2. Switch to a larger capacity servo motor.
			4. The [Pr. 13 Position loop gain 1] value is small.	Increase the setting value and adjust to ensure proper movement.
			5. The servo motor shaft was rotated by external force.	1. When the torque is limited, increase the limit value. 2. Reduce the load. 3. Switch to a larger capacity servo motor.
			6. A moving part collided against the machine.	1. Check the operation pattern. 2. Install limit switches.
			7. The encoder is malfunctioning.	Replace the servo motor.
			8. The connection of the servo motor is incorrect. The output terminals (U/V/W) of the servo amplifier do not match the input terminals (U/V/W) of the servo motor.	Connect it correctly.
			9. The power cable was disconnected.	Repair the power cable.
			10. The connection of the encoder cable is incorrect.	Connect it correctly.

8. TROUBLESHOOTING

Display	Name	Description	Cause	Action
70	Fully closed loop encoder communication error 1	An error occurred in the communication between the load-side encoder and servo amplifier.	1. CN2L connector is disconnected.	Connect it correctly.
			2. A load-side encoder cable is malfunctioning.	Replace or repair the cable.
71	Fully closed loop encoder communication error 2	An error occurred in the communication between the load-side encoder and servo amplifier.	1. A load-side encoder cable is malfunctioning.	Replace or repair the cable.
			2. Wiring mistake of load-side encoder cable (Each A/B/Z-phase signal and the power wire are not all wired.)	Review the wiring.
8E	Serial communication error	A serial communication error occurred between the servo amplifier and communication device (e.g. personal computer).	1. A communication cable is malfunctioning. (It is disconnected or shorted.)	Repair or replace the cable.
			2. Communication device (e.g. personal computer) is malfunctioning.	Replace the communication device (e.g. personal computer).
			3. The transmitted character was out of specifications.	Correct the transmission command.
			4. The communication protocol is incorrect.	Modify the transmission data according to the communication protocol.
			5. The transmitted command was out of specifications.	Correct the transmission command.
			6. The transmitted data number was out of specifications.	Correct the transmission command.
			7. The servo amplifier is malfunctioning.	Replace the servo amplifier.
888	Watchdog	A part such as CPU is malfunctioning.	A part in the servo amplifier is malfunctioning. — Check method — Check if [AL. 888] occurs if power is switched on after disconnection of all cables except the control circuit power cable.	Replace the servo amplifier.

8. TROUBLESHOOTING

8.3 Remedies for warnings



CAUTION

● If [AL. E3 Absolute position counter warning] occurs, always make home position setting again. Otherwise, it may cause an unexpected operation.

POINT

- When any of the following alarms has occurred, do not cycle the power of the servo amplifier repeatedly to restart. Doing so will cause a malfunction of the servo amplifier and servo motor. If the power of the servo amplifier is switched off/on during the alarms, allow more than 30 minutes for cooling before resuming operation.
 - [AL. E0 Excessive regenerative warning]
 - [AL. E1 Overload warning]
- The warnings are not recorded in the alarm history.

If [AL. E6], [AL. E7], [AL. E9] or [AL. EE] occurs, the amplifier will be in the servo-off status. If any other warning occurs, the operation can be continued but an alarm may take place or proper operation may not be performed.

Remove the cause of warning according to this section. Use MR Configurator to refer to the cause of warning occurrence.

Display	Name	Description	Cause	Action
92	Battery cable disconnection warning	Battery voltage for absolute position detection system decreased.	1. When an MR-BAT6V1SET battery was used, the battery was disconnected from CN4.	Connect it correctly.
			2. When an MR-BAT6V1BJ battery for junction battery cable was used, the battery was not connected to both CN4 and MR-BT6VCBL03M junction battery cable.	
			3. A battery cable was disconnected.	Replace or repair the cable.
			4. Battery voltage supplied from the servo amplifier to the encoder fell to less than about 3.1 V. (Detected with the encoder)	Replace the battery.
			5. An encoder cable was disconnected.	Replace or repair the cable.
96	Home position setting warning	Home position setting could not be made properly.	1. Droop pulses remaining are greater than the in-position range setting.	Remove the cause of droop pulses occurrence.
			2. Home position return was performed while commanding an operation.	Reduce the creep speed.
			3. The creep speed is high.	
9F	Battery warning	Battery voltage for absolute position detection system decreased.	1. The battery is not connected to CN4.	Connect it correctly.
			2. Battery voltage fell to less than 4.9 V. (Detected with the servo amplifier)	Replace the battery.

8. TROUBLESHOOTING

Display	Name	Description	Cause	Action
E0	Excessive regeneration warning	There is a possibility that the regenerative power may exceed the permissible regenerative power of built-in regenerative resistor or regenerative option.	The regenerative power increased to 85% or more of the permissible regenerative power of built-in regenerative resistor or regenerative option. <div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 5px auto;"> — Check method — Check the regenerative load ratio using MR Configurator. </div>	1. Reduce the frequency of positioning. 2. Replace the regenerative option for the one with larger capacity. 3. Reduce the load.
		A warning occurred in the converter unit during the servo-on status.	/	Check the warning of the converter unit, and take the action following the remedies for warnings of the converter unit. (Refer to "MELSERVO-J4 Servo Amplifier Instruction Manual (Troubleshooting)".)
E1	Overload warning	[AL. 50 Overload 1] or [AL. 51 Overload 2] may occur.	1. The load increased to 85% or more of the alarm level of [AL. 50 Overload alarm 1] or [AL. 51 Overload alarm 2]. <div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 5px auto;"> — Check method — Check it with the check method for [AL. 50] or [AL. 51]. </div>	Refer to [AL. 50] or [AL. 51].
		The servo motor overheat alarm may occur.	2. The load of the motor thermal value increased to 85% or more of the servo motor overheat alarm level. <div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 5px auto;"> — Check method — Check it with the check method for [AL. 46]. </div>	Refer to [AL. 46].
			3. Ambient temperature of servo motor is over 40 °C.	Review environment so that ambient temperature is 0 °C to 40 °C.
			4. Servo motor is overloaded.	1. Reduce the load. 2. Check operation pattern. 3. Switch to a larger capacity servo motor.
			5. The servo motor thermistor is malfunctioning.	Replace the servo motor.
		The main circuit device overheat alarm may occur.	6. The temperature in the servo amplifier is high. <div style="border: 1px solid black; padding: 2px; width: fit-content; margin: 5px auto;"> — Check method — Check it with the check method for [AL. 45]. </div>	Refer to [AL. 45].
		Operations over rated output were repeated while the servo motor shaft was not rotated.	7. The load is too large or the capacity is not enough.	1. Reduce the load. 2. Replace the servo amplifier/servo motor with the one of larger capacity.
		The status, in which the output wattage (speed × torque) of the servo motor exceeded the rated output, continued steadily.	8. The status, in which the output wattage (speed × torque) of the servo motor exceeded 150% of the rated output.	1. Reduce the servo motor speed. 2. Reduce the load.
E3	Absolute position counter warning	Absolute position encoder pulses are faulty.	1. The travel distance from the home position exceeded 32768 rotation in the absolute position system.	1. Review the operation range. 2. Execute the home position return again.
			2. Noises entered into the encoder.	Take noise suppression measures.
			3. The encoder is malfunctioning.	Replace the servo motor.
E4	Parameter warning	Parameter outside setting range	A parameter was set to out of range with the servo system controller.	Set it within the range.
E6	Servo forced stop warning	EM1 is off.	1. The forced stop was enabled. (EM1 was turned off.)	Ensure safety and deactivate the forced stop.
		STO1 is off.	2. The short-circuit connector of CN8 is disconnected.	Attach the short-circuit connector came with a servo amplifier.
		STO2 is off.	3. The short-circuit connector of CN8 is disconnected.	Attach the short-circuit connector came with a servo amplifier.

8. TROUBLESHOOTING

Display	Name	Description	Cause	Action
E7	Controller forced stop warning		The forced stop signal was entered into the servo system controller.	Ensure safety and deactivate forced stop.
E9	Main circuit off warning	The servo-on command was inputted with main circuit power supply off.	1. The main circuit power supply is off.	Turn on the main circuit power.
			2. For servo amplifier, the bus voltage is lower than the prescribed value. 200 V class: 215 V DC 400 V class: 430 V DC 100 V class: 215 V DC	Review the wiring. Check the power supply capacity.
			3. For drive unit, the bus voltage of the converter unit is lower than the prescribed value. 200 V class: 215 V DC 400 V class: 430 V DC	
			4. The setting value of [Pr. PA02 Magnetic contactor drive output selection] of the converter unit contradicts the wiring constitution.	Review the [Pr. PA02] setting.
		Bus voltage dropped during low speed operation.	5. The bus voltage dropped during the servo motor driving under 50 r/min.	Review the power supply capacity. Increase the acceleration time constant.
		The forced stop of the converter unit is enabled during the servo-on command.	6. The forced stop of the converter unit is enabled.	Deactivate the forced stop of the converter unit.
			7. The protection coordination cable is not correctly connected.	Connect it correctly.
EE	SSCNET error warning	The connected servo system controller is not compatible with the SSCNET.		

8. TROUBLESHOOTING

8.4 Troubleshooting at power on

When the servo system does not boot and system error occurs at power on of the servo system controller, improper boot of the servo amplifier might be the cause. Check the display of the servo amplifier, and take actions according to this section.

Display	Description	Cause	Checkpoint	Action	
AA	Communication with the servo system controller has disconnected.	The power of the servo system controller was turned off.	Check the power of the servo system controller.	Switch on the power of the servo system controller.	
		A SSCNET cable was disconnected.	"AA" is displayed in the corresponding axis and following axes.	Replace the SSCNET cable of the corresponding axis.	
			Check if the connectors (CN10A, CN10B) are unplugged.	Connect it correctly.	
		The terminal connector is disconnected.	Check that the terminal connector (MR-A-TM) is connected with the terminal axis servo amplifier connector (CN10B).	Mount it correctly.	
		The power of the servo amplifier was turned off.	"AA" is displayed in the corresponding axis and following axes.	Check the power of the servo amplifier.	
				Replace the servo amplifier of the corresponding axis.	
Ab	Initialization communication with the servo system controller has not completed.	The setting of the axis No. is incorrect.	Check that the other servo amplifier is not assigned to the same axis No.	Set it correctly.	
		Axis No. does not match with the axis No. set to the servo system controller.	Check the setting and axis No. of the servo system controller.	Set it correctly.	
			A SSCNET cable was disconnected.	"Ab" is displayed in the corresponding axis and following axes.	Replace the SSCNET cable of the corresponding axis.
				Check for incorrect connection of the SSCNET cable to CN3.	Connect it correctly.
		Check if the connectors (CN10A, CN10B) are unplugged.	Connect it correctly.		
		The terminal connector is disconnected.	Check that the terminal connector (MR-A-TM) is connected with the terminal axis servo amplifier connector (CN10B).	Mount it correctly.	
		The power of the servo amplifier was turned off.	"Ab" is displayed in an axis and the following axes.	Check the power of the servo amplifier.	
				The servo amplifier is malfunctioning.	"Ab" is displayed in an axis and the following axes.
b##. (Note)	The system has been in the test operation mode.	Test operation mode has been enabled.	The axis selection rotary switch (SW1) is set to "F".	Set the axis selection rotary switch (SW1) correctly.	
off	The operation mode for manufacturer setting is set.	The operation mode for manufacturer setting is enabled.	Check if the control axis setting switches (SW2-1 to SW2-4) are on.	Turn off all the control axis setting switches (SW2).	

Note. ## indicates an axis No.

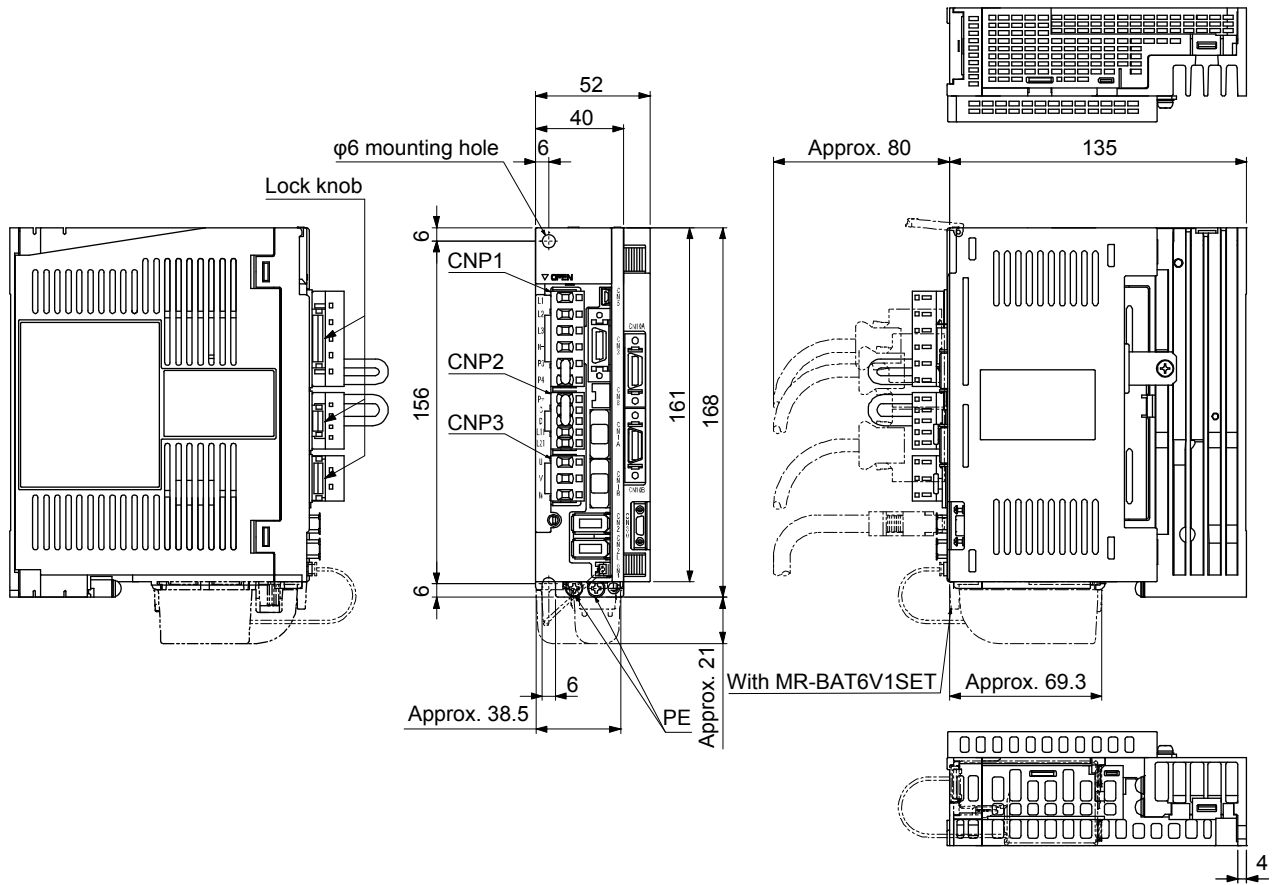
9. DIMENSIONS

9. DIMENSIONS

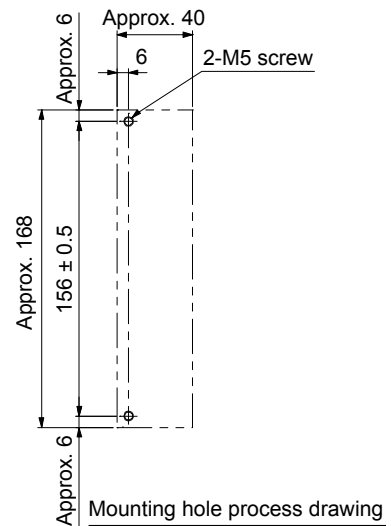
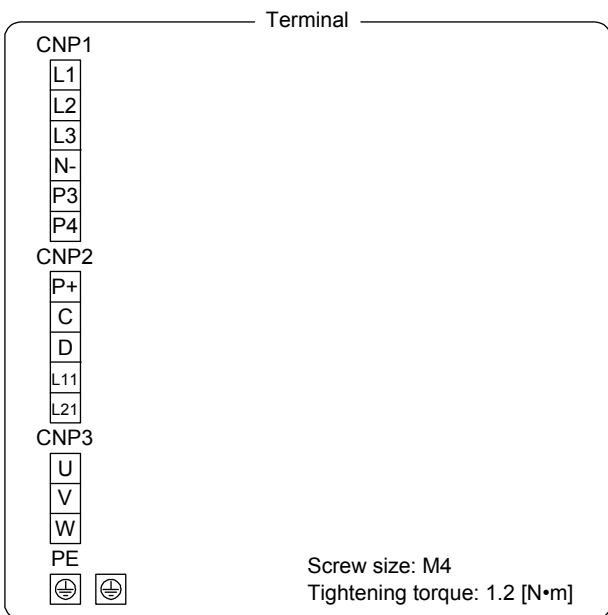
9.1 Servo amplifier

(1) MR-J4-10B-RJ020/MR-J4-20B-RJ020

[Unit: mm]



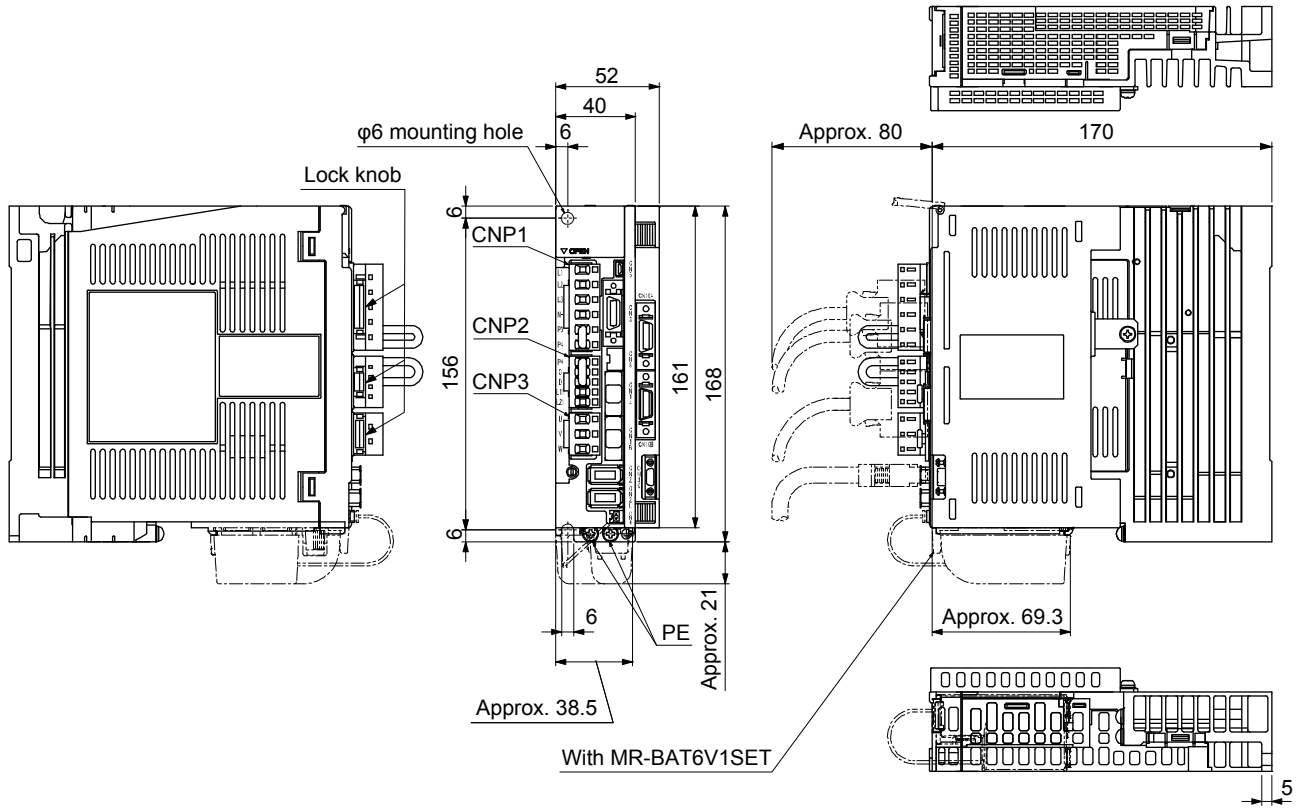
Mass: 0.8 [kg] (servo amplifier only)
 Mounting screw
 Screw size: M5
 Tightening torque: 3.24 [N•m]



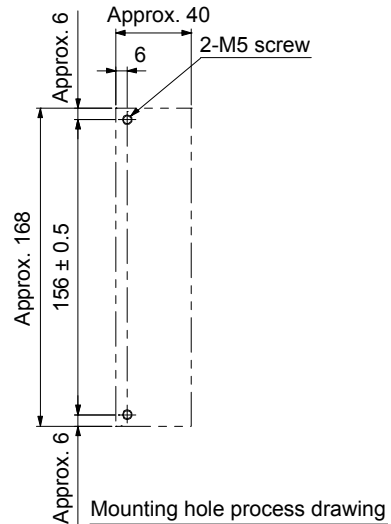
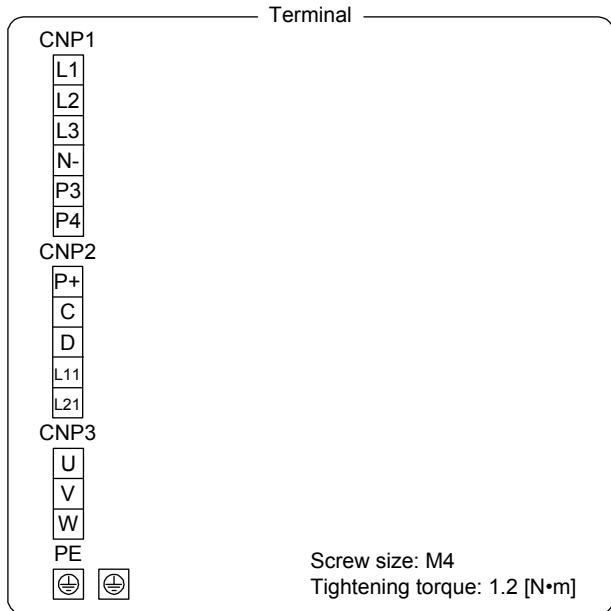
9. DIMENSIONS

(2) MR-J4-40B-RJ020/MR-J4-60B-RJ020

[Unit: mm]



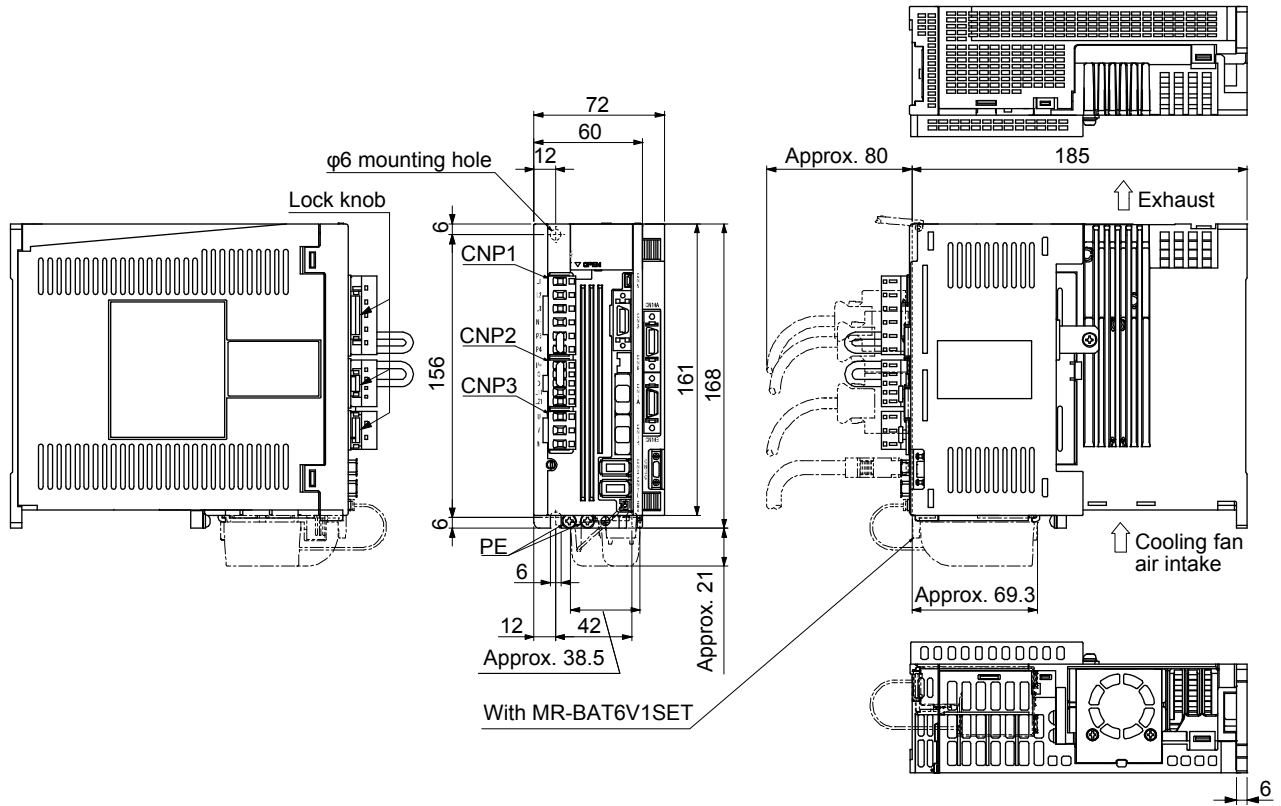
Mass: 1.0 [kg] (servo amplifier only)
Mounting screw
Screw size: M5
Tightening torque: 3.24 [N•m]



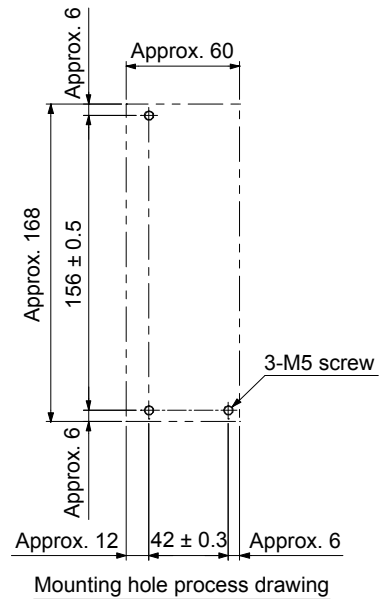
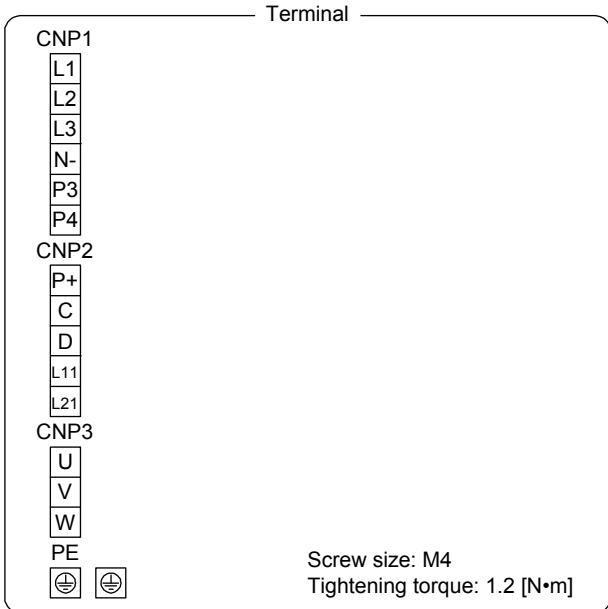
9. DIMENSIONS

(3) MR-J4-70B-RJ020/MR-J4-100B-RJ020

[Unit: mm]



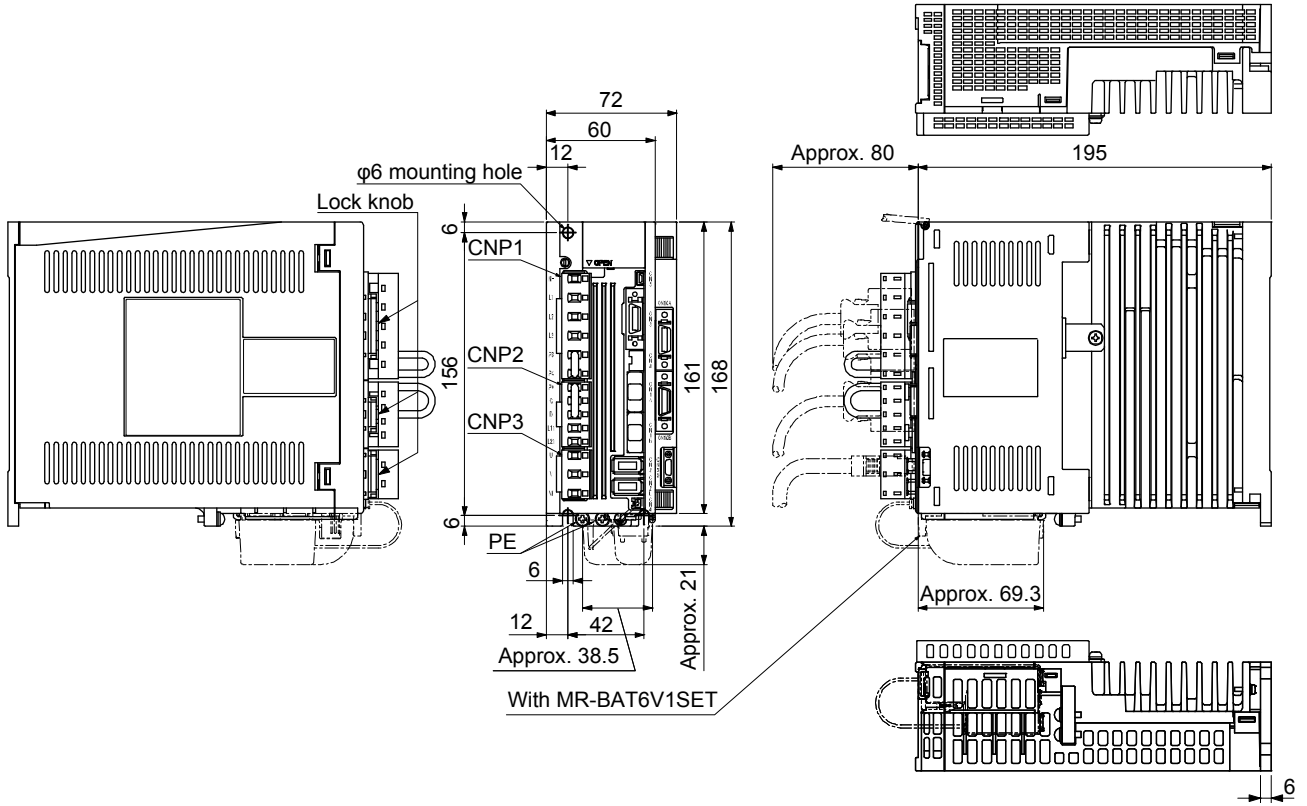
Mass: 1.4 [kg] (servo amplifier only)
 Mounting screw
 Screw size: M5
 Tightening torque: 3.24 [N·m]



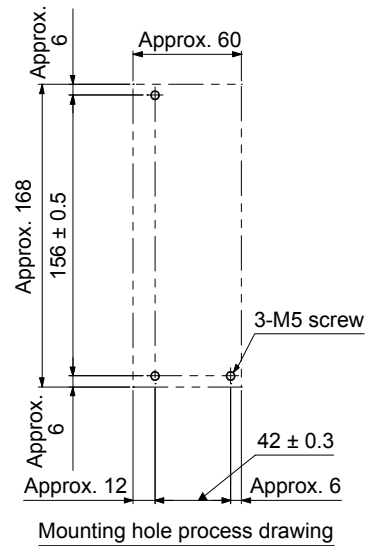
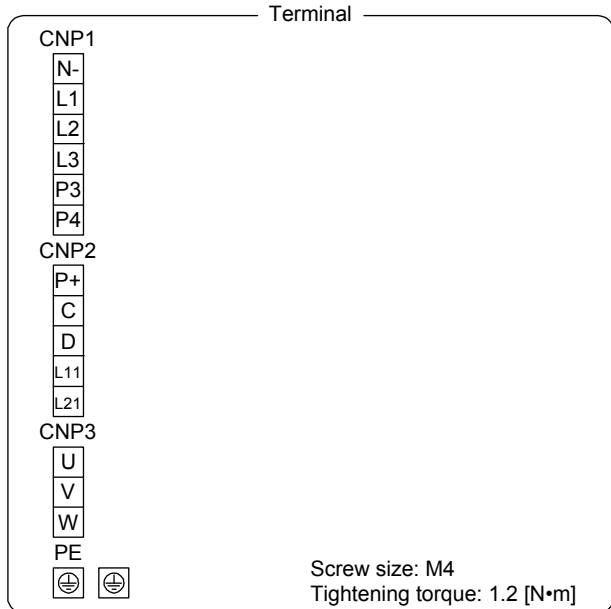
9. DIMENSIONS

(4) MR-J4-60B4-RJ020/MR-J4-100B4-RJ020

[Unit: mm]



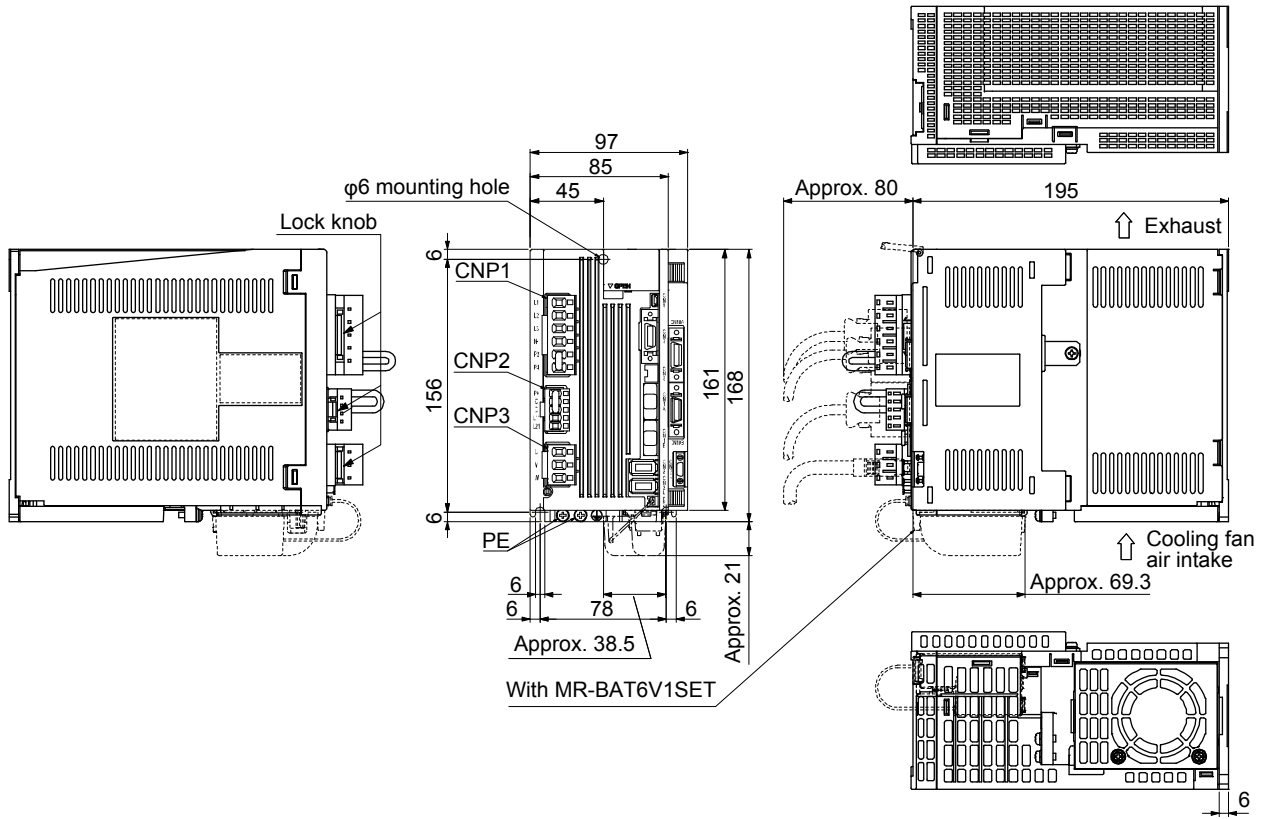
Mass: 1.7 [kg] (servo amplifier only)
Mounting screw
Screw size: M5
Tightening torque: 3.24 [N·m]



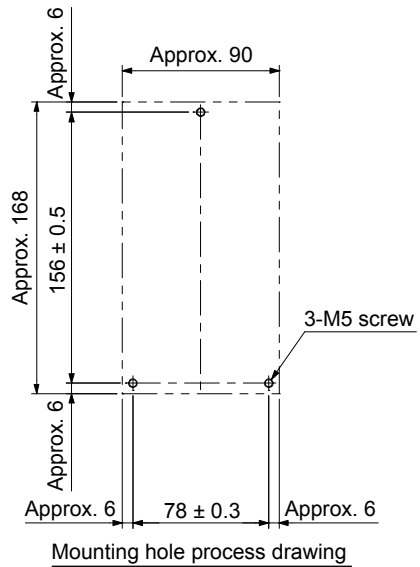
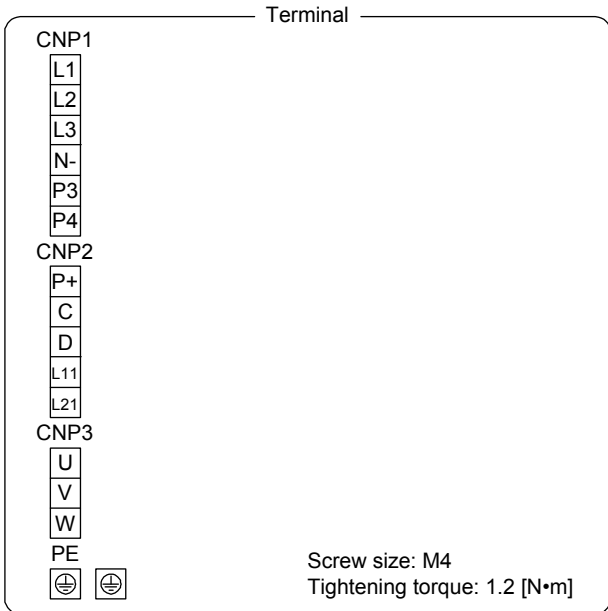
9. DIMENSIONS

(5) MR-J4-200B-RJ020

[Unit: mm]



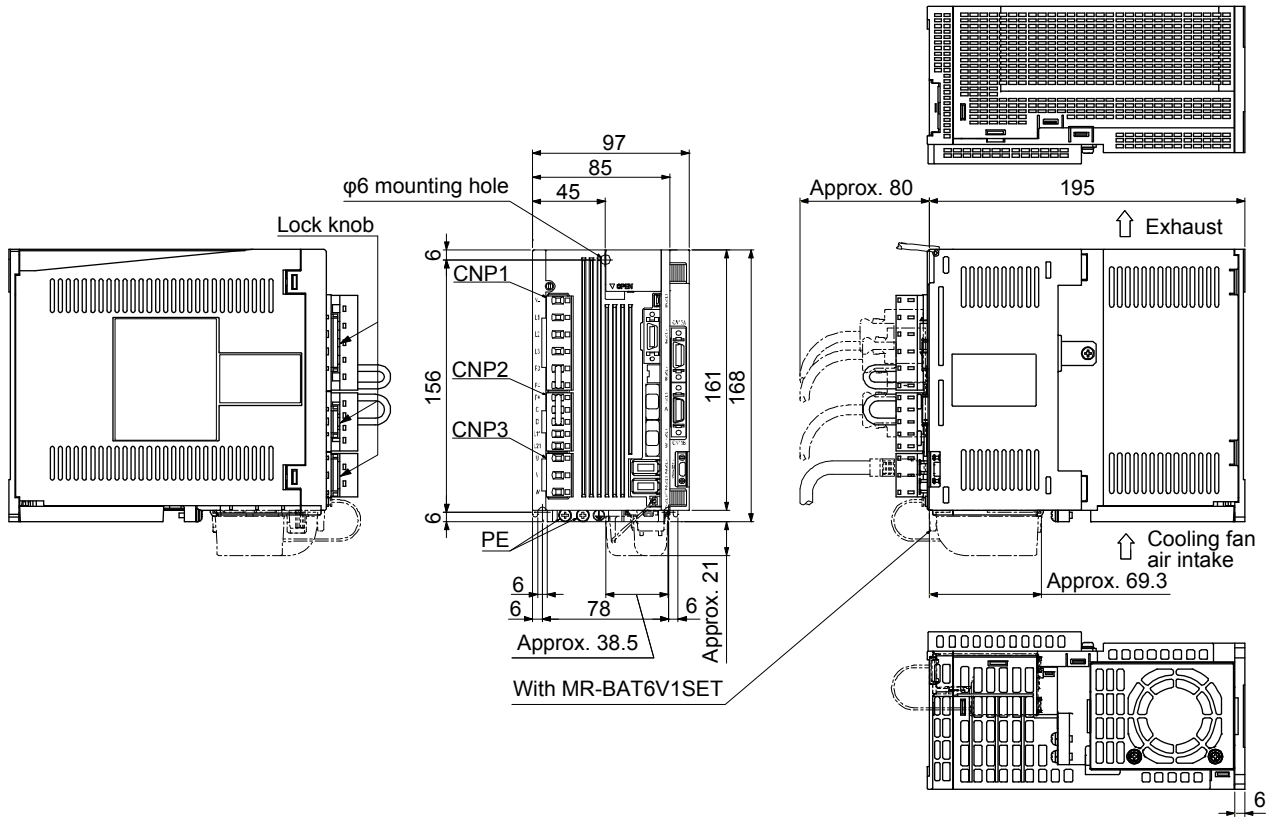
Mass: 2.1 [kg] (servo amplifier only)
 Mounting screw
 Screw size: M5
 Tightening torque: 3.24 [N·m]



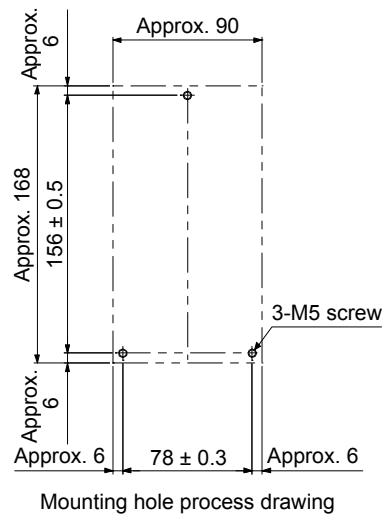
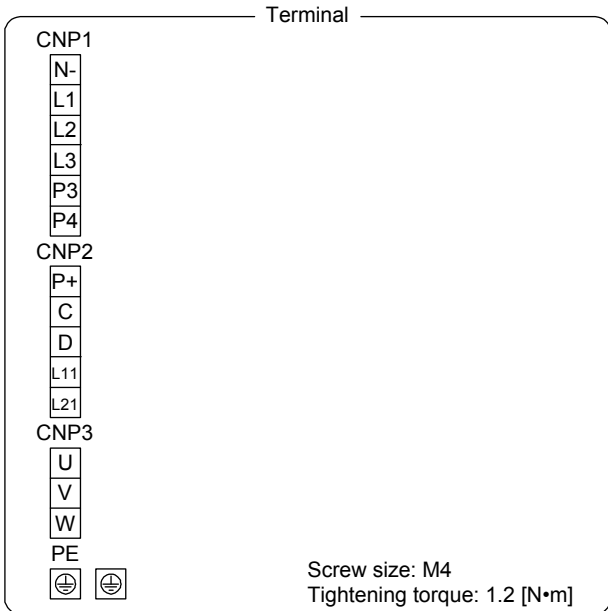
9. DIMENSIONS

(6) MR-J4-200B4-RJ020

[Unit: mm]



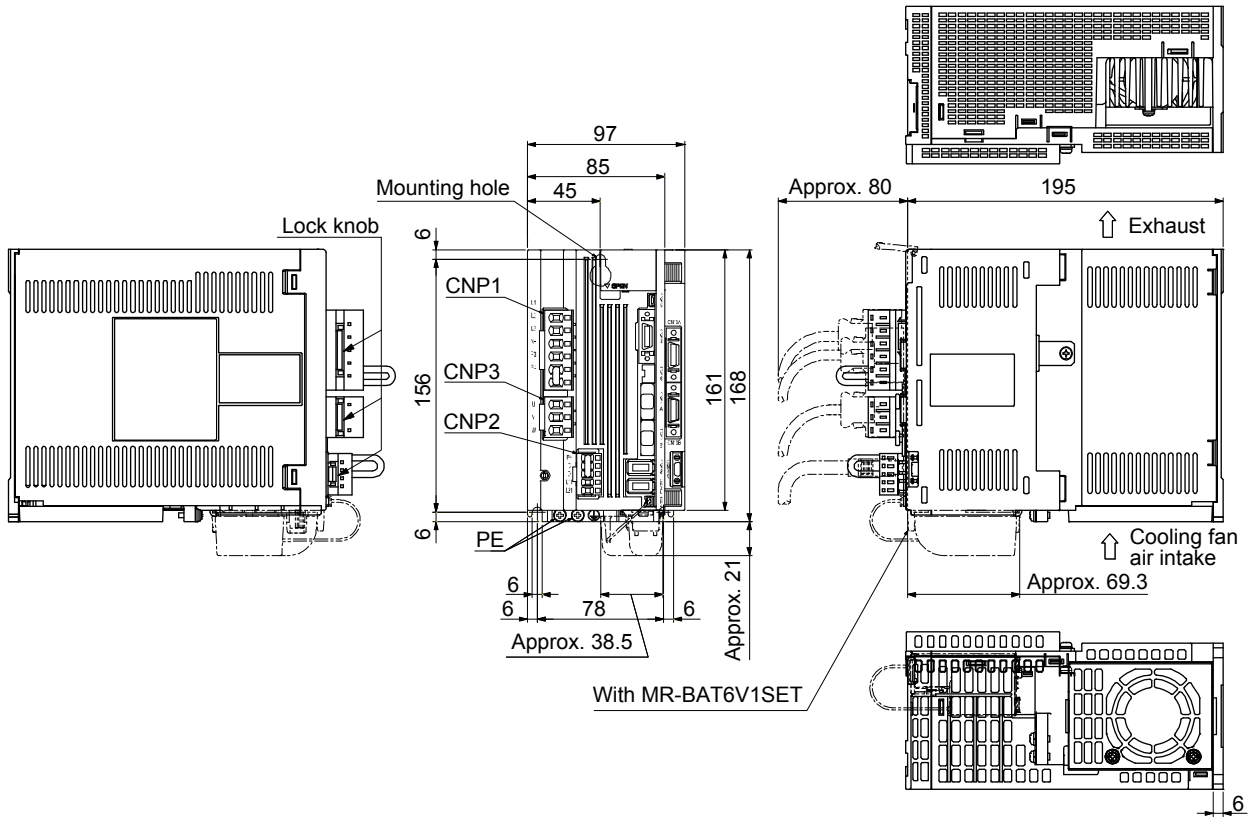
Mass: 2.1 [kg] (servo amplifier only)
 Mounting screw
 Screw size: M5
 Tightening torque: 3.24 [N·m]



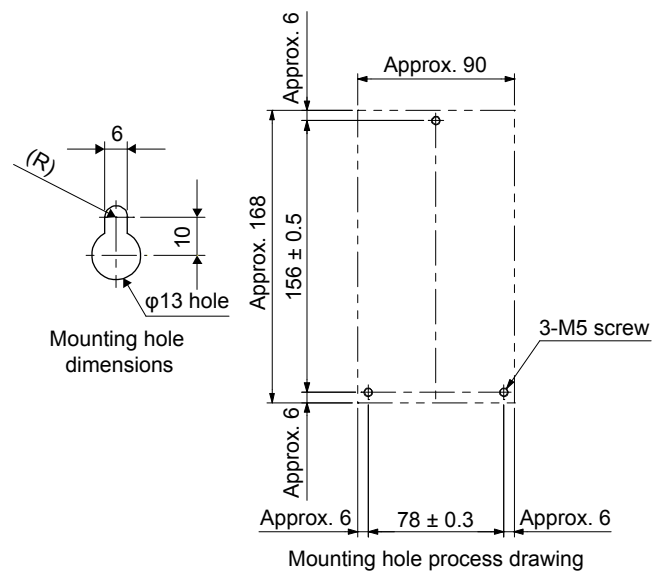
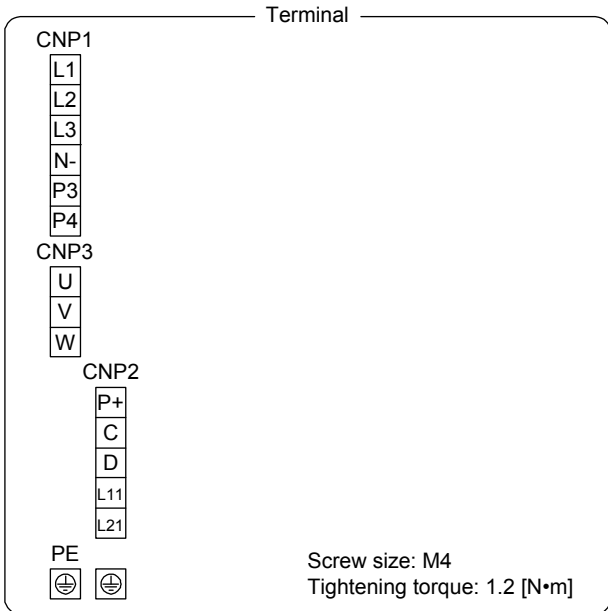
9. DIMENSIONS

(7) MR-J4-350B-RJ020

[Unit: mm]



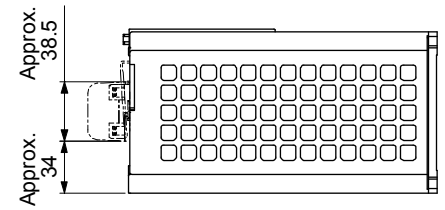
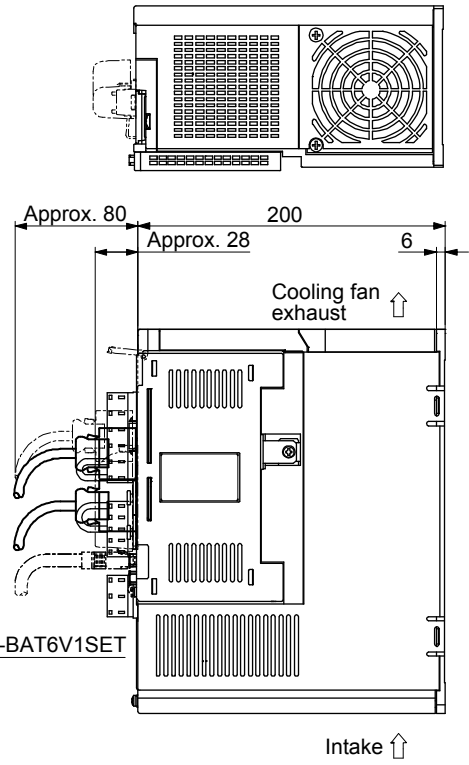
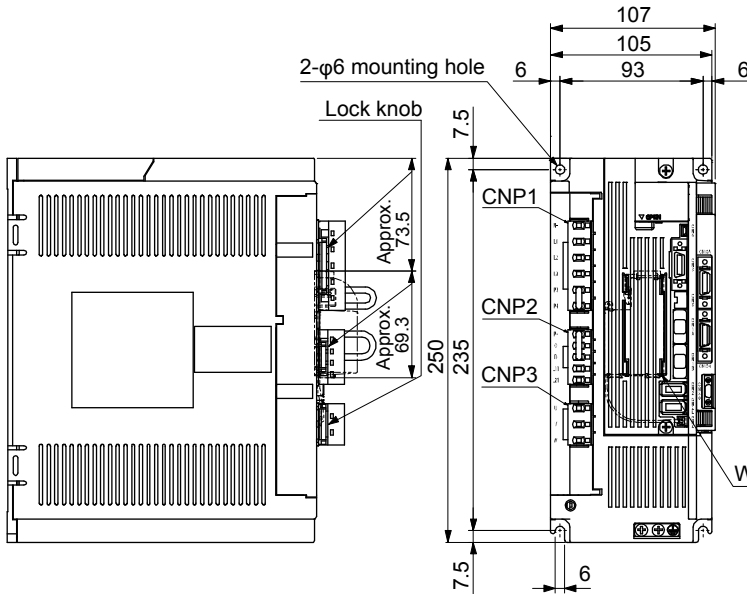
Mass: 2.3 [kg] (servo amplifier only)
 Mounting screw
 Screw size: M5
 Tightening torque: 3.24 [N·m]



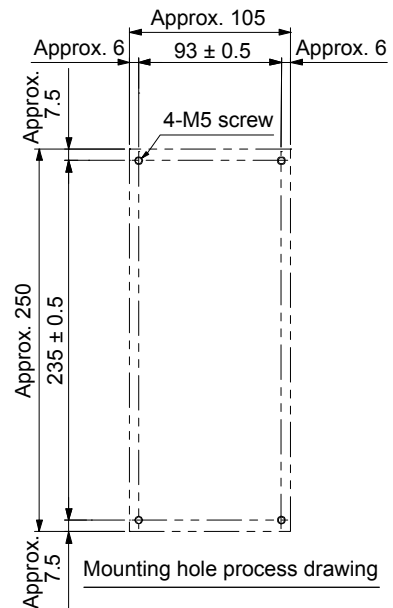
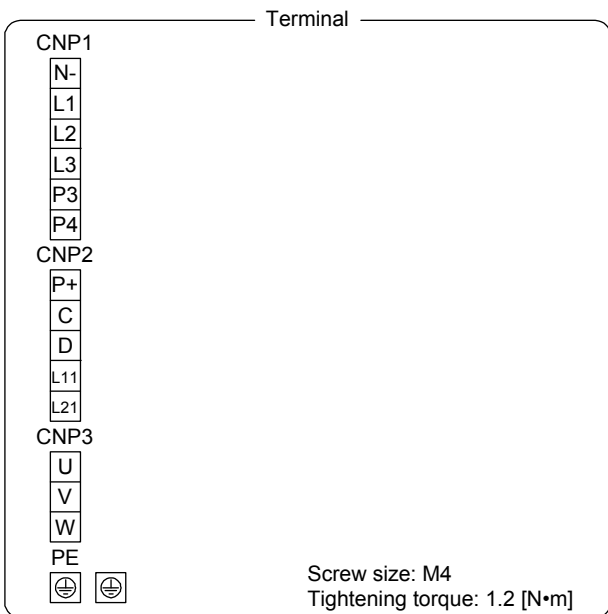
9. DIMENSIONS

(8) MR-J4-350B4-RJ020

[Unit: mm]



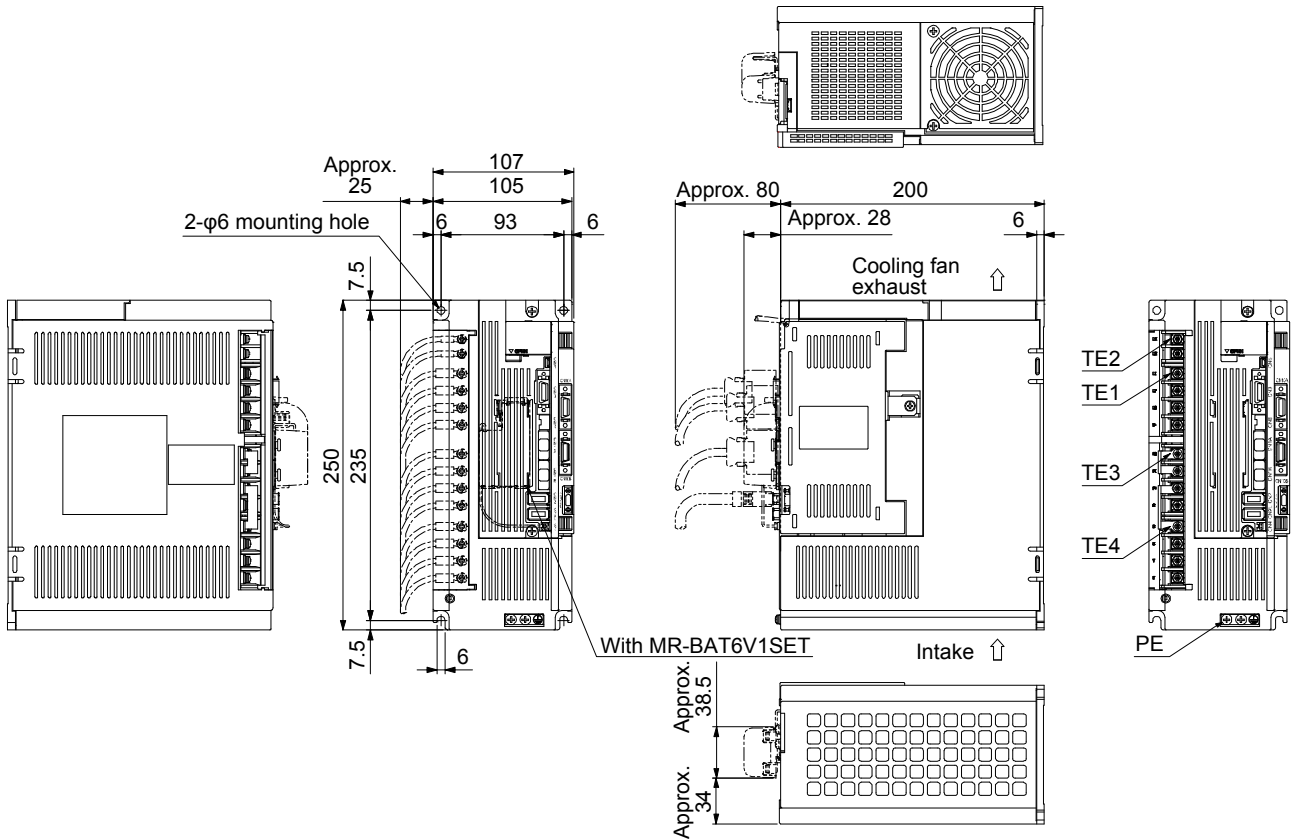
Mass: 3.6 [kg] (servo amplifier only)
 Mounting screw
 Screw size: M5
 Tightening torque: 3.24 [N·m]



9. DIMENSIONS

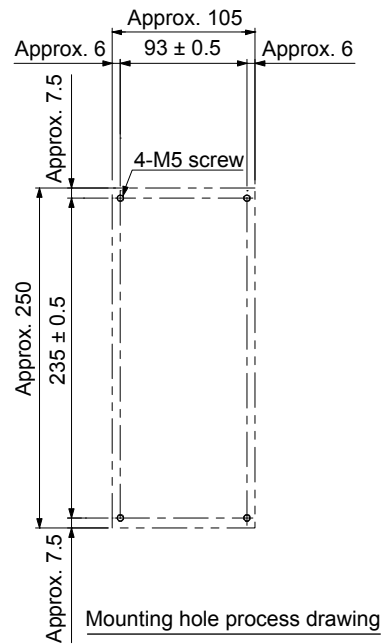
(9) MR-J4-500B-RJ020

[Unit: mm]



Terminal		
TE2	L11 L21	TE2 Screw size: M3.5 Tightening torque: 0.8 [N·m]
TE1	L1 L2 L3 N-	TE1 Screw size: M4 Tightening torque: 1.2 [N·m]
TE3	P3 P4 P+ C	TE3 Screw size: M4 Tightening torque: 1.2 [N·m]
TE4	D U V W	TE4 Screw size: M4 Tightening torque: 1.2 [N·m]
	PE ⊕ ⊖	PE Screw size: M4 Tightening torque: 1.2 [N·m]

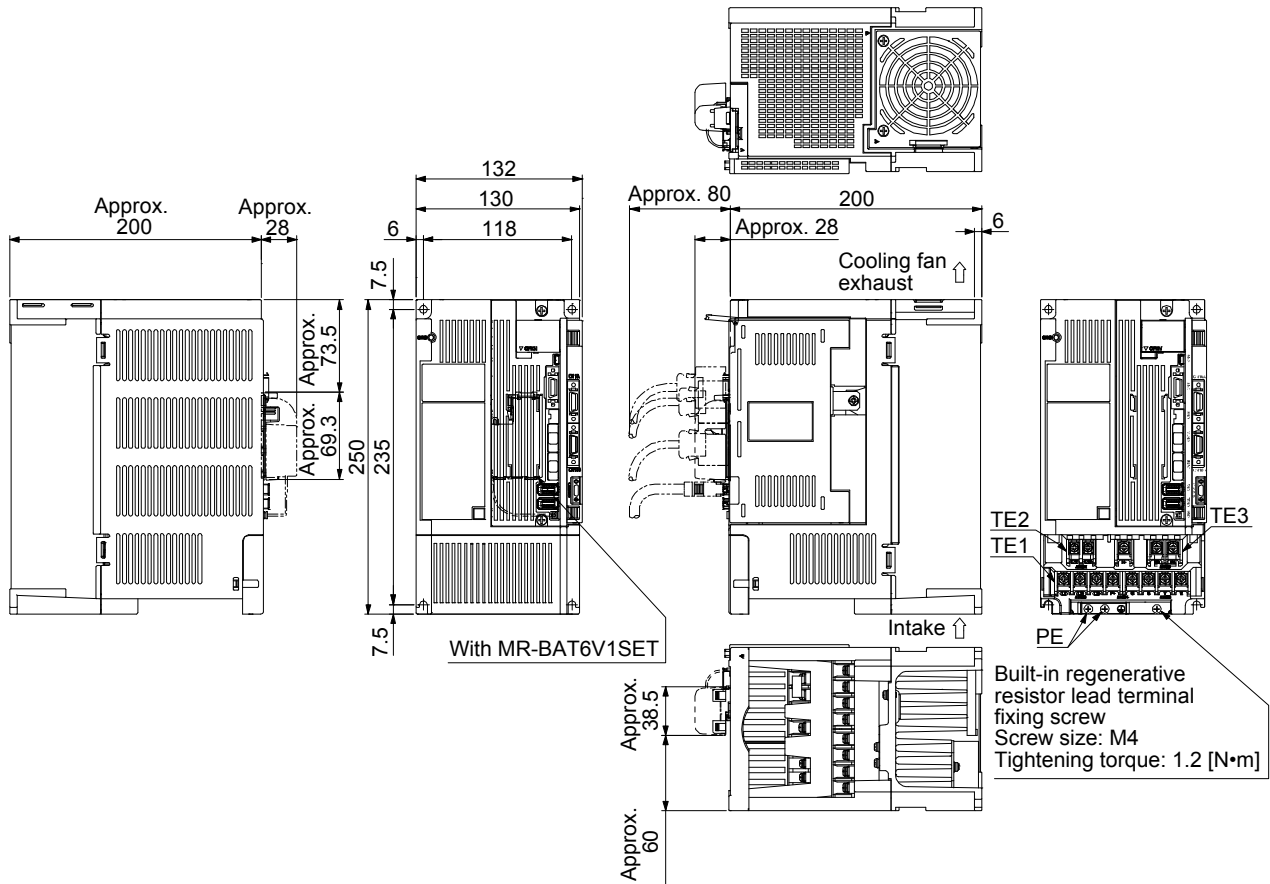
Mass: 4.0 [kg] (servo amplifier only)
 Mounting screw
 Screw size: M5
 Tightening torque: 3.24 [N·m]



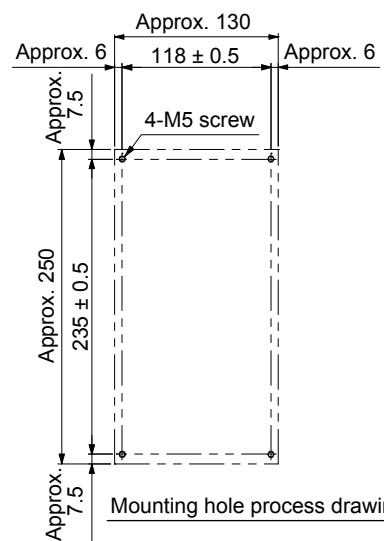
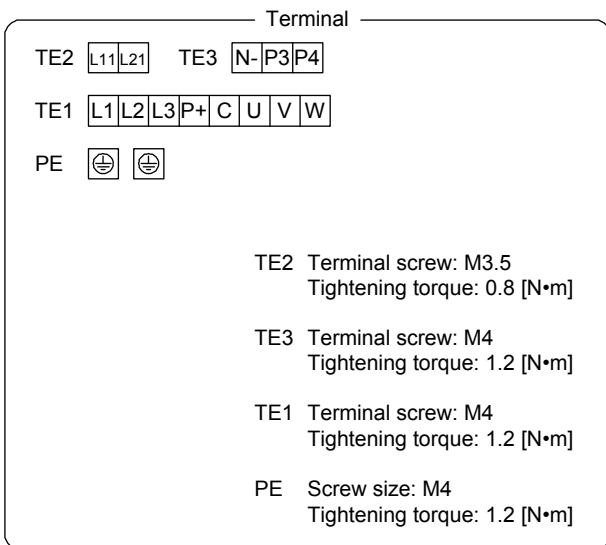
9. DIMENSIONS

(10) MR-J4-500B4-RJ020

[Unit: mm]



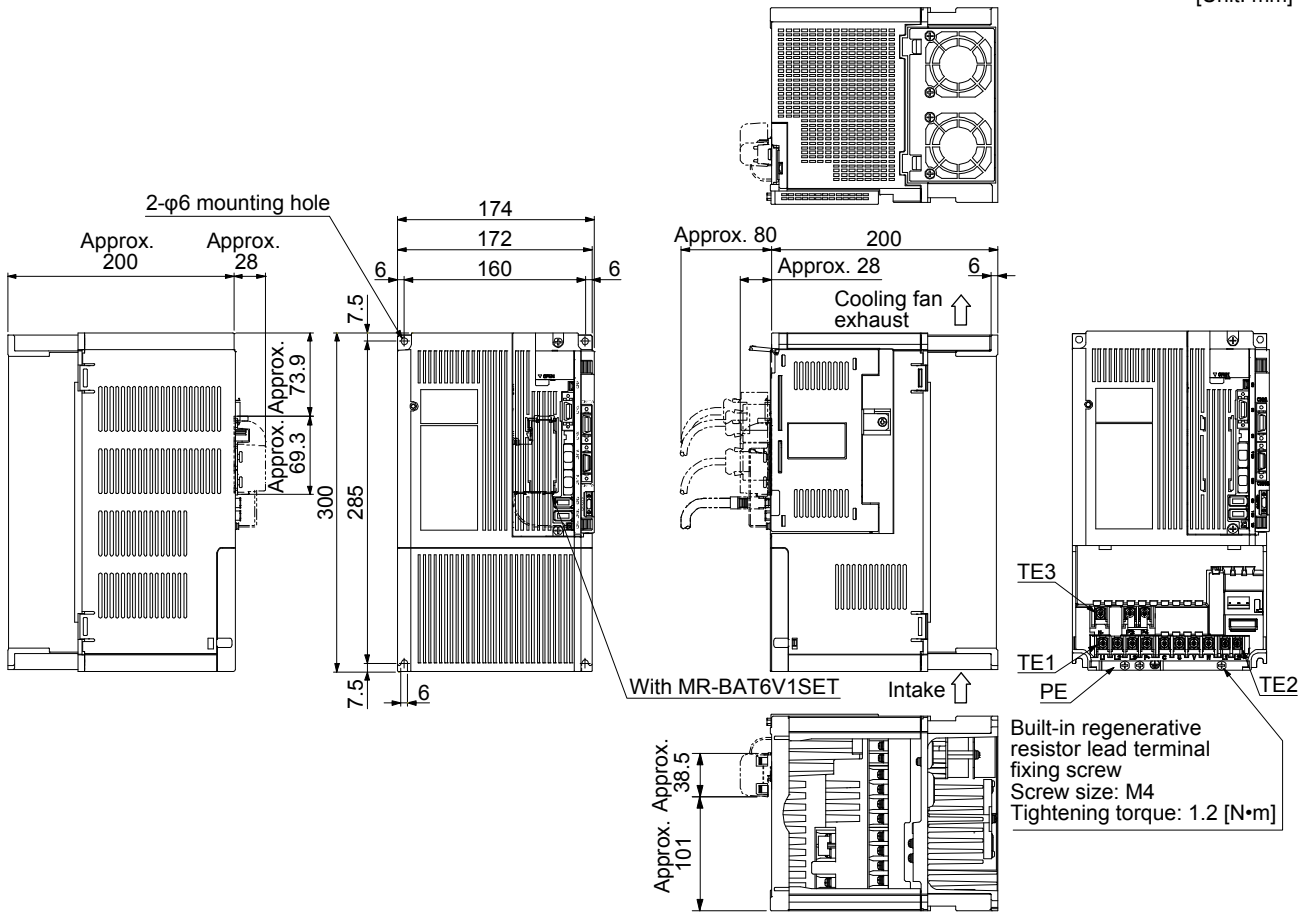
Mass: 4.3 [kg] (servo amplifier only)
 Mounting screw
 Screw size: M5
 Tightening torque: 3.24 [N·m]



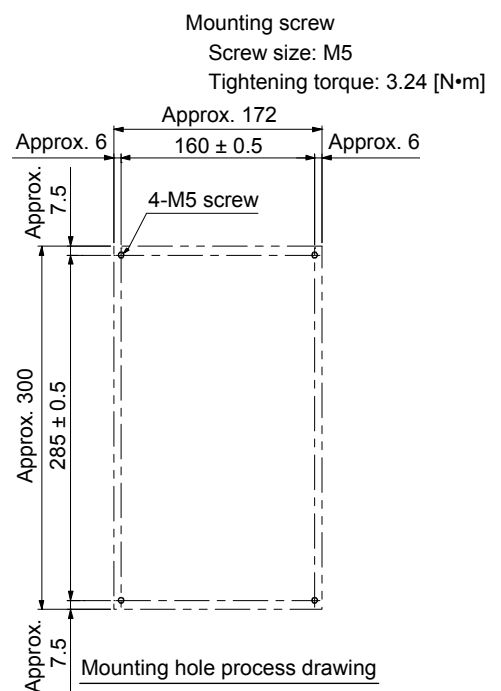
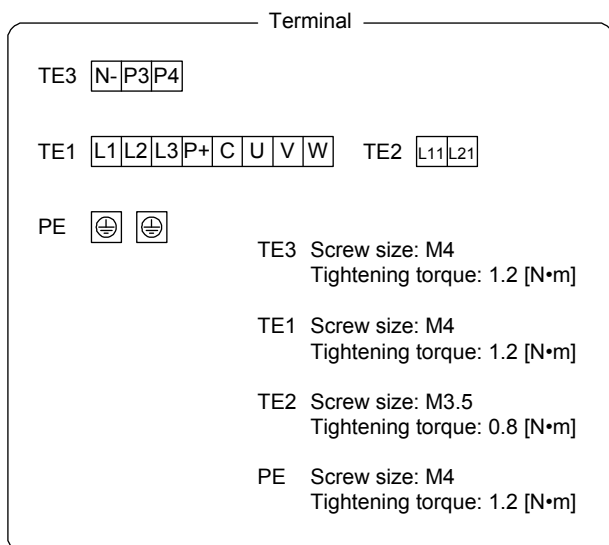
9. DIMENSIONS

(11) MR-J4-700B-RJ020/MR-J4-700B4-RJ020

[Unit: mm]



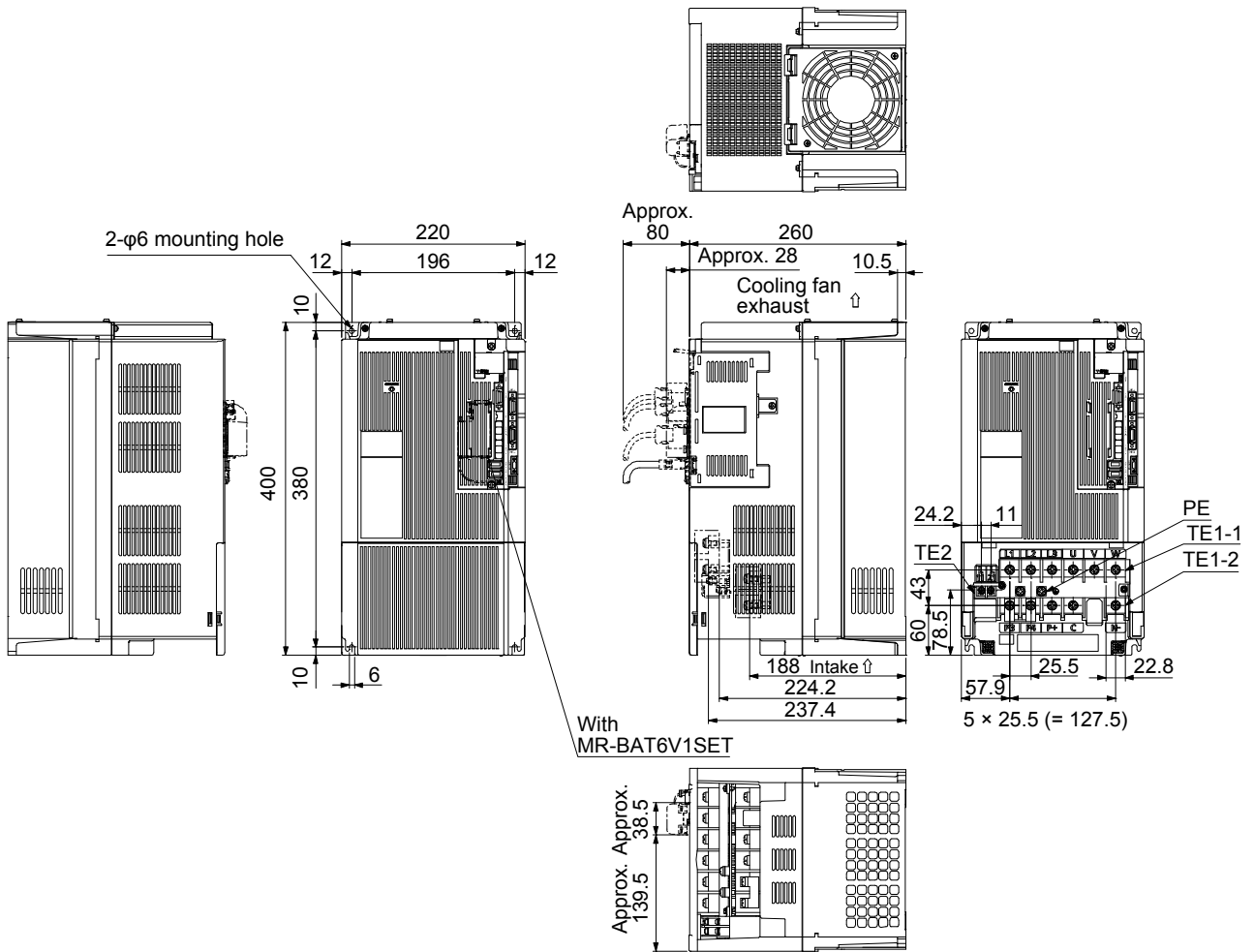
Servo amplifier	Mass [kg] (servo amplifier only)
MR-J4-700B-RJ020	6.2
MR-J4-700B4-RJ020	6.5



9. DIMENSIONS

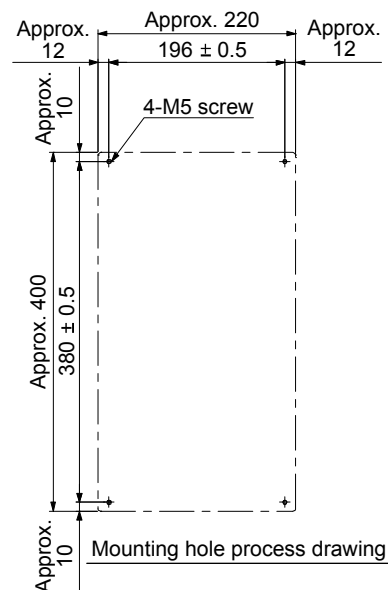
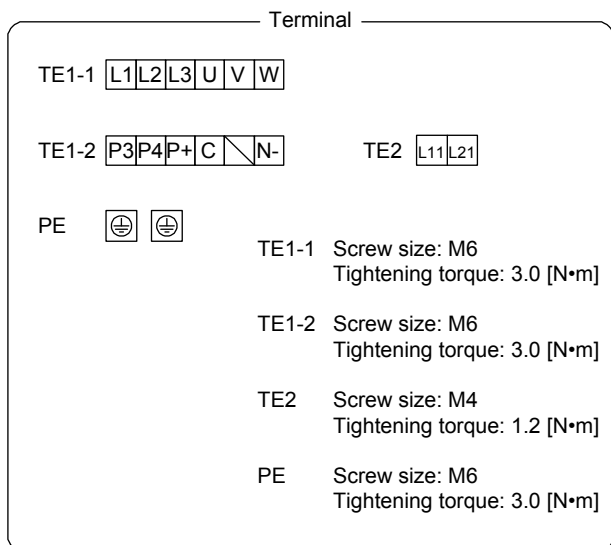
(12) MR-J4-11KB-RJ020/MR-J4-15KB-RJ020/MR-J4-11KB4-RJ020/MR-J4-15KB4-RJ020

[Unit: mm]



Mass: 13.4 [kg]

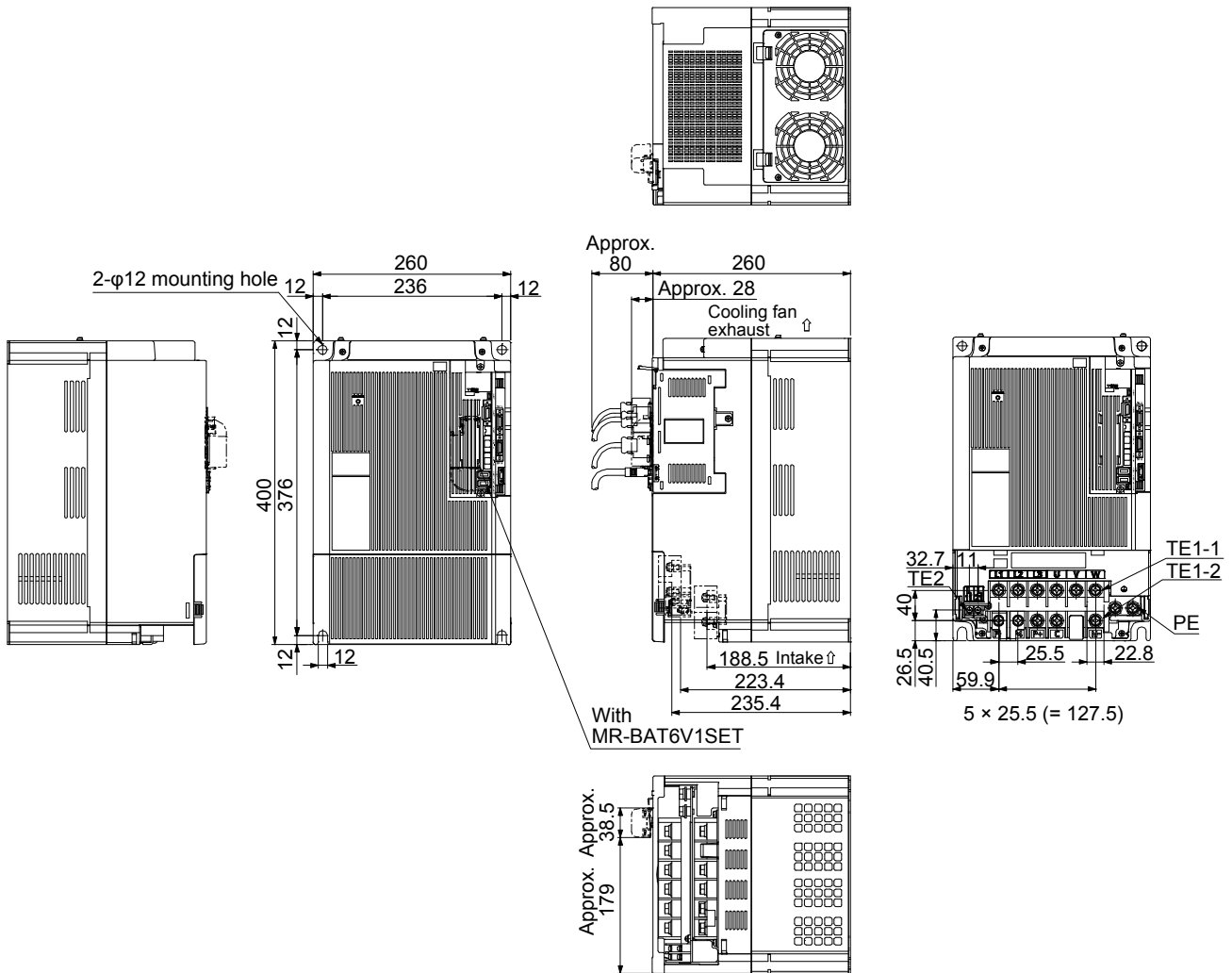
Mounting screw
Screw size: M5
Tightening torque: 3.24 [N·m]



9. DIMENSIONS

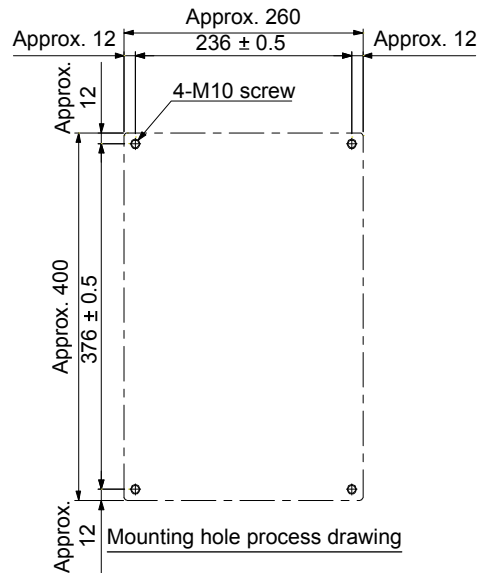
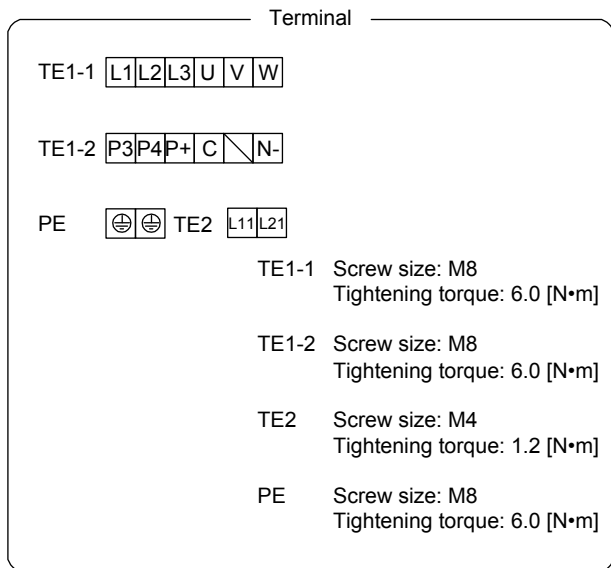
(13) MR-J4-22KB-RJ020/MR-J4-22KB4-RJ020

[Unit: mm]



Mass: 18.2 [kg]

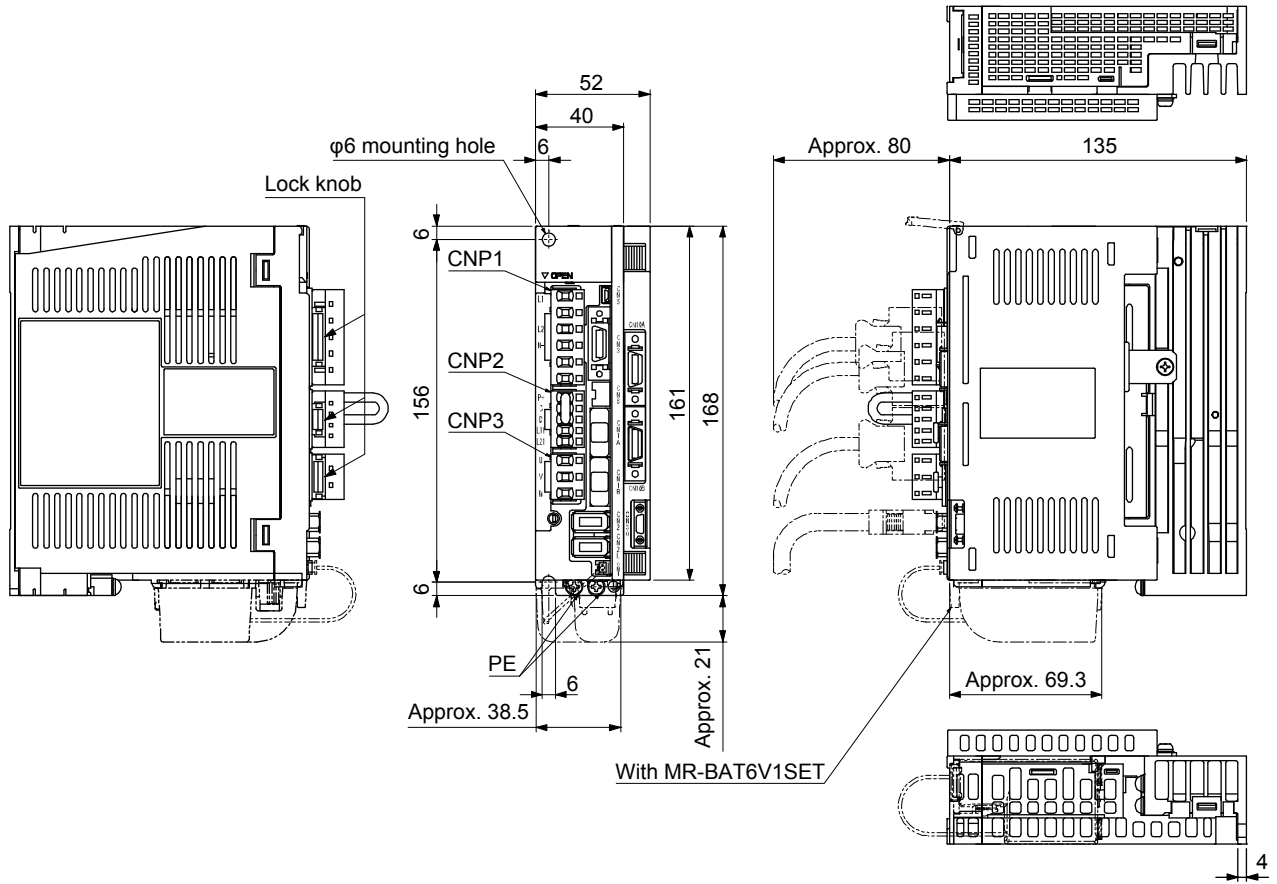
Mounting screw
Screw size: M10
Tightening torque: 26.5 [N·m]



9. DIMENSIONS

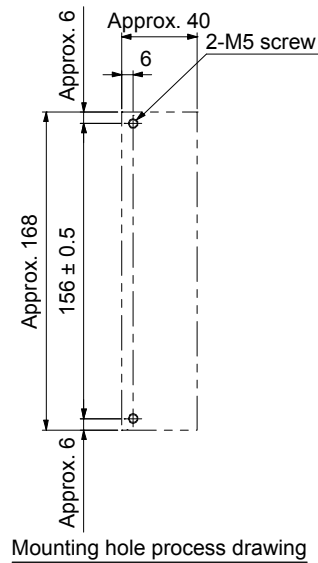
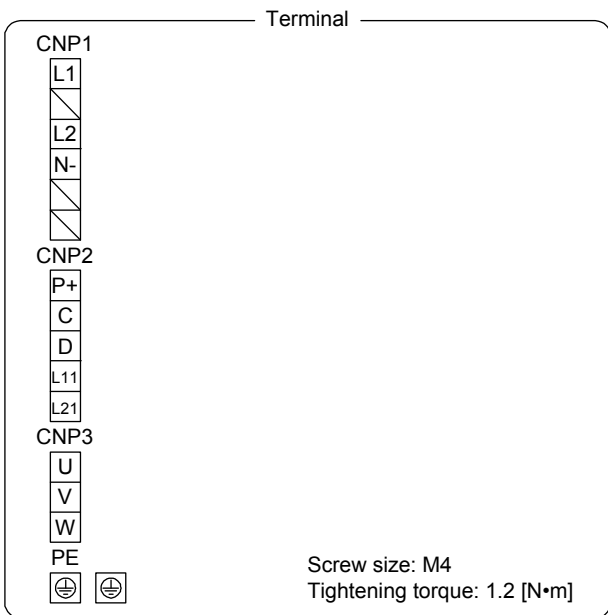
(14) MR-J4-10B1-RJ020/MR-J4-20B1-RJ020

[Unit: mm]



Mass: 0.8 [kg] (servo amplifier only)

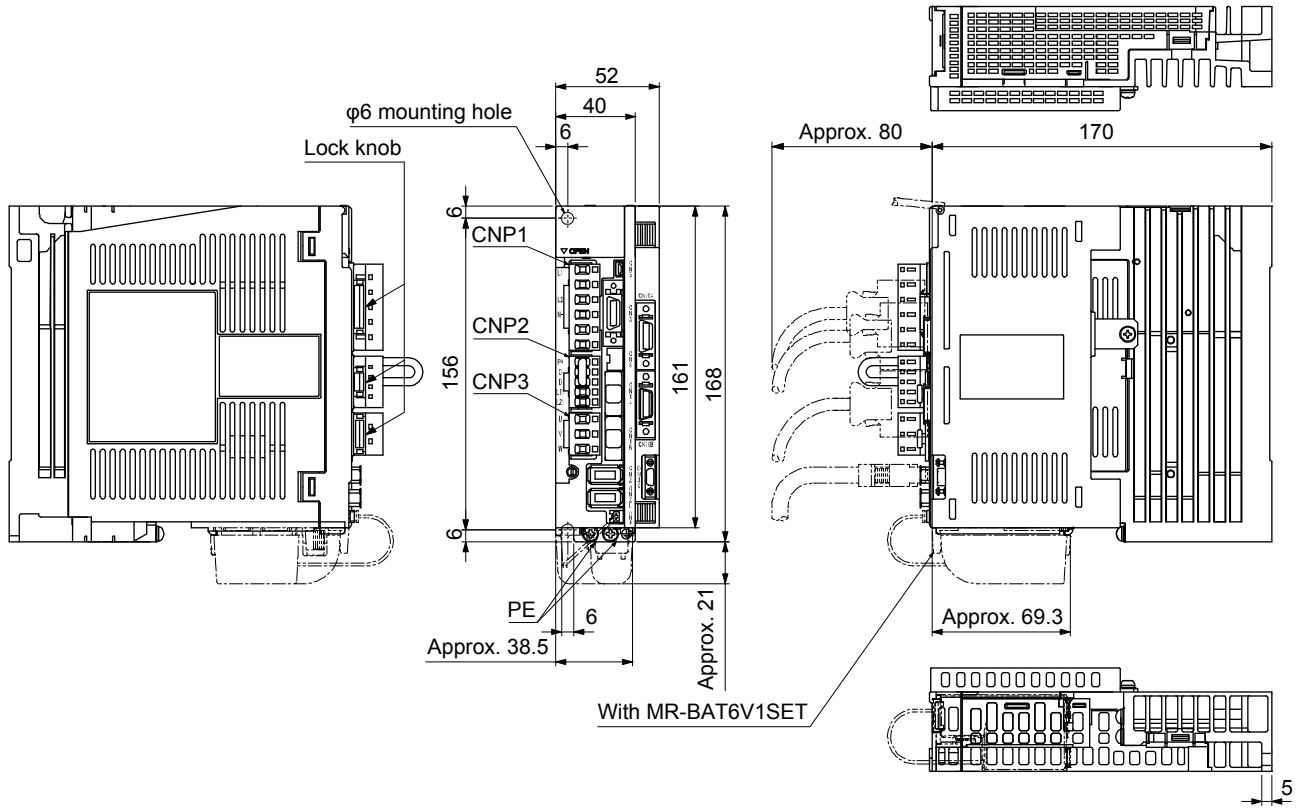
Mounting screw
Screw size: M5
Tightening torque: 3.24 [N·m]



9. DIMENSIONS

(15) MR-J4-40B1-RJ020

[Unit: mm]

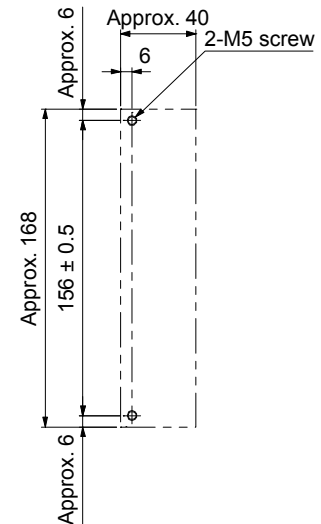
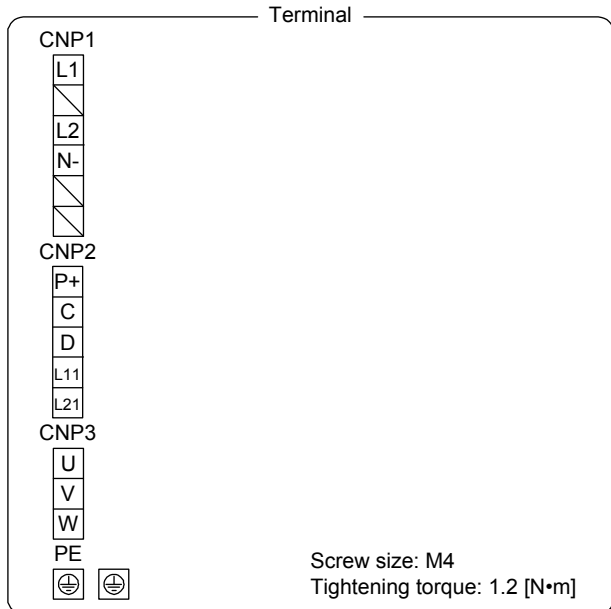


Mass: 1.0 [kg] (servo amplifier only)

Mounting screw

Screw size: M5

Tightening torque: 3.24 [N•m]

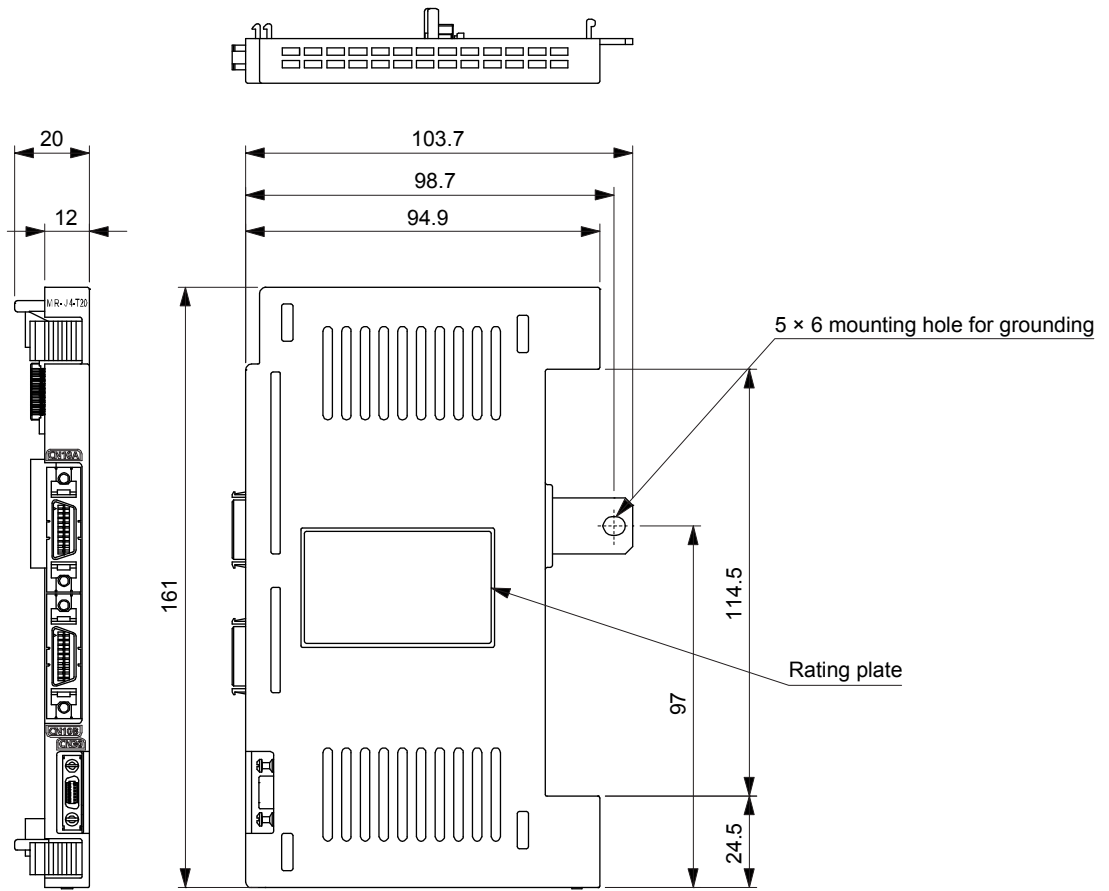


Mounting hole process drawing

9. DIMENSIONS

9.2 MR-J4-T20

[Unit: mm]



Mass: 0.14 [kg]

9. DIMENSIONS

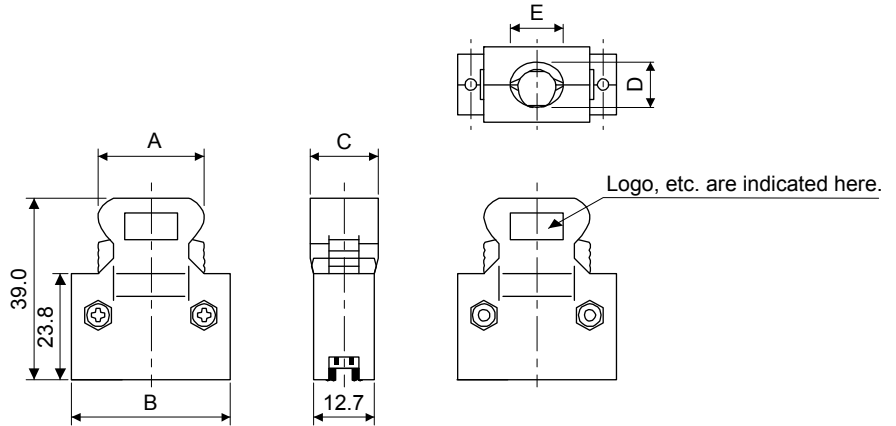
9.3 Connectors

9.3.1 Servo amplifier side connectors

(1) Miniature delta ribbon (MDR) system (3M) for CN3

(a) One-touch lock type

[Unit: mm]

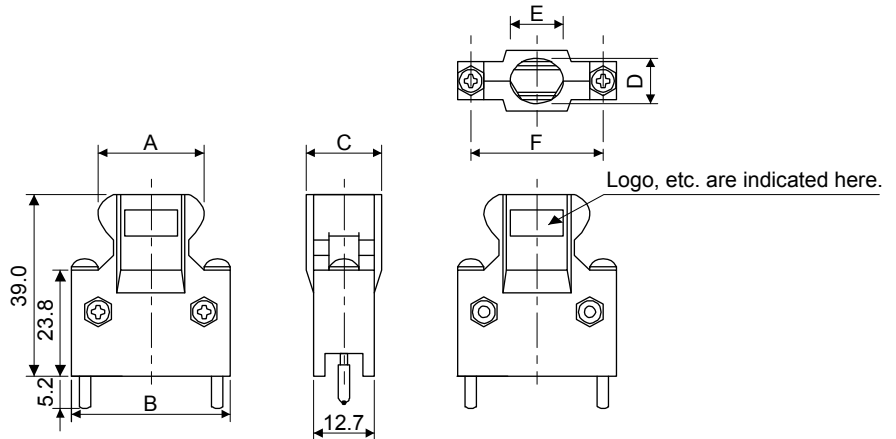


Connector	Shell kit	Variable dimensions				
		A	B	C	D	E
10120-3000PE	10320-52F0-008	22.0	33.3	14.0	10.0	12.0

(b) Jack screw M2.6 type

This is not available as option.

[Unit: mm]

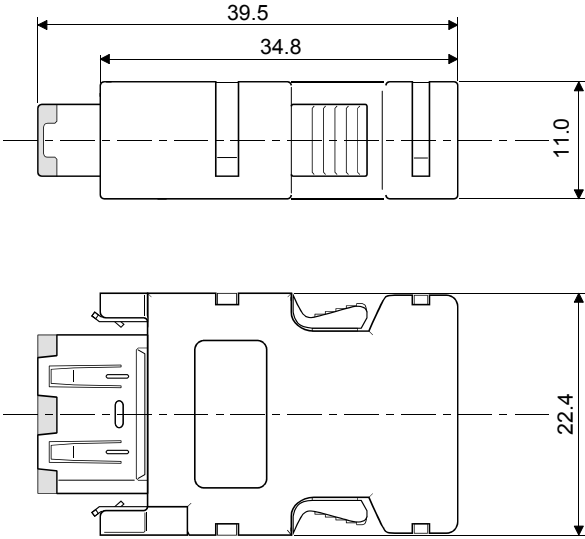


Connector	Shell kit	Variable dimensions					
		A	B	C	D	E	F
10120-3000PE	10320-52A0-008	22.0	33.3	14.0	10.0	12.0	27.4

9. DIMENSIONS

(2) SCR connector system (3M) for CN2
Receptacle: 36210-0100PL
Shell kit: 36310-3200-008

[Unit: mm]

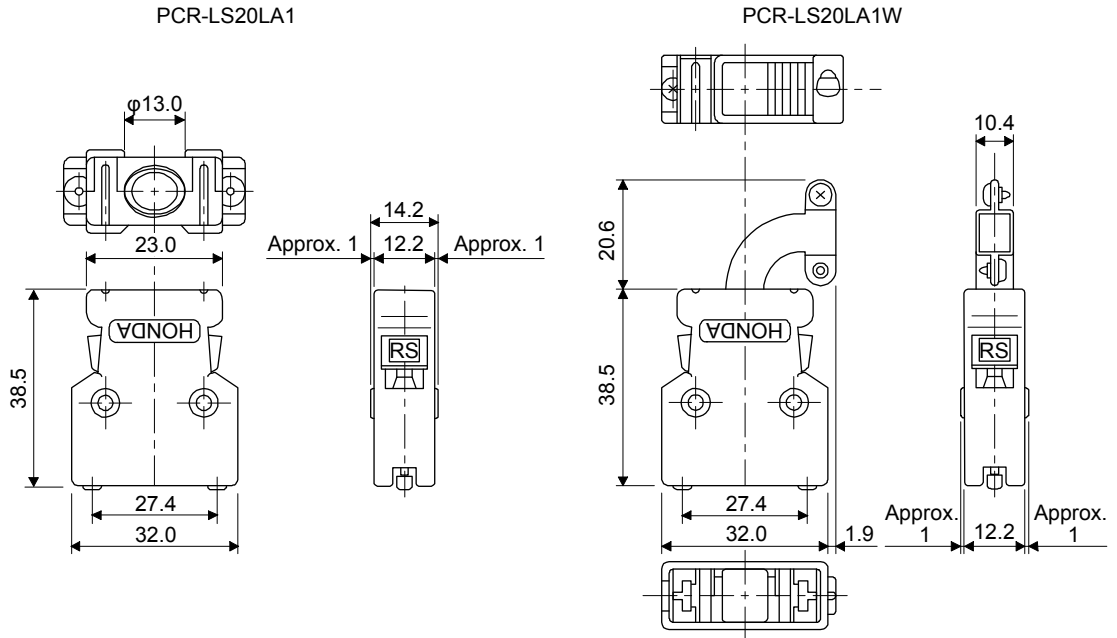


9. DIMENSIONS

9.3.2 MR-J4-T20 connectors

(1) Connector for CN10A/CN10B (Honda Tsushin Kogyo)

[Unit: mm]



Number of pins	Model		
	Connector	Case	Crimping terminal
20	PCR-S20FS + (soldered type)	PCR-LS20LA1	FHAT-002A
	PCR-S20F (crimped type) (Note)	PCR-LS20LA1W (Note)	

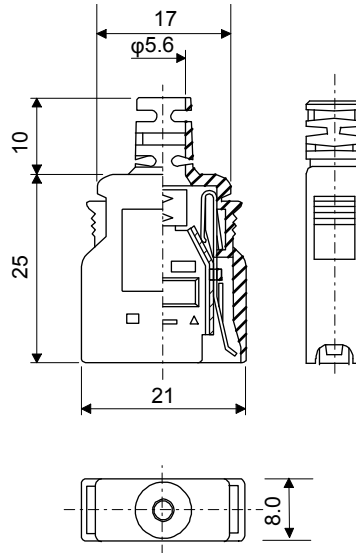
Note. PCR-S20F and PCR-LS20LA1W are not options. They are to be supplied by the customer.

9. DIMENSIONS

(2) Connector for CN30A (JAE)

[Unit: mm]

Connector: HDR-E14MG1+
Case: HDR-E14LPA5



Number of pins	Model		
	Connector	Case	(Note) Tool
14	HDR-E14MG1+	HDR-E14LPA5	Wire straightening tool: FHAT-0029 Crimping terminal: FHPT-0004C

Note. Not available from us. They are to be supplied by the customer.

10. CHARACTERISTICS

10. CHARACTERISTICS

10.1 Overload protection characteristics

An electronic thermal is built in the servo amplifier to protect the servo motor, servo amplifier and servo motor power wires from overloads.

[AL. 50 Overload 1] occurs if an overload operation performed is above the electronic thermal protection curve shown in fig. 10.1. [AL. 51 Overload 2] occurs if the maximum current is applied continuously for several seconds due to machine collision, etc. Use the equipment on the left-side area of the continuous or broken line in the graph.

For the system where the unbalanced torque occurs, such as a vertical axis system, the unbalanced torque of the machine should be kept at 70% or less of the rated torque.

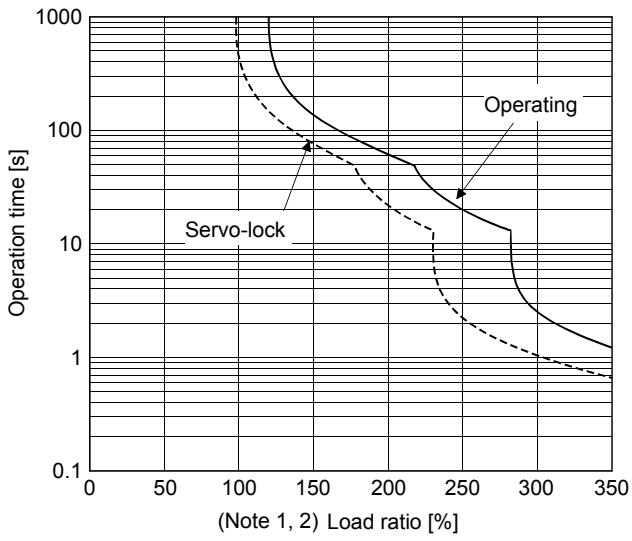
This servo amplifier has a servo motor overload protective function. (The servo motor overload current (full load current) is set on the basis of 115% rated current of the servo amplifier.)

The following table shows combinations of each servo motor and graph of overload protection characteristics.

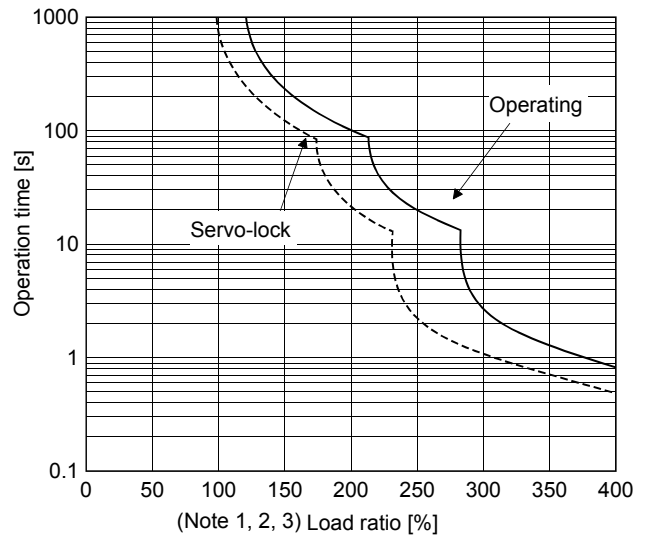
Servo motor							Graph of overload protection characteristics
HG-KR	HG-MR	HG-SR	HG-UR	HG-RR	HG-JR	HG-JR (When the maximum torque is 400%)	
053 13	053 13		72				Characteristics a
23 43 73	23 43 73	51 81 52 102			53 73 103	53	Characteristics b
		121 201 152 202 301 352	152 202	103 153 203	153 203 353	73 103 153 203	Characteristics c
		421 502 702	352 502	353 503	601 701M 503 703	353 503	Characteristics d
					801 12K1 15K1 20K1 25K1 11K1M 15K1M 22K1M 903		Characteristics e
		524 1024			534 734 1034	534	Characteristics b
		1524 2024 3524			1534 2034 3534	734 1034 1534 2034	Characteristics c
		5024 7024			6014 701M4 5034 7034	3534 5034	Characteristics d
					8014 12K14 15K14 20K14 25K14 11K1M4 15K1M4 22K1M4 9034		Characteristics e

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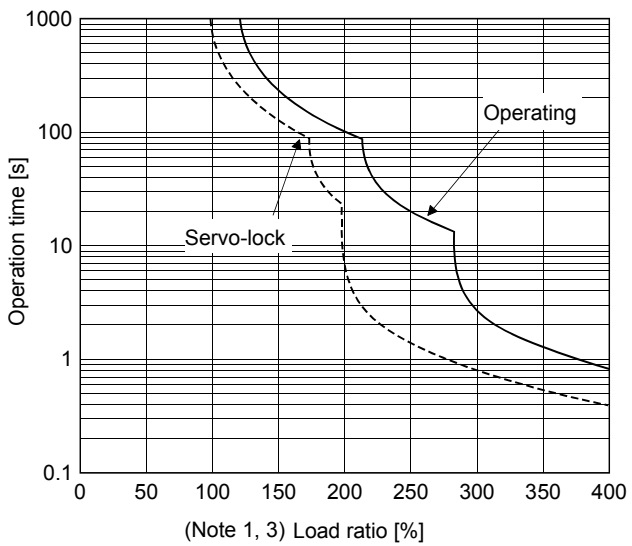
The following graphs show overload protection characteristics.



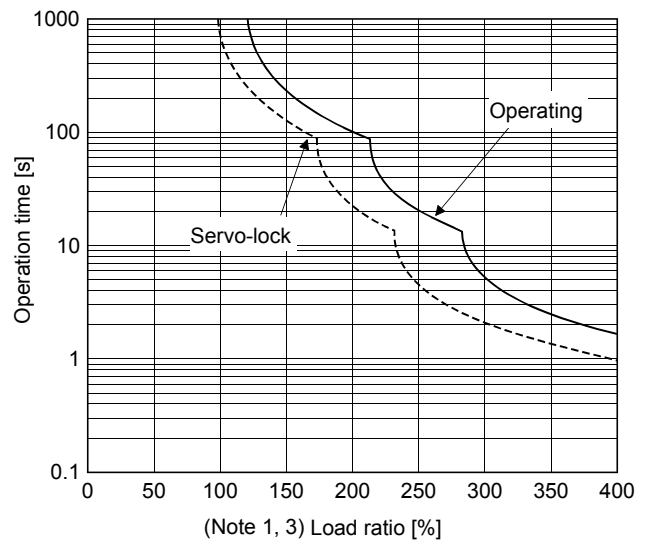
Characteristics a



Characteristics b

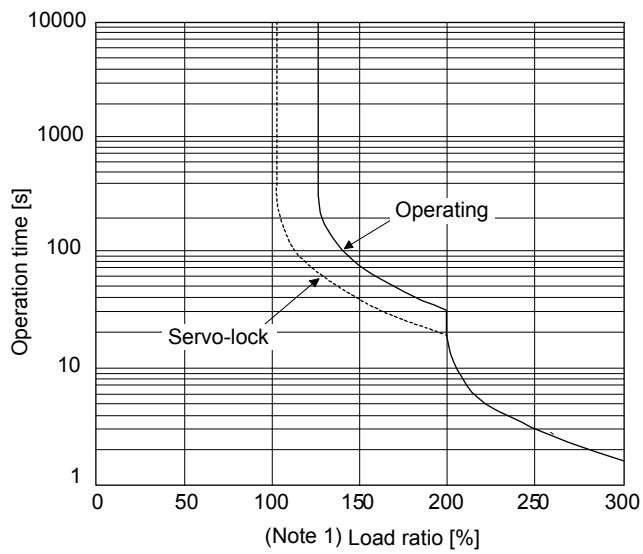


Characteristics c



Characteristics d

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Characteristics e

- Note 1. If an operation that generates torque more than 100% of the rating is performed with an abnormally high frequency in a servo motor stop status (servo-lock status) or in a 30 r/min or less low-speed operation status, the servo amplifier may malfunction regardless of the electronic thermal protection.
2. The load ratio ranging from 300% to 350% applies to the HG-KR servo motor.
3. The operation time at the load ratio of 300% to 400% applies when the maximum torque of HG-JR servo motor is increased to 400% of rated torque.

Fig. 10.1 Electronic thermal protection characteristics

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10.2 Power supply capacity and generated loss

(1) Amount of heat generated by the servo amplifier

Table 10.1 indicates servo amplifiers' power supply capacities and losses generated under rated load. For thermal design of an enclosed type cabinet, use the values in the table in consideration for the worst operating conditions. The actual amount of generated heat will be intermediate between values at rated torque and servo-off according to the duty used during operation. When the servo motor is run at less than the rated speed, the power supply capacity will be smaller than the value in the table, but the servo amplifier's generated heat will not change.

Table 10.1 Power supply capacity and generated loss per servo motor at rated output

Servo amplifier	Servo motor	(Note 1) Power supply capacity [kVA]	(Note 2) Servo amplifier generated heat [W]			Area required for heat dissipation [m ²]
			At rated output	At rated output [Generated heat in the cabinet when cooled outside the cabinet] (Note 3)	With servo-off	
MR-J4-10B-RJ020	HG-MR053	0.3	25		15	0.5
	HG-MR13	0.3	25		15	0.5
	HG-KR053	0.3	25		15	0.5
	HG-KR13	0.3	25		15	0.5
MR-J4-20B-RJ020	HG-MR23	0.5	25		15	0.5
	HG-KR23	0.5	25		15	0.5
MR-J4-40B-RJ020	HG-MR43	0.9	35		15	0.7
	HG-KR43	0.9	35		15	0.7
MR-J4-60B-RJ020	HG-SR52	1.0	40		15	0.8
	HG-SR51	1.0	40		15	0.8
	HG-JR53	1.0	40		15	0.8
MR-J4-70B-RJ020	HG-MR73	1.3	50		15	1.0
	HG-KR73	1.3	50		15	1.0
	HG-UR72	1.3	50		15	1.0
	HG-JR73	1.3	50		15	1.0
MR-J4-100B-RJ020	HG-SR102	1.7	50		15	1.0
	HG-SR81	1.5	50		15	1.0
	HG-JR103	1.7	50		15	1.0
MR-J4-200B-RJ020	HG-SR152	2.5	90		20	1.8
	HG-SR202	3.5	90		20	1.8
	HG-SR121	2.1	90	20	1.8	
	HG-SR201	3.5	90	20	1.8	
	HG-RR103	1.7	50	15	1.0	
	HG-RR153	2.5	90	20	1.8	
	HG-UR152	2.5	90	20	1.8	
	HG-JR153	2.5	90	20	1.8	
	HG-JR203	3.5	90	20	1.8	
MR-J4-350B-RJ020	HG-SR352	5.5	130	20	2.6	
	HG-SR301	4.8	120	20	2.4	
	HG-RR203	3.5	90	20	1.8	
	HG-UR202	3.5	90	20	1.8	
	HG-JR353	5.5	160	20	2.7	
MR-J4-500B-RJ020	HG-SR502	7.5	195	25	3.9	
	HG-SR421	6.3	160	25	3.2	
	HG-RR353	5.5	135	25	2.7	
	HG-RR503	7.5	195	25	3.9	
	HG-UR352	5.5	195	25	3.9	
	HG-UR502	7.5	195	25	3.9	
	HG-JR503	7.5	195	25	3.9	
MR-J4-700B-RJ020	HG-SR702	10	300	25	6.0	
	HG-JR703	10	300	25	6.0	

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Servo amplifier	Servo motor	(Note 1) Power supply capacity [kVA]	(Note 2) Servo amplifier generated heat [W]			Area required for heat dissipation [m ²]	
			At rated output	At rated output [Generated heat in the cabinet when cooled outside the cabinet] (Note 3)	With servo-off		
MR-J4-11KB-RJ020	HG-JR903	13	435	130	45	8.7	
	HG-JR11K1M	16	530	160	45	11.0	
	HG-JR801	12	370	110	45	7.0	
	HG-JR12K1	18	570	170	45	11.5	
MR-J4-15KB-RJ020	HG-JR15K1M	22	640	195	45	13.0	
	HG-JR15K1	22	640	195	45	12.8	
MR-J4-22KB-RJ020	HG-JR22K1M	33	850	260	55	17.0	
	HG-JR20K1	30	800	240	55	16.0	
	HG-JR25K1	38	900	270	55	19.0	
MR-J4-60B4-RJ020	HG-SR524	1.0	40	/	18	0.8	
	HG-JR534	1.0	40		18	0.8	
MR-J4-100B4-RJ020	HG-SR1024	1.7	60		18	1.2	
	HG-JR734	1.3	60		18	1.2	
MR-J4-200B4-RJ020	HG-JR1034	1.7	60		18	1.2	
	HG-SR1524	2.5	90		20	1.8	
MR-J4-350B4-RJ020	HG-SR2024	3.5	90		20	1.8	
	HG-JR1534	2.5	90		20	1.8	
MR-J4-500B4-RJ020	HG-JR2034	3.5	90		20	1.8	
	HG-SR3524	5.5	130		20	2.6	
MR-J4-700B4-RJ020	HG-JR3534	5.5	160		20	2.7	
	HG-SR5024	7.5	195		25	3.9	
MR-J4-11KB4-RJ020	HG-JR5034	7.5	195		25	3.9	
	HG-SR7024	10	300		25	6.0	
MR-J4-15KB4-RJ020	HG-JR7034	10	300		25	6.0	
	HG-JR701M4	10	300		25	6.0	
MR-J4-22KB4-RJ020	HG-JR6014	8.6	250		25	5.0	
	HG-JR9034	13	435		130	45	8.7
MR-J4-15KB4-RJ020	HG-JR11K1M4	16	530		160	45	11.0
	HG-JR8014	12	370		110	45	7.0
MR-J4-22KB4-RJ020	HG-JR12K14	18	570	170	45	11.5	
	HG-JR15K1M4	22	640	195	45	13.0	
MR-J4-40B1-RJ020	HG-JR15K14	22	640	195	45	12.8	
	HG-JR22K1M4	33	850	260	55	17.0	
MR-J4-10B1-RJ020	HG-JR20K14	30	800	240	55	16.0	
	HG-JR25K14	38	900	270	55	19.0	
MR-J4-20B1-RJ020	HG-MR053	0.3	25	/	15	0.5	
	HG-MR13	0.3	25		15	0.5	
MR-J4-40B1-RJ020	HG-KR053	0.3	25		15	0.5	
	HG-KR13	0.3	25		15	0.5	
MR-J4-10B1-RJ020	HG-MR23	0.5	25		15	0.5	
	HG-KR23	0.5	25		15	0.5	
MR-J4-20B1-RJ020	HG-MR43	0.9	35		15	0.7	
	HG-KR43	0.9	35		15	0.7	

- Note 1. The power supply equipment capacity changes with the power supply impedance. This value is applicable when the power factor improving AC reactor or power factor improving DC reactor is not used.
- Note 2. Heat generated during regeneration is not included in the servo amplifier-generated heat. To calculate heat generated by the regenerative option, refer to section 11.2.
- Note 3. This value is applicable when the servo amplifier is cooled by using the panel through attachment.

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(2) Heat dissipation area for an enclosed type cabinet

The enclosed type cabinet (hereafter called the cabinet) which will contain the servo amplifier should be designed to ensure that its temperature rise is within +10 °C at the ambient temperature of 40 °C. (With an approximately 5 °C safety margin, the system should operate within a maximum 55 °C limit.) The necessary cabinet heat dissipation area can be calculated by equation 10.1.

$$A = \frac{P}{K \cdot \Delta T} \dots\dots\dots (10.1)$$

A: Heat dissipation area [m²]

P: Loss generated in the cabinet [W]

ΔT: Difference between the internal and ambient temperatures [°C]

K: Heat dissipation coefficient [5 to 6]

When calculating the heat dissipation area with equation 10.1, assume that P is the sum of all losses generated in the cabinet. Refer to table 10.1 for heat generated by the servo amplifier. "A" indicates the effective area for heat dissipation, but if the cabinet is directly installed on an insulated wall, that extra amount must be added to the cabinet's surface area. The required heat dissipation area will vary with the conditions in the cabinet. If convection in the cabinet is poor and heat builds up, effective heat dissipation will not be possible. Therefore, arrangement of the equipment in the cabinet and the use of a cooling fan should be considered. Table 10.1 lists the cabinet dissipation area for each servo amplifier (guideline) when the servo amplifier is operated at the ambient temperature of 40 °C under rated load.

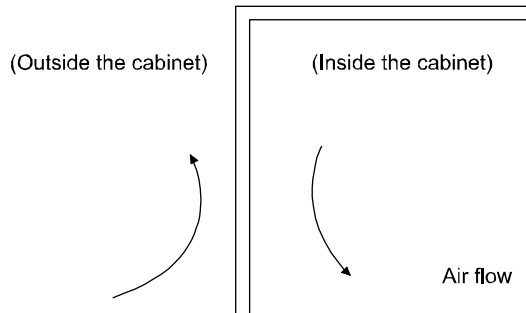


Fig. 10.2 Temperature distribution in an enclosed type cabinet

When air flows along the outer wall of the cabinet, effective heat exchange will be possible, because the temperature slope inside and outside the cabinet will be steeper.

10. CHARACTERISTICS

10.3 Dynamic brake characteristics

POINT
<ul style="list-style-type: none"> ● Do not use the dynamic brake to stop in a normal operation as it is the function to stop in emergency. ● For a machine operating at the recommended load to motor inertia ratio or less, the estimated number of usage times of the dynamic brake is 1000 times while the machine decelerates from the rated speed to a stop once in 10 minutes. ● Be sure to enable EM1 (Forced stop) after servo motor stops when using EM1 (Forced stop) frequently in other than emergency. ● Servo motors for MR-J4 may have the different coasting distance from that of the previous model. ● The electronic dynamic brake operates in the initial state for the HG series servo motors of 600 W or smaller capacity. The time constant "τ" for the electronic dynamic brake will be shorter than that of normal dynamic brake. Therefore, coasting distance will be longer than that of normal dynamic brake. For how to set the electronic dynamic brake, refer to [Pr. 39] and [Pr. 56]. ● When an HG series servo motor is used with a servo amplifier of 11 kW or more, use the external dynamic brake for MR-J4. The external dynamic brake for MR-J2S cannot be used.

10.3.1 Dynamic brake operation

(1) Calculation of coasting distance

Fig. 10.3 shows the pattern in which the servo motor comes to a stop when the dynamic brake is operated. Use equation 10.2 to calculate an approximate coasting distance to a stop. The dynamic brake time constant τ varies with the servo motor and machine operation speeds. (Refer to (2) of this section.)

A working part generally has a friction force. Therefore, actual coasting distance will be shorter than a maximum coasting distance calculated with the following equation.

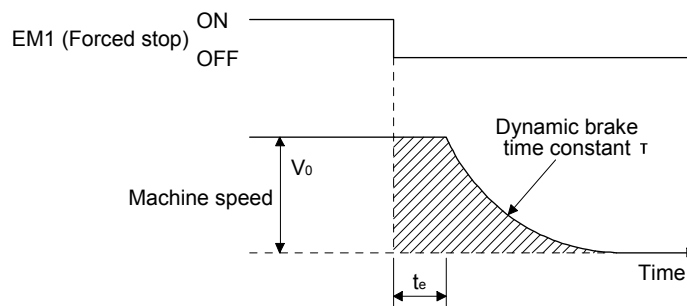


Fig. 10.3 Dynamic brake operation diagram

$$L_{\max} = \frac{V_0}{60} \cdot \left\{ t_e + \tau \left(1 + \frac{J_L}{J_M} \right) \right\} \dots \dots \dots (10.2)$$

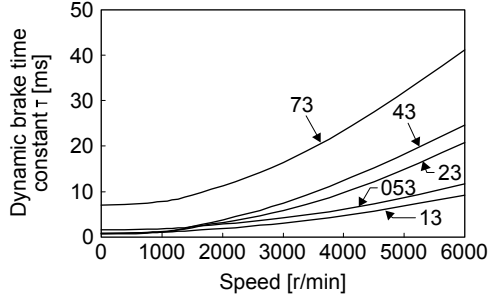
- L_{max} : Maximum coasting distance[mm]
 - V₀ : Machine's fast feed speed [mm/min]
 - J_M : Moment of inertia of the servo motor [× 10⁻⁴ kg·m²]
 - J_L : Load moment of inertia converted into equivalent value on servo motor shaft [× 10⁻⁴ kg·m²]
 - τ : Dynamic brake time constant [s]
 - t_e : Delay time of control section [s]
- For servo amplifier of 7 kW or less, there is internal relay delay time of about 10 ms. For the servo amplifier of 11 kW to 22 kW, there is delay caused by magnetic contactor built into the external dynamic brake (about 50 ms) and delay caused by the external relay.

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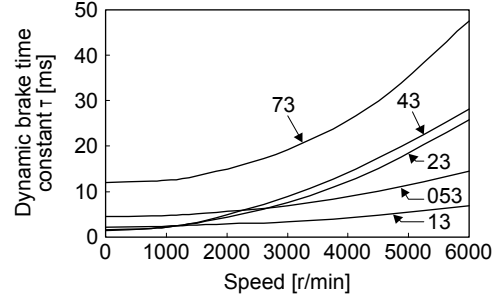
(2) Dynamic brake time constant

The following shows necessary dynamic brake time constant τ for equation 10.2.

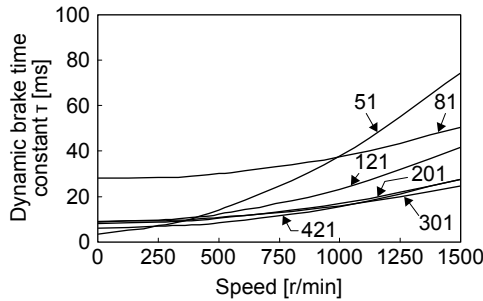
(a) 200 V class



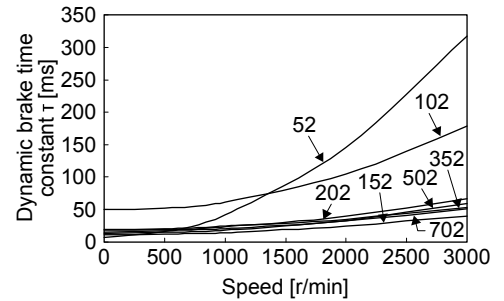
HG-MR series



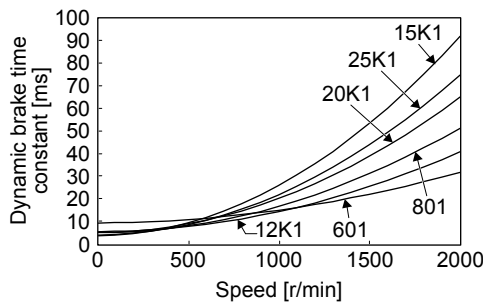
HG-KR series



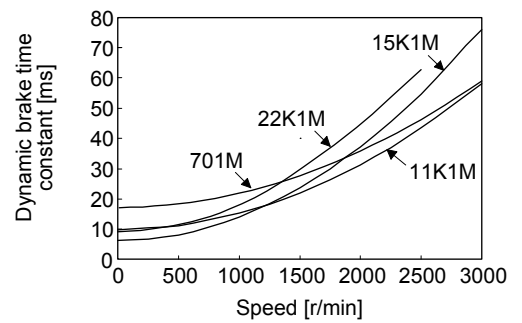
HG-SR 1000 r/min series



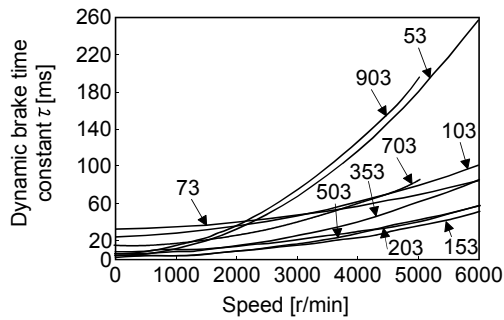
HG-SR 2000 r/min series



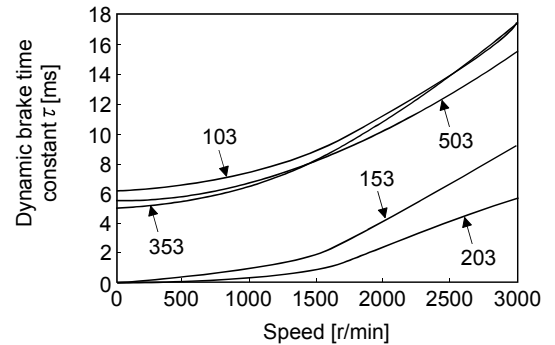
HG-JR1000 r/min series



HG-JR1500 r/min series

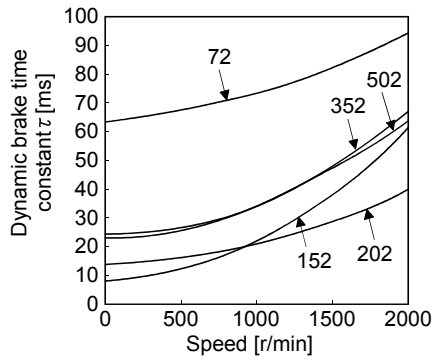


HG-JR3000 r/min series



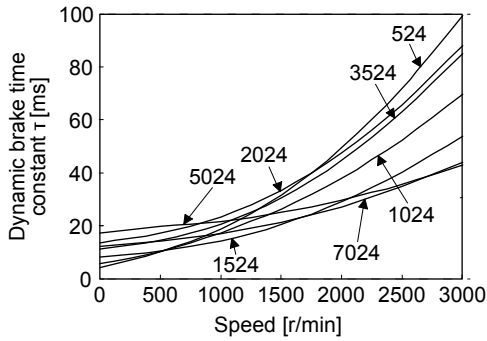
HG-RR series

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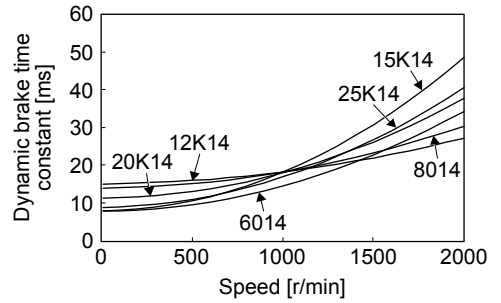


HG-UR series

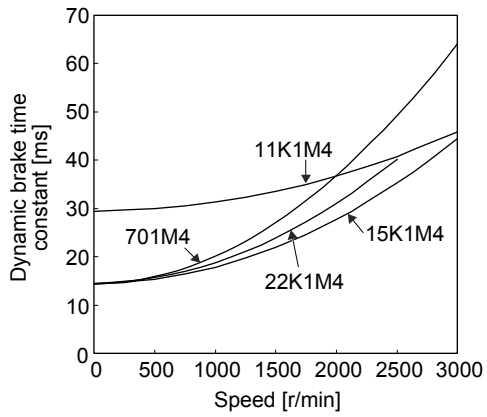
(b) 400 V class



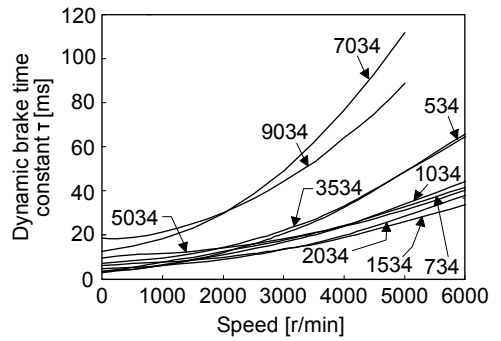
HG-SR series



HG-JR1000 r/min series



HG-JR1500 r/min series



HG-JR3000 r/min series

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10.3.2 Permissible load to motor inertia when the dynamic brake is used

Use the dynamic brake under the load to motor inertia ratio indicated in the following table. If the load inertia moment is higher than this value, the dynamic brake may burn. If the load to motor inertia ratio exceeds the indicated value, contact your local sales office.

The values of the permissible load to motor inertia ratio in the table are the values at the maximum rotation speed of the servo motor. The value in the parenthesis shows the value at the rated speed.

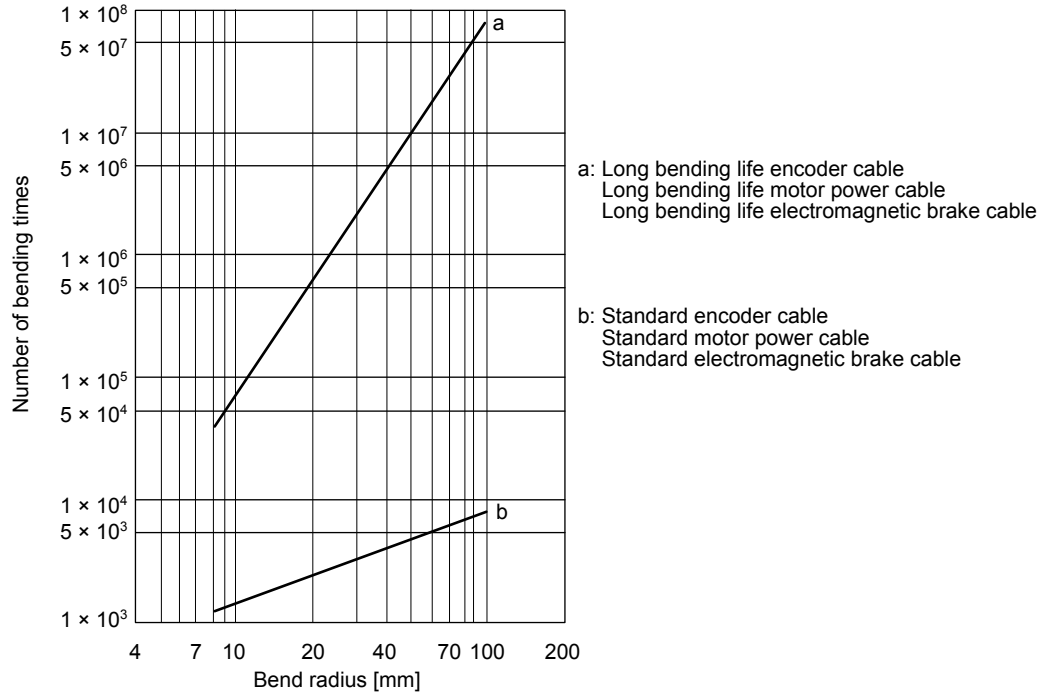
Servo motor	Permissible load to motor inertia ratio [multiplier]	Servo motor	Permissible load to motor inertia ratio [multiplier]
HG-KR053	30	HG-JR53	30
HG-KR13			
HG-KR23			
HG-KR43			
HG-KR73			
HG-MR053	35	HG-JR353	16 (30)
HG-MR13	32	HG-JR503	15 (30)
HG-MR23			
HG-MR43			
HG-MR73			
HG-SR51		30	HG-JR703
HG-SR81			
HG-SR121			
HG-SR201			
HG-SR301	16		HG-JR903
HG-SR421	15	HG-JR701M	5
HG-SR52	30	HG-JR11K1M	10 (30)
HG-SR102			
HG-SR152	21	HG-JR15K1M	
HG-SR202			
HG-SR352	13 (15)	HG-JR22K1M	20 (30)
HG-SR502			
HG-SR702		5 (15)	HG-JR601
HG-SR524	5 (15)	HG-JR801	30
HG-SR1024	5 (17)	HG-JR12K1	20 (30)
HG-SR1524			
HG-SR2024	5 (15)	HG-JR15K1	17 (30)
HG-SR3524			
HG-SR5024			
HG-SR7024			
HG-UR72		30	HG-JR20K1
HG-UR152	16	HG-JR25K1	21 (30)
HG-UR202			
HG-UR352			
HG-UR502	15	HG-JR534	30 (30)
HG-RR103	30	HG-JR734	
HG-RR153			
HG-RR203	16	HG-JR1034	
HG-RR353	15	HG-JR1534	
HG-RR503			
		HG-JR2034	
		HG-JR3534	20 (30) (Note)
		HG-JR5034	15 (30)
		HG-JR7034	11 (30)
		HG-JR9034	18 (30)
		HG-JR701M4	7 (10)
		HG-JR11K1M4	10 (30)
		HG-JR15K1M4	
		HG-JR22K1M4	20 (30)
		HG-JR6014	10
		HG-JR8014	30
		HG-JR12K14	20 (30)
		HG-JR15K14	30 (30)
		HG-JR20K14	26 (30)
		HG-JR25K14	21 (30)

Note. When the maximum torque is increased to 400%, the permissible load to motor inertia ratio at the maximum speed of the servo motor is 25 times.

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10.4 Cable bending life

The bending life of the cables is shown below. This graph calculated values. Since they are not guaranteed values, provide a little allowance for these values.



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10.5 Inrush currents at power-on of main circuit and control circuit

POINT
<p>● For a servo amplifier of 600 W or less, the inrush current values can change depending on frequency of turning on/off the power and ambient temperature.</p>

Since large inrush currents flow in the power supplies, always use molded-case circuit breakers and magnetic contactors. (Refer to section 11.10.)

When circuit protectors are used, it is recommended that the inertia delay type, which is not tripped by an inrush current, be used.

(1) 200 V class

The following table indicates the inrush current (reference data) that will flow when 240 V AC is applied to the servo amplifier with the power supply capacity of 2500 kVA and the wiring length of 1 m. Even when you use a 1-phase 200 V AC power supply with MR-J4-10B-RJ020 to MR-J4-70B-RJ020, the inrush current of the main circuit power supply will be the same.

Servo amplifier	Inrush current ($A_{0,P}$)	
	Main circuit power supply (L1/L2/L3)	Control circuit power supply (L11/L21)
MR-J4-10B-RJ020 MR-J4-20B-RJ020 MR-J4-40B-RJ020 MR-J4-60B-RJ020	30 A (attenuated to approx. 3 A in 20 ms)	20 A to 30 A (attenuated to approx. 1 A in 20 ms)
MR-J4-70B-RJ020 MR-J4-100B-RJ020	34 A (attenuated to approx. 7 A in 20 ms)	
MR-J4-200B-RJ020 MR-J4-350B-RJ020	113 A (attenuated to approx. 12 A in 20 ms)	
MR-J4-500B-RJ020	42 A (attenuated to approx. 20 A in 20 ms)	34 A (attenuated to approx. 2 A in 20 ms)
MR-J4-700B-RJ020	85 A (attenuated to approx. 20 A in 30 ms)	
MR-J4-11KB-RJ020	226 A (attenuated to approx. 30 A in 30 ms)	42 A (attenuated to approx. 2 A in 30 ms)
MR-J4-15KB-RJ020	226 A (attenuated to approx. 50 A in 30 ms)	
MR-J4-22KB-RJ020	226 A (attenuated to approx. 70 A in 30 ms)	

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(2) 400 V class

The following table indicates the inrush current (reference data) that will flow when 480 V AC is applied to the servo amplifier with the power supply capacity of 2500 kVA and the wiring length of 1 m.

Servo amplifier	Inrush current (A _{0-P})	
	Main circuit power supply (L1/L2/L3)	Control circuit power supply (L11/L21)
MR-J4-60B4-RJ020 MR-J4-100B4-RJ020	65 A (attenuated to approx. 5 A in 10 ms)	40 A to 50 A (attenuated to approx. 0 A in 2 ms)
MR-J4-200B4-RJ020	80 A (attenuated to approx. 5 A in 10 ms)	
MR-J4-350B4-RJ020	100 A (attenuated to approx. 20 A in 10 ms)	
MR-J4-500B4-RJ020	65 A (attenuated to approx. 9 A in 20 ms)	41 A (attenuated to approx. 0 A in 3 ms)
MR-J4-700B4-RJ020	68 A (attenuated to approx. 34 A in 20 ms)	
MR-J4-11KB4-RJ020	339 A (attenuated to approx. 10 A in 30 ms)	38 A (attenuated to approx. 1 A in 30 ms)
MR-J4-15KB4-RJ020	339 A (attenuated to approx. 15 A in 30 ms)	
MR-J4-22KB4-RJ020	339 A (attenuated to approx. 20 A in 30 ms)	


(3) 100 V class


The following table indicates the inrush currents (reference data) that will flow when 120 V AC is applied at the power supply capacity of 2500 kVA and the wiring length of 1 m.

Servo amplifier	Inrush currents (A _{0-P})	
	Main circuit power supply (L1/L2)	Control circuit power supply (L11/L21)
MR-J4-10B1-RJ020 MR-J4-20B1-RJ020 MR-J4-40B1-RJ020	38 A (attenuated to approx. 14 A in 10 ms)	20 A to 30 A (attenuated to approx. 0 A in 1 ms to 2 ms)

11. OPTIONS AND PERIPHERAL EQUIPMENT

11. OPTIONS AND PERIPHERAL EQUIPMENT

 WARNING	<ul style="list-style-type: none">● Before connecting any option or peripheral equipment, turn off the power and wait for 15 minutes or more until the charge lamp turns off. Then, confirm that the voltage between P+ and N- is safe with a voltage tester and others. Otherwise, an electric shock may occur. In addition, when confirming whether the charge lamp is off or not, always confirm it from the front of the servo amplifier.
--	---

 CAUTION	<ul style="list-style-type: none">● Use the specified peripheral equipment and options to prevent a malfunction or a fire.
--	--

POINT	<ul style="list-style-type: none">● We recommend using HIV wires to wire the servo amplifiers, options, and peripheral equipment. Therefore, the recommended wire sizes may differ from those used for the previous servo amplifiers.
--------------	---

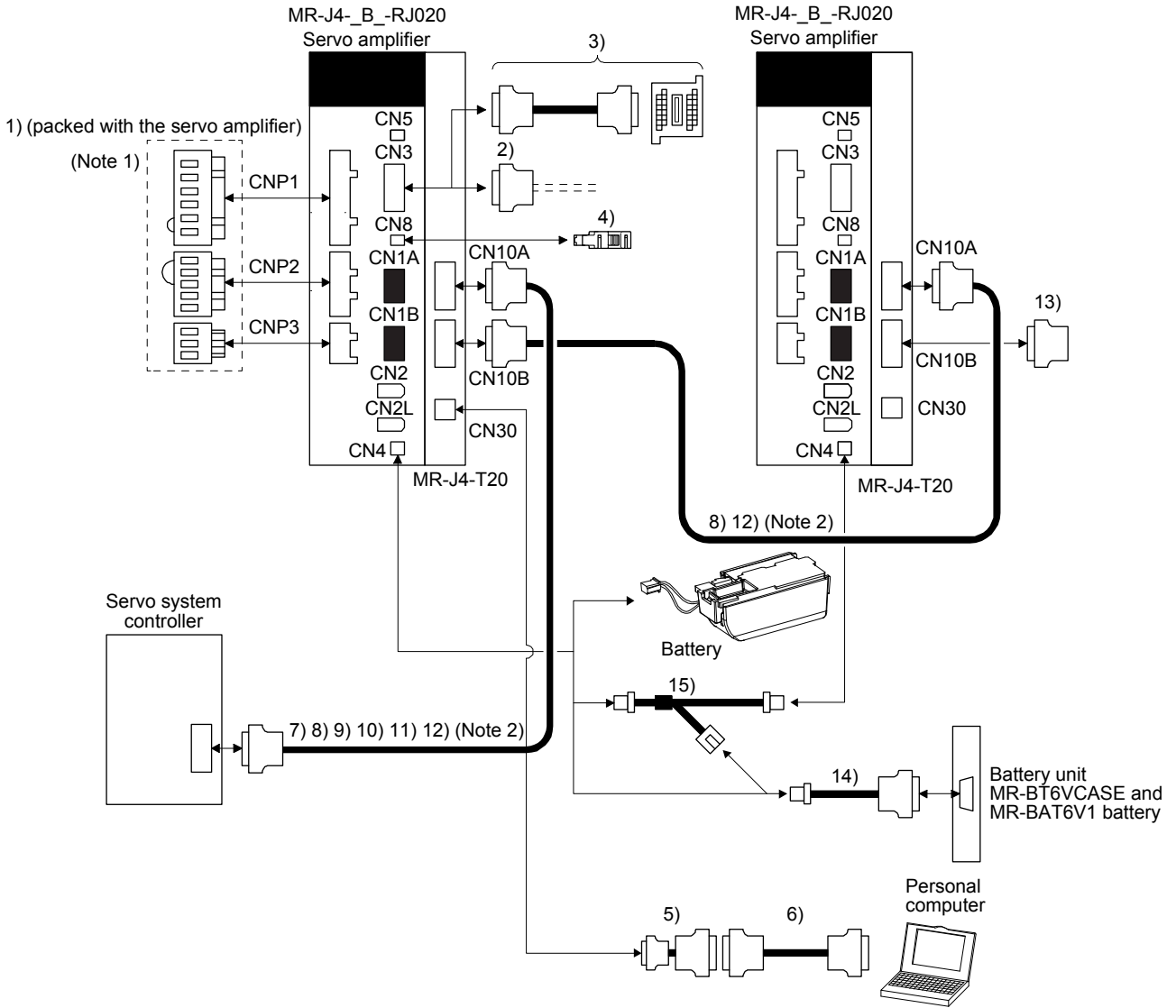
11.1 Cable/connector sets

POINT	<ul style="list-style-type: none">● The IP rating indicated for cables and connectors is their protection against ingress of dust and raindrops when they are connected to a servo amplifier or servo motor. If the IP rating of the cable, connector, servo amplifier and servo motor vary, the overall IP rating depends on the lowest IP rating of all components.● The CN1A and CN1B connectors are not used in the J2S compatibility mode. Always put caps came with the servo amplifier.● The CN8 connector is not used in the J2S compatibility mode. Always attach the short-circuit connector came with the servo amplifier.● For connecting the servo amplifier with the HG series servo motor, refer to "Servo Motor Instruction Manual (Vol. 3)".
--------------	--

Please purchase the cable and connector options indicated in this section.

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.1.1 Combinations of cable/connector sets



11. OPTIONS AND PERIPHERAL EQUIPMENT

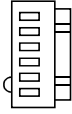

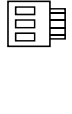
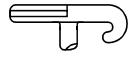
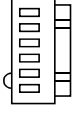


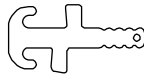
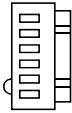

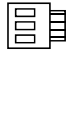
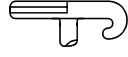


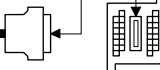

- Note 1. Connectors for 3.5 kW or less. For 5 kW or more, it is a terminal block.
 2. The SSCNET cables vary depending on servo system controllers connected. Refer to the following table for selecting SSCNET cables.

Servo system controller		Servo amplifier
		MR-J4-_B_-RJ020 + MR-J4-T20 MR-J2S-_B_ MR-J2-03B5
Positioning module	QD75M	8) MR-J2HBUS_M 12) MR-J2CN1
	A1SD75M	7) MR-J2HBUS_M-A 11) MR-J2CN1-A
Motion controller	Q172CPU(N)	9) Q172J2BCBL_M(-B)
	Q173CPU(N)	10) Q173J2B_CBL_M
	A171SHCPU(N) A172SHCPU(N)	7) MR-J2HBUS_M-A 11) MR-J2CN1-A
	A173UHCPU A273UHCPU	





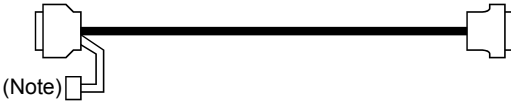





Additionally, select a SSCNET cable from the followings to connect previous and next axis servo amplifiers.

Previous axis servo amplifier	Next servo amplifier
	MR-J4-_B_-RJ020 + MR-J4-T20 MR-J2S-_B_ MR-J2-03B5
MR-J4-_B_-RJ020 + MR-J4-T20 MR-J2S-_B_ MR-J2-03B5	8) MR-J2HBUS_M 12) MR-J2CN1



11. OPTIONS AND PERIPHERAL EQUIPMENT

No.	Product name	Model	Description	Remark
1)	Servo amplifier power connector set		   CNP1 connector: 06JFAT-SAXGDK-H7.5 (JST) CNP2 connector: 05JFAT-SAXGDK-H5.0 (JST) CNP3 connector: 03JFAT-SAXGDK-H7.5 (JST) Applicable wire size: 0.8 mm ² to 2.1 mm ² (AWG 18 to 14) Insulator OD: to 3.9 mm  Open tool J-FAT-OT (N) or J-FAT-OT (JST)	Supplied with 200 V class and 100 V class servo amplifiers of 1 kW or less
			   CNP1 connector: 06JFAT-SAXGFK-XL (JST) (CNP1 and CNP3) CNP2 connector: 05JFAT-SAXGDK-H5.0 (JST) (CNP2) CNP3 connector: 03JFAT-SAXGFK-XL (JST) Applicable wire size: 1.25 mm ² to 5.5 mm ² (AWG 16 to 10) Insulator OD: to 4.7 mm Applicable wire size: 0.8 mm ² to 2.1 mm ² (AWG 18 to 14) Insulator OD: to 3.9 mm  Open tool Quantity: 1 Model: J-FAT-OT-EXL (JST)	Supplied with 200 V class servo amplifiers of 2 kW and 3.5 kW
			   CNP1 connector: 06JFAT-SAXGDK-HT10.5 (JST) CNP2 connector: 05JFAT-SAXGDK-HT7.5 (JST) CNP3 connector: 03JFAT-SAXGDK-HT10.5 (JST) Applicable wire size: 1.25 mm ² to 2.1 mm ² (AWG 16 to 14) Insulator OD: to 3.9 mm  Open tool J-FAT-OT-XL (JST)	Supplied with 400 V class servo amplifiers of 3.5 kW or less
2)	Connector set	MR-CCN1	 Connector: 10120-3000PE Shell kit: 10320-52F0-008 (3M or equivalent)	
3)	Junction terminal block (recommended)		  PS7DW-20V14B-F (Toho Technology) The junction terminal block PS7DW-20V14B-F is not provided as an option. For using the junction terminal block, the optional MR-J2HBUS_M is necessary. Refer to section 11.6 for details.	
4)	Short-circuit connector			Supplied with servo amplifiers

11. OPTIONS AND PERIPHERAL EQUIPMENT

No.	Product name	Model	Description		Remark
5)	Junction cable for RS-232C	MR-J4T20CH00	Connector: HDR-E14MG1+ Case: HDR-E14LPA5 (Honda Tsushin Kogyo)	Receptacle: 10220-0200EL Shell kit: 10320-E2W0-008 (3M)	For junction with a PC-AT compatible personal computer
					
			Refer to section 11.1.3 for details.		
6)	Personal computer communication cable (RS-232C cable)	MR-CPCATCBL3M	Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M or equivalent)	Connector: DE-9SF-N Connector case: DE-C1-J6-S6 (JAE)	For connection with a PC-AT compatible personal computer
					
			Refer to section 11.1.3 for details.		
7)	SSCNET cable	MR-J2HBUS_M-A	Connector: PCR-S20FS+ Case: PCR-LS20LA1 (Honda Tsushin Kogyo)	Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M or equivalent)	
					
			Refer to section 11.1.2 (1) for details.		
8)	SSCNET cable	MR-J2HBUS_M	Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M or equivalent)	Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M or equivalent)	
					
			Refer to section 11.1.2 (2) for details.		
9)	SSCNET cable	Q172J2BCBL_M (-B)	Connector: HDR-E14MG1+ Case: HDR-E14LPA5 (Honda Tsushin Kogyo)	Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M or equivalent)	
					
			Socket: HNC2-2.5S-2 Terminal: HNC2-2.5S-D-B (Hirose Electric) Note. For the battery unit Q170BAT, use Q172J2BCBL_M-B. Refer to section 11.1.2 (3) for details.		
10)	SSCNET cable	Q173J2B_CBL_M	Connector: HDR-E26MG1+ Case: HDR-E26LPA5 (Honda Tsushin Kogyo)	Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M or equivalent)	
					
			Refer to section 11.1.2 (4) for details.		
11)	Connector set	MR-J2CN1-A	Connector: PCR-S20FS+ Case: PCR-LS20LA1 (Honda Tsushin Kogyo)	Connector: 10120-3000PE Shell kit: 10320-52F0-008 (3M or equivalent)	
					
			Refer to section 11.1.2 (1) for details.		
12)	Connector set	MR-J2CN1	Connector: 10120-3000PE Shell kit: 10320-52F0-008 (3M or equivalent)	 Quantity: 2 each	
			Refer to section 11.1.2 (2) for details.		
13)	Terminal connector	MR-A-TM			

11. OPTIONS AND PERIPHERAL EQUIPMENT

No.	Product name	Model	Description		Remark
14)	Battery cable	MR-BT6V1CBL_M Cable length: 0.3/1 m (Refer to section 11.1.4.)	Housing: PAP-02V-O Contact: SPHD-001G-P0.5 (JST)	Connector: 10114-3000PE Shell kit: 10314-52F0-008 (3M or equivalent)	For connection with battery unit
					
15)	Junction battery cable	MR-BT6V2CBL_M Cable length: 0.3/1 m (Refer to section 11.1.4.)	Housing: PAP-02V-O Contact: SPHD-001G-P0.5 (JST)	Housing: PALR-02VF-O Contact: SPAL-001GU-P0.5 (JST)	For battery junction
					
			Housing: PAP-02V-O Contact: SPHD-001G-P0.5 (JST)		

11.1.2 SSCNET cable

CAUTION ● If you have fabricated the SSCNET cable, connect it correctly. Otherwise, it may cause an unexpected operation and malfunction.

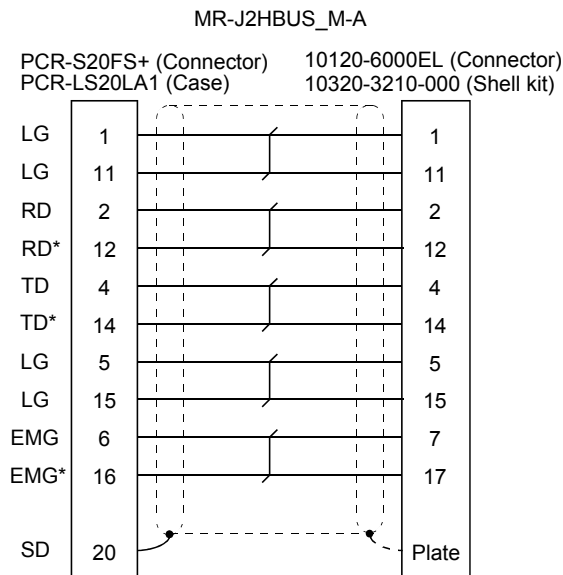
(1) MR-J2HBUS_M-A

(a) Model explanations

Model: M R - J 2 H B U S 0 5 M - A

Symbol	Cable length [m]
05	0.5
1	1
5	5

(b) Cable internal wiring diagram



(c) SSCNET cable fabrication

Use the MR-J2CN1-A connector set to fabricate the cable according to the wiring diagram in (b). The overall cable length in the same SSCNET system should be within 30 m. Refer to section 11.9 for the specifications of the cable to use.

11. OPTIONS AND PERIPHERAL EQUIPMENT

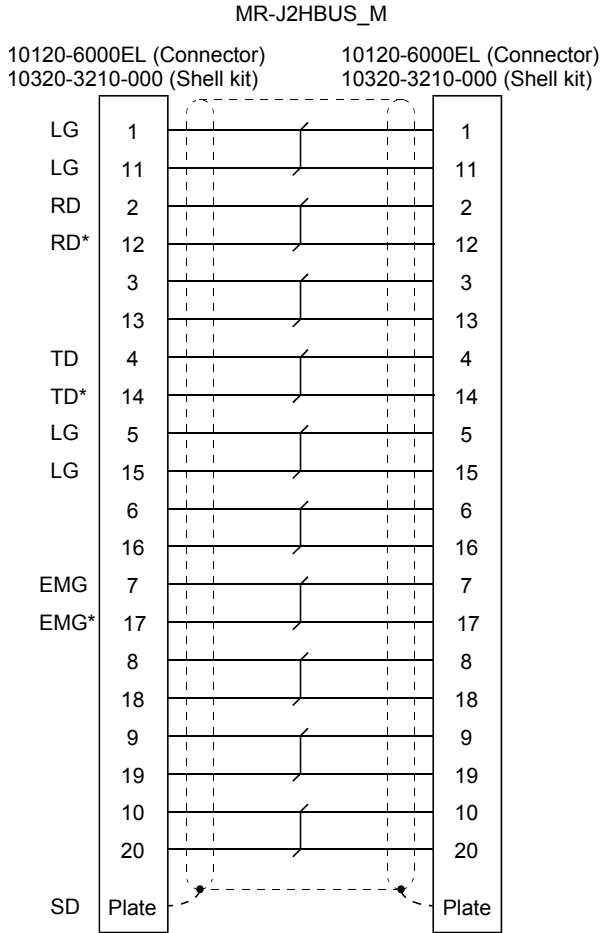
(2) MR-J2HBUS_M

(a) Model explanations

Model: M R - J 2 H B U S 0 5 M

Symbol	Cable length [m]
05	0.5
1	1
5	5

(b) Cable internal wiring diagram



(c) SSCNET cable fabrication

Use the MR-J2CN1 connector set to fabricate the cable according to the wiring diagram in (b). The overall cable length in the same SSCNET system should be within 30 m. Refer to section 11.9 for the specifications of the cable to use.

11. OPTIONS AND PERIPHERAL EQUIPMENT

(3) Q172J2BCBL_M(-B)

For the battery unit Q170BAT, use Q172J2BCBL_M-B. For Q170BAT, refer to the "motion controller Q series user's manual" of (IB(NA)0300040).

(a) Model explanations

Model: Q 1 7 2 J 2 B C B L 0 5 M - B

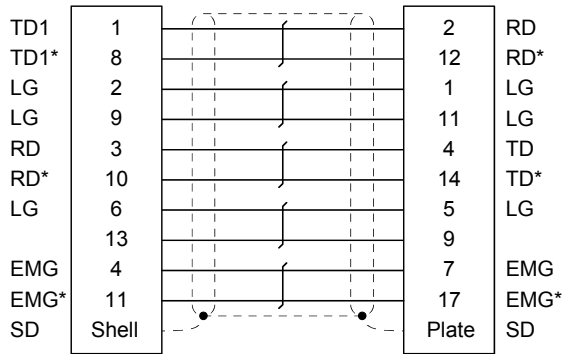
Symbol	Connection of battery unit
None	None
-B	Yes

Symbol	Cable length [m]
05	0.5
1	1
5	5

(b) Cable internal wiring diagram

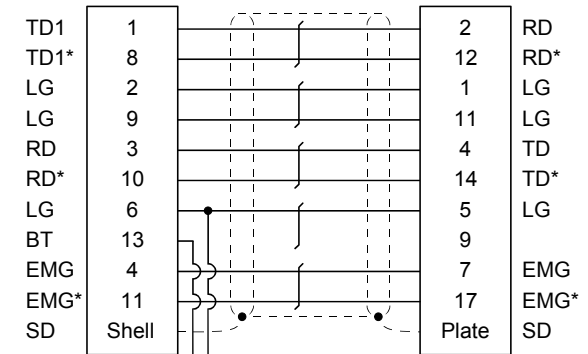
Q172J2BCBL_M

HDR-E14MG1+ (Connector) 10120-6000EL (Connector)
 HDR-E14-LPA5 (Case) 10320-3210-000 (Shell kit)



Q172J2BCBL_M-B

HDR-E14MG1+ (Connector) 10120-6000EL (Connector)
 HDR-E14-LPA5 (Case) 10320-3210-000 (Shell kit)



HNC2-2.5S-2 (Socket)
 HNC2-2.5S-D-B (Terminal)

(4) Q173J2B_CBL_M

(a) Model explanations

Model: Q 1 7 3 J 2 B 2 C B L 0 5 M

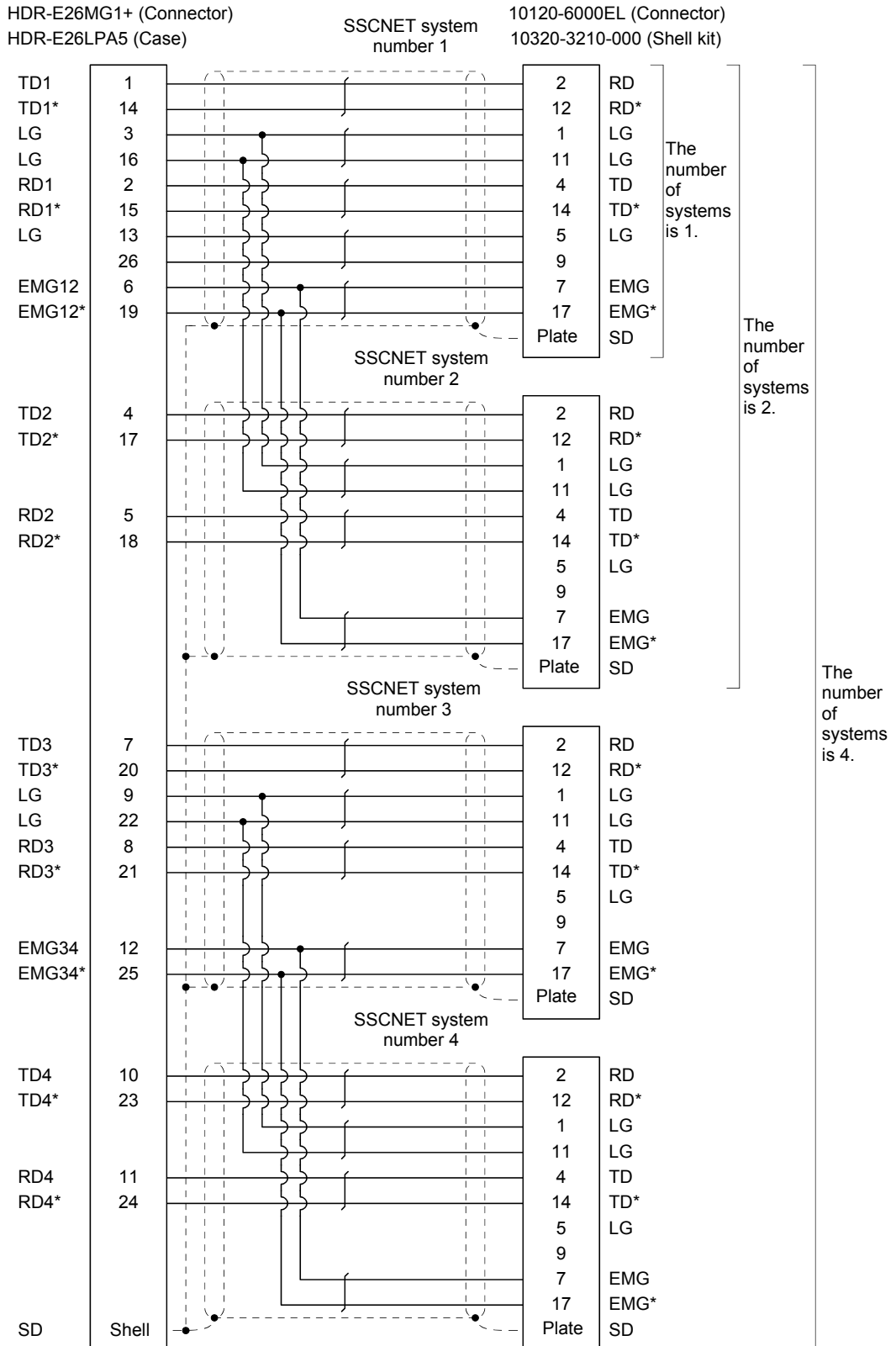
Symbol	Cable length [m]
05	0.5
1	1
5	5

Symbol	The number of SSCNET system
None	1
2	2
4	4

11. OPTIONS AND PERIPHERAL EQUIPMENT

(b) Cable internal wiring diagram

Q173J2B_CBL_M



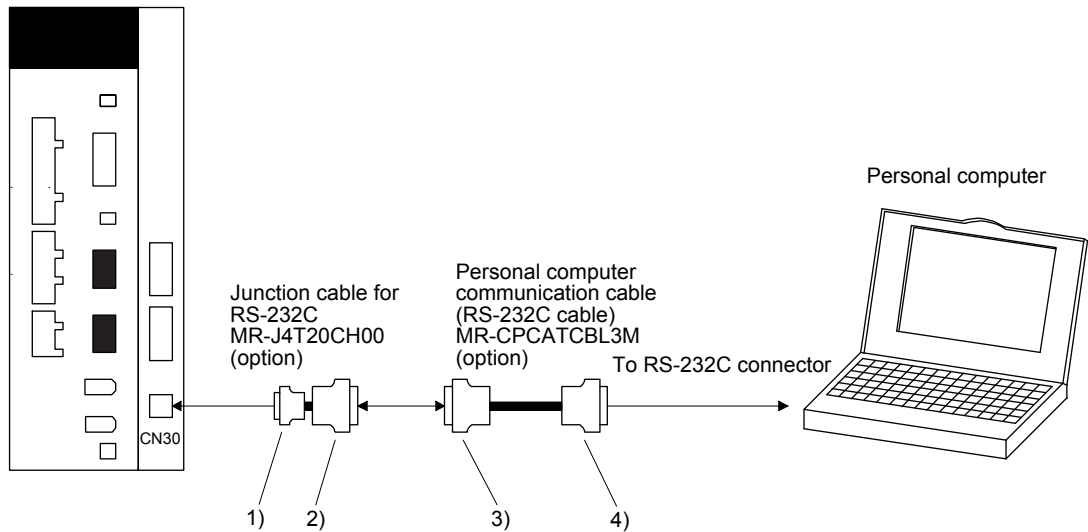
11. OPTIONS AND PERIPHERAL EQUIPMENT

11.1.3 RS-232C communication cable

This section indicates the cable which connects MR-J4-T20 to a personal computer via RS-232C communication. The RS-232C communication cable consists of the following two cables.

Cable model	Cable length	Product name
MR-J4T20CH00	0.2 m	Junction cable for RS-232C
MR-CPCATCBL3M	3 m	Personal computer communication cable (RS-232C cable)

(1) Connection of MR-J4-T20 with a personal computer



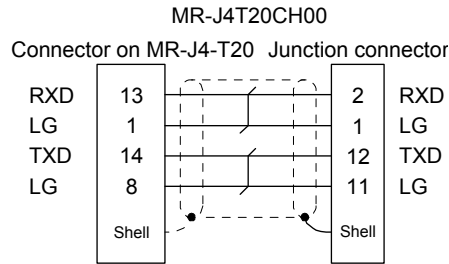
(2) MR-J4T20CH00

(a) Cable specifications

Cable model	1) MR-J4-T20 connector	2) Junction connector
MR-J4T20CH00	Connector: HDR-E14MG1+ Connector case: HDR-E14LPA5 (Honda Tsushin Kogyo) View seen from the wiring side. (Note) Note. Keep open the pins shown with .	Connector: 10220-0200EL Shell kit: 10320-E2W0-008 (3M) View seen from the wiring side. (Note) Note. Keep open the pins shown with .

11. OPTIONS AND PERIPHERAL EQUIPMENT

(b) Cable internal wiring diagram

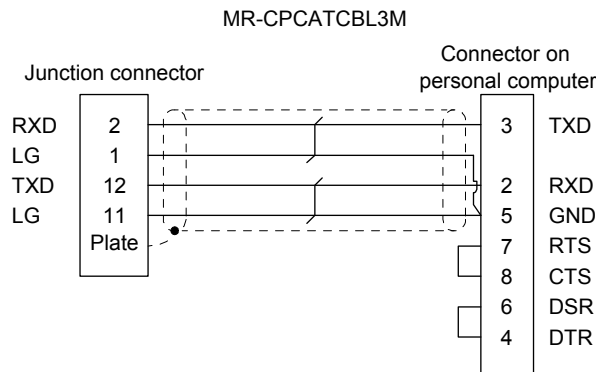


(3) MR-CPCATCBL3M

(a) Cable specifications

Cable model	3) Junction connector	4) Personal computer side connector
MR-CPCATCBL3M	<p>Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M or equivalent)</p> <p style="text-align: center;">View seen from the wiring side. (Note)</p> <p>Note. Keep open the pins shown with .</p>	<p>Connector: DE-9SF-N Case: DE-C1-J6-S6 (JAE)</p> <p style="text-align: center;">View seen from the wiring side. (Note)</p> <p>Note. Keep open the pins shown with .</p>

(b) Cable internal wiring diagram



11. OPTIONS AND PERIPHERAL EQUIPMENT

11.1.4 Battery cable/junction battery cable

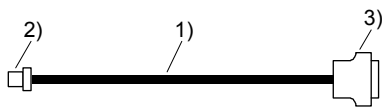
(1) Model explanations

The numbers in the cable length field of the table indicate the symbol filling the underline "_" in the cable model. The cables of the lengths with the symbols are available.

Cable model	Cable length		Bending life	Application/remark
	0.3 m	1 m		
MR-BT6V1CBL_M	03	1	Standard	For connection with MR-BT6VCASE
MR-BT6V2CBL_M	03	1	Standard	For junction

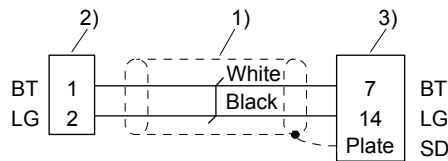
(2) MR-BT6V1CBL_M

(a) Appearance



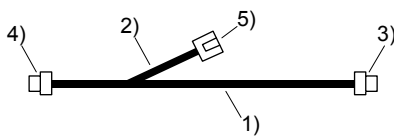
Components	Description
1) Cable	V SVC 7/0.18 × 2C
2) Connector	Housing: PAP-02V-O Contact: SPHD-001G-P0.5 (JST)
3) Connector	Connector: 10114-3000PE Shell kit: 10314-52F0-008 (3M or equivalent)

(b) Internal wiring diagram



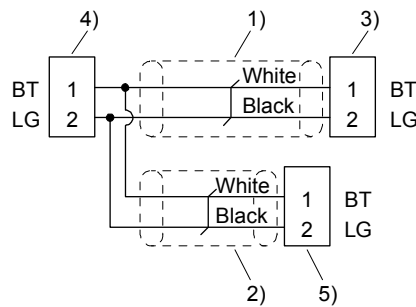
(3) MR-BT6V2CBL_M

(a) Appearance




Components	Description
1) Cable	V SVC 7/0.18 × 2C
2) Cable	
3) Connector	Housing: PAP-02V-O
4) Connector	Contact: SPHD-001G-P0.5 (JST)
5) Connector	Housing: PALR-02VF-O Contact: SPAL-001GU-P0.5 (JST)

(b) Internal wiring diagram



11. OPTIONS AND PERIPHERAL EQUIPMENT

11.2 Regenerative option


CAUTION ● Do not use servo amplifiers with regenerative options other than the combinations specified below. Otherwise, it may cause a fire.

11.2.1 Combination and regenerative power

The power values in the table are resistor-generated powers and not rated powers.

(1) 200 V class

Servo amplifier	Regenerative power [W]									
	Built-in regenerative resistor	MR-RB032 [40 Ω]	MR-RB12 [40 Ω]	MR-RB30 [13 Ω]	MR-RB3N [9 Ω]	MR-RB31 [6.7 Ω]	MR-RB32 [40 Ω]	(Note 1) MR-RB50 [13 Ω]	(Note 1) MR-RB5N [9 Ω]	(Note 1) MR-RB51 [6.7 Ω]
MR-J4-10B-RJ020		30								
MR-J4-20B-RJ020	10	30	100							
MR-J4-40B-RJ020	10	30	100							
MR-J4-60B-RJ020	10	30	100							
MR-J4-70B-RJ020	20	30	100				300			
MR-J4-100B-RJ020	20	30	100				300			
MR-J4-200B-RJ020	100			300				500		
MR-J4-350B-RJ020	100				300				500	
MR-J4-500B-RJ020	130					300				500
MR-J4-700B-RJ020	170					300				500

Servo amplifier	(Note 2) Regenerative power [W]			
	External regenerative resistor (accessory)	MR-RB5R [3.2 Ω]	MR-RB9F [3 Ω]	MR-RB9T [2.5 Ω]
MR-J4-11KB-RJ020	500 (800)	500 (800)		
MR-J4-15KB-RJ020	850 (1300)		850 (1300)	
MR-J4-22KB-RJ020	850 (1300)			850 (1300)

- Note 1. Always install a cooling fan.
 Note 2. Values in parentheses assume the installation of a cooling fan.

11. OPTIONS AND PERIPHERAL EQUIPMENT

(2) 400 V class

Servo amplifier	Regenerative power [W]								
	Built-in regenerative resistor	MR-RB1H-4 [82 Ω]	(Note 1) MR-RB3M-4 [120 Ω]	(Note 1) MR-RB3G-4 [47 Ω]	(Note 1) MR-RB5G-4 [47 Ω]	(Note 1) MR-RB34-4 [26 Ω]	(Note 1) MR-RB54-4 [26 Ω]	(Note 1) MR-RB3U-4 [22 Ω]	(Note 1) MR-RB5U-4 [22 Ω]
MR-J4-60B4-RJ020	15	100	300						
MR-J4-100B4-RJ020	15	100	300						
MR-J4-200B4-RJ020	100			300	500				
MR-J4-350B4-RJ020	100			300	500				
MR-J4-500B4-RJ020	130					300	500		
MR-J4-700B4-RJ020	170							300	500

Servo amplifier	(Note 2) Regenerative power [W]		
	External regenerative resistor (accessory)	MR-RB5K-4 [10 Ω]	MR-RB6K-4 [10 Ω]
MR-J4-11KB4-RJ020	500 (800)	500 (800)	
MR-J4-15KB4-RJ020	850 (1300)		850 (1300)
MR-J4-22KB4-RJ020	850 (1300)		850 (1300)

Note 1. Always install a cooling fan.

2. Values in parentheses assume the installation of a cooling fan.

(3) 100 V class

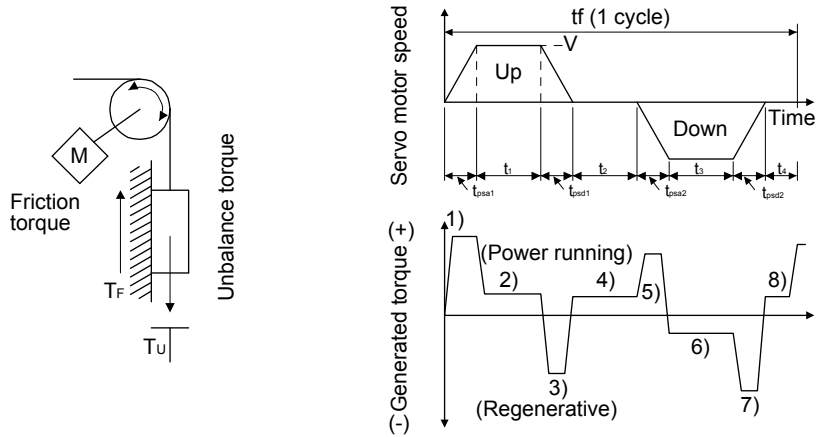
Servo amplifier	Regenerative power [W]		
	Built-in regenerative resistor	MR-RB032 [40 Ω]	MR-RB12 [40 Ω]
MR-J4-10B1-RJ020		30	
MR-J4-20B1-RJ020	10	30	100
MR-J4-40B1-RJ020	10	30	100

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.2.2 Selection of the regenerative option

Use the following method when regeneration occurs continuously in vertical motion applications or when it is desired to make an in-depth selection of the regenerative option.

(1) Regenerative energy calculation



Formulas for calculating torque and energy in operation

Regenerative power	Torque applied to servo motor [N•m] (Note)	Energy E [J]
1)	$T_1 = \frac{(J_L/\eta + J_M) \cdot V}{9.55 \cdot 10^4} \cdot \frac{1}{t_{psa1}} + T_U + T_F$	$E_1 = \frac{0.1047}{2} \cdot V \cdot T_1 \cdot t_{psa1}$
2)	$T_2 = T_U + T_F$	$E_2 = 0.1047 \cdot V \cdot T_2 \cdot t_1$
3)	$T_3 = \frac{-(J_L \cdot \eta + J_M) \cdot V}{9.55 \cdot 10^4} \cdot \frac{1}{t_{psd1}} + T_U + T_F$	$E_3 = \frac{0.1047}{2} \cdot V \cdot T_3 \cdot t_{psd1}$
4), 8)	$T_4, T_8 = T_U$	$E_4, E_8 \geq 0$ (No regeneration)
5)	$T_5 = \frac{(J_L/\eta + J_M) \cdot V}{9.55 \cdot 10^4} \cdot \frac{1}{t_{psa2}} - T_U + T_F$	$E_5 = \frac{0.1047}{2} \cdot V \cdot T_5 \cdot t_{psa2}$
6)	$T_6 = -T_U + T_F$	$E_6 = 0.1047 \cdot V \cdot T_6 \cdot t_3$
7)	$T_7 = \frac{-(J_L \cdot \eta + J_M) \cdot V}{9.55 \cdot 10^4} \cdot \frac{1}{t_{psd2}} - T_U + T_F$	$E_7 = \frac{0.1047}{2} \cdot V \cdot T_7 \cdot t_{psd2}$

Note. η : Drive system efficiency

From the calculation results in 1) to 8), find the absolute value (E_s) of the sum total of negative energies.

11. OPTIONS AND PERIPHERAL EQUIPMENT

(2) Losses of the servo motor and servo amplifier in regenerative mode

The following table lists the efficiencies and other data of the servo motor and servo amplifier in the regenerative mode.

Servo amplifier	Inverse efficiency [%]	Capacitor charging [J]
MR-J4-10B-RJ020	55	9
MR-J4-20B-RJ020	75	9
MR-J4-40B-RJ020	85	11
MR-J4-60B-RJ020	85	11
MR-J4-70B-RJ020	85	18
MR-J4-100B-RJ020	85	18
MR-J4-200B-RJ020	85	36
MR-J4-350B-RJ020	85	40
MR-J4-500B-RJ020	90	45
MR-J4-700B-RJ020	90	70
MR-J4-11KB-RJ020	90	120
MR-J4-15KB-RJ020	90	170
MR-J4-22KB-RJ020	90	250

Servo amplifier	Inverse efficiency [%]	Capacitor charging [J]
MR-J4-60B4-RJ020	85	12
MR-J4-100B4-RJ020	85	12
MR-J4-200B4-RJ020	85	25
MR-J4-350B4-RJ020	85	43
MR-J4-500B4-RJ020	90	45
MR-J4-700B4-RJ020	90	70
MR-J4-11KB4-RJ020	90	120
MR-J4-15KB4-RJ020	90	170
MR-J4-22KB4-RJ020	90	250
MR-J4-10B1-RJ020	55	4
MR-J4-20B1-RJ020	75	4
MR-J4-40B1-RJ020	85	10

Inverse efficiency (η_m): Efficiency including some efficiencies of the servo motor and servo amplifier when the rated (regenerative) torque is generated at the rated speed. Efficiency varies with the speed and generated torque. Since the characteristics of the electrolytic capacitor change with time, allow for approximately 10% higher inverse efficiency.

Capacitor charging (E_c): Energy charged into the electrolytic capacitor in the servo amplifier

Subtract the capacitor charging from the result of multiplying the sum total of regenerative energies by the inverse efficiency to calculate the energy consumed by the regenerative option.

$$ER [J] = \eta_m \cdot E_s - E_c$$

Calculate the power consumption of the regenerative option on the basis of one-cycle operation period t_f [s] to select the necessary regenerative option.

$$PR [W] = ER/t_f$$

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.2.3 Parameter setting

Set [Pr. 2] according to the option to be used.

[Pr. 2]

0	0		
---	---	--	--

- 00: Regenerative option is not used.
 - For servo amplifier of 100 W, regenerative option is not used.
 - For servo amplifier of 0.2 kW to 7 kW, built-in regenerative resistor is used.
 - Supplied regenerative resistors or regenerative option is used with the servo amplifier of 11 kW to 22 kW.
- 01: FR-RC/FR-RC-H/FR-CV/FR-CV-H/FR-BU2/FR-BU2-H
- 05: MR-RB32
- 08: MR-RB30
- 09: MR-RB50 (Cooling fan is required.)
- 0B: MR-RB31
- 0C: MR-RB51 (Cooling fan is required.)
- 0E: When the supplied regenerative resistors are cooled by the cooling fan to increase the ability with the servo amplifier of 11 kW to 22 kW.
- 10: MR-RB032
- 11: MR-RB12
- 13: MR-RB5E
- 14: MR-RB5E (Cooling fan is required.)
- 17: MR-RB9F
- 18: MR-RB9F (Cooling fan is required.)
- 20: MR-RB3N
- 21: MR-RB5N (Cooling fan is required.)
- 23: MR-RB5R
- 24: MR-RB5R (Cooling fan is required.)
- 25: MR-RB9P
- 26: MR-RB9P (Cooling fan is required.)
- 27: MR-RB9T
- 28: MR-RB9T (Cooling fan is required.)
- 80: MR-RB3H-4 (Cooling fan is required.)
- 81: MR-RB5H-4 (Cooling fan is required.)
- 82: MR-RB3G-4 (Cooling fan is required.)
- 83: MR-RB5G-4 (Cooling fan is required.)
- 84: MR-RB34-4 (Cooling fan is required.)
- 85: MR-RB54-4 (Cooling fan is required.)
- 86: MR-RB1L-4
- 87: MR-RB3M-4 (Cooling fan is required.)
- 90: MR-RB1H-4
- 9C: MR-RB3U-4 (Cooling fan is required.)
- 9D: MR-RB5U-4 (Cooling fan is required.)

11. OPTIONS AND PERIPHERAL EQUIPMENT

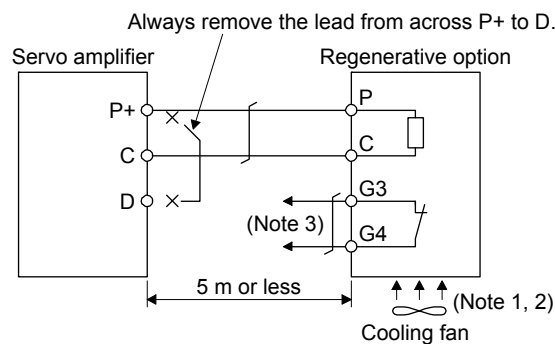
11.2.4 Selection of the regenerative option

POINT
<ul style="list-style-type: none"> ● When MR-RB50, MR-RB51, MR-RB5N, MR-RB3M-4, MR-RB3G-4, MR-RB5G-4, MR-RB34-4, MR-RB54-4, MR-RB3U-4, or MR-RB5U-4 is used, a cooling fan is required to cool it. The cooling fan should be prepared by the customer. ● For the wire sizes used for wiring, refer to section 11.9.

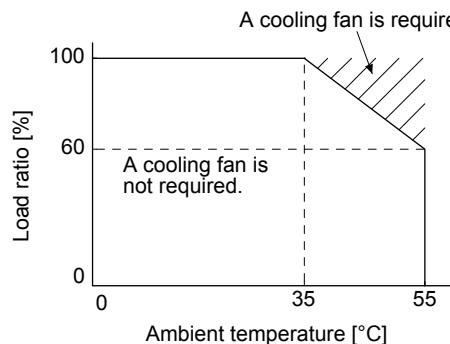
The regenerative option generates heat of 100 °C higher than the ambient temperature. Fully consider heat dissipation, installation position, wires used, etc. before installing the option. For wiring, use flame-resistant wires or make the wires flame-resistant and keep them away from the regenerative option. Use twisted wires with a maximum length of 5 m for a connection with the servo amplifier.

(1) MR-J4-500B-RJ020 or less/MR-J4-350B4-RJ020 or less

Always remove the wiring across P+ and D and fit the regenerative option between P+ and C. G3 and G4 are terminals for a thermal sensor. The connection between G3 and G4 is opened when the regenerative option overheats abnormally.



- Note 1. When using the MR-RB50, MR-RB5N, MR-RB51, MR-RB3M-4, MR-RB3G-4, or MR-RB5G-4, forcibly cool it with a cooling fan (1.0 m³/min or more, 92 mm × 92 mm).
- Note 2. When the ambient temperature is more than 55 °C and the regenerative load ratio is more than 60% in MR-RB30, MR-RB31, MR-RB32, and MR-RB3N, forcibly cool the air with a cooling fan (1.0 m³/min or more, 92 mm × 92 mm). A cooling fan is not required if the ambient temperature is 35 °C or less. (A cooling fan is required for the shaded area in the following graph.)



3. Make up a sequence which will switch off the magnetic contactor when abnormal heating occurs.

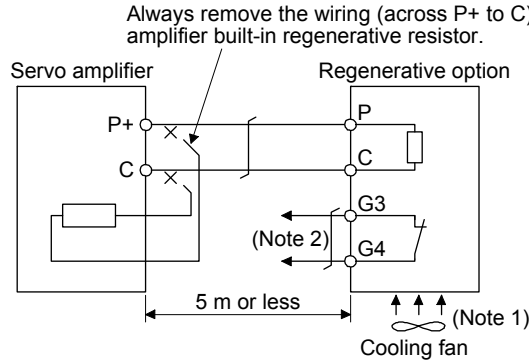
G3-G4 contact specifications

- Maximum voltage: 120 V AC/DC
- Maximum current: 0.5 A/4.8 V DC
- Maximum capacity: 2.4 VA

11. OPTIONS AND PERIPHERAL EQUIPMENT

(2) MR-J4-700B-RJ020/MR-J4-500B4-RJ020/MR-J4-700B4-RJ020

Always remove the wiring (between P+ and C) of the servo amplifier built-in regenerative resistor and fit the regenerative option between P+ and C. G3 and G4 are terminals for a thermal sensor. The connection between G3 and G4 is opened when the regenerative option overheats abnormally.

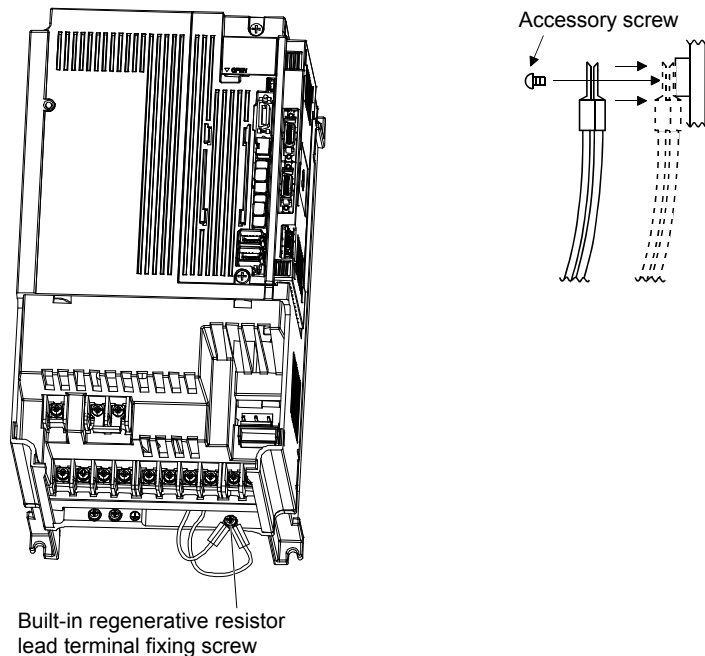


- Note 1. When using the MR-RB51, MR-RB34-4, MR-RB54-4, MR-RB3U-4, or MR-RB5U-4, forcibly cool it with a cooling fan (1.0 m³/min or more, 92 mm × 92 mm).
- Note 2. Make up a sequence which will switch off the magnetic contactor when abnormal heating occurs.

G3-G4 contact specifications


- Maximum voltage: 120 V AC/DC
- Maximum current: 0.5 A/4.8 V DC
- Maximum capacity: 2.4 VA

When using the regenerative option, remove the servo amplifier's built-in regenerative resistor wires (across P+ to C), fit them back to back, and secure them to the frame with the accessory screw as shown below.



11. OPTIONS AND PERIPHERAL EQUIPMENT

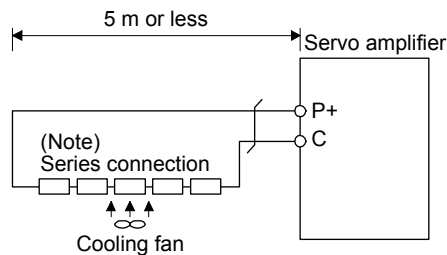
(3) MR-J4-11KB-RJ020 to MR-J4-22KB-RJ020/MR-J4-11KB4-RJ020 to MR-J4-22KB4-RJ020 (when using the supplied regenerative resistor)



CAUTION

- The regenerative resistor supplied with 11 kW to 22 kW servo amplifiers does not have a protective cover. Touching the resistor (including wiring/screw hole area) may cause a burn injury and electric shock. Even if the power was shut-off, be careful until the bus voltage discharged and the temperature decreased because of the following reasons.
 - It may cause a burn injury due to very high temperature without cooling.
 - It may cause an electric shock due to charged capacitor of the servo amplifier.
- Do not use servo amplifiers with external regenerative resistors other than the combinations specified below. Otherwise, it may cause a fire.

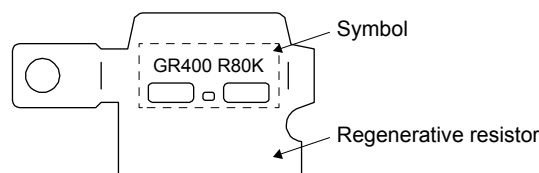
When using the regenerative resistors supplied to the servo amplifier, the specified number of resistors (4 or 5 resistors) must be connected in series. If they are connected in parallel or in less than the specified number, the servo amplifier may become faulty and/or the regenerative resistors burn. Install the resistors at intervals of about 70 mm. Cooling the resistors with two cooling fans (92 × 92, minimum air flow: 1.0 m³) improves the regeneration capability. In this case, set " __ 0 E" in [Pr. 2].



Note. The number of resistors connected in series depends on the resistor type. The thermal sensor is not mounted on the attached regenerative resistor. An abnormal heating of resistor may be generated at a regenerative circuit failure. Install a thermal sensor near the resistor and establish a protective circuit to shut off the main circuit power supply when abnormal heating occurs. The detection level of the thermal sensor varies according to the settings of the resistor. Set the thermal sensor in the most appropriate position on your design basis, or use the thermal sensor built-in regenerative option. (MR-RB5R, MR-RB9F, MR-RB9T, MR-RB5K-4, or MR-RB6K-4)

Servo amplifier	Regenerative resistor	Symbol (Note)	Regenerative power [W]		Resultant resistance [Ω]	Number of resistors
			Normal	Cooling		
MR-J4-11KB-RJ020	GRZG400-0.8Ω	GR400 R80K	500	800	3.2	4
MR-J4-15KB-RJ020	GRZG400-0.6Ω	GR400 R60K	850	1300	3	5
MR-J4-22KB-RJ020	GRZG400-0.5Ω	GR400 R50K			2.5	
MR-J4-11KB4-RJ020	GRZG400-2.5Ω	GR400 2R5K	500	800	10	4
MR-J4-15KB4-RJ020	GRZG400-2Ω	GR400 2R0K	850	1300	10	5
MR-J4-22KB4-RJ020						

Note. The following shows an indication example of symbol.

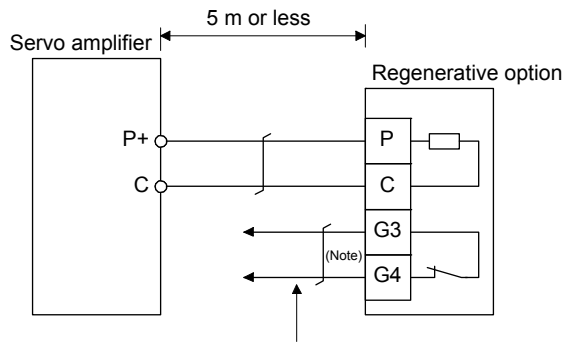


11. OPTIONS AND PERIPHERAL EQUIPMENT

(4) MR-J4-11KB-RZ020 to MR-J4-22KB-RZ020/MR-J4-11KB4-RZ020 to MR-J4-22KB4-RZ020 (when using the regenerative option)

MR-J4-11KB-RZ020 to MR-J4-22KB-RZ020/MR-J4-11KB4-RZ020 to MR-J4-22KB4-RZ020 are not supplied with regenerative resistors. When using any of these servo amplifiers, always use the MR-RB5R, MR-RB9F, MR-RB9T, MR-RB5K-4, or MR-RB6K-4.

Cooling the regenerative option with cooling fans improves regenerative capability. G3 and G4 are terminals for thermal sensor. Between G3 and G4 is opened when the regenerative option overheats abnormally.

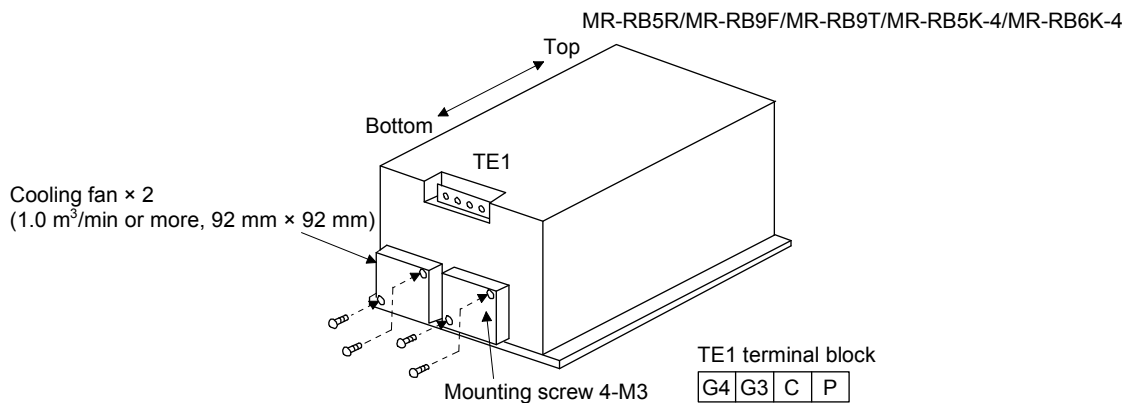


Note. G3-G4 contact specifications

- Maximum voltage: 120 V AC/DC
- Maximum current: 0.5 A/4.8 V DC
- Maximum capacity: 2.4 VA

Servo amplifier	Regenerative option	Resistance [Ω]	Regenerative power [W]	
			Without cooling fans	With cooling fans
MR-J4-11KB-RZ020	MR-RB5R	3.2	500	800
MR-J4-15KB-RZ020	MR-RB9F	3	850	1300
MR-J4-22KB-RZ020	MR-RB9T	2.5	850	1300
MR-J4-11KB4-RZ020	MR-RB5K-4	10	500	800
MR-J4-15KB4-RZ020	MR-RB6K-4	10	850	1300
MR-J4-22KB4-RZ020				

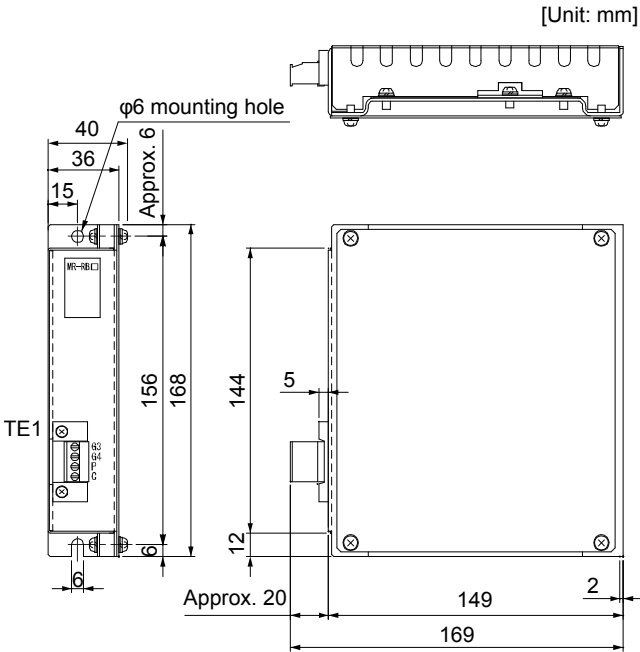
When using cooling fans, install them using the mounting holes provided in the bottom of the regenerative option.



11. OPTIONS AND PERIPHERAL EQUIPMENT

11.2.5 Dimensions

(1) MR-RB12



• TE1 terminal

G3
G4
P
C

Applicable wire size: 0.2 mm² to 2.5 mm²
(AWG 24 to 12)

Tightening torque: 0.5 to 0.6 [N•m]

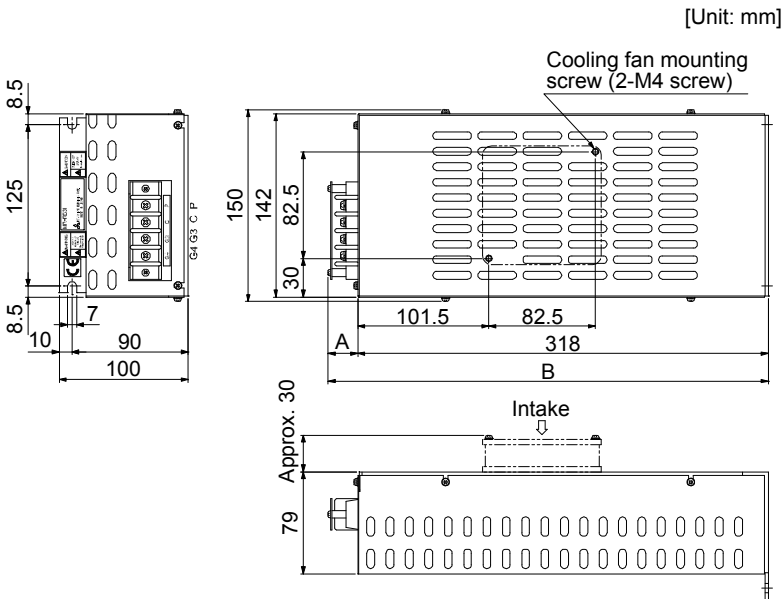
• Mounting screw

Screw size: M5

Tightening torque: 3.24 [N•m]

Mass: 1.1 [kg]

(2) MR-RB30/MR-RB31/MR-RB32/MR-RB3N/MR-RB34-4/MR-RB3M-4/MR-RB3G-4/ MR-RB3U-4



• Terminal

P
C
G3
G4

Terminal screw size: M4

Tightening torque: 1.2 [N•m]

• Mounting screw

Screw size: M6

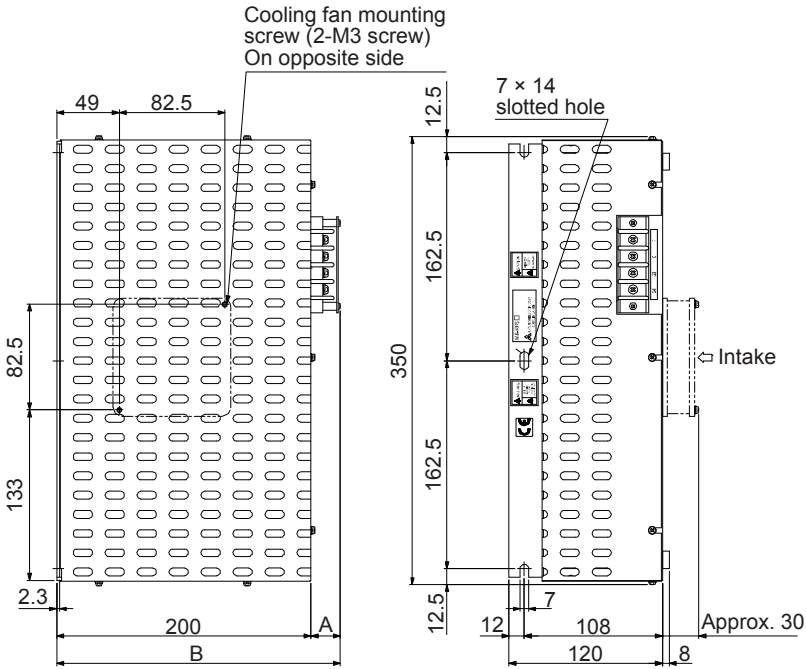
Tightening torque: 5.4 [N•m]

Regenerative option	Variable dimensions		Mass [kg]
	A	B	
MR-RB30	17	335	2.9
MR-RB31			
MR-RB32			
MR-RB3N			
MR-RB34-4	23	341	
MR-RB3M-4			
MR-RB3G-4			
MR-RB3U-4			

11. OPTIONS AND PERIPHERAL EQUIPMENT

(3) MR-RB50/MR-RB51/MR-RB5N/MR-RB54-4/MR-RB5G-4/MR-RB5U-4

[Unit: mm]



• Terminal block

P
C
G3
G4

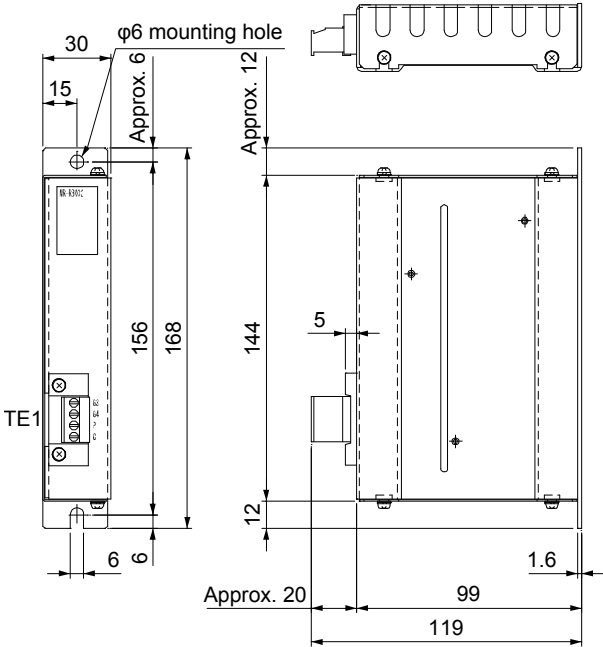
Terminal screw size: M4
Tightening torque: 1.2 [N•m]

• Mounting screw
Screw size: M6
Tightening torque: 5.4 [N•m]

Regenerative option	Variable dimensions		Mass [kg]
	A	B	
MR-RB50	17	217	5.6
MR-RB51			
MR-RB5N			
MR-RB54-4	23	223	
MR-RB5G-4			
MR-RB5U-4			

(4) MR-RB032

[Unit: mm]



• TE1 terminal

G3
G4
P
C

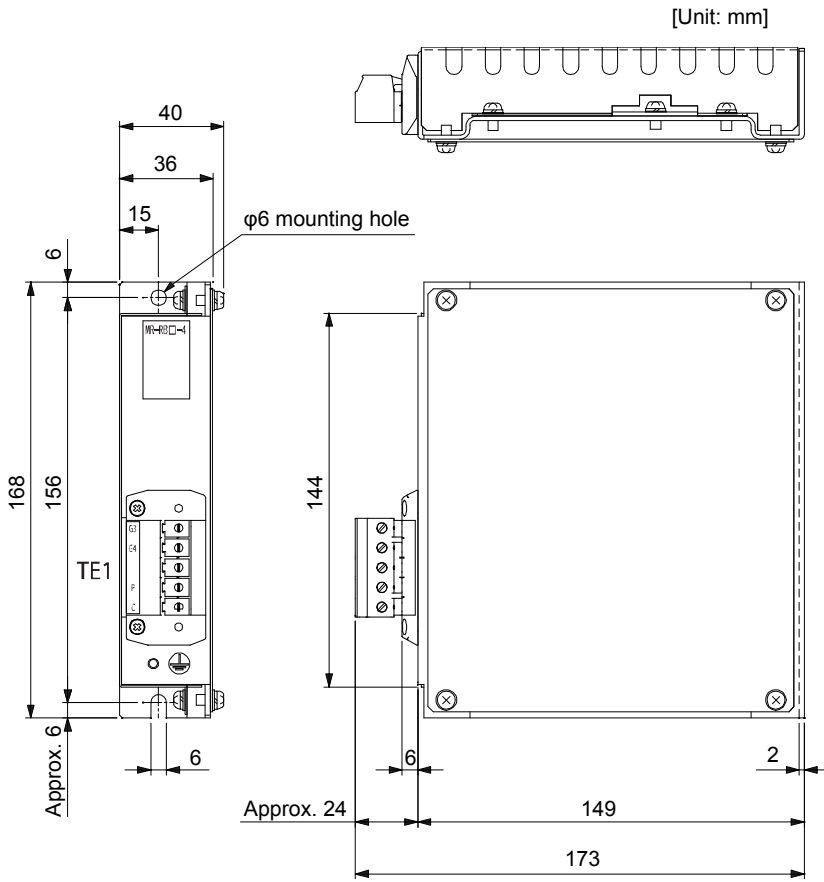
Applicable wire size: 0.2 mm² to 2.5 mm²
(AWG 24 to 12)
Tightening torque: 0.5 to 0.6 [N•m]

• Mounting screw
Screw size: M5
Tightening torque: 3.24 [N•m]

Mass: 0.5 [kg]

11. OPTIONS AND PERIPHERAL EQUIPMENT

(5) MR-RB1H-4



• TE1 terminal

G3
G4
P
C

Applicable wire size: AWG 24 to 10
Tightening torque: 0.5 to 0.6 [N·m]

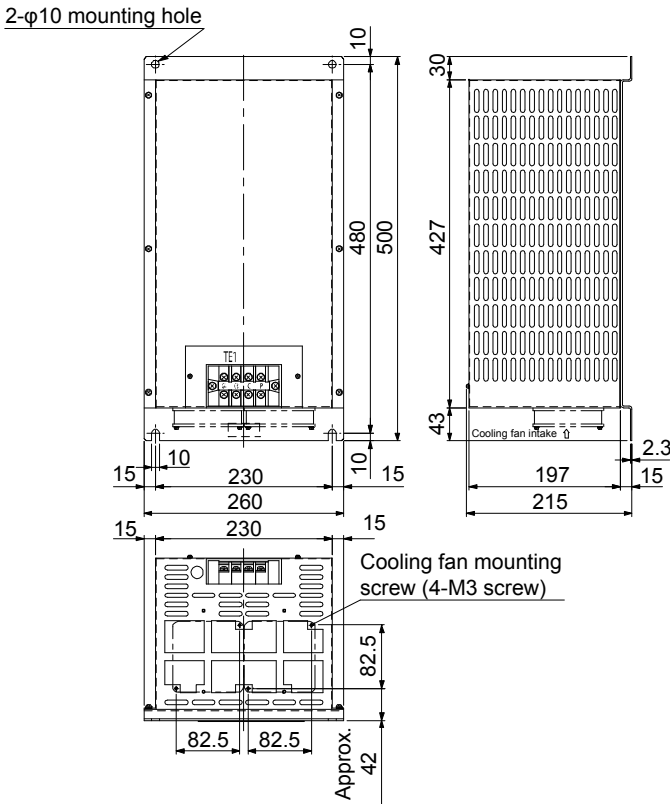
• Mounting screw
Screw size: M5
Tightening torque: 3.24 [N·m]

Mass: 1.1 [kg]

11. OPTIONS AND PERIPHERAL EQUIPMENT

(6) MR-RB5R/MR-RB9F/MR-RB9T/MR-RB5K-4/MR-RB6K-4

[Unit: mm]



- TE1 terminal block

G4	G3	C	P
----	----	---	---

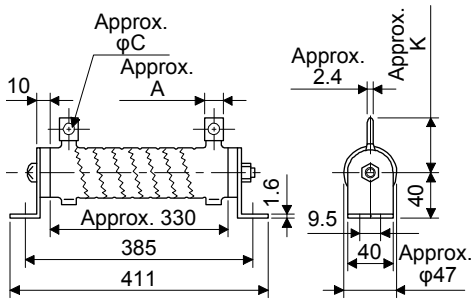
Terminal screw size: M5
Tightening torque: 2.0 [N•m]

- Mounting screw
Screw size: M8
Tightening torque: 13.2 [N•m]

Regenerative option	Mass [kg]
MR-RB5R	10
MR-RB9F	11
MR-RB9T	
MR-RB5K-4	10
MR-RB6K-4	11

(7) GRZG400-0.8Ω/GRZG400-0.6Ω/GRZG400-0.5Ω/GRZG400-2.5Ω/GRZG400-2.0Ω (standard accessories)

[Unit: mm]



Regenerative resistor	Variable dimensions			Mounting screw size	Tightening torque [N•m]	Mass [kg]
	A	C	K			
GRZG400-0.8Ω	10	5.5	39	M8	13.2	0.8
GRZG400-0.6Ω	16	8.2	46			
GRZG400-0.5Ω						
GRZG400-2.5Ω	10	5.5	39			
GRZG400-2.0Ω						

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.3 FR-BU2-(H) brake unit

POINT
<ul style="list-style-type: none">● Use a 200 V class brake unit and a resistor unit with a 200 V class servo amplifier, and a 400 V class brake unit and a resistor unit with a 400 V class servo amplifier. Combination of different voltage class units cannot be used.● When a brake unit and a resistor unit are installed horizontally or diagonally, the heat dissipation effect diminishes. Install them on a flat surface vertically.● The temperature of the resistor unit case will be higher than the ambient temperature by 100 °C or over. Keep cables and flammable materials away from the case.● The ambient temperature condition for the brake unit is between -10 °C and 50 °C. Note that the condition is different from the ambient temperature condition of the servo amplifier (between 0 °C and 55 °C).● Configure the circuit to shut down the power-supply with the alarm output of the brake unit and the resistor unit under abnormal condition.● Use the brake unit with a combination indicated in section 11.3.1.● For executing a continuous regenerative operation, use the FR-RC-(H) power regeneration converter or FR-CV-(H) power regeneration common converter.● Brake unit and regenerative options (Regenerative resistor) cannot be used simultaneously.

11. OPTIONS AND PERIPHERAL EQUIPMENT

Connect the brake unit to the bus of the servo amplifier. As compared to the MR-RB regenerative option, the brake unit can return larger power. Use the brake unit when the regenerative option cannot provide sufficient regenerative capability.

When using the brake unit, set "_ _ 0 1" in [Pr. 2].

When using the brake unit, always refer to "FR-BU2 Brake Unit Instruction Manual".

11.3.1 Selection

Use a combination of the servo amplifier, brake unit and resistor unit listed below.

Brake unit		Resistor unit	Number of connected units	Permissible continuous power [kW]	Resultant resistance [Ω]	Applicable servo amplifier (Note 3)
200 V class	FR-BU2-15K	FR-BR-15K	1	0.99	8	MR-J4-500B-RJ020 (Note 1)
			2 (parallel)	1.98	4	MR-J4-500B-RJ020 MR-J4-700B-RJ020 MR-J4-11KB-RJ020 MR-J4-15KB-RJ020
	FR-BU2-30K	FR-BR-30K	1	1.99	4	MR-J4-500B-RJ020 MR-J4-700B-RJ020 MR-J4-11KB-RJ020 MR-J4-15KB-RJ020
	FR-BU2-55K	FR-BR-55K	1	3.91	2	MR-J4-11KB-RJ020 MR-J4-15KB-RJ020 MR-J4-22KB-RJ020
		MT-BR5-55K	1	5.5	2	MR-J4-22KB-RJ020
400 V class	FR-BU2-H30K	FR-BR-H30K	1	1.99	16	MR-J4-500B4-RJ020 MR-J4-700B4-RJ020 MR-J4-11KB4-RJ020 (Note 2)
	FR-BU2-H55K	FR-BR-H55K	1	3.91	8	MR-J4-11KB4-RJ020 MR-J4-15KB4-RJ020 MR-J4-22KB4-RJ020
	FR-BU2-H75K	MT-BR5-H75K	1	7.5	6.5	MR-J4-22KB4-RJ020

Note 1. Only when using the HG-RR353/HG-UR352 servo motor

2. When HG-JR11K1M4 servo motor is used, limit the torque during power running to 180% or less, or the servo motor speed to 1800 r/min or less.

3. When the brake unit is selected by using the capacity selection software, other combinations may be shown. Refer to the display on the capacity selection software for detailed combinations.

11.3.2 Brake unit parameter setting

Whether a parameter can be changed or not is listed below.

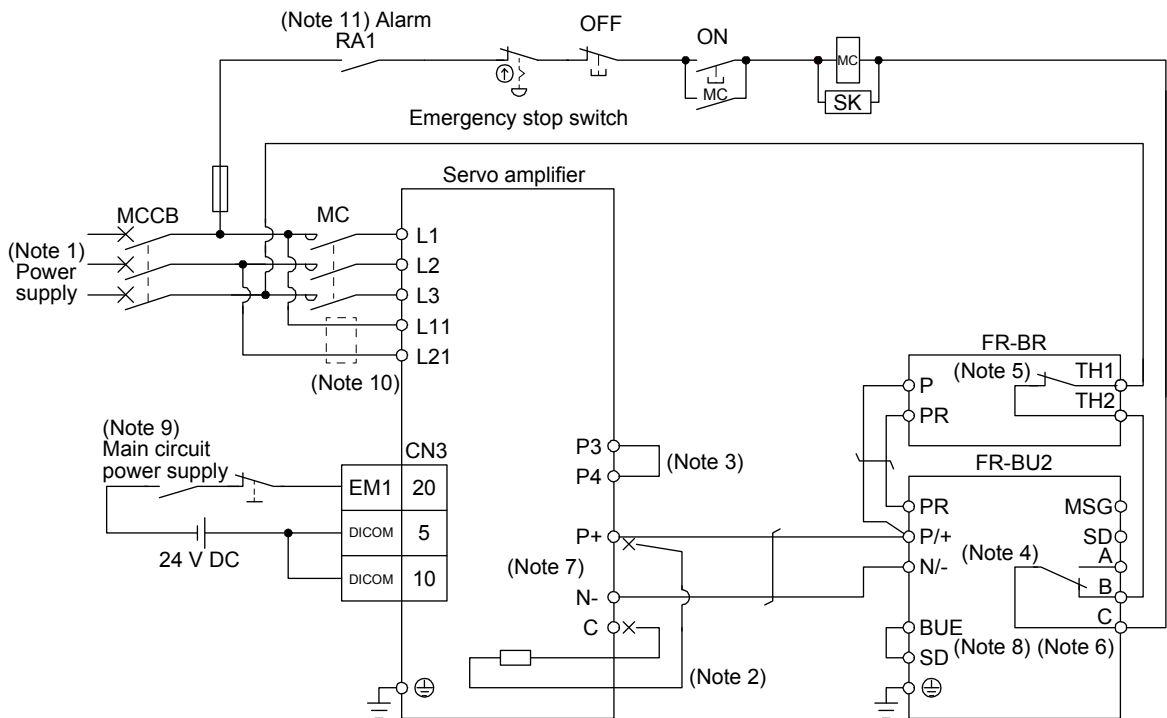
Parameter		Change possible/impossible	Remark
No.	Name		
0	Brake mode switchover	Impossible	Do not change the parameter.
1	Monitor display data selection	Possible	Refer to "FR-BU2 Brake Unit Instruction Manual".
2	Input terminal function selection 1	Impossible	Do not change the parameter.
3	Input terminal function selection 2		
77	Parameter write selection		
78	Cumulative energization time carrying-over times		
CLr	Parameter clear		
ECL	Alarm history clear		
C1	For manufacturer setting		

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.3.3 Connection example

POINT
<p>● Connecting the PR terminal of the brake unit to the P+ terminal of the servo amplifier results in a brake unit malfunction. Always connect the PR terminal of the brake unit to the PR terminal of the resistor unit.</p>

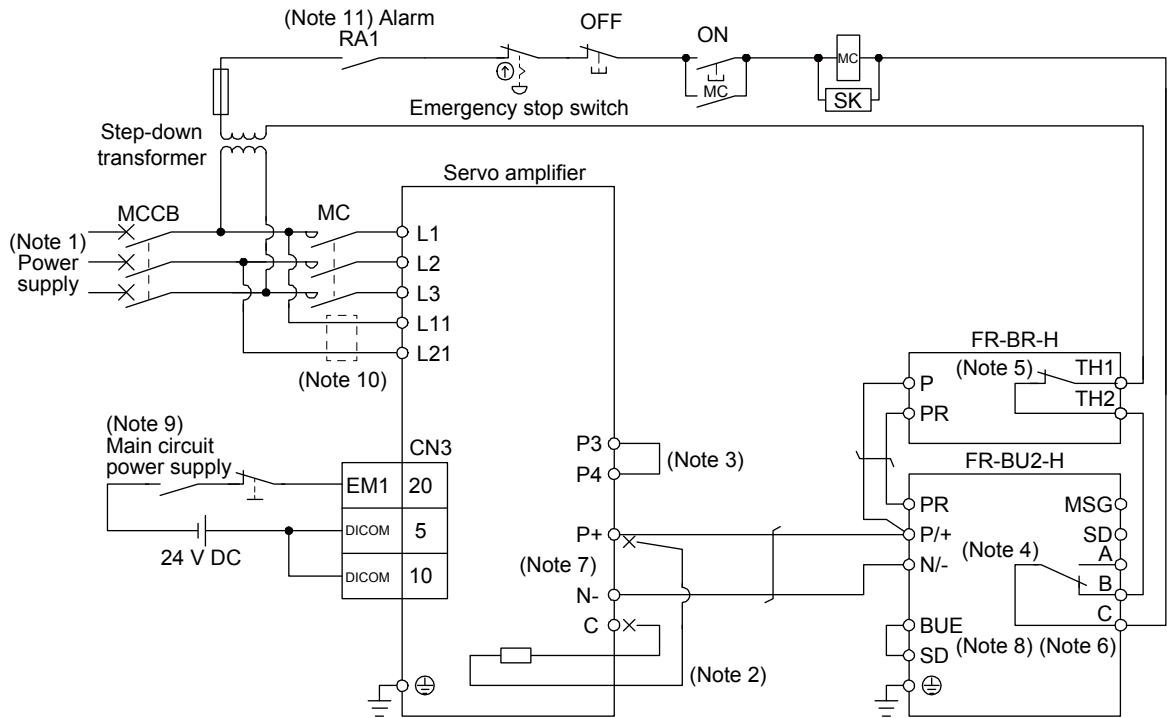
- (1) Combination of the FR-BU2-(H) brake unit and FR-BR-(H) resistor unit
 (a) When connecting a brake unit to a servo amplifier
 1) 200 V class



- Note 1. For the power supply specifications, refer to section 1.3.
- Note 2. When using the servo amplifier of 7 kW or less, make sure to disconnect the wiring of built-in regenerative resistor (5 kW or less: P+ and D, 7 kW: P+ and C). For the servo amplifier of 11 kW to 22 kW, do not connect a supplied regenerative resistor to the P+ and C terminals.
- Note 3. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
- Note 4. Connect the P/+ and N/- terminals of the brake unit to a correct destination. Incorrect connection results in a servo amplifier and brake unit malfunction.
- Note 5. Contact rating: 1b contact, 110 V AC, 5 A/220 V AC, 3 A
 Normal condition: TH1-TH2 is conducting. Abnormal condition: TH1-TH2 is not conducting.
- Note 6. Contact rating: 230 V AC, 0.3 A/30 V DC, 0.3 A
 Normal condition: B-C is conducting./A-C is not conducting. Abnormal condition: B-C is not conducting./A-C is conducting.
- Note 7. Do not connect more than one cable to each of the P+ and N- terminals of the servo amplifier.
- Note 8. Always connect the wiring between BUE and SD terminals. (factory-wired)
- Note 9. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
- Note 10. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker.
- Note 11. Configure the power supply circuit which turns off the magnetic contactor after detection of an alarm occurrence on the controller side.

11. OPTIONS AND PERIPHERAL EQUIPMENT

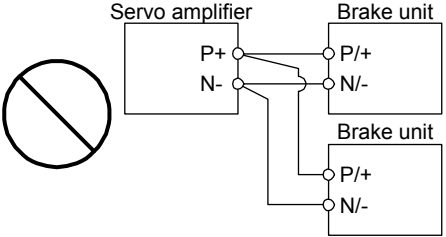
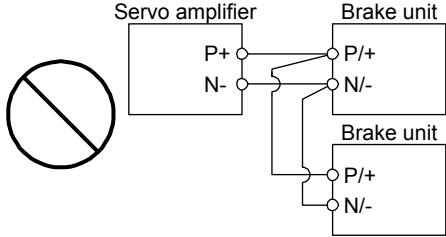
2) 400 V class



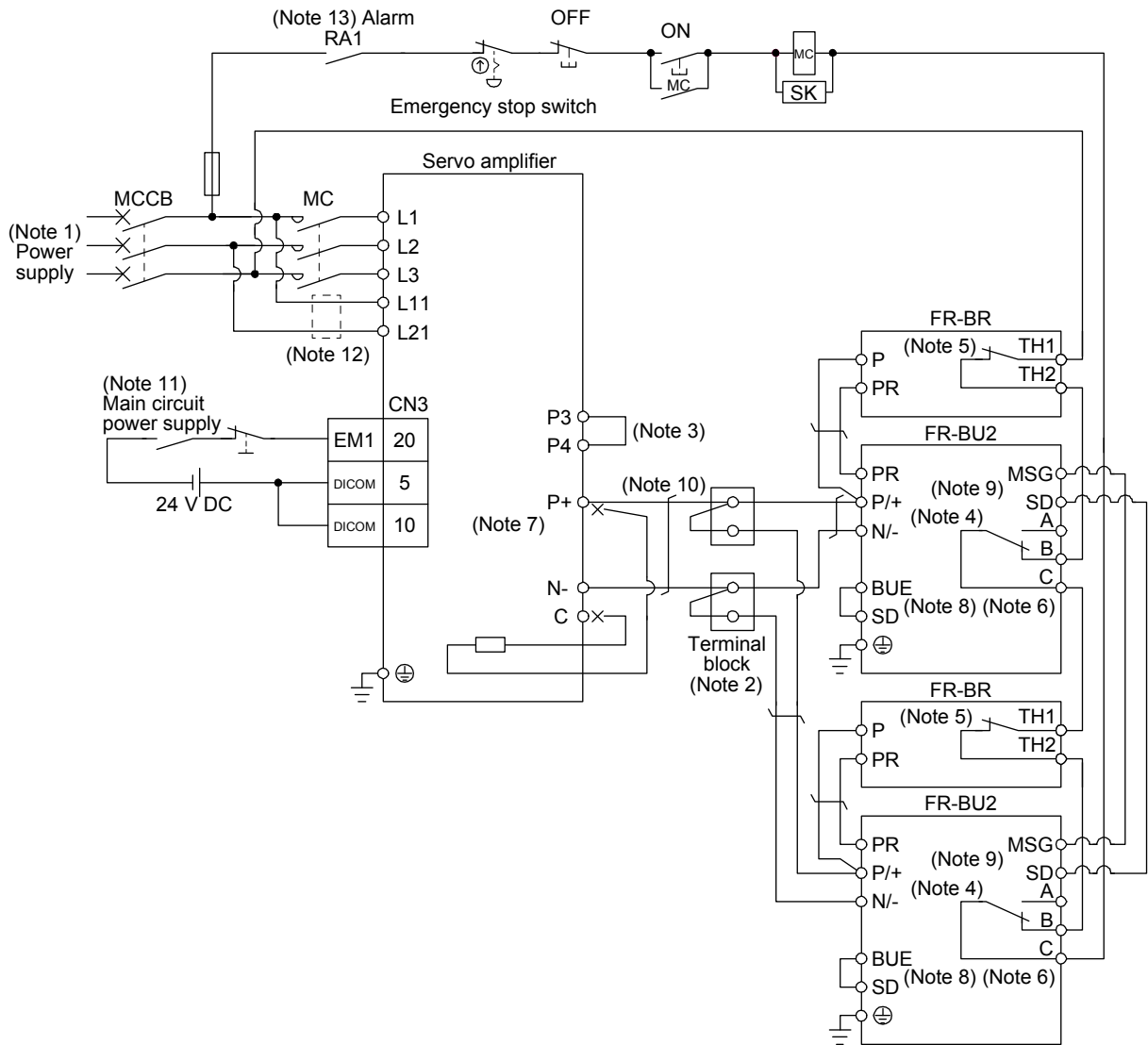
- Note 1. For the power supply specifications, refer to section 1.3.
- Note 2. For the servo amplifier of 5 kW and 7 kW, always disconnect the lead wire of the built-in regenerative resistor across the P+ and C terminals. For the servo amplifier of 11 kW to 22 kW, do not connect a supplied regenerative resistor to the P+ and C terminals.
- Note 3. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
- Note 4. Connect the P/+ and N/- terminals of the brake unit to a correct destination. Incorrect connection results in a servo amplifier and brake unit malfunction.
- Note 5. Contact rating: 1b contact, 110 V AC, 5 A/220 V AC, 3 A
Normal condition: TH1-TH2 is conducting. Abnormal condition: TH1-TH2 is not conducting.
- Note 6. Contact rating: 230 V AC, 0.3 A/30 V DC, 0.3 A
Normal condition: B-C is conducting./A-C is not conducting. Abnormal condition: B-C is not conducting./A-C is conducting.
- Note 7. Do not connect more than one cable to each of the P+ and N- terminals of the servo amplifier.
- Note 8. Always connect the wiring between BUE and SD terminals. (factory-wired)
- Note 9. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
- Note 10. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker.
- Note 11. Configure the power supply circuit which turns off the magnetic contactor after detection of an alarm occurrence on the controller side.

11. OPTIONS AND PERIPHERAL EQUIPMENT

(b) When connecting two brake units to a servo amplifier

POINT	
<ul style="list-style-type: none">● For 400 V class servo amplifiers, two brake units cannot be connected with one servo amplifier.● For parallel connection, use two sets of FR-BU2 brake unit. Combination with other brake unit results in alarm occurrence or malfunction.● Always connect the terminals for master/slave (MSG to MSG, SD to SD) between the two brake units.● Do not connect the servo amplifier and brake units as below. Connect the cables with a terminal block to distribute as indicated in this section.	
 <p>Connecting two cables to P+ and N- terminals</p>	 <p>Passing wiring</p>

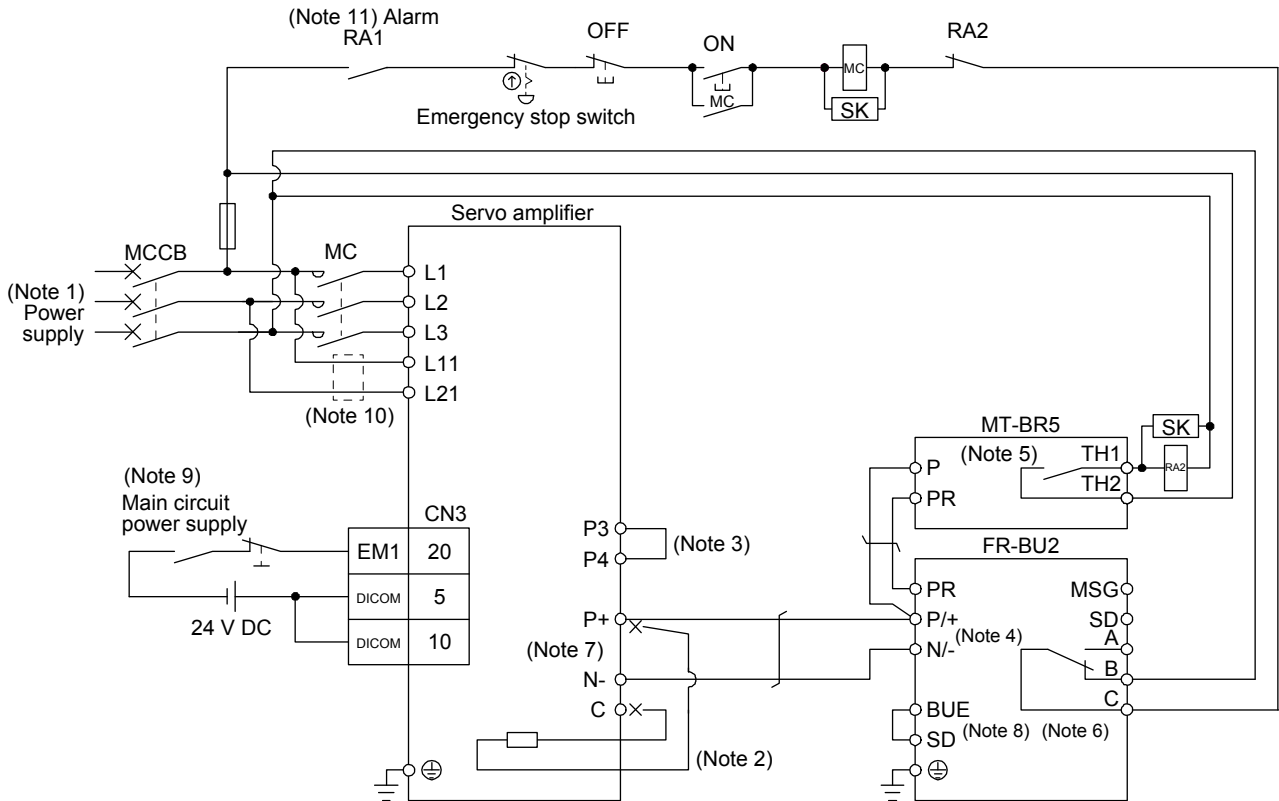
11. OPTIONS AND PERIPHERAL EQUIPMENT



- Note 1. For the power supply specifications, refer to section 1.3.
- Note 2. When using the servo amplifier of 7 kW or less, make sure to disconnect the wiring of built-in regenerative resistor (5 kW or less: P+ and D, 7 kW: P+ and C). For the servo amplifier of 11 kW to 22 kW, do not connect a supplied regenerative resistor to the P+ and C terminals.
- Note 3. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
- Note 4. Connect the P/+ and N/- terminals of the brake unit to a correct destination. Incorrect connection results in a servo amplifier and brake unit malfunction.
- Note 5. Contact rating: 1b contact, 110 V AC, 5 A/220 V AC, 3 A
Normal condition: TH1-TH2 is conducting. Abnormal condition: TH1-TH2 is not conducting.
- Note 6. Contact rating: 230 V AC, 0.3 A/30 V DC, 0.3 A
Normal condition: B-C is conducting/A-C is not conducting. Abnormal condition: B-C is not conducting/A-C is conducting.
- Note 7. Do not connect more than one cable to each of the P+ and N- terminals of the servo amplifier.
- Note 8. Always connect the wiring between BUE and SD terminals. (factory-wired)
- Note 9. Connect the MSG and SD terminals of the brake unit to a correct destination. Incorrect connection results in a servo amplifier and brake unit malfunction.
- Note 10. For connecting the P+ and N- terminals of the servo amplifier to the terminal block, use the cable indicated in (3) (b) in this section.
- Note 11. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
- Note 12. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker.
- Note 13. Configure the power supply circuit which turns off the magnetic contactor after detection of an alarm occurrence on the controller side.

11. OPTIONS AND PERIPHERAL EQUIPMENT

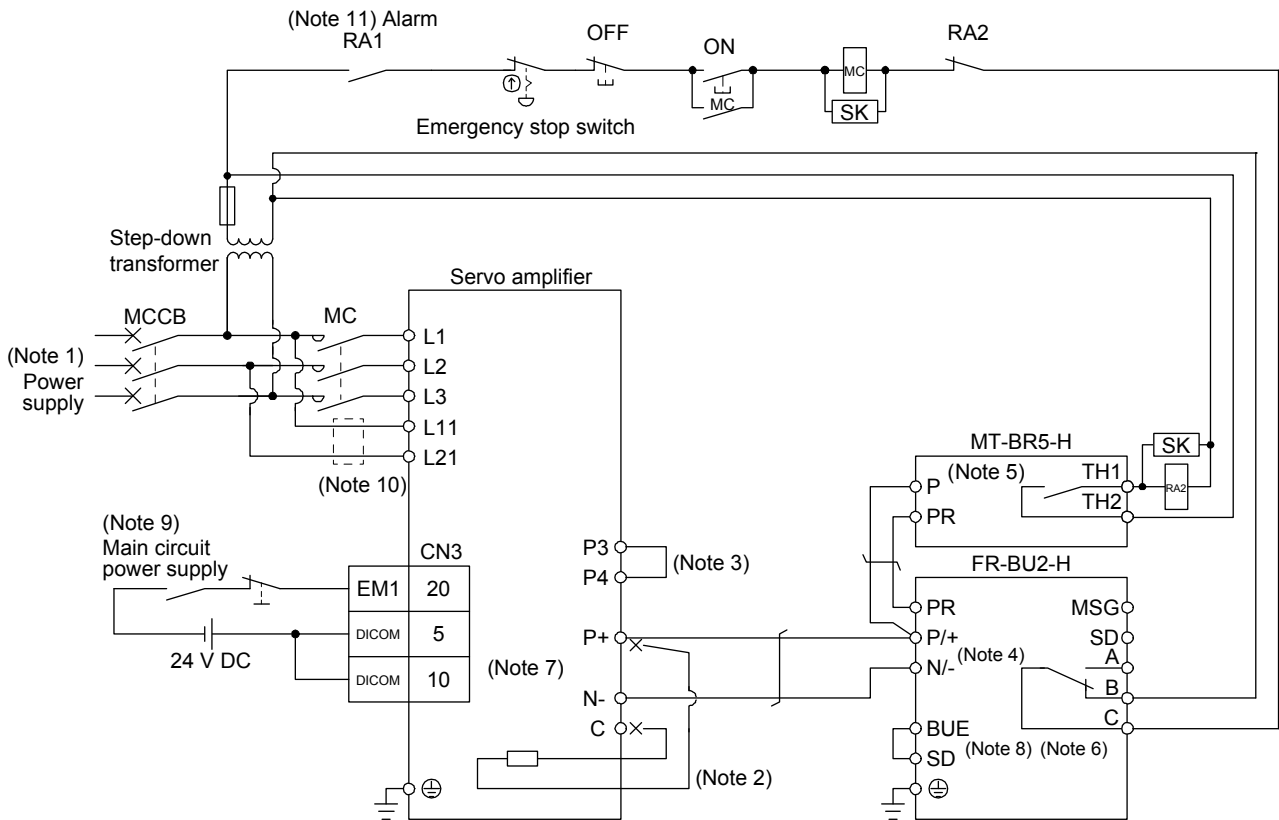
- (2) Combination with MT-BR5-(H) resistor unit
 1) 200 V class



- Note 1. For the power supply specifications, refer to section 1.3.
 2. Please do not connect a supplied regenerative resistor to the P+ and C terminals.
 3. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
 4. Connect P/+ and N/- terminals of the brake unit to a correct destination. Incorrect connection destination results in servo amplifier and brake unit malfunction.
 5. Contact rating: 1a contact, 110 V AC, 5 A/220 V AC, 3 A
 Normal condition: TH1-TH2 is not conducting. Abnormal condition: TH1-TH2 is conducting.
 6. Contact rating: 230 V AC, 0.3 A/30 V DC, 0.3 A
 Normal condition: B-C is conducting./A-C is not conducting. Abnormal condition: B-C is not conducting./A-C is conducting.
 7. Do not connect more than one cable to each P+ and N- terminals of the servo amplifier.
 8. Always connect BUE and SD terminals. (factory-wired)
 9. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
 10. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker.
 11. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.

11. OPTIONS AND PERIPHERAL EQUIPMENT

2) 400 V class

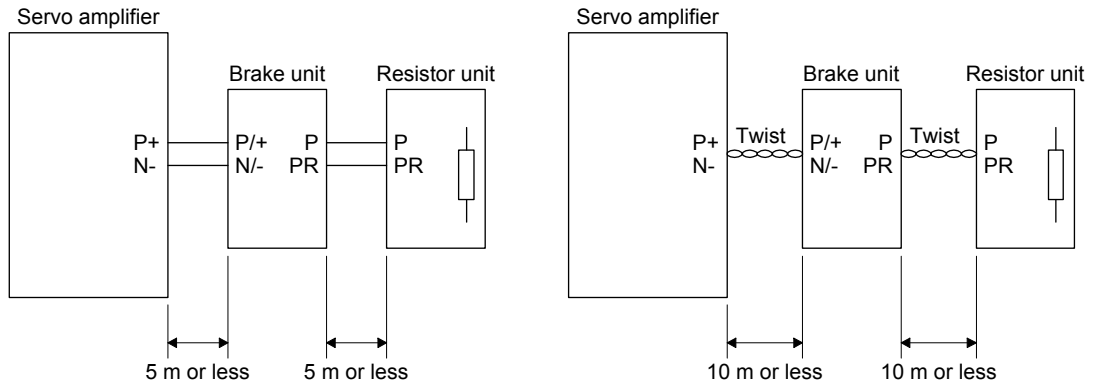


- Note 1. For the power supply specifications, refer to section 1.3.
- Note 2. Please do not connect a supplied regenerative resistor to the P+ and C terminals.
- Note 3. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
- Note 4. Connect P/+ and N/- terminals of the brake unit to a correct destination. Incorrect connection destination results in servo amplifier and brake unit malfunction.
- Note 5. Contact rating: 1a contact, 110 V AC, 5 A/220 V AC, 3 A
Normal condition: TH1-TH2 is not conducting. Abnormal condition: TH1-TH2 is conducting.
- Note 6. Contact rating: 230 V AC, 0.3 A/30 V DC, 0.3 A
Normal condition: B-C is conducting./A-C is not conducting. Abnormal condition: B-C is not conducting./A-C is conducting.
- Note 7. Do not connect more than one cable to each P+ and N- terminals of the servo amplifier.
- Note 8. Always connect BUE and SD terminals. (factory-wired)
- Note 9. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
- Note 10. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker.
- Note 11. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.

11. OPTIONS AND PERIPHERAL EQUIPMENT

(3) Connection instructions

Keep the wires between the servo amplifier and the brake unit, and between the resistor unit and the brake unit as short as possible. For wires longer than 5 m, twist the wires five times or more per meter. The wires should not exceed 10 m even when the wires are twisted. If wires exceeding 5 m without twisted or exceeding 10 m with or without twisted are used, the brake unit may malfunction.

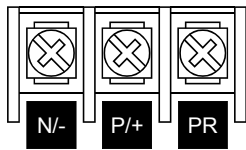


(4) Wires

(a) Wires for the brake unit

For the brake unit, the HIV wire (600 V grade heat-resistant polyvinyl chloride insulated wire) is recommended.

1) Main circuit terminal



Terminal block

Brake unit	Main circuit terminal screw size	Crimp terminal N/-, P/+, PR, ⊕	Tightening torque [N·m]	Wire size		
				N/-, P/+, PR, ⊕		
				HIV wire [mm ²]	AWG	
200 V class	FR-BU2-15K	M4	5.5-4	1.5	3.5	12
	FR-BU2-30K	M5	5.5-5	2.5	5.5	10
	FR-BU2-55K	M6	14-6	4.4	14	6
400 V class	FR-BU2-H30K	M4	5.5-4	1.5	3.5	12
	FR-BU2-H55K	M5	5.5-5	2.5	5.5	10
	FR-BU2-H75K	M6	14-6	4.4	14	6

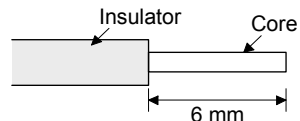
2) Control circuit terminal

POINT

- Under tightening can cause a cable disconnection or malfunction. Over tightening can cause a short circuit or malfunction due to damage to the screw or the brake unit.



Terminal block



Wire the stripped cable after twisting to prevent the cable from becoming loose. In addition, do not solder it.

Screw size: M3

Tightening torque: 0.5 N·m to 0.6 N·m

Wire size: 0.3 mm² to 0.75 mm²

Screw driver: Small flat-blade screwdriver

(Tip thickness: 0.4 mm/Tip width 2.5 mm)

11. OPTIONS AND PERIPHERAL EQUIPMENT

- (b) Cables for connecting the servo amplifier and a distribution terminal block when connecting two sets of the brake unit

Brake unit	Wire size	
	HIV wire [mm ²]	AWG
FR-BU2-15K	8	8

- (5) Crimp terminals for the P+ and N- terminals of servo amplifier

- (a) Recommended crimp terminals

POINT
<p>● Some crimp terminals may not be mounted depending on their sizes. Make sure to use the recommended ones or equivalent ones.</p>

Servo amplifier		Brake unit	Number of connected units	Crimp terminal (Manufacturer)	(Note 1) Applicable tool	
200 V class	MR-J4-500B-RJ020	FR-BU2-15K	1	FVD5.5-S4 (JST)	a	
			2	8-4NS (JST) (Note 2)	b	
	MR-J4-700B-RJ020	FR-BU2-30K	1	FVD5.5-S4 (JST)	a	
			2	8-4NS (JST) (Note 2)	b	
	MR-J4-11KB-RJ020	FR-BU2-15K	2	FVD8-6 (JST)	c	
			FR-BU2-30K	1	FVD5.5-6 (JST)	a
				1	FVD14-6 (JST)	d
	MR-J4-15KB-RJ020	FR-BU2-15K	2	FVD8-6 (JST)	c	
			FR-BU2-30K	1	FVD5.5-6 (JST)	a
				1	FVD14-6 (JST)	d
MR-J4-22KB-RJ020	FR-BU2-55K	1	FVD14-8 (JST)	d		
400 V class	MR-J4-500B4-RJ020	FR-BU2-H30K	1	FVD5.5-S4 (JST)	a	
	MR-J4-700B4-RJ020	FR-BU2-H30K	1	FVD5.5-S4 (JST)	a	
	MR-J4-11KB4-RJ020	FR-BU2-H30K	1	FVD5.5-6 (JST)	a	
			1	FVD5.5-6 (JST)	a	
	MR-J4-15KB4-RJ020	FR-BU2-H55K	1	FVD5.5-6 (JST)	a	
	MR-J4-22KB4-RJ020	FR-BU2-H55K	1	FVD5.5-8 (JST)	a	
			1	FVD14-8 (JST)	d	

- Note 1. Symbols in the applicable tool field indicate applicable tools in (5) (b) in this section.
2. Coat the crimped part with an insulation tube.

- (b) Applicable tool

Symbol	Servo amplifier-side crimp terminals				Manufacturer
	Crimp terminal	Applicable tool			
		Body	Head	Dice	
a	FDV5.5-S4 FDV5.5-6	YNT-1210S			JST
c	FVD8-6	YF-1 E-4	YNE-38	DH-111 DH-121	

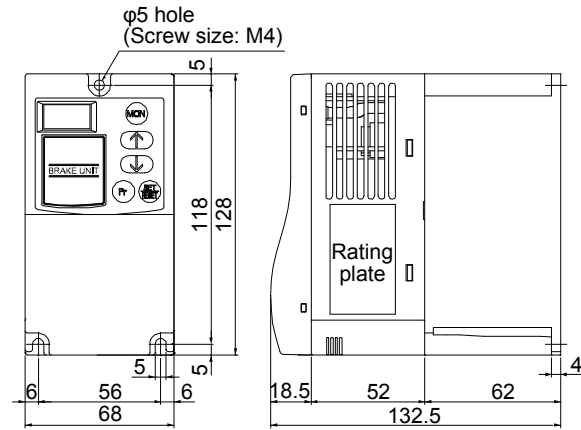
11. OPTIONS AND PERIPHERAL EQUIPMENT

11.3.4 Dimensions

(1) FR-BU2-(H) brake unit

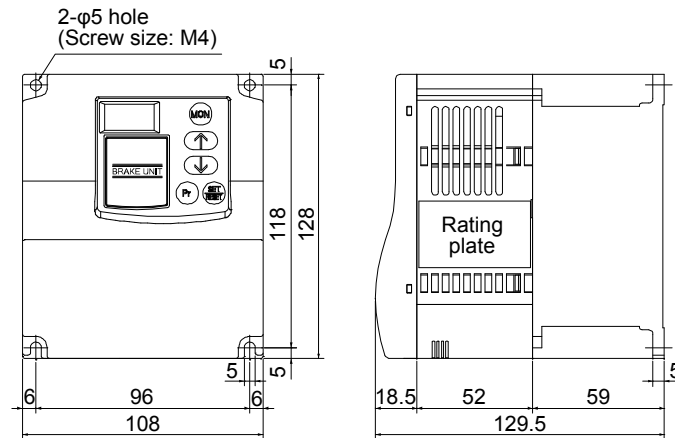
FR-BU2-15K

[Unit: mm]



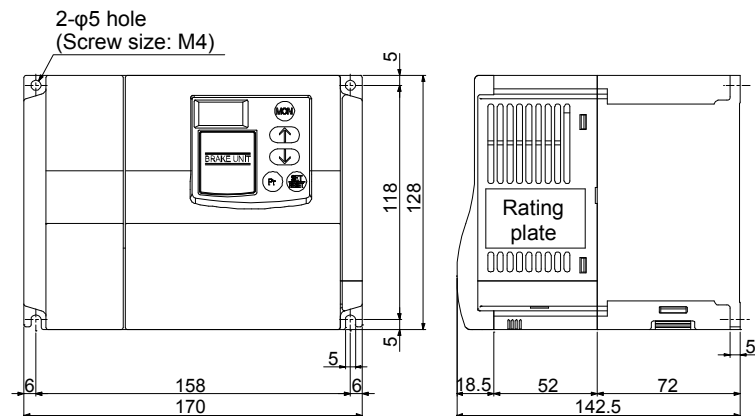
FR-BU2-30K/FR-BU2-H30K

[Unit: mm]



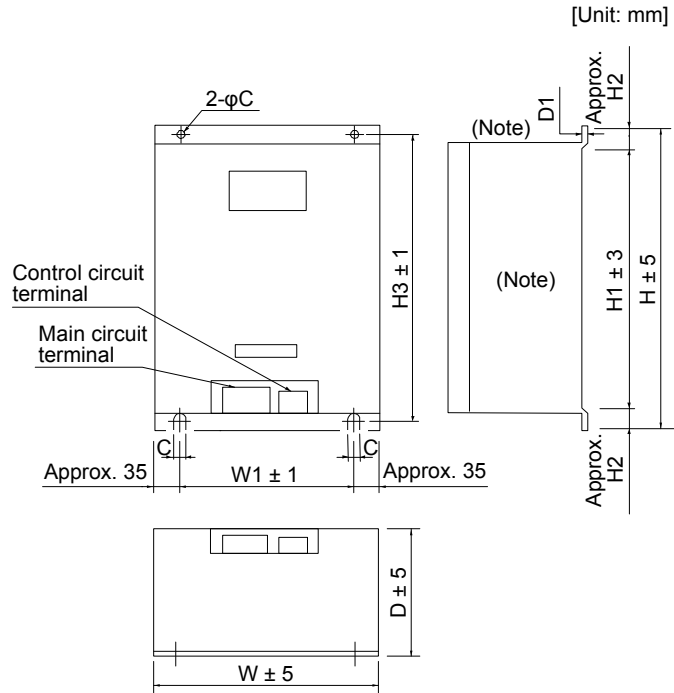
FR-BU2-55K/FR-BU2-H55K/FR-BU2-H75K

[Unit: mm]



11. OPTIONS AND PERIPHERAL EQUIPMENT

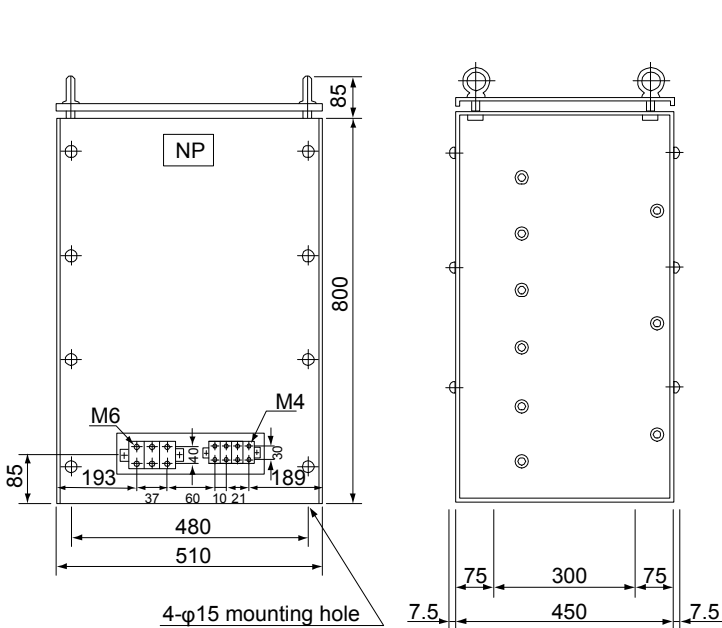
(2) FR-BR-(H) resistor unit



Note. Ventilation ports are provided on both sides and the top. The bottom is open.

Resistor unit		W	W1	H	H1	H2	H3	D	D1	C	Approximate mass [kg]
200 V class	FR-BR-15K	170	100	450	410	20	432	220	3.2	6	15
	FR-BR-30K	340	270	600	560	20	582	220	4	10	30
	FR-BR-55K	480	410	700	620	40	670	450	3.2	12	70
400 V class	FR-BR-H30K	340	270	600	560	20	582	220	4	10	30
	FR-BR-H55K	480	410	700	620	40	670	450	3.2	12	70

(3) MT-BR5-(H) resistor unit



Resistor unit		Resistance	Approximate mass [kg]
200 V class	MT-BR5-55K	2.0 Ω	50
400 V class	MT-BR5-H75K	6.5 Ω	70

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.4 FR-RC-(H) power regeneration converter

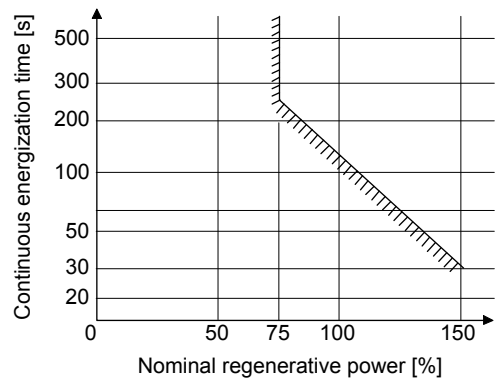
POINT
<p>● When using the FR-RC-(H) power regeneration converter, refer to "Power Regeneration Converter FR-RC Instruction Manual (IB(NA)66330)".</p>

When using the FR-RC-(H) power regeneration converter, set "_ _ 0 1" in [Pr. 2].

(1) Selection

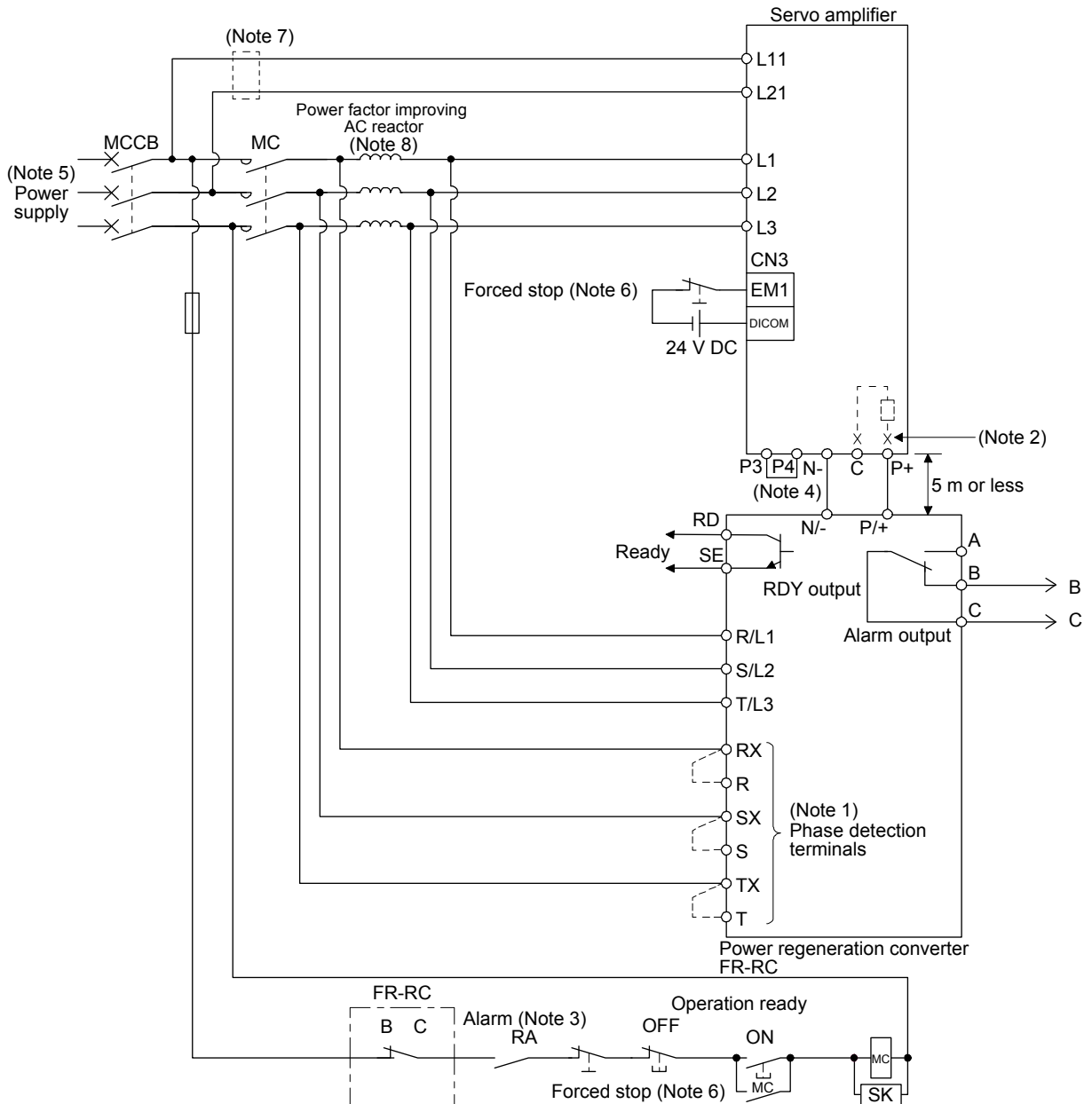
The converters can continuously return 75% of the nominal regenerative power. They are applied to the servo amplifiers of 5 kW to 22 kW.

Power regeneration converter	Nominal regenerative power [kW]	Servo amplifier
FR-RC-15K	15	MR-J4-500B-RJ020 MR-J4-700B-RJ020
FR-RC-30K	30	MR-J4-11KB-RJ020 MR-J4-15KB-RJ020
FR-RC-55K	55	MR-J4-22KB-RJ020
FR-RC-H15K	15	MR-J4-500B4-RJ020 MR-J4-700B4-RJ020
FR-RC-H30K	30	MR-J4-11KB4-RJ020 MR-J4-15KB4-RJ020
FR-RC-H55K	55	MR-J4-22KB4-RJ020



11. OPTIONS AND PERIPHERAL EQUIPMENT

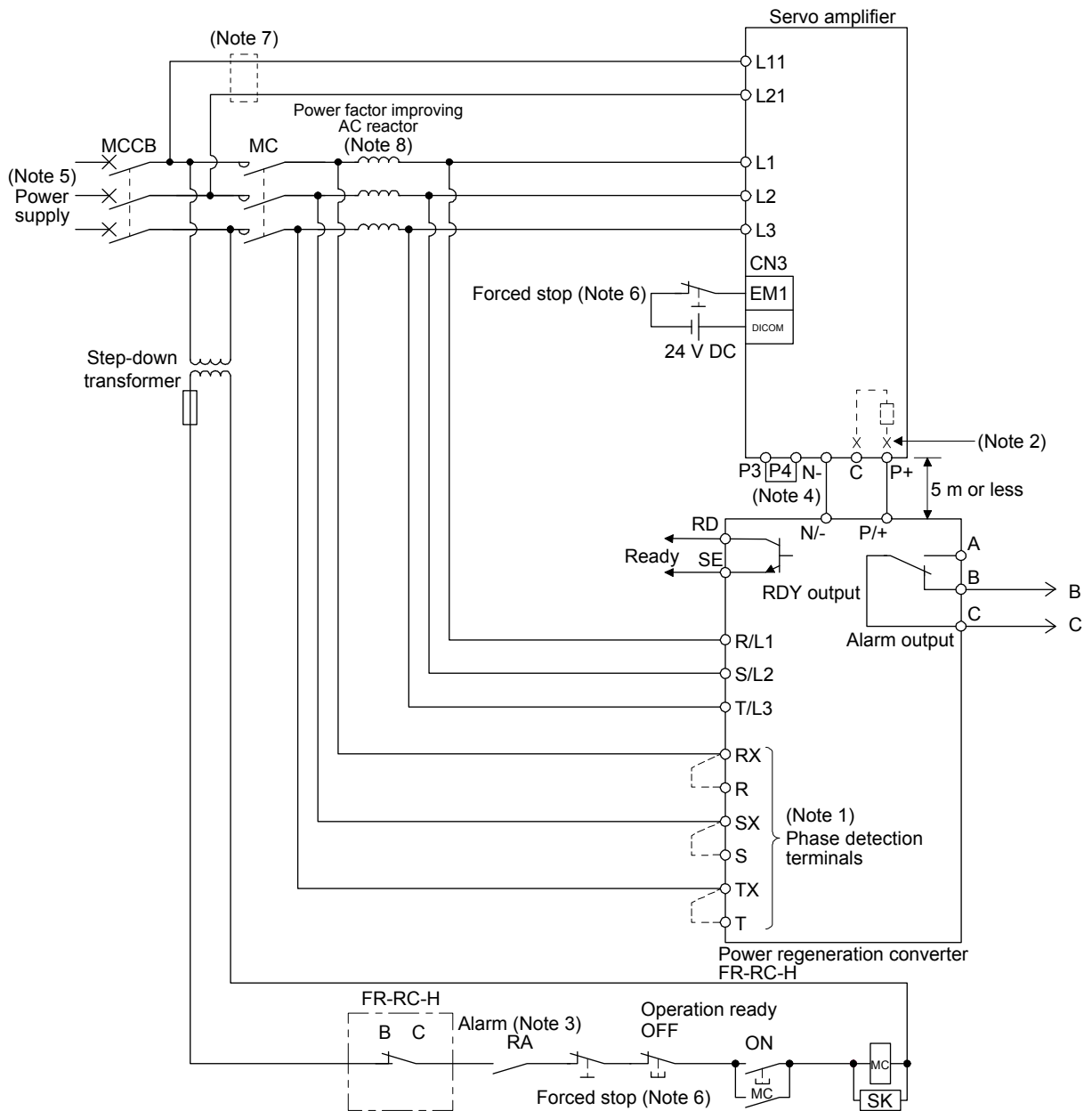
(2) Connection example (a) 200 V class



- Note
1. When not using the phase detection terminals, fit the jumpers across RX-R, SX-S and TX-T. If the jumpers remain removed, the FR-RC will not operate.
 2. When using the servo amplifier of 7 kW or less, make sure to disconnect the wiring of built-in regenerative resistor (5 kW or less: P+ and D, 7 kW: P+ and C). For the servo amplifier of 11 kW to 22 kW, do not connect a supplied regenerative resistor to the P+ and C terminals.
 3. Configure the power supply circuit which turns off the magnetic contactor after detection of an alarm occurrence on the controller side.
 4. Between P3 and P4 is connected by default.
 5. For the power supply specifications, refer to section 1.3.
 6. Configure the circuit which shuts off main circuit power with external circuit at EM1 (Forced stop) off.
 7. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker.
 8. For selection of power factor improving AC reactors, refer to "Power Regeneration Converter FR-RC Instruction Manual (IB(NA)66330)".

11. OPTIONS AND PERIPHERAL EQUIPMENT

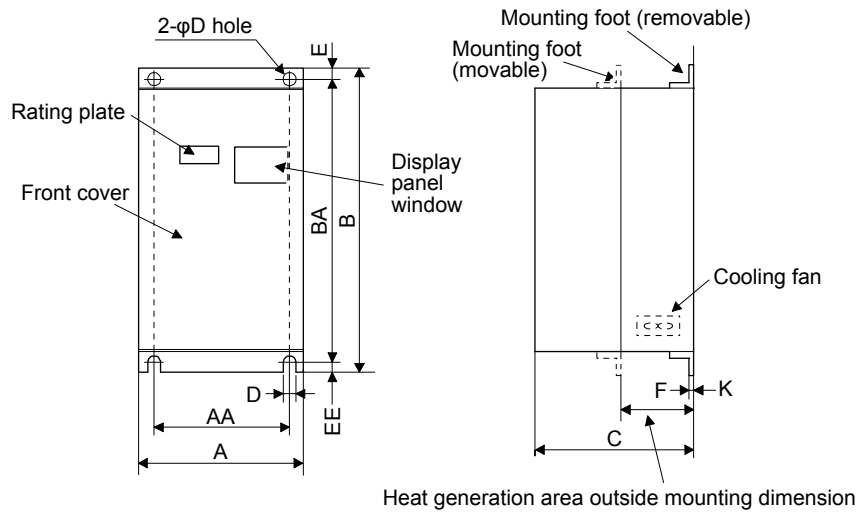
(b) 400 V class



- Note 1. When not using the phase detection terminals, fit the jumpers across RX-R, SX-S and TX-T. If the jumpers remain removed, the FR-RC-H will not operate.
- Note 2. When using the servo amplifier of 7 kW and 5 kW, make sure to disconnect the wiring of built-in regenerative resistor across the P+ and C terminals. For the servo amplifier of 11 kW to 22 kW, do not connect a supplied regenerative resistor to the P+ and C terminals.
- Note 3. Configure the power supply circuit which turns off the magnetic contactor after detection of an alarm occurrence on the controller side.
- Note 4. Between P3 and P4 is connected by default.
- Note 5. For the power supply specifications, refer to section 1.3.
- Note 6. Configure the circuit which shuts off main circuit power with external circuit at EM1 (Forced stop) off.
- Note 7. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker.
- Note 8. For selection of power factor improving AC reactors, refer to "Power Regeneration Converter FR-RC Instruction Manual (IB(NA)66330)".

11. OPTIONS AND PERIPHERAL EQUIPMENT

(3) Dimensions



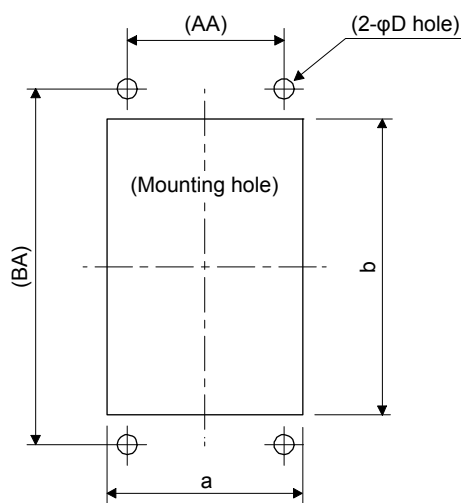
[Unit: mm]

Power regeneration converter	A	AA	B	BA	C	D	E	EE	K	F	Approximate mass [kg]
FR-RC-15K	270	200	450	432	195	10	10	8	3.2	87	19
FR-RC-30K	340	270	600	582	195	10	10	8	3.2	90	31
FR-RC-55K	480	410	700	670	250	12	15	15	3.2	135	55
FR-RC-H15K	340	270	600	582	195	10	10	8	3.2	90	31
FR-RC-H30K											
FR-RC-H55K	480	410	700	670	250	12	15	15	3.2	135	55

(4) Mounting hole machining dimensions

The following shows mounting hole dimensions for mounting the heat generation area of the power regeneration converter outside a cabinet as measures against heat generation when the converter is mounted in an enclosed type cabinet.

[Unit: mm]



Power regeneration converter	a	b	D	AA	BA
FR-RC-15K	260	412	10	200	432
FR-RC-30K	330	562	10	270	582
FR-RC-55K	470	642	12	410	670
FR-RC-H15K	330	562	10	270	582
FR-RC-H30K					
FR-RC-H55K	470	642	12	410	670

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.5 FR-CV-(H) power regeneration common converter

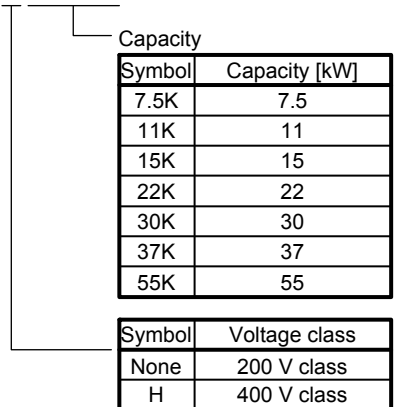
POINT	
●	For details of the power regeneration common converter FR-CV-(H), refer to "FR-CV Instruction Manual (IB(NA)0600075)".
●	Do not supply power to the main circuit power supply terminals (L1/L2/L3) of the servo amplifier. Otherwise, the servo amplifier and FR-CV-(H) will malfunction.
●	Connect the DC power supply between the FR-CV-(H) and servo amplifier with correct polarity. Connection with incorrect polarity will cause a malfunction of the FR-CV-(H) and servo amplifier.
●	Using two or more FR-CV-(H)s will not improve regeneration capability. Two or more FR-CV-(H)s cannot be connected to the same DC power supply line.

When using the FR-CV-(H) power regeneration common converter, set " _ _ 0 1" in [Pr. 2].

11.5.1 Model definition

The following describes what each block of a model name indicates.

F R - C V - H 7 . 5 K



11.5.2 Selection

(1) 200 V class

FR-CV power regeneration common converter can be used for the servo amplifier of 100 W to 22 kW. The following shows the restrictions on using the FR-CV.

- (a) Up to six servo amplifiers can be connected to one FR-CV.
- (b) $\text{FR-CV capacity [W]} \geq \text{Total of the rated capacities of servo amplifiers connected to FR-CV [W]} \times 2$
- (c) The total of used servo motor rated currents should be equal to or less than the applicable current [A] of the FR-CV.
- (d) Among the servo amplifiers connected to the FR-CV, the maximum capacity should be equal to or less than the maximum connectable capacity [W].

11. OPTIONS AND PERIPHERAL EQUIPMENT

The following table lists the restrictions.

Item	FR-CV-__						
	7.5K	11K	15K	22K	30K	37K	55K
Maximum number of connected servo amplifiers	6						
Total capacity of connectable servo amplifiers [kW]	3.75	5.5	7.5	11	15	18.5	27.5
Total rated current of connectable servo motors [A]	33	46	61	90	115	145	215
Maximum servo amplifier capacity [kW]	3.5	5	7	11	15	15	22

When using FR-CV, always install the dedicated stand-alone reactor (FR-CVL).

Power regeneration common converter	Dedicated stand-alone reactor
FR-CV-7.5K(-AT)	FR-CVL-7.5K
FR-CV-11K(-AT)	FR-CVL-11K
FR-CV-15K(-AT)	FR-CVL-15K
FR-CV-22K(-AT)	FR-CVL-22K
FR-CV-30K(-AT)	FR-CVL-30K
FR-CV-37K	FR-CVL-37K
FR-CV-55K	FR-CVL-55K

(2) 400 V class

FR-CV-H power regeneration common converter can be used for the servo amplifier of 11 kW to 22 kW. The following shows the restrictions on using the FR-CV-H.

- (a) Up to two servo amplifiers can be connected to one FR-CV-H.
- (b) $\text{FR-CV-H capacity [W]} \geq \text{Total of rated capacities [W]} \times 2$ of servo amplifiers connected to FR-CV-H.
- (c) The total of used servo motor rated currents should be equal to or less than the applicable current [A] of the FR-CV-H.
- (d) Among the servo amplifiers connected to the FR-CV-H, the servo amplifier of the maximum capacity should be equal to or less than the maximum connectable capacity [W].

The following table lists the restrictions.

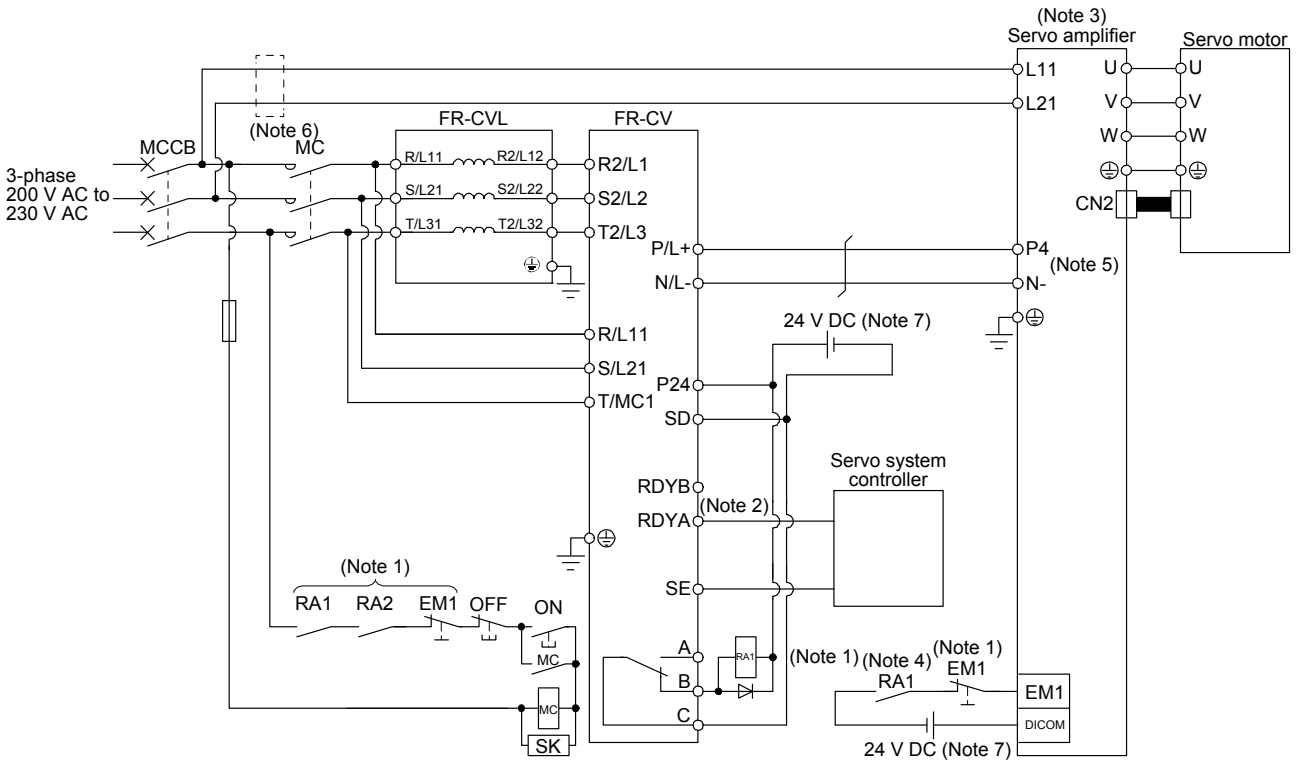
Item	FR-CV-H_			
	22K	30K	37K	55K
Maximum number of connected servo amplifiers	1			2
Total capacity of connectable servo amplifiers [kW]	11	15	18.5	27.5
Total rated current of connectable servo motors [A]	43	57	71	110
Maximum servo amplifier capacity [kW]	11	15	15	22

When using the FR-CV-H, always install the dedicated stand-alone reactor (FR-CVL-H).

Power regeneration common converter	Dedicated stand-alone reactor
FR-CV-H22K(-AT)	FR-CVL-H22K
FR-CV-H30K(-AT)	FR-CVL-H30K
FR-CV-H37K	FR-CVL-H37K
FR-CV-H55K	FR-CVL-H55K

11. OPTIONS AND PERIPHERAL EQUIPMENT

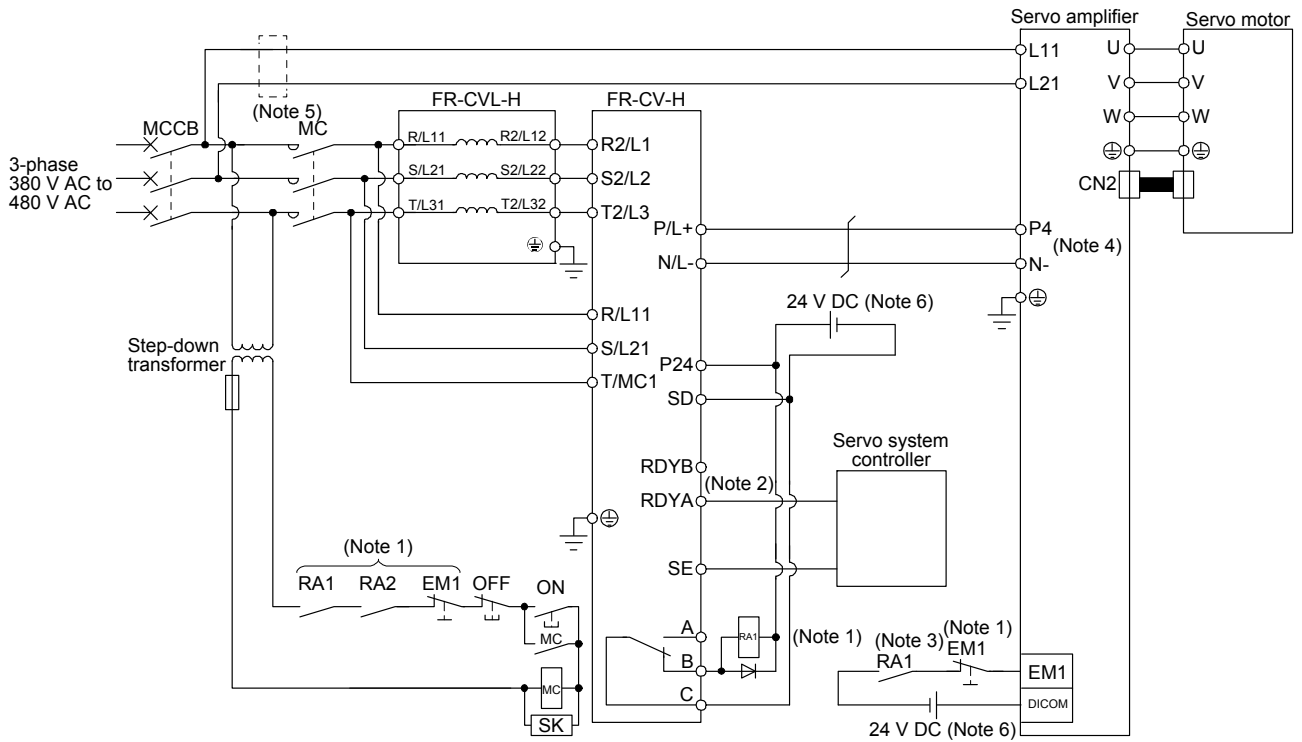
(3) Connection diagram
(a) 200 V class



- Note 1. Configure a sequence that will shut off main circuit power in the following.
- An alarm occurred at FR-CV or the servo amplifier.
 - EM1 (Forced stop) is enabled.
2. For the servo amplifier, configure a sequence that will switch the servo-on after FR-CV is ready.
3. When using the servo amplifier of 7 kW or less, make sure to disconnect the wiring of built-in regenerative resistor (5 kW or less: P+ and D, 7 kW: P+ and C).
4. Configure a sequence that will stop the servo amplifier with the emergency stop input of the servo system controller if an alarm occurs in the FR-CV. When the servo system controller does not have an emergency stop input, use the forced stop input of the servo amplifier to stop the servo amplifier as shown in the diagram.
5. When using FR-CV, always disconnect the wiring between P3 and P4 terminals.
6. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker.
7. The illustration of the 24 V DC power supply is divided between input signal and output signal for convenience. However, they can be configured by one.

11. OPTIONS AND PERIPHERAL EQUIPMENT

(b) 400 V class



- Note 1. Configure a sequence that will shut off main circuit power in the following.
- An alarm occurred at FR-CV-H or servo amplifier.
 - EM1 (Forced stop) is enabled.
2. For the servo amplifier, configure a sequence that will switch the servo-on after the FR-CV-H is ready.
3. Configure a sequence that will make a stop with the emergency stop input of the servo system controller if an alarm occurs in the FR-CV-H. When the servo system controller does not have an emergency stop input, use the forced stop input of the servo amplifier to make a stop as shown in the diagram.
4. When using FR-CV-H, always disconnect wiring between P3 and P4 terminals.
5. When wires used for L11 and L21 are thinner than wires used for L1, L2, and L3, use a molded-case circuit breaker.
6. The illustration of the 24 V DC power supply is divided between input signal and output signal for convenience. However, they can be configured by one.

11. OPTIONS AND PERIPHERAL EQUIPMENT

(4) Selection example of wires used for wiring

POINT
<p>● Selection conditions of wire size are as follows.</p> <p>Wire type: 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wire)</p> <p>Construction condition: single wire set in midair</p>

(a) Wire size

1) Between P and P4, and between N and N-

The following table indicates the connection wire size for the DC power supply (P4, N- terminals) between the FR-CV and servo amplifier.

Total of servo amplifier capacities [kW]	Wire [mm ²]
1 or less	2 (AWG 14)
2	3.5 (AWG 12)
5	5.5 (AWG 10)
7	8 (AWG 8)
11	14 (AWG 6)
15	22 (AWG 4)
22	50 (AWG 2)

The following table indicates the connection wire size for the DC power supply (P4, N- terminals) between the FR-CV-H and servo amplifier.

Total of servo amplifier capacities [kW]	Wire [mm ²]
11	8 (AWG 8)
15	8 (AWG 8)
22	14 (AWG 6)

2) Grounding

For grounding, use the wire of the size equal to or greater than that indicated in the following table, and make it as short as possible.

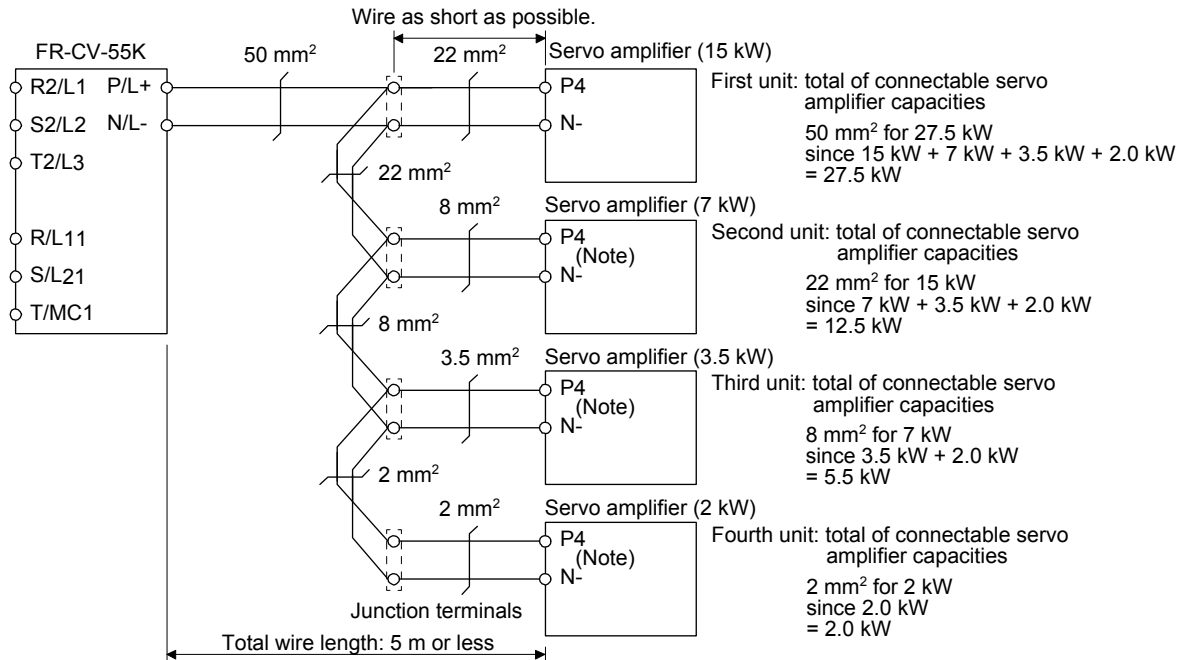
Power regeneration common converter	Grounding wire size [mm ²]
FR-CV-7.5K to FR-CV-15K	8 (AWG 8)
FR-CV-22K/FR-CV-30K	22 (AWG 4)
FR-CV-37K/FR-CV-55K	38 (AWG 2)
FR-CV-H22K/FR-CV-H30K	8 (AWG 8)
FR-CV-H37K/FR-CV-H55K	14 (AWG 6)

11. OPTIONS AND PERIPHERAL EQUIPMENT

(b) Example of the wire size selection

1) 200 V class

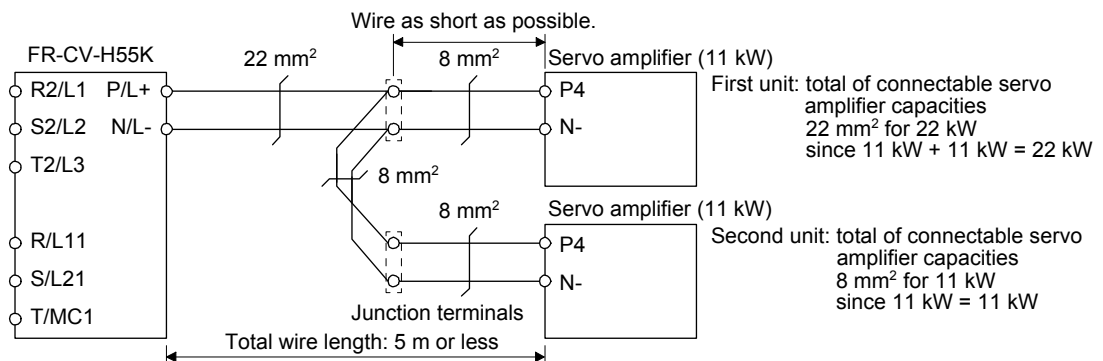
When connecting multiple servo amplifiers, always use junction terminals for wiring to the servo amplifier terminals P4 and N-. Also, connect the servo amplifiers in the order of larger to smaller capacities.



Note. When using the servo amplifier of 7 kW or less, make sure to disconnect the wiring of built-in regenerative resistor (5 kW or less: across P+ and D, 7 kW: across P+ and C).

2) 400 V class

When connecting two servo amplifiers of 11 kW, always use junction terminals for wiring the servo amplifier terminals P4 and N-.



(5) Other precautions

- When using the FR-CV-(H), always install the dedicated stand-alone reactor (FR-CVL-(H)). Do not use the power factor improving AC reactor (FR-HAL-(H)) or power factor improving DC reactor (FR-HEL-(H)).
- The inputs/outputs (main circuits) of the FR-CV-(H) and servo amplifiers include high-frequency components and may provide electromagnetic wave interference to communication equipment (such as AM radios) used near them. In this case, interference can be reduced by installing the radio noise filter (FR-BIF-(H)) or line noise filter (FR-BSF01, FR-BLF).

11. OPTIONS AND PERIPHERAL EQUIPMENT

- (c) The overall wiring length for connection of the DC power supply between the FR-CV-(H) and servo amplifiers should be 5 m or less, and the wiring must be twisted.

(6) Specifications

Item		Power regeneration common converter FR-CV- <u> </u>						
		7.5K	11K	15K	22K	30K	37K	55K
Total capacity of connectable servo amplifiers [kW]		3.75	5.5	7.5	11	15	18.5	27.5
Maximum servo amplifier capacity [kW]		3.5	5	7	11	15	15	22
Output	Total of connectable servo motor rated currents [A]	33	46	61	90	115	145	215
	Regenerative braking torque	Total capacity of applicable servo motors, 300% torque, 60 s (Note 1)						
		100% torque						
Power supply	Rated input AC voltage/frequency	3-phase 200 V AC to 220 V AC, 50 Hz, 200 V AC to 230 V AC, 60 Hz						
	Permissible AC voltage fluctuation	3-phase 170 V AC to 242 V AC, 50 Hz, 170 V AC to 253 V AC, 60 Hz						
	Permissible frequency fluctuation	±5%						
	Power supply capacity (Note 2) [kVA]	17	20	28	41	52	66	100
IP rating (JEM 1030), cooling method		Open type (IP00), forced cooling						
Environment	Ambient temperature	-10 °C to 50 °C (non-freezing)						
	Ambient humidity	5 %RH to 90 %RH (non-condensing)						
	Ambience	Indoors (no direct sunlight), free from corrosive gas, flammable gas, oil mist, dust, and dirt						
Altitude, vibration resistance		1000 m or less above sea level, 5.9 m/s ²						
Molded-case circuit breaker or earth-leakage current breaker		30AF 30A	50AF 50A	100AF 75A	100AF 100A	125AF 125A	125AF 125A	225AF 175A
Magnetic contactor		S-N20 S-T21	S-N35 S-T35	S-N50 S-T50	S-N65 S-T65	S-N80 S-T80	S-N95 S-T100	S-N125

Item		Power regeneration common converter FR-CV-H- <u> </u>			
		22K	30K	37K	55K
Total of connectable servo amplifier capacities [kW]		11	15	18.5	27.5
Maximum servo amplifier capacity [kW]		11	15	15	22
Output	Total of connectable servo motor rated currents [A]	43	57	71	110
	Regenerative braking torque	Total capacity of applicable servo motors, 300% torque, 60 s (Note 1)			
		100% torque			
Power supply	Rated input AC voltage/frequency	3-phase 380 V AC to 480 V AC, 50 Hz/60 Hz			
	Permissible AC voltage fluctuation	3-phase 323 V AC to 528 V AC, 50 Hz/60 Hz			
	Permissible frequency fluctuation	±5%			
	Power supply capacity (Note 2) [kVA]	41	52	66	100
IP rating (JEM 1030), cooling method		Open type (IP00), forced cooling			
Environment	Ambient temperature	-10 °C to 50 °C (non-freezing)			
	Ambient humidity	5 %RH to 90 %RH (non-condensing)			
	Ambience	Indoors (no direct sunlight), free from corrosive gas, flammable gas, oil mist, dust, and dirt			
Altitude, vibration resistance		1000 m or less above sea level, 5.9 m/s ²			
Molded-case circuit breaker or earth-leakage current breaker		50AF 50A	60AF 60A	100AF 75A	100AF 100A
Magnetic contactor		S-N25 S-T25	S-N35 S-T35	S-N50 S-T50	S-N65 S-T65

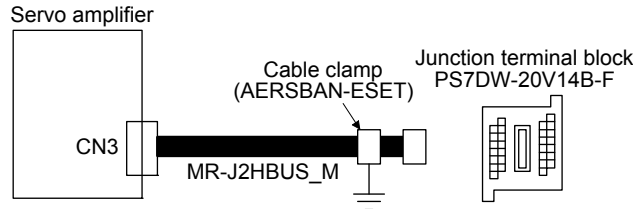
- Note 1. This is the time when the protective function of the FR-CV-(H) is activated. The protective function of the servo amplifier is activated in the time indicated in section 10.1.
- Note 2. The specified value is the power supply capacity of FR-CV-(H). The total power supply capacities of the connected servo amplifiers are actually required.

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.6 Junction terminal block PS7DW-20V14B-F (recommended)

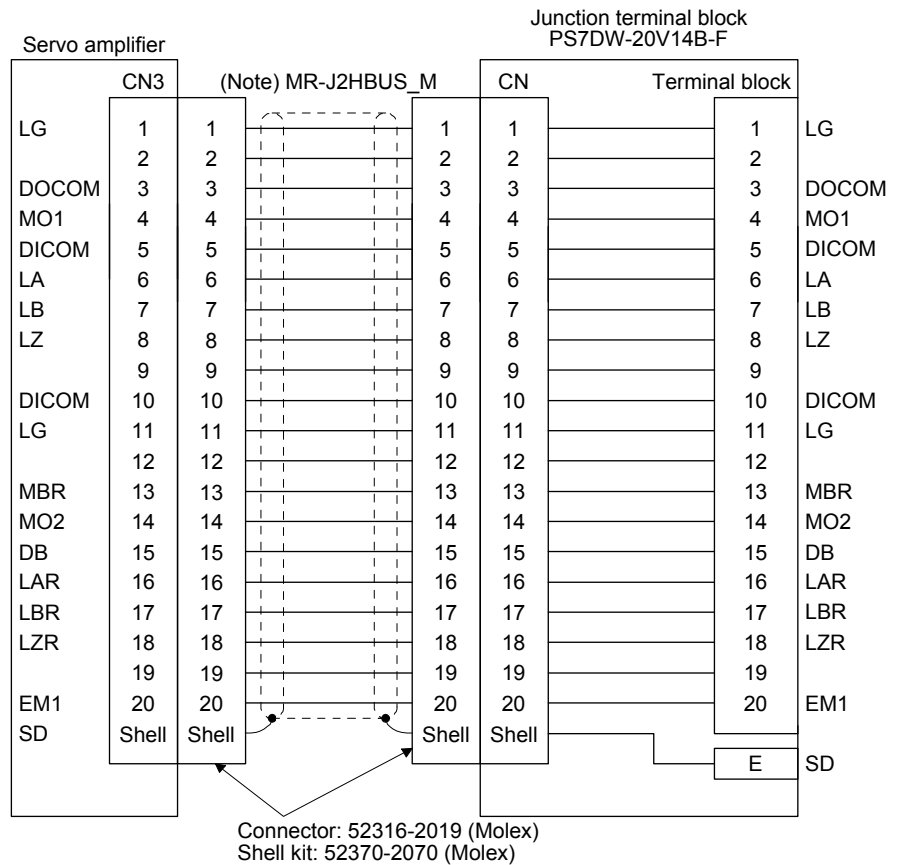
(1) Usage

Always use the junction terminal block PS7DW-20V14B-F (Toho Technology) with the option cable (MR-J2HBUS_M). A connection example is shown below.



Ground the option cable on the junction terminal block side with the cable clamp fitting (AERSBAN-ESET). For the use of the cable clamp fitting, refer to section 11.14, (2) (c).

(2) Connection of MR-J2HBUS_M cable and junction terminal block



Note. The symbol indicating cable length is put in _.

05: 0.5 m

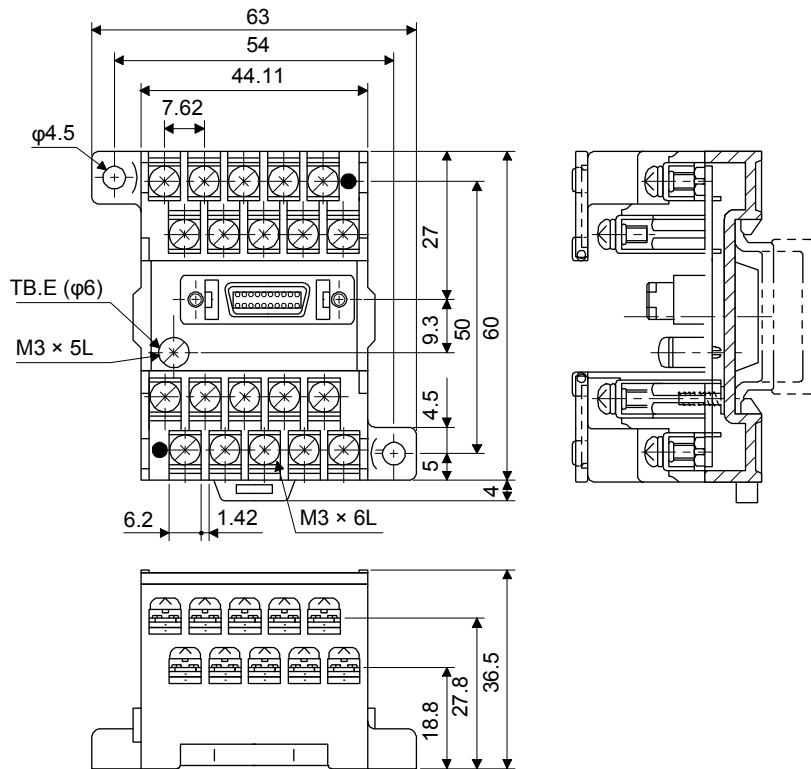
1: 1 m

5: 5 m

11. OPTIONS AND PERIPHERAL EQUIPMENT

(3) Dimensions of the junction terminal block

[Unit: mm]



11.7 MR Configurator

POINT
<ul style="list-style-type: none"> ● For using MR Configurator with MR-J4-_B_-RJ020 servo amplifier, the restrictions apply to the MR-J2S-_B_-servo amplifier. Refer to section 11.7.2 for details. ● When using MR Configurator (MRZJW3-SETUP161E) with an operating system of Windows Vista®, Windows® 7, Windows® 8, and Windows® 8.1, refer to section 11.7.3 (2) and (3).

MR Configurator (MRZJW3-SETUP161E) uses the communication function of the servo amplifier to perform parameter setting changes, graph display, test operation, etc. on a personal computer.

11.7.1 Specifications

Item	Description
Communication signal	RS-232C
Baud rate [bps]	57600/38400/19200/9600
Monitor	Batch display, high speed display, graph display (Minimum resolution changes with the processing speed of the personal computer.)
Alarm	Alarm display, alarm history, alarm occurrence time
Diagnosis	Digital I/O, no motor rotation, total power-on time, software No., servo motor information (Note 1), tuning data, ABS data display, Axis name setting.
Parameter	Parameter setting, turning, change list, detailed information
Test operation function (Note 2)	JOG operation, positioning operation, DO forced output, and program operation
Advanced function (Note 3)	Machine analyzer
File operation	Data read, save, print
Others	Automatic demo, help display

- Note
1. The HG series servo motor information will not be displayed.
 2. The motor-less operation using MR Configurator is not available. To use motor-less operation, set "_ 1 _" in [Pr. 24]. (Refer to section 4.5.2.)
 3. Machine simulation and gain search functions are not available.

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.7.2 Additional instructions

Item	Description	Display	Restrictions	
			MR-J4-_B_-RJ020	MR-J2S-_B_
Monitor	Batch display	Batch monitor display	<p>Regardless of the [Pr. 7] setting, the display of the cumulative command pulses and command pulse frequency is as follows.</p> <ul style="list-style-type: none"> When the servo motor rotation direction is forward rotation (CCW), the + sign is indicated. When the servo motor rotation direction is reverse rotation (CW), the - sign is indicated. 	<p>[Pr. 7] setting affects cumulative command pulses and command pulse frequency, and the display is as follows.</p> <p>When "0" is set in [Pr. 7].</p> <ul style="list-style-type: none"> When the servo motor rotation direction is forward (CCW) due to increase in the positioning address, the + sign is indicated. When the servo motor rotation direction is reverse (CW) due to decrease in the positioning address, the - sign is indicated. <p>When "1" is set in [Pr. 7].</p> <ul style="list-style-type: none"> When the servo motor rotation direction is reverse (CW) due to increase in the positioning address, the + sign is indicated. When the servo motor rotation direction is forward (CCW) due to decrease in the positioning address, the - sign is indicated.
	High speed display	High speed monitor display		
Alarm	At alarm occurrence	Data batch display at alarm occurrence		
Test operation	Positioning operation	Positioning operation	<p>Regardless of the [Pr. 7] setting, the operation is as follows.</p> <ul style="list-style-type: none"> Click "Forward" changes the servo motor rotation direction to forward (CCW). Click "Reverse" changes the servo motor rotation direction to reverse (CW). 	<p>MR-J2S-700B or less</p> <p>The function operates as follows by the [Pr. 7] setting.</p> <p>When "0" is set in [Pr. 7].</p> <ul style="list-style-type: none"> Click "Forward" changes the servo motor rotation direction to forward (CCW). Click "Reverse" changes the servo motor rotation direction to reverse (CW). <p>When "1" is set in [Pr. 7].</p> <ul style="list-style-type: none"> Click "Forward" changes the servo motor rotation direction to reverse (CW). Click "Reverse" changes the servo motor rotation direction to forward (CCW).
	DO forced output	DO forced output		
Diagnosis	DI/DO display	DI/DO batch display	<p>MR-J4-11KB-RJ020 or more/MR-J4-11KB4-RJ020 or more</p> <p>The CON2-2 pin of the DI/DO batch display screen displays the status of the input signal CN3-20 pin.</p> <p>The CON2-3 pin of the DI/DO batch display screen displays the status of the output signal CN3-13 pin.</p> <p>The CON2-4 pin of the DI/DO batch display screen displays the status of the output signal CN3-15 pin.</p>	<p>MR-J2S-11KB or more/MR-J2S-11KB4 or more</p> <p>The CON2-2 pin of the DI/DO batch display screen displays the status of the input signal CN2-2 pin.</p> <p>The CON2-3 pin of the DI/DO batch display screen displays the status of the output signal CN2-3 pin.</p> <p>The CON2-4 pin of the DI/DO batch display screen displays the status of the output signal CN2-4 pin.</p>

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.7.3 System requirements

(1) Components

To use MR Configurator (MRZJW3-SETUP161E), the following components are required in addition to the servo amplifier and servo motor.

Model	Description
(Note) Personal computer	IBM PC/AT compatible where the English version of Windows® 95, Windows® 98, Windows® Me, Windows NT® Workstation 4.0, Windows® 2000 Professional, Windows® XP Professional, Windows® XP Home Edition, Windows Vista® Home Basic, Windows Vista® Home Premium, Windows Vista® Business, Windows Vista® Ultimate, Windows Vista® Enterprise, Windows® 7 Starter, Windows® 7 Home Premium, Windows® 7 Professional, Windows® 7 Ultimate, Windows® 7 Enterprise, Windows® 8 Enterprise, Windows® 8 Pro, Windows® 8, Windows® 8.1 Enterprise, Windows® 8.1 Pro, Windows® 8.1 operates Processor: Pentium® 133 MHz or more (Windows® 95, Windows® 98, Windows NT® Workstation 4.0, Windows® 2000 Professional) Pentium® 150 MHz or more (Windows® Me) Pentium® 300 MHz or more (Windows® XP Professional, Windows® XP Home Edition) Memory: 16 MB or more (Windows® 95), 24 MB or more (Windows® 98) 32 MB or more (Windows® Me, Windows NT® Workstation 4.0, Windows® 2000 Professional) 128 MB or more (Windows® XP Professional, Windows® XP Home Edition) Free hard disk space: 60 MB or more Serial port used
OS	Windows® 95, Windows® 98, Windows® Me, Windows NT® Workstation 4.0, Windows® 2000 Professional, Windows® XP Professional, Windows® XP Home Edition, Windows Vista® Home Basic, Windows Vista® Home Premium, Windows Vista® Business, Windows Vista® Ultimate, Windows Vista® Enterprise, Windows® 7 Starter, Windows® 7 Home Premium, Windows® 7 Professional, Windows® 7 Ultimate, Windows® 7 Enterprise, Windows® 8 Enterprise, Windows® 8 Pro, Windows® 8, Windows® 8.1 Enterprise, Windows® 8.1 Pro, Windows® 8.1 (English version)
Display	With 800 × 600 or more resolution and a high color (16 bit) display. Connectable with the above personal computer.
Keyboard	Connectable with the above personal computer.
Mouse	Connectable with the above personal computer. Do not use a serial mouse.
Printer	Connectable with the above personal computer.
Communication cable	MR-CPCATCBL3M and MR-J4T20CH00

Note. On some personal computers, MR Configurator may not run properly.

(2) Warnings for installation and startup

POINT
● For installation and startup of MR Configurator (MRZJW3-SETUP161E), log in as a user having Administrator authority (for computer control).

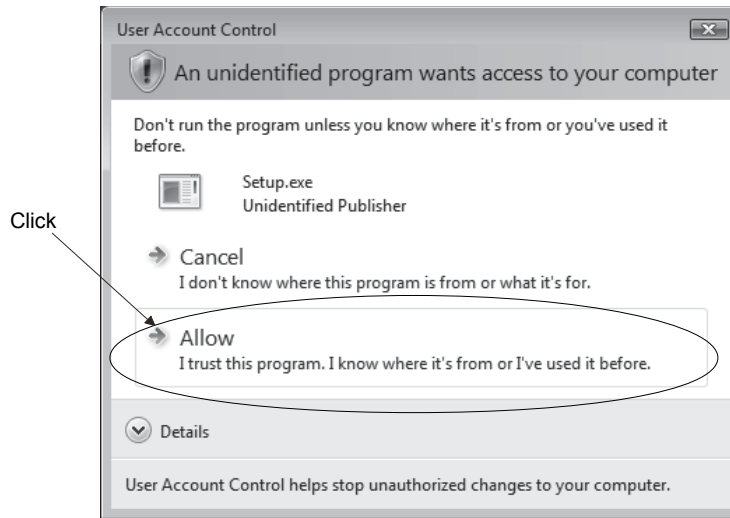
The security functions of Windows Vista®, Windows® 7, Windows® 8, and Windows® 8.1 are greatly enhanced compared to the conventional operating system.

Therefore, when you use MR Configurator (MRZJW3-SETUP161E) with an operating system of Windows Vista®, Windows® 7, Windows® 8, and Windows® 8.1, a warning window will be displayed at the time of installation and startup for MR Configurator. Even if the warning window is displayed, MR Configurator will operate properly. For details of warning windows, refer to the following.

11. OPTIONS AND PERIPHERAL EQUIPMENT

(a) For Windows Vista®

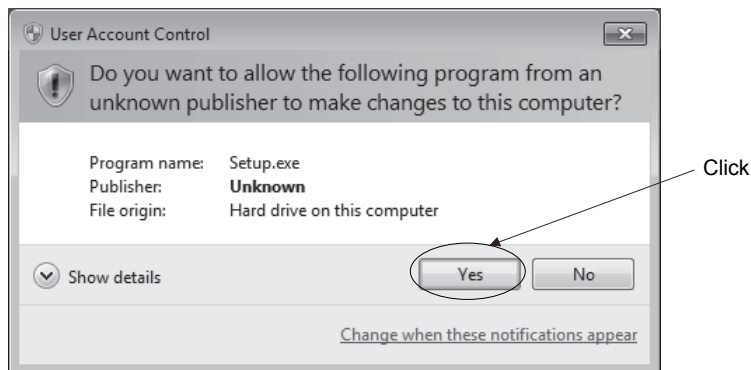
On installation, the following "User Account Control" window is displayed. In this case, click "Allow". After that, installation will start normally.



When you start MR Configurator, the "User Account Control" window is displayed in the same way as with installation. In this case, click "Allow". After that, MR Configurator will start normally.

(b) For Windows® 7, Windows® 8, and Windows® 8.1

On installation, the following "User Account Control" window is displayed. In this case, click "Yes". After that, installation will start normally.



When you start MR Configurator, The same "User Account Control" window is displayed in the same way as with installation. In this case, click "Yes". After that, MR Configurator will start normally.

11. OPTIONS AND PERIPHERAL EQUIPMENT

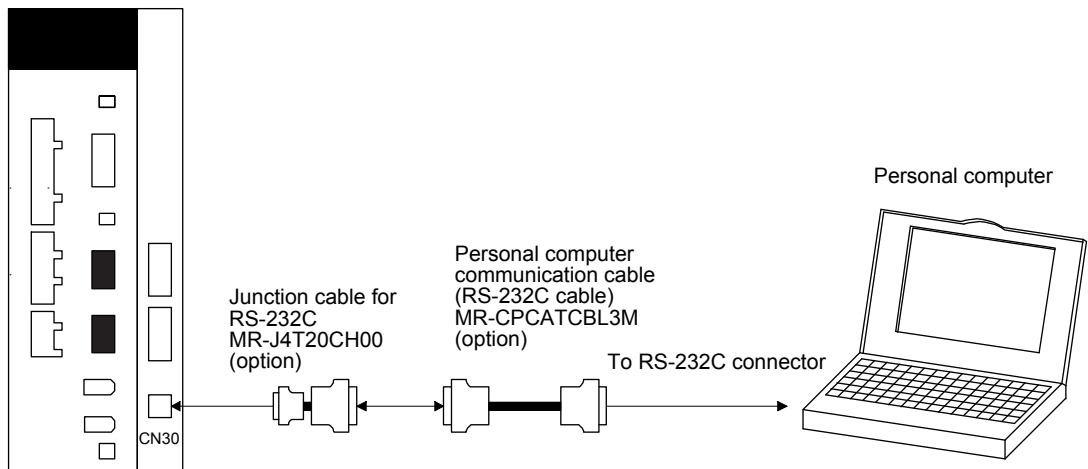
(3) Help

POINT
● We have checked that the Windows Help program (WinHlp32.exe) operates normally with the MR Configurator (MRZJW3-SETUP161E) version F2.

Installing the Windows Help program (WinHlp32.exe) enables you to use Windows Help. Download the Windows Help program (WinHlp32.exe) from the Microsoft® download site.

When you start help with MR Configurator, "Windows Help and support" window is displayed. From this window, you can also access to the web site for download.

(4) Connection with the servo amplifier



11. OPTIONS AND PERIPHERAL EQUIPMENT

11.7.4 Precautions for using RS-232C communication function

Note the following to prevent an electric shock and malfunction of the servo amplifier.

(1) Power connection of personal computers

Connect your personal computer with the following procedures.

(a) When you use a personal computer with AC power supply

- 1) When using a personal computer with a three-core power plug or power plug with grounding wire, use a three-pin socket or ground the grounding wire.
- 2) When your personal computer has two-core plug and has no grounding wire, connect the personal computer to the servo amplifier with the following procedures.
 - a) Disconnect the power plug of the personal computer from an AC power socket.
 - b) Check that the power plug was disconnected and connect the device to the servo amplifier.
 - c) Connect the power plug of the personal computer to the AC power socket.

(b) When you use a personal computer with battery

You can use as it is.

(2) Connection with other devices using servo amplifier communication function

When the servo amplifier is charged with electricity due to connection with a personal computer and the charged servo amplifier is connected with other devices, the servo amplifier or the connected devices may malfunction. Connect the servo amplifier and other devices with the following procedures.

- (a) Shut off the power of the device for connecting with the servo amplifier.
- (b) Shut off the power of the servo amplifier which was connected with the personal computer and check the charge lamp is off.
- (c) Connect the device with the servo amplifier.
- (d) Turn on the power of the servo amplifier and the device.

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.8 Battery

POINT
● Refer to app. 4 and 5 for battery transportation and the new EU Battery Directive.

This battery is used to construct an absolute position detection system. Refer to chapter 12 for construction of the absolute position detection system.

11.8.1 Selection of battery

The available batteries vary depending on servo amplifiers. Select a required battery.

(1) Applications of the batteries

Model	Name	Application	Built-in battery
MR-BAT6V1SET	Battery	For absolute position data backup	MR-BAT6V1
MR-BAT6V1BJ	Battery for junction battery cable	For transporting a servo motor and machine apart	
MR-BT6VCASE	Battery case	For absolute position data backup of multi-axis servo motor	MR-BAT6V1

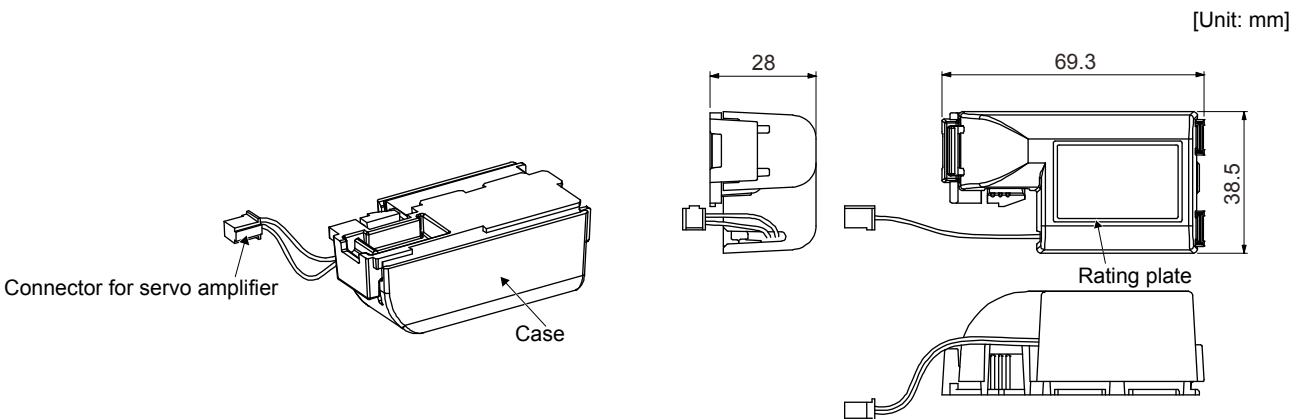
(2) Combinations of batteries and the servo amplifier

Model	MR-J4-_B_(-RJ020)
MR-BAT6V1SET	○
MR-BAT6V1BJ	○
MR-BT6VCASE	○

11.8.2 MR-BAT6V1SET battery

POINT
● For the specifications and year and month of manufacture of the built-in MR-BAT6V1 battery, refer to section 11.8.5.

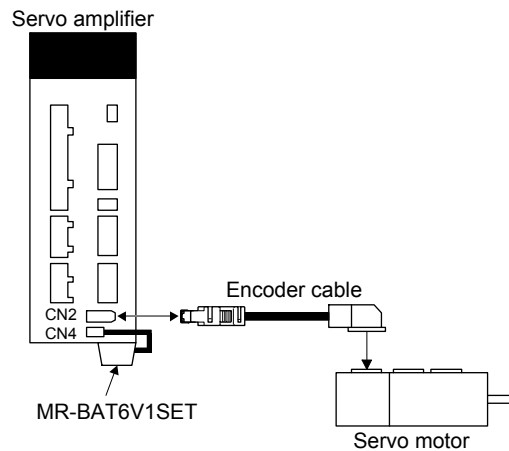
(1) Parts identification and dimensions



Mass: 34 [g] (including MR-BAT6V1 battery)

11. OPTIONS AND PERIPHERAL EQUIPMENT

- (2) Battery mounting
Connect as follows.



- (3) Battery replacement procedure

⚠ WARNING

- Before replacing a battery, turn off the main circuit power and wait for 15 minutes or longer until the charge lamp turns off. Then, check the voltage between P+ and N- with a voltage tester or others. Otherwise, an electric shock may occur. In addition, when confirming whether the charge lamp is off or not, always confirm it from the front of the servo amplifier.

⚠ CAUTION

- The internal circuits of the servo amplifier may be damaged by static electricity. Always take the following precautions.
 - Ground human body and work bench.
 - Do not touch the conductive areas, such as connector pins and electrical parts, directly by hand.

POINT

- Replacing battery with the control circuit power off will erase the absolute position data.
- Before replacing batteries, check that the new battery is within battery life.

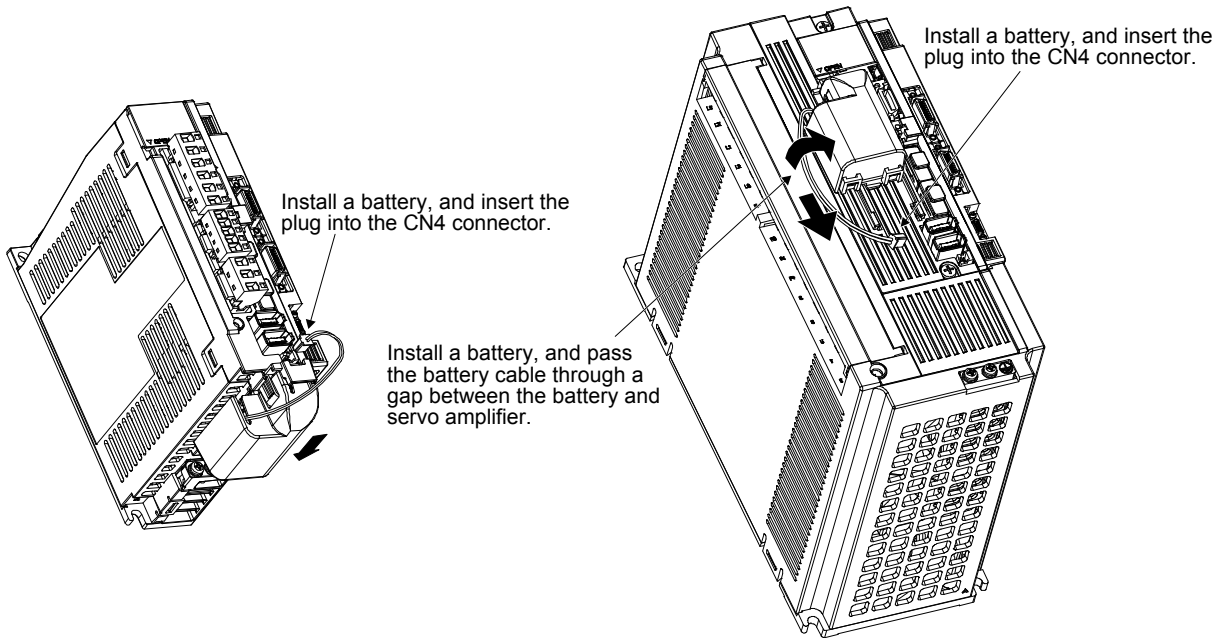
Replace the battery while only control circuit power is on. Replacing battery with the control circuit power on triggers [AL. 9F Battery warning]. However, the absolute position data will not be erased.

11. OPTIONS AND PERIPHERAL EQUIPMENT

- (a) Battery installation and removal procedure
 - 1) Installation procedure

POINT

- For the servo amplifier with a battery holder on the bottom, it is not possible to wire for the earth with the battery installed. Insert the battery after executing the earth wiring of the servo amplifier.

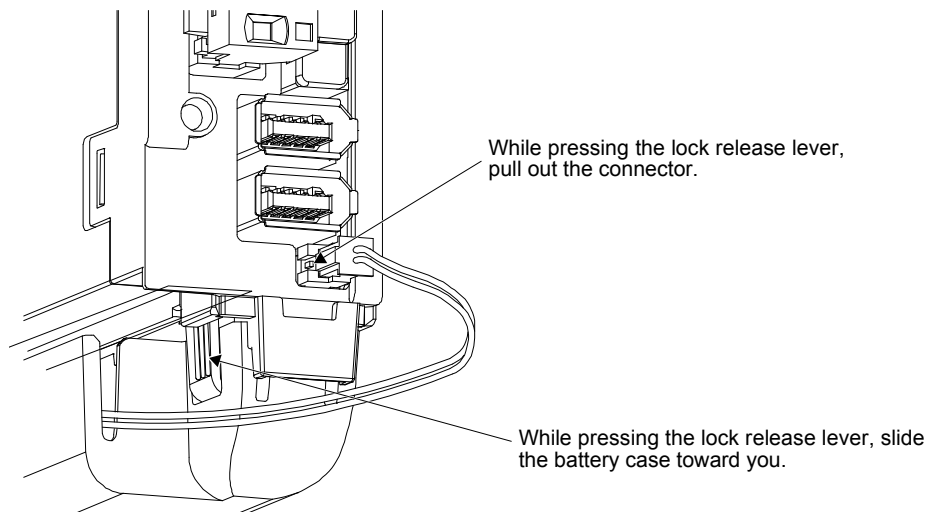


For the servo amplifier with a battery holder on the bottom

For the servo amplifier with a battery holder on the front

- 2) Removal procedure

CAUTION ● Pulling out the connector of the battery without the lock release lever pressed may damage the CN4 connector of the servo amplifier or the connector of the battery.

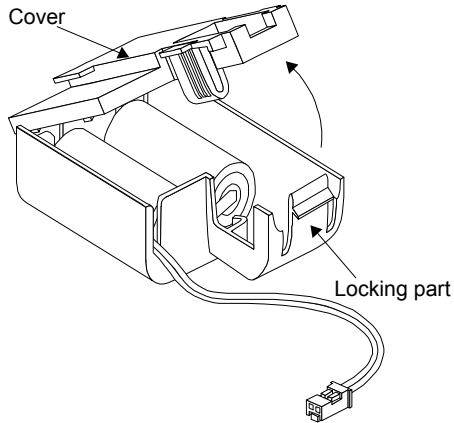


11. OPTIONS AND PERIPHERAL EQUIPMENT

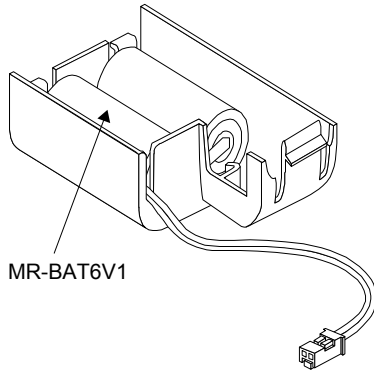
(4) Replacement procedure of the built-in battery

When the MR-BAT6V1SET reaches the end of its life, replace the MR-BAT6V1 battery in the MR-BAT6V1SET.

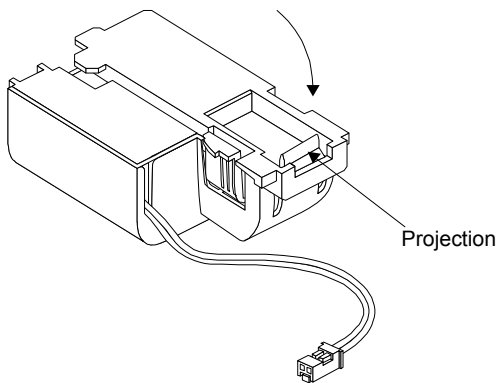
1) While pressing the locking part, open the cover.



2) Replace the battery with a new MR-BAT6V1.



3) Press the cover until it is fixed with the projection of the locking part to close the cover.

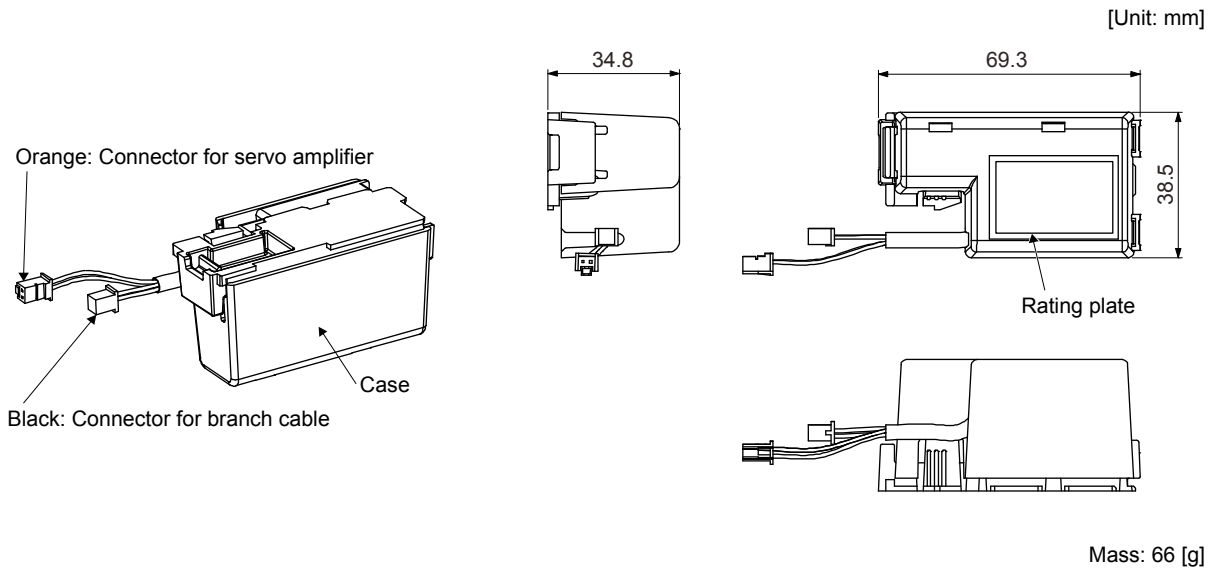


11. OPTIONS AND PERIPHERAL EQUIPMENT

11.8.3 MR-BAT6V1BJ battery for junction battery cable

POINT
●MR-BAT6V1BJ is compatible only with HG series servo motors.
●MR-BAT6V1BJ cannot be used for fully closed loop system.

(1) Parts identification and dimensions



(2) Year and month of manufacture of battery

Production year and month are indicated in a serial number (SERIAL) on the rating plate. The second digit from left in the number indicates the first digit of the year, the third digit from left indicates a month (Oct: X, Nov: Y, Dec.: Z). For November 2013, the serial is like, "SERIAL: _ 3Y _ _ _ _ _ _ _ _".

(3) Specification list

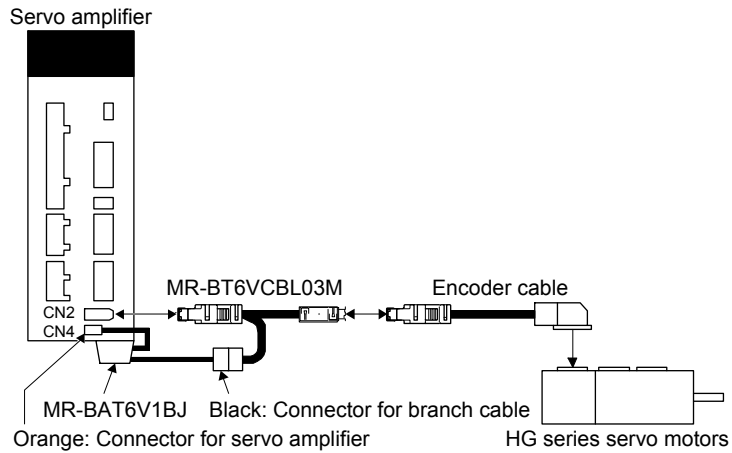
Item	Description
Battery pack	2CR17335A 2CR17335A (CR17335A × 2 pcs. connected in series)
Nominal voltage [V]	6
Nominal capacity [mAh]	1650
Storage temperature [°C]	0 to 55
Operating temperature [°C]	0 to 55
Lithium content [g]	1.2
Mercury content	Less than 1 ppm
Dangerous goods class	Not subject to the dangerous goods (Class 9) (Refer to app. 4 for details.)
Operating humidity and storage humidity	5 %RH to 90 %RH (non-condensing)
(Note) Battery life	5 years from date of manufacture
Mass [g]	66

Note. Quality of the batteries degrades by the storage condition. The battery life is 5 years from the production date regardless of the connection status.

11. OPTIONS AND PERIPHERAL EQUIPMENT

(4) Battery mounting

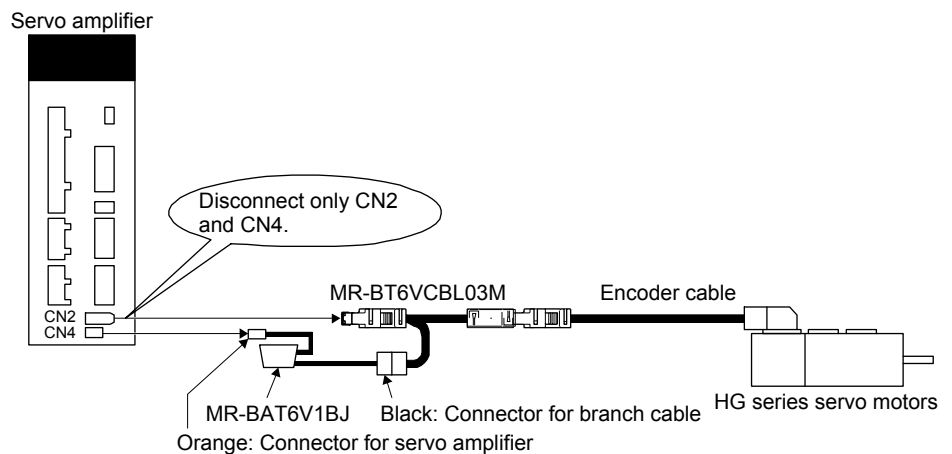
Connect the MR-BAT6V1BJ using the MR-BT6VCBL03M junction battery cable as follows.



(5) Transporting a servo motor and machine apart

POINT
<p>● Be sure to connect the connector for branch cable connection (black) when transporting a servo motor and machine apart. When the connector for branch cable connection (black) is not connected to the MR-BT6VCBL03M junction battery cable, no alarm will occur. However, the absolute position data will be erased when you transport a servo motor and machine apart.</p>

When you transport a servo motor and machine apart, disconnect only CN2 and CN4 of the servo amplifier. When other connectors or cables are disconnected between the servo motor and battery, the absolute position data will be deleted.



11. OPTIONS AND PERIPHERAL EQUIPMENT

(6) Battery replacement procedure

⚠ WARNING

- Before replacing a battery, turn off the main circuit power and wait for 15 minutes or longer until the charge lamp turns off. Then, check the voltage between P+ and N- with a voltage tester or others. Otherwise, an electric shock may occur. In addition, when confirming whether the charge lamp is off or not, always confirm it from the front of the servo amplifier.

⚠ CAUTION

- The internal circuits of the servo amplifier may be damaged by static electricity. Always take the following precautions.
 - Ground human body and work bench.
 - Do not touch the conductive areas, such as connector pins and electrical parts, directly by hand.
- The battery built in MR-BAT6V1BJ cannot be replaced. Do not disassemble the MR-BAT6V1BJ. Otherwise, it may cause a malfunction.

POINT

- To replace the MR-BAT6V1BJ, follow the procedures given in this section to avoid erasing absolute position data.
- Before replacing batteries, check that the new battery is within battery life.

For MR-BAT6V1BJ, the battery can be replaced with the control circuit power supply off.

(a) Battery installation and removal procedure

The battery installation and removal procedure to the servo amplifier are the same as for the MR-BAT6V1SET battery. Refer to (3) of section 11.8.2.

(b) Preparation for replacing MR-BAT6V1BJ

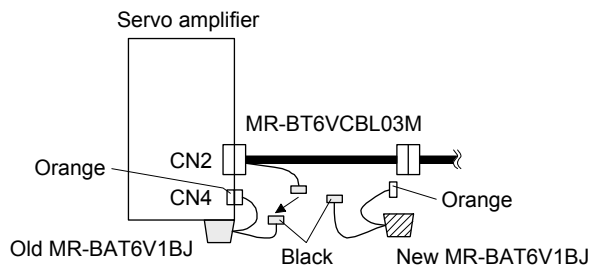
Prepare a new MR-BAT6V1BJ as follows.

Model	Number and use	Remark
MR-BAT6V1BJ	1 for replacement	Battery within two years from the production date.

(c) Procedures of replacing MR-BAT6V1BJ

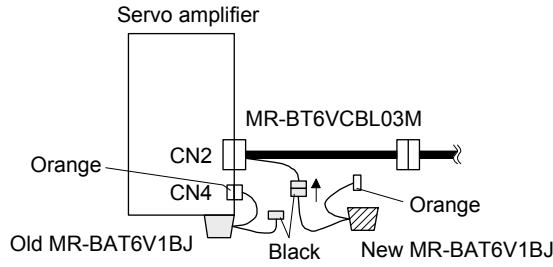
Replace the product as follows regardless of on/off of the control circuit power supply. When it is replaced with other procedures, the absolute position data will be erased.

- 1) Remove the connector for branch cable connection (black) of the old MR-BAT6V1BJ.

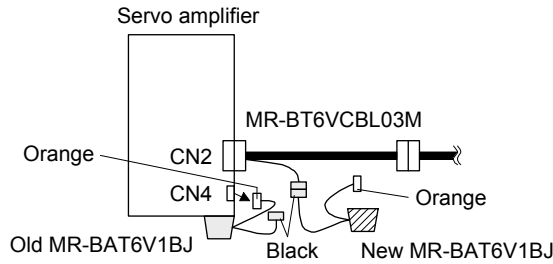


11. OPTIONS AND PERIPHERAL EQUIPMENT

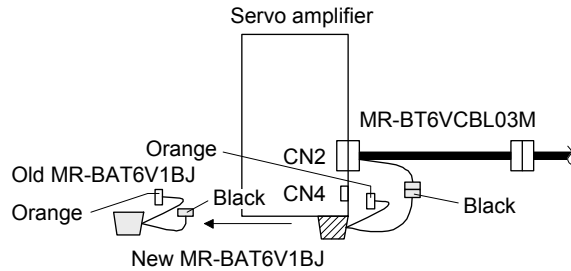
- 2) Connect the connector for branch cable connection (black) of the new MR-BAT6V1BJ.



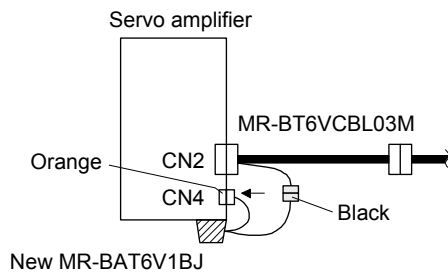
- 3) Remove the connector for servo amplifier (orange) of the old MR-BAT6V1BJ. When the control circuit power supply is on, performing 3) without [AL. 9F Battery warning] will trigger [AL. 9F].



- 4) Remove the old MR-BAT6V1BJ from servo amplifier and mount the new MR-BAT6V1BJ. When the control circuit power supply is on, [AL. 9F] will occur after 3).



- 5) Mount the connector for servo amplifier (orange) of the new MR-BAT6V1BJ. When the control circuit power supply is on, [AL. 9F] will be canceled.



11. OPTIONS AND PERIPHERAL EQUIPMENT

11.8.4 MR-BT6VCASE battery case

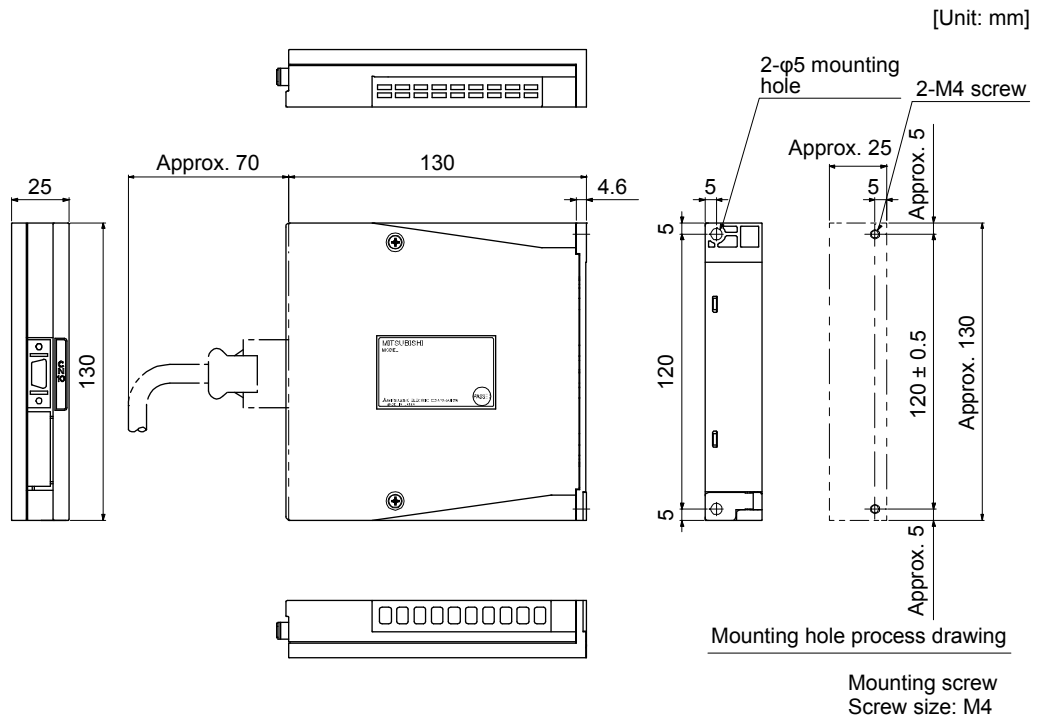
POINT
<ul style="list-style-type: none"> ● The battery unit consists of an MR-BT6VCASE battery case and five MR-BAT6V1 batteries. ● For the specifications and year and month of manufacture of MR-BAT6V1 battery, refer to section 11.8.5.

MR-BT6VCASE is a case used for connecting and mounting five MR-BAT6V1 batteries. A battery case does not have any batteries. Please prepare MR-BAT6V1 batteries separately.

(1) The number of connected servo motors

One MR-BT6VCASE holds absolute position data up to eight axes servo motors. Servo motors in the incremental system are included as the axis Nos.

(2) Dimensions



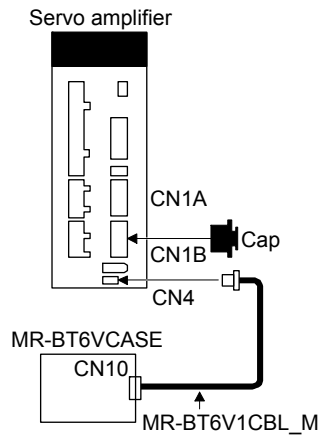
[Mass: 0.18 kg]

11. OPTIONS AND PERIPHERAL EQUIPMENT

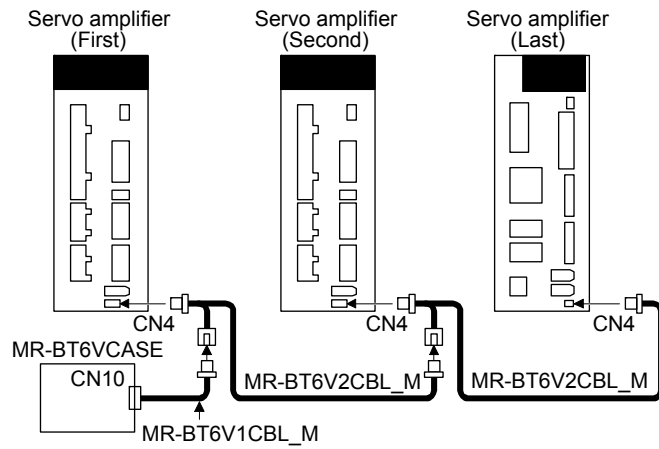
(3) Battery mounting

POINT
● One battery unit can be connected to up to 8-axis servo motors. Servo motors in the incremental system are included as the axis Nos.

(a) When using 1-axis servo amplifier



(b) When using up to 8-axis servo amplifiers



11. OPTIONS AND PERIPHERAL EQUIPMENT

(4) Battery replacement procedure



WARNING

- Before replacing a battery, turn off the main circuit power and wait for 15 minutes or longer until the charge lamp turns off. Then, check the voltage between P+ and N- with a voltage tester or others. Otherwise, an electric shock may occur. In addition, when confirming whether the charge lamp is off or not, always confirm it from the front of the servo amplifier.



CAUTION

- The internal circuits of the servo amplifier may be damaged by static electricity. Always take the following precautions.
 - Ground human body and work bench.
 - Do not touch the conductive areas, such as connector pins and electrical parts, directly by hand.


POINT

- Replacing battery with the control circuit power off will erase the absolute position data.
- Before replacing batteries, check that the new battery is within battery life.

Replace the battery while only control circuit power is on. Replacing battery with the control circuit power on triggers [AL. 9F Battery warning]. However, the absolute position data will not be erased.

11. OPTIONS AND PERIPHERAL EQUIPMENT

(a) Assembling a battery unit

 CAUTION	● Do not mount new and old batteries together.
	● When you replace a battery, replace all batteries at the same time.

POINT
● Always install five MR-BAT6V1 batteries to an MR-BT6VCASE battery case.

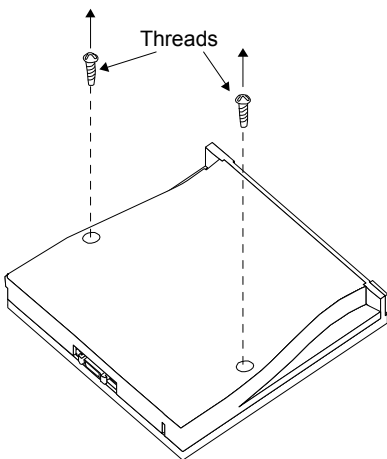
1) Required items

Product name	Model	Quantity	Remark
Battery case	MR-BT6VCASE	1	MR-BT6VCASE is a case used for connecting and mounting five MR-BAT6V1 batteries.
Battery	MR-BAT6V1	5	Lithium battery (primary battery, nominal + 6 V)

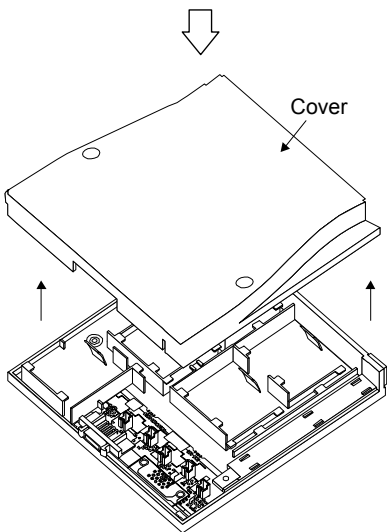
2) Disassembly and assembly of the battery case MR-BT6VCASE

a) Disassembly of the case

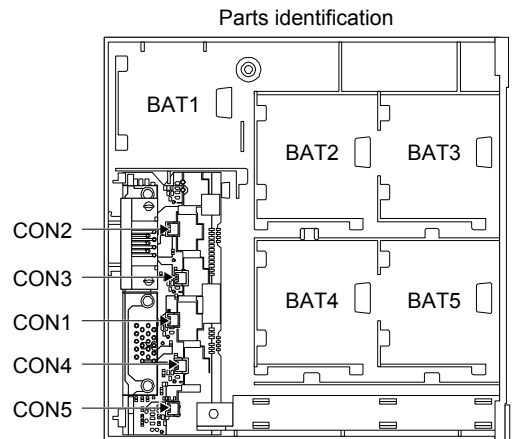
MR-BT6VCASE is shipped assembled. To mount MR-BAT6V1 batteries, the case needs to be disassembled.



Remove the two screws using a Phillips screwdriver.

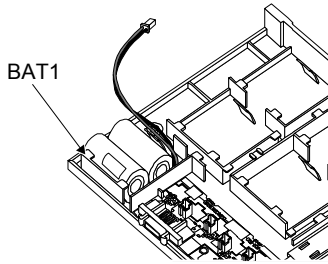


Remove the cover.

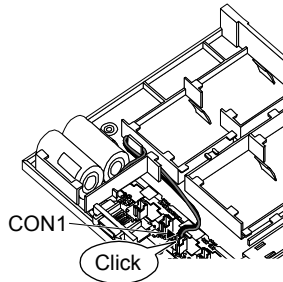


11. OPTIONS AND PERIPHERAL EQUIPMENT

b) Mounting MR-BAT6V1



Securely mount a MR-BAT6V1 to the BAT1 holder.



Insert the MR-BAT6V1 connector mounted on BAT1 holder to CON1.

Confirm the click sound at this point.

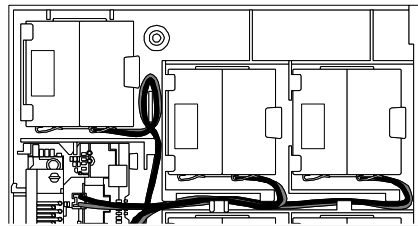
The connector has to be connected in the right direction.

If the connector is pushed forcefully in the incorrect

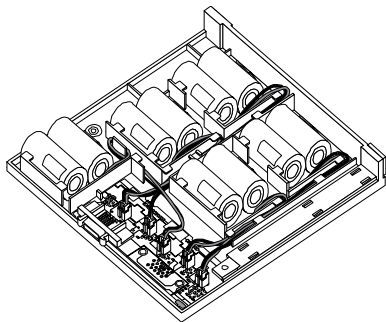
direction, the connector will break.

Place the MR-BAT6V1 lead wire to the duct designed to store lead wires.

Insert MR-BAT6V1 to the holder in the same procedure in the order from BAT2 to BAT5.



Bring out the lead wire from the space between the ribs, and bend it as shown above to store it in the duct. Connect the lead wire to the connector. Be careful not to get the lead wire caught in the case or other parts.
When the lead wire is damaged, external short circuit may occur, and the battery can become hot.



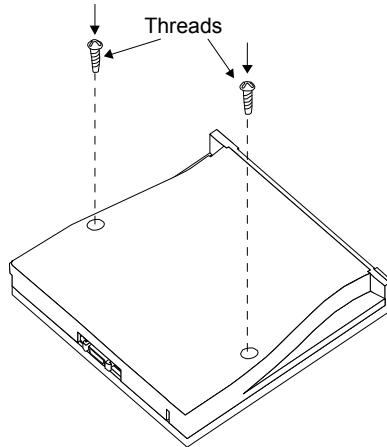
11. OPTIONS AND PERIPHERAL EQUIPMENT

c) Assembly of the case

After all MR-BAT6V1 batteries are mounted, fit the cover and insert screws into the two holes and tighten them. Tightening torque is 0.71 N·m.

POINT

- When assembling the case, be careful not to get the lead wires caught in the fitting parts or the screwing parts.



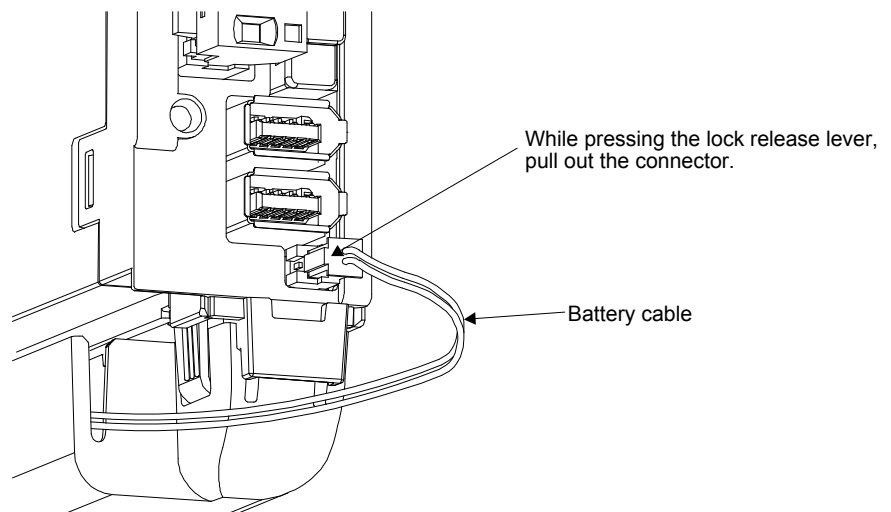
d) Precautions for removal of battery

The connector attached to the MR-BAT6V1 battery has the lock release lever. When removing the connector, pull out the connector while pressing the lock release lever.

3) Battery cable removal

CAUTION

- Pulling out the connector of the MR-BT6V1CBL and the MR-BT6V2CBL without the lock release lever pressed may damage the CN4 connector of the servo amplifier or the connector of the MR-BT6V1CBL or MR-BT6V2CBL.

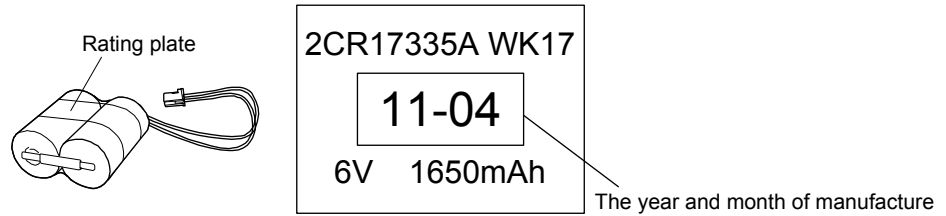


11. OPTIONS AND PERIPHERAL EQUIPMENT

11.8.5 MR-BAT6V1 battery

The MR-BAT6V1 battery is a battery for replacing MR-BAT6V1SET and a primary lithium battery built-in MR-BT6VCASE. Store the MR-BAT6V1 in the case to use.

The year and month of manufacture of MR-BAT6V1 battery have been described to the rating plate put on a MR-BAT6V1 battery.



Item	Description
Battery pack	2CR17335A (CR17335A × 2 pcs. connected in series)
Nominal voltage [V]	6
Nominal capacity [mAh]	1650
Storage temperature [°C]	0 to 55
Operating temperature [°C]	0 to 55
Lithium content [g]	1.2
Mercury content	Less than 1 ppm
Dangerous goods class	Not subject to the dangerous goods (Class 9) Refer to app. 4 for details.
Operating humidity and storage humidity	5 %RH to 90 %RH (non-condensing)
(Note) Battery life	5 years from date of manufacture
Mass [g]	34

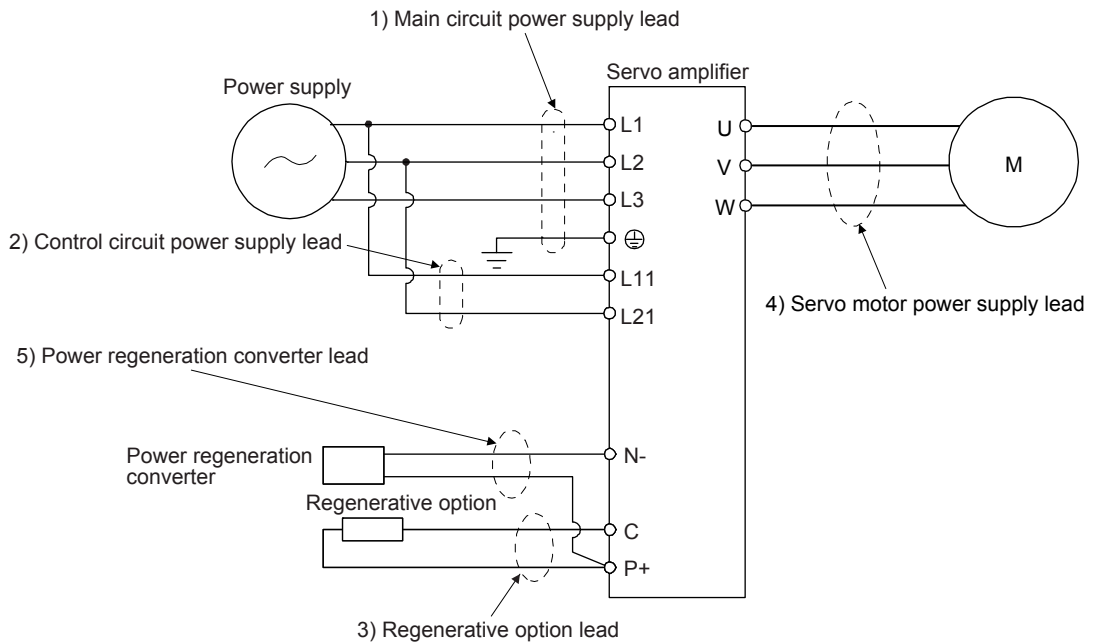
Note. Quality of the batteries degrades by the storage condition. The battery life is 5 years from the production date regardless of the connection status.

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.9 Selection example of wires

POINT
<ul style="list-style-type: none"> ● To comply with the IEC/EN/UL/CSA standard, use the wires shown in app. 6 for wiring. To comply with other standards, use a wire that is complied with each standard. ● Selection conditions of wire size are as follows. <ul style="list-style-type: none"> Construction condition: single wire set in midair Wiring length: 30 m or less

The following diagram shows the wires used for wiring. Use the wires given in this section or equivalent.



11. OPTIONS AND PERIPHERAL EQUIPMENT

(1) Example of selecting the wire sizes

Use the 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wire) for wiring. The following shows the wire size selection example.

(a) 200 V class

Table 11.1 Wire size selection example (HIV wire)

Servo amplifier	Wire [mm ²] (Note 1)			
	1) L1/L2/L3/⊕	2) L11/L21	3) P+/C	4) U/V/W/⊕ (Note 3)
MR-J4-10B-RJ020	2 (AWG 14)	1.25 to 2 (AWG 16 to 14) (Note 4)	2 (AWG 14)	AWG 18 to 14 (Note 4)
MR-J4-20B-RJ020				
MR-J4-40B-RJ020				
MR-J4-60B-RJ020				
MR-J4-70B-RJ020				
MR-J4-100B-RJ020				
MR-J4-200B-RJ020				3.5 (AWG 12)
MR-J4-350B-RJ020				
MR-J4-500B-RJ020 (Note 2)	5.5 (AWG 10): a	1.25 (AWG 16): a 2 (AWG 14): d (Note 4)	2 (AWG 14): c	2 (AWG 14): c 3.5 (AWG 12): a 5.5 (AWG 10): a
MR-J4-700B-RJ020 (Note 2)	8 (AWG 8): b			2 (AWG 14): c 3.5 (AWG 12): a 5.5 (AWG 10): a 8 (AWG 8): b
MR-J4-11KB-RJ020 (Note 2)	14 (AWG 6): f	1.25 (AWG 16): c 2 (AWG 14): c	3.5 (AWG 12): g	14 (AWG 6): f 8 (AWG 8): k
MR-J4-15KB-RJ020 (Note 2)	22 (AWG 4): h		5.5 (AWG 10): g	22 (AWG 4): h
MR-J4-22KB-RJ020 (Note 2)	38 (AWG 2): i		5.5 (AWG 10): j	38 (AWG 2): i

- Note
1. Alphabets in the table indicate crimping tools. For crimp terminals and applicable tools, refer to (2) in this section.
 2. To connect these models to a terminal block, be sure to use the screws that come with the terminal block.
 3. The wire size shows applicable size of the servo amplifier connector and terminal block. For wires connecting to the servo motor, refer to each servo motor instruction manual.
 4. Be sure to use the size of 2 mm² when corresponding to the IEC/EN/UL/CSA standard.

Use wires (5)) of the following sizes with the power regeneration converter (FR-RC).

Model	Wire [mm ²]
FR-RC-15K	14 (AWG 6)
FR-RC-30K	14 (AWG 6)
FR-RC-55K	22 (AWG 4)

11. OPTIONS AND PERIPHERAL EQUIPMENT

(b) 400 V class

Table 11.2 Wire size selection example (HIV wire)

Servo amplifier	Wire [mm ²] (Note 1)			
	1) L1/L2/L3/⊕	2) L11/L21	3) P+/C	4) U/V/W/⊕ (Note 3)
MR-J4-60B4-RJ020 MR-J4-100B4-RJ020 MR-J4-200B4-RJ020 MR-J4-350B4-RJ020	2 (AWG 14)	1.25 to 2 (AWG 16 to 14) (Note 4)	2 (AWG 14)	AWG 16 to 14
MR-J4-500B4-RJ020 (Note 2)	2 (AWG 14): b	1.25 (AWG 16): a 2 (AWG 14): c (Note 4)	2 (AWG 14): b	3.5 (AWG 12): a
MR-J4-700B4-RJ020 (Note 2)	3.5 (AWG 12): a			5.5 (AWG 10): a
MR-J4-11KB4-RJ020 (Note 2)	5.5 (AWG 10): d	1.25 (AWG 16): b 2 (AWG 14): b (Note 4)	2 (AWG 14): f	8 (AWG 8): g
MR-J4-15KB4-RJ020 (Note 2)	8 (AWG 8): g		3.5 (AWG 12): d	
MR-J4-22KB4-RJ020 (Note 2)	14 (AWG 6): i		3.5 (AWG 12): e	

- Note
1. Alphabets in the table indicate crimping tools. For crimp terminals and applicable tools, refer to (2) in this section.
 2. To connect these models to a terminal block, be sure to use the screws that come with the terminal block.
 3. The wire size shows applicable size of the servo amplifier connector and terminal block. For wires connecting to the servo motor, refer to "Servo Motor Instruction Manual (Vol. 3)".
 4. Be sure to use the size of 2 mm² when corresponding to the IEC/EN/UL/CSA standard.

Use wires (5)) of the following sizes with the power regeneration converter (FR-RC-H).

Model	Wire [mm ²]
FR-RC-H15K	14 (AWG 6)
FR-RC-H30K	
FR-RC-H55K	

(c) 100 V class

Table 11.3 Wire size selection example (HIV wire)

Servo amplifier	Wire [mm ²]			
	1) L1/L2/⊕	2) L11/L21	3) P+/C	4) U/V/W/⊕ (Note 1)
MR-J4-10B1-RJ020 MR-J4-20B1-RJ020 MR-J4-40B1-RJ020	2 (AWG 14)	1.25 to 2 (AWG 16 to 14) (Note 2)	2 (AWG 14)	AWG 18 to 14 (Note 4)

- Note
1. The wire size shows applicable size of the servo amplifier connector. For wires connecting to the servo motor, refer to "Servo Motor Instruction Manual (Vol. 3)".
 2. Be sure to use the size of 2 mm² when corresponding to the IEC/EN/UL/CSA standard.

11. OPTIONS AND PERIPHERAL EQUIPMENT

(2) Selection example of crimp terminals

(a) 200 V class

Symbol	Servo amplifier-side crimp terminals				Manufacturer
	(Note 2) Crimp terminal	Applicable tool			
		Body	Head	Dice	
a	FVD5.5-4	YNT-1210S			JST
b (Note 1)	8-4NS	YHT-8S			
c	FVD2-4	YNT-1614			
d	FVD2-M3				
e	FVD1.25-M3	YNT-2216			
f	FVD14-6	YF-1	YNE-38	DH-122 DH-112	
g	FVD5.5-6	YNT-1210S			
h	FVD22-6	YF-1	YNE-38	DH-123 DH-113	
i	FVD38-8	YF-1	YNE-38	DH-124 DH-114	
j	FVD5.5-8	YNT-1210S			
k	FVD8-6	YF-1 E-4	YNE-38	DH-121 DH-111	

Note 1. Coat the crimping part with an insulation tube.

2. Some crimp terminals may not be mounted depending on their sizes. Make sure to use the recommended ones or equivalent ones.

(b) 400 V class

Symbol	Servo amplifier-side crimp terminals				Manufacturer	
	Crimp terminal (Note)	Applicable tool				
		Body	Head	Dice		
a	FVD5.5-4	YNT-1210S			JST	
b	FVD2-4	YNT-1614				
c	FVD2-M3					
d	FVD5.5-6	YNT-1210S				
e	FVD5.5-8	YNT-1210S				
f	FVD2-6	YNT-1614				
g	FVD8-6	YF-1	YNE-38	DH-121 DH-111		
h	FVD8-8					
i	FVD14-8					DH-122 DH-112

Note. Some crimp terminals may not be mounted depending on their sizes. Make sure to use the recommended ones or equivalent ones.

11. OPTIONS AND PERIPHERAL EQUIPMENT

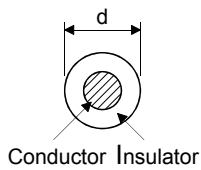
(3) Wires for cables

When fabricating a cable, use the wire models given in the following table or equivalent.

Table 11.4 Wires for option cables

Type	Model	Length [m]	Core size [mm ²]	Number of core	Characteristics of one core			(Note 2) Overall diameter [mm]	Wire model
					Structure [Wires/mm]	Conductor resistance [Ω/km]	Insulator OD d [mm] (Note 1)		
SSCNET cable	MR-J2HBUS_M	0.5 to 5	0.08	20 (10 pairs)	7/0.127	222 or less	0.38	6.1	UL20276 AWG#28 10pair (cream)
	MR-J2HBUS_M-A								


Note 1. d is as shown below.



2. Standard OD. Max. OD is about 10 greater.

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.10 Molded-case circuit breakers, fuses, magnetic contactors


CAUTION

- To prevent the servo amplifier from smoke and a fire, select a molded-case circuit breaker which shuts off with high speed.
- Always use one molded-case circuit breaker and one magnetic contactor with one servo amplifier.

(1) For main circuit power supply

Always use one molded-case circuit breaker and one magnetic contactor with one servo amplifier. When using a fuse instead of the molded-case circuit breaker, use the one having the specifications given in this section.

Servo amplifier	Molded-case circuit breaker (Note 1, 4)			Fuse			Magnetic contactor (Note 2)
	Frame, rated current		Voltage AC [V]	Class	Current [A]	Voltage AC [V]	
	Power factor improving reactor is not used	Power factor improving reactor is used					
MR-J4-10B-RJ020	30 A frame 5 A	30 A frame 5 A	240	T	10	300	S-N10 S-T10
MR-J4-20B-RJ020	30 A frame 5 A	30 A frame 5 A					
MR-J4-40B-RJ020	30 A frame 10 A	30 A frame 5 A					
MR-J4-60B-RJ020	30 A frame 15 A	30 A frame 10 A			20		
MR-J4-70B-RJ020	30 A frame 15 A	30 A frame 10 A					
MR-J4-100B-RJ020	30 A frame 15 A	30 A frame 10 A					
MR-J4-200B-RJ020	30 A frame 20 A	30 A frame 20 A			40		S-N20 (Note 3) S-T21
MR-J4-350B-RJ020	30 A frame 30 A	30 A frame 30 A			70		S-N20 S-T21
MR-J4-500B-RJ020	50 A frame 50 A	50 A frame 50 A			125		S-N35 S-T35
MR-J4-700B-RJ020	100 A frame 75 A	60 A frame 60 A			150		S-N50 S-T50
MR-J4-11KB-RJ020	100 A frame 100 A	100 A frame 100 A			200		
MR-J4-15KB-RJ020	125 A frame 125 A	125 A frame 125 A			250		S-N65 S-T65
MR-J4-22KB-RJ020	225 A frame 175 A	225 A frame 175 A	350	S-N95 S-T100			

11. OPTIONS AND PERIPHERAL EQUIPMENT

Servo amplifier	Molded-case circuit breaker (Note 1, 4)			Fuse			Magnetic contactor (Note 2)
	Frame, rated current		Voltage AC [V]	Class	Current [A]	Voltage AC [V]	
	Power factor improving reactor is not used	Power factor improving reactor is used					
MR-J4-60B4-RJ020	30 A frame 5 A	30 A frame 5 A	480	T	10	600	S-N10 S-T10
MR-J4-100B4-RJ020	30 A frame 10 A	30 A frame 5 A			15		
MR-J4-200B4-RJ020	30 A frame 15 A	30 A frame 10 A			25		
MR-J4-350B4-RJ020	30 A frame 20 A	30 A frame 15 A			35		S-N20 (Note 3) S-T21
MR-J4-500B4-RJ020	30 A frame 20 A	30 A frame 20 A			50		
MR-J4-700B4-RJ020	30 A frame 30 A	30 A frame 30 A			65		
MR-J4-11KB4-RJ020	50 A frame 50 A	50 A frame 50 A			100		S-N25 S-T35
MR-J4-15KB4-RJ020	60 A frame 60 A	60 A frame 60 A			150		S-N35 S-T35
MR-J4-22KB4-RJ020	100 A frame 100 A	100 A frame 100 A			175		S-N50 S-T50
MR-J4-10B1-RJ020	30 A frame 5 A	30 A frame 5 A	240	T	10	300	S-N10 S-T10
MR-J4-20B1-RJ020	30 A frame 10 A	30 A frame 10 A			15		
MR-J4-40B1-RJ020	30 A frame 15 A	30 A frame 10 A			20		

- Note
1. When having the servo amplifier comply with the IEC/EN/UL/CSA standard, refer to app. 6.
 2. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of the contact) of 80 ms or less.
 3. S-N18 can be used when an auxiliary contact is not required.
 4. Use a molded-case circuit breaker having the operation characteristics equal to or higher than Mitsubishi Electric general-purpose products.

The Type E Combination motor controller can also be used instead of a molded-case circuit breaker.

Servo amplifier	Rated input voltage AC [V]	Input phase	Type E Combination motor controller			SCCR [kA]
			Model	Rated voltage AC [V]	Rated current [A] (Heater design)	
MR-J4-10B-RJ020	200 to 240	3-phase	MMP-T32	240	1.6	50
MR-J4-20B-RJ020					2.5	
MR-J4-40B-RJ020					4	
MR-J4-60B-RJ020					6.3	
MR-J4-70B-RJ020					6.3	
MR-J4-100B-RJ020					8	
MR-J4-200B-RJ020					18	25
MR-J4-350B-RJ020					25	
MR-J4-500B-RJ020					32	
MR-J4-60B4-RJ020	380 to 480	3-phase	MMP-T32	480Y/277	2.5	50
MR-J4-100B4-RJ020					4	
MR-J4-200B4-RJ020					8	
MR-J4-350B4-RJ020					13	
MR-J4-500B4-RJ020					18	
MR-J4-700B4-RJ020					25	

11. OPTIONS AND PERIPHERAL EQUIPMENT

(2) For control circuit

When the wiring for the control circuit power supply (L11, L21) is thinner than that for the main circuit power supply (L1, L2, L3), install an overcurrent protection device (molded-case circuit breaker or fuse) to protect the branch circuit.

Servo amplifier	Molded-case circuit breaker (Note)		Fuse (Class T)		Fuse (Class K5)	
	Frame, rated current	Voltage AC [V]	Current [A]	Voltage AC [V]	Current [A]	Voltage AC [V]
MR-J4-10B-RJ020	30 A frame 5 A	240	1	300	1	250
MR-J4-20B-RJ020						
MR-J4-40B-RJ020						
MR-J4-60B-RJ020						
MR-J4-70B-RJ020						
MR-J4-100B-RJ020						
MR-J4-200B-RJ020						
MR-J4-350B-RJ020						
MR-J4-500B-RJ020						
MR-J4-700B-RJ020						
MR-J4-11KB-RJ020						
MR-J4-15KB-RJ020						
MR-J4-22KB-RJ020						
MR-J4-60B4-RJ020	30 A frame 5 A	480	1	600	1	600
MR-J4-100B4-RJ020						
MR-J4-200B4-RJ020						
MR-J4-350B4-RJ020						
MR-J4-500B4-RJ020						
MR-J4-700B4-RJ020						
MR-J4-11KB4-RJ020						
MR-J4-15KB4-RJ020						
MR-J4-22KB4-RJ020						
MR-J4-10B1-RJ020	30 A frame 5 A	240	1	300	1	250
MR-J4-20B1-RJ020						
MR-J4-40B1-RJ020						

Note. When having the servo amplifier comply with the IEC/EN/UL/CSA standard, refer to app. 6.

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.11 Power factor improving DC reactor

The following shows the advantages of using the power factor improving DC reactor.

- It improves the power factor by increasing the form factor of the servo amplifier's input current.
- It decreases the power supply capacity.
- The input power factor is improved to about 85%.
- As compared to the power factor improving AC reactor (FR-HAL-(H)), it decreases the loss.

When connecting the power factor improving DC reactor to the servo amplifier, always disconnect the wiring between P3 and P4. If they remain connected, the effect of the power factor improving DC reactor is not produced.

When used, the power factor improving DC reactor generates heat. To release heat, therefore, leave a 10 cm or more clearance at each of the top and bottom, and a 5 cm or more clearance on each side.

(1) 200 V class

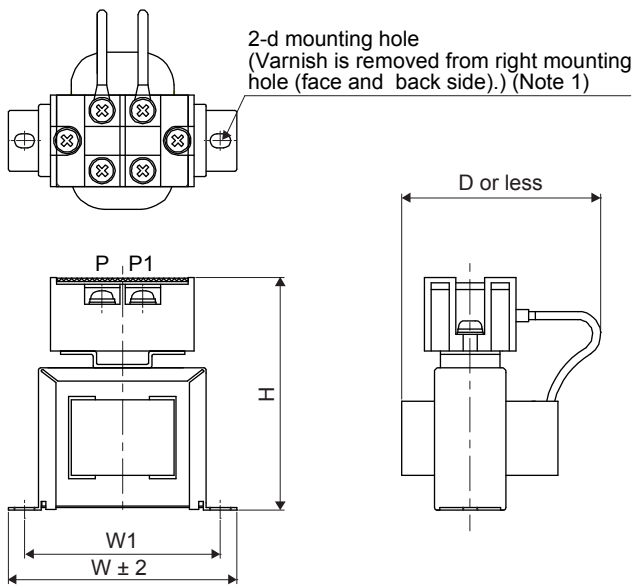


Fig. 11.1

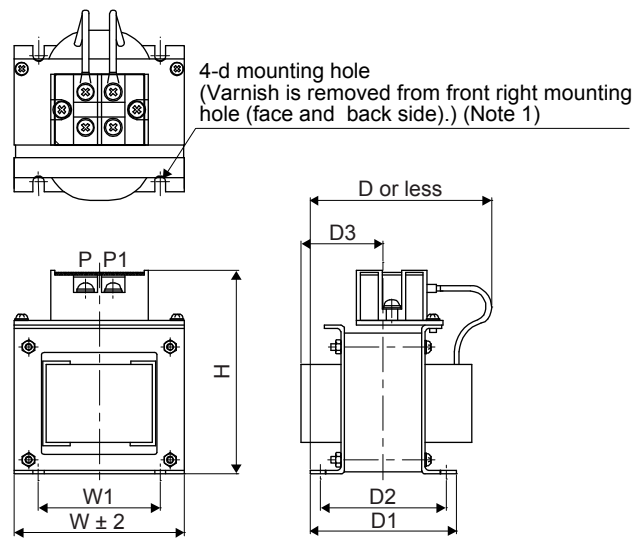


Fig. 11.2

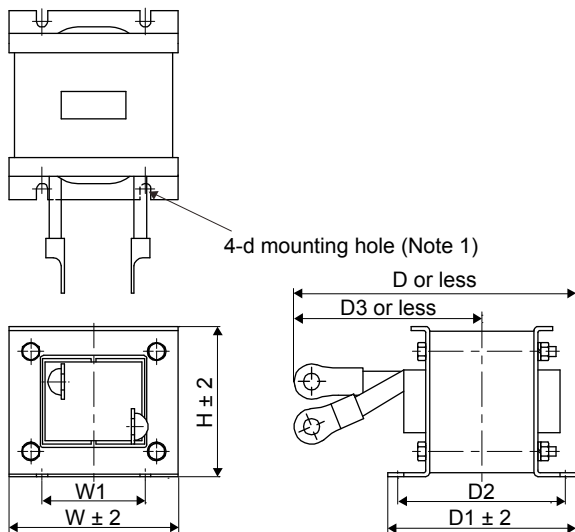
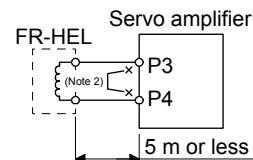


Fig. 11.3



Note 1. Use this for grounding.

Note 2. When using the power factor improving DC reactor, remove the short bar across P3 and P4.

11. OPTIONS AND PERIPHERAL EQUIPMENT

Servo amplifier	Power factor improving DC reactor	Dimensions	Dimensions [mm]							Terminal size	Mass [kg]	Wire [mm ²] (Note 2)	
			W	W1	H	D (Note 1)	D1	D2	D3				d
MR-J4-10B-RJ020	FR-HEL-0.4K	Fig. 11.1	70	60	71	61		21		M4	M4	0.4	2 (AWG 14)
MR-J4-20B-RJ020			85	74	81	61		21		M4	M4	0.5	
MR-J4-40B-RJ020			85	74	81	70		30		M4	M4	0.8	
MR-J4-70B-RJ020			85	74	81	70		30		M4	M4	0.9	
MR-J4-100B-RJ020	FR-HEL-2.2K	Fig. 11.2	77	55	92	82	66	57	37	M4	M4	1.5	3.5 (AWG 12) 5.5 (AWG 10) 8 (AWG 8) 14 (AWG 6)
MR-J4-200B-RJ020	FR-HEL-3.7K		86	60	113	98	81	72	43	M4	M5	2.5	
MR-J4-350B-RJ020	FR-HEL-7.5K		105	64	133	112	92	79	47	M6	M6	3.3	
MR-J4-500B-RJ020	FR-HEL-11K		105	64	133	115	97	84	48.5	M6	M6	4.1	
MR-J4-700B-RJ020	FR-HEL-15K		105	64	133	115	97	84	48.5	M6	M6	4.1	
MR-J4-11KB-RJ020	FR-HEL-15K		105	64	93	175	117	104	¹¹⁵ (Note 1)	M6	M10	5.6	
MR-J4-15KB-RJ020	FR-HEL-22K	Fig. 11.3	114	72	100	200	125	101	¹³⁵ (Note 1)	M6	M10	7.8	38 (AWG 2)
MR-J4-22KB-RJ020	FR-HEL-30K		114	72	100	200	125	101	¹³⁵ (Note 1)	M6	M10	7.8	

- Note 1. Maximum dimensions. The dimension varies depending on the input/output lines.
 2. Selection conditions of wire size are as follows.
 Wire type: 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wire)
 Construction condition: single wire set in midair

11. OPTIONS AND PERIPHERAL EQUIPMENT

(2) 400 V class

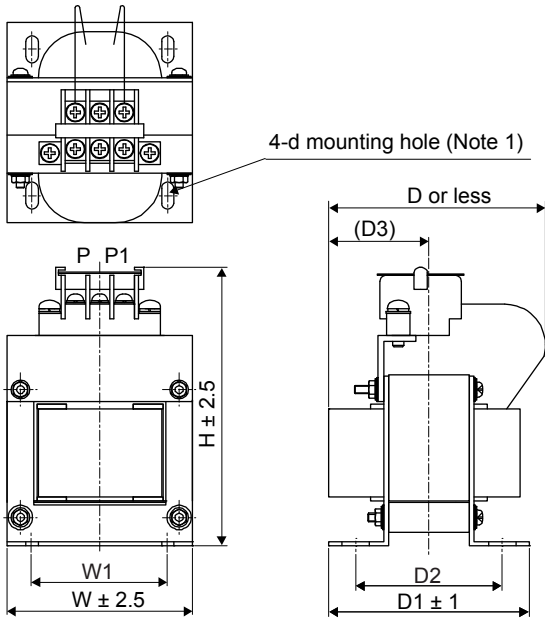


Fig. 11.4

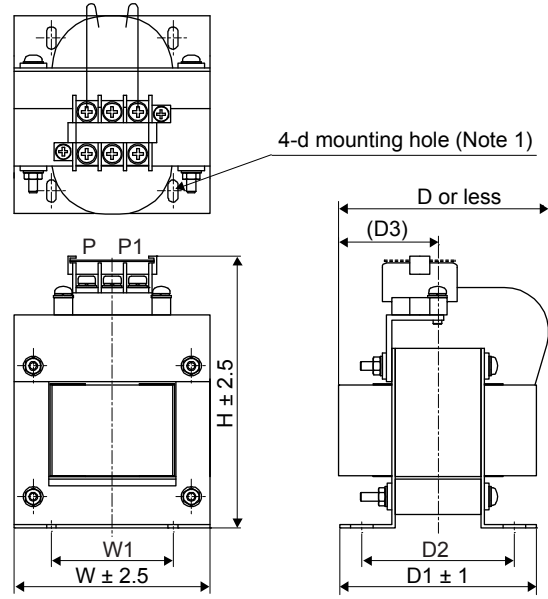


Fig. 11.5

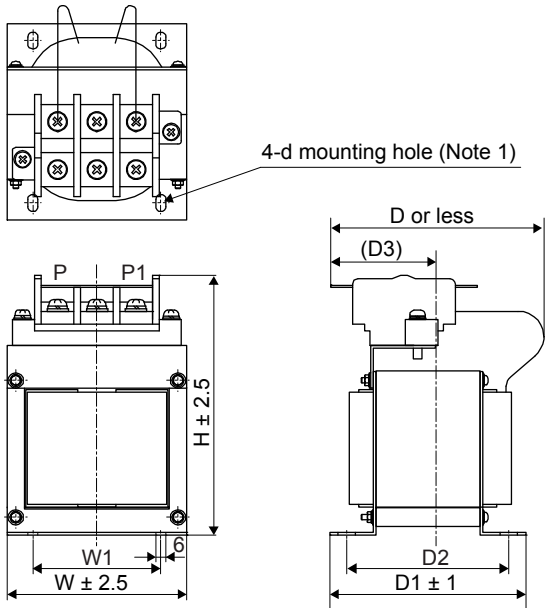
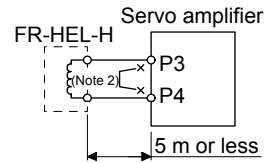


Fig. 11.6



Note 1. Use this for grounding.

Note 2. When using the power factor improving DC reactor, remove the short bar across P3 and P4.

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Servo amplifier	Power factor improving DC reactor	Dimensions	Dimensions [mm]								Terminal size	Mass [kg]	Wire [mm ²] (Note)
			W	W1	H	D	D1	D2	D3	d			
MR-J4-60B4-RJ020	FR-HEL-H1.5K	Fig. 11.4	66	50	100	80	74	54	37	M4	M3.5	1.0	2 (AWG 14)
MR-J4-100B4-RJ020	FR-HEL-H2.2K		76	50	110	80	74	54	37	M4	M3.5	1.3	2 (AWG 14)
MR-J4-200B4-RJ020	FR-HEL-H3.7K		86	55	120	95	89	69	45	M4	M4	2.3	2 (AWG 14)
MR-J4-350B4-RJ020	FR-HEL-H7.5K	Fig. 11.5	96	60	128	105	100	80	50	M5	M4	3.5	2 (AWG 14)
MR-J4-500B4-RJ020	FR-HEL-H11K		105	75	137	110	105	85	53	M5	M5	4.5	3.5 (AWG 12)
MR-J4-700B4-RJ020	FR-HEL-H15K	Fig. 11.6	105	75	152	125	115	95	62	M5	M6	5.0	5.5 (AWG 10)
MR-J4-11KB4-RJ020	FR-HEL-H15K		105	75	152	125	115	95	62	M5	M6	5.0	8 (AWG 8)
MR-J4-15KB4-RJ020	FR-HEL-H22K		133	90	178	120	95	75	53	M5	M6	6.0	8 (AWG 8)
MR-J4-22KB4-RJ020	FR-HEL-H30K		133	90	178	120	100	80	56	M5	M6	6.5	14 (AWG 6)

Note. Selection conditions of wire size are as follows.

Wire type: 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wire)

Construction condition: single wire set in midair

11.12 Power factor improving AC reactor

The following shows the advantages of using the power factor improving AC reactor.

- It improves the power factor by increasing the form factor of the servo amplifier's input current.
- It decreases the power supply capacity.
- The input power factor is improved to about 80%.

When using power factor improving reactors for two or more servo amplifiers, be sure to connect a power factor improving reactor to each servo amplifier. If using only one power factor improving reactor, enough improvement effect of phase factor cannot be obtained unless all servo amplifiers are operated.

(1) 200 V/100 V class

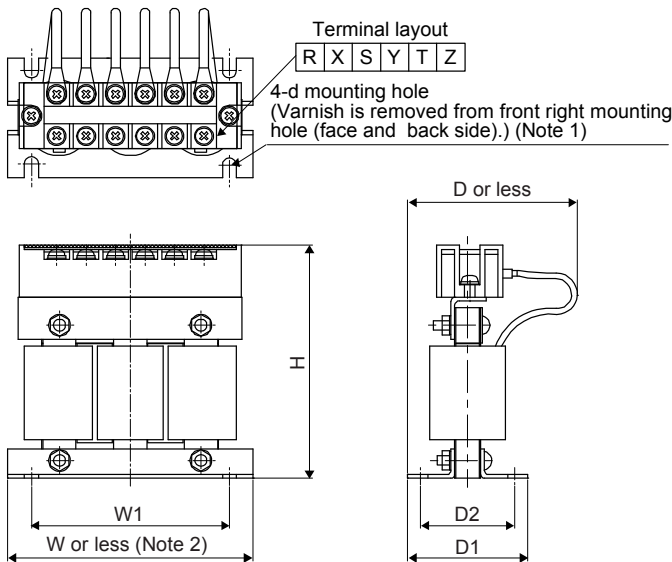
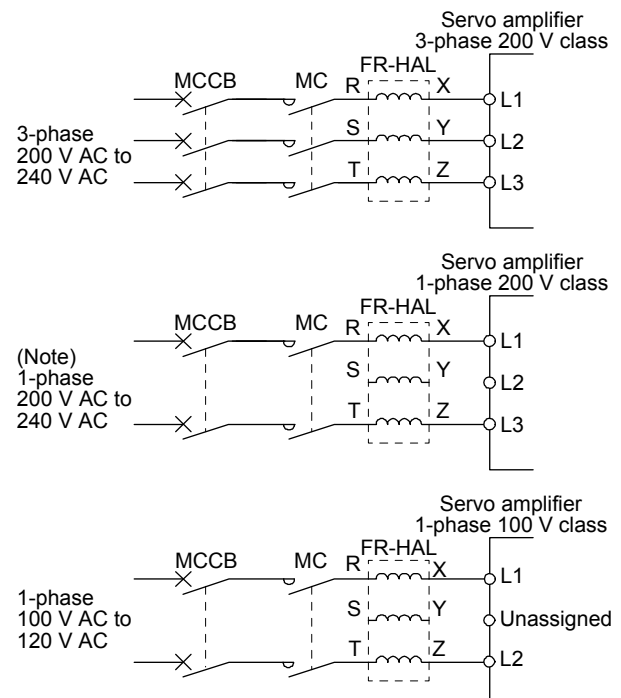


Fig. 11.7



Note 1. Use this for grounding.

Note 2. $W \pm 2$ is applicable for FR-HAL-0.4K to FR-HAL-1.5K.

Note. For 1-phase 200 V AC to 240 V AC, connect the power supply to L1 and L3. Leave L2 open.

11. OPTIONS AND PERIPHERAL EQUIPMENT

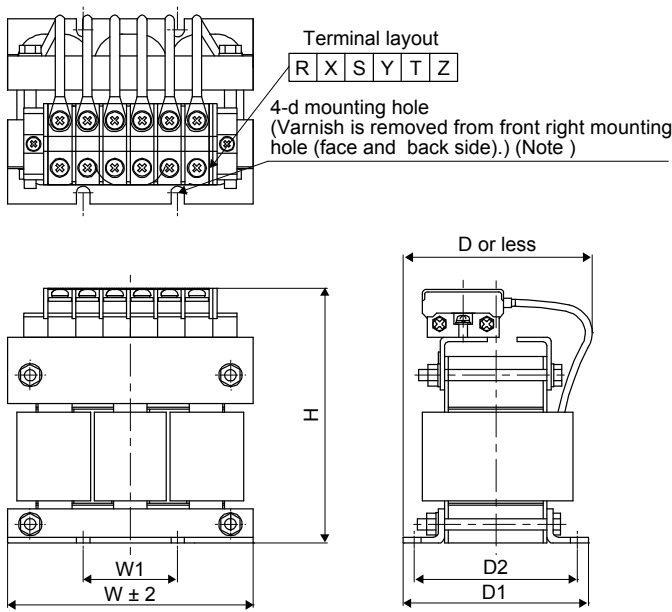


Fig. 11.8

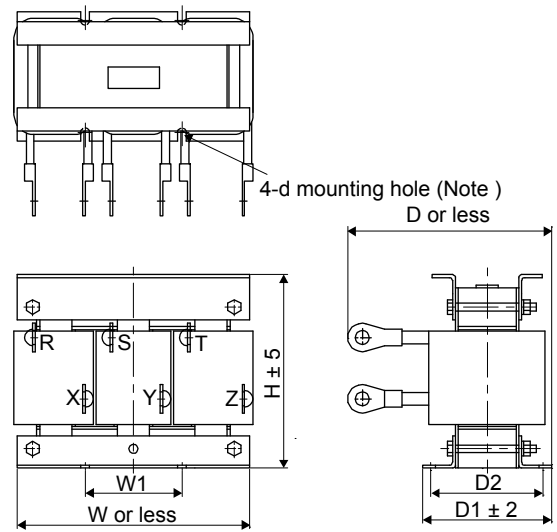


Fig. 11.9

Note. Use this for grounding.

Servo amplifier	Power factor improving AC reactor	Dimensions	Dimensions [mm]							Terminal size	Mass [kg]
			W	W1	H	D (Note)	D1	D2	d		
MR-J4-10B-RJ020 MR-J4-20B-RJ020 MR-J4-10B1-RJ020	FR-HAL-0.4K	Fig. 11.7	104	84	99	72	51	40	M5	M4	0.6
MR-J4-40B-RJ020 MR-J4-20B1-RJ020	FR-HAL-0.75K		104	84	99	74	56	44	M5	M4	0.8
MR-J4-60B-RJ020 MR-J4-70B-RJ020 MR-J4-40B1-RJ020	FR-HAL-1.5K		104	84	99	77	61	50	M5	M4	1.1
MR-J4-100B-RJ020	FR-HAL-2.2K		115 (Note)	40	115	77	71	57	M6	M4	1.5
MR-J4-200B-RJ020	FR-HAL-3.7K		115 (Note)	40	115	83	81	67	M6	M4	2.2
MR-J4-350B-RJ020	FR-HAL-7.5K		Fig. 11.8	130	50	135	100	98	86	M6	M5
MR-J4-500B-RJ020	FR-HAL-11K	160		75	164	111	109	92	M6	M6	5.2
MR-J4-700B-RJ020	FR-HAL-15K	160		75	167	126	124	107	M6	M6	7.0
MR-J4-11KB-RJ020	FR-HAL-15K	160		75	167	126	124	107	M6	M6	7.0
MR-J4-15KB-RJ020	FR-HAL-22K	185 (Note)		75	150	158	100	87	M6	M8	9.0
MR-J4-22KB-RJ020	FR-HAL-30K	Fig. 11.9	185 (Note)	75	150	168	100	87	M6	M10	9.7

Note. Maximum dimensions. The dimension varies depending on the input/output lines.

11. OPTIONS AND PERIPHERAL EQUIPMENT

(2) 400 V class

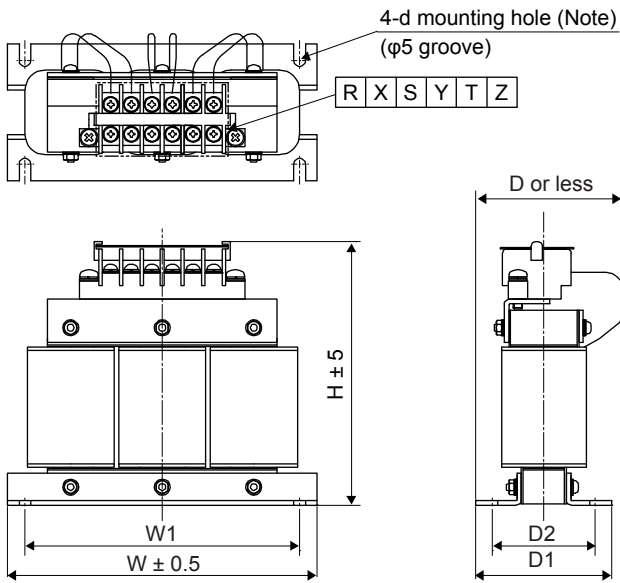


Fig. 11.10

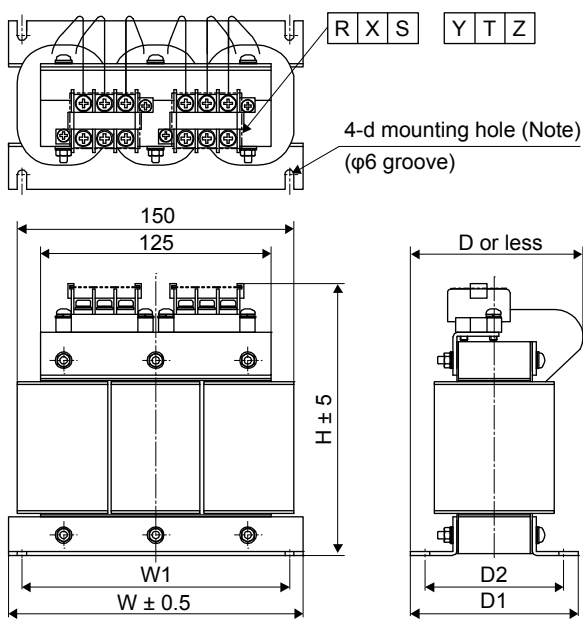
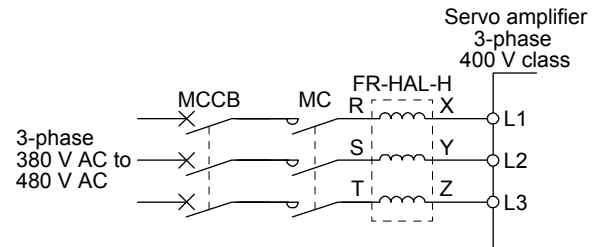


Fig. 11.11

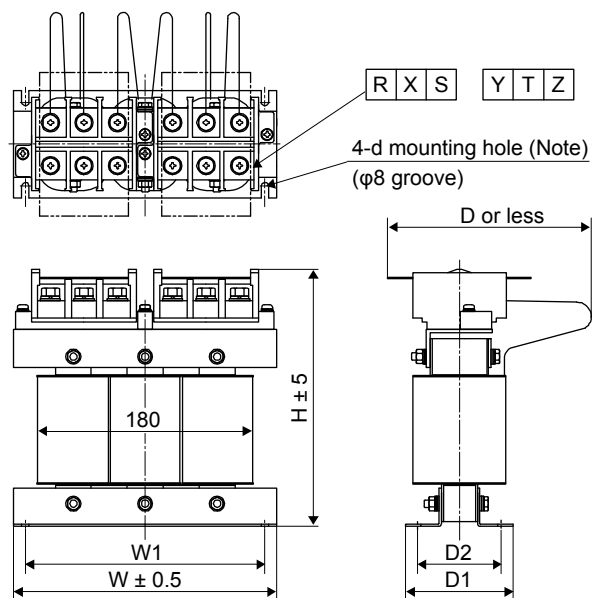


Fig. 11.12

Note. Use this for grounding.

11. OPTIONS AND PERIPHERAL EQUIPMENT

Servo amplifier	Power factor improving AC reactor	Dimensions	Dimensions [mm]							Terminal size	Mass [kg]
			W	W1	H	D (Note)	D1	D2	d		
MR-J4-60B4-RJ020	FR-HAL-H1.5K	Fig. 11.10	135	120	115	59	59.6	45	M4	M3.5	1.5
MR-J4-100B4-RJ020	FR-HAL-H2.2K		135	120	115	59	59.6	45	M4	M3.5	1.5
MR-J4-200B4-RJ020	FR-HAL-H3.7K		135	120	115	69	70.6	57	M4	M3.5	2.5
MR-J4-350B4-RJ020	FR-HAL-H7.5K	Fig. 11.11	160	145	142	91	91	75	M4	M4	5.0
MR-J4-500B4-RJ020	FR-HAL-H11K		160	145	146	91	91	75	M4	M5	6.0
MR-J4-700B4-RJ020 MR-J4-11KB4-RJ020	FR-HAL-H15K		220	200	195	105	90	70	M5	M5	9.0
MR-J4-15KB4-RJ020	FR-HAL-H22K	Fig. 11.12	220	200	215	170	90	70	M5	M8	9.5
MR-J4-22KB4-RJ020	FR-HAL-H30K		220	200	215	170	96	75	M5	M8	11

Note. Maximum dimensions. The dimension varies depending on the input/output lines.

11.13 Relay (recommended)

The following relays should be used with the interfaces.

Interface	Selection example
Digital input (interface DI-1) Relay used for digital input command signals	To prevent defective contacts, use a relay for small signal (twin contacts). (Ex.) Omron: type G2A, type MY
Digital output (interface DO-1) Relay used for digital output signals	Small relay with 12 V DC or 24 V DC of rated current 40 mA or less (Ex.) Omron: type MY

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.14 Noise reduction techniques

Noises are classified into external noises which enter the servo amplifier to cause it to malfunction and those radiated by the servo amplifier to cause peripheral equipment to malfunction. Since the servo amplifier is an electronic device which handles small signals, the following general noise reduction techniques are required. Also, the servo amplifier can be a source of noise as its outputs are chopped by high carrier frequencies. If peripheral equipment malfunctions due to noises produced by the servo amplifier, noise suppression measures must be taken. The measures will vary slightly with the routes of noise transmission.

(1) Noise reduction techniques

(a) General reduction techniques

- Avoid bundling power lines (input/output) and signal cables together or running them in parallel to each other. Separate the power lines from the signal cables.
- Use a shielded twisted pair cable for connection with the encoder and for control signal transmission, and connect the external conductor of the cable to the SD terminal.
- Ground the servo amplifier, servo motor, etc. together at one point. (Refer to section 3.9.)

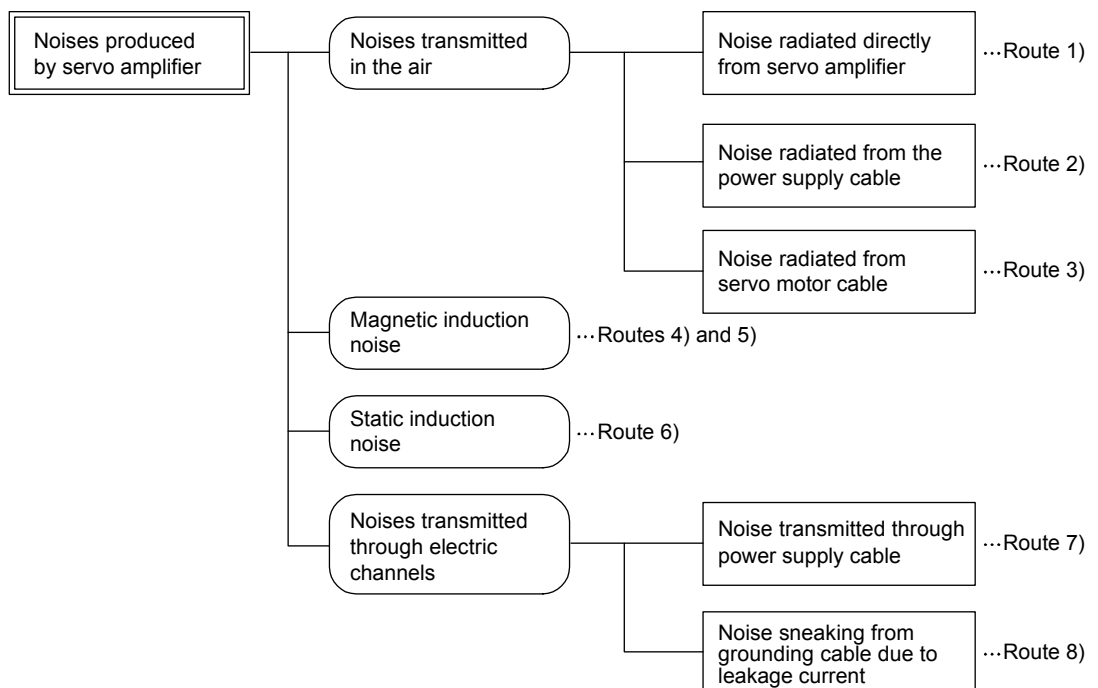
(b) Reduction techniques for external noises that cause the servo amplifier to malfunction

If there are noise sources (such as a magnetic contactor, an electromagnetic brake, and many relays which make a large amount of noise) near the servo amplifier and the servo amplifier may malfunction, the following countermeasures are required.

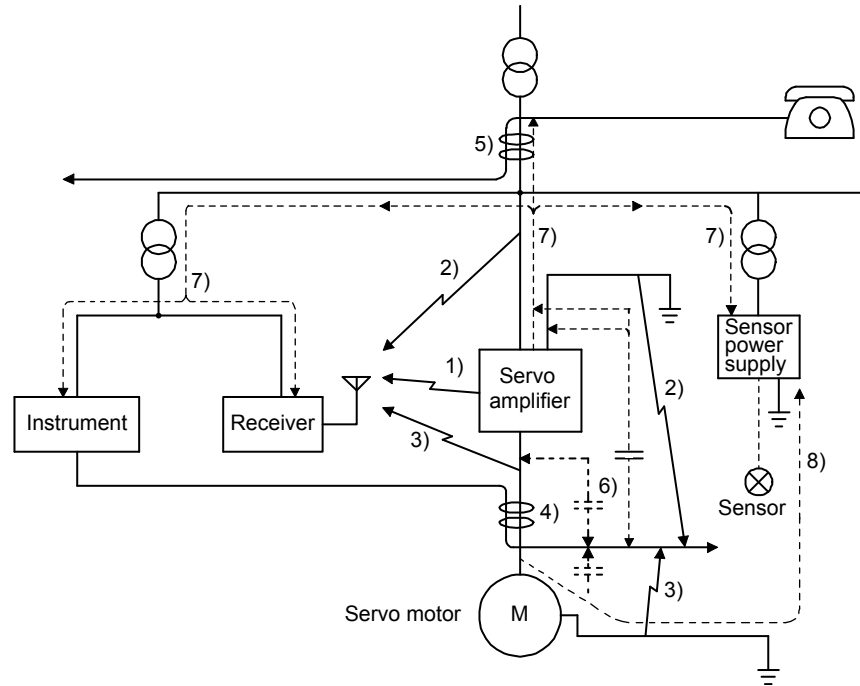
- Provide surge killers on the noise sources to suppress noises.
- Attach data line filters to the signal cables.
- Ground the shields of the encoder connecting cable and the control signal cables with cable clamp fittings.
- Although a surge absorber is built into the servo amplifier, to protect the servo amplifier and other equipment against large exogenous noise and lightning surge, attaching a varistor to the power input section of the equipment is recommended.

(c) Techniques for noises radiated by the servo amplifier that cause peripheral equipment to malfunction

Noises produced by the servo amplifier are classified into those radiated from the cables connected to the servo amplifier and its main circuits (input and output circuits), those induced electromagnetically or statically by the signal cables of the peripheral equipment located near the main circuit cables, and those transmitted through the power supply cables.



11. OPTIONS AND PERIPHERAL EQUIPMENT



Noise transmission route	Suppression techniques
1) 2) 3)	<p>When measuring instruments, receivers, sensors, etc. which handle weak signals and may malfunction due to noise and/or their signal cables are contained in a cabinet together with the servo amplifier or run near the servo amplifier, such devices may malfunction due to noises transmitted through the air. The following techniques are required.</p> <ol style="list-style-type: none"> 1. Provide maximum clearance between easily affected devices and the servo amplifier. 2. Provide maximum clearance between easily affected signal cables and the I/O cables of the servo amplifier. 3. Avoid wiring the power lines (input/output lines of the servo amplifier) and signal lines side by side or bundling them together. 4. Insert a line noise filter to the I/O cables or a radio noise filter on the input line. 5. Use shielded wires for the signal and power lines, or put the lines in separate metal conduits.
4) 5) 6)	<p>When the power lines and the signal lines are laid side by side or bundled together, magnetic induction noise and static induction noise will be transmitted through the signal cables and malfunction may occur. The following techniques are required.</p> <ol style="list-style-type: none"> 1. Provide maximum clearance between easily affected devices and the servo amplifier. 2. Provide maximum clearance between easily affected signal cables and the I/O cables of the servo amplifier. 3. Avoid wiring the power lines (input/output lines of the servo amplifier) and signal lines side by side or bundling them together. 4. Use shielded wires for the signal and power lines, or put the lines in separate metal conduits.
7)	<p>When the power supply of peripheral equipment is connected to the power supply of the servo amplifier system, noises produced by the servo amplifier may be transmitted back through the power supply cable and the devices may malfunction. The following techniques are required.</p> <ol style="list-style-type: none"> 1. Install the radio noise filter (FR-BIF(-H)) on the power lines (Input lines) of the servo amplifier. 2. Install the line noise filter (FR-BSF01/FR-BLF) on the power lines of the servo amplifier.
8)	<p>If the grounding wires of the peripheral equipment and the servo amplifier make a closed loop circuit, leakage current may flow through, causing the equipment to malfunction. In this case, the malfunction may be prevented by the grounding wires disconnected from the equipment.</p>

11. OPTIONS AND PERIPHERAL EQUIPMENT

(2) Noise reduction techniques

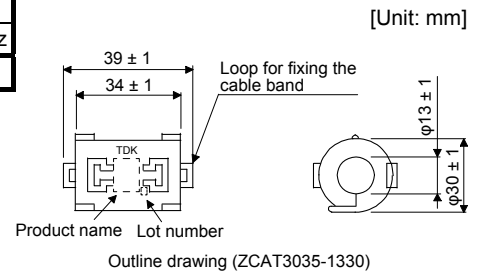
(a) Data line filter (recommended)

Noise can be prevented by installing a data line filter onto the encoder cable, etc.

For example, ZCAT3035-1330 by TDK, ESD-SR-250 by NEC TOKIN, GRFC-13 by Kitagawa Industries, and E04SRM563218 by SEIWA ELECTRIC are available as data line filters.

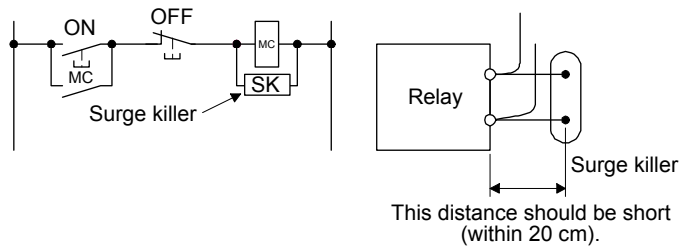
As a reference example, the impedance specifications of the ZCAT3035-1330 (TDK) are indicated below. These impedances are reference values and not guaranteed values.

Impedance [Ω]	
10 MHz to 100 MHz	100 MHz to 500 MHz
80	150



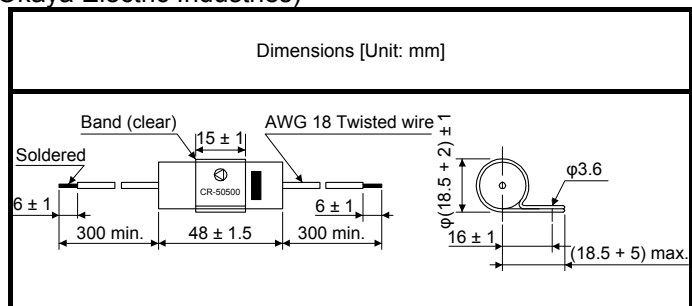
(b) Surge killer (recommended)

Use of a surge killer is recommended for AC relay, magnetic contactor or the like near the servo amplifier. Use the following surge killer or equivalent.



(Ex.) CR-50500 (Okaya Electric Industries)

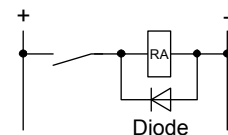
Rated voltage AC [V]	C [$\mu\text{F} \pm 20\%$]	R [$\Omega \pm 30\%$]	Test voltage
250	0.5	50 (1/2 W)	Between terminals: 625 V AC, 50/60 Hz 60 s Between terminal and case: 2000 V AC 50/60 Hz 60 s



Note that a diode should be installed to a DC relay or the like.

Maximum voltage: not less than four times the drive voltage of the relay or the like

Maximum current: not less than two times the drive current of the relay or the like



11. OPTIONS AND PERIPHERAL EQUIPMENT

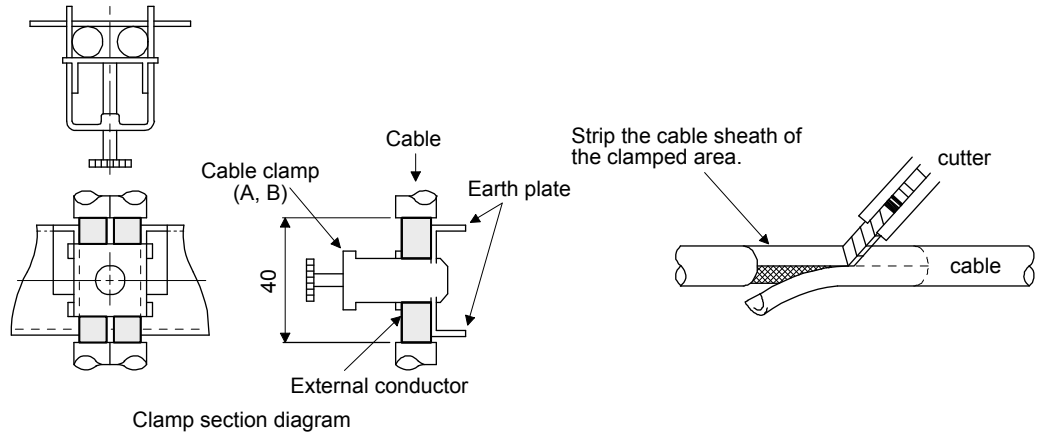
(c) Cable clamp fitting AERSBAN-_SET

Generally, connecting the grounding of the shielded wire to the SD terminal of the connector provides a sufficient effect. However, the effect can be increased when the shielded wire is connected directly to the grounding plate as shown below.

Install the grounding plate near the servo amplifier for the encoder cable. Peel part of the cable sheath to expose the external conductor, and press that part against the grounding plate with the cable clamp. If the cable is thin, clamp several cables in a bunch.

The cable clamp comes as a set with the grounding plate.

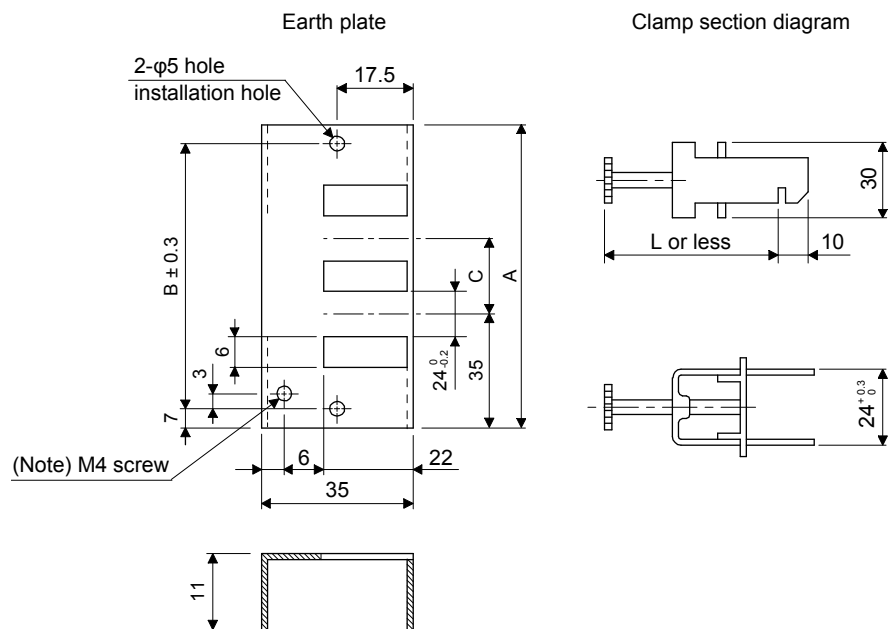
[Unit: mm]



• Dimensions

[Unit: mm]

[Unit: mm]



Note. Screw hole for grounding. Connect it to the grounding plate of the cabinet.

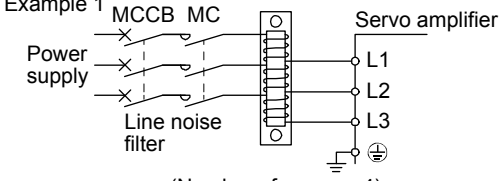
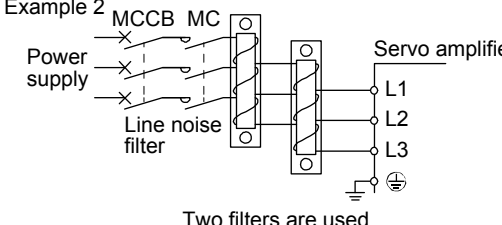
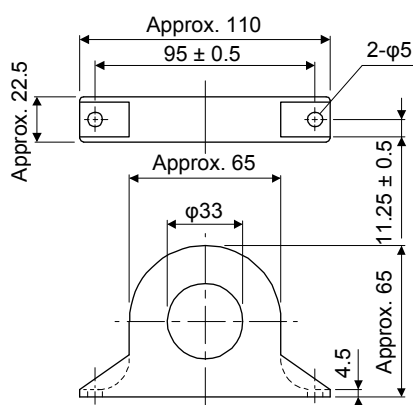
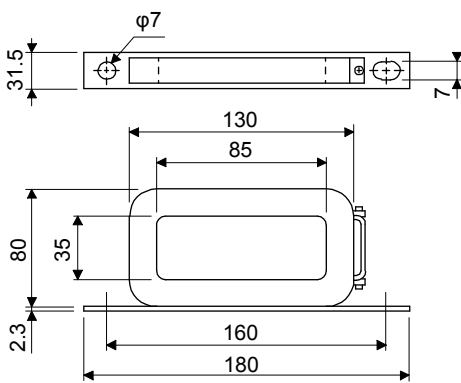
Model	A	B	C	Accessory fittings
AERSBAN-DSET	100	86	30	Clamp A: 2pcs.
AERSBAN-ESET	70	56		Clamp B: 1pc.

Clamp fitting	L
A	70
B	45

11. OPTIONS AND PERIPHERAL EQUIPMENT

(d) Line noise filter (FR-BSF01/FR-BLF)

This filter is effective in suppressing noises radiated from the power supply side and output side of the servo amplifier and also in suppressing high-frequency leakage current (0-phase current). It especially affects the noises between 0.5 MHz and 5 MHz band.

Connection diagram	Dimensions [Unit: mm]
<p>The line noise filters can be mounted on lines of the main circuit power supply (L1/L2/L3) and of the servo motor power (U/V/W). Pass each of the wires through the line noise filter an equal number of times in the same direction. For wires of the main circuit power supply, the effect of the filter rises as the number of passes increases, but generally four passes would be appropriate. For the servo motor power lines, passes must be four times or less. Do not pass the grounding wire through the filter. Otherwise, the effect of the filter will drop.</p> <p>Wind the wires by passing through the filter to satisfy the required number of passes as shown in Example 1. If the wires are too thick to wind, use two or more filters to have the required number of passes as shown in Example 2.</p> <p>Place the line noise filters as close to the servo amplifier as possible for their best performance. Noise-reducing effect will be enhanced.</p> <div style="display: flex; flex-direction: column; align-items: flex-start;"> <div style="margin-bottom: 20px;"> <p>Example 1</p>  <p>(Number of passes: 4)</p> </div> <div> <p>Example 2</p>  <p>Two filters are used (Total number of passes: 4)</p> </div> </div>	<p>FR-BSF01 (for wire size 3.5 mm² (AWG 12) or less)</p>  <p>FR-BLF (for wire size 5.5 mm² (AWG 10) or more)</p> 

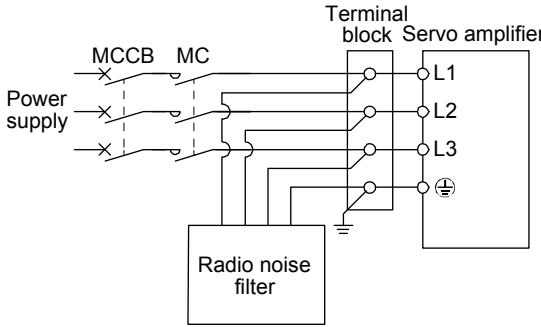
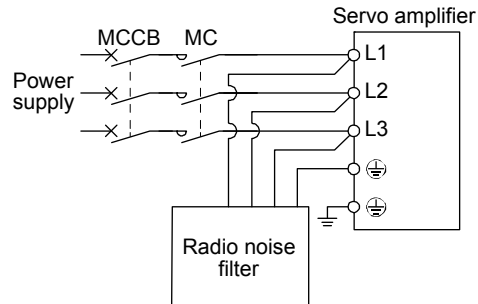
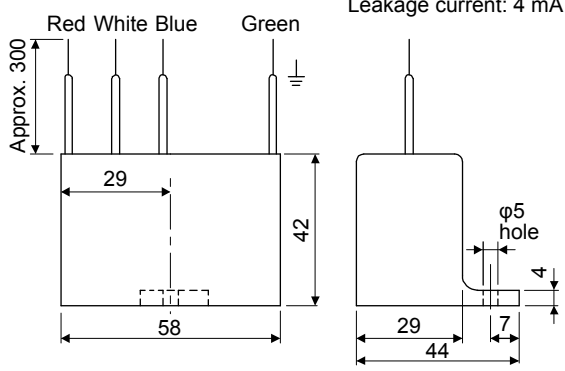
11. OPTIONS AND PERIPHERAL EQUIPMENT

(e) Radio noise filter (FR-BIF(-H))

This filter is effective in suppressing noises radiated from the power supply side of the servo amplifier especially in 10 MHz and lower radio frequency bands. The (FR-BIF(-H)) is designed for the input only.

200 V/100 V class: FR-BIF

400 V class: FR-BIF-H

Connection diagram	Dimensions [Unit: mm]
<p>Make the connection cables as short as possible. Grounding is always required.</p> <p>When using the FR-BIF with a single-phase power supply, always insulate the lead wires that are not used for wiring.</p> <ul style="list-style-type: none"> MR-J4-350B-RJ020 or less/MR-J4-350B4-RJ020 or less/MR-J4-40B1-RJ020 or less  <p>Terminal block Servo amplifier</p> <p>MCCB MC</p> <p>Power supply</p> <p>Radio noise filter</p> <ul style="list-style-type: none"> MR-J4-500B-RJ020 or more/MR-J4-500B4-RJ020 or more  <p>Servo amplifier</p> <p>MCCB MC</p> <p>Power supply</p> <p>Radio noise filter</p>	<p>Dimensions [Unit: mm]</p> <p>Leakage current: 4 mA</p>  <p>Red White Blue Green</p> <p>Approx. 300</p> <p>29</p> <p>58</p> <p>42</p> <p>Leakage current: 4 mA</p> <p>φ5 hole</p> <p>4</p> <p>29</p> <p>44</p> <p>7</p>

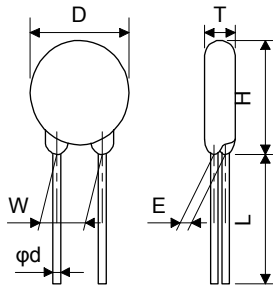
11. OPTIONS AND PERIPHERAL EQUIPMENT

(f) Varistor for input power supply (recommended)

Varistors are effective to prevent exogenous noise and lightning surge from entering the servo amplifier. When using a varistor, connect it between each phase of the input power supply of the equipment. For varistors, the TND20V-431K, TND20V-471K and TND20V-102K, manufactured by Nippon Chemi-Con, are recommended. For detailed specification and usage of the varistors, refer to the manufacturer catalog.

Power supply voltage	Varistor	Maximum rating					Maximum limit voltage		Static capacity (reference value)	Varistor voltage rating (range) V1 mA
		Permissible circuit voltage		Surge current immunity	Energy immunity	Rated pulse power	[A]	[V]		
		AC [Vrms]	DC [V]	8/20 μ s [A]	2 ms [J]	[W]			[pF]	[V]
200 V/ 100 V class	TND20V-431K	275	350	10000/1 time	195	1.0	100	710	1300	430 (387 to 473)
	TND20V-471K	300	385	7000/2 times	215			775	1200	470 (423 to 517)
400 V class	TND20V-102K	625	825	7500/1 time 6500/2 times	400	1.0	100	1650	560	1000 (900 to 1100)

[Unit: mm]



Model	D Max.	H Max.	T Max.	E \pm 1.0	(Note) L Min.	ϕ d \pm 0.05	W \pm 1.0
TND20V-431K	21.5	24.5	6.4	3.3	20	0.8	10.0
TND20V-471K			6.6	3.5			
TND20V-102K	22.5	25.5	9.5	6.4	20	0.8	10.0

Note. For items with special lead length (L), contact the manufacturer.

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.15 Earth-leakage current breaker

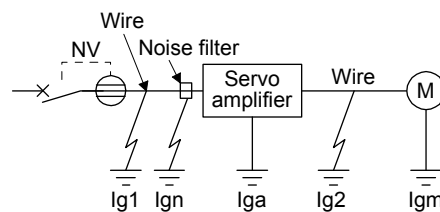
(1) Selection method

High-frequency chopper currents controlled by pulse width modulation flow in the AC servo circuits. Leakage currents containing harmonic contents are larger than those of the motor which is run with a commercial power supply.

Select an earth-leakage current breaker according to the following formula, and ground the servo amplifier, servo motor, etc. securely.

To minimize leakage currents, make the input and output wires as short as possible, and keep a distance of 30 cm or longer between the wires and ground.

$$\text{Rated sensitivity current} \geq 10 \cdot \{I_{g1} + I_{gn} + I_{ga} + K \cdot (I_{g2} + I_{gm})\} \text{ [mA]} \quad (11.1)$$



Earth-leakage current breaker		K
Type	Mitsubishi Electric products	
Models provided with harmonic and surge reduction techniques	NV-SP NV-SW NV-CP NV-CW NV-HW	1
General models	BV-C1 NFB NV-L	3

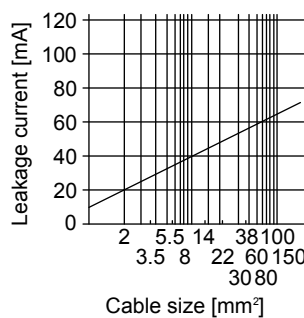
I_{g1}: Leakage current on the electric channel from the earth-leakage current breaker to the input terminals of the servo amplifier (Found from Fig. 11.13.)

I_{g2}: Leakage current on the electric channel from the output terminals of the servo amplifier to the servo motor (found from Fig. 11.13.)

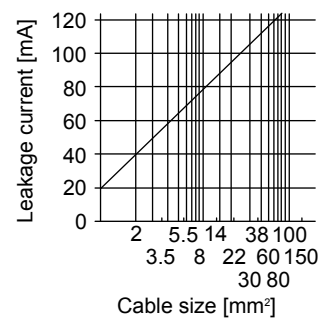
I_{gn}: Leakage current when a filter is connected to the input side (4.4 mA per one FR-BIF or FR-BIF-H)

I_{ga}: Leakage current of the servo amplifier (Found from table 11.6.)

I_{gm}: Leakage current of the servo motor (Found from table 11.5.)



200 V/100 V class (Note)



400 V class

Note. "I_{g1}" of 100 V class servo amplifiers will be 1/2 of 200 V class servo amplifiers.

Fig. 11.13 Example of leakage current per km (I_{g1}, I_{g2}) for CV cable run in metal conduit

11. OPTIONS AND PERIPHERAL EQUIPMENT

Table 11.5 Servo motor leakage current example (I_{gm})

Servo motor power [kW]	Leakage current [mA]
0.05 to 1	0.1
1.2 to 2	0.2
3 to 3.5	0.3
4.2 to 5	0.5
6 to 7	0.7
8 to 11	1.0
12 to 15	1.3
20 to 22	2.3

Table 11.6 Servo amplifier leakage current example (I_{ga})

Servo amplifier capacity [kW]	Leakage current [mA]
0.1 to 0.6	0.1
0.75 to 3.5	0.15
5/7	2
11/15	5.5
22	7

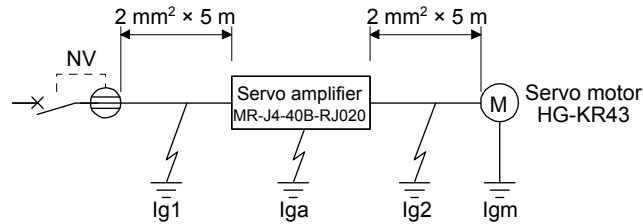
Table 11.7 Earth-leakage current breaker selection example

Servo amplifier	Rated sensitivity current of earth-leakage current breaker [mA]
MR-J4-10B-RJ020 to MR-J4-350B-RJ020 MR-J4-60B4-RJ020 to MR-J4-350B4-RJ020 MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020	15
MR-J4-500B-RJ020 MR-J4-500B4-RJ020	30
MR-J4-700B-RJ020 MR-J4-700B4-RJ020	50
MR-J4-11KB-RJ020 to MR-J4-22KB-RJ020 MR-J4-11KB4-RJ020 to MR-J4-22KB4-RJ020	100

11. OPTIONS AND PERIPHERAL EQUIPMENT

(2) Selection example

Indicated below is an example of selecting an earth-leakage current breaker under the following conditions.



Use an earth-leakage current breaker designed for suppressing harmonics/surges.
Find the terms of equation (11.1) from the diagram.

$$I_{g1} = 20 \cdot \frac{5}{1000} = 0.1 \text{ [mA]}$$

$$I_{g2} = 20 \cdot \frac{5}{1000} = 0.1 \text{ [mA]}$$

$$I_{gn} = 0 \text{ (not used)}$$

$$I_{ga} = 0.1 \text{ [mA]}$$

$$I_{gm} = 0.1 \text{ [mA]}$$

Insert these values in equation (11.1).

$$I_g \geq 10 \cdot \{0.1 + 0 + 0.1 + 1 \cdot (0.1 + 0.1)\} \\ \geq 4 \text{ [mA]}$$

According to the result of calculation, use an earth-leakage current breaker having the rated sensitivity current (I_g) of 4.0 mA or more.

An earth-leakage current breaker having I_g of 15 mA is used with the NV-SP/SW/CP/CW/HW series.

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.16 EMC filter (recommended)

POINT
<ul style="list-style-type: none"> ● For when multiple servo amplifiers are connected to one EMC filter, refer to section 6.4 of "EMC Installation Guidelines".

It is recommended that one of the following filters be used to comply with EN EMC directive. Some EMC filters have large in leakage current.

(1) Combination with the servo amplifier

Servo amplifier	Recommended filter (Soshin Electric)				Mass [kg]
	Model	Rated current [A]	Rated voltage [VAC]	Leakage current [mA]	
MR-J4-10B-RJ020 to MR-J4-100B-RJ020	HF3010A-UN (Note)	10	250	5	3.5
MR-J4-200B-RJ020 MR-J4-350B-RJ020	HF3030A-UN (Note)	30			5.5
MR-J4-500B-RJ020 MR-J4-700B-RJ020	HF3040A-UN (Note)	40		6	
MR-J4-11KB-RJ020 MR-J4-15KB-RJ020 MR-J4-22KB-RJ020	HF3100A-UN (Note)	100	500	6.5	12
MR-J4-60B4-RJ020 MR-J4-100B4-RJ020	TF3005C-TX	5		5.5	6
MR-J4-200B4-RJ020 to MR-J4-700B4-RJ020	TF3020C-TX	20			7.5
MR-J4-11KB4-RJ020	TF3030C-TX	30			12.5
MR-J4-15KB4-RJ020	TF3040C-TX	40			
MR-J4-22KB4-RJ020	TF3060C-TX	60			
MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020	HF3010A-UN (Note)	10	250	5	3.5

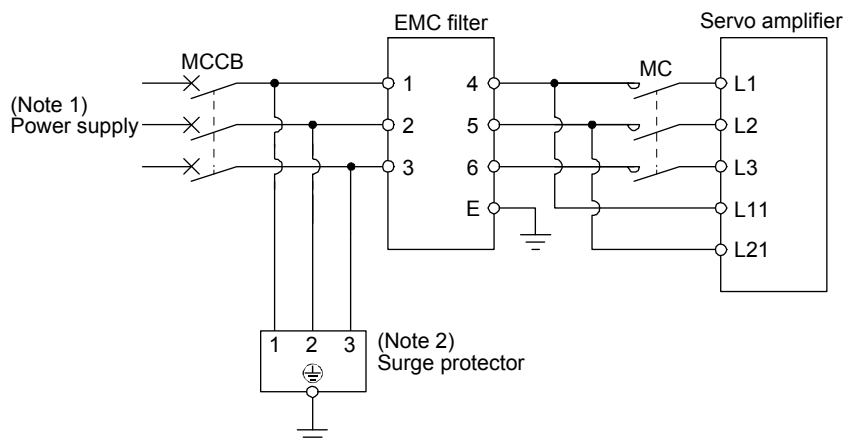
Note. To use any of these EMC filters, the surge protector RSPD-500-U4 (Okaya Electric Industries) is required.

Servo amplifier	Recommended filter (COSEL)				Mass [kg]
	Model	Rated current [A]	Rated voltage [VAC]	Leakage current [mA]	
MR-J4-11KB-RJ020 to MR-J4-22KB-RJ020	(Note) FTB-100-355-L	100	500	40	5.3
MR-J4-22KB4-RJ020	(Note) FTB-80-355-L	80	500	80	5.3

Note. To use any of these EMC filters, the surge protector RSPD-500-U4 (Okaya Electric Industries) is required.

11. OPTIONS AND PERIPHERAL EQUIPMENT

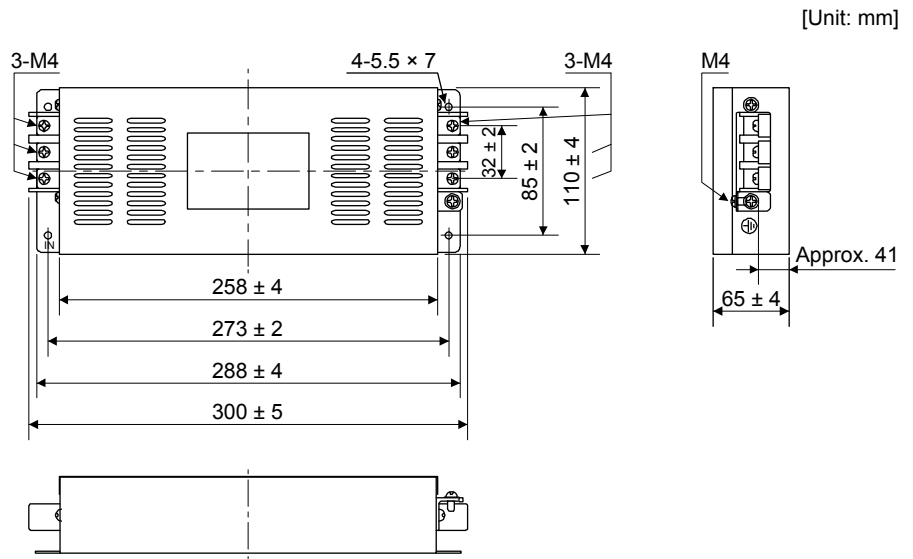
(2) Connection example



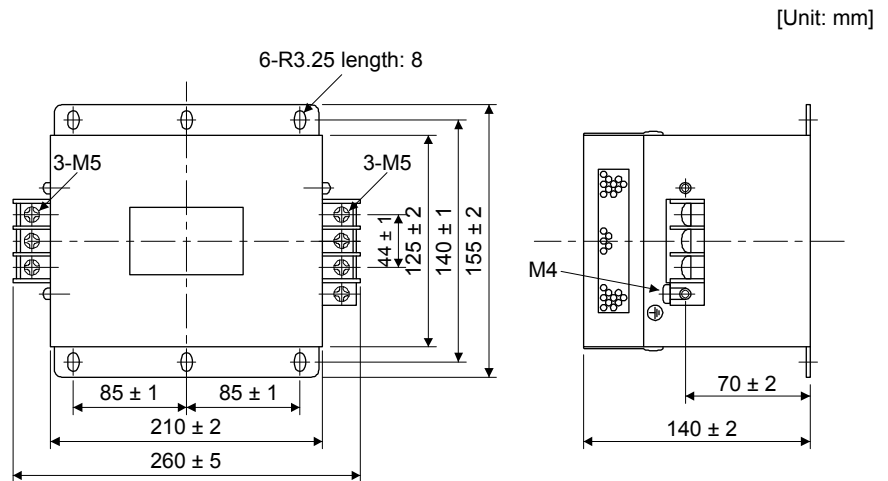
- Note 1. For power supply specifications, refer to section 1.3.
Note 2. The example is when a surge protector is connected.

11. OPTIONS AND PERIPHERAL EQUIPMENT

- (3) Dimensions
 - (a) EMC filter
 - HF3010A-UN



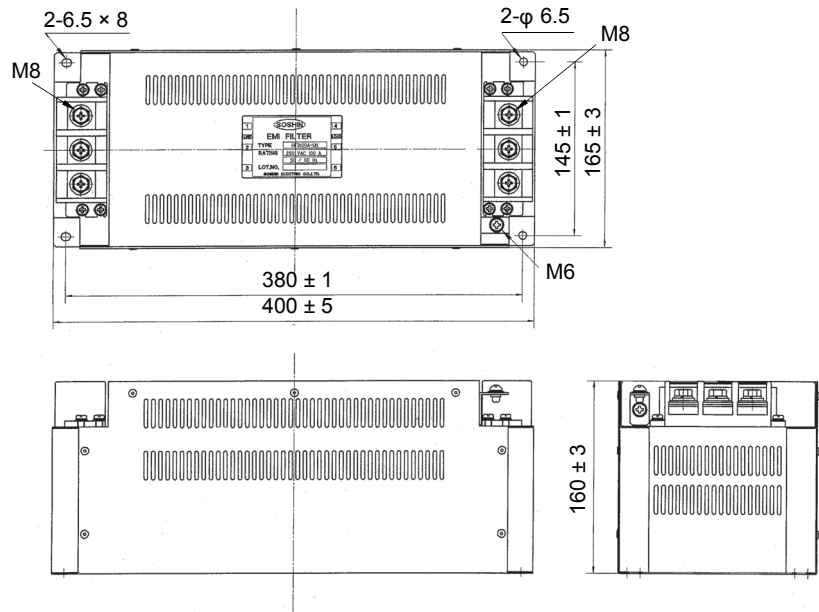
HF3030A-UN/HF-3040A-UN



11. OPTIONS AND PERIPHERAL EQUIPMENT

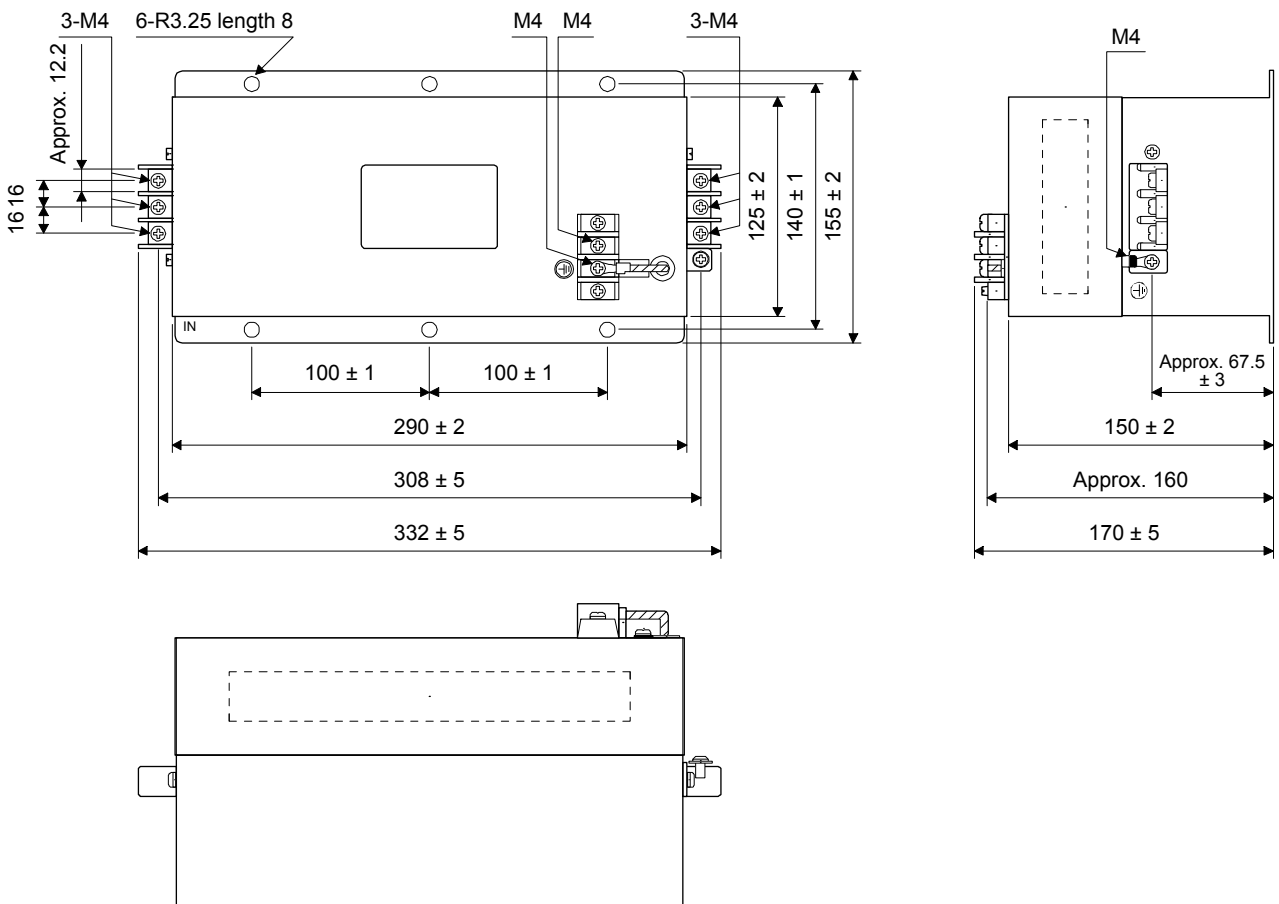
HF3100A-UN

[Unit: mm]



TF3005C-TX/TF3020C-TX/TF3030C-TX

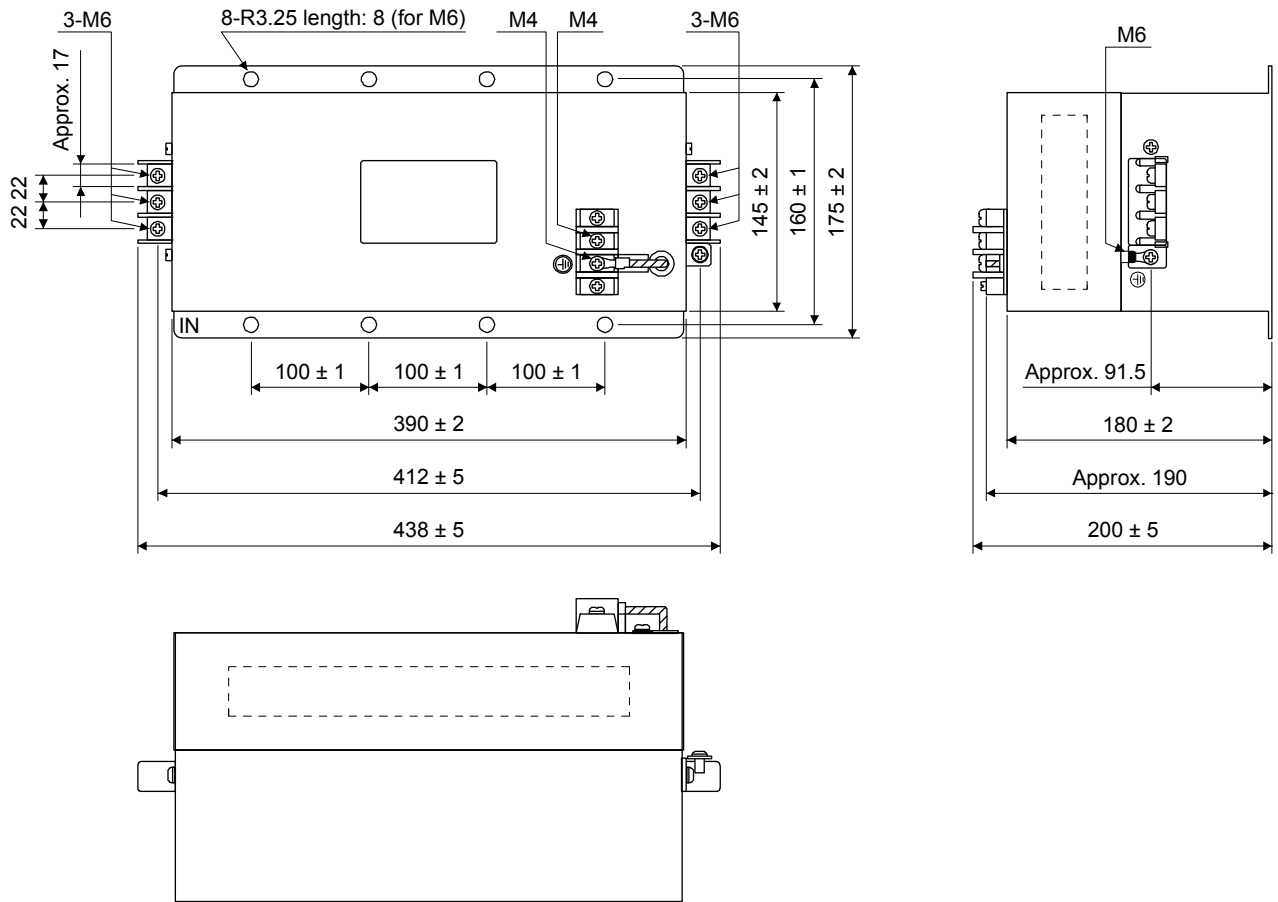
[Unit: mm]



11. OPTIONS AND PERIPHERAL EQUIPMENT

TF3040C-TX/TF3060C-TX

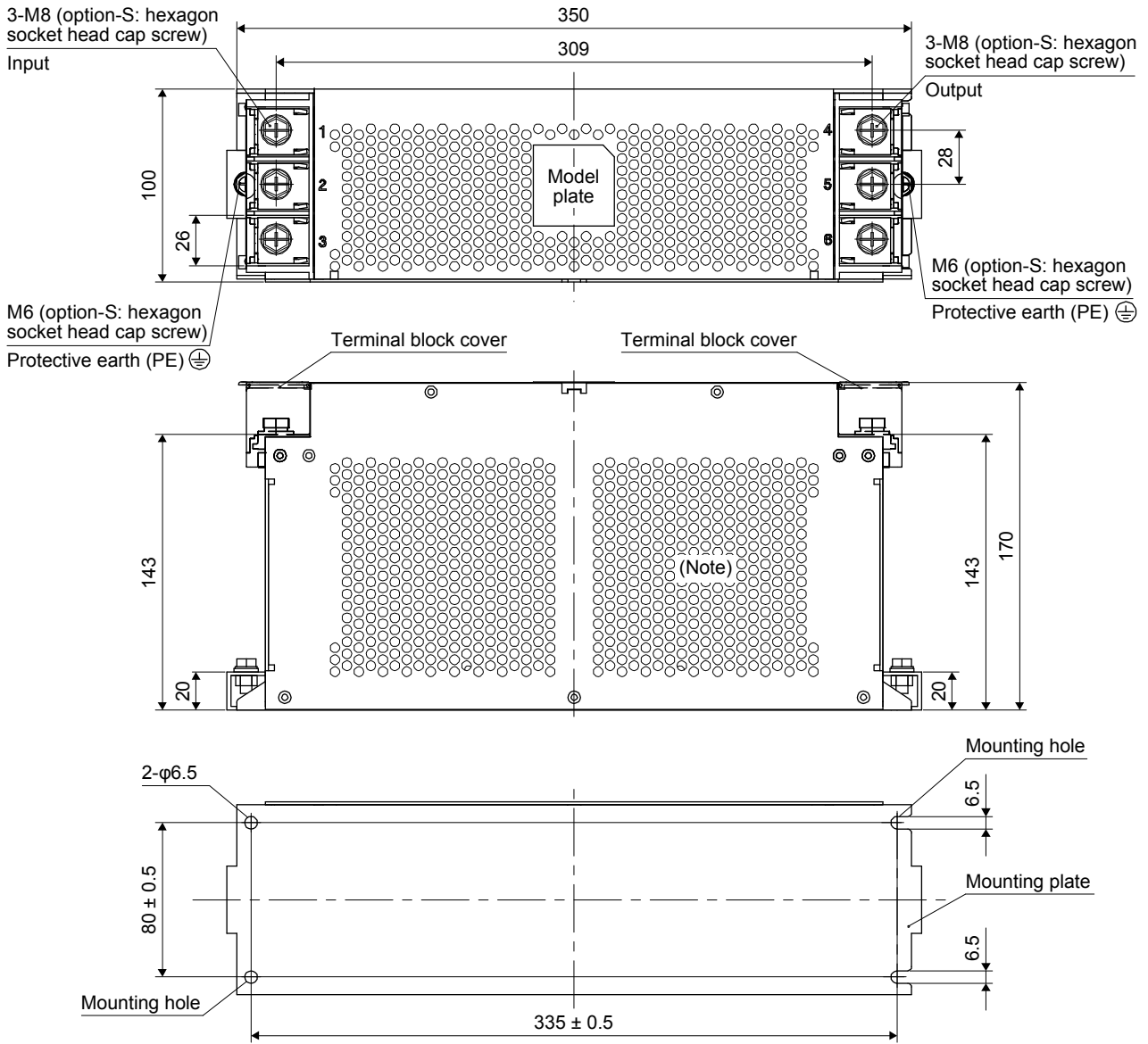
[Unit: mm]



11. OPTIONS AND PERIPHERAL EQUIPMENT

FTB-100-355-L/FTB-80-355-L

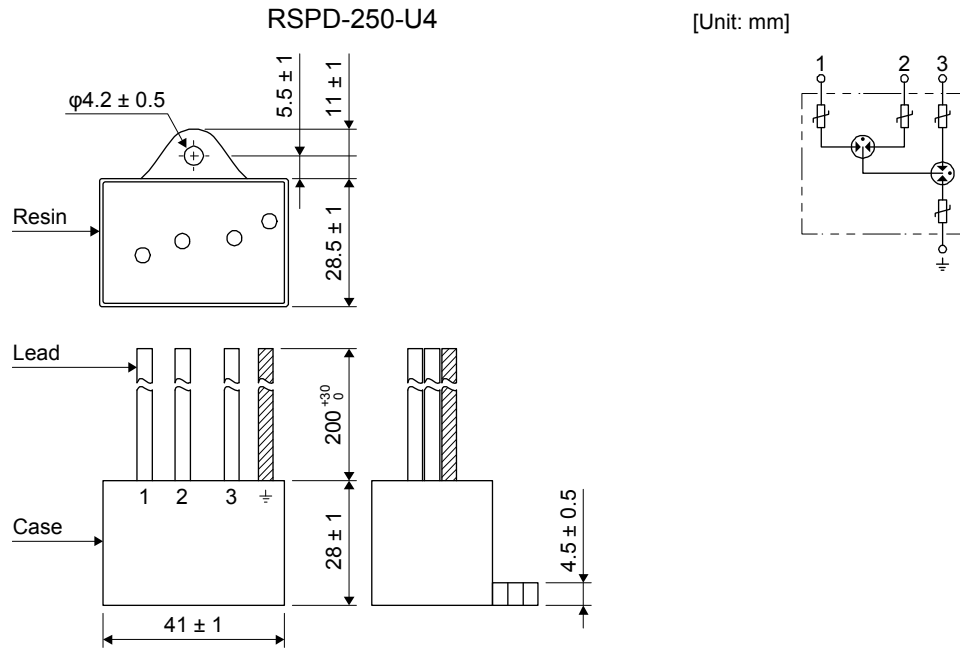
[Unit: mm]



Note. No heat radiation holes on the opposite face.

11. OPTIONS AND PERIPHERAL EQUIPMENT

(b) Surge protector



11. OPTIONS AND PERIPHERAL EQUIPMENT

11.17 External dynamic brake

CAUTION

- Use an external dynamic brake for a servo amplifier of MR-J4-11KB-RJ020 to MR-J4-22KB-RJ020/MR-J4-11KB4-RJ020 to MR-J4-22KB4-RJ020. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at an alarm occurrence for which the servo motor does not decelerate to stop. Ensure the safety in the entire equipment.

POINT
<ul style="list-style-type: none"> ● Configure a sequence which switches off the magnetic contactor of the external dynamic brake after (or as soon as) servo-on command has been turned off at a power failure or a malfunction. ● For the braking time taken when the dynamic brake is operated, refer to section 10.3. ● The external dynamic brake is rated for a short duration. Do not use it very frequently. ● When using the 400 V class external dynamic brake, the power supply voltage is restricted to 1-phase 380 V AC to 463 V AC (50 Hz/60 Hz). ● When an alarm, [AL. E6 Servo forced stop warning], or [AL. E6 Controller forced stop warning] occurs, or the power is turned off, the external dynamic brake will operate. Do not use dynamic brake to stop in a normal operation as it is the function to stop in emergency. ● For a machine operating at the recommended load to motor inertia ratio or less, the estimated number of usage times of the dynamic brake is 1000 times while the machine decelerates from the rated speed to a stop once in 10 minutes. ● Be sure to enable EM1 (Forced stop) after servo motor stops when using EM1 (Forced stop) frequently in other than emergency.

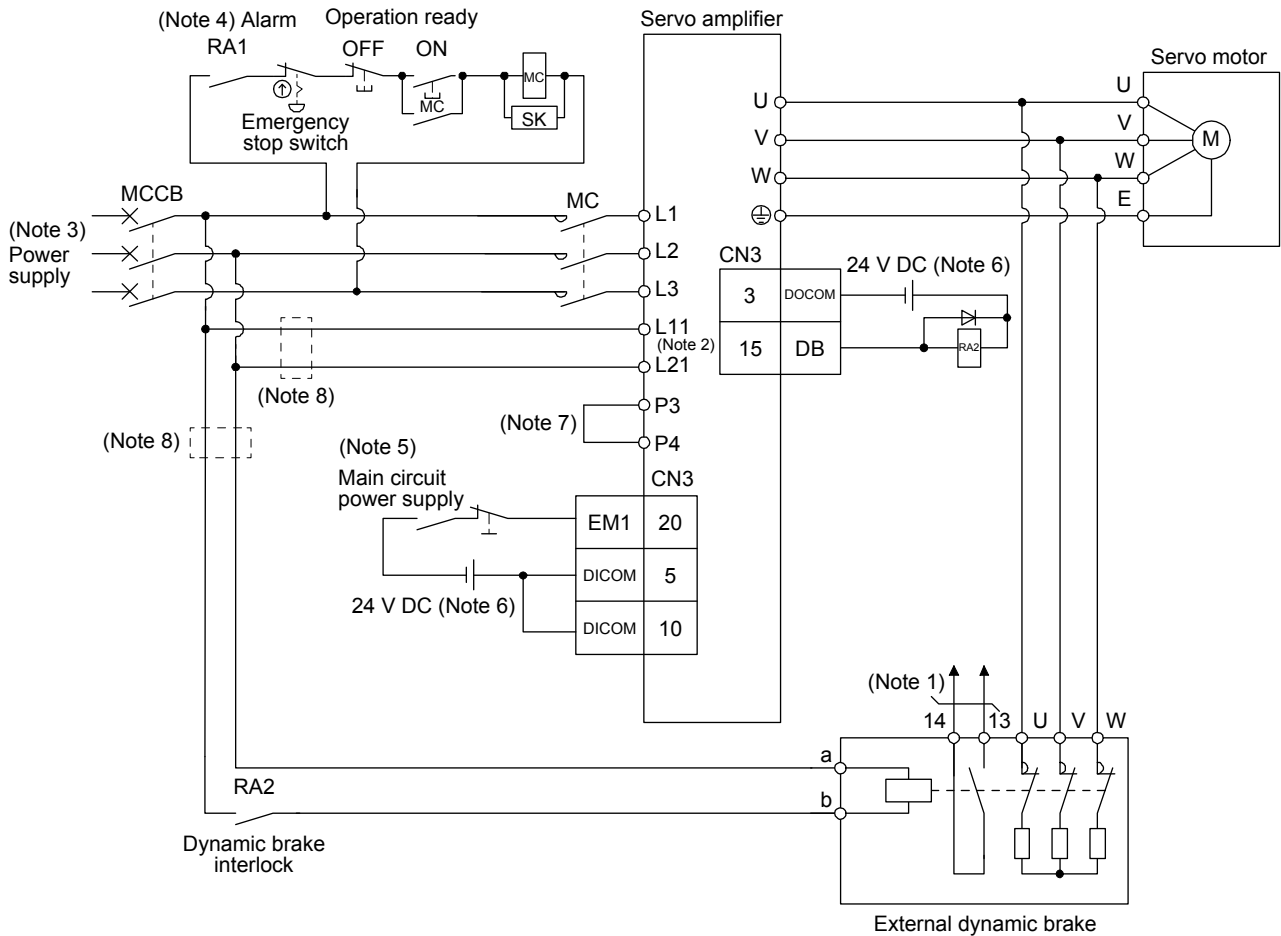
(1) Selection of external dynamic brake

The dynamic brake is designed to bring the servo motor to a sudden stop when a power failure occurs or the protective circuit is activated, and is built in the 7 kW or less servo amplifier. Since it is not built in the 11 kW or more servo amplifier, purchase it separately. Set [Pr. 2] to "_ 1 _ _".

Servo amplifier	External dynamic brake	Molded-case circuit breaker		Fuse (Class T)		Fuse (Class K5)	
		Frame, rated current	Voltage AC [V]	Current [A]	Voltage AC [V]	Current [A]	Voltage AC [V]
MR-J4-11KB-RJ020	DBU-11K	30 A frame 5 A	240	1	300	1	250
MR-J4-15KB-RJ020	DBU-15K						
MR-J4-22KB-RJ020	DBU-22K-R1						
MR-J4-11KB4-RJ020	DBU-11K-4	30 A frame 5 A	480	1	600	1	600
MR-J4-15KB4-RJ020	DBU-22K-4						
MR-J4-22KB4-RJ020							

11. OPTIONS AND PERIPHERAL EQUIPMENT

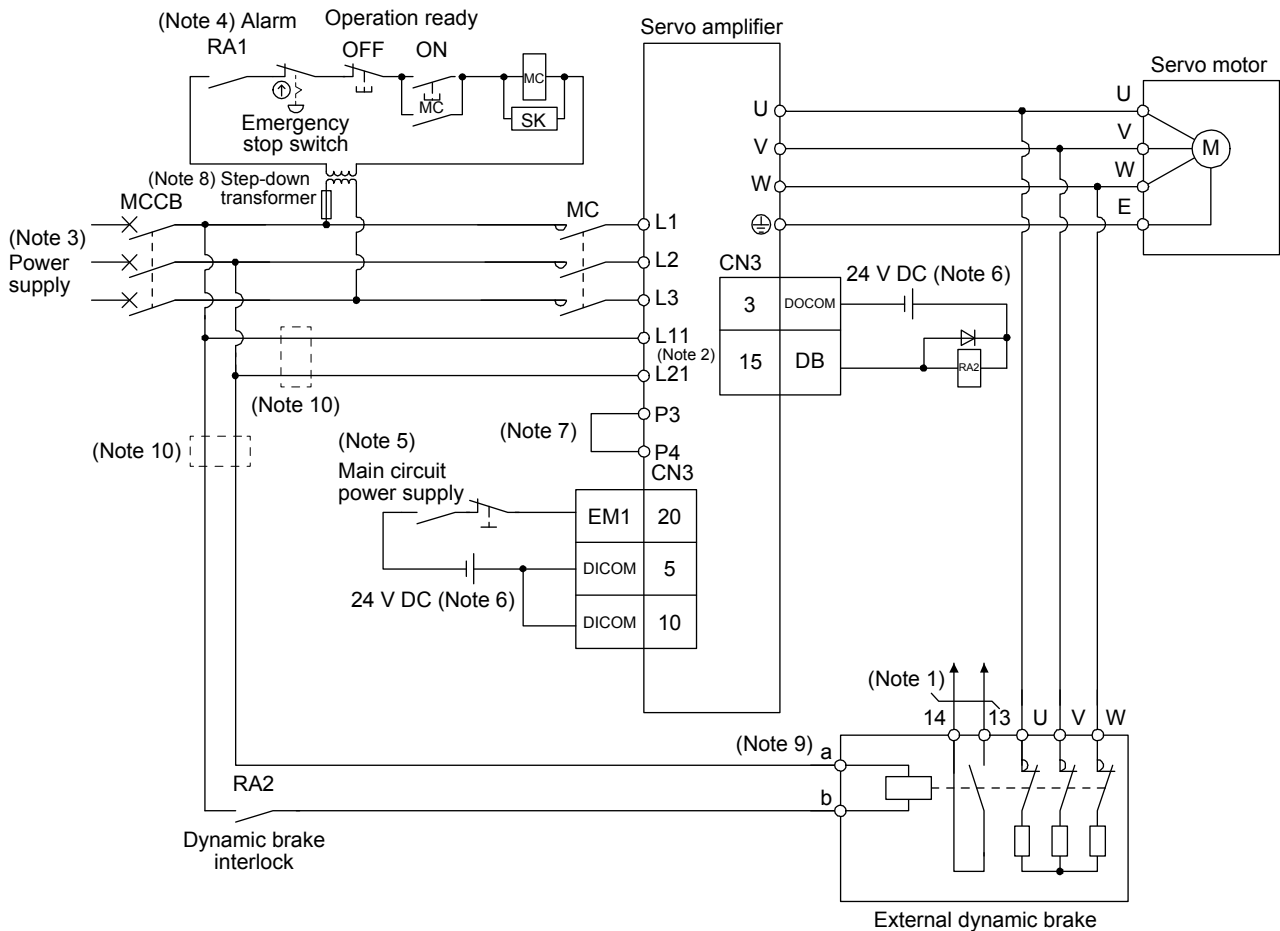
(2) Connection example (a) 200 V class



- Note 1. Terminals 13 and 14 are normally open contact outputs. If the external dynamic brake is seized, terminals 13 and 14 will open. Therefore, configure an external sequence to prevent servo-on.
- Note 2. To enable DB (Dynamic brake interlock), set [Pr. 2] to "_ 1 _ _".
- Note 3. For the power supply specifications, refer to section 1.3.
- Note 4. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.
- Note 5. Turn off EM1 when the main power circuit power supply is off.
- Note 6. The illustration of the 24 V DC power supply is divided between input signal and output signal for convenience. However, they can be configured by one.
- Note 7. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
- Note 8. Install an overcurrent protection device (molded-case circuit breaker, fuse, or others) to protect the branch circuit. (Refer to section 11.10 and (1) in this section.)

11. OPTIONS AND PERIPHERAL EQUIPMENT

(b) 400 V class



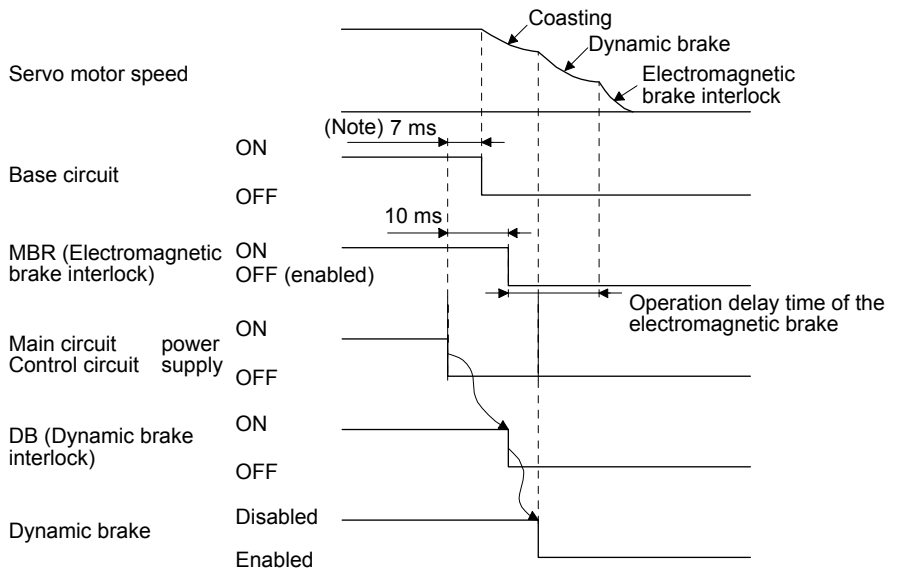
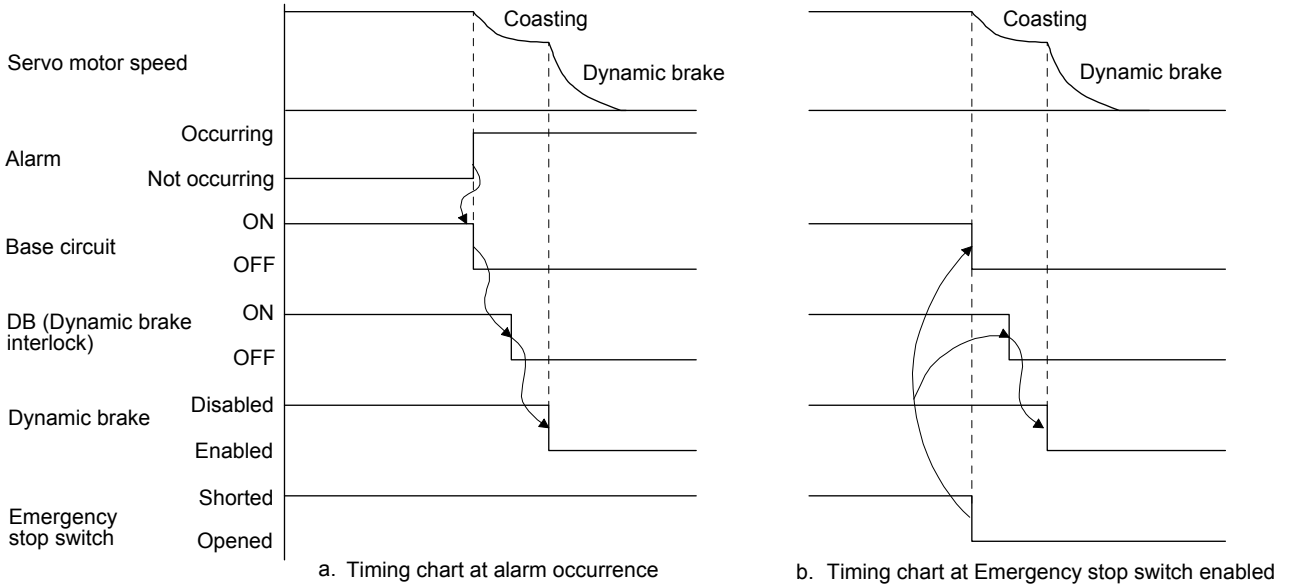
- Note 1. Terminals 13 and 14 are normally open contact outputs. If the external dynamic brake is seized, terminals 13 and 14 will open. Therefore, configure an external sequence to prevent servo-on.
- Note 2. To enable DB (Dynamic brake interlock), set [Pr. 2] to "_ 1 _".
- Note 3. For the power supply specifications, refer to section 1.3.
- Note 4. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.
- Note 5. Turn off EM1 when the main power circuit power supply is off.
- Note 6. The illustration of the 24 V DC power supply is divided between input signal and output signal for convenience. However, they can be configured by one.
- Note 7. Between P3 and P4 is connected by default. When using the power factor improving DC reactor, remove the short bar between P3 and P4. Refer to section 11.11 for details. Additionally, a power factor improving DC reactor and power factor improving AC reactor cannot be used simultaneously.
- Note 8. Stepdown transformer is required when the coil voltage of the magnetic contactor is 200 V class.
- Note 9. The power supply voltage of the inside magnet contactor for 400 V class external dynamic brake DBU-11K-4 and DBU-22K-4 is restricted as follows. When using these external dynamic brakes, use them within the range of the power supply.

External dynamic brake	Power supply voltage
DBU-11K-4	1-phase 380 V AC to 463 V AC, 50
DBU-22K-4	Hz/60 Hz

- Note 10. Install an overcurrent protection device (molded-case circuit breaker, fuse, or others) to protect the branch circuit. (Refer to section 11.10 and (1) in this section.)

11. OPTIONS AND PERIPHERAL EQUIPMENT

(3) Timing chart



Note. When powering off, DB (Dynamic brake interlock) will be turned off, and the base circuit is turned off earlier than usual before an output shortage occurs.

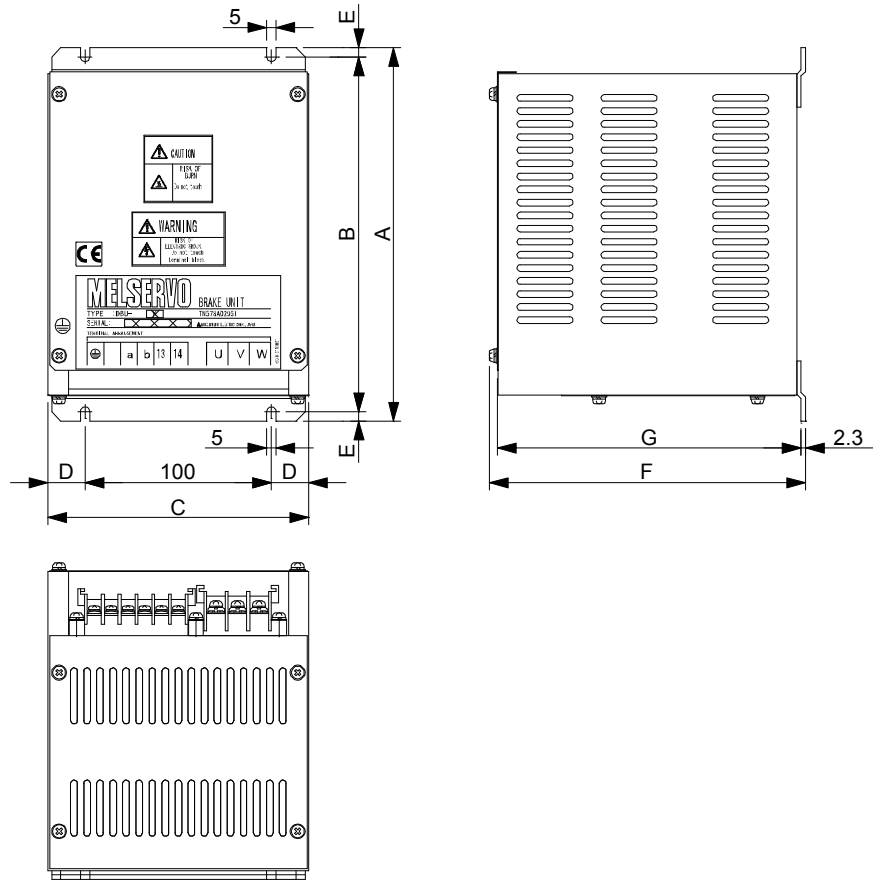
c. Timing chart when both of the main and control circuit power are off

11. OPTIONS AND PERIPHERAL EQUIPMENT

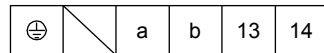
(4) Dimensions

(a) DBU-11K/DBU-15K/DBU-22K-R1

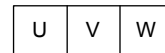
[Unit: mm]



Terminal block



Screw: M3.5
Tightening torque: 0.8 [N•m]



Screw: M4
Tightening torque: 1.2 [N•m]

External dynamic brake	A	B	C	D	E	F	G	Mass [kg]	(Note) Connection wire [mm ²]	
									U/V/W	Except U/V/W
DBU-11K	200	190	140	20	5	170	163.5	2	5.5 (AWG 10)	2 (AWG 14)
DBU-15K/DBU-22K-R1	250	238	150	25	6	235	228	6	5.5 (AWG 10)	2 (AWG 14)

Note. Selection conditions of wire size are as follows.

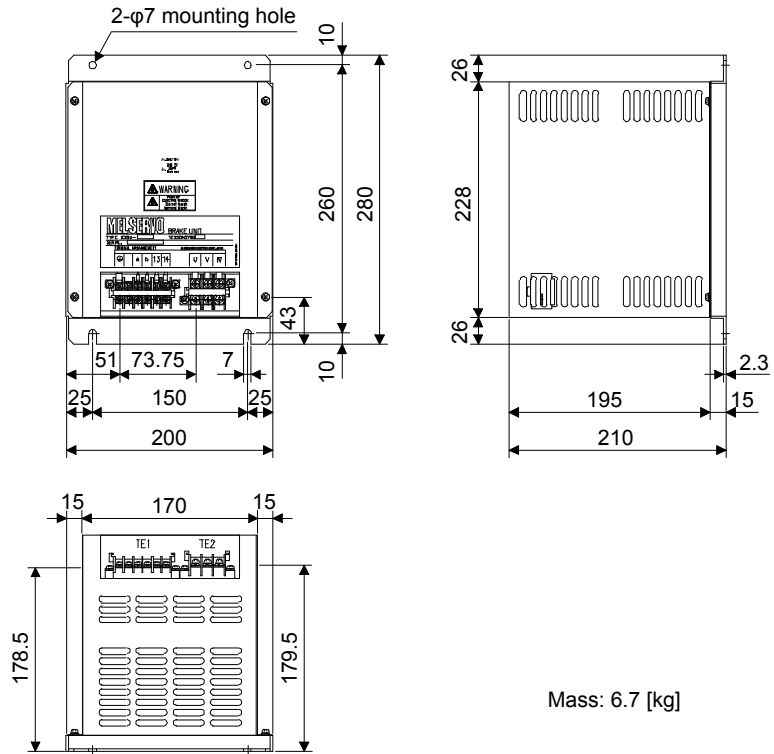
Wire type: 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wire)

Construction condition: single wire set in midair

11. OPTIONS AND PERIPHERAL EQUIPMENT

(b) DBU-11K-4/DBU-22K-4

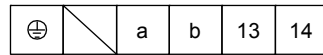
[Unit: mm]



Mass: 6.7 [kg]

Terminal block

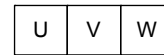
TE1



Screw: M3.5

Tightening torque: 0.8 [N·m]

TE2



Screw: M4

Tightening torque: 1.2 [N·m]

External dynamic brake	(Note) Connection wire [mm ²]	
	U/V/W	Except U/V/W
DBU-11K-4	5.5 (AWG 10)	2 (AWG 14)
DBU-22K-4	5.5 (AWG 10)	2 (AWG 14)

Note. Selection conditions of wire size are as follows.

Wire type: 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wire)

Construction condition: single wire set in midair

11. OPTIONS AND PERIPHERAL EQUIPMENT

11.18 Panel through attachment (MR-J4ACN15K/MR-J3ACN)

Use the panel through attachment to mount the heat generation area of the servo amplifier in the outside of the cabinet to dissipate servo amplifier-generated heat to the outside of the cabinet and reduce the amount of heat generated in the cabinet. In addition, designing a compact cabinet is allowed.

In the cabinet, machine a hole having the panel cut dimensions, fit the panel through attachment to the servo amplifier with the fitting screws (4 screws supplied), and install the servo amplifier to the cabinet.

Please prepare screws for mounting. They do not come with.

The environment outside the cabinet when using the panel through attachment should be within the range of the servo amplifier operating environment.

The panel through attachment can be used for MR-J4-11KB-RJ020 to MR-J4-22KB-RJ020/MR-J4-11KB4-RJ020 to MR-J4-22KB4-RJ020.

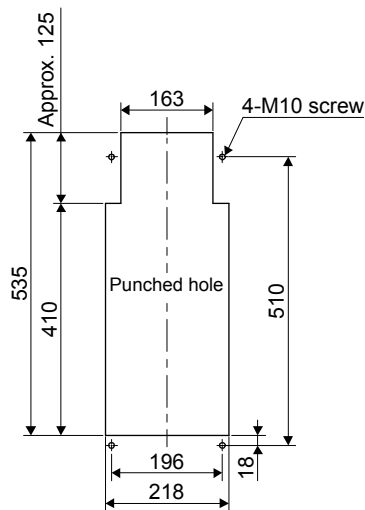
The following shows the combinations.

Servo amplifier	Panel through attachment
MR-J4-11KB-RJ020 MR-J4-15KB-RJ020	MR-J4ACN15K
MR-J4-22KB-RJ020	MR-J3ACN
MR-J4-11KB4-RJ020 MR-J4-15KB4-RJ020	MR-J4ACN15K
MR-J4-22KB4-RJ020	MR-J3ACN

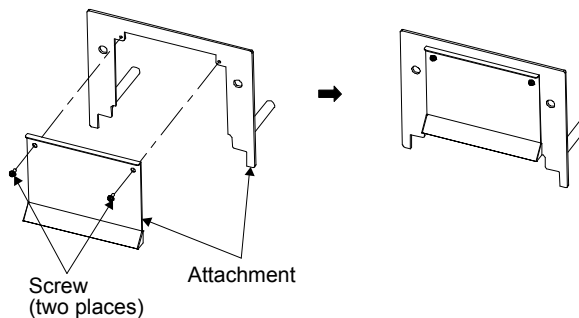
(1) MR-J4ACN15K

(a) Panel cut dimensions

[Unit: mm]

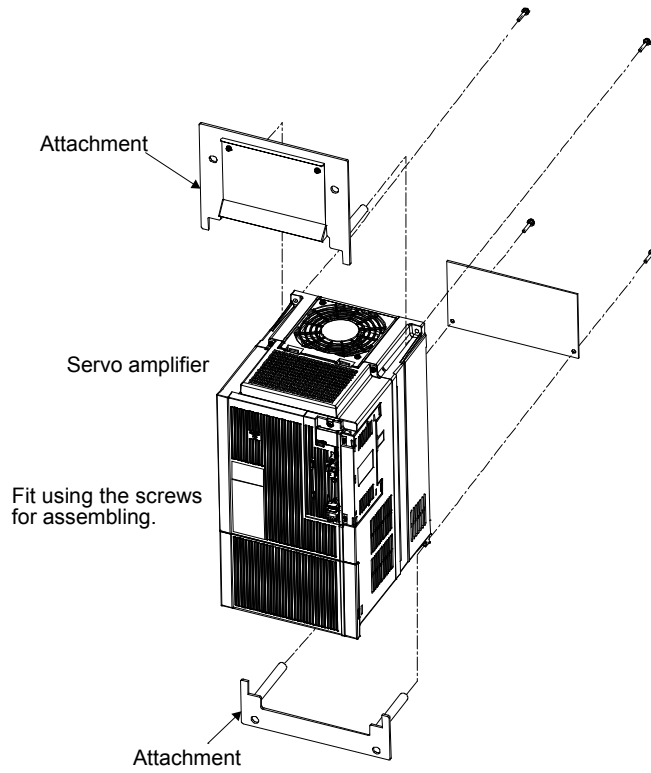


(b) How to assemble the attachment for panel through attachment

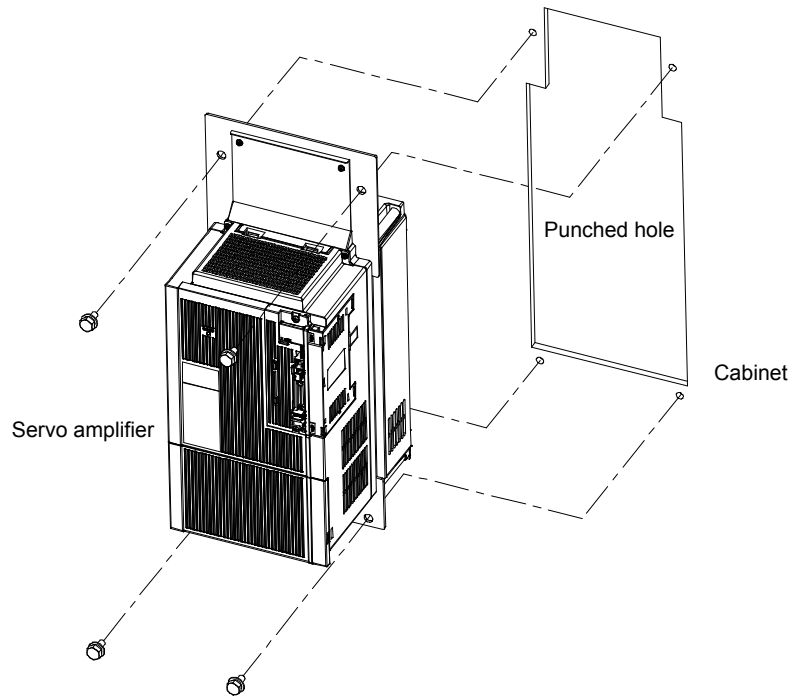


11. OPTIONS AND PERIPHERAL EQUIPMENT

(c) Mounting method



a. Assembling the panel through attachment

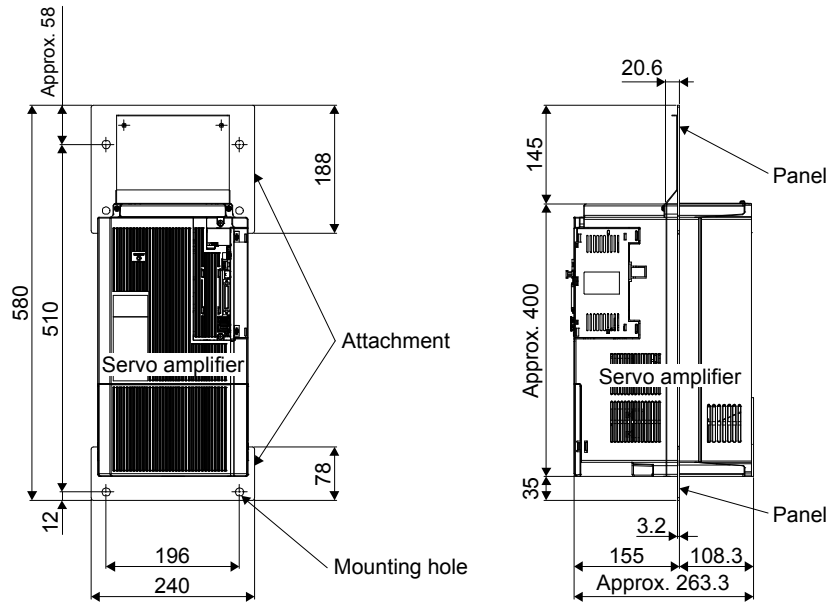


b. Mounting it to inside cabinet

11. OPTIONS AND PERIPHERAL EQUIPMENT

(d) Mounting dimensional diagram

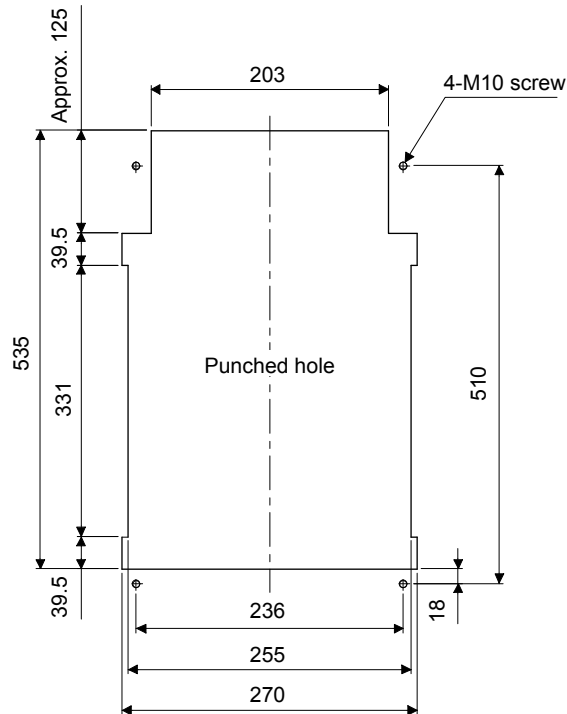
[Unit: mm]



(2) MR-J3ACN

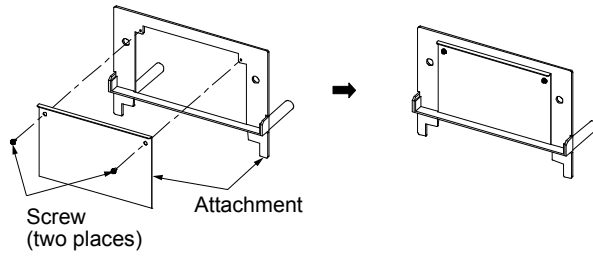
(a) Panel cut dimensions

[Unit: mm]

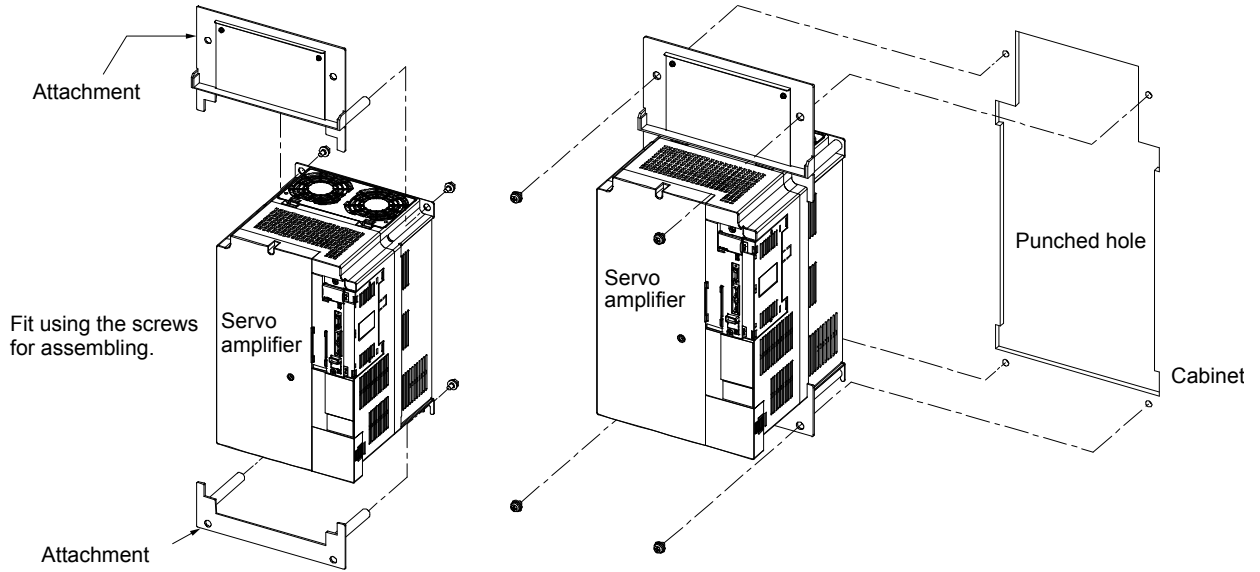


11. OPTIONS AND PERIPHERAL EQUIPMENT

(b) How to assemble the attachment for panel through attachment



(c) Mounting method



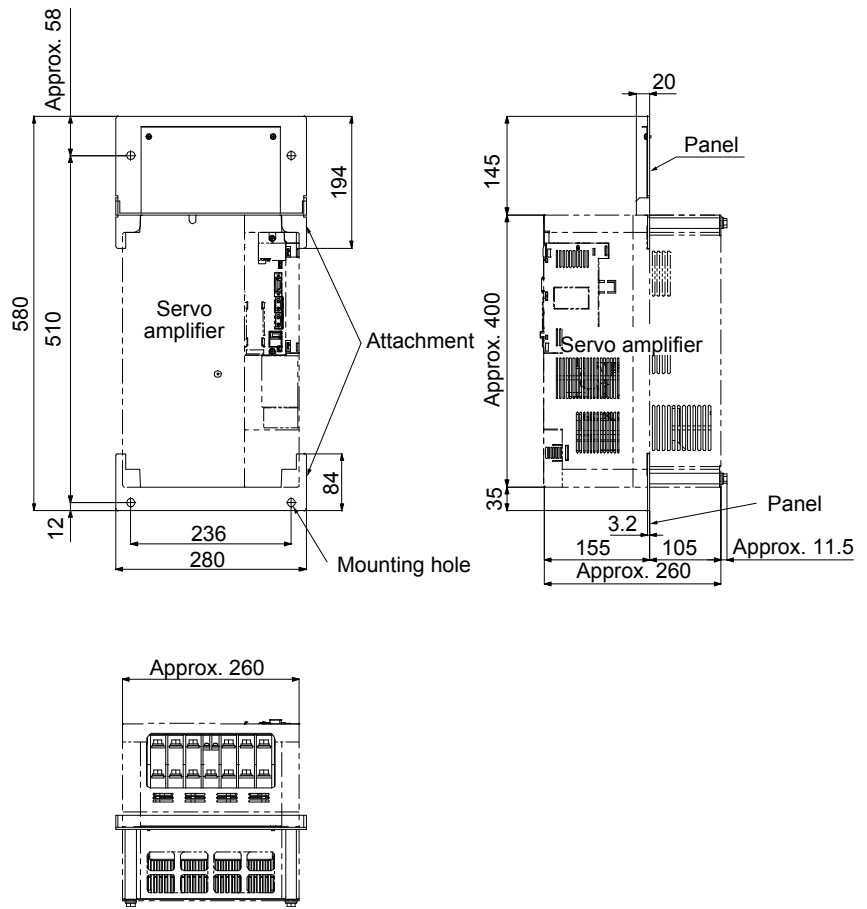
a. Assembling the panel through attachment

b. Mounting it to inside cabinet

11. OPTIONS AND PERIPHERAL EQUIPMENT

(d) Mounting dimensional diagram

[Unit: mm]



12. ABSOLUTE POSITION DETECTION SYSTEM

12. ABSOLUTE POSITION DETECTION SYSTEM

CAUTION

- If [AL. 25 Absolute position erased] or [AL. E3 Absolute position counter warning] has occurred, always perform home position setting again. Otherwise, it may cause an unexpected operation.
- If [AL. 25], [AL. 92], or [AL. 9F] occurs due to such as short circuit of the battery, the MR-BAT6V1 battery can become hot. Use the MR-BAT6V1 battery with care to prevent getting burnt.

POINT

- Refer to section 12.5 for the replacement procedure of the battery.
- For configuring the absolute position detection system, there are three batteries of MR-BAT6V1SET, MR-BAT6V1BJ and MR-BT6VCASE. Compared with other batteries, MR-BAT6V1BJ has the following advantages.
 - You can disconnect the encoder cable from the servo amplifier.
 - You can change the battery with the control circuit power supply off.
- When absolute position data is erased from the encoder, always execute home position setting before operation. The absolute position data of the encoder will be erased in the followings. Additionally, when the battery is used out of specification, the absolute position data can be erased.
When an MR-BAT6V1SET and MR-BT6VCASE are used...
 - The encoder cable was disconnected.
 - The battery was replaced when the control circuit power supply was off.When an MR-BAT6V1BJ is used...
 - A connector or cable was disconnected between the servo motor and battery.
 - The battery was replaced with procedures other than those of (3) in section 11.8.3.
- MR-BAT6V1BJ is only for the HG series servo motors.
- Power is not supplied from the SSCNET cable connection connector to the encoder. When using the servo amplifier in absolute position detection system, always connect a battery to the CN4 connector.

12.1 Summary

12.1.1 Features

For normal operation, the encoder consists of a detector designed to detect a position within one revolution and a cumulative revolution counter designed to detect the number of revolutions.

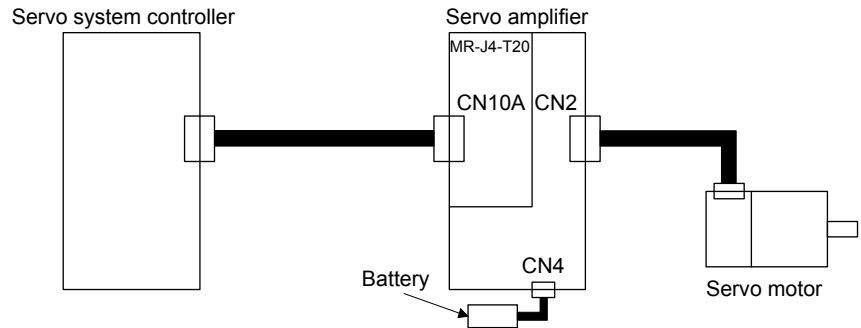
The absolute position detection system always detects the absolute position of the machine and keeps it battery-backed, independently of whether the servo system controller power is on or off. Therefore, once home position return is made at the time of machine installation, home position return is not needed when power is switched on thereafter.

Even at a power failure or a malfunction, the system can be easily restored.

12. ABSOLUTE POSITION DETECTION SYSTEM

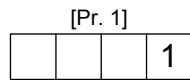
12.1.2 Structure

The following shows a configuration of the absolute position detection system. For the battery connection, refer to (2) (b) of section 12.2.1 for the MR-BAT6V1SET battery. For the battery connection, refer to (2) (b) of section 12.2.2 for the MR-BAT6V1BJ battery for junction battery cable.



12.1.3 Parameter setting

Set "___ 1" in [Pr. 1] to enable the absolute position detection system.



Absolute position detection system selection
0: Disabled (used in incremental system)
1: Enabled (used in absolute position detection system)

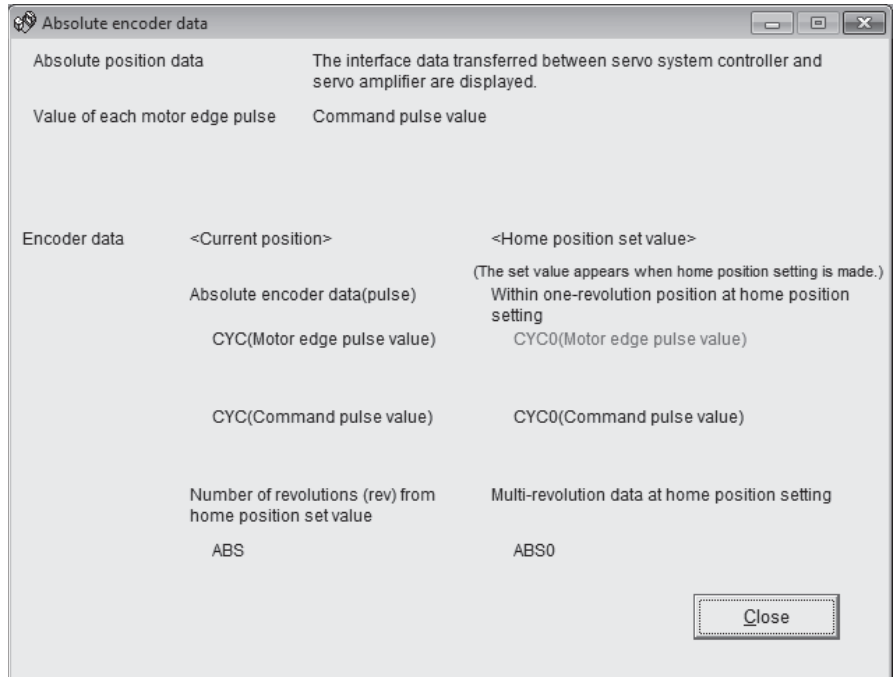
12. ABSOLUTE POSITION DETECTION SYSTEM

12.1.4 Confirmation of absolute position detection data

POINT
● When using MR Configurator with the MR-J4-_B_-RJ020 servo amplifier, select "System" - "system settings" and set model selection" to "MR-J2S-B".

You can check the absolute position data with MR Configurator.

Choose "Diagnostics" and "Absolute encoder data" to open the absolute position data display screen.

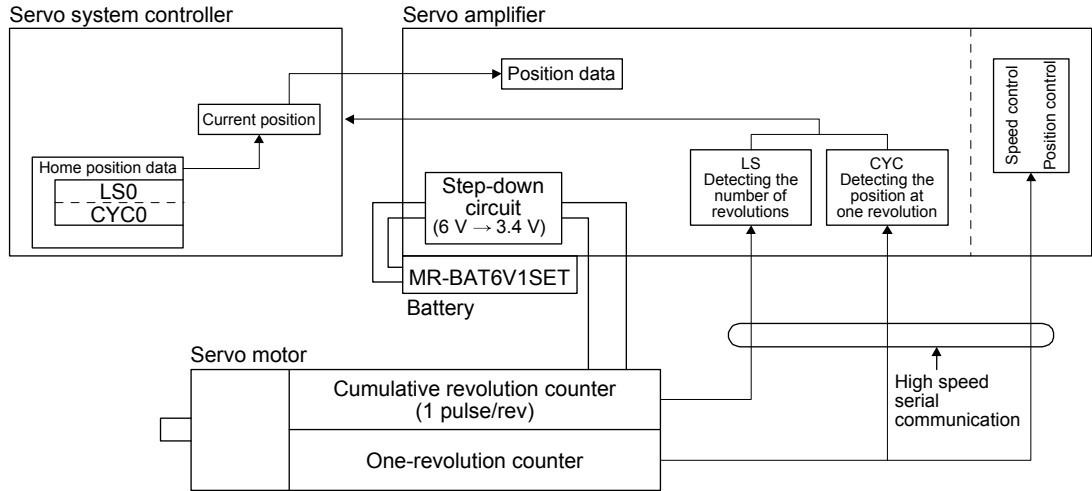


12. ABSOLUTE POSITION DETECTION SYSTEM

12.2 Battery

12.2.1 Using MR-BAT6V1SET battery

(1) Configuration diagram



(2) Specifications

(a) Specification list

Item	Description
System	Electronic battery backup type
Maximum revolution range	Home position ± 32767 rev.
(Note 1) Maximum speed at power failure [r/min]	6000 (only when acceleration time until 6000 r/min is 0.2 s or more)
(Note 2) Battery backup time	Approximately 20,000 hours (equipment power supply: off, ambient temperature: 20 °C) Approximately 29,000 hours (power-on time ratio: 25%, ambient temperature: 20 °C) (Note 3)

Note 1. Maximum speed available when the shaft is rotated by external force at the time of power failure or the like. Also, if power is switched on at the servo motor speed of 3000 r/min or higher, position mismatch may occur due to external force or the like.

Note 2. The data-holding time by the battery using MR-BAT6V1SET. Replace the batteries within three years since the operation start regardless of the power supply of the servo amplifier on/off. If the battery is used out of specification, [AL. 25 Absolute position erased] may occur.

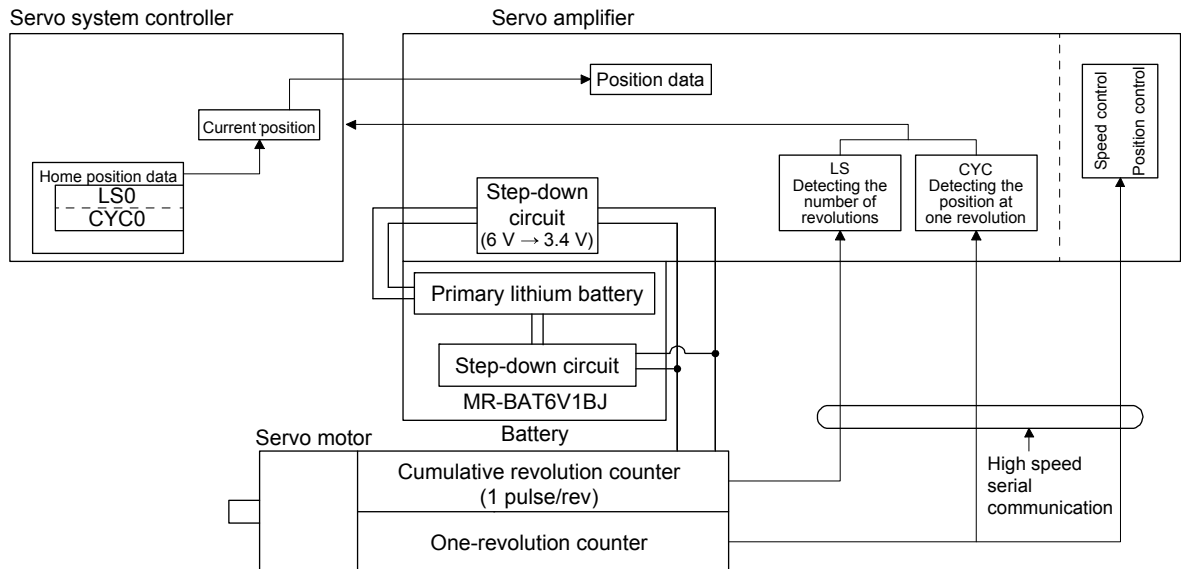
Note 3. The power-on time ratio 25% is equivalent to 8 hours power on for a weekday and off for a weekend.

12. ABSOLUTE POSITION DETECTION SYSTEM

12.2.2 Using MR-BAT6V1BJ battery for junction battery cable

POINT
●MR-BAT6V1BJ is compatible only with HG series servo motors.
●MR-BAT6V1BJ cannot be used for fully closed loop system.

(1) Configuration diagram



(2) Specifications

(a) Specification list

Item	Description
System	Electronic battery backup type
Maximum revolution range	Home position \pm 32767 rev.
(Note 1) Maximum speed at power failure [r/min]	6000 (only when acceleration time until 6000 r/min is 0.2 s or more)
(Note 2) Battery backup time	Approximately 20,000 hours (equipment power supply: off, ambient temperature: 20 °C) Approximately 29,000 hours (power-on time ratio: 25%, ambient temperature: 20 °C) (Note 3)

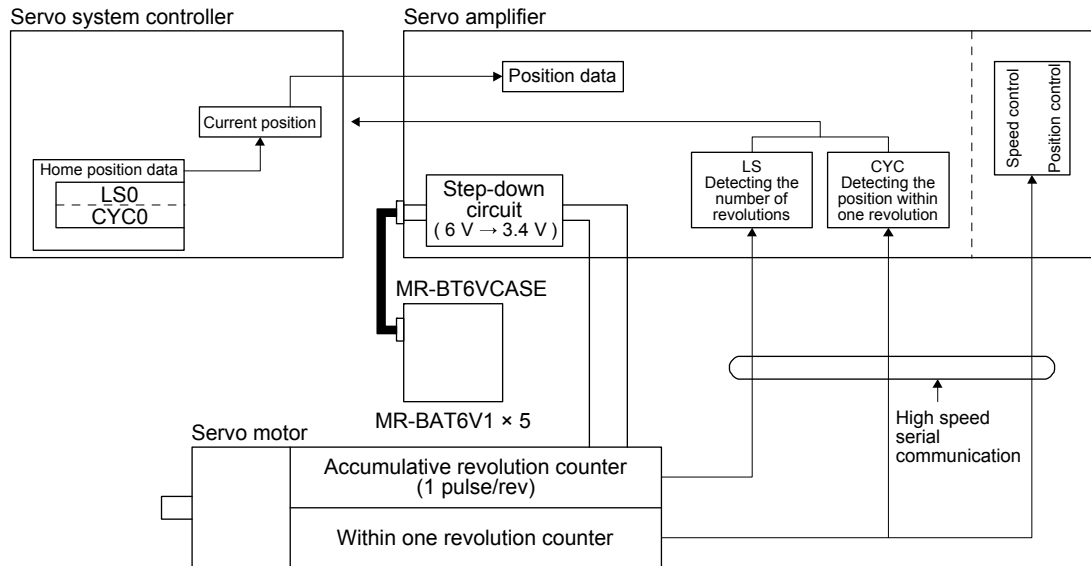
- Note 1. Maximum speed available when the shaft is rotated by external force at the time of power failure or the like. Also, if power is switched on at the servo motor speed of 3000 r/min or higher, position mismatch may occur due to external force or the like.
- Note 2. The data-holding time by the battery using MR-BAT6V1BJ. Replace the batteries within three years since the operation start regardless of the power supply of the servo amplifier on/off. If the battery is used out of specification, [AL. 25 Absolute position erased] may occur.
- Note 3. The power-on time ratio 25% is equivalent to 8 hours power on for a weekday and off for a weekend.

12. ABSOLUTE POSITION DETECTION SYSTEM

12.2.3 Using MR-BT6VCASE battery case

POINT
● One MR-BT6VCASE holds absolute position data up to eight axes servo motors.
● Always install five MR-BAT6V1 batteries to an MR-BT6VCASE.

(1) Configuration diagram



(2) Specification list

Item	Description
System	Electronic battery backup type
Maximum revolution range	Home position ± 32767 rev.
(Note 1) Maximum speed at power failure [r/min]	6000 (only when acceleration time until 6000 r/min is 0.2 s or more)
(Note 2) Battery backup time	Approximately 40,000 hours/2 axes or less, 30,000 hours/3 axes, or 10,000 hours/8 axes (equipment power supply: off, ambient temperature: 20 °C) Approximately 55,000 hours/2 axes or less, 38,000 hours/3 axes, or 15,000 hours/8 axes (power-on time ratio: 25%, ambient temperature: 20 °C) (Note 3)

- Note 1. Maximum speed available when the shaft is rotated by external force at the time of power failure or the like. Also, if power is switched on at the servo motor speed of 3000 r/min or higher, position mismatch may occur due to external force or the like.
- Note 2. The data-holding time by the battery using five MR-BAT6V1s. The battery life varies depending on the number of axes (including axis for using in the incremental system). Replace the batteries within three years since the operation start regardless of the power supply of the servo amplifier on/off. If the battery is used out of specification, [AL. 25 Absolute position erased] may occur.
- Note 3. The power-on time ratio 25% is equivalent to 8 hours power on for a weekday and off for a weekend.

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

POINT			
<p>● The MR-J4-_B_-RJ020 amplifier used in the J4 mode has restrictions in terms of functions as follows as compared to the MR-J4-_B_ servo amplifier. Other functions are the same as ones for the MR-J4-_B_ servo amplifier.</p>			
Function	Availability for use		
	MR-J4-_B_	MR-J4-_B_-RJ	MR-J4-_B_-RJ020
CN2L connector	None	Provided	Provided (not available)
Linear servo system	Available	Available	Not available
Direct drive servo system	Available	Available	Not available
Fully closed loop system	Available	Available	Not available
Scale measurement function	Available	Available	Not available
MR-D30 functional safety unit	Not available	Available	Not available
Servo motor with functional safety	Not available	Available	Not available
<p>● The fully closed loop control is not available in J4 mode. It is available only in J2S compatibility mode.</p>			

This chapter explains the mode switching procedure when the MR-J4-_B_-RJ020 servo amplifier or MR-J4-DU_B_-RJ020 drive unit is used in the J4 mode, the list of parameters, and the list of alarms. For other usages, refer to "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual".

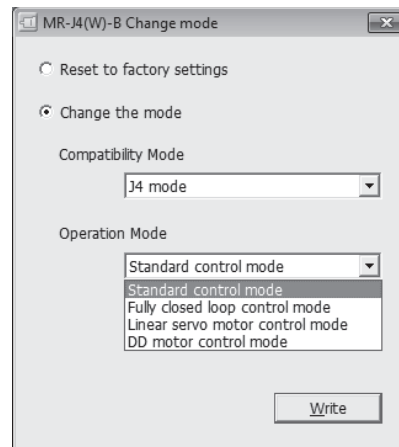
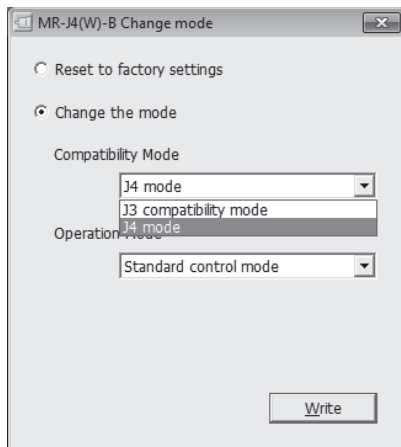
When you use the MR-J4-_B_-RJ020 servo amplifier or MR-J4-DU_B_-RJ020 drive unit in the J4 mode, it is required to switch to the J4 mode using the application "MR-J4(W)-B Change mode" came with MR Configurator2 version 1.17T or later. The application "MR-J4(W)-B Change mode" is designed for USB connection only.

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

13.1 Mode switching procedure

13.1.1 Switching from the J2S compatibility mode to the J4 mode

- (1) Turn on the servo amplifier or drive unit with MR-J4-T20 disconnected.
- (2) Start the application "MR-J4(W)-B Change mode" and check that "J2S compatibility mode" is not displayed in the "compatibility mode". If it is displayed, repeat the procedure from (1) in this section again.
- (3) After selecting "Change the mode", select "J4 mode". Never select other than "Standard control mode" for "Operation Mode".

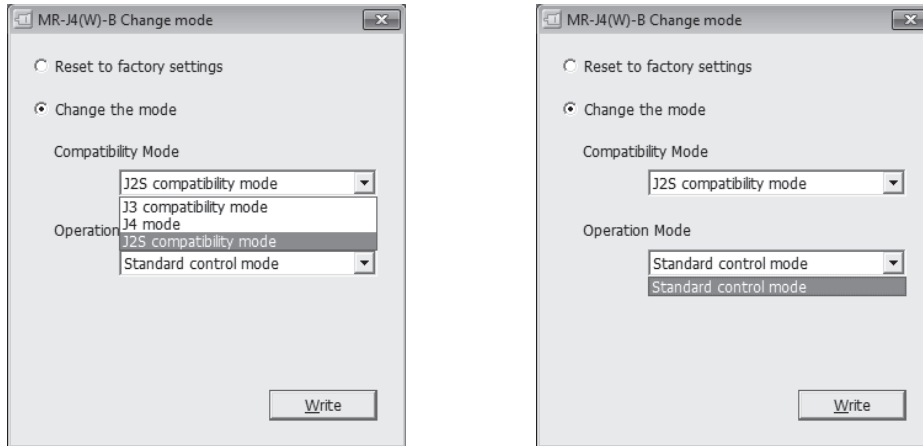


- (4) Press "Write".
- (5) Cycling the power of the servo amplifier or drive unit switches the mode to the J4 mode.

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

13.1.2 Switching from the J4 mode to the J2S compatibility mode

- (1) Turn on the servo amplifier or drive unit with MR-J4-T20 connected.
- (2) Start the application "MR-J4(W)-B Change mode" and check that "J2S compatibility mode" is displayed in the "compatibility mode". If it is not displayed, repeat the procedure from (1) in this section again.
- (3) After selecting "switching mode", select "J2S compatibility mode". Only "Standard control mode" can be selected for "operation mode".



- (4) Press "Write".
- (5) Cycling the power of the servo amplifier or drive unit switches the mode to the J2S compatibility mode.

13.2 Parameter

CAUTION

- Never make a drastic adjustment or change to the parameter values as doing so will make the operation unstable.
- Do not change the parameter settings as described below. Doing so may cause an unexpected condition, such as failing to start up the servo amplifier.
 - Changing the values of the parameters for manufacturer setting
 - Setting a value out of the range
 - Changing the fixed values in the digits of a parameter
- When you write parameters with the controller, make sure that the control axis No. of the servo amplifier is set correctly. Otherwise, the parameter settings of another axis may be written, possibly causing the servo amplifier to be an unexpected condition.

POINT

- When you connect the amplifier to a servo system controller, servo parameter values of the servo system controller will be written to each parameter.
- Setting may not be made to some parameters and their ranges depending on the servo system controller model, servo amplifier software version, and MR Configurator2 software version. For details, refer to the servo system controller user's manual. Check the software version of the servo amplifier or drive unit using MR Configurator2.

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

13.2.1 Parameters for converter unit

(1) Parameter list

POINT

● To enable a parameter whose symbol is preceded by *, cycle the power after setting it.

No.	Symbol	Name	Initial value	Unit
PA01	*REG	Regenerative option	0000h	
PA02	*MCC	Magnetic contactor drive output selection	0001h	
PA03		For manufacturer setting	0001h	
PA04			0	
PA05			100	
PA06			0	
PA07			100	
PA08			*DMD	
PA09	*BPS	Alarm history clear	0000h	
PA10		For manufacturer setting	0	
PA11			0000h	
PA12	*DIF	Input filter setting	0002h	
PA13		For manufacturer setting	0000h	
PA14			0000h	
PA15	AOP3	Function selection A-3	0000h	
PA16		For manufacturer setting	0000h	
PA17	*AOP5	Function selection A-5	0001h	
PA18	CVAT	SEMI-F47 function - Instantaneous power failure detection time	200	[ms]
PA19		For manufacturer setting	0000h	

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

(2) Detailed list of parameters

POINT
● Set a value to each "x" in the "Setting digit" columns.

No./symbol/ name	Setting digit	Function	Initial value [unit]
PA01 *REG Regenerative option	__ x x	Regenerative option Select a regenerative option. Incorrect setting will trigger [AL. 37 Parameter error]. 00: Regenerative option is not used. When using the FR-BU2-(H) brake unit, select the value. 01: MR-RB139 02: MR-RB137 (3 pcs.) 13: MR-RB137-4 14: MR-RB13V-4 (3 pcs.)	00h
	_ x _ _	For manufacturer setting	0h
	x _ _ _		0h
PA02 *MCC Magnetic contactor drive output selection	___ x	Magnetic contactor drive output selection Select the magnetic contactor drive output. 0: Disabled 1: Enabled	1h
	_ _ x _	For manufacturer setting	0h
	_ x _ _		0h
	x _ _ _		0h
PA08 *DMD Status display selection	___ x	Status display selection Select a status display shown at power-on. 0: Status 1: Bus voltage 2: Effective load ratio 3: Peak load ratio 4: Regenerative load ratio 5: Unit power consumption 1 6: Unit total power consumption 1 7: Unit total power consumption 2	0h
	_ _ x _	For manufacturer setting	0h
	_ x _ _		0h
	x _ _ _		0h
PA09 *BPS Alarm history clear	___ x	Alarm history clear Used to clear the alarm history. 0: Disabled 1: Enabled When you select "Enabled", the alarm history will be cleared at next power-on. After the alarm history is cleared, the setting is automatically disabled.	0h
	_ _ x _	For manufacturer setting	0h
	_ x _ _		0h
	x _ _ _		0h

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No./symbol/ name	Setting digit	Function	Initial value [unit]
PA12 *DIF Input filter setting	___x	Input filter setting Select the input filter. If external input signal causes chattering due to noise, etc., input filter is used to suppress it. 0: None 1: 1.777 [ms] 2: 3.555 [ms] 3: 5.333 [ms]	2h
	__x_	For manufacturer setting	0h
	_x__		0h
	x___		0h
PA15 AOP3 Function selection A-3	___x	Selection of unit power consumption display unit 0: increment of 1 kW 1: increment of 0.1 kW	0h
	__x_	For manufacturer setting	0h
	_x__		0h
	x___		0h
PA17 *AOP5 Function selection A-5	The [Pr. PA17 SEMI-F47 function selection] and [Pr. PA18 SEMI-F47 function - Instantaneous power failure detection time] settings of the converter unit must be the same as [Pr. PA20 SEMI-F47 function selection] and [Pr. PF25 SEMI-F47 function - Instantaneous power failure detection time] settings of the drive unit.		
	___x	[AL. 10 Undervoltage] detection method selection Set this parameter when [AL. 10 Undervoltage] occurs due to distorted power supply voltage waveform. 0: [AL. 10] not occurrence 1: [AL. 10] occurrence	1h
	__x_	SEMI-F47 function selection 0: Disabled 1: Enabled Selecting "1" enables to avoid triggering [AL. 10 Undervoltage] using the electrical energy charged in the capacitor in case that an instantaneous power failure occurs during operation. In [Pr. PA18 SEMI-F47 function - Instantaneous power failure detection time], set the time until the occurrence of [AL. 10 Undervoltage].	0h
	_x__	For manufacturer setting	0h
x___	0h		
PA18 CVAT SEMI-F47 function - Instanta- neous power failure detection time	The [Pr. PA17 SEMI-F47 function selection] and [Pr. PA18 SEMI-F47 function - Instantaneous power failure detection time] settings of the converter unit must be the same as [Pr. PA20 SEMI-F47 function selection] and [Pr. PF25 SEMI-F47 function - Instantaneous power failure detection time] settings of the drive unit.		
		Set the time until the occurrence of [AL. 10 Undervoltage]. To disable the parameter setting value, select "Disabled (_ _ 0 _)" of "SEMI-F47 function selection" in [Pr. PA17]. Setting range: 30 to 200	200 [ms]

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

13.2.2 Parameters for converter unit/drive unit

(1) Parameter list

POINT

● The parameter whose symbol is preceded by * is enabled under the following conditions:

- *: After setting the parameter, cycle the power or reset the controller.
- ** : After setting the parameter, cycle the power.

(a) Basic setting parameters ([Pr. PA_ _])

No.	Symbol	Name	Initial value	Unit	Operation mode			
					RJ020	Full.	Lin.	DD
PA01	**STY	Operation mode	1000h					
PA02	**REG	Regenerative option	0000h		○			
PA03	*ABS	Absolute position detection system	0000h		○			
PA04	*AOP1	Function selection A-1	2000h		○			
PA05	\	For manufacturer setting	10000	\	\	\	\	\
PA06			1					
PA07			1					
PA08	ATU	Auto tuning mode	0001h		○			
PA09	RSP	Auto tuning response	16		○			
PA10	INP	In-position range	1600	[pulse]	○			
PA11	\	For manufacturer setting	1000.0	\	\	\	\	\
PA12			1000.0					
PA13			0000h					
PA14	*POL	Rotation direction selection	0		○			
PA15	*ENR	Encoder output pulses	4000	[pulse/rev]	○			
PA16	*ENR2	Encoder output pulses 2	1		○			
PA17	**MSR	Servo motor series setting	0000h					
PA18	**MTY	Servo motor type setting	0000h					
PA19	*BLK	Parameter writing inhibit	00ABh		○			
PA20	*TDS	Tough drive setting	0000h		○			
PA21	*AOP3	Function selection A-3	0001h		○			
PA22	\	For manufacturer setting	0000h					
PA23	DRAT	Drive recorder arbitrary alarm trigger setting	0000h		○			
PA24	AOP4	Function selection A-4	0000h		○			
PA25	OTHOV	One-touch tuning - Overshoot permissible level	0	[%]	○			
PA26	*AOP5	Function selection A-5	0000h		○			
PA27	\	For manufacturer setting	0000h	\	\	\	\	\
PA28			0000h					
PA29			0000h					
PA30			0000h					
PA31			0000h					
PA32			0000h					

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

(b) Gain/filter setting parameters ([Pr. PB_ _])

No.	Symbol	Name	Initial value	Unit	Operation mode			
					RJ020	Full.	Lin.	DD
PB01	FILT	Adaptive tuning mode (adaptive filter II)	0000h		<input type="checkbox"/>			
PB02	VRFT	Vibration suppression control tuning mode (advanced vibration suppression control II)	0000h		<input type="checkbox"/>			
PB03	TFBGN	Torque feedback loop gain	18000	[rad/s]	<input type="checkbox"/>			
PB04	FFC	Feed forward gain	0	[%]	<input type="checkbox"/>			
PB05		For manufacturer setting	500					
PB06	GD2	Load to motor inertia ratio	7.00	[Multiplier]	<input type="checkbox"/>			
PB07	PG1	Model loop gain	15.0	[rad/s]	<input type="checkbox"/>			
PB08	PG2	Position loop gain	37.0	[rad/s]	<input type="checkbox"/>			
PB09	VG2	Speed loop gain	823	[rad/s]	<input type="checkbox"/>			
PB10	VIC	Speed integral compensation	33.7	[ms]	<input type="checkbox"/>			
PB11	VDC	Speed differential compensation	980		<input type="checkbox"/>			
PB12	OVA	Overshoot amount compensation	0	[%]	<input type="checkbox"/>			
PB13	NH1	Machine resonance suppression filter 1	4500	[Hz]	<input type="checkbox"/>			
PB14	NHQ1	Notch shape selection 1	0000h		<input type="checkbox"/>			
PB15	NH2	Machine resonance suppression filter 2	4500	[Hz]	<input type="checkbox"/>			
PB16	NHQ2	Notch shape selection 2	0000h		<input type="checkbox"/>			
PB17	NHF	Shaft resonance suppression filter	0000h		<input type="checkbox"/>			
PB18	LPF	Low-pass filter setting	3141	[rad/s]	<input type="checkbox"/>			
PB19	VRF11	Vibration suppression control 1 - Vibration frequency	100.0	[Hz]	<input type="checkbox"/>			
PB20	VRF12	Vibration suppression control 1 - Resonance frequency	100.0	[Hz]	<input type="checkbox"/>			
PB21	VRF13	Vibration suppression control 1 - Vibration frequency damping	0.00		<input type="checkbox"/>			
PB22	VRF14	Vibration suppression control 1 - Resonance frequency damping	0.00		<input type="checkbox"/>			
PB23	VFBF	Low-pass filter selection	0000h		<input type="checkbox"/>			
PB24	*MVS	Slight vibration suppression control	0000h		<input type="checkbox"/>			
PB25		For manufacturer setting	0000h					
PB26	*CDP	Gain switching function	0000h		<input type="checkbox"/>			
PB27	CDL	Gain switching condition	10	[kpulse/s]/ [pulse]/ [r/min]	<input type="checkbox"/>			
PB28	CDT	Gain switching time constant	1	[ms]	<input type="checkbox"/>			
PB29	GD2B	Load to motor inertia ratio after gain switching	7.00	[Multiplier]	<input type="checkbox"/>			
PB30	PG2B	Position loop gain after gain switching	0.0	[rad/s]	<input type="checkbox"/>			
PB31	VG2B	Speed loop gain after gain switching	0	[rad/s]	<input type="checkbox"/>			
PB32	VICB	Speed integral compensation after gain switching	0.0	[ms]	<input type="checkbox"/>			
PB33	VRF11B	Vibration suppression control 1 - Vibration frequency after gain switching	0.0	[Hz]	<input type="checkbox"/>			
PB34	VRF12B	Vibration suppression control 1 - Resonance frequency after gain switching	0.0	[Hz]	<input type="checkbox"/>			
PB35	VRF13B	Vibration suppression control 1 - Vibration frequency damping after gain switching	0.00		<input type="checkbox"/>			
PB36	VRF14B	Vibration suppression control 1 - Resonance frequency damping after gain switching	0.00		<input type="checkbox"/>			
PB37		For manufacturer setting	1600					
PB38			0.00					
PB39			0.00					
PB40			0.00					
PB41			0					
PB42			0					
PB43			0000h					
PB44			0.00					
PB45	CNHF	Command notch filter	0000h		<input type="checkbox"/>			

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name	Initial value	Unit	Operation mode			
					RJ020	Full.	Lin.	DD
PB46	NH3	Machine resonance suppression filter 3	4500	[Hz]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB47	NHQ3	Notch shape selection 3	0000h		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB48	NH4	Machine resonance suppression filter 4	4500	[Hz]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB49	NHQ4	Notch shape selection 4	0000h		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB50	NH5	Machine resonance suppression filter 5	4500	[Hz]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB51	NHQ5	Notch shape selection 5	0000h		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB52	VRF21	Vibration suppression control 2 - Vibration frequency	100.0	[Hz]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB53	VRF22	Vibration suppression control 2 - Resonance frequency	100.0	[Hz]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB54	VRF23	Vibration suppression control 2 - Vibration frequency damping	0.00		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB55	VRF24	Vibration suppression control 2 - Resonance frequency damping	0.00		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB56	VRF21B	Vibration suppression control 2 - Vibration frequency after gain switching	0.0	[Hz]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB57	VRF22B	Vibration suppression control 2 - Resonance frequency after gain switching	0.0	[Hz]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB58	VRF23B	Vibration suppression control 2 - Vibration frequency damping after gain switching	0.00		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB59	VRF24B	Vibration suppression control 2 - Resonance frequency damping after gain switching	0.00		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB60	PG1B	Model loop gain after gain switching	0.0	[rad/s]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB61		For manufacturer setting	0.0		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PB62			0000h					
PB63			0000h					
PB64			0000h					

(c) Extension setting parameters ([Pr. PC_ _])

No.	Symbol	Name	Initial value	Unit	Operation mode			
					RJ020	Full.	Lin.	DD
PC01	ERZ	Error excessive alarm level	0	[rev]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC02	MBR	Electromagnetic brake sequence output	0	[ms]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC03	*ENRS	Encoder output pulse selection	0000h		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC04	**COP1	Function selection C-1	0000h		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC05	**COP2	Function selection C-2	0000h		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC06	*COP3	Function selection C-3	0000h		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC07	ZSP	Zero speed	50	[r/min]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC08	OSL	Overspeed alarm detection level	0	[r/min]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC09	MOD1	Analog monitor 1 output	0000h		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC10	MOD2	Analog monitor 2 output	0001h		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC11	MO1	Analog monitor 1 offset	0	[mV]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC12	MO2	Analog monitor 2 offset	0	[mV]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC13	MOSDL	Analog monitor - Feedback position output standard data - Low	0	[pulse]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC14	MOSDH	Analog monitor - Feedback position output standard data - High	0	[10000 pulses]	<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC15		For manufacturer setting	0		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC16			0000h					
PC17	**COP4	Function selection C-4	0000h		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC18	*COP5	Function selection C-5	0000h		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC19		For manufacturer setting	0000h		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PC20	*COP7	Function selection C-7	0000h		<input type="radio"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name	Initial value	Unit	Operation mode			
					RJ020	Full.	Lin.	DD
PC21	*BPS	Alarm history clear	0000h		<input type="radio"/>			
PC22		For manufacturer setting	0					
PC23			0000h					
PC24	RSBR	Forced stop deceleration time constant	100	[ms]	<input type="radio"/>			
PC25		For manufacturer setting	0					
PC26	**COP8	Function selection C-8	0000h					
PC27	**COP9	Function selection C-9	0000h					
PC28		For manufacturer setting	0000h					
PC29	*COPB	Function selection C-B	0000h		<input type="radio"/>			
PC30		For manufacturer setting	0					
PC31	RSUP1	Vertical axis freefall prevention compensation amount	0	[0.0001 rev]	<input type="radio"/>			
PC32		For manufacturer setting	0000h					
PC33			0					
PC34			100					
PC35			0000h					
PC36			0000h					
PC37			0000h					
PC38	ERW	Error excessive warning level (Note)	0	[rev]	<input type="radio"/>			
PC39		For manufacturer setting	0000h					
PC40			0000h					
PC41			0000h					
PC42			0000h					
PC43			0000h					
PC44			0000h					
PC45			0000h					
PC46			0000h					
PC47			0000h					
PC48			0000h					
PC49			0000h					
PC50			0000h					
PC51			0000h					
PC52			0000h					
PC53			0000h					
PC54			0000h					
PC55			0000h					
PC56			0000h					
PC57			0000h					
PC58			0000h					
PC59			0000h					
PC60			0000h					
PC61			0000h					
PC62			0000h					
PC63			0000h					
PC64			0000h					

Note. This is available with servo amplifiers with software version A4 or later.

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

(d) I/O setting parameters ([Pr. PD_ _])

No.	Symbol	Name	Initial value	Unit	Operation mode			
					RJ020	Full.	Lin.	DD
PD01		For manufacturer setting	0000h					
PD02	*DIA2	Input signal automatic on selection 2	0000h		○			
PD03		For manufacturer setting	0020h					
PD04			0021h					
PD05			0022h					
PD06			0000h					
PD07	*DO1	Output device selection 1	0005h		○			
PD08	*DO2	Output device selection 2	0004h		○			
PD09	*DO3	Output device selection 3	0003h		○			
PD10		For manufacturer setting	0000h					
PD11	*DIF	Input filter setting (Note 1)	0004h		○			
PD12	*DOP1	Function selection D-1	0000h		○			
PD13	*DOP2	Function selection D-2 (Note 3)	0000h		○			
PD14	*DOP3	Function selection D-3	0000h		○			
PD15	*IDCS	Driver communication setting (Note 2)	0000h		○			
PD16	*MD1	Driver communication setting - Master - Transmit data selection 1 (Note 2)	0000h		○			
PD17	*MD2	Driver communication setting - Master - Transmit data selection 2 (Note 2)	0000h		○			
PD18		For manufacturer setting	0000h					
PD19			0000h					
PD20	*SLA1	Driver communication setting - Slave - Master axis No. selection 1 (Note 2)	0		○			
PD21		For manufacturer setting	0					
PD22			0					
PD23			0					
PD24			0000h					
PD25			0000h					
PD26			0000h					
PD27			0000h					
PD28			0000h					
PD29			0000h					
PD30	TLC		Master-slave operation - Torque command coefficient on slave (Note 2)	0		○		
PD31	VLC	Master-slave operation - Speed limit coefficient on slave (Note 2)	0		○			
PD32	VLL	Master-slave operation - Speed limit adjusted value on slave (Note 2)	0	[r/min]	○			
PD33		For manufacturer setting	0000h					
PD34			0000h					
PD35			0000h					
PD36			0000h					
PD37			0000h					
PD38			0000h					
PD39			0000h					
PD40			0000h					
PD41			0000h					
PD42			0000h					
PD43			0000h					
PD44			0000h					
PD45			0000h					
PD46			0000h					
PD47			0000h					
PD48			0000h					

- Note 1. Refer to the servo system controller instruction manual for the setting.
 Note 2. Used by servo amplifiers with software version A2 or later.
 Note 3. This is available with servo amplifiers with software version A4 or later.

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

(e) Extension setting 2 parameters ([Pr. PE_ _])

No.	Symbol	Name	Initial value	Unit	Operation mode			
					RJ020	Full.	Lin.	DD
PE01	**FCT1	Fully closed loop function selection 1	0000h					
PE02		For manufacturer setting	0000h					
PE03	*FCT2	Fully closed loop function selection 2	0003h					
PE04	**FBN	Fully closed loop control - Feedback pulse electronic gear 1 - Numerator	1					
PE05	**FBD	Fully closed loop control - Feedback pulse electronic gear 1 - Denominator	1					
PE06	BC1	Fully closed loop control - Speed deviation error detection level	400	[r/min]				
PE07	BC2	Fully closed loop control - Position deviation error detection level	100	[kpulse]				
PE08	DUF	Fully closed loop dual feedback filter	10	[rad/s]				
PE09		For manufacturer setting	0000h					
PE10	FCT3	Fully closed loop function selection 3	0000h					
PE11		For manufacturer setting	0000h					
PE12			0000h					
PE13			0000h					
PE14			0111h					
PE15			20					
PE16			0000h					
PE17			0000h					
PE18			0000h					
PE19			0000h					
PE20			0000h					
PE21			0000h					
PE22			0000h					
PE23			0000h					
PE24			0000h					
PE25		0000h						
PE26		0000h						
PE27		0000h						
PE28		0000h						
PE29		0000h						
PE30		0000h						
PE31		0000h						
PE32		0000h						
PE33		0000h						
PE34	**FBN2	Fully closed loop control - Feedback pulse electronic gear 2 - Numerator	1					
PE35	**FBD2	Fully closed loop control - Feedback pulse electronic gear 2 - Denominator	1					
PE36		For manufacturer setting	0.0					
PE37			0.00					
PE38			0.00					
PE39			20					
PE40			0000h					
PE41	EOP3	Function selection E-3	0000h			○		
PE42		For manufacturer setting	0					
PE43			0.0					
PE44	LMCP	Lost motion compensation positive-side compensation value selection (Note)	0	[0.01%]				
PE45	LMCN	Lost motion compensation negative-side compensation value selection (Note)	0	[0.01%]				
PE46	LMFLT	Lost motion filter setting (Note)	0	[0.1 ms]				
PE47	TOF	Torque offset (Note)	0	[0.01%]				

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name	Initial value	Unit	Operation mode			
					RJ020	Full.	Lin.	DD
PE48	*LMOP	Lost motion compensation function selection (Note)	0000h					
PE49	LMCD	Lost motion compensation timing (Note)	0	[0.1 ms]				
PE50	LMCT	Lost motion compensation non-sensitive band (Note)	0	[pulse]/ [kpulse]				
PE51		For manufacturer setting	0000h					
PE52			0000h					
PE53			0000h					
PE54			0000h					
PE55			0000h					
PE56			0000h					
PE57			0000h					
PE58			0000h					
PE59			0000h					
PE60			0000h					
PE61			0.00					
PE62			0.00					
PE63			0.00					
PE64			0.00					

Note. This is available with servo amplifiers with software version A4 or later.

(f) Extension setting 3 parameters ([Pr. PF_ _])

No.	Symbol	Name	Initial value	Unit	Operation mode			
					RJ020	Full.	Lin.	DD
PF01		For manufacturer setting	0000h					
PF02			0000h					
PF03			0000h					
PF04			0					
PF05			0000h					
PF06	*FOP5	Function selection F-5	0000h		○			
PF07		For manufacturer setting	0000h					
PF08			0000h					
PF09			0					
PF10			0					
PF11			0					
PF12	DBT	Electronic dynamic brake operating time	2000	[ms]	○			
PF13		For manufacturer setting	0000h					
PF14			10					
PF15			0000h					
PF16			0000h					
PF17			0000h					
PF18			0000h					
PF19			0000h					
PF20			0000h					
PF21	DRT	Drive recorder switching time setting	0	[s]	○			
PF22		For manufacturer setting	200					
PF23	OSCL1	Vibration tough drive - Oscillation detection level	50	[%]	○			
PF24	*OSCL2	Vibration tough drive function selection	0000h		○			
PF25	CVAT	SEMI-F47 function - Instantaneous power failure detection time	200	[ms]	○			

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name	Initial value	Unit	Operation mode			
					RJ020	Full.	Lin.	DD
PF26		For manufacturer setting	0					
PF27			0					
PF28			0					
PF29			0000h					
PF30			0					
PF31	FRIC	Machine diagnosis function - Friction judgment speed	0	[r/min]				
PF32		For manufacturer setting	50					
PF33			0000h					
PF34			0000h					
PF35			0000h					
PF36			0000h					
PF37			0000h					
PF38			0000h					
PF39			0000h					
PF40			0000h					
PF41			0000h					
PF42			0000h					
PF43			0000h					
PF44			0000h					
PF45			0000h					
PF46			0000h					
PF47			0000h					
PF48			0000h					

(g) Linear servo motor/DD motor setting parameters ([Pr. PL_ _])

No.	Symbol	Name	Initial value	Unit	Operation mode			
					RJ020	Full.	Lin.	DD
PL01	**LIT1	Linear servo motor/DD motor function selection 1	0301h					
PL02	**LIM	Linear encoder resolution - Numerator	1000	[μm]				
PL03	**LID	Linear encoder resolution - Denominator	1000	[μm]				
PL04	*LIT2	Linear servo motor/DD motor function selection 2	0003h					
PL05	LB1	Position deviation error detection level	0	[mm]/ [0.01 rev]				
PL06	LB2	Speed deviation error detection level	0	[r/min]/ [mm/s]				
PL07	LB3	Torque/thrust deviation error detection level	100	[%]				
PL08	*LIT3	Linear servo motor/DD motor function selection 3	0010h					
PL09	LPWM	Magnetic pole detection voltage level	30	[%]				
PL10		For manufacturer setting	5					
PL11			100					
PL12			500					
PL13			0000h					
PL14			0					
PL15			20					
PL16			0					
PL17	LTSTS	Magnetic pole detection - Minute position detection method - Function selection	0000h					
PL18	IDLV	Magnetic pole detection - Minute position detection method - Identification signal amplitude	0	[%]				

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name	Initial value	Unit	Operation mode			
					RJ020	Full.	Lin.	DD
PL19		For manufacturer setting	0					
PL20			0					
PL21			0					
PL22			0					
PL23			0000h					
PL24			0					
PL25			0000h					
PL26			0000h					
PL27			0000h					
PL28			0000h					
PL29			0000h					
PL30			0000h					
PL31			0000h					
PL32			0000h					
PL33			0000h					
PL34			0000h					
PL35			0000h					
PL36			0000h					
PL37			0000h					
PL38			0000h					
PL39			0000h					
PL40			0000h					
PL41			0000h					
PL42			0000h					
PL43			0000h					
PL44			0000h					
PL45			0000h					
PL46			0000h					
PL47			0000h					
PL48			0000h					

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

(2) Detailed list of parameters

POINT
● Set a value to each "x" in the "Setting digit" columns.

(a) Basic setting parameters ([Pr. PA__])

No.	Symbol	Name and function	Initial value [unit]	Setting range												
PA02	**REG	<p>Regenerative option Select a regenerative option. Incorrect setting may cause the regenerative option to burn. If a selected regenerative option is not for use with the servo amplifier, [AL. 37 Parameter error] occurs. For the drive unit, select the regenerative option with the converter unit. With the converter unit, selecting other than "__ 0 0" or "__ 0 1" will trigger [AL. 37 Parameter error].</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Setting digit</th> <th style="width: 70%;">Explanation</th> <th style="width: 15%;">Initial value</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">__ x x</td> <td> <p>Regenerative option selection 00: Regenerative option is not used. • For servo amplifier of 100 W, regenerative option is not used. • For servo amplifier of 0.2 kW to 7 kW, built-in regenerative resistor is used. • Supplied regenerative resistors or regenerative option is used with the servo amplifier of 11 kW to 22 kW.</p> <p>The regenerative option is used with the drive unit (set with the converter unit). 01: FR-RC-(H)/FR-CV-(H)/FR-BU2-(H) When you use FR-RC-(H) or FR-CV-(H), select "Mode 2 (__ __ 1)" of "Undervoltage alarm detection mode selection" in [Pr. PC20]. 02: MR-RB032 03: MR-RB12 04: MR-RB32 05: MR-RB30 06: MR-RB50 (Cooling fan is required.) 08: MR-RB31 09: MR-RB51 (Cooling fan is required.) 0B: MR-RB3N 0C: MR-RB5N (Cooling fan is required.) 80: MR-RB1H-4 81: MR-RB3M-4 (Cooling fan is required.) 82: MR-RB3G-4 (Cooling fan is required.) 83: MR-RB5G-4 (Cooling fan is required.) 84: MR-RB34-4 (Cooling fan is required.) 85: MR-RB54-4 (Cooling fan is required.) 91: MR-RB3U-4 (Cooling fan is required.) 92: MR-RB5U-4 (Cooling fan is required.) FA: When the supplied regenerative resistor or a regenerative option used with the servo amplifier of 11 kW to 22 kW is cooled by a cooling fan to increase regenerative ability.</p> </td> <td style="text-align: center;">00h</td> </tr> <tr> <td style="text-align: center;">_ x _ _</td> <td>For manufacturer setting</td> <td style="text-align: center;">0h</td> </tr> <tr> <td style="text-align: center;">x _ _ _</td> <td></td> <td style="text-align: center;">0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	__ x x	<p>Regenerative option selection 00: Regenerative option is not used. • For servo amplifier of 100 W, regenerative option is not used. • For servo amplifier of 0.2 kW to 7 kW, built-in regenerative resistor is used. • Supplied regenerative resistors or regenerative option is used with the servo amplifier of 11 kW to 22 kW.</p> <p>The regenerative option is used with the drive unit (set with the converter unit). 01: FR-RC-(H)/FR-CV-(H)/FR-BU2-(H) When you use FR-RC-(H) or FR-CV-(H), select "Mode 2 (__ __ 1)" of "Undervoltage alarm detection mode selection" in [Pr. PC20]. 02: MR-RB032 03: MR-RB12 04: MR-RB32 05: MR-RB30 06: MR-RB50 (Cooling fan is required.) 08: MR-RB31 09: MR-RB51 (Cooling fan is required.) 0B: MR-RB3N 0C: MR-RB5N (Cooling fan is required.) 80: MR-RB1H-4 81: MR-RB3M-4 (Cooling fan is required.) 82: MR-RB3G-4 (Cooling fan is required.) 83: MR-RB5G-4 (Cooling fan is required.) 84: MR-RB34-4 (Cooling fan is required.) 85: MR-RB54-4 (Cooling fan is required.) 91: MR-RB3U-4 (Cooling fan is required.) 92: MR-RB5U-4 (Cooling fan is required.) FA: When the supplied regenerative resistor or a regenerative option used with the servo amplifier of 11 kW to 22 kW is cooled by a cooling fan to increase regenerative ability.</p>	00h	_ x _ _	For manufacturer setting	0h	x _ _ _		0h	Refer to Name and function column.	
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_ x _ _	For manufacturer setting	0h														
x _ _ _		0h														

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range																																			
PA03	*ABS	<p>Absolute position detection system Set this parameter when using the absolute position detection system.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Absolute position detection system selection 0: Disabled (used in incremental system) 1: Enabled (used in absolute position detection system)</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Absolute position detection system selection 0: Disabled (used in incremental system) 1: Enabled (used in absolute position detection system)	0h	__x_	For manufacturer setting	0h	_x__	0h	x___	0h	Refer to Name and function column.																							
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__x_	For manufacturer setting	0h																																					
_x__		0h																																					
x___		0h																																					
PA04	*AOP1	<p>Function selection A-1 Select a forced stop input and forced stop deceleration function.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>Servo forced stop selection 0: Enabled (The forced stop input EM2 or EM1 is used.) 1: Disabled (The forced stop input EM2 and EM1 are not used.) Refer to table 13.1 for details.</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>Forced stop deceleration function selection 0: Forced stop deceleration function disabled (EM1) 2: Forced stop deceleration function enabled (EM2) Refer to table 13.1 for details.</td> <td>2h</td> </tr> </tbody> </table> <p style="text-align: center;">Table 13.1 Deceleration method</p> <table border="1"> <thead> <tr> <th rowspan="2">Setting value</th> <th rowspan="2">EM2/EM1</th> <th colspan="2">Deceleration method</th> </tr> <tr> <th>EM2 or EM1 is off</th> <th>Alarm occurred</th> </tr> </thead> <tbody> <tr> <td>00__</td> <td>EM1</td> <td>MBR (Electromagnetic brake interlock) turns off without the forced stop deceleration.</td> <td>MBR (Electromagnetic brake interlock) turns off without the forced stop deceleration.</td> </tr> <tr> <td>20__</td> <td>EM2</td> <td>MBR (Electromagnetic brake interlock) turns off after the forced stop deceleration.</td> <td>MBR (Electromagnetic brake interlock) turns off after the forced stop deceleration.</td> </tr> <tr> <td>01__</td> <td>Not using EM2 or EM1</td> <td rowspan="2" style="text-align: center;">/</td> <td>MBR (Electromagnetic brake interlock) turns off without the forced stop deceleration.</td> </tr> <tr> <td>21__</td> <td>Not using EM2 or EM1</td> <td>MBR (Electromagnetic brake interlock) turns off after the forced stop deceleration.</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	0h	_x__	Servo forced stop selection 0: Enabled (The forced stop input EM2 or EM1 is used.) 1: Disabled (The forced stop input EM2 and EM1 are not used.) Refer to table 13.1 for details.	0h	x___	Forced stop deceleration function selection 0: Forced stop deceleration function disabled (EM1) 2: Forced stop deceleration function enabled (EM2) Refer to table 13.1 for details.	2h	Setting value	EM2/EM1	Deceleration method		EM2 or EM1 is off	Alarm occurred	00__	EM1	MBR (Electromagnetic brake interlock) turns off without the forced stop deceleration.	MBR (Electromagnetic brake interlock) turns off without the forced stop deceleration.	20__	EM2	MBR (Electromagnetic brake interlock) turns off after the forced stop deceleration.	MBR (Electromagnetic brake interlock) turns off after the forced stop deceleration.	01__	Not using EM2 or EM1	/	MBR (Electromagnetic brake interlock) turns off without the forced stop deceleration.	21__	Not using EM2 or EM1	MBR (Electromagnetic brake interlock) turns off after the forced stop deceleration.	Refer to Name and function column.	
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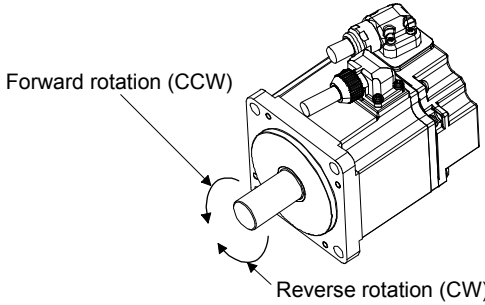
13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range																		
PA08	ATU	Auto tuning mode Select the gain adjustment mode.		Refer to Name and function column.																		
		<table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> Gain adjustment mode selection 0: 2 gain adjustment mode 1 (interpolation mode) 1: Auto tuning mode 1 2: Auto tuning mode 2 3: Manual mode 4: 2 gain adjustment mode 2 Refer to table 13.2 for details. </td> <td>1h</td> </tr> <tr> <td>__x_</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Gain adjustment mode selection 0: 2 gain adjustment mode 1 (interpolation mode) 1: Auto tuning mode 1 2: Auto tuning mode 2 3: Manual mode 4: 2 gain adjustment mode 2 Refer to table 13.2 for details.	1h	__x_	For manufacturer setting	0h	_x__	0h	x___	0h							
Setting digit	Explanation	Initial value																				
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x___		0h																				
		Table 13.2 Gain adjustment mode selection																				
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Setting value	Gain adjustment mode	Automatically adjusted parameter																				
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13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range																																																																																																
PA09	RSP	Auto tuning response Set a response of the auto tuning. <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th colspan="3">Machine characteristic</th> <th colspan="3">Machine characteristic</th> </tr> <tr> <th>Setting value</th> <th>Response</th> <th>Guideline for machine resonance frequency [Hz]</th> <th>Setting value</th> <th>Response</th> <th>Guideline for machine resonance frequency [Hz]</th> </tr> </thead> <tbody> <tr><td>1</td><td rowspan="10" style="text-align: center;">↑</td><td>2.7</td><td>21</td><td rowspan="10" style="text-align: center;">↑</td><td>67.1</td></tr> <tr><td>2</td><td>3.6</td><td>22</td><td>75.6</td></tr> <tr><td>3</td><td>4.9</td><td>23</td><td>85.2</td></tr> <tr><td>4</td><td>6.6</td><td>24</td><td>95.9</td></tr> <tr><td>5</td><td>10.0</td><td>25</td><td>108.0</td></tr> <tr><td>6</td><td>11.3</td><td>26</td><td>121.7</td></tr> <tr><td>7</td><td>12.7</td><td>27</td><td>137.1</td></tr> <tr><td>8</td><td>14.3</td><td>28</td><td>154.4</td></tr> <tr><td>9</td><td>16.1</td><td>29</td><td>173.9</td></tr> <tr><td>10</td><td>18.1</td><td>30</td><td>195.9</td></tr> <tr><td>11</td><td>20.4</td><td>31</td><td>220.6</td></tr> <tr><td>12</td><td>23.0</td><td>32</td><td>248.5</td></tr> <tr><td>13</td><td>25.9</td><td>33</td><td>279.9</td></tr> <tr><td>14</td><td>29.2</td><td>34</td><td>315.3</td></tr> <tr><td>15</td><td>32.9</td><td>35</td><td>355.1</td></tr> <tr><td>16</td><td>37.0</td><td>36</td><td>400.0</td></tr> <tr><td>17</td><td>41.7</td><td>37</td><td>446.6</td></tr> <tr><td>18</td><td>47.0</td><td>38</td><td>501.2</td></tr> <tr><td>19</td><td rowspan="2" style="text-align: center;">↓</td><td>52.9</td><td>39</td><td rowspan="2" style="text-align: center;">↓</td><td>571.5</td></tr> <tr><td>20</td><td>59.6</td><td>40</td><td>642.7</td></tr> </tbody> </table>	Machine characteristic			Machine characteristic			Setting value	Response	Guideline for machine resonance frequency [Hz]	Setting value	Response	Guideline for machine resonance frequency [Hz]	1	↑	2.7	21	↑	67.1	2	3.6	22	75.6	3	4.9	23	85.2	4	6.6	24	95.9	5	10.0	25	108.0	6	11.3	26	121.7	7	12.7	27	137.1	8	14.3	28	154.4	9	16.1	29	173.9	10	18.1	30	195.9	11	20.4	31	220.6	12	23.0	32	248.5	13	25.9	33	279.9	14	29.2	34	315.3	15	32.9	35	355.1	16	37.0	36	400.0	17	41.7	37	446.6	18	47.0	38	501.2	19	↓	52.9	39	↓	571.5	20	59.6	40	642.7	16	1 to 40
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PA10	INP	In-position range Set an in-position range per command pulse.	1600 [pulse]	0 to 65535																																																																																																

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range																																																																																																															
PA14	*POL	<p>Rotation direction selection Select the rotation direction of command input pulse. For the setting for the master-slave operation function, refer to section 17.2 of "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual".</p> <table border="1"> <thead> <tr> <th rowspan="2">Setting value</th> <th colspan="2">Servo motor rotation direction</th> </tr> <tr> <th>Positioning address increase</th> <th>Positioning address decrease</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>CCW</td> <td>CW</td> </tr> <tr> <td>1</td> <td>CW</td> <td>CCW</td> </tr> </tbody> </table> <p>The following shows the servo motor rotation directions.</p> 	Setting value	Servo motor rotation direction		Positioning address increase	Positioning address decrease	0	CCW	CW	1	CW	CCW	0	0 to 1																																																																																																				
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0	CCW	CW																																																																																																																	
1	CW	CCW																																																																																																																	
PA15	*ENR	<p>Encoder output pulses Set the encoder output pulses from the servo amplifier by using the number of output pulses per revolution, dividing ratio, or electronic gear ratio. (after multiplication by 4) To set a numerator of the electronic gear, select "A-phase/B-phase pulse electronic gear setting (_ _ 3 _)" of "Encoder output pulse setting selection" in [Pr. PC03]. The maximum output frequency is 4.6 Mpulses/s. Set the parameter within this range.</p>	4000 [pulse/rev]	1 to 65535																																																																																																															
PA16	*ENR2	<p>Encoder output pulses 2 Set a denominator of the electronic gear for the A/B-phase pulse output. To set a denominator of the electronic gear, select "A-phase/B-phase pulse electronic gear setting (_ _ 3 _)" of "Encoder output pulse setting selection" in [Pr. PC03].</p>	1	1 to 65535																																																																																																															
PA19	*BLK	<p>Parameter writing inhibit Select a reference range and writing range of the parameter. Refer to table 13.3 for settings.</p> <p>Table 13.3 [Pr. PA19] setting value and reading/writing range</p> <table border="1"> <thead> <tr> <th>PA19</th> <th>Setting operation</th> <th>PA</th> <th>PB</th> <th>PC</th> <th>PD</th> <th>PF</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Other than below</td> <td>Reading</td> <td>○</td> <td>/</td> <td>/</td> <td>/</td> <td>/</td> </tr> <tr> <td>Writing</td> <td>○</td> <td>/</td> <td>/</td> <td>/</td> <td>/</td> </tr> <tr> <td rowspan="2">000Ah</td> <td>Reading</td> <td>Only 19</td> <td>/</td> <td>/</td> <td>/</td> <td>/</td> </tr> <tr> <td>Writing</td> <td>Only 19</td> <td>/</td> <td>/</td> <td>/</td> <td>/</td> </tr> <tr> <td rowspan="2">000Bh</td> <td>Reading</td> <td>○</td> <td>○</td> <td>○</td> <td>/</td> <td>/</td> </tr> <tr> <td>Writing</td> <td>○</td> <td>○</td> <td>○</td> <td>/</td> <td>/</td> </tr> <tr> <td rowspan="2">000Ch</td> <td>Reading</td> <td>○</td> <td>○</td> <td>○</td> <td>○</td> <td>/</td> </tr> <tr> <td>Writing</td> <td>○</td> <td>○</td> <td>○</td> <td>○</td> <td>/</td> </tr> <tr> <td rowspan="2">00ABh (initial value)</td> <td>Reading</td> <td>○</td> <td>○</td> <td>○</td> <td>○</td> <td>○</td> </tr> <tr> <td>Writing</td> <td>○</td> <td>○</td> <td>○</td> <td>○</td> <td>○</td> </tr> <tr> <td rowspan="2">100Bh</td> <td>Reading</td> <td>○</td> <td>/</td> <td>/</td> <td>/</td> <td>/</td> </tr> <tr> <td>Writing</td> <td>Only 19</td> <td>/</td> <td>/</td> <td>/</td> <td>/</td> </tr> <tr> <td rowspan="2">100Ch</td> <td>Reading</td> <td>○</td> <td>○</td> <td>○</td> <td>○</td> <td>/</td> </tr> <tr> <td>Writing</td> <td>Only 19</td> <td>/</td> <td>/</td> <td>/</td> <td>/</td> </tr> <tr> <td rowspan="2">10ABh</td> <td>Reading</td> <td>○</td> <td>○</td> <td>○</td> <td>○</td> <td>○</td> </tr> <tr> <td>Writing</td> <td>Only 19</td> <td>/</td> <td>/</td> <td>/</td> <td>/</td> </tr> </tbody> </table>	PA19	Setting operation	PA	PB	PC	PD	PF	Other than below	Reading	○	/	/	/	/	Writing	○	/	/	/	/	000Ah	Reading	Only 19	/	/	/	/	Writing	Only 19	/	/	/	/	000Bh	Reading	○	○	○	/	/	Writing	○	○	○	/	/	000Ch	Reading	○	○	○	○	/	Writing	○	○	○	○	/	00ABh (initial value)	Reading	○	○	○	○	○	Writing	○	○	○	○	○	100Bh	Reading	○	/	/	/	/	Writing	Only 19	/	/	/	/	100Ch	Reading	○	○	○	○	/	Writing	Only 19	/	/	/	/	10ABh	Reading	○	○	○	○	○	Writing	Only 19	/	/	/	/	00ABh	Refer to Name and function column.
PA19	Setting operation	PA	PB	PC	PD	PF																																																																																																													
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	Writing	○	/	/	/	/																																																																																																													
000Ah	Reading	Only 19	/	/	/	/																																																																																																													
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000Bh	Reading	○	○	○	/	/																																																																																																													
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000Ch	Reading	○	○	○	○	/																																																																																																													
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00ABh (initial value)	Reading	○	○	○	○	○																																																																																																													
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13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range															
PA20	*TDS	<p>Tough drive setting</p> <p>Alarms may not be avoided with the tough drive function depending on the situations of the power supply and load fluctuation.</p> <p>You can assign MTTR (During tough drive) to pins CN3-9, CN3-13, and CN3-15 with [Pr. PD07] to [Pr. PD09].</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td> <p>Vibration tough drive selection</p> <p>0: Disabled</p> <p>1: Enabled</p> <p>Selecting "1" enables to suppress vibrations by automatically changing setting values of [Pr. PB13 Machine resonance suppression filter 1] and [Pr. PB15 Machine resonance suppression filter 2] in case that the vibration exceed the value of the oscillation level set in [Pr. PF23].</p> <p>For details, refer to section 7.3 of "MR-J4-_B_-RJ) Servo Amplifier Instruction Manual".</p> </td> <td>0h</td> </tr> <tr> <td>_x__</td> <td> <p>SEMI-F47 function selection</p> <p>The [Pr. PA20 SEMI-F47 function selection] and [Pr. PF25 SEMI-F47 function - Instantaneous power failure detection time] settings of the drive unit must be the same as [Pr. PA17 SEMI-F47 function selection] and [Pr. PA18 SEMIF47 function - Instantaneous power failure detection time] settings of the converter unit.</p> <p>0: Disabled</p> <p>1: Enabled</p> <p>Selecting "1" enables to avoid triggering [AL. 10 Undervoltage] using the electrical energy charged in the capacitor in case that an instantaneous power failure occurs during operation. In [Pr. PF25 SEMI-F47 function - Instantaneous power failure detection time], set the time until the occurrence of [AL. 10.1 Voltage drop in the control circuit power].</p> </td> <td>0h</td> </tr> <tr> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	<p>Vibration tough drive selection</p> <p>0: Disabled</p> <p>1: Enabled</p> <p>Selecting "1" enables to suppress vibrations by automatically changing setting values of [Pr. PB13 Machine resonance suppression filter 1] and [Pr. PB15 Machine resonance suppression filter 2] in case that the vibration exceed the value of the oscillation level set in [Pr. PF23].</p> <p>For details, refer to section 7.3 of "MR-J4-_B_-RJ) Servo Amplifier Instruction Manual".</p>	0h	_x__	<p>SEMI-F47 function selection</p> <p>The [Pr. PA20 SEMI-F47 function selection] and [Pr. PF25 SEMI-F47 function - Instantaneous power failure detection time] settings of the drive unit must be the same as [Pr. PA17 SEMI-F47 function selection] and [Pr. PA18 SEMIF47 function - Instantaneous power failure detection time] settings of the converter unit.</p> <p>0: Disabled</p> <p>1: Enabled</p> <p>Selecting "1" enables to avoid triggering [AL. 10 Undervoltage] using the electrical energy charged in the capacitor in case that an instantaneous power failure occurs during operation. In [Pr. PF25 SEMI-F47 function - Instantaneous power failure detection time], set the time until the occurrence of [AL. 10.1 Voltage drop in the control circuit power].</p>	0h	x___	For manufacturer setting	0h	Refer to Name and function column.	
			Setting digit	Explanation	Initial value														
			___x	For manufacturer setting	0h														
			__x_	<p>Vibration tough drive selection</p> <p>0: Disabled</p> <p>1: Enabled</p> <p>Selecting "1" enables to suppress vibrations by automatically changing setting values of [Pr. PB13 Machine resonance suppression filter 1] and [Pr. PB15 Machine resonance suppression filter 2] in case that the vibration exceed the value of the oscillation level set in [Pr. PF23].</p> <p>For details, refer to section 7.3 of "MR-J4-_B_-RJ) Servo Amplifier Instruction Manual".</p>	0h														
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x___	For manufacturer setting	0h																	
PA21	*AOP3	<p>Function selection A-3</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> <p>One-touch tuning function selection</p> <p>0: Disabled</p> <p>1: Enabled</p> <p>When the digit is "0", the one-touch tuning with MR Configurator2 will be disabled.</p> </td> <td>1h</td> </tr> <tr> <td>__x_</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	<p>One-touch tuning function selection</p> <p>0: Disabled</p> <p>1: Enabled</p> <p>When the digit is "0", the one-touch tuning with MR Configurator2 will be disabled.</p>	1h	__x_	For manufacturer setting	0h	_x__	0h	x___	0h	Refer to Name and function column.			
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_x__		0h																	
x___		0h																	

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range													
PA23	DRAT	Drive recorder arbitrary alarm trigger setting <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Setting digit</th> <th style="width: 65%;">Explanation</th> <th style="width: 20%;">Initial value</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">__ x x</td> <td> Alarm detail No. setting Set the digits when you execute the trigger with arbitrary alarm detail No. for the drive recorder function. When these digits are "0 0", only the arbitrary alarm No. setting will be enabled. </td> <td style="text-align: center;">00h</td> </tr> <tr> <td style="text-align: center;">x x __</td> <td> Alarm No. setting Set the digits when you execute the trigger with arbitrary alarm No. for the drive recorder function. When "0 0" are set, arbitrary alarm trigger of the drive recorder will be disabled. </td> <td style="text-align: center;">00h</td> </tr> </tbody> </table> <p>Setting example: To activate the drive recorder when [AL. 50 Overload 1] occurs, set "5 0 0 0". To activate the drive recorder when [AL. 50.3 Thermal overload error 4 during operation] occurs, set "5 0 0 3".</p>	Setting digit	Explanation	Initial value	__ x x	Alarm detail No. setting Set the digits when you execute the trigger with arbitrary alarm detail No. for the drive recorder function. When these digits are "0 0", only the arbitrary alarm No. setting will be enabled.	00h	x x __	Alarm No. setting Set the digits when you execute the trigger with arbitrary alarm No. for the drive recorder function. When "0 0" are set, arbitrary alarm trigger of the drive recorder will be disabled.	00h	Refer to Name and function column.					
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x x __	Alarm No. setting Set the digits when you execute the trigger with arbitrary alarm No. for the drive recorder function. When "0 0" are set, arbitrary alarm trigger of the drive recorder will be disabled.	00h															
PA24	AOP4	Function selection A-4 <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Setting digit</th> <th style="width: 65%;">Explanation</th> <th style="width: 20%;">Initial value</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">___ x</td> <td> Vibration suppression mode selection 0: Standard mode 1: 3 inertia mode 2: Low response mode When two low resonance frequencies are generated, select "3 inertia mode (___ 1)". When the load to motor inertia ratio exceeds the recommended load to motor inertia ratio, select "Low response mode (___ 2)". When you select the standard mode or low response mode, "Vibration suppression control 2" is not available. When you select the 3 inertia mode, the feed forward gain is not available. Before changing the control mode with the controller during the 3 inertia mode or low response mode, stop the motor. </td> <td style="text-align: center;">0h</td> </tr> <tr> <td style="text-align: center;">__ x _</td> <td rowspan="3">For manufacturer setting</td> <td style="text-align: center;">0h</td> </tr> <tr> <td style="text-align: center;">_ x _ _</td> <td style="text-align: center;">0h</td> </tr> <tr> <td style="text-align: center;">x _ _ _</td> <td style="text-align: center;">0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___ x	Vibration suppression mode selection 0: Standard mode 1: 3 inertia mode 2: Low response mode When two low resonance frequencies are generated, select "3 inertia mode (___ 1)". When the load to motor inertia ratio exceeds the recommended load to motor inertia ratio, select "Low response mode (___ 2)". When you select the standard mode or low response mode, "Vibration suppression control 2" is not available. When you select the 3 inertia mode, the feed forward gain is not available. Before changing the control mode with the controller during the 3 inertia mode or low response mode, stop the motor.	0h	__ x _	For manufacturer setting	0h	_ x _ _	0h	x _ _ _	0h	Refer to Name and function column.	
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__ x _	For manufacturer setting	0h															
_ x _ _		0h															
x _ _ _		0h															
PA25	OTHOV	One-touch tuning - Overshoot permissible level Set a permissible value of overshoot amount for one-touch tuning as a percentage of the in-position range. However, setting "0" will be 50%.	0 [%]	0 to 100													

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range															
PA26	*AOP5	Function selection A-5	Refer to Name and function column.																
		<table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> Torque limit function selection at instantaneous power failure 0: Disabled 1: Enabled When an instantaneous power failure occurs during operation, you can save electric energy charged in the capacitor in the servo amplifier by limiting torque at acceleration. You can also delay the time until [AL. 10.2 Voltage drop in the main circuit power] occurs with instantaneous power failure tough drive function. Doing this will enable you to set a longer time in [Pr. PF25 SEMI-F47 function - Instantaneous power failure detection time]. The torque limit function at instantaneous power failure is enabled when "SEMI-F47 function selection" in [Pr. PA20] is "Enabled (_ 1 _)". </td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td></td> <td>0h</td> </tr> <tr> <td>x___</td> <td></td> <td>0h</td> </tr> </tbody> </table>			Setting digit	Explanation	Initial value	___x	Torque limit function selection at instantaneous power failure 0: Disabled 1: Enabled When an instantaneous power failure occurs during operation, you can save electric energy charged in the capacitor in the servo amplifier by limiting torque at acceleration. You can also delay the time until [AL. 10.2 Voltage drop in the main circuit power] occurs with instantaneous power failure tough drive function. Doing this will enable you to set a longer time in [Pr. PF25 SEMI-F47 function - Instantaneous power failure detection time]. The torque limit function at instantaneous power failure is enabled when "SEMI-F47 function selection" in [Pr. PA20] is "Enabled (_ 1 _)".	0h	__x_	For manufacturer setting	0h	_x__		0h	x___		0h
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__x_	For manufacturer setting	0h																	
_x__		0h																	
x___		0h																	

(b) Gain/filter setting parameters ([Pr. PB__])

No.	Symbol	Name and function	Initial value [unit]	Setting range															
PB01	FILT	Adaptive tuning mode (adaptive filter II) Set the adaptive tuning.	Refer to Name and function column.																
		<table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> Filter tuning mode selection Select the adjustment mode of the machine resonance suppression filter 1. For details, refer to section 7.1.2 of "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual". 0: Disabled 1: Automatic setting 2: Manual setting </td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td></td> <td>0h</td> </tr> <tr> <td>x___</td> <td></td> <td>0h</td> </tr> </tbody> </table>			Setting digit	Explanation	Initial value	___x	Filter tuning mode selection Select the adjustment mode of the machine resonance suppression filter 1. For details, refer to section 7.1.2 of "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual". 0: Disabled 1: Automatic setting 2: Manual setting	0h	__x_	For manufacturer setting	0h	_x__		0h	x___		0h
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__x_	For manufacturer setting	0h																	
_x__		0h																	
x___		0h																	

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No.	Symbol	Name and function	Initial value [unit]	Setting range														
PB02	VRFT	<p>Vibration suppression control tuning mode (advanced vibration suppression control II) This is used to set the vibration suppression control tuning. For details, refer to section 7.1.5 of "MR-J4-_B_-(-RJ) Servo Amplifier Instruction Manual".</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Vibration suppression control 1 tuning mode selection Select the tuning mode of the vibration suppression control 1. 0: Disabled 1: Automatic setting 2: Manual setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>Vibration suppression control 2 tuning mode selection Select the tuning mode of the vibration suppression control 2. To enable the digit, select "3 inertia mode (___1)" of "Vibration suppression mode selection" in [Pr. PA24 Function selection A-4]. 0: Disabled 1: Automatic setting 2: Manual setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Vibration suppression control 1 tuning mode selection Select the tuning mode of the vibration suppression control 1. 0: Disabled 1: Automatic setting 2: Manual setting	0h	__x_	Vibration suppression control 2 tuning mode selection Select the tuning mode of the vibration suppression control 2. To enable the digit, select "3 inertia mode (___1)" of "Vibration suppression mode selection" in [Pr. PA24 Function selection A-4]. 0: Disabled 1: Automatic setting 2: Manual setting	0h	_x__	For manufacturer setting	0h	x___	0h	Refer to Name and function column.	
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_x__	For manufacturer setting	0h																
x___		0h																
PB03	TFBGN	<p>Torque feedback loop gain Set a torque feedback loop gain in the continuous operation to torque control mode. Decreasing the setting value will also decrease a collision load during continuous operation to torque control mode. Setting a value less than 6 rad/s will be 6 rad/s.</p>	18000 [rad/s]	0 to 18000														
PB04	FFC	<p>Feed forward gain Set the feed forward gain. When the setting is 100%, the droop pulses during operation at constant speed are nearly zero. When the super trace control is enabled, constant speed and uniform acceleration/deceleration droop pulses will be almost 0. However, sudden acceleration/deceleration will increase the overshoot. As a guideline, when the feed forward gain setting is 100%, set 1 s or more as the acceleration time constant up to the rated speed.</p>	0 [%]	0 to 100														
PB06	GD2	<p>Load to motor inertia ratio Set a load to motor inertia ratio. The setting of the parameter will be the automatic setting or manual setting depending on the [Pr. PA08] setting. Refer to the following table for details. When the parameter is automatic setting, the value will vary between 0.00 and 100.00.</p> <table border="1"> <thead> <tr> <th>Pr. PA08</th> <th>This parameter</th> </tr> </thead> <tbody> <tr> <td>___0 (2 gain adjustment mode 1 (interpolation mode))</td> <td rowspan="2">Automatic setting</td> </tr> <tr> <td>___1 (Auto tuning mode 1)</td> </tr> <tr> <td>___2 (Auto tuning mode 2)</td> <td rowspan="3">Manual setting</td> </tr> <tr> <td>___3 (Manual mode)</td> </tr> <tr> <td>___4 (2 gain adjustment mode 2)</td> </tr> </tbody> </table>	Pr. PA08	This parameter	___0 (2 gain adjustment mode 1 (interpolation mode))	Automatic setting	___1 (Auto tuning mode 1)	___2 (Auto tuning mode 2)	Manual setting	___3 (Manual mode)	___4 (2 gain adjustment mode 2)	7.00 [Multiplier]	0.00 to 300.00					
Pr. PA08	This parameter																	
___0 (2 gain adjustment mode 1 (interpolation mode))	Automatic setting																	
___1 (Auto tuning mode 1)																		
___2 (Auto tuning mode 2)	Manual setting																	
___3 (Manual mode)																		
___4 (2 gain adjustment mode 2)																		

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range										
PB07	PG1	<p>Model loop gain</p> <p>Set the response gain up to the target position.</p> <p>Increasing the setting value will also increase the response level to the position command but will be liable to generate vibration and noise.</p> <p>The setting of the parameter will be the automatic setting or manual setting depending on the [Pr. PA08] setting. Refer to the following table for details.</p> <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Pr. PA08</th> <th>This parameter</th> </tr> </thead> <tbody> <tr> <td>___ 0 (2 gain adjustment mode 1 (interpolation mode))</td> <td>Manual setting</td> </tr> <tr> <td>___ 1 (Auto tuning mode 1)</td> <td rowspan="2">Automatic setting</td> </tr> <tr> <td>___ 2 (Auto tuning mode 2)</td> </tr> <tr> <td>___ 3 (Manual mode)</td> <td rowspan="2">Manual setting</td> </tr> <tr> <td>___ 4 (2 gain adjustment mode 2)</td> </tr> </tbody> </table>	Pr. PA08	This parameter	___ 0 (2 gain adjustment mode 1 (interpolation mode))	Manual setting	___ 1 (Auto tuning mode 1)	Automatic setting	___ 2 (Auto tuning mode 2)	___ 3 (Manual mode)	Manual setting	___ 4 (2 gain adjustment mode 2)	15.0 [rad/s]	1.0 to 2000.0
Pr. PA08	This parameter													
___ 0 (2 gain adjustment mode 1 (interpolation mode))	Manual setting													
___ 1 (Auto tuning mode 1)	Automatic setting													
___ 2 (Auto tuning mode 2)														
___ 3 (Manual mode)	Manual setting													
___ 4 (2 gain adjustment mode 2)														
PB08	PG2	<p>Position loop gain</p> <p>Set the gain of the position loop.</p> <p>Set this parameter to increase the position response to level load disturbance.</p> <p>Increasing the setting value will also increase the response level to the load disturbance but will be liable to generate vibration and noise.</p> <p>The setting of the parameter will be the automatic setting or manual setting depending on the [Pr. PA08] setting. Refer to the following table for details.</p> <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Pr. PA08</th> <th>This parameter</th> </tr> </thead> <tbody> <tr> <td>___ 0 (2 gain adjustment mode 1 (interpolation mode))</td> <td rowspan="3">Automatic setting</td> </tr> <tr> <td>___ 1 (Auto tuning mode 1)</td> </tr> <tr> <td>___ 2 (Auto tuning mode 2)</td> </tr> <tr> <td>___ 3 (Manual mode)</td> <td>Manual setting</td> </tr> <tr> <td>___ 4 (2 gain adjustment mode 2)</td> <td>Automatic setting</td> </tr> </tbody> </table>	Pr. PA08	This parameter	___ 0 (2 gain adjustment mode 1 (interpolation mode))	Automatic setting	___ 1 (Auto tuning mode 1)	___ 2 (Auto tuning mode 2)	___ 3 (Manual mode)	Manual setting	___ 4 (2 gain adjustment mode 2)	Automatic setting	37.0 [rad/s]	1.0 to 2000.0
Pr. PA08	This parameter													
___ 0 (2 gain adjustment mode 1 (interpolation mode))	Automatic setting													
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___ 2 (Auto tuning mode 2)														
___ 3 (Manual mode)	Manual setting													
___ 4 (2 gain adjustment mode 2)	Automatic setting													
PB09	VG2	<p>Speed loop gain</p> <p>Set the gain of the speed loop.</p> <p>Set this parameter when vibration occurs on machines of low rigidity or large backlash.</p> <p>Increasing the setting value will also increase the response level but will be liable to generate vibration and noise.</p> <p>The setting of the parameter will be the automatic setting or manual setting depending on the [Pr. PA08] setting. Refer to the table of [Pr. PB08] for details.</p>	823 [rad/s]	20 to 65535										
PB10	VIC	<p>Speed integral compensation</p> <p>Set the integral time constant of the speed loop.</p> <p>Decreasing the setting value will increase the response level but will be liable to generate vibration and noise.</p> <p>The setting of the parameter will be the automatic setting or manual setting depending on the [Pr. PA08] setting. Refer to the table of [Pr. PB08] for details.</p>	33.7 [ms]	0.1 to 1000.0										
PB11	VDC	<p>Speed differential compensation</p> <p>Set the differential compensation.</p> <p>To enable the parameter, select "Continuous PID control enabled (___ 3 ___)" of "PI-PID switching control selection" in [Pr. PB24].</p>	980	0 to 1000										

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range															
PB12	OVA	Overshoot amount compensation Set a percentage of viscous friction torque against the servo motor rated value or thrust against the linear servo motor rated value. When the response level is low, or when the torque is limited, the efficiency of the parameter may be lower.	0 [%]	0 to 100															
PB13	NH1	Machine resonance suppression filter 1 Set the notch frequency of the machine resonance suppression filter 1. When "Filter tuning mode selection" is set to "Automatic setting (___ 1)" in [Pr. PB01], this parameter will be adjusted automatically by adaptive tuning. When "Filter tuning mode selection" is set to "Manual setting (___ 2)" in [Pr. PB01], the setting value will be enabled.	4500 [Hz]	10 to 4500															
PB14	NHQ1	Notch shape selection 1 Set the shape of the machine resonance suppression filter 1. When "Filter tuning mode selection" is set to "Automatic setting (___ 1)" in [Pr. PB01], this parameter will be adjusted automatically by adaptive tuning. To enable the setting value, select the manual setting.	Refer to Name and function column.																
		<table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___ x</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__ x _</td> <td>Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB</td> <td>0h</td> </tr> <tr> <td>_ x __</td> <td>Notch width selection 0: $\alpha = 2$ 1: $\alpha = 3$ 2: $\alpha = 4$ 3: $\alpha = 5$</td> <td>0h</td> </tr> <tr> <td>x ___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>			Setting digit	Explanation	Initial value	___ x	For manufacturer setting	0h	__ x _	Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB	0h	_ x __	Notch width selection 0: $\alpha = 2$ 1: $\alpha = 3$ 2: $\alpha = 4$ 3: $\alpha = 5$	0h	x ___	For manufacturer setting	0h
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x ___	For manufacturer setting	0h																	
PB15	NH2	Machine resonance suppression filter 2 Set the notch frequency of the machine resonance suppression filter 2. To enable the setting value, select "Enabled (___ 1)" of "Machine resonance suppression filter 2 selection" in [Pr. PB16].	4500 [Hz]	10 to 4500															
PB16	NHQ2	Notch shape selection 2 Set the shape of the machine resonance suppression filter 2.	Refer to Name and function column.																
		<table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___ x</td> <td>Machine resonance suppression filter 2 selection 0: Disabled 1: Enabled</td> <td>0h</td> </tr> <tr> <td>__ x _</td> <td>Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB</td> <td>0h</td> </tr> <tr> <td>_ x __</td> <td>Notch width selection 0: $\alpha = 2$ 1: $\alpha = 3$ 2: $\alpha = 4$ 3: $\alpha = 5$</td> <td>0h</td> </tr> <tr> <td>x ___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>			Setting digit	Explanation	Initial value	___ x	Machine resonance suppression filter 2 selection 0: Disabled 1: Enabled	0h	__ x _	Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB	0h	_ x __	Notch width selection 0: $\alpha = 2$ 1: $\alpha = 3$ 2: $\alpha = 4$ 3: $\alpha = 5$	0h	x ___	For manufacturer setting	0h
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_ x __	Notch width selection 0: $\alpha = 2$ 1: $\alpha = 3$ 2: $\alpha = 4$ 3: $\alpha = 5$	0h																	
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13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range																																																																																
PB17	NHF	<p>Shaft resonance suppression filter Set the shaft resonance suppression filter. Use this to suppress a high-frequency machine vibration. When you select "Automatic setting (_ _ _ 0)" of "Shaft resonance suppression filter selection" in [Pr. PB23], the value will be calculated automatically from the servo motor you use and load to motor inertia ratio. When "Manual setting (_ _ _ 1)" is selected, the setting written to the parameter is used. When "Shaft resonance suppression filter selection" is "Disabled (_ _ _ 2)" in [Pr. PB23], the setting value of this parameter will be disabled. When you select "Enabled (_ _ _ 1)" of "Machine resonance suppression filter 4 selection" in [Pr. PB49], the shaft resonance suppression filter is not available.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>_ _ x x</td> <td>Shaft resonance suppression filter setting frequency selection Refer to table 13.4 for settings. Set the value closest to the frequency you need.</td> <td>00h</td> </tr> <tr> <td>_ x _ _</td> <td>Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB</td> <td>0h</td> </tr> <tr> <td>x _ _ _</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table> <p>Table 13.4 Shaft resonance suppression filter setting frequency selection</p> <table border="1"> <thead> <tr> <th>Setting value</th> <th>Frequency [Hz]</th> <th>Setting value</th> <th>Frequency [Hz]</th> </tr> </thead> <tbody> <tr><td>00</td><td>Disabled</td><td>10</td><td>562</td></tr> <tr><td>01</td><td>Disabled</td><td>11</td><td>529</td></tr> <tr><td>02</td><td>4500</td><td>12</td><td>500</td></tr> <tr><td>03</td><td>3000</td><td>13</td><td>473</td></tr> <tr><td>04</td><td>2250</td><td>14</td><td>450</td></tr> <tr><td>05</td><td>1800</td><td>15</td><td>428</td></tr> <tr><td>06</td><td>1500</td><td>16</td><td>409</td></tr> <tr><td>07</td><td>1285</td><td>17</td><td>391</td></tr> <tr><td>08</td><td>1125</td><td>18</td><td>375</td></tr> <tr><td>09</td><td>1000</td><td>19</td><td>360</td></tr> <tr><td>0A</td><td>900</td><td>1A</td><td>346</td></tr> <tr><td>0B</td><td>818</td><td>1B</td><td>333</td></tr> <tr><td>0C</td><td>750</td><td>1C</td><td>321</td></tr> <tr><td>0D</td><td>692</td><td>1D</td><td>310</td></tr> <tr><td>0E</td><td>642</td><td>1E</td><td>300</td></tr> <tr><td>0F</td><td>600</td><td>1F</td><td>290</td></tr> </tbody> </table>	Setting digit	Explanation	Initial value	_ _ x x	Shaft resonance suppression filter setting frequency selection Refer to table 13.4 for settings. Set the value closest to the frequency you need.	00h	_ x _ _	Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB	0h	x _ _ _	For manufacturer setting	0h	Setting value	Frequency [Hz]	Setting value	Frequency [Hz]	00	Disabled	10	562	01	Disabled	11	529	02	4500	12	500	03	3000	13	473	04	2250	14	450	05	1800	15	428	06	1500	16	409	07	1285	17	391	08	1125	18	375	09	1000	19	360	0A	900	1A	346	0B	818	1B	333	0C	750	1C	321	0D	692	1D	310	0E	642	1E	300	0F	600	1F	290	Refer to Name and function column.	
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PB18	LPF	<p>Low-pass filter setting Set the low-pass filter. The following shows a relation of a required parameter to this parameter.</p> <table border="1"> <thead> <tr> <th>[Pr. PB23]</th> <th>[Pr. PB18]</th> </tr> </thead> <tbody> <tr> <td>_ _ 0 _ (Initial value)</td> <td>Automatic setting</td> </tr> <tr> <td>_ _ 1 _</td> <td>Setting value enabled</td> </tr> <tr> <td>_ _ 2 _</td> <td>Setting value disabled</td> </tr> </tbody> </table>	[Pr. PB23]	[Pr. PB18]	_ _ 0 _ (Initial value)	Automatic setting	_ _ 1 _	Setting value enabled	_ _ 2 _	Setting value disabled	3141 [rad/s]	100 to 18000																																																																								
[Pr. PB23]	[Pr. PB18]																																																																																			
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13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [Unit]	Setting range															
PB19	VRF11	Vibration suppression control 1 - Vibration frequency Set the vibration frequency for vibration suppression control 1 to suppress low-frequency machine vibration. When "Vibration suppression control 1 tuning mode selection" is set to "Automatic setting (_ _ _ 1)" in [Pr. PB02], this parameter will be set automatically. When "Manual setting (_ _ _ 2)" is selected, the setting written to the parameter is used. For details, refer to section 7.1.5 of "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual".	100.0 [Hz]	0.1 to 300.0															
PB20	VRF12	Vibration suppression control 1 - Resonance frequency Set the resonance frequency for vibration suppression control 1 to suppress low-frequency machine vibration. When "Vibration suppression control 1 tuning mode selection" is set to "Automatic setting (_ _ _ 1)" in [Pr. PB02], this parameter will be set automatically. When "Manual setting (_ _ _ 2)" is selected, the setting written to the parameter is used. For details, refer to section 7.1.5 of "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual".	100.0 [Hz]	0.1 to 300.0															
PB21	VRF13	Vibration suppression control 1 - Vibration frequency damping Set a damping of the vibration frequency for vibration suppression control 1 to suppress low-frequency machine vibration. When "Vibration suppression control 1 tuning mode selection" is set to "Automatic setting (_ _ _ 1)" in [Pr. PB02], this parameter will be set automatically. When "Manual setting (_ _ _ 2)" is selected, the setting written to the parameter is used. For details, refer to section 7.1.5 of "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual".	0.00	0.00 to 0.30															
PB22	VRF14	Vibration suppression control 1 - Resonance frequency damping Set a damping of the resonance frequency for vibration suppression control 1 to suppress low-frequency machine vibration. When "Vibration suppression control 1 tuning mode selection" is set to "Automatic setting (_ _ _ 1)" in [Pr. PB02], this parameter will be set automatically. When "Manual setting (_ _ _ 2)" is selected, the setting written to the parameter is used. For details, refer to section 7.1.5 of "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual".	0.00	0.00 to 0.30															
PB23	VFBF	Low-pass filter selection Select the shaft resonance suppression filter and low-pass filter. <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Setting digit</th> <th style="width: 60%;">Explanation</th> <th style="width: 25%;">Initial value</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">_ _ _ x</td> <td>Shaft resonance suppression filter selection 0: Automatic setting 1: Manual setting 2: Disabled When you select "Enabled (_ _ _ 1)" of "Machine resonance suppression filter 4 selection" in [Pr. PB49], the shaft resonance suppression filter is not available.</td> <td style="text-align: center;">0h</td> </tr> <tr> <td style="text-align: center;">_ _ _ x _</td> <td>Low-pass filter selection 0: Automatic setting 1: Manual setting 2: Disabled</td> <td style="text-align: center;">0h</td> </tr> <tr> <td style="text-align: center;">_ _ x _ _</td> <td>For manufacturer setting</td> <td style="text-align: center;">0h</td> </tr> <tr> <td style="text-align: center;">x _ _ _ _</td> <td></td> <td style="text-align: center;">0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	_ _ _ x	Shaft resonance suppression filter selection 0: Automatic setting 1: Manual setting 2: Disabled When you select "Enabled (_ _ _ 1)" of "Machine resonance suppression filter 4 selection" in [Pr. PB49], the shaft resonance suppression filter is not available.	0h	_ _ _ x _	Low-pass filter selection 0: Automatic setting 1: Manual setting 2: Disabled	0h	_ _ x _ _	For manufacturer setting	0h	x _ _ _ _		0h	Refer to Name and function column.	
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_ _ _ x _	Low-pass filter selection 0: Automatic setting 1: Manual setting 2: Disabled	0h																	
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x _ _ _ _		0h																	

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [Unit]	Setting range														
PB24	*MVS	<p>Slight vibration suppression control Select the slight vibration suppression control and PI-PID switching control.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> <p>Slight vibration suppression control selection 0: Disabled 1: Enabled</p> <p>To enable the slight vibration suppression control, select "Manual mode (___3)" of "Gain adjustment mode selection" in [Pr. PA08]. Slight vibration suppression control cannot be used in the speed control mode.</p> </td> <td>0h</td> </tr> <tr> <td>__x_</td> <td> <p>PI-PID switching control selection 0: PI control enabled (Switching to PID control is possible with commands of servo system controller.) 3: Continuous PID control enabled</p> <p>If the servo motor at a stop is rotated even for a pulse due to any external factor, it generates torque to compensate for a position shift. When the servo motor shaft is to be locked mechanically after positioning completion (stop), switching on the PC (Proportion control) upon positioning completion will suppress the unnecessary torque generated to compensate for a position shift.</p> </td> <td>0h</td> </tr> <tr> <td>_x__</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	<p>Slight vibration suppression control selection 0: Disabled 1: Enabled</p> <p>To enable the slight vibration suppression control, select "Manual mode (___3)" of "Gain adjustment mode selection" in [Pr. PA08]. Slight vibration suppression control cannot be used in the speed control mode.</p>	0h	__x_	<p>PI-PID switching control selection 0: PI control enabled (Switching to PID control is possible with commands of servo system controller.) 3: Continuous PID control enabled</p> <p>If the servo motor at a stop is rotated even for a pulse due to any external factor, it generates torque to compensate for a position shift. When the servo motor shaft is to be locked mechanically after positioning completion (stop), switching on the PC (Proportion control) upon positioning completion will suppress the unnecessary torque generated to compensate for a position shift.</p>	0h	_x__	For manufacturer setting	0h	x___	0h	Refer to Name and function column.	
Setting digit	Explanation	Initial value																
___x	<p>Slight vibration suppression control selection 0: Disabled 1: Enabled</p> <p>To enable the slight vibration suppression control, select "Manual mode (___3)" of "Gain adjustment mode selection" in [Pr. PA08]. Slight vibration suppression control cannot be used in the speed control mode.</p>	0h																
__x_	<p>PI-PID switching control selection 0: PI control enabled (Switching to PID control is possible with commands of servo system controller.) 3: Continuous PID control enabled</p> <p>If the servo motor at a stop is rotated even for a pulse due to any external factor, it generates torque to compensate for a position shift. When the servo motor shaft is to be locked mechanically after positioning completion (stop), switching on the PC (Proportion control) upon positioning completion will suppress the unnecessary torque generated to compensate for a position shift.</p>	0h																
_x__	For manufacturer setting	0h																
x___		0h																
PB26	*CDP	<p>Gain switching function Select the gain switching condition. Set conditions to enable the gain switching values set in [Pr. PB29] to [Pr. PB36] and [Pr. PB56] to [Pr. PB60].</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> <p>Gain switching selection 0: Disabled 1: Control command from controller is enabled 2: Command frequency 3: Droop pulses 4: Servo motor speed</p> </td> <td>0h</td> </tr> <tr> <td>__x_</td> <td> <p>Gain switching condition selection 0: Gain after switching is enabled with gain switching condition or more 1: Gain after switching is enabled with gain switching condition or less</p> </td> <td>0h</td> </tr> <tr> <td>_x__</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	<p>Gain switching selection 0: Disabled 1: Control command from controller is enabled 2: Command frequency 3: Droop pulses 4: Servo motor speed</p>	0h	__x_	<p>Gain switching condition selection 0: Gain after switching is enabled with gain switching condition or more 1: Gain after switching is enabled with gain switching condition or less</p>	0h	_x__	For manufacturer setting	0h	x___	0h	Refer to Name and function column.	
Setting digit	Explanation	Initial value																
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_x__	For manufacturer setting	0h																
x___		0h																
PB27	CDL	<p>Gain switching condition Set the value of the gain switching (command frequency, droop pulses, or servo motor speed) selected in [Pr. PB26]. The set value unit differs depending on the switching condition item. (Refer to "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual" section 7.2.3.)</p>	10 [kpulse/s] /[pulse] /[r/min]	0 to 65535														
PB28	CDT	<p>Gain switching time constant Set the time constant until the gains switch in response to the conditions set in [Pr. PB26] and [Pr. PB27].</p>	1 [ms]	0 to 100														
PB29	GD2B	<p>Load to motor inertia ratio after gain switching Set the load to motor inertia ratio for when gain switching is enabled. This parameter is enabled only when you select "Manual mode (___3)" of "Gain adjustment mode selection" in [Pr. PA08].</p>	7.00 [Multiplier]	0.00 to 300.00														

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No.	Symbol	Name and function	Initial value [Unit]	Setting range
PB30	PG2B	Position loop gain after gain switching Set the position loop gain when the gain switching is enabled. When you set a value less than 1.0 rad/s, the value will be the same as [Pr. PB08]. This parameter is enabled only when you select "Manual mode (_ _ _ 3)" of "Gain adjustment mode selection" in [Pr. PA08].	0.0 [rad/s]	0.0 to 2000.0
PB31	VG2B	Speed loop gain after gain switching Set the speed loop gain when the gain switching is enabled. When you set a value less than 20 rad/s, the value will be the same as [Pr. PB09]. This parameter is enabled only when you select "Manual mode (_ _ _ 3)" of "Gain adjustment mode selection" in [Pr. PA08].	0 [rad/s]	0 to 65535
PB32	VICB	Speed integral compensation after gain switching Set the speed integral compensation when the gain changing is enabled. When you set a value less than 0.1 ms, the value will be the same as [Pr. PB10]. This parameter is enabled only when you select "Manual mode (_ _ _ 3)" of "Gain adjustment mode selection" in [Pr. PA08].	0.0 [ms]	0.0 to 5000.0
PB33	VRF11B	Vibration suppression control 1 - Vibration frequency after gain switching Set the vibration frequency of vibration suppression control 1 when the gain switching is enabled. When you set a value less than 0.1 Hz, the value will be the same as [Pr. PB19]. This parameter is enabled only when the following conditions are fulfilled. <ul style="list-style-type: none"> • "Gain adjustment mode selection" in [Pr. PA08] is "Manual mode (_ _ _ 3)". • "Vibration suppression control 1 tuning mode selection" in [Pr. PB02] is "Manual setting (_ _ _ 2)". • "Gain switching selection" in [Pr. PB26] is "Control command from controller is enabled (_ _ _ 1)". Switching during driving may cause a shock. Be sure to switch them after the servo motor stops.	0.0 [Hz]	0.0 to 300.0
PB34	VRF12B	Vibration suppression control 1 - Resonance frequency after gain switching Set the resonance frequency for vibration suppression control 1 when the gain switching is enabled. When you set a value less than 0.1 Hz, the value will be the same as [Pr. PB20]. This parameter will be enabled only when the following conditions are fulfilled. <ul style="list-style-type: none"> • "Gain adjustment mode selection" in [Pr. PA08] is "Manual mode (_ _ _ 3)". • "Vibration suppression control 1 tuning mode selection" in [Pr. PB02] is "Manual setting (_ _ _ 2)". • "Gain switching selection" in [Pr. PB26] is "Control command from controller is enabled (_ _ _ 1)". Switching during driving may cause a shock. Be sure to switch them after the servo motor stops.	0.0 [Hz]	0.0 to 300.0
PB35	VRF13B	Vibration suppression control 1 - Vibration frequency damping after gain switching Set a damping of the vibration frequency for vibration suppression control 1 when the gain switching is enabled. This parameter will be enabled only when the following conditions are fulfilled. <ul style="list-style-type: none"> • "Gain adjustment mode selection" in [Pr. PA08] is "Manual mode (_ _ _ 3)". • "Vibration suppression control 1 tuning mode selection" in [Pr. PB02] is "Manual setting (_ _ _ 2)". • "Gain switching selection" in [Pr. PB26] is "Control command from controller is enabled (_ _ _ 1)". Switching during driving may cause a shock. Be sure to switch them after the servo motor stops.	0.00	0.00 to 0.30
PB36	VRF14B	Vibration suppression control 1 - Resonance frequency damping after gain switching Set a damping of the resonance frequency for vibration suppression control 1 when the gain switching is enabled. This parameter will be enabled only when the following conditions are fulfilled. <ul style="list-style-type: none"> • "Gain adjustment mode selection" in [Pr. PA08] is "Manual mode (_ _ _ 3)". • "Vibration suppression control 1 tuning mode selection" in [Pr. PB02] is "Manual setting (_ _ _ 2)". • "Gain switching selection" in [Pr. PB26] is "Control command from controller is enabled (_ _ _ 1)". Switching during driving may cause a shock. Be sure to switch them after the servo motor stops.	0.00	0.00 to 0.30

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [Unit]	Setting range																																																																																																																																																																																																																		
PB45	CNHF	Command notch filter Set the command notch filter. <table border="1" style="margin-top: 10px;"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>__ x x</td> <td>Command notch filter setting frequency selection Refer to table 13.5 for the relation of setting values to frequency.</td> <td>00h</td> </tr> <tr> <td>_ x __</td> <td>Notch depth selection Refer to table 13.6 for details.</td> <td>0h</td> </tr> <tr> <td>x __ __</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table> Table 13.5 Command notch filter setting frequency selection <table border="1" style="margin-top: 10px; width: 100%;"> <thead> <tr> <th>Setting value</th> <th>Frequency [Hz]</th> <th>Setting value</th> <th>Frequency [Hz]</th> <th>Setting value</th> <th>Frequency [Hz]</th> </tr> </thead> <tbody> <tr><td>__ 0 0</td><td>Disabled</td><td>__ 2 0</td><td>70</td><td>__ 4 0</td><td>17.6</td></tr> <tr><td>__ 0 1</td><td>2250</td><td>__ 2 1</td><td>66</td><td>__ 4 1</td><td>16.5</td></tr> <tr><td>__ 0 2</td><td>1125</td><td>__ 2 2</td><td>62</td><td>__ 4 2</td><td>15.6</td></tr> <tr><td>__ 0 3</td><td>750</td><td>__ 2 3</td><td>59</td><td>__ 4 3</td><td>14.8</td></tr> <tr><td>__ 0 4</td><td>562</td><td>__ 2 4</td><td>56</td><td>__ 4 4</td><td>14.1</td></tr> <tr><td>__ 0 5</td><td>450</td><td>__ 2 5</td><td>53</td><td>__ 4 5</td><td>13.4</td></tr> <tr><td>__ 0 6</td><td>375</td><td>__ 2 6</td><td>51</td><td>__ 4 6</td><td>12.8</td></tr> <tr><td>__ 0 7</td><td>321</td><td>__ 2 7</td><td>48</td><td>__ 4 7</td><td>12.2</td></tr> <tr><td>__ 0 8</td><td>281</td><td>__ 2 8</td><td>46</td><td>__ 4 8</td><td>11.7</td></tr> <tr><td>__ 0 9</td><td>250</td><td>__ 2 9</td><td>45</td><td>__ 4 9</td><td>11.3</td></tr> <tr><td>__ 0 A</td><td>225</td><td>__ 2 A</td><td>43</td><td>__ 4 A</td><td>10.8</td></tr> <tr><td>__ 0 B</td><td>204</td><td>__ 2 B</td><td>41</td><td>__ 4 B</td><td>10.4</td></tr> <tr><td>__ 0 C</td><td>187</td><td>__ 2 C</td><td>40</td><td>__ 4 C</td><td>10</td></tr> <tr><td>__ 0 D</td><td>173</td><td>__ 2 D</td><td>38</td><td>__ 4 D</td><td>9.7</td></tr> <tr><td>__ 0 E</td><td>160</td><td>__ 2 E</td><td>37</td><td>__ 4 E</td><td>9.4</td></tr> <tr><td>__ 0 F</td><td>150</td><td>__ 2 F</td><td>36</td><td>__ 4 F</td><td>9.1</td></tr> <tr><td>__ 1 0</td><td>140</td><td>__ 3 0</td><td>35.2</td><td>__ 5 0</td><td>8.8</td></tr> <tr><td>__ 1 1</td><td>132</td><td>__ 3 1</td><td>33.1</td><td>__ 5 1</td><td>8.3</td></tr> <tr><td>__ 1 2</td><td>125</td><td>__ 3 2</td><td>31.3</td><td>__ 5 2</td><td>7.8</td></tr> <tr><td>__ 1 3</td><td>118</td><td>__ 3 3</td><td>29.6</td><td>__ 5 3</td><td>7.4</td></tr> <tr><td>__ 1 4</td><td>112</td><td>__ 3 4</td><td>28.1</td><td>__ 5 4</td><td>7.0</td></tr> <tr><td>__ 1 5</td><td>107</td><td>__ 3 5</td><td>26.8</td><td>__ 5 5</td><td>6.7</td></tr> <tr><td>__ 1 6</td><td>102</td><td>__ 3 6</td><td>25.6</td><td>__ 5 6</td><td>6.4</td></tr> <tr><td>__ 1 7</td><td>97</td><td>__ 3 7</td><td>24.5</td><td>__ 5 7</td><td>6.1</td></tr> <tr><td>__ 1 8</td><td>93</td><td>__ 3 8</td><td>23.4</td><td>__ 5 8</td><td>5.9</td></tr> <tr><td>__ 1 9</td><td>90</td><td>__ 3 9</td><td>22.5</td><td>__ 5 9</td><td>5.6</td></tr> <tr><td>__ 1 A</td><td>86</td><td>__ 3 A</td><td>21.6</td><td>__ 5 A</td><td>5.4</td></tr> <tr><td>__ 1 B</td><td>83</td><td>__ 3 B</td><td>20.8</td><td>__ 5 B</td><td>5.2</td></tr> <tr><td>__ 1 C</td><td>80</td><td>__ 3 C</td><td>20.1</td><td>__ 5 C</td><td>5.0</td></tr> <tr><td>__ 1 D</td><td>77</td><td>__ 3 D</td><td>19.4</td><td>__ 5 D</td><td>4.9</td></tr> <tr><td>__ 1 E</td><td>75</td><td>__ 3 E</td><td>18.8</td><td>__ 5 E</td><td>4.7</td></tr> <tr><td>__ 1 F</td><td>72</td><td>__ 3 F</td><td>18.2</td><td>__ 5 F</td><td>4.5</td></tr> </tbody> </table>	Setting digit	Explanation	Initial value	__ x x	Command notch filter setting frequency selection Refer to table 13.5 for the relation of setting values to frequency.	00h	_ x 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8	23.4	__ 5 8	5.9	__ 1 9	90	__ 3 9	22.5	__ 5 9	5.6	__ 1 A	86	__ 3 A	21.6	__ 5 A	5.4	__ 1 B	83	__ 3 B	20.8	__ 5 B	5.2	__ 1 C	80	__ 3 C	20.1	__ 5 C	5.0	__ 1 D	77	__ 3 D	19.4	__ 5 D	4.9	__ 1 E	75	__ 3 E	18.8	__ 5 E	4.7	__ 1 F	72	__ 3 F	18.2	__ 5 F	4.5	Refer to Name and function column.	
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13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range																																				
PB45	CNHF	<p>Table 13.6 Notch depth selection</p> <table border="1"> <thead> <tr> <th>Setting value</th> <th>Depth [dB]</th> <th>Setting value</th> <th>Depth [dB]</th> </tr> </thead> <tbody> <tr><td>0</td><td>-40.0</td><td>8</td><td>-6.0</td></tr> <tr><td>1</td><td>-24.1</td><td>9</td><td>-5.0</td></tr> <tr><td>2</td><td>-18.1</td><td>A</td><td>-4.1</td></tr> <tr><td>3</td><td>-14.5</td><td>B</td><td>-3.3</td></tr> <tr><td>4</td><td>-12.0</td><td>C</td><td>-2.5</td></tr> <tr><td>5</td><td>-10.1</td><td>D</td><td>-1.8</td></tr> <tr><td>6</td><td>-8.5</td><td>E</td><td>-1.2</td></tr> <tr><td>7</td><td>-7.2</td><td>F</td><td>-0.6</td></tr> </tbody> </table>	Setting value	Depth [dB]	Setting value	Depth [dB]	0	-40.0	8	-6.0	1	-24.1	9	-5.0	2	-18.1	A	-4.1	3	-14.5	B	-3.3	4	-12.0	C	-2.5	5	-10.1	D	-1.8	6	-8.5	E	-1.2	7	-7.2	F	-0.6	Refer to Name and function column.	
Setting value	Depth [dB]	Setting value	Depth [dB]																																					
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6	-8.5	E	-1.2																																					
7	-7.2	F	-0.6																																					
PB46	NH3	<p>Machine resonance suppression filter 3 Set the notch frequency of the machine resonance suppression filter 3. To enable the setting value, select "Enabled (_ _ _ 1)" of "Machine resonance suppression filter 3 selection" in [Pr. PB47].</p>	4500 [Hz]	10 to 4500																																				
PB47	NHQ3	<p>Notch shape selection 3 Set the shape of the machine resonance suppression filter 3.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>_ _ _ x</td> <td>Machine resonance suppression filter 3 selection 0: Disabled 1: Enabled</td> <td>0h</td> </tr> <tr> <td>_ _ x _</td> <td>Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB</td> <td>0h</td> </tr> <tr> <td>_ x _ _</td> <td>Notch width selection 0: $\alpha = 2$ 1: $\alpha = 3$ 2: $\alpha = 4$ 3: $\alpha = 5$</td> <td>0h</td> </tr> <tr> <td>x _ _ _</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	_ _ _ x	Machine resonance suppression filter 3 selection 0: Disabled 1: Enabled	0h	_ _ x _	Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB	0h	_ x _ _	Notch width selection 0: $\alpha = 2$ 1: $\alpha = 3$ 2: $\alpha = 4$ 3: $\alpha = 5$	0h	x _ _ _	For manufacturer setting	0h	Refer to Name and function column.																						
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x _ _ _	For manufacturer setting	0h																																						
PB48	NH4	<p>Machine resonance suppression filter 4 Set the notch frequency of the machine resonance suppression filter 4. To enable the setting value, select "Enabled (_ _ _ 1)" of "Machine resonance suppression filter 4 selection" in [Pr. PB49].</p>	4500 [Hz]	10 to 4500																																				

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range															
PB49	NHQ4	<p>Notch shape selection 4 Set the shape of the machine resonance suppression filter 4.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Machine resonance suppression filter 4 selection 0: Disabled 1: Enabled When you select "Enabled" of this digit, [Pr. PB17 Shaft resonance suppression filter] is not available.</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>Notch width selection 0: $\alpha = 2$ 1: $\alpha = 3$ 2: $\alpha = 4$ 3: $\alpha = 5$</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Machine resonance suppression filter 4 selection 0: Disabled 1: Enabled When you select "Enabled" of this digit, [Pr. PB17 Shaft resonance suppression filter] is not available.	0h	__x_	Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB	0h	_x__	Notch width selection 0: $\alpha = 2$ 1: $\alpha = 3$ 2: $\alpha = 4$ 3: $\alpha = 5$	0h	x___	For manufacturer setting	0h	Refer to Name and function column.	
Setting digit	Explanation	Initial value																	
___x	Machine resonance suppression filter 4 selection 0: Disabled 1: Enabled When you select "Enabled" of this digit, [Pr. PB17 Shaft resonance suppression filter] is not available.	0h																	
__x_	Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB	0h																	
_x__	Notch width selection 0: $\alpha = 2$ 1: $\alpha = 3$ 2: $\alpha = 4$ 3: $\alpha = 5$	0h																	
x___	For manufacturer setting	0h																	
PB50	NH5	<p>Machine resonance suppression filter 5 Set the notch frequency of the machine resonance suppression filter 5. To enable the setting value, select "Enabled (___1)" of "Machine resonance suppression filter 5 selection" in [Pr. PB51].</p>	4500 [Hz]	10 to 4500															
PB51	NHQ5	<p>Notch shape selection 5 Set the shape of the machine resonance suppression filter 5. When you select "Enabled (___1)" of "Robust filter selection" in [Pr. PE41], the machine resonance suppression filter 5 is not available.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Machine resonance suppression filter 5 selection 0: Disabled 1: Enabled</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>Notch width selection 0: $\alpha = 2$ 1: $\alpha = 3$ 2: $\alpha = 4$ 3: $\alpha = 5$</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Machine resonance suppression filter 5 selection 0: Disabled 1: Enabled	0h	__x_	Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB	0h	_x__	Notch width selection 0: $\alpha = 2$ 1: $\alpha = 3$ 2: $\alpha = 4$ 3: $\alpha = 5$	0h	x___	For manufacturer setting	0h	Refer to Name and function column.	
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___x	Machine resonance suppression filter 5 selection 0: Disabled 1: Enabled	0h																	
__x_	Notch depth selection 0: -40 dB 1: -14 dB 2: -8 dB 3: -4 dB	0h																	
_x__	Notch width selection 0: $\alpha = 2$ 1: $\alpha = 3$ 2: $\alpha = 4$ 3: $\alpha = 5$	0h																	
x___	For manufacturer setting	0h																	
PB52	VRF21	<p>Vibration suppression control 2 - Vibration frequency Set the vibration frequency for vibration suppression control 2 to suppress low-frequency machine vibration. To enable the setting value, set "Vibration suppression mode selection" to "3 inertia mode (___1)" in [Pr. PA24]. When "Vibration suppression control 2 tuning mode selection" is set to "Automatic setting (___1_)" in [Pr. PB02], this parameter will be set automatically. When "Manual setting (___2_)" is selected, the setting written to the parameter is used.</p>	100.0 [Hz]	0.1 to 300.0															

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range
PB53	VRF22	Vibration suppression control 2 - Resonance frequency Set the resonance frequency for vibration suppression control 2 to suppress low-frequency machine vibration. To enable the setting value, set "Vibration suppression mode selection" to "3 inertia mode (_ _ 1)" in [Pr. PA24]. When "Vibration suppression control 2 tuning mode selection" is set to "Automatic setting (_ _ 1 _)" in [Pr. PB02], this parameter will be set automatically. When "Manual setting (_ _ 2 _)" is selected, the setting written to the parameter is used.	100.0 [Hz]	0.1 to 300.0
PB54	VRF23	Vibration suppression control 2 - Vibration frequency damping Set a damping of the vibration frequency for vibration suppression control 2 to suppress low-frequency machine vibration. To enable the setting value, set "Vibration suppression mode selection" to "3 inertia mode (_ _ 1)" in [Pr. PA24]. When "Vibration suppression control 2 tuning mode selection" is set to "Automatic setting (_ _ 1 _)" in [Pr. PB02], this parameter will be set automatically. When "Manual setting (_ _ 2 _)" is selected, the setting written to the parameter is used.	0.00	0.00 to 0.30
PB55	VRF24	Vibration suppression control 2 - Resonance frequency damping Set a damping of the resonance frequency for vibration suppression control 2 to suppress low-frequency machine vibration. To enable the setting value, set "Vibration suppression mode selection" to "3 inertia mode (_ _ 1)" in [Pr. PA24]. When "Vibration suppression control 2 tuning mode selection" is set to "Automatic setting (_ _ 1 _)" in [Pr. PB02], this parameter will be set automatically. When "Manual setting (_ _ 2 _)" is selected, the setting written to the parameter is used.	0.00	0.00 to 0.30
PB56	VRF21B	Vibration suppression control 2 - Vibration frequency after gain switching Set the vibration frequency for vibration suppression control 2 when the gain switching is enabled. When you select "3 inertia mode (_ _ 1)" of "Vibration suppression mode selection" in [Pr. PA24] the setting value in this parameter will be enabled. This parameter will be enabled only when the following conditions are fulfilled. <ul style="list-style-type: none"> • "Gain adjustment mode selection" in [Pr. PA08] is "Manual mode (_ _ 3)". • "Vibration suppression control 2 tuning mode selection" in [Pr. PB02] is "Manual setting (_ _ 2 _)". • "Gain switching selection" in [Pr. PB26] is "Control command from controller is enabled (_ _ 1)". Switching during driving may cause a shock. Be sure to switch them after the servo motor stops.	0.0 [Hz]	0.0 to 300.0
PB57	VRF22B	Vibration suppression control 2 - Resonance frequency after gain switching Set the resonance frequency for vibration suppression control 2 when the gain switching is enabled. When you select "3 inertia mode (_ _ 1)" of "Vibration suppression mode selection" in [Pr. PA24] the setting value in this parameter will be enabled. This parameter will be enabled only when the following conditions are fulfilled. <ul style="list-style-type: none"> • "Gain adjustment mode selection" in [Pr. PA08] is "Manual mode (_ _ 3)". • "Vibration suppression control 2 tuning mode selection" in [Pr. PB02] is "Manual setting (_ _ 2 _)". • "Gain switching selection" in [Pr. PB26] is "Control command from controller is enabled (_ _ 1)". Switching during driving may cause a shock. Be sure to switch them after the servo motor stops.	0.0 [Hz]	0.0 to 300.0
PB58	VRF23B	Vibration suppression control 2 - Vibration frequency damping after gain switching Set a damping of the vibration frequency for vibration suppression control 2 when the gain switching is enabled. When you select "3 inertia mode (_ _ 1)" of "Vibration suppression mode selection" in [Pr. PA24] the setting value in this parameter will be enabled. This parameter will be enabled only when the following conditions are fulfilled. <ul style="list-style-type: none"> • "Gain adjustment mode selection" in [Pr. PA08] is "Manual mode (_ _ 3)". • "Vibration suppression control 2 tuning mode selection" in [Pr. PB02] is "Manual setting (_ _ 2 _)". • "Gain switching selection" in [Pr. PB26] is "Control command from controller is enabled (_ _ 1)". Switching during driving may cause a shock. Be sure to switch them after the servo motor stops.	0.00	0.00 to 0.30

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range
PB59	VRF24B	<p>Vibration suppression control 2 - Resonance frequency damping after gain switching</p> <p>Set a damping of the resonance frequency for vibration suppression control 2 when the gain switching is enabled.</p> <p>When you select "3 inertia mode (_ _ _ 1)" of "Vibration suppression mode selection" in [Pr. PA24] the setting value in this parameter will be enabled.</p> <p>This parameter will be enabled only when the following conditions are fulfilled.</p> <ul style="list-style-type: none"> • "Gain adjustment mode selection" in [Pr. PA08] is "Manual mode (_ _ _ 3)". • "Vibration suppression control 2 tuning mode selection" in [Pr. PB02] is "Manual setting (_ _ 2 _)". • "Gain switching selection" in [Pr. PB26] is "Control command from controller is enabled (_ _ _ 1)". <p>Switching during driving may cause a shock. Be sure to switch them after the servo motor stops.</p>	0.00	0.00 to 0.30
PB60	PG1B	<p>Model loop gain after gain switching</p> <p>Set the model loop gain when the gain switching is enabled.</p> <p>When you set a value less than 1.0 rad/s, the value will be the same as [Pr. PB07].</p> <p>This parameter will be enabled only when the following conditions are fulfilled.</p> <ul style="list-style-type: none"> • "Gain adjustment mode selection" in [Pr. PA08] is "Manual mode (_ _ _ 3)". • "Gain switching selection" in [Pr. PB26] is "Control command from controller is enabled (_ _ _ 1)". <p>Switching during driving may cause a shock. Be sure to switch them after the servo motor stops.</p>	0.0 [rad/s]	0.0 to 2000.0

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

(c) Extension setting parameters ([Pr. PC_ _])

No.	Symbol	Name and function	Initial value [unit]	Setting range																											
PC01	ERZ	<p>Error excessive alarm level</p> <p>Set an error excessive alarm level.</p> <p>Set this per rev for rotary servo motors. Setting "0" will be 3 rev. Setting over 200 rev will be clamped at 200 rev.</p> <p>Note. Setting can be changed in [Pr. PC06].</p>	0 [rev] (Note)	0 to 1000																											
PC02	MBR	<p>Electromagnetic brake sequence output</p> <p>Set the delay time from when MBR (Electromagnetic brake interlock) turns off until when the base drive circuit is shut-off.</p>	0 [ms]	0 to 1000																											
PC03	*ENRS	<p>Encoder output pulse selection</p> <p>Select an encoder pulse direction and encoder output pulse setting.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Setting digit</th> <th style="width: 65%;">Explanation</th> <th style="width: 20%;">Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> <p>Encoder output pulse phase selection</p> <p>0: Increasing A-phase 90° in CCW</p> <p>1: Increasing A-phase 90° in CW</p> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th style="width: 10%;">Setting value</th> <th colspan="2" style="text-align: center;">Servo motor rotation direction</th> </tr> <tr> <td></td> <th style="width: 45%;">CCW</th> <th style="width: 45%;">CW</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">0</td> <td style="text-align: center;"> </td> <td style="text-align: center;"> </td> </tr> <tr> <td style="text-align: center;">1</td> <td style="text-align: center;"> </td> <td style="text-align: center;"> </td> </tr> </tbody> </table> </td> <td style="text-align: center;">0h</td> </tr> <tr> <td>__x_</td> <td> <p>Encoder output pulse setting selection</p> <p>0: Output pulse setting</p> <p>When "_ 1 0_" is set in this parameter, [AL. 37 Parameter error] will occur.</p> <p>1: Dividing ratio setting</p> <p>3: A-phase/B-phase pulse electronic gear setting</p> </td> <td style="text-align: center;">0h</td> </tr> <tr> <td>_x__</td> <td>For manufacturer setting</td> <td style="text-align: center;">0h</td> </tr> <tr> <td>x__</td> <td>For manufacturer setting</td> <td style="text-align: center;">0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	<p>Encoder output pulse phase selection</p> <p>0: Increasing A-phase 90° in CCW</p> <p>1: Increasing A-phase 90° in CW</p> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th style="width: 10%;">Setting value</th> <th colspan="2" style="text-align: center;">Servo motor rotation direction</th> </tr> <tr> <td></td> <th style="width: 45%;">CCW</th> <th style="width: 45%;">CW</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">0</td> <td style="text-align: center;"> </td> <td style="text-align: center;"> </td> </tr> <tr> <td style="text-align: center;">1</td> <td style="text-align: center;"> </td> <td style="text-align: center;"> </td> </tr> </tbody> </table>	Setting value	Servo motor rotation direction			CCW	CW	0			1			0h	__x_	<p>Encoder output pulse setting selection</p> <p>0: Output pulse setting</p> <p>When "_ 1 0_" is set in this parameter, [AL. 37 Parameter error] will occur.</p> <p>1: Dividing ratio setting</p> <p>3: A-phase/B-phase pulse electronic gear setting</p>	0h	_x__	For manufacturer setting	0h	x__	For manufacturer setting	0h	Refer to Name and function column.	
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PC04	**COP1	<p>Function selection C-1</p> <p>Select the encoder cable communication method selection.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Setting digit</th> <th style="width: 65%;">Explanation</th> <th style="width: 20%;">Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td rowspan="3">For manufacturer setting</td> <td style="text-align: center;">0h</td> </tr> <tr> <td>__x_</td> <td style="text-align: center;">0h</td> </tr> <tr> <td>_x__</td> <td style="text-align: center;">0h</td> </tr> <tr> <td>x___</td> <td> <p>Encoder cable communication method selection</p> <p>0: Two-wire type</p> <p>1: Four-wire type</p> </td> <td style="text-align: center;">0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	0h	_x__	0h	x___	<p>Encoder cable communication method selection</p> <p>0: Two-wire type</p> <p>1: Four-wire type</p>	0h	Refer to Name and function column.															
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13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range														
PC05	**COP2	Function selection C-2 Set the motor-less operation and [AL. 9B Error excessive warning]. <table border="1" style="width: 100%; margin-top: 10px;"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Motor-less operation selection 0: Disabled 1: Enabled</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>[AL. 9B Error excessive warning] selection 0: [AL. 9B Error excessive warning] disabled 1: [AL. 9B Error excessive warning] enabled The setting of this digit is used by servo amplifier with software version A4 or later.</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Motor-less operation selection 0: Disabled 1: Enabled	0h	__x_	For manufacturer setting	0h	_x__	0h	x___	[AL. 9B Error excessive warning] selection 0: [AL. 9B Error excessive warning] disabled 1: [AL. 9B Error excessive warning] enabled The setting of this digit is used by servo amplifier with software version A4 or later.	0h	Refer to Name and function column.	
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x___	[AL. 9B Error excessive warning] selection 0: [AL. 9B Error excessive warning] disabled 1: [AL. 9B Error excessive warning] enabled The setting of this digit is used by servo amplifier with software version A4 or later.	0h																
PC06	*COP3	Function selection C-3 Select the error excessive alarm level unit for the [Pr. PC01] setting. The parameter is not available in the speed control mode and torque control mode. <table border="1" style="width: 100%; margin-top: 10px;"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>Error excessive alarm level unit selection 0: 1 rev unit 1: 01 rev unit 2: 001 rev unit 3: 0001 rev unit</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	0h	_x__	0h	x___	Error excessive alarm level unit selection 0: 1 rev unit 1: 01 rev unit 2: 001 rev unit 3: 0001 rev unit	0h	Refer to Name and function column.		
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x___	Error excessive alarm level unit selection 0: 1 rev unit 1: 01 rev unit 2: 001 rev unit 3: 0001 rev unit	0h																
PC07	ZSP	Zero speed Set an output range of ZSP (Zero speed detection). ZSP (Zero speed detection) has hysteresis of 20 r/min.	50 [r/min]	0 to 10000														
PC08	OSL	Overspeed alarm detection level Set an overspeed alarm detection level. When you set a value more than "servo motor maximum speed × 120%", the set value will be clamped. When you set "0", the value of "servo motor maximum speed × 120%" will be set.	0 [r/min]	0 to 20000														

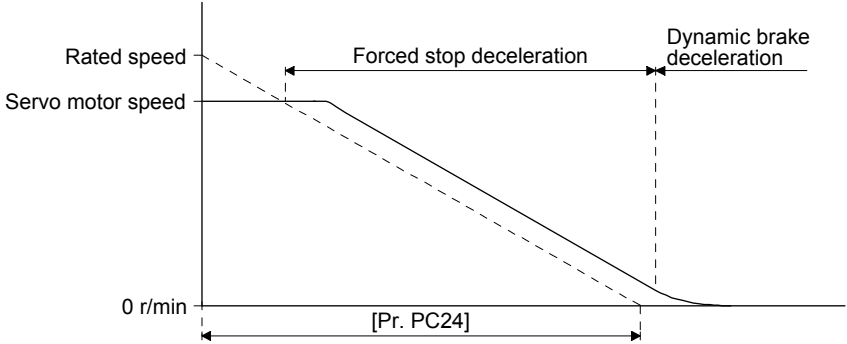
13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range																																									
PC09	MOD1	Analog monitor 1 output Select a signal to output to MO1 (Analog monitor 1). Refer to app. 11 (3) of "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual" for the detection point of output selection.	Refer to Name and function column.																																										
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PC10	MOD2	Analog monitor 2 output Select a signal to output to MO2 (Analog monitor 2). Refer to app. 11 (3) of "MR-J4-_B_(-RJ) Servo Amplifier Instruction Manual" for the detection point of output selection.	Refer to Name and function column.																																										
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x _ _ _		0h																																											
PC11	MO1	Analog monitor 1 offset Set the offset voltage of MO1 (Analog monitor 1).	0 [mV]	-999 to 999																																									
PC12	MO2	Analog monitor 2 offset Set the offset voltage of MO2 (Analog monitor 2).	0 [mV]	-999 to 999																																									
PC13	MOSDL	Analog monitor - Feedback position output standard data - Low Set a monitor output standard position (lower 4 digits) for the feedback position when selecting "Feedback position" for MO1 (Analog monitor 1) and MO2 (Analog monitor 2). Monitor output standard position = [Pr. PC14] setting \times 10000 + [Pr. PC13] setting	0 [pulse]	-9999 to 9999																																									

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No.	Symbol	Name and function	Initial value [unit]	Setting range															
PC14	MOSDH	Analog monitor - Feedback position output standard data - High Set a monitor output standard position (higher 4 digits) for the feedback position when selecting "Feedback position" for MO1 (Analog monitor 1) and MO2 (Analog monitor 2). Monitor output standard position = [Pr. PC14] setting × 10000 + [Pr. PC13] setting	0 [10000 pulses]	-9999 to 9999															
PC17	**COP4	Function selection C-4 Select a home position setting condition. <table border="1" data-bbox="347 517 1230 768"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Selection of home position setting condition 0: Need to pass servo motor Z-phase after power on 1: Not need to pass servo motor Z-phase after power on</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Selection of home position setting condition 0: Need to pass servo motor Z-phase after power on 1: Not need to pass servo motor Z-phase after power on	0h	__x_	For manufacturer setting	0h	_x__	0h	x___	0h	Refer to Name and function column.			
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_x__		0h																	
x___		0h																	
PC18	*COP5	Function selection C-5 Select an occurring condition of [AL. E9 Main circuit off warning]. <table border="1" data-bbox="347 880 1230 1131"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>[AL. E9 Main circuit off warning] selection 0: Detection with the ready-on and servo-on command 1: Detection only with the servo-on command</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	0h	_x__	0h	x___	[AL. E9 Main circuit off warning] selection 0: Detection with the ready-on and servo-on command 1: Detection only with the servo-on command	0h	Refer to Name and function column.			
Setting digit	Explanation	Initial value																	
___x	For manufacturer setting	0h																	
__x_		0h																	
_x__		0h																	
x___	[AL. E9 Main circuit off warning] selection 0: Detection with the ready-on and servo-on command 1: Detection only with the servo-on command	0h																	
PC20	*COP7	Function selection C-7 Select the detection method of [AL. 10 Undervoltage]. <table border="1" data-bbox="347 1238 1230 1742"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Undervoltage alarm detection method selection Set this parameter when [AL. 10 undervoltage] occurs due to distorted power supply voltage waveform while using FR-RC-(H) or FR-CV-(H). 0: [AL. 10] not occurrence 1: [AL. 10] occurrence</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>Undervoltage alarm selection Select the alarm and warning that occurs when the bus voltage drops to the undervoltage alarm level. 0: [AL. 10] regardless of servo motor speed 1: [AL. E9] at servo motor speed 50 r/min or less, [AL. 10] at over 50 r/min</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Undervoltage alarm detection method selection Set this parameter when [AL. 10 undervoltage] occurs due to distorted power supply voltage waveform while using FR-RC-(H) or FR-CV-(H). 0: [AL. 10] not occurrence 1: [AL. 10] occurrence	0h	__x_	For manufacturer setting	0h	_x__	Undervoltage alarm selection Select the alarm and warning that occurs when the bus voltage drops to the undervoltage alarm level. 0: [AL. 10] regardless of servo motor speed 1: [AL. E9] at servo motor speed 50 r/min or less, [AL. 10] at over 50 r/min	0h	x___	For manufacturer setting	0h	Refer to Name and function column.	
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x___	For manufacturer setting	0h																	

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

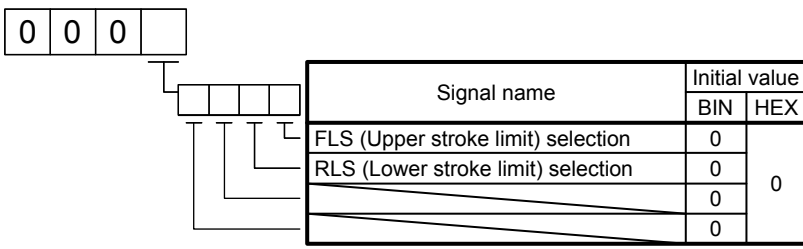
No.	Symbol	Name and function	Initial value [unit]	Setting range													
PC21	*BPS	<p>Alarm history clear Used to clear the alarm history.</p> <table border="1" data-bbox="347 405 1230 734"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___ x</td> <td>Alarm history clear selection 0: Disabled 1: Enabled When "Enabled" is set, the alarm history will be cleared at the next power-on. Once the alarm history is cleared, the setting becomes disabled automatically.</td> <td>0h</td> </tr> <tr> <td>__ x _</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_ x _ _</td> <td>0h</td> </tr> <tr> <td>x _ _ _</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___ x	Alarm history clear selection 0: Disabled 1: Enabled When "Enabled" is set, the alarm history will be cleared at the next power-on. Once the alarm history is cleared, the setting becomes disabled automatically.	0h	__ x _	For manufacturer setting	0h	_ x _ _	0h	x _ _ _	0h	Refer to Name and function column.	
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__ x _	For manufacturer setting	0h															
_ x _ _		0h															
x _ _ _		0h															
PC24	RSBR	<p>Forced stop deceleration time constant Set a deceleration time constant for the forced stop deceleration function. Set the time taken to reach 0 r/min from the rated speed in ms unit.</p>  <p>[Precautions]</p> <ul style="list-style-type: none"> • If the servo motor torque is saturated at the maximum torque during forced stop deceleration because the set time is too short, the time to stop will be longer than the set time constant. • [AL. 50 Overload alarm 1] or [AL. 51 Overload alarm 2] may occur during forced stop deceleration, depending on the set value. • After an alarm that leads to a forced stop deceleration, if an alarm that does not lead to a forced stop deceleration occurs or if the control circuit power supply is cut, dynamic braking will start regardless of the deceleration time constant setting. • Set a longer time than deceleration time at quick stop of the controller. If a shorter time is set, [AL. 52 Error excessive] may occur. 	100 [ms]	0 to 20000													

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range													
PC29	*COPB	Function selection C-B Select the POL reflection at torque control. <table border="1" style="margin-top: 10px;"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>POL reflection selection at torque control 0: Enabled 1: Disabled</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	0h	_x__	0h	x___	POL reflection selection at torque control 0: Enabled 1: Disabled	0h	Refer to Name and function column.	
Setting digit	Explanation	Initial value															
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__x_		0h															
_x__		0h															
x___	POL reflection selection at torque control 0: Enabled 1: Disabled	0h															
PC31	RSUP1	Vertical axis freefall prevention compensation amount Set the compensation amount of the vertical axis freefall prevention function. Set it in the unit of servo motor rotation amount. When a positive value is set, compensation is performed to increase the command address. When a negative value is set, compensation is performed to decrease the command address. The vertical axis freefall prevention function is performed when all of the following conditions are met. <ol style="list-style-type: none"> 1) Position control mode 2) The value of the parameter is other than "0". 3) The forced stop deceleration function is enabled. 4) An alarm has occurred or EM2 has turned off when the servo motor speed is zero speed or less. 5) MBR (Electromagnetic brake interlock) was enabled in [Pr. PD07] to [Pr. PD09], and the base circuit shut-off delay time was set in [Pr. PC16]. 	0 [0.0001 rev]	-25000 to 25000													
PC38	ERW	Error excessive warning level Set an error excessive warning level. To enable the parameter, select "Enabled (1 __ _)" of "[AL. 9B Error excessive warning] selection" in [Pr. PC05]. You can change the setting unit with "Error excessive alarm/error excessive warning level unit selection" in [Pr. PC06]. Set the level in rev unit. When "0" is set, 1 rev will be applied. Setting over 200 rev will be clamped to 200 rev. When an error reaches the set value, [AL. 9B Error excessive warning] will occur. When the error decreases lower than the set value, the warning will be canceled automatically. The minimum pulse width of the warning signal is 100 [ms]. Set as follows.: [Pr. PC38 Error excessive warning level] < [Pr. PC01 Error excessive alarm level] When you set as follows, [AL. 52 Error excessive] will occur earlier than the warning.: [Pr. PC38 Error excessive warning level] ≥ [Pr. PC01 Error excessive alarm level] This parameter setting is available with servo amplifiers with software version A4 or later.	0 [rev]	0 to 1000													

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

(d) I/O setting parameters ([Pr. PD__])

No.	Symbol	Name and function	Initial value [unit]	Setting range																													
PD02	*DIA2	Input signal automatic on selection 2		Refer to Name and function column.																													
		<table border="1"> <thead> <tr> <th colspan="2">Setting digit</th> <th rowspan="2">Explanation</th> <th rowspan="2">Initial value</th> </tr> <tr> <th>HEX.</th> <th>BIN.</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>___x</td> <td>FLS (Upper stroke limit) selection 0: Disabled 1: Enabled</td> <td rowspan="4">0h</td> </tr> <tr> <td></td> <td>_x_</td> <td>RLS (Lower stroke limit) selection 0: Disabled 1: Enabled</td> </tr> <tr> <td></td> <td>_x__</td> <td>For manufacturer setting</td> </tr> <tr> <td></td> <td>x___</td> <td>For manufacturer setting</td> </tr> <tr> <td></td> <td>__x_</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td></td> <td>_x__</td> <td>0h</td> </tr> <tr> <td></td> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting digit		Explanation	Initial value	HEX.	BIN.	___x	___x	FLS (Upper stroke limit) selection 0: Disabled 1: Enabled	0h		_x_	RLS (Lower stroke limit) selection 0: Disabled 1: Enabled		_x__	For manufacturer setting		x___	For manufacturer setting		__x_	For manufacturer setting	0h		_x__	0h		x___	0h		
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		<p>Convert the setting value into hexadecimal as follows.</p>  <table border="1"> <thead> <tr> <th rowspan="2">Signal name</th> <th colspan="2">Initial value</th> </tr> <tr> <th>BIN</th> <th>HEX</th> </tr> </thead> <tbody> <tr> <td>FLS (Upper stroke limit) selection</td> <td>0</td> <td rowspan="4">0</td> </tr> <tr> <td>RLS (Lower stroke limit) selection</td> <td>0</td> </tr> <tr> <td></td> <td>0</td> </tr> <tr> <td></td> <td>0</td> </tr> </tbody> </table> <p>BIN 0: Use for an external input signal. BIN 1: Automatic on</p>	Signal name	Initial value		BIN	HEX	FLS (Upper stroke limit) selection	0	0	RLS (Lower stroke limit) selection	0		0		0																	
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13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range																																									
PD07	*DO1	<p>Output device selection 1 You can assign any output device to the CN3-13 pin. As the initial value, MBR (Electromagnetic brake interlock) is assigned to the pin.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>__ x x</td> <td>Device selection Refer to table 13.8 for settings.</td> <td>05h</td> </tr> <tr> <td>_ x _ _</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>x _ _ _</td> <td>0h</td> </tr> </tbody> </table> <p>Table 13.8 Selectable output devices</p> <table border="1"> <thead> <tr> <th>Setting value</th> <th>Output device</th> </tr> </thead> <tbody> <tr><td>00</td><td>Always off</td></tr> <tr><td>02</td><td>RD (Ready)</td></tr> <tr><td>03</td><td>ALM (Malfunction)</td></tr> <tr><td>04</td><td>INP (In-position)</td></tr> <tr><td>05</td><td>MBR (Electromagnetic brake interlock)</td></tr> <tr><td>06</td><td>DB (Dynamic brake interlock)</td></tr> <tr><td>07</td><td>TLC (Limiting torque)</td></tr> <tr><td>08</td><td>WNG (Warning)</td></tr> <tr><td>09</td><td>BWNG (Battery warning)</td></tr> <tr><td>0A</td><td>SA (Speed reached)</td></tr> <tr><td>0C</td><td>ZSP (Zero speed detection)</td></tr> <tr><td>0F</td><td>CDPS (Variable gain selection)</td></tr> <tr><td>11</td><td>ABSV (Absolute position undetermined)</td></tr> <tr><td>17</td><td>MTTR (During tough drive)</td></tr> </tbody> </table>	Setting digit	Explanation	Initial value	__ x x	Device selection Refer to table 13.8 for settings.	05h	_ x _ _	For manufacturer setting	0h	x _ _ _	0h	Setting value	Output device	00	Always off	02	RD (Ready)	03	ALM (Malfunction)	04	INP (In-position)	05	MBR (Electromagnetic brake interlock)	06	DB (Dynamic brake interlock)	07	TLC (Limiting torque)	08	WNG (Warning)	09	BWNG (Battery warning)	0A	SA (Speed reached)	0C	ZSP (Zero speed detection)	0F	CDPS (Variable gain selection)	11	ABSV (Absolute position undetermined)	17	MTTR (During tough drive)	Refer to Name and function column.	
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PD08	*DO2	<p>Output device selection 2 You can assign any output device to the CN3-9 pin. INP (In-position) is assigned as the initial value. The devices that can be assigned and the setting method are the same as in [Pr. PD07].</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>__ x x</td> <td>Device selection Refer to table 13.8 in [Pr. PD07] for settings.</td> <td>04h</td> </tr> <tr> <td>_ x _ _</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>x _ _ _</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	__ x x	Device selection Refer to table 13.8 in [Pr. PD07] for settings.	04h	_ x _ _	For manufacturer setting	0h	x _ _ _	0h	Refer to Name and function column.																															
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_ x _ _	For manufacturer setting	0h																																											
x _ _ _		0h																																											
PD09	*DO3	<p>Output device selection 3 You can assign any output device to the CN3-15 pin. ALM (Malfunction) is assigned as the initial value. The devices that can be assigned and the setting method are the same as in [Pr. PD07].</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>__ x x</td> <td>Device selection Refer to table 13.8 in [Pr. PD07] for settings.</td> <td>03h</td> </tr> <tr> <td>_ x _ _</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>x _ _ _</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	__ x x	Device selection Refer to table 13.8 in [Pr. PD07] for settings.	03h	_ x _ _	For manufacturer setting	0h	x _ _ _	0h	Refer to Name and function column.																															
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No.	Symbol	Name and function	Initial value [unit]	Setting range														
PD11	*DIF	Input filter setting Select the input filter. <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Setting digit</th> <th style="width: 65%;">Explanation</th> <th style="width: 20%;">Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> Input signal filter selection Refer to the servo system controller instruction manual for the setting. If external input signal causes chattering due to noise, etc., input filter is used to suppress it. 0: None 1: 0.888 [ms] 2: 1.777 [ms] 3: 2.666 [ms] 4: 3.555 [ms] </td> <td>4h</td> </tr> <tr> <td>__x_</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Input signal filter selection Refer to the servo system controller instruction manual for the setting. If external input signal causes chattering due to noise, etc., input filter is used to suppress it. 0: None 1: 0.888 [ms] 2: 1.777 [ms] 3: 2.666 [ms] 4: 3.555 [ms]	4h	__x_	For manufacturer setting	0h	_x__	0h	x___	0h	Refer to Name and function column.		
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PD12	*DOP1	Function selection D-1 <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Setting digit</th> <th style="width: 65%;">Explanation</th> <th style="width: 20%;">Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>0h</td> </tr> <tr> <td>x___</td> <td> Servo motor thermistor enabled/disabled selection 0: Enabled 1: Disabled For servo motors without thermistor, the setting will be disabled. This parameter is used by servo amplifier with software version A1 or later. </td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	0h	_x__	0h	x___	Servo motor thermistor enabled/disabled selection 0: Enabled 1: Disabled For servo motors without thermistor, the setting will be disabled. This parameter is used by servo amplifier with software version A1 or later.	0h	Refer to Name and function column.		
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PD13	*DOP2	Function selection D-2 Select a condition to turn on INP (In-position). This parameter is supported with software version A4 or later. <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Setting digit</th> <th style="width: 65%;">Explanation</th> <th style="width: 20%;">Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td> INP (In-position) on condition selection Select a condition that INP (In-position) is turned on. 0: Droop pulses are within the in-position range. 1: The command pulse frequency is 0, and droop pulses are within the in-position range. When the position command is not inputted for about 1 ms, the command pulse frequency is decided as 0. </td> <td>0h</td> </tr> <tr> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	0h	_x__	INP (In-position) on condition selection Select a condition that INP (In-position) is turned on. 0: Droop pulses are within the in-position range. 1: The command pulse frequency is 0, and droop pulses are within the in-position range. When the position command is not inputted for about 1 ms, the command pulse frequency is decided as 0.	0h	x___	For manufacturer setting	0h	Refer to the Name and function column.	
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13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range																								
PD14	*DOP3	<p>Function selection D-3</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td> <p>Selection of the output device at warning occurrence</p> <p>Select WNG (Warning) and ALM (Malfunction) output status at warning occurrence.</p> <p>Servo amplifier output</p> <table border="1"> <thead> <tr> <th>Setting value</th> <th>(Note 1) Device status</th> </tr> </thead> <tbody> <tr> <td>0</td> <td> <p>WNG: 1 (On) after warning occurrence, 0 (Off) before.</p> <p>ALM: 1 (On) before warning occurrence, 0 (Off) after.</p> </td> </tr> <tr> <td>1</td> <td> <p>WNG: 1 (On) before warning occurrence, 0 (Off) after.</p> <p>ALM: 1 (On) after warning occurrence, 0 (Off) before.</p> </td> </tr> </tbody> </table> <p>Note 1. 0: Off 1: On 2. Although ALM is turned off upon occurrence of the warning, the forced stop deceleration is performed.</p> </td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>x___</td> <td></td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	<p>Selection of the output device at warning occurrence</p> <p>Select WNG (Warning) and ALM (Malfunction) output status at warning occurrence.</p> <p>Servo amplifier output</p> <table border="1"> <thead> <tr> <th>Setting value</th> <th>(Note 1) Device status</th> </tr> </thead> <tbody> <tr> <td>0</td> <td> <p>WNG: 1 (On) after warning occurrence, 0 (Off) before.</p> <p>ALM: 1 (On) before warning occurrence, 0 (Off) after.</p> </td> </tr> <tr> <td>1</td> <td> <p>WNG: 1 (On) before warning occurrence, 0 (Off) after.</p> <p>ALM: 1 (On) after warning occurrence, 0 (Off) before.</p> </td> </tr> </tbody> </table> <p>Note 1. 0: Off 1: On 2. Although ALM is turned off upon occurrence of the warning, the forced stop deceleration is performed.</p>	Setting value	(Note 1) Device status	0	<p>WNG: 1 (On) after warning occurrence, 0 (Off) before.</p> <p>ALM: 1 (On) before warning occurrence, 0 (Off) after.</p>	1	<p>WNG: 1 (On) before warning occurrence, 0 (Off) after.</p> <p>ALM: 1 (On) after warning occurrence, 0 (Off) before.</p>	0h	_x__	For manufacturer setting	0h	x___		0h	Refer to Name and function column.				
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_x__	For manufacturer setting	0h																										
x___		0h																										
PD15	*IDCS	<p>Driver communication setting</p> <p>Select master/slave axis for the driver communication.</p> <p>This is available only when the deceleration to a stop function is disabled. When the deceleration to a stop function is enabled, [AL. 37] will occur.</p> <p>This parameter is supported with software version A2 or later.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> <p>Master axis operation selection</p> <p>Setting "1" other than in standard control mode will trigger [AL. 37].</p> <p>0: Disabled (not using master-slave operation function)</p> <p>1: Enabled (this servo amplifier: master axis)</p> </td> <td>0h</td> </tr> <tr> <td>__x_</td> <td> <p>Slave axis operation selection</p> <p>Setting "1" other than in standard control mode will trigger [AL. 37].</p> <p>0: Disabled (not using master-slave operation function)</p> <p>1: Enabled (this servo amplifier: slave axis)</p> </td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>x___</td> <td></td> <td>0h</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th>Master-slave operation function</th> <th>Setting value</th> </tr> </thead> <tbody> <tr> <td>Not used</td> <td>0000</td> </tr> <tr> <td rowspan="2">Used</td> <td>Master</td> <td>0001</td> </tr> <tr> <td>Slave</td> <td>0010</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	<p>Master axis operation selection</p> <p>Setting "1" other than in standard control mode will trigger [AL. 37].</p> <p>0: Disabled (not using master-slave operation function)</p> <p>1: Enabled (this servo amplifier: master axis)</p>	0h	__x_	<p>Slave axis operation selection</p> <p>Setting "1" other than in standard control mode will trigger [AL. 37].</p> <p>0: Disabled (not using master-slave operation function)</p> <p>1: Enabled (this servo amplifier: slave axis)</p>	0h	_x__	For manufacturer setting	0h	x___		0h	Master-slave operation function	Setting value	Not used	0000	Used	Master	0001	Slave	0010	Refer to Name and function column.	
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Not used	0000																											
Used	Master	0001																										
	Slave	0010																										

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

No.	Symbol	Name and function	Initial value [unit]	Setting range											
PD16	*MD1	<p>Driver communication setting - Master - Transmit data selection 1 Select transmit data from master axis to slave axis. When setting this amplifier as master axis ([Pr. PD15] is "__ 0 1"), select "__ 3 8 (torque command)" with this parameter. This parameter is supported with software version A2 or later.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>__ x x</td> <td>Transmission data selection 00: Disabled 38: Torque command</td> <td>00h</td> </tr> <tr> <td>__ x __</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>x __ __</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	__ x x	Transmission data selection 00: Disabled 38: Torque command	00h	__ x __	For manufacturer setting	0h	x __ __	0h	Refer to Name and function column.	
Setting digit	Explanation	Initial value													
__ x x	Transmission data selection 00: Disabled 38: Torque command	00h													
__ x __	For manufacturer setting	0h													
x __ __		0h													
PD17	*MD2	<p>Driver communication setting - Master - Transmit data selection 2 Select transmit data from master axis to slave axis. When setting this amplifier as master axis ([Pr. PD15] is "__ 0 1"), select "__ 3 A (speed limit command)" with this parameter. This parameter is supported with software version A2 or later.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>__ x x</td> <td>Transmission data selection 00: Disabled 3A: speed limit command</td> <td>00h</td> </tr> <tr> <td>__ x __</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>x __ __</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	__ x x	Transmission data selection 00: Disabled 3A: speed limit command	00h	__ x __	For manufacturer setting	0h	x __ __	0h	Refer to Name and function column.	
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__ x x	Transmission data selection 00: Disabled 3A: speed limit command	00h													
__ x __	For manufacturer setting	0h													
x __ __		0h													
PD20	*SLA1	<p>Driver communication setting - Slave - Master axis No. selection 1 Select a master axis when this amplifier is slave axis. When setting this amplifier as slave axis ([Pr. PD15] is "__ 1 0"), set the axis No. of the servo amplifier of master. Refer to section 4.3.1 of "MR-J4-_B_-(-RJ) Servo Amplifier Instruction Manual" for details of axis Nos. Setting "0" disables this parameter. This parameter is supported with software version A2 or later.</p>	0	0 to 32											
PD30	TLC	<p>Master-slave operation - Torque command coefficient on slave Set an internal torque command coefficient to torque command value received from master axis. This parameter is enabled when this amplifier is set as slave axis ([Pr. PD15] is "__ 1 0"). The maximum value is 500. Setting over 500 will be 500. Setting 100 [%] means multiplication of one. The torque ratio will be 100 (master) to 100 (slave). Setting 90 [%] means multiplication of 0.9. The torque ratio will be 100 (master) to 90 (slave). This parameter is supported with software version A2 or later.</p>	0 [%]	0 to 500											

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No.	Symbol	Name and function	Initial value [unit]	Setting range
PD31	VLC	<p>Master-slave operation - Speed limit coefficient on slave</p> <p>Set an internal speed limit value coefficient to speed limit command value received from master axis.</p> <p>This parameter is enabled when this amplifier is set as slave axis ([Pr. PD15] is " __ 1 0").</p> <p>The maximum value is 500. Setting over 500 will be 500.</p> <p>Setting 100 [%] means multiplication of one.</p> <p>Setting example: [Pr. PD31 (VLC)] = 140 [%], [Pr. PD32 (VLL)] = 300 [r/min], and master side acceleration/deceleration at 1000 [r/min]</p> <p>This parameter is supported with software version A2 or later.</p>	0 [%]	0 to 500
PD32	VLL	<p>Master-slave operation - Speed limit adjusted value on slave</p> <p>Set a minimum value for internal speed limit value.</p> <p>This parameter is enabled when this amplifier is set as slave axis ([Pr. PD15] is " __ 1 0").</p> <p>The speed limit value will not be this setting value or lower.</p> <p>This parameter ensures torque control range at low speed driving (avoid area likely to reach speed limit). Set 100 to 500 [r/min] normally as a reference.</p> <p>Refer to [Pr. PD31] for the setting example.</p> <p>This parameter is supported with software version A2 or later.</p>	0 [r/min]	0 to 32767

(e) Extension setting 2 parameters ([Pr. PE_ _ _])

No.	Symbol	Name and function	Initial value [Unit]	Setting range													
PE41	EOP3	<p>Function selection E-3</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___ x</td> <td>Robust filter selection 0: Disabled 1: Enabled When you select "Enabled" of this digit, the machine resonance suppression filter 5 set in [Pr. PB51] is not available.</td> <td>0h</td> </tr> <tr> <td>__ x _</td> <td rowspan="3">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_ x _ _</td> <td>0h</td> </tr> <tr> <td>x _ _ _</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___ x	Robust filter selection 0: Disabled 1: Enabled When you select "Enabled" of this digit, the machine resonance suppression filter 5 set in [Pr. PB51] is not available.	0h	__ x _	For manufacturer setting	0h	_ x _ _	0h	x _ _ _	0h	Refer to Name and function column.	
Setting digit	Explanation	Initial value															
___ x	Robust filter selection 0: Disabled 1: Enabled When you select "Enabled" of this digit, the machine resonance suppression filter 5 set in [Pr. PB51] is not available.	0h															
__ x _	For manufacturer setting	0h															
_ x _ _		0h															
x _ _ _		0h															
PE44	LMCP	<p>Lost motion compensation positive-side compensation value selection</p> <p>Set the lost motion compensation for when reverse rotation (CW) switches to forward rotation (CCW) in increments of 0.01% assuming the rated torque as 100%.</p> <p>This parameter setting is available with servo amplifiers with software version A4 or later.</p>	0 [0.01%]	0 to 30000													
PE45	LMCN	<p>Lost motion compensation negative-side compensation value selection</p> <p>Set the lost motion compensation for when forward rotation (CCW) switches to reverse rotation (CW) in increments of 0.01% assuming the rated torque as 100%.</p> <p>This parameter setting is available with servo amplifiers with software version A4 or later.</p>	0 [0.01%]	0 to 30000													

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No.	Symbol	Name and function	Initial value [Unit]	Setting range														
PE46	LMFLT	<p>Lost motion filter setting</p> <p>Set the time constant of the lost motion compensation filter in increments of 0.1 ms. When "0" is set, the torque is compensated with the value set in [Pr. PE44] and [Pr. PE45]. When other than "0" is set, the torque is compensated with the high-pass filter output value of the set time constant, and the lost motion compensation will continue. This parameter setting is available with servo amplifiers with software version A4 or later.</p>	0 [0.1 ms]	0 to 30000														
PE47	TOF	<p>Torque offset</p> <p>Set this when canceling unbalanced torque of vertical axis. Set this assuming the rated torque of the servo motor as 100%. The torque offset does not need to be set for a machine not generating unbalanced torque. The torque offset set with this parameter will be enabled in the position control mode, speed control mode, and torque control mode. Input commands assuming torque offset for the torque control mode. This parameter setting is available with servo amplifiers with software version A4 or later.</p>	0 [0.01%]	-10000 to 10000														
PE48	*LMOP	<p>Lost motion compensation function selection</p> <p>Select the lost motion compensation function. This parameter setting is available with servo amplifiers with software version A4 or later.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Setting value</th> <th style="width: 60%;">Explanation</th> <th style="width: 25%;">Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Lost motion compensation selection 0: Disabled 1: Enabled</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>Unit setting of lost motion compensation non-sensitive band 0: 1 pulse unit 1: 1 kpulse unit</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>0h</td> </tr> </tbody> </table>	Setting value	Explanation	Initial value	___x	Lost motion compensation selection 0: Disabled 1: Enabled	0h	__x_	Unit setting of lost motion compensation non-sensitive band 0: 1 pulse unit 1: 1 kpulse unit	0h	_x__	For manufacturer setting	0h	x___	0h	Refer to the Name and function column.	
Setting value	Explanation	Initial value																
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__x_	Unit setting of lost motion compensation non-sensitive band 0: 1 pulse unit 1: 1 kpulse unit	0h																
_x__	For manufacturer setting	0h																
x___		0h																
PE49	LMCD	<p>Lost motion compensation timing</p> <p>Set the lost motion compensation timing in increments of 0.1 ms. You can delay the timing to perform the lost motion compensation for the set time. This parameter setting is available with servo amplifiers with software version A4 or later.</p>	0 [0.1 ms]	0 to 30000														
PE50	LMCT	<p>Lost motion compensation non-sensitive band</p> <p>Set the lost motion compensation non-sensitive band. When the fluctuation of droop pulses equals to or less than the setting value, the speed will be 0. Setting can be changed in [Pr. PE48]. Set the parameter per encoder unit. This parameter setting is available with servo amplifiers with software version A4 or later.</p>	0 [pulse]/ [kpulse]	0 to 65535														

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(f) Extension setting 3 parameters ([Pr. PF__])

No.	Symbol	Name and function	Initial value [unit]	Setting range																							
PF06	*FOP5	Function selection F-5	Refer to Name and function column.																								
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__x_	For manufacturer setting	0h																									
_x__		0h																									
x___		0h																									
PF12	DBT	Electronic dynamic brake operating time Set an operating time for the electronic dynamic brake.	2000 [ms]	0 to 10000																							
PF21	DRT	Drive recorder switching time setting Set a drive recorder switching time. When a USB communication is cut during using a graph function, the function will be changed to the drive recorder function after the setting time of this parameter. When a value from "1" to "32767" is set, it will switch after the setting value. However, when "0" is set, it will switch after 600 s. When "-1" is set, the drive recorder function is disabled.	0 [s]	-1 to 32767																							
PF23	OSCL1	Vibration tough drive - Oscillation detection level Set a filter readjustment sensitivity of [Pr. PB13 Machine resonance suppression filter 1] and [Pr. PB15 Machine resonance suppression filter 2] while the vibration tough drive is enabled. Example: When you set "50" to the parameter, the filter will be readjusted at the time of 50% or more oscillation level.	50 [%]	0 to 100																							
PF24	*OSCL2	Vibration tough drive function selection	Refer to Name and function column.																								
		<table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td> Oscillation detection alarm selection 0: [AL. 54 Oscillation detection] will occur at oscillation detection. 1: [AL. F3.1 Oscillation detection warning] will occur at oscillation detection. 2: Oscillation detection function disabled Select alarm or warning when an oscillation continues at a filter readjustment sensitivity level of [Pr. PF23]. The digit is continuously enabled regardless of the vibration tough drive in [Pr. PA20]. </td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td></td> <td>0h</td> </tr> <tr> <td>x___</td> <td></td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Oscillation detection alarm selection 0: [AL. 54 Oscillation detection] will occur at oscillation detection. 1: [AL. F3.1 Oscillation detection warning] will occur at oscillation detection. 2: Oscillation detection function disabled Select alarm or warning when an oscillation continues at a filter readjustment sensitivity level of [Pr. PF23]. The digit is continuously enabled regardless of the vibration tough drive in [Pr. PA20].	0h	__x_	For manufacturer setting	0h	_x__		0h	x___		0h										
Setting digit	Explanation	Initial value																									
___x	Oscillation detection alarm selection 0: [AL. 54 Oscillation detection] will occur at oscillation detection. 1: [AL. F3.1 Oscillation detection warning] will occur at oscillation detection. 2: Oscillation detection function disabled Select alarm or warning when an oscillation continues at a filter readjustment sensitivity level of [Pr. PF23]. The digit is continuously enabled regardless of the vibration tough drive in [Pr. PA20].	0h																									
__x_	For manufacturer setting	0h																									
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x___		0h																									

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No.	Symbol	Name and function	Initial value [unit]	Setting range
PF25	CVAT	<p>SEMI-F47 function - Instantaneous power failure detection time</p> <p>Set the time of the [AL. 10.1 Voltage drop in the control circuit power] occurrence.</p> <p>To disable the parameter, select "Disabled (_ 0 _)" of "SEMI-F47 function selection" in [Pr. PA20].</p> <p>The [Pr. PA20 SEMI-F47 function selection] and [Pr. PF25 SEMI-F47 function - Instantaneous power failure detection time] settings of the drive unit must be the same as [Pr. PA17 SEMI-F47 function selection] and [Pr. PA18 SEMIF47 function - Instantaneous power failure detection time] settings of the converter unit.</p>	200 [ms]	30 to 200
PF31	FRIC	<p>Machine diagnosis function - Friction judgment speed</p> <p>Set a servo motor speed to divide a friction estimation area into high and low for the friction estimation process of the machine diagnosis.</p> <p>However, setting "0" will be the value half of the rated speed.</p> <p>When your operation pattern is under rated speed, we recommend that you set half value to the maximum speed with this.</p>	0 [r/min]	0 to Permissible speed

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

13.3 Troubleshooting

POINT	
	<ul style="list-style-type: none"> ● Refer to "MELSERVO-J4 Servo Amplifier Instruction Manual (Troubleshooting)" for details of alarms and warnings. ● As soon as an alarm occurs, make the Servo-off status and interrupt the main circuit power. ● [AL. 37 Parameter error] and warnings (except [AL. F0 Tough drive warning]) are not recorded in the alarm history.

When an error occurs during operation, the corresponding alarm and warning are displayed. When an alarm or warning is displayed, refer to "MELSERVO-J4 Servo Amplifier Instruction Manual (Troubleshooting)" to remove the failure. When an alarm occurs, ALM will turn off.

13.3.1 Explanation for the lists

(1) No./Name/Detail No./Detail name

Indicates each No./Name/Detail No./Detail name of alarms or warnings.

(2) Stop method

For the alarms and warnings in which "SD" is written in the stop method column, the servo motor stops with the dynamic brake after forced stop deceleration. For the alarms and warnings in which "DB" or "EDB" is written in the stop method column, the servo motor stops with the dynamic brake without forced stop deceleration.

(3) Alarm deactivation

After cause of the alarm has been removed, the alarm can be deactivated by any of the methods marked ○ in the alarm deactivation column. Warnings are automatically canceled after the cause of occurrence is removed. Alarms are deactivated with alarm reset, CPU reset, or cycling the power.

Alarm deactivation	Explanation
Alarm reset	1. Reset command from controller 2. Click the "Occurring Alarm Reset" in the "Alarm Display" window of MR Configurator2
CPU reset	Resetting the controller itself
Cycling the power	Turning the power off and then turning it on again.

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13.3.2 Alarm list

	No.	Name	Detail No.	Detail name	Stop method (Note 2, 3)	Alarm deactivation		
						Alarm reset	CPU reset	Cycling the power
Alarm	10	Undervoltage	10.1	Voltage drop in the control circuit power	EDB	○	○	○
			10.2	Voltage drop in the main circuit power	SD	○	○	○
	11	Switch setting error	11.1	Axis number setting error/ Station number setting error	DB	/	/	○
			11.2	Disabling control axis setting error	DB	/	/	○
	12	Memory error 1 (RAM)	12.1	RAM error 1	DB	/	/	○
			12.2	RAM error 2	DB	/	/	○
			12.3	RAM error 3	DB	/	/	○
			12.4	RAM error 4	DB	/	/	○
			12.5	RAM error 5	DB	/	/	○
			12.6	RAM error 6	DB	/	/	○
	13	Clock error	13.1	Clock error 1	DB	/	/	○
			13.2	Clock error 2	DB	/	/	○
	14	Control process error	14.1	Control process error 1	DB	/	/	○
			14.2	Control process error 2	DB	/	/	○
			14.3	Control process error 3	DB	/	/	○
			14.4	Control process error 4	DB	/	/	○
			14.5	Control process error 5	DB	/	/	○
			14.6	Control process error 6	DB	/	/	○
			14.7	Control process error 7	DB	/	/	○
			14.8	Control process error 8	DB	/	/	○
			14.9	Control process error 9	DB	/	/	○
			14.A	Control process error 10	DB	/	/	○
			14.B	Control process error 11	DB	/	/	○
	15	Memory error 2 (EEP-ROM)	15.1	EEP-ROM error at power on	DB	/	/	○
			15.2	EEP-ROM error during operation	DB	/	/	○
			15.4	Home position information read error	DB	/	/	○
	16	Encoder initial communication error 1	16.1	Encoder initial communication - Receive data error 1	DB	/	/	○
			16.2	Encoder initial communication - Receive data error 2	DB	/	/	○
			16.3	Encoder initial communication - Receive data error 3	DB	/	/	○
			16.5	Encoder initial communication - Transmission data error 1	DB	/	/	○
			16.6	Encoder initial communication - Transmission data error 2	DB	/	/	○
			16.7	Encoder initial communication - Transmission data error 3	DB	/	/	○
			16.A	Encoder initial communication - Process error 1	DB	/	/	○
16.B			Encoder initial communication - Process error 2	DB	/	/	○	
16.C			Encoder initial communication - Process error 3	DB	/	/	○	
16.D			Encoder initial communication - Process error 4	DB	/	/	○	
16.E			Encoder initial communication - Process error 5	DB	/	/	○	
16.F			Encoder initial communication - Process error 6	DB	/	/	○	

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	No.	Name	Detail No.	Detail name	Stop method (Note 2, 3)	Alarm deactivation		
						Alarm reset	CPU reset	Cycling the power
Alarm	17	Board error	17.1	Board error 1	DB	/	/	○
			17.3	Board error 2	DB	/	/	○
			17.4	Board error 3	DB	/	/	○
			17.5	Board error 4	DB	/	/	○
			17.6	Board error 5	DB	/	/	○
			17.7	Board error 7	DB	/	/	○
			17.8	Board error 6 (Note 6)	EDB	/	/	○
			17.9	Board error 8	DB	/	/	○
	19	Memory error 3 (Flash-ROM)	19.1	Flash-ROM error 1	DB	/	/	○
			19.2	Flash-ROM error 2	DB	/	/	○
			19.3	Flash-ROM error 3	DB	/	/	○
	1A	Servo motor combination error	1A.1	Servo motor combination error 1	DB	/	/	○
			1A.2	Servo motor control mode combination error	DB	/	/	○
			1A.4	Servo motor combination error 2	DB	/	/	○
	1B	Converter error	1B.1	Converter unit error	DB	/	/	○
	1E	Encoder initial communication error 2	1E.1	Encoder malfunction	DB	/	/	○
			1E.2	Load-side encoder malfunction	DB	/	/	○
	1F	Encoder initial communication error 3	1F.1	Incompatible encoder	DB	/	/	○
			1F.2	Incompatible load-side encoder	DB	/	/	○
	20	Encoder normal communication error 1	20.1	Encoder normal communication - Receive data error 1	EDB	/	/	○
			20.2	Encoder normal communication - Receive data error 2	EDB	/	/	○
			20.3	Encoder normal communication - Receive data error 3	EDB	/	/	○
			20.5	Encoder normal communication - Transmission data error 1	EDB	/	/	○
			20.6	Encoder normal communication - Transmission data error 2	EDB	/	/	○
			20.7	Encoder normal communication - Transmission data error 3	EDB	/	/	○
			20.9	Encoder normal communication - Receive data error 4	EDB	/	/	○
			20.A	Encoder normal communication - Receive data error 5	EDB	/	/	○
	21	Encoder normal communication error 2	21.1	Encoder data error 1	EDB	/	/	○
21.2			Encoder data update error	EDB	/	/	○	
21.3			Encoder data waveform error	EDB	/	/	○	
21.4			Encoder non-signal error	EDB	/	/	○	
21.5			Encoder hardware error 1	EDB	/	/	○	
21.6			Encoder hardware error 2	EDB	/	/	○	
21.9			Encoder data error 2	EDB	/	/	○	

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	No.	Name	Detail No.	Detail name	Stop method (Note 2, 3)	Alarm deactivation		
						Alarm reset	CPU reset	Cycling the power
Alarm	24	Main circuit error	24.1	Ground fault detected by hardware detection circuit	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			24.2	Ground fault detected by software detection function	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	25	Absolute position erased	25.1	Servo motor encoder - Absolute position erased	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			25.2	Scale measurement encoder - Absolute position erased	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	27	Initial magnetic pole detection error	27.1	Initial magnetic pole detection - Abnormal termination	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			27.2	Initial magnetic pole detection - Time out error	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			27.3	Initial magnetic pole detection - Limit switch error	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			27.4	Initial magnetic pole detection - Estimated error	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			27.5	Initial magnetic pole detection - Position deviation error	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			27.6	Initial magnetic pole detection - Speed deviation error	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			27.7	Initial magnetic pole detection - Current error	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	28	Linear encoder error 2	28.1	Linear encoder - Environment error	EDB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	2A	Linear encoder error 1	2A.1	Linear encoder error 1-1	EDB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			2A.2	Linear encoder error 1-2	EDB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			2A.3	Linear encoder error 1-3	EDB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			2A.4	Linear encoder error 1-4	EDB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			2A.5	Linear encoder error 1-5	EDB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			2A.6	Linear encoder error 1-6	EDB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			2A.7	Linear encoder error 1-7	EDB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			2A.8	Linear encoder error 1-8	EDB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	2B	Encoder counter error	2B.1	Encoder counter error 1	EDB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			2B.2	Encoder counter error 2	EDB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	30	Regenerative error	30.1	Regeneration heat error	DB	<input type="checkbox"/> (Note 1)	<input type="checkbox"/> (Note 1)	<input type="checkbox"/> (Note 1)
			30.2	Regeneration signal error	DB	<input type="checkbox"/> (Note 1)	<input type="checkbox"/> (Note 1)	<input type="checkbox"/> (Note 1)
			30.3	Regeneration feedback signal error	DB	<input type="checkbox"/> (Note 1)	<input type="checkbox"/> (Note 1)	<input type="checkbox"/> (Note 1)
	31	Overspeed	31.1	Abnormal motor speed	SD	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	32	Overcurrent	32.1	Overcurrent detected at hardware detection circuit (during operation)	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			32.2	Overcurrent detected at software detection function (during operation)	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			32.3	Overcurrent detected at hardware detection circuit (during a stop)	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
			32.4	Overcurrent detected at software detection function (during a stop)	DB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	33	Overvoltage	33.1	Main circuit voltage error	EDB	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

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	No.	Name	Detail No.	Detail name	Stop method (Note 2, 3)	Alarm deactivation		
						Alarm reset	CPU reset	Cycling the power
Alarm	34	SSCNET receive error 1	34.1	SSCNET receive data error	SD	○	○ (Note 5)	○
			34.2	SSCNET connector connection error	SD	○	○	○
			34.3	SSCNET communication data error	SD	○	○	○
			34.4	Hardware error signal detection	SD	○	○	○
			34.5	SSCNET receive data error (safety observation function)	SD	○	○	○
			34.6	SSCNET communication data error (safety observation function)	SD	○	○	○
	35	Command frequency error	35.1	Command frequency error	SD	○	○	○
	36	SSCNET receive error 2	36.1	Continuous communication data error	SD	○	○	○
			36.2	Continuous communication data error (safety observation function)	SD	○	○	○
	37	Parameter error	37.1	Parameter setting range error	DB	△	○	○
			37.2	Parameter combination error	DB	△	○	○
			37.3	Point table setting error	DB	△	△	○
	39	Program error	39.1	Program error	DB	△	△	○
			39.2	Instruction argument external error	DB	△	△	○
			39.3	Register No. error	DB	△	△	○
			39.4	Non-correspondence instruction error	DB	△	△	○
	3A	Inrush current suppression circuit error	3A.1	Inrush current suppression circuit error	EDB	△	△	○
	3D	Parameter setting error for driver communication	3D.1	Parameter combination error for driver communication on slave	DB	△	△	○
			3D.2	Parameter combination error for driver communication on master	DB	△	△	○
	3E	Operation mode error	3E.1	Operation mode error	DB	△	○	○
			3E.6	Operation mode switch error	DB	△	△	○
	42	Servo control error (for linear servo motor and direct drive motor)	42.1	Servo control error by position deviation	EDB	(Note 4)	(Note 4)	○
			42.2	Servo control error by speed deviation	EDB	(Note 4)	(Note 4)	○
			42.3	Servo control error by torque/thrust deviation	EDB	(Note 4)	(Note 4)	○
		Fully closed loop control error (for fully closed loop control)	42.8	Fully closed loop control error by position deviation	EDB	(Note 4)	(Note 4)	○
			42.9	Fully closed loop control error by speed deviation	EDB	(Note 4)	(Note 4)	○
42.A			Fully closed loop control error by position deviation during command stop	EDB	(Note 4)	(Note 4)	○	
45	Main circuit device overheat	45.1	Main circuit device overheat error 1	SD	○ (Note 1)	○ (Note 1)	○ (Note 1)	
		45.2	Main circuit device overheat error 2	SD	○ (Note 1)	○ (Note 1)	○ (Note 1)	

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	No.	Name	Detail No.	Detail name	Stop method (Note 2, 3)	Alarm deactivation		
						Alarm reset	CPU reset	Cycling the power
Alarm	46	Servo motor overheat	46.1	Abnormal temperature of servo motor 1	SD	○ (Note 1)	○ (Note 1)	○ (Note 1)
			46.2	Abnormal temperature of servo motor 2	SD	○ (Note 1)	○ (Note 1)	○ (Note 1)
			46.3	Thermistor disconnected error	SD	○ (Note 1)	○ (Note 1)	○ (Note 1)
			46.4	Thermistor circuit error	SD	○ (Note 1)	○ (Note 1)	○ (Note 1)
			46.5	Abnormal temperature of servo motor 3	DB	○ (Note 1)	○ (Note 1)	○ (Note 1)
			46.6	Abnormal temperature of servo motor 4	DB	○ (Note 1)	○ (Note 1)	○ (Note 1)
	47	Cooling fan error	47.1	Cooling fan stop error	SD	△	△	○
			47.2	Cooling fan speed reduction error	SD	△	△	○
	50	Overload 1	50.1	Thermal overload error 1 during operation	SD	○ (Note 1)	○ (Note 1)	○ (Note 1)
			50.2	Thermal overload error 2 during operation	SD	○ (Note 1)	○ (Note 1)	○ (Note 1)
			50.3	Thermal overload error 4 during operation	SD	○ (Note 1)	○ (Note 1)	○ (Note 1)
			50.4	Thermal overload error 1 during a stop	SD	○ (Note 1)	○ (Note 1)	○ (Note 1)
			50.5	Thermal overload error 2 during a stop	SD	○ (Note 1)	○ (Note 1)	○ (Note 1)
			50.6	Thermal overload error 4 during a stop	SD	○ (Note 1)	○ (Note 1)	○ (Note 1)
	51	Overload 2	51.1	Thermal overload error 3 during operation	DB	○ (Note 1)	○ (Note 1)	○ (Note 1)
			51.2	Thermal overload error 3 during a stop	DB	○ (Note 1)	○ (Note 1)	○ (Note 1)
	52	Error excessive	52.1	Excess droop pulse 1	SD	○	○	○
			52.3	Excess droop pulse 2	SD	○	○	○
			52.4	Error excessive during 0 torque limit	SD	○	○	○
			52.5	Excess droop pulse 3	EDB	○	○	○
	54	Oscillation detection	54.1	Oscillation detection error	EDB	○	○	○
	56	Forced stop error	56.2	Over speed during forced stop	EDB	○	○	○
			56.3	Estimated distance over during forced stop	EDB	○	○	○
	61	Operation error	61.1	Point table setting range error	DB	○	△	○
	63	STO timing error	63.1	STO1 off	DB	○	○	○
			63.2	STO2 off	DB	○	○	○
			63.5	STO by functional safety unit	DB	○	○	○
64	Functional safety unit setting error	64.1	STO input error	DB	△	△	○	
		64.2	Compatibility mode setting error	DB	△	△	○	
		64.3	Operation mode setting error	DB	△	△	○	

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	No.	Name	Detail No.	Detail name	Stop method (Note 2, 3)	Alarm deactivation		
						Alarm reset	CPU reset	Cycling the power
Alarm	65	Functional safety unit connection error	65.1	Functional safety unit communication error 1	SD	/	/	○
			65.2	Functional safety unit communication error 2	SD	/	/	○
			65.3	Functional safety unit communication error 3	SD	/	/	○
			65.4	Functional safety unit communication error 4	SD	/	/	○
			65.5	Functional safety unit communication error 5	SD	/	/	○
			65.6	Functional safety unit communication error 6	SD	/	/	○
			65.7	Functional safety unit communication error 7	SD	/	/	○
			65.8	Functional safety unit shut-off signal error 1	DB	/	/	○
			65.9	Functional safety unit shut-off signal error 2	DB	/	/	○
	66	Encoder initial communication error (safety observation function)	66.1	Encoder initial communication - Receive data error 1 (safety observation function)	DB	/	/	○
			66.2	Encoder initial communication - Receive data error 2 (safety observation function)	DB	/	/	○
			66.3	Encoder initial communication - Receive data error 3 (safety observation function)	DB	/	/	○
			66.7	Encoder initial communication - Transmission data error 1 (safety observation function)	DB	/	/	○
			66.9	Encoder initial communication - Process error 1 (safety observation function)	DB	/	/	○
	67	Encoder normal communication error 1 (safety observation function)	67.1	Encoder normal communication - Receive data error 1 (safety observation function)	DB	/	/	○
			67.2	Encoder normal communication - Receive data error 2 (safety observation function)	DB	/	/	○
			67.3	Encoder normal communication - Receive data error 3 (safety observation function)	DB	/	/	○
			67.4	Encoder normal communication - Receive data error 4 (safety observation function)	DB	/	/	○
			67.7	Encoder normal communication - Transmission data error 1 (safety observation function)	DB	/	/	○
	68	STO diagnosis error	68.1	Mismatched STO signal error	DB	/	/	○
	69	Command error	69.1	Forward rotation-side software limit detection - Command excess error	SD	○	○	○
			69.2	Reverse rotation-side software limit detection - Command excess error	SD	○	○	○
			69.3	Forward rotation stroke end detection - Command excess error	SD	○	○	○
			69.4	Reverse rotation stroke end detection - Command excess error	SD	○	○	○
			69.5	Upper stroke limit detection - Command excess error	SD	○	○	○
			69.6	Lower stroke limit detection - Command excess error	SD	○	○	○

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	No.	Name	Detail No.	Detail name	Stop method (Note 2, 3)	Alarm deactivation		
						Alarm reset	CPU reset	Cycling the power
Alarm	70	Load-side encoder initial communication error 1	70.1	Load-side encoder initial communication - Receive data error 1	DB	/	/	○
			70.2	Load-side encoder initial communication - Receive data error 2	DB	/	/	○
			70.3	Load-side encoder initial communication - Receive data error 3	DB	/	/	○
			70.5	Load-side encoder initial communication - Transmission data error 1	DB	/	/	○
			70.6	Load-side encoder initial communication - Transmission data error 2	DB	/	/	○
			70.7	Load-side encoder initial communication - Transmission data error 3	DB	/	/	○
			70.A	Load-side encoder initial communication - Process error 1	DB	/	/	○
			70.B	Load-side encoder initial communication - Process error 2	DB	/	/	○
			70.C	Load-side encoder initial communication - Process error 3	DB	/	/	○
			70.D	Load-side encoder initial communication - Process error 4	DB	/	/	○
			70.E	Load-side encoder initial communication - Process error 5	DB	/	/	○
			70.F	Load-side encoder initial communication - Process error 6	DB	/	/	○
			71	Load-side encoder normal communication error 1	71.1	Load-side encoder normal communication - Receive data error 1	EDB	/
	71.2	Load-side encoder normal communication - Receive data error 2			EDB	/	/	○
	71.3	Load-side encoder normal communication - Receive data error 3			EDB	/	/	○
	71.5	Load-side encoder normal communication - Transmission data error 1			EDB	/	/	○
	71.6	Load-side encoder normal communication - Transmission data error 2			EDB	/	/	○
	71.7	Load-side encoder normal communication - Transmission data error 3			EDB	/	/	○
	71.9	Load-side encoder normal communication - Receive data error 4			EDB	/	/	○
	71.A	Load-side encoder normal communication - Receive data error 5			EDB	/	/	○

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	No.	Name	Detail No.	Detail name	Stop method (Note 2, 3)	Alarm deactivation		
						Alarm reset	CPU reset	Cycling the power
Alarm	72	Load-side encoder normal communication error 2	72.1	Load-side encoder data error 1	EDB	/	/	○
			72.2	Load-side encoder data update error	EDB	/	/	○
			72.3	Load-side encoder data waveform error	EDB	/	/	○
			72.4	Load-side encoder non-signal error	EDB	/	/	○
			72.5	Load-side encoder hardware error 1	EDB	/	/	○
			72.6	Load-side encoder hardware error 2	EDB	/	/	○
			72.9	Load-side encoder data error 2	EDB	/	/	○
	74	Option card error 1	74.1	Option card error 1	DB	/	/	○
			74.2	Option card error 2	DB	/	/	○
			74.3	Option card error 3	DB	/	/	○
			74.4	Option card error 4	DB	/	/	○
			74.5	Option card error 5	DB	/	/	○
	75	Option card error 2	75.3	Option card connection error	EDB	/	/	○
			75.4	Option card disconnected	DB	/	/	○
	79	Functional safety unit diagnosis error	79.1	Functional safety unit power voltage error	DB	○ (Note 7)	/	○
			79.2	Functional safety unit internal error	DB	/	/	○
			79.3	Abnormal temperature of functional safety unit	SD	○ (Note 7)	/	○
			79.4	Servo amplifier error	SD	/	/	○
			79.5	Input device error	SD	/	/	○
			79.6	Output device error	SD	/	/	○
			79.7	Mismatched input signal error	SD	/	/	○
			79.8	Position feedback fixing error	DB	/	/	○
	7A	Parameter setting error (safety observation function)	7A.1	Parameter verification error (safety observation function)	DB	/	/	○
			7A.2	Parameter setting range error (safety observation function)	DB	/	/	○
			7A.3	Parameter combination error (safety observation function)	DB	/	/	○
			7A.4	Functional safety unit combination error (safety observation function)	DB	/	/	○
	7B	Encoder diagnosis error (safety observation function)	7B.1	Encoder diagnosis error 1 (safety observation function)	DB	/	/	○
			7B.2	Encoder diagnosis error 2 (safety observation function)	DB	/	/	○
			7B.3	Encoder diagnosis error 3 (safety observation function)	DB	/	/	○
			7B.4	Encoder diagnosis error 4 (safety observation function)	DB	/	/	○
	7C	Functional safety unit communication diagnosis error (safety observation function)	7C.1	Functional safety unit communication setting error (safety observation function)	SD	○ (Note 7)	○	○
			7C.2	Functional safety unit communication data error (safety observation function)	SD	○ (Note 7)	○	○
	7D	Safety observation error	7D.1	Stop observation error	DB	○ (Note 3)	/	○
7D.2			Speed observation error	DB	○ (Note 7)	/	○	
82	Master-slave operation error 1	82.1	Master-slave operation error 1	EDB	○	○	○	

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	No.	Name	Detail No.	Detail name	Stop method (Note 2, 3)	Alarm deactivation		
						Alarm reset	CPU reset	Cycling the power
Alarm	84	Network module initialization error	84.1	Network module undetected error	DB	/	/	○
			84.2	Network module initialization error 1	DB	/	/	○
			84.3	Network module initialization error 2	DB	/	/	○
	85	Network module error	85.1	Network module error 1	SD	/	/	○
			85.2	Network module error 2	SD	/	/	○
			85.3	Network module error 3	SD	/	/	○
	86	Network communication error	86.1	Network communication error 1	SD	○	/	○
			86.2	Network communication error 2	SD	○	/	○
			86.3	Network communication error 3	SD	○	/	○
	8A	USB communication time-out error/serial communication time-out error/Modbus-RTU communication time-out error	8A.1	USB communication time-out error/serial communication time-out error	SD	○	○	○
			8A.2	Modbus-RTU communication time-out error	SD	○	○	○
	8D	CC-Link IE communication error	8D.1	CC-Link IE communication error 1	SD	○	/	○
			8D.2	CC-Link IE communication error 2	SD	○	/	○
			8D.3	Master station setting error 1	DB	○	/	○
			8D.5	Master station setting error 2	DB	/	/	○
			8D.6	CC-Link IE communication error 3	SD	○	/	○
			8D.7	CC-Link IE communication error 4	SD	○	/	○
			8D.8	CC-Link IE communication error 5	SD	○	/	○
			8D.9	Synchronization error 1	SD	/	/	○
			8D.A	Synchronization error 2	SD	/	/	○
	8E	USB communication error/serial communication error/Modbus-RTU communication error	8E.1	USB communication receive error/serial communication receive error	SD	○	○	○
			8E.2	USB communication checksum error/serial communication checksum error	SD	○	○	○
			8E.3	USB communication character error/serial communication character error	SD	○	○	○
			8E.4	USB communication command error/serial communication command error	SD	○	○	○
			8E.5	USB communication data number error/serial communication data number error	SD	○	○	○
8E.6			Modbus-RTU communication receive error	SD	○	○	○	
8E.7			Modbus-RTU communication message frame error	SD	○	○	○	
8E.8			Modbus-RTU communication CRC error	SD	○	○	○	
88888	Watchdog	8888_	Watchdog	DB	/	/	○	

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

- Note
1. After resolving the source of trouble, cool the equipment for approximately 30 minutes.
 2. The following shows three stop methods of DB, EDB, and SD.

DB: Stops with dynamic brake. (Coasts for the servo amplifier without dynamic brake.)

Coasts for MR-J4-03A6(-RJ) and MR-J4W2-0303B6. Note that EDB is applied when an alarm below occurs;
[AL. 30.1], [AL. 32.2], [AL. 32.4], [AL. 51.1], [AL. 51.2], [AL. 888]

EDB: Electronic dynamic brake stop (available with specified servo motors)

Refer to the following table for the specified servo motors. The stop method for other than the specified servo motors will be DB.

Series	Servo motor
HG-KR	HG-KR053/HG-KR13/HG-KR23/HG-KR43
HG-MR	HG-MR053/HG-MR13/HG-MR23/HG-MR43
HG-SR	HG-SR51/HG-SR52
HG-AK	HG-AK0136/HG-AK0236/HG-AK0336

SD: Forced stop deceleration

3. This is applicable when [Pr. PA04] is set to the initial value. The stop system of SD can be changed to DB using [Pr. PA04].
4. The alarm can be canceled by setting as follows:
For the fully closed loop control: set [Pr. PE03] to "1 _ _ _".
When a linear servo motor or direct drive motor is used: set [Pr. PL04] to "1 _ _ _".
5. In some controller communication status, the alarm factor may not be removed.
6. This alarm will occur only in the J3 compatibility mode.
7. Reset this while all the safety observation functions are stopped.

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

13.3.3 Warning list

	No.	Name	Detail No.	Detail name	Stop method (Note 2, 3)
Warning	90	Home position return incomplete warning	90.1	Home position return incomplete	
			90.2	Home position return abnormal termination	
			90.5	Z-phase unpassed	
	91	Servo amplifier overheat warning (Note 1)	91.1	Main circuit device overheat warning	
	92	Battery cable disconnection warning	92.1	Encoder battery cable disconnection warning	
			92.3	Battery degradation	
	93	ABS data transfer warning	93.1	ABS data transfer requirement warning during magnetic pole detection	
	95	STO warning	95.1	STO1 off detection	DB
			95.2	STO2 off detection	DB
			95.3	STO warning 1 (safety observation function)	DB
			95.4	STO warning 2 (safety observation function)	DB
			95.5	STO warning 3 (safety observation function)	DB
	96	Home position setting warning	96.1	In-position warning at home positioning	
			96.2	Command input warning at home positioning	
			96.3	Servo off warning at home positioning	
			96.4	Home positioning warning during magnetic pole detection	
	97	Positioning specification warning	97.1	Program operation disabled warning	
			97.2	Next station position warning	
	98	Software limit warning	98.1	Forward rotation-side software stroke limit reached	
			98.2	Reverse rotation-side software stroke limit reached	
	99	Stroke limit warning	99.1	Forward rotation stroke end off	(Note 4, 5)
			99.2	Reverse rotation stroke end off	(Note 4, 5)
			99.4	Upper stroke limit off	(Note 5)
			99.5	Lower stroke limit off	(Note 5)
	9A	Optional unit input data error warning	9A.1	Optional unit input data sign error	
			9A.2	Optional unit BCD input data error	
	9B	Error excessive warning	9B.1	Excess droop pulse 1 warning	
			9B.3	Excess droop pulse 2 warning	
			9B.4	Error excessive warning during 0 torque limit	
	9C	Converter error	9C.1	Converter unit error	
9D	CC-Link IE warning 1	9D.1	Station number switch change warning		
		9D.2	Master station setting warning		
		9D.3	Overlapping station number warning		
		9D.4	Mismatched station number warning		

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

	No.	Name	Detail No.	Detail name	Stop method (Note 2, 3)
Warning	9E	CC-Link IE warning 2	9E.1	CC-Link IE communication warning	
	9F	Battery warning	9F.1	Low battery	
			9F.2	Battery degradation warning	
	E0	Excessive regeneration warning	E0.1	Excessive regeneration warning	
	E1	Overload warning 1	E1.1	Thermal overload warning 1 during operation	
			E1.2	Thermal overload warning 2 during operation	
			E1.3	Thermal overload warning 3 during operation	
			E1.4	Thermal overload warning 4 during operation	
			E1.5	Thermal overload error 1 during a stop	
			E1.6	Thermal overload error 2 during a stop	
			E1.7	Thermal overload error 3 during a stop	
			E1.8	Thermal overload error 4 during a stop	
	E2	Servo motor overheat warning	E2.1	Servo motor temperature warning	
	E3	Absolute position counter warning	E3.1	Multi-revolution counter travel distance excess warning	
			E3.2	Absolute position counter warning	
			E3.4	Absolute positioning counter EEPROM writing frequency warning	
			E3.5	Encoder absolute positioning counter warning	
	E4	Parameter warning	E4.1	Parameter setting range error warning	
	E5	ABS time-out warning	E5.1	Time-out during ABS data transfer	
			E5.2	ABSM off during ABS data transfer	
			E5.3	SON off during ABS data transfer	
	E6	Servo forced stop warning	E6.1	Forced stop warning	SD
			E6.2	SS1 forced stop warning 1 (safety observation function)	SD
E6.3			SS1 forced stop warning 2 (safety observation function)	SD	
E7	Controller forced stop warning	E7.1	Controller forced stop input warning	SD	
E8	Cooling fan speed reduction warning	E8.1	Decreased cooling fan speed warning		
		E8.2	Cooling fan stop		
E9	Main circuit off warning	E9.1	Servo-on signal on during main circuit off	DB	
		E9.2	Bus voltage drop during low speed operation	DB	
		E9.3	Ready-on signal on during main circuit off	DB	
		E9.4	Converter unit forced stop	DB	
EA	ABS servo-on warning	EA.1	ABS servo-on warning		
EB	The other axis error warning	EB.1	The other axis error warning	DB	
EC	Overload warning 2	EC.1	Overload warning 2		

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

	No.	Name	Detail No.	Detail name	Stop method (Note 2, 3)
Warning	ED	Output watt excess warning	ED.1	Output watt excess warning	
	F0	Tough drive warning	F0.1	Instantaneous power failure tough drive warning	
			F0.3	Vibration tough drive warning	
	F2	Drive recorder - Miswriting warning	F2.1	Drive recorder - Area writing time-out warning	
			F2.2	Drive recorder - Data miswriting warning	
	F3	Oscillation detection warning	F3.1	Oscillation detection warning	
	F4	Positioning warning	F4.4	Target position setting range error warning	
			F4.6	Acceleration time constant setting range error warning	
			F4.7	Deceleration time constant setting range error warning	
			F4.9	Home position return type error warning	
	F5	Simple cam function - Cam data miswriting warning	F5.1	Cam data - Area writing time-out warning	
			F5.2	Cam data - Area miswriting warning	
			F5.3	Cam data checksum error	
	F6	Simple cam function - Cam control warning	F6.1	Cam axis one cycle current value restoration failed	
			F6.2	Cam axis feed current value restoration failed	
			F6.3	Cam unregistered error	
			F6.4	Cam control data setting range error	
			F6.5	Cam No. external error	
			F6.6	Cam control inactive	
	F7	Machine diagnosis warning	F7.1	Vibration failure prediction warning	
			F7.2	Friction failure prediction warning	
F7.3			Total travel distance failure prediction warning		

- Note
1. After resolving the source of trouble, cool the equipment for approximately 30 minutes.
 2. The following shows two stop methods of DB and SD.
DB: Stops with dynamic brake. (Coasts for the servo amplifier without dynamic brake.)
Coasts for MR-J4-03A6(-RJ) and MR-J4W2-0303B6.
SD: Forced stop deceleration
 3. This is applicable when [Pr. PA04] is set to the initial value. The stop system of SD can be changed to DB using [Pr. PA04].
 4. For MR-J4-_A_ servo amplifier, quick stop or slow stop can be selected using [Pr. PD30].
 5. For MR-J4-_GF_ servo amplifier, quick stop or slow stop can be selected using [Pr. PD12]. (I/O mode only)

13. USING THE MR-J4-(DU)_B_-RJ020 IN THE J4 MODE

13.3.4 Troubleshooting at power on

When the servo system does not boot and system error occurs at power on of the servo system controller, improper boot of the servo amplifier might be the cause. Check the display of the servo amplifier, and take actions according to this section.

Display	Description	Cause	Checkpoint	Action
AA	Communication with the servo system controller has disconnected.	The power of the servo system controller was turned off.	Check the power of the servo system controller.	Switch on the power of the servo system controller.
		An SSCNET III cable was disconnected.	"AA" is displayed in the corresponding axis and following axes.	Replace the SSCNET III cable of the corresponding axis.
			Check if the connectors (CNIA, CNIB) are unplugged.	Connect it correctly.
		The power of the servo amplifier was turned off.	"AA" is displayed in the corresponding axis and following axes.	Check the power of the servo amplifier. Replace the servo amplifier of the corresponding axis.
Ab	Initialization communication with the servo system controller has not completed.	The control axis is disabled.	Check if the disabling control axis switch (SW2-2) is on.	Turn off the disabling control axis switch (SW2-2).
		The setting of the axis No. is incorrect.	Check that the other servo amplifier is not assigned to the same axis No.	Set it correctly.
		Axis No. does not match with the axis No. set to the servo system controller.	Check the setting and axis No. of the servo system controller.	Set it correctly.
		Information about the servo series has not set in the simple motion module.	Check the value set in Servo series (Pr. 100) in the simple motion module.	Set it correctly.
		Communication cycle does not match.	Check the communication cycle at the servo system controller side. When using 8 axes or less: 0.222 ms When using 16 axes or less: 0.444 ms When using 32 axes or less: 0.888 ms	Set it correctly.
		An SSCNET III cable was disconnected.	"Ab" is displayed in the corresponding axis and following axes.	Replace the SSCNET III cable of the corresponding axis.
			Check if the connectors (CNIA, CNIB) are unplugged.	Connect it correctly.
		The power of the servo amplifier was turned off.	"Ab" is displayed in an axis and the following axes.	Check the power of the servo amplifier.
The servo amplifier is malfunctioning.	"Ab" is displayed in an axis and the following axes.	Replace the servo amplifier of the corresponding axis.		
b##. (Note)	The system has been in the test operation mode.	Test operation mode has been enabled.	Test operation setting switch (SW2-1) is turned on.	Turn off the test operation setting switch (SW2-1).
off	Operation mode for manufacturer setting is set.	Operation mode for manufacturer setting is enabled.	Check if all of the control axis setting switches (SW2) are on.	Set the control axis setting switches (SW2) correctly.

Note. ## indicates an axis No.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

The following items are the same as those of MR-J4-_B_-RJ020 servo amplifiers. Refer to each chapter of the detailed explanation field for details.

Item	Detailed explanation
Normal gain adjustment	Chapter 6
Special adjustment functions	Chapter 7
Absolute position detection system	Chapter 12
Using MR-J4-(DU)_B_-RJ020 in J4 mode	Chapter 13
Using fully closed loop control	Chapter 15

14.1 Functions and configuration

The following items are the same as those of MR-J4-_B_-RJ020. Refer to each section of the detailed explanation field for details.

Item	Detailed explanation
Conversion unit for SSCNET of MR-J2S-B	Section 1.3.2
Function list	Section 1.5
Parts identification of MR-J4-T20	Section 1.7.2
Installation and removal of MR-J4-T20	Section 1.8 (3)

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

14.1.1 Summary

This section explains MR-J4-DU_B_-RJ020 drive unit compatible with conversion unit for SSCNET of MR-J2S-B and MR-J4-T20 conversion unit for SSCNET of MR-J2S-B.

Always use MR-J4-T20 with MR-J4-DU_B_-RJ020.

Using MR-J4-T20 with an MR-J4-DU_B_-RJ020 enables the MR-J4-DU_B_-RJ020 to connect to SSCNET of MR-J2S-B.

MR-J4-DU_B_-RJ020 drive unit has "J2S compatibility mode (factory setting)" and "J4 mode" as the operation mode. "J2S compatibility mode" is the operation mode compatible with the previous functions of MR-J2S-B series.

This section explains a case where the drive unit is used in "J2S compatibility mode".

When using it in "J4 mode", refer to chapter 13.

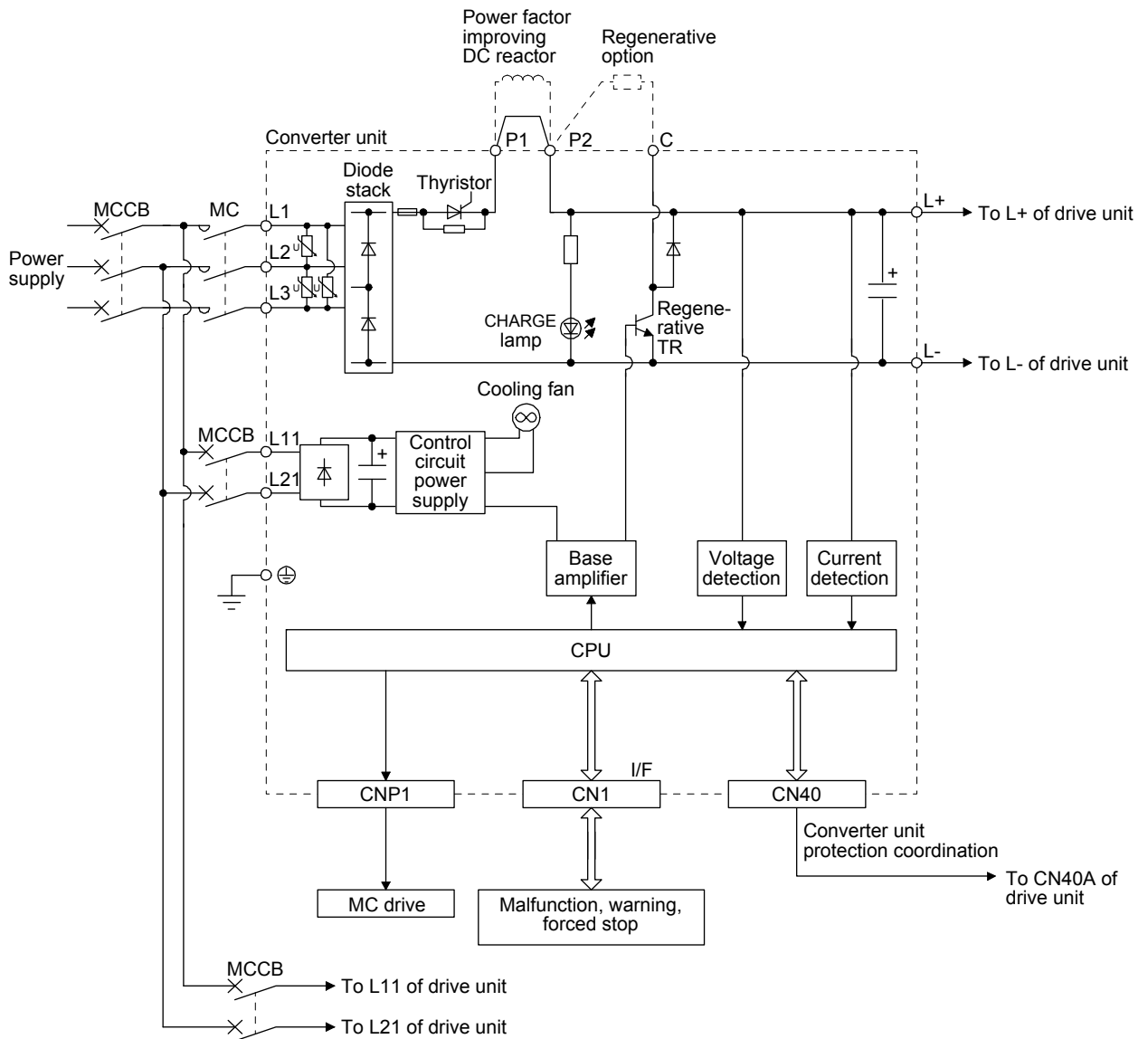
When you use an MR-J4-DU_B_-RJ020 drive unit, please note the following items.

- (1) When an HG series servo motor is used in the J2S compatibility mode, the encoder resolution per servo motor revolution will be 131072 pulses/rev (17 bits), not 4194303 pulses/rev (22 bits).
- (2) It may be required to change existing equipment program because the initialization time after power on is different between MR-J2S-_B_ servo amplifier and MR-J4-DU_B_-RJ020 drive unit. Especially when using it in vertical motion applications, please be careful of electromagnetic brake release time. The moving part may fall.
- (3) Motor-less operation cannot be used with MR Configurator. To use motor-less operation, set "_ 1 _" in [Pr. 24].
- (4) When using [Pr. 13 Position loop gain 1] of MR-J4-DU_B_-RJ020 and MR-J2S-_B_ simultaneously such as in the interpolation mode, check droop pulses for each axis and readjust gains as necessary.
- (5) MR-J4-DU_B_-RJ020 drive unit is not compatible with adaptive vibration suppression control.
- (6) Power is not supplied from the SSCNET cable connection connector to the encoder. When using it in absolute position detection system, always connect a battery to the CN4 connector of the MR-J4-DU_B_-RJ020 drive unit.
- (7) When the servo amplifier is set to the J2S compatibility mode, it supports the fully closed loop system. In the fully closed loop control mode, when an HG series servo motor is used for the load-side encoder, the resolution of the load-side encoder will be 131072 pulses/rev (17 bits), which is the same as that of the servo motor side. Refer to chapter 15 for details.

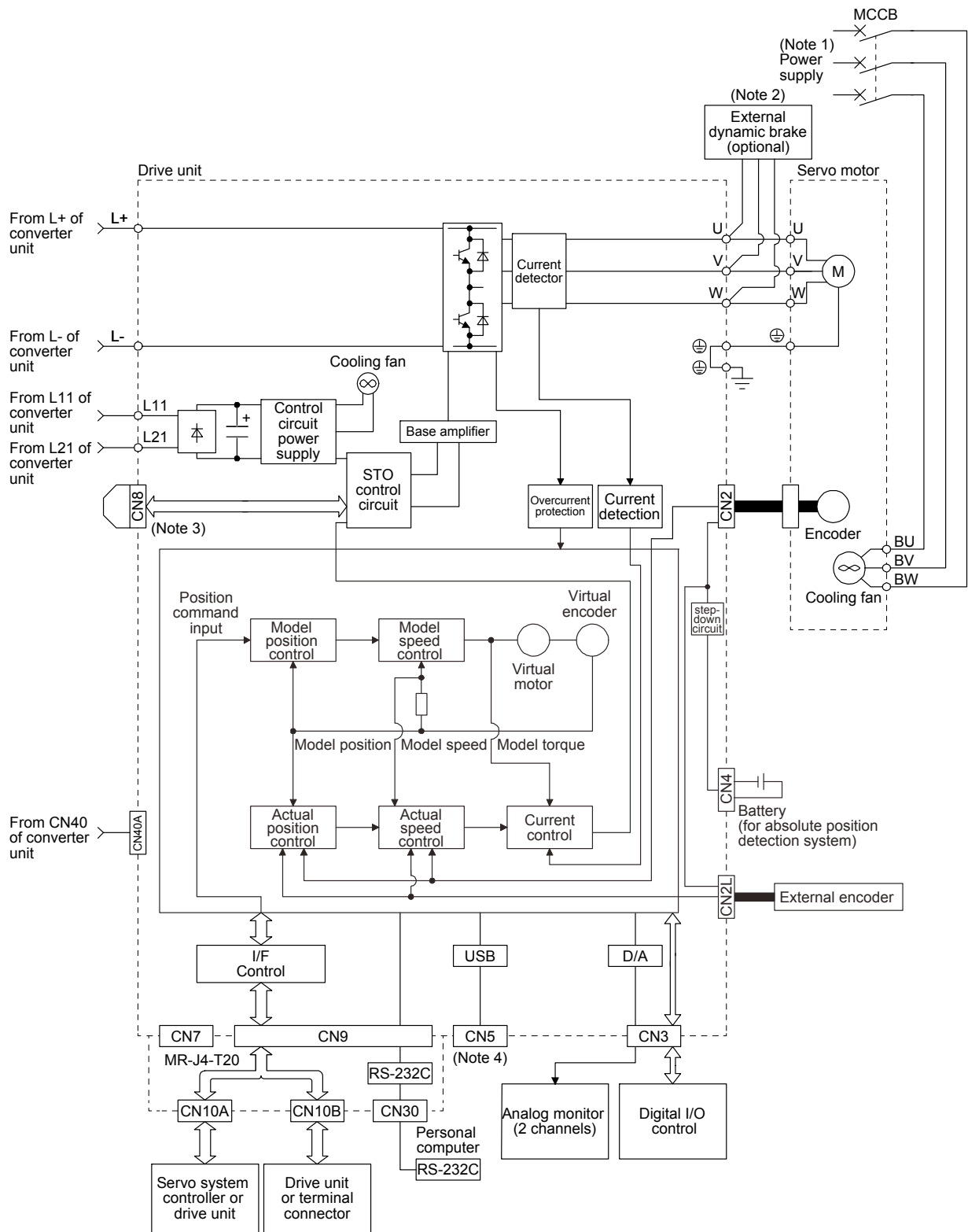
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.1.2 Function block diagram

The function block diagram of this servo is shown below.



14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT



- Note 1. For specifications of the cooling fan power supply, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 2. Use an external dynamic brake for the drive unit. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at emergency stop. Ensure the safety in the entire equipment. For wiring of the external dynamic brake, refer to section 14.9.3.
- Note 3. This is not used when the drive unit is in the J2S compatibility mode. Always attach the short-circuit connector came with the drive unit.
- Note 4. This is used to change the drive unit mode. Refer to section 13.1 for the mode selection procedure.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.1.3 Standard specifications

(1) Converter unit

Model: MR-CR_		55K	55K4	
Output	Rated voltage	270 V DC to 324 V DC		
	Rated current [A]	215.9	113.8	
Main circuit power supply input	Voltage/Frequency	3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz	3-phase 380 V AC to 480 V AC, 50 Hz/60 Hz	
	Rated current [A]	191.3	100.7	
	Permissible voltage fluctuation	3-phase 170 V AC to 264 V AC	3-phase 323 V AC to 528 V AC	
	Permissible frequency fluctuation	Within $\pm 5\%$		
	Power supply capacity [kVA]	Refer to section 14.8.2.		
	Inrush current [A]	Refer to section 14.8.4.		
Control circuit power supply	Voltage/Frequency	1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz	1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz	
	Rated current [A]	0.3	0.2	
	Permissible voltage fluctuation	1-phase 170 V AC to 264 V AC	1-phase 323 V AC to 528 V AC	
	Permissible frequency fluctuation	Within $\pm 5\%$		
	Power consumption [W]	45		
	Inrush current [A]	Refer to section 14.8.4.		
Interface power supply	Voltage	24 V DC $\pm 10\%$		
	Current capacity [A]	(Note 1) 0.15		
Rated output	[kW]	55		
Regenerative power (regenerative option)		One MR-RB139: 1300 W Three MR-RB137: 3900 W	One MR-RB137-4: 1300 W Three MR-RB13V-4: 3900 W	
Protective functions		Regenerative overvoltage shut-off, overload shut-off (electronic thermal), regenerative error protection, undervoltage protection, and instantaneous power failure protection		
Compliance with global standards	CE marking	LVD: EN 61800-5-1 EMC: EN 61800-3		
	UL standard	UL 508C		
Structure (IP rating)		Force cooling, open (IP20) (Note 2)		
Environment	Ambient temperature	Operation	0 °C to 55 °C (non-freezing)	
		Storage	-20 °C to 65 °C (non-freezing)	
	Ambient humidity	Operation	5% RH to 90 %RH (non-condensing)	
		Storage		
	Ambience		Indoors (no direct sunlight), free from corrosive gas, flammable gas, oil mist, dust, and dirt	
	Altitude		2000 m or less above sea level (Note 3)	
Vibration resistance		5.9 m/s ² or less, at 10 Hz to 55 Hz (directions of X, Y and Z axes)		
Mass	[kg]	22		

- Note 1. When all I/O signals are used, the applicable value is 0.15 A. The current capacity can be decreased by reducing the number of I/O points.
- Note 2. Except for the terminal block.
- Note 3. Follow the restrictions in section 14.2.5 when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Drive unit (a) 200 V class

Model: MR-J4-DU_-RJ020		30KB	37KB
Output	Rated voltage	3-phase 170 V AC	
	Rated current [A]	174	204
Main circuit power supply input		The main circuit power of the drive unit is supplied by the converter unit.	
Control circuit power supply	Voltage/Frequency	1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz	
	Rated current [A]	0.3	
	Permissible voltage fluctuation	1-phase 170 V AC to 264 V AC	
	Permissible frequency fluctuation	Within $\pm 5\%$	
	Power consumption [W]	45	
	Inrush current [A]	Refer to section 14.8.4.	
Interface power supply	Voltage	24 V DC $\pm 10\%$	
	Current capacity [A]	0.1	
Control method		Sine-wave PWM control, current control method	
Dynamic brake		External option (Note 3)	
Fully closed loop control		Compatible (Note 4)	
Load-side encoder interface		Mitsubishi Electric high-speed serial communication/A/B/Z-phase differential input signal (Note 4)	
Communication function	USB	Connection with a personal computer (compatible with an application software "MR-J4(W)-B mode selection" (Note 2))	
Encoder output pulses		Compatible (A/B/Z-phase pulse)	
Analog monitor		Two channels	
Protective functions		Overcurrent shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, and error excessive protection	
Functional safety		Not compatible	
Compliance with global standards	CE marking	LVD: EN 61800-5-1 EMC: EN 61800-3 MD: EN ISO 13849-1, EN 61800-5-2, EN 62061	
	UL standard	UL 508C	
Structure (IP rating)		Force cooling, open (IP20) (Note 1)	
Environment	Ambient temperature	Operation	0 °C to 55 °C (non-freezing)
		Storage	-20 °C to 65 °C (non-freezing)
	Ambient humidity	Operation	5% RH to 90 %RH (non-condensing)
		Storage	
	Ambience	Indoors (no direct sunlight), free from corrosive gas, flammable gas, oil mist, dust, and dirt	
	Altitude	2000 m or less above sea level (Note 5)	
Vibration resistance	5.9 m/s ² or less, at 10 Hz to 55 Hz (directions of X, Y and Z axes)		
Mass [kg]		21	

Note 1. Except for the terminal block.

2. The application software "MR-J4(W)-B mode selection" is necessary for using MR-J4-DU_B_-RJ020 in J4 mode. It is unnecessary when using MR-J4-DU_B_-RJ020 in J2S compatibility mode. Use the application software "MR-J4(W)-B mode selection" which packed with MR Configurator2 of software version 1.27D or later.

3. Use an external dynamic brake for the drive unit. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at emergency stop. Ensure the safety in the entire equipment. For wiring of the external dynamic brake, refer to section 14.9.3.

4. The fully closed loop control is available only in J2S compatibility mode. Use the drive unit with software version A6 or later.

5. Follow the restrictions in section 14.2.5 when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(b) 400 V class

Model: MR-J4-DU_-RJ020		30KB4	37KB4	45KB4	55KB4
Output	Rated voltage	3-phase 323 V AC			
	Rated current [A]	87	102	131	143
Main circuit power supply input		The main circuit power of the drive unit is supplied by the converter unit.			
Control circuit power supply	Voltage/Frequency	1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz			
	Rated current [A]	0.2			
	Permissible voltage fluctuation	1-phase 323 V AC to 528 V AC			
	Permissible frequency fluctuation	Within $\pm 5\%$			
	Power consumption [W]	45			
	Inrush current [A]	Refer to section 14.8.4.			
Interface power supply	Voltage	24 V DC $\pm 10\%$			
	Current capacity [A]	0.1			
Control method		Sine-wave PWM control, current control method			
Dynamic brake		External option (Note 3)			
Fully closed loop control		Compatible (Note 4)			
Load-side encoder interface		Mitsubishi Electric high-speed serial communication/A/B/Z-phase differential input signal (Note 4)			
Communication function	USB	Connection with a personal computer (compatible with an application software "MR-J4(W)-B mode selection" (Note 2))			
Encoder output pulses		Compatible (A/B/Z-phase pulse)			
Analog monitor		Two channels			
Protective functions		Overcurrent shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, and error excessive protection			
Functional safety		Not compatible			
Compliance with global standards	CE marking	LVD: EN 61800-5-1 EMC: EN 61800-3 MD: EN ISO 13849-1, EN 61800-5-2, EN 62061			
	UL standard	UL 508C			
Structure (IP rating)		Force cooling, open (IP20) (Note 1)			
Environment	Ambient temperature	Operation	0 °C to 55 °C (non-freezing)		
		Storage	-20 °C to 65 °C (non-freezing)		
	Ambient humidity	Operation	5% RH to 90 %RH (non-condensing)		
		Storage			
	Ambience		Indoors (no direct sunlight), free from corrosive gas, flammable gas, oil mist, dust, and dirt		
	Altitude		2000 m or less above sea level (Note 5)		
Vibration resistance		5.9 m/s ² , at 10 Hz to 55 Hz (directions of X, Y and Z axes)			
Mass [kg]		16		21	

Note 1. Except for the terminal block.

2. The application software "MR-J4(W)-B mode selection" is necessary for using MR-J4-DU_B4-RJ020 in J4 mode. It is unnecessary when using MR-J4-DU_B4-RJ020 in J2S compatibility mode. Use the application software "MR-J4(W)-B mode selection" which packed with MR Configurator2 of software version 1.27D or later.

3. Use an external dynamic brake for the drive unit. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at emergency stop. Ensure the safety in the entire equipment. For wiring of the external dynamic brake, refer to section 14.9.3.

4. The fully closed loop control is available only in J2S compatibility mode. Use the drive unit with software version A6 or later.

5. Follow the restrictions in section 14.2.5 when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.1.4 Combinations of converter units, drive units and servo motors

(1) 200 V class

Converter unit	Drive unit	Servo motor	
		HG-JR_	
		1000 r/min series	1500 r/min series
MR-CR55K	MR-J4-DU30KB-RJ020	30K1	30K1M
	MR-J4-DU37KB-RJ020	37K1	37K1M

(2) 400 V class

Converter unit	Drive unit	Servo motor	
		HG-JR_	
		1000 r/min series	1500 r/min series
MR-CR55K4	MR-J4-DU30KB4-RJ020	30K14	30K1M4
	MR-J4-DU37KB4-RJ020	37K14	37K1M4
	MR-J4-DU45KB4-RJ020		45K1M4
	MR-J4-DU55KB4-RJ020		55K1M4


14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.1.5 Model definition


(1) Rating plate

The following shows examples of rating plates for explanation of each item.


(a) Converter unit

	AC SERVO SER. A33001001	Serial number
MODEL MR-CR55K		Model
POWER : 55kW		Capacity
INPUT : 3AC200-240V 191.3A 50Hz/60Hz		Applicable power supply
OUTPUT : DC270-324V 215.9A		Rated output current
STD.: IEC/EN61800-5-1 MAN.: IB0300228		Standard, Manual number
Max. Surrounding Air Temp.: 55°C		Ambient temperature
IP20 (Terminal block IP00)		IP rating
MSIP-REI-MEK- TC300A911G51		KC certification number
MITSUBISHI ELECTRIC CORPORATION DATE: 2014-6		The year and month of manufacture
TOKYO 100-8310, JAPAN MADE IN JAPAN	(PASSED)	Country of origin

(b) Drive unit

	AC SERVO SER. A33001001	Serial number
MODEL MR-J4-DU30KB-RJ020		Model
POWER : 30kW		Capacity
INPUT : DC270-324V 117.7A		Applicable power supply
OUTPUT : 3PH170V 0-360Hz 174.0A		Rated output current
STD.: IEC/EN61800-5-1 MAN.: IB0300228		Standard, Manual number
Max. Surrounding Air Temp.: 55°C		Ambient temperature
IP20 (Terminal block IP00)		IP rating
MSIP-REI-MEK- TC301A011G51		KC certification number
MITSUBISHI ELECTRIC CORPORATION DATE: 2015-3		The year and month of manufacture
TOKYO 100-8310, JAPAN MADE IN JAPAN	(PASSED)	Country of origin

(c) Conversion unit for SSCNET of MR-J2S-B

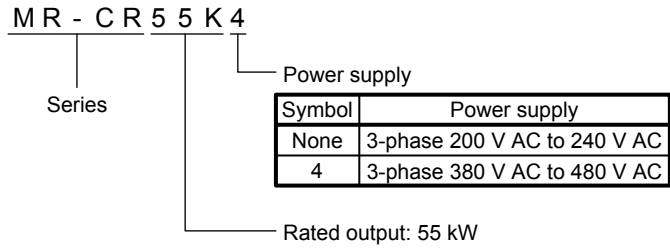
	SER. A33001001	Serial number
MODEL MR-J4-T20		Model
IP00 MAN.: IB(NA)0300204		IP rating, Manual number
MSIP-REI-MEK-TC350A153G51		KC certification number
MITSUBISHI ELECTRIC CORPORATION DATE: 2013-03		The year and month of manufacture
TOKYO 100-8310, JAPAN MADE IN JAPAN	(PASSED)	Country of origin

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

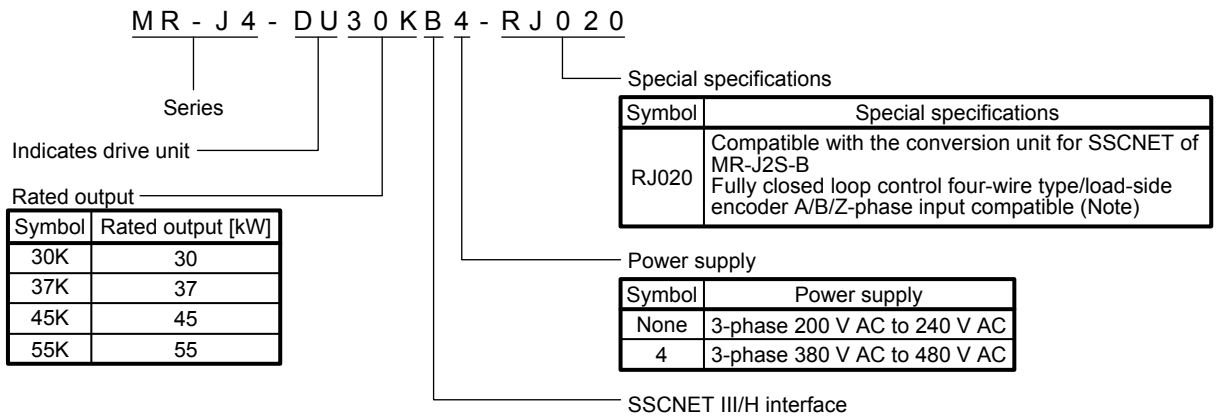
(2) Model

The following describes what each block of a model name indicates. Not all combinations of the symbols are available.

(a) Converter unit



(b) Drive unit



Note. Only with the servo amplifier with software version A6 or later.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

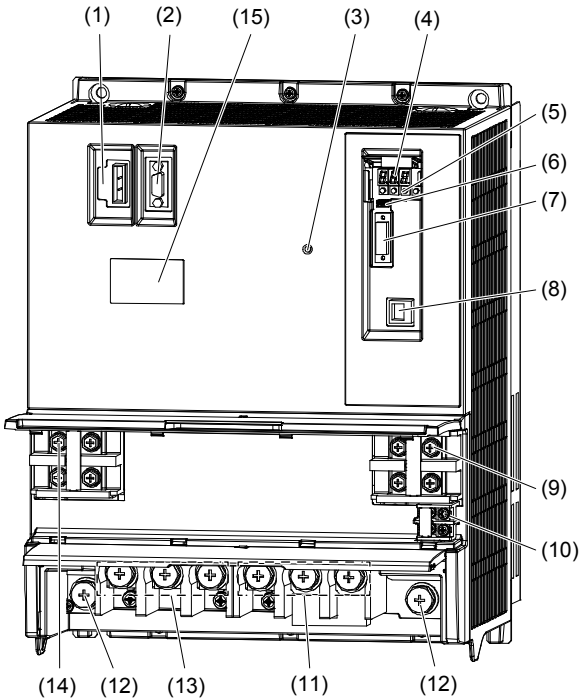
14.1.6 Structure

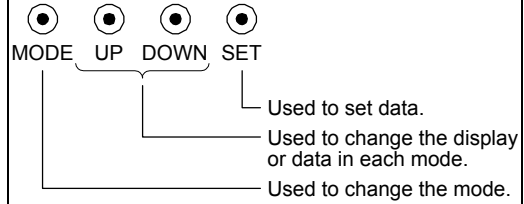
(1) Parts identification

(a) Converter unit (MR-CR55K(4))

POINT

● The converter unit is shown with the terminal cover open. For opening or closing of the terminal cover, refer to section 14.1.6 (2).



No.	Name/Application	Detailed explanation
(1)	Magnetic contactor control connector (CNP1) Used to connect the coil of the magnetic contactor.	Section 14.3.3 (1)
(2)	I/O signal connector (CN1) Used to connect digital I/O signals.	
(3)	Charge lamp Lights up when the main circuit is charged. While this lamp is lit, do not reconnect the cables.	/
(4)	Display The 3-digit, 7-segment LED display shows the converter unit status and the alarm number.	
(5)	Operation section Used to perform status display, diagnostic, alarm, and parameter setting operations. 	Section 14.4.3
(6)	Manufacturer setting connector (CN6) This is for manufacturer setting. Although the shape is similar to the analog monitor connector (CN6) of the drive unit, do not connect anything including an analog monitor.	/
(7)	Protection coordination connector (CN40) Used to connect CN40A of the drive unit.	
(8)	Manufacturer setting connector (CN3) This is for manufacturer setting. Although the shape is similar to the RS-422 communication connector (CN3) of the drive unit, do not connect anything, including a personal computer and parameter unit.	/
(9)	L+/L- terminal (TE2-2) Used to connect a drive unit using a bus bar supplied with the drive unit.	
(10)	Control circuit terminal L11 and L21 (TE3) Used to connect the control circuit power supply.	Section 14.3.1
(11)	Regenerative option/Power factor improving DC reactor (TE1-2) Used to connect a regenerative option or a power factor improving DC reactor.	
(12)	Protective earth (PE) terminal	
(13)	Main circuit terminal block (TE1-1) Used to connect the input power supply.	Section 14.3.2
(14)	L+/L- terminal (TE2-1) When using a brake unit, connect it to this terminal. Do not connect anything other than the brake unit.	
(15)	Rating plate	Section 14.1.5

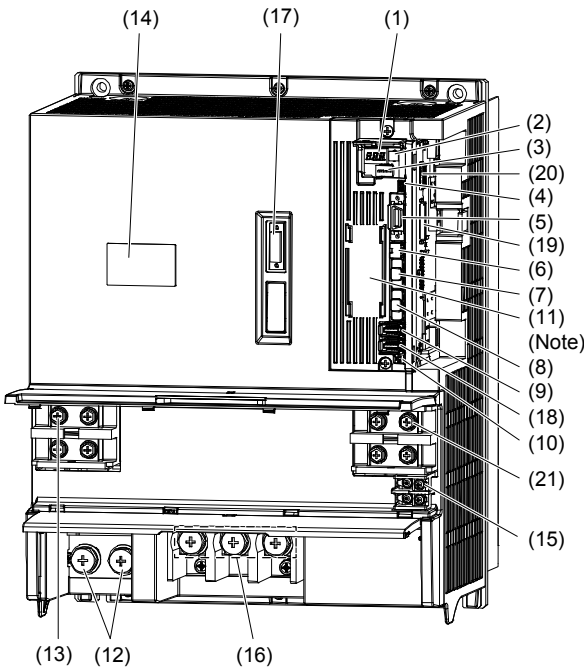
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(b) Drive unit (MR-J4-DU_B_-RJ020)

POINT
<p>● The drive unit is shown with the terminal cover open. For opening or closing of the terminal cover, refer to section 14.1.6 (2).</p>

1) 200 V class

a) MR-J4-DU30KB-RJ020/MR-J4-DU37KB-RJ020



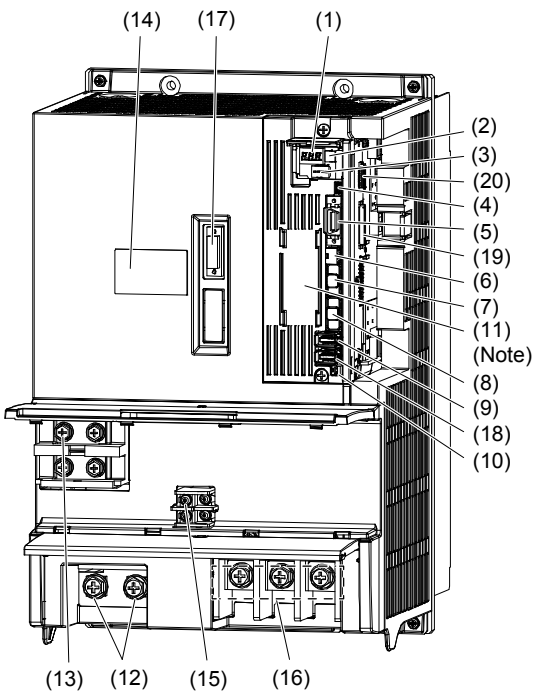
No.	Name/Application	Detailed explanation
(1)	Display The 3-digit, 7-segment LED display shows the drive unit status and the alarm number.	Section 4.3
(2)	Axis selection rotary switch (SW1) Used to set the axis No. of the drive unit.	
(3)	Control axis setting switch (SW2) Not used in J2S compatibility mode. Turn all switches "OFF (down)".	
(4)	USB communication connector (CN5) Used to connect a personal computer. This is used to change the drive unit mode.	Section 13.1
(5)	I/O signal connector (CN3) Used to connect digital I/O signals. The pin assignment is different from that of MR-J2S series. Wire it correctly in accordance with section 3.4.	Section 3.2 Section 3.4
(6)	STO input signal connector (CN8) Not used in J2S compatibility mode. Always attach the supplied short-circuit connector.	
(7)	SSCNET III cable connector (CN1A) Not used in J2S compatibility mode. Always cap the connector.	
(8)	SSCNET III cable connector (CN1B) Not used in J2S compatibility mode. Always cap the connector.	
(9)	Encoder connector (CN2) Connect to the servo motor encoder.	Section 3.4 "Servo Motor Instruction Manual (Vol. 3)"
(10)	Battery connector (CN4) Used to connect the battery for absolute position data backup.	Chapter 12
(11)	Battery holder Used to house the battery for absolute position data backup.	Section 12.2
(12)	Protective earth (PE) terminal	Section 14.3.1 Section 14.3.2
(13)	L+/L- terminal (TE2-1) Used to connect the L+ and L- terminals of the converter unit using the bus bars supplied.	
(14)	Rating plate	Section 14.1.4
(15)	Control circuit terminal L11/L21 (TE3) Used to connect the control circuit power supply.	Section 14.3.1
(16)	Servo motor power output terminal (TE1) Used to connect the servo motor.	Section 14.3.2
(17)	Protection coordination connector (CN40A) Used to connect CN40 of the converter unit.	Section 14.3.1
(18)	External encoder connector (CN2L) Used only for the fully closed loop system.	Section 14.3.3 Chapter 15
(19)	Optional unit connector (CN7) Connector used for connection with the CN70 connector of MR-J4-T20	
(20)	Optional unit connector (CN9) Connector used for connection with the CN90 connector of MR-J4-T20	
(21)	Manufacturer setting terminal (TE2-2) This is for manufacturer setting. Leave this open.	

Note. Lines for slots around the battery holder are omitted from the illustration.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

2) 400 V class

a) MR-J4-DU30KB4-RJ020/MR-J4-DU37KB4-RJ020

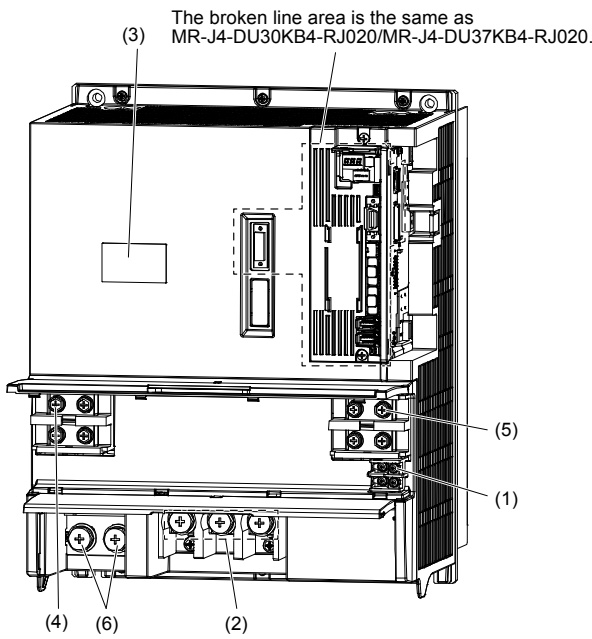


No.	Name/Application	Detailed explanation
(1)	Display The 3-digit, 7-segment LED display shows the drive unit status and the alarm number.	Section 4.3
(2)	Axis selection rotary switch (SW1) Used to set the axis No. of the drive unit.	
(3)	Control axis setting switch (SW2) Not used in J2S compatibility mode. Turn all switches "OFF (down)".	
(4)	USB communication connector (CN5) Used to connect a personal computer. This is used to change the drive unit mode.	Section 13.1
(5)	I/O signal connector (CN3) Used to connect digital I/O signals. The pin assignment is different from that of MR-J2S series. Wire it correctly in accordance with section 3.4.	Section 3.2 Section 3.4
(6)	STO input signal connector (CN8) Not used in J2S compatibility mode. Always attach the supplied short-circuit connector.	
(7)	SSCNET III cable connector (CN1A) Not used in J2S compatibility mode. Always cap the connector.	
(8)	SSCNET III cable connector (CN1B) Not used in J2S compatibility mode. Always cap the connector.	
(9)	Encoder connector (CN2) Connect to the servo motor encoder.	Section 3.4 "Servo Motor Instruction Manual (Vol. 3)"
(10)	Battery connector (CN4) Used to connect the battery for absolute position data backup.	Chapter 12
(11)	Battery holder Used to house the battery for absolute position data backup.	Section 12.4
(12)	Protective earth (PE) terminal	Section 14.3.1
(13)	L+/L- terminal (TE2-1) Used to connect the L+ and L- terminals of the converter unit using the bus bars supplied.	Section 14.3.2
(14)	Rating plate	Section 14.1.4
(15)	Control circuit terminal L11/L21 (TE3) Used to connect the control circuit power supply.	Section 14.3.1
(16)	Servo motor power output terminal (TE1) Used to connect the servo motor.	Section 14.3.2
(17)	Protection coordination connector (CN40A) Used to connect CN40 of the converter unit.	Section 14.3.1
(18)	External encoder connector (CN2L) Used only for the fully closed loop system.	Section 14.3.3 Chapter 15
(19)	Optional unit connector (CN7) Connector used for connection with the CN70 connector of MR-J4-T20	
(20)	Optional unit connector (CN9) Connector used for connection with the CN90 connector of MR-J4-T20	

Note. Lines for slots around the battery holder are omitted from the illustration.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

b) MR-J4-DU45KB4-RJ020/MR-J4-DU55KB4-RJ020



No.	Name/Application	Detailed explanation
(1)	Control circuit terminal L11/L21 (TE3) Used to connect the control circuit power supply.	Section 14.3.1
(2)	Servo motor power output terminal (TE1) Used to connect the servo motor.	Section 14.3.2
(3)	Rating plate	Section 14.1.4
(4)	L+/L- terminal (TE2-1) Used to connect the L+ and L- terminals of the converter unit using the bus bars supplied.	Section 14.3.1 Section 14.3.2
(5)	Manufacturer setting terminal (TE2-2) This is for manufacturer setting. Leave this open.	
(6)	Protective earth (PE) terminal	Section 14.3.1 Section 14.3.2

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Opening and closing of the terminal block cover

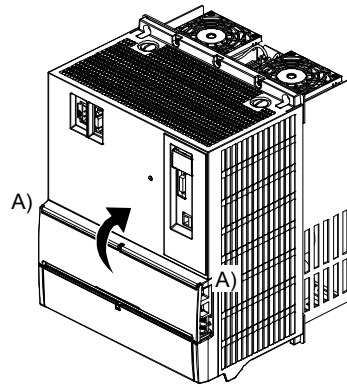
WARNING

● Before opening or closing the terminal block cover, turn off the power and wait for 20 minutes or more until the charge lamp turns off. Then, confirm that the voltage between L+ and L- is safe with a voltage tester or others. Otherwise, an electric shock may occur. In addition, always confirm that the charge lamp is off from the front of the converter unit.

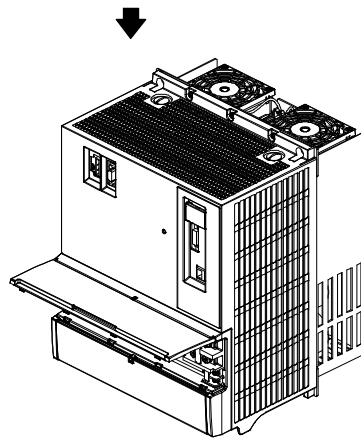
The following shows how to open and close the terminal block cover using illustrations of converter units as an example. For a drive unit, the shape of the main unit is different. However, the terminal block cover can be opened or closed in the same procedure.

(a) Upper terminal block cover

1) How to open



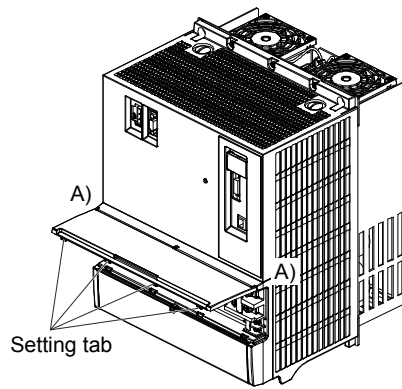
a) Pull up the cover using point A) as a support.



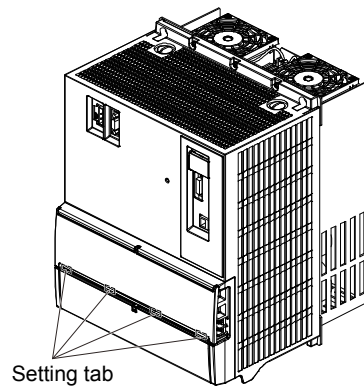
b) The cover is fixed when pulled up to the position as shown in the illustration.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

2) How to close



a) Close the cover using point A) as a support.



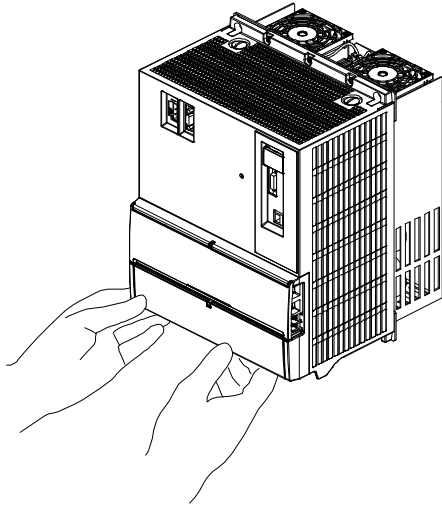
b) Press the cover against the terminal box until the installing knobs click.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

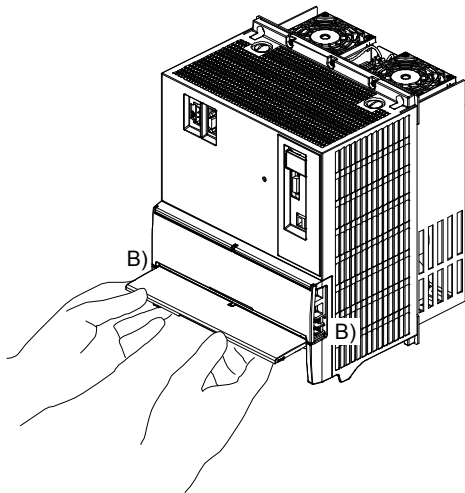
(b) Lower terminal block cover

1) How to open

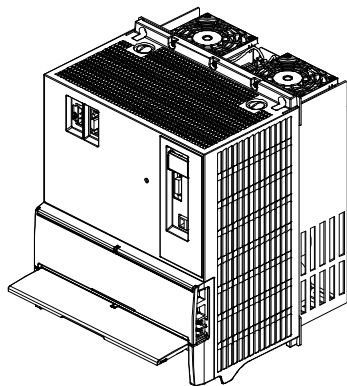
a) Hold the bottom of the terminal block cover with both hands.



b) Pull up the cover using point B) as a support.



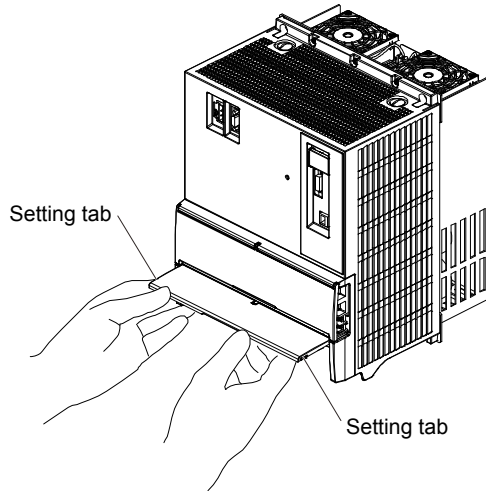
c) The cover is fixed when pulled up to the top.



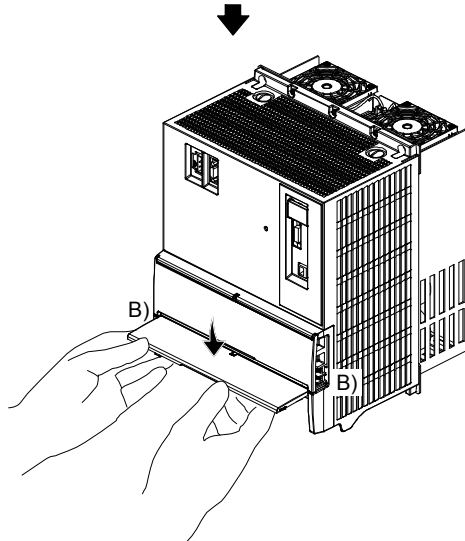
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

2) How to close

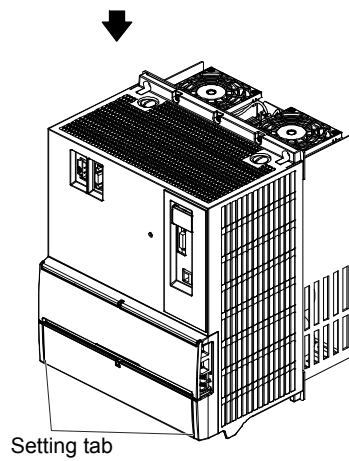
a) Hold the bottom of the terminal block cover with both hands.



b) Close the cover using point B) as a support.



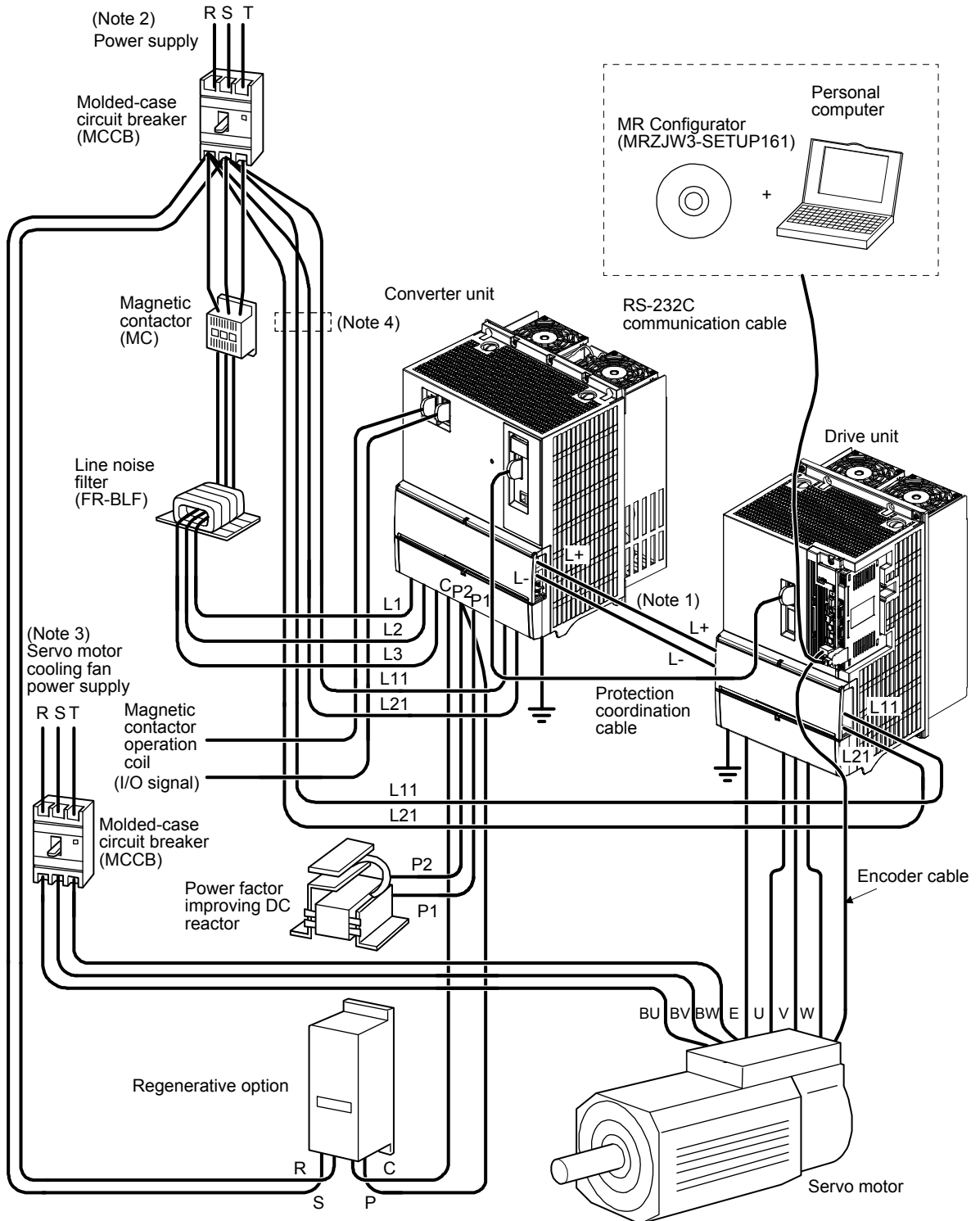
c) Press the cover against the terminal box until the installing knobs click.



14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.1.7 Configuration including peripheral equipment

The diagram shows MR-J4-DU30KB4-RJ020 and MR-J4-DU37KB4-RJ020. The connection for the interface of MR-J4-DU_B_-RJ020 is the same as in the case of MR-J4-_B_-RJ020. Refer to section 1.9.



- Note 1. The L+ and L- bus bars used to connect a converter unit to a drive unit are standard accessories. The converter unit is attached to the drive unit actually.
- Note 2. For power supply specifications, refer to section 14.1.3.
- Note 3. For specifications of the cooling fan power supply, refer to "Servo Motor Instruction Manual (Vol. 3)".
- Note 4. Install an overcurrent protection device (molded-case circuit breaker, fuse, or others) to protect the branch circuit. (Refer to section 14.9.5.)

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.2 Installation

⚠ WARNING ● To prevent electric shock, ground each equipment securely.

⚠ CAUTION


- Stacking in excess of the specified number of product packages is not allowed.
- Install the equipment on incombustible material. Installing them directly or close to combustibles will lead to a fire.
- Install the converter unit, the drive unit, and the servo motor in a load-bearing place in accordance with the Instruction Manual.
- Do not get on or put heavy load on the equipment. Otherwise, it may cause injury.
- Use the equipment within the specified environment. For the environment, refer to section 1.2.
- Provide adequate protection to prevent screws and other conductive matter, oil and other combustible matter from entering the converter unit, drive unit, and MR-J4-T20.
- Do not block the intake and exhaust areas of the converter unit, drive unit, and MR-J4-T20. Otherwise, it may cause malfunction.
- Do not drop or strike the converter unit, drive unit, and MR-J4-T20 as they are precision equipment.
- Do not install or operate the converter unit, drive unit, and MR-J4-T20 which have been damaged or have any parts missing.
- When the equipment has been stored for an extended period of time, contact your local sales office.
- When handling the converter unit, drive unit, and MR-J4-T20, be careful about the edged parts such as the corners of the converter unit and drive unit.
- The converter unit, drive unit, and MR-J4-T20 must be installed in a metal cabinet.
- When fumigants that contain halogen materials, such as fluorine, chlorine, bromine, and iodine, are used for disinfecting and protecting wooden packaging from insects, they cause malfunction when entering our products. Please take necessary precautions to ensure that remaining materials from fumigant do not enter our products, or treat packaging with methods other than fumigation, such as heat treatment. Additionally, disinfect and protect wood from insects before packing the products.

The following items are the same as those of MR-J4-_B_-RJ020. Refer to each section of the detailed explanation field for details.

Item	Detailed explanation
Encoder cable stress	Section 2.3

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.2.1 Installation direction and clearances



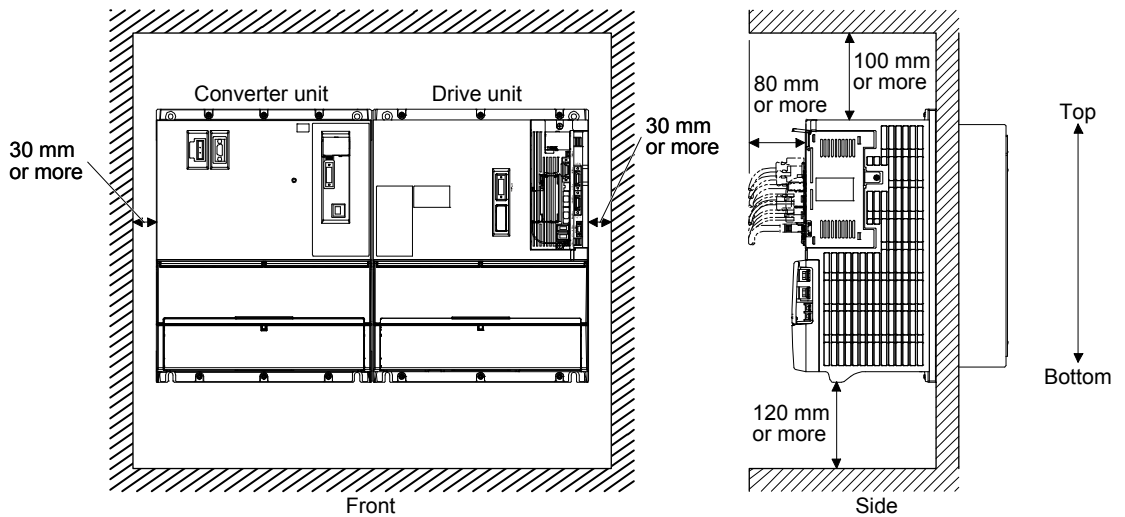
CAUTION

- The equipment must be installed in the specified direction. Otherwise, it may cause malfunction.
- Leave the specified clearances between the converter unit, drive unit, and MR-J4-T20 and the cabinet walls or other equipment. Otherwise, it may cause malfunction.

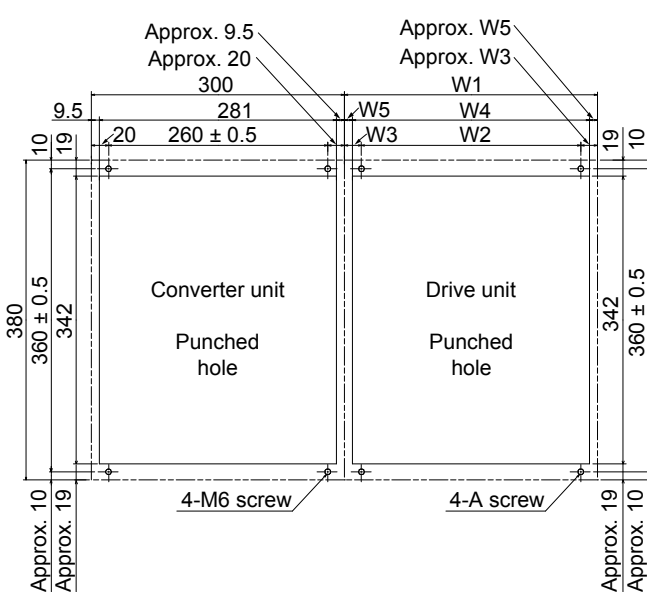
(1) Installation

POINT

- Make sure to connect a drive unit to the right side of a converter unit as shown in the diagram.



(2) Mounting hole process drawing



Drive unit	Variable dimensions [mm]					Screw size
	W1	W2	W3	W4	W5	A
MR-J4-DU30KB-RJ020	300	260 ± 0.5	20	281	9.5	M6
MR-J4-DU37KB-RJ020						
MR-J4-DU45KB4-RJ020						
MR-J4-DU55KB4-RJ020	240	120 ± 0.5	60	222	9	M5
MR-J4-DU30KB4-RJ020						
MR-J4-DU37KB4-RJ020						

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT


(3) Others


When using heat generating equipment such as the regenerative option, install them with full consideration of heat generation so that the converter unit and drive unit are not affected.
Install the converter unit and drive unit on a perpendicular wall in the correct vertical direction.

14.2.2 Keeping out of foreign materials

- (1) When drilling in the cabinet, prevent drill chips and wire fragments from entering the converter unit and the drive unit.
- (2) Prevent oil, water, metallic dust, etc. from entering the converter unit and the drive unit through openings in the cabinet or a cooling fan installed on the ceiling.
- (3) When installing the cabinet in a place where toxic gas, dirt and dust exist, conduct an air purge (that forces clean air into the cabinet from outside to make the internal pressure higher than the external pressure) to prevent such materials from entering the cabinet.

14.2.3 Inspection items

 WARNING	<ul style="list-style-type: none">● Before starting maintenance and/or inspection, turn off the power and wait for 20 minutes or more until the charge lamp turns off. Then, confirm that the voltage between L+ and L- is safe with a voltage tester or others. Otherwise, an electric shock may occur. In addition, always confirm that the charge lamp is off from the front of the converter unit.● To avoid an electric shock, only qualified personnel should attempt inspections. For repair and parts replacement, contact your local sales office.
--	--

 CAUTION	<ul style="list-style-type: none">● Do not perform insulation resistance test on the converter unit and the drive unit. Otherwise, it may cause a malfunction.● Do not disassemble and/or repair the equipment on customer side.
--	---

It is recommended that the following points periodically be checked.

- (1) Check for loose terminal block screws. Retighten any loose screws.
- (2) Check for scratches and cracks of cables and the like. Inspect them periodically according to operating conditions especially when the servo motor is movable.
- (3) Check that the connectors are securely connected to the converter unit, drive unit, and MR-J4-T20.
- (4) Check that the wires are not coming out from the connector.
- (5) Check for dust accumulation on the converter unit, drive unit, and MR-J4-T20.
- (6) Check for unusual noise generated from the converter unit, drive unit, and MR-J4-T20.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.2.4 Parts having service life

Service life of the following parts is listed below. However, the service life varies depending on operating methods and environment. If any fault is found in the parts, they must be replaced immediately regardless of their service life. For parts replacement, please contact your local sales office.

Part name	Life guideline
Smoothing capacitor	10 years
Relay	Number of power-on, forced stop by EM1 (Forced stop 1), controller forced stop, and on/off for STO: 100,000 times
Cooling fan	10,000 hours to 30,000 hours (2 years to 3 years)
Absolute position battery	Refer to section 12.2.

(1) Smoothing capacitor

The characteristic of smoothing capacitor is deteriorated due to ripple currents, etc. The life of the capacitor greatly depends on ambient temperature and operating conditions. The capacitor will reach the end of its life in 10 years of continuous operation in air-conditioned environment (ambient temperature of 40 °C or less).

(2) Relays

Contact faults will occur due to contact wear arisen from switching currents. Relays reach the end of their lives when the number of power-on, forced stop by EM1 (Forced stop 1), controller forced stop, and on/off for STO while the servo motor is stopped under servo-off state reaches 100,000 times. However, the lives of relays may depend on the power supply capacity.

(3) Cooling fan

The cooling fan bearings reach the end of their lives in 10,000 hours to 30,000 hours. Therefore, the cooling fan normally must be replaced in a few years of continuous operation as a guideline. It must also be changed if unusual noise or vibration is found during inspection.

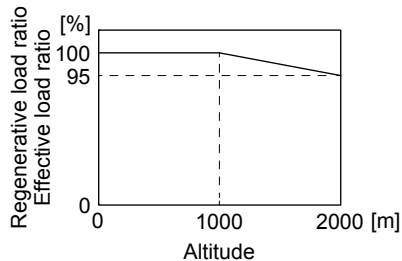
The life is calculated under the annual average ambient temperature of 40 °C, free from corrosive gas, flammable gas, oil mist, dust and dirt.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

14.2.5 Restrictions when using the servo amplifiers at altitude exceeding 1000 m and up to 2000 m above sea level

(1) Effective load ratio and regenerative load ratio

Heat dissipation effects decrease in proportion to decreasing air density, and hence use the servo amplifiers with the effective load ratio and the regenerative load ratio within the following range.



(2) Input voltage

Generally, withstand voltage decreases as increasing altitude; however, there is no restriction on the withstand voltage.

(3) Parts having service life

(a) Smoothing capacitor

The capacitor will reach the end of its life in 10 years of continuous operation in air-conditioned environment (ambient temperature of 30 °C or less).

(b) Relays

There is no restriction. Use in the same manner as in 1000 m or less. (Refer to section 14.2.4.)

(c) Servo amplifier cooling fan

There is no restriction. Use in the same manner as in 1000 m or less. (Refer to section 14.2.4.)

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

14.3 Signals and wiring

⚠ WARNING

- A person who is involved in wiring should be fully competent to do the work.
- Before wiring, turn off the power and wait for 15 minutes or more until the charge lamp turns off. Then, confirm that the voltage between L+ and L- is safe with a voltage tester or others. Otherwise, an electric shock may occur. In addition, always confirm that the charge lamp is off from the front of the converter unit.
- Ground the converter unit, the drive unit and the servo motor securely.
- Do not attempt to wire the converter unit, the drive unit, and the servo motor until they have been installed. Otherwise, it may cause an electric shock.
- The cables should not be damaged, stressed, loaded, or pinched. Otherwise, it may cause an electric shock.
- To avoid an electric shock, insulate the connections of the power supply terminals.

⚠ CAUTION

- Wire the equipment correctly and securely. Otherwise, the servo motor may operate unexpectedly, resulting in injury.
- Connect cables to the correct terminals. Otherwise, a burst, damage, etc. may occur.
- Ensure that polarity (+/-) is correct. Otherwise, a burst, damage, etc. may occur.
- The surge absorbing diode installed to the DC relay for control output should be fitted in the specified direction. Otherwise, the emergency stop and other protective circuits may not operate.

For sink output interface

For source output interface

- Use a noise filter, etc. to minimize the influence of electromagnetic interference. Electromagnetic interference may be given to the electronic equipment used near the converter unit and the drive unit.
- Do not install a power capacitor, surge killer or radio noise filter (optional FR-BIF (-H)) with the power line of the servo motor.
- When using the regenerative resistor, switch power off with the alarm signal. Otherwise, a transistor fault or the like may overheat the regenerative resistor, causing a fire.
- Do not modify the equipment.
- Connect the drive unit power outputs (U/V/W) to the servo motor power inputs (U/V/W) directly. Do not let a magnetic contactor, etc. intervene. Otherwise, it may cause a malfunction.

- Do not connect the servo motor of a wrong axis to U, V, W, or CN2 of the drive unit. Otherwise, a malfunction may occur.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

The following items are the same as those of MR-J4-_B_-RJ020. Refer to each section of the detailed explanation field for details.

Item	Detailed explanation
I/O signal connection example	Section 3.2

14.3.1 Input power supply circuit

⚠ WARNING

- Insulate the connections of the power supply terminals. Otherwise, an electric shock may occur.
- Always connect the magnetic contactor wiring connector to CNP1 of the converter unit. If the connector is not connected, an electric shock may occur.

⚠ CAUTION

- Always connect the magnetic contactor between the power supply and the main circuit power supply (L1/L2/L3) of the converter unit, in order to configure a circuit that shuts down the power supply on the side of the converter unit power supply. If the magnetic contactor is not connected, a large current keeps flowing and may cause a fire when the converter unit or the drive unit malfunctions.
- Switch main circuit power supply off at detection of an alarm on the controller side. Not doing so may cause a fire when a regenerative transistor malfunctions or the like may overheat the regenerative resistor.
- The converter unit has a built-in surge absorber (varistor) to reduce exogenous noise and to suppress lightning surge. Exogenous noise or lightning surge deteriorates the varistor characteristics, and the varistor may be damaged. To prevent a fire, use a molded-case circuit breaker or fuse for input power supply.
- Do not connect the servo motor of a wrong axis to U, V, W, or CN2 of the drive unit. Otherwise, a malfunction may occur.
- Check the converter unit model, and then input proper voltage to the converter unit power supply. If input voltage exceeds the upper limit, the converter unit and the drive unit will break down.

(1) Magnetic contactor control connector (CNP1)

⚠ CAUTION

- Always connect the magnetic contactor wiring connector to the converter unit. If the connector is not connected, an electric shock may occur since CNP1-1 and L11 are always conducting.

By enabling magnetic contactor drive output, the main circuit power supply can be shut off automatically when an alarm occurs in the converter unit or the drive unit.

To enable magnetic contactor drive output, set [Pr. PA02] of the converter unit to "___ 1" (initial value).

[Pr. PA02]

0	0	0	1
---	---	---	---

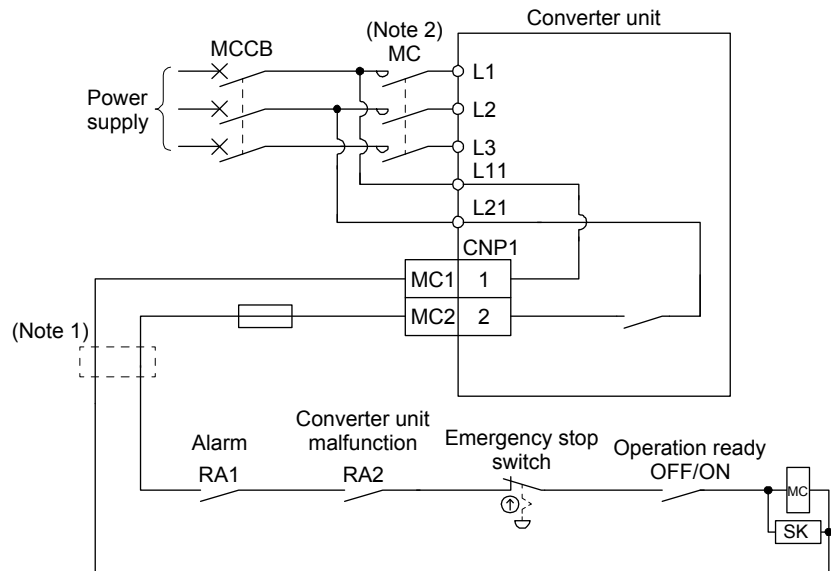
└ Magnetic contactor drive output selection
 0: Disabled
 1: Enabled

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(a) When magnetic contactor drive output is enabled

To control the magnetic contactor, connect the magnetic contactor control connector (CNP1) to the coil of the magnetic contactor.

Internal connection diagram of CNP1



- Note 1. A step-down transformer is required when coil voltage of the magnetic contactor is 200 V class, and the converter unit and the drive unit are 400 V class.
- Note 2. When the voltage between L11 and L21 drops due to an instantaneous power failure and others, the magnetic contactor is turned off.

When the converter unit receives a start command from the drive unit, CNP1-2 and L21 are shorted, and the control circuit power is supplied to the magnetic contactor. When the control circuit power is supplied, the magnetic contactor is turned on, and the main circuit power is supplied to the converter unit.

In the following cases, CNP1-2 and L21 in the converter unit are opened, and the main circuit power supply is automatically shut off.

- 1) An alarm occurred in the converter unit.
 - 2) An alarm occurred in the drive unit.
 - 3) The forced stop (EM1) of the converter unit was disabled.
 - 4) [AL. E6 Servo forced stop warning] occurred in the drive unit.
- (b) When magnetic contactor drive output is disabled
- The main circuit power supply is not automatically shut off even when an alarm occurs in the converter unit or the drive unit. Therefore, configure an external circuit to shut off the main circuit power supply when detecting an alarm.

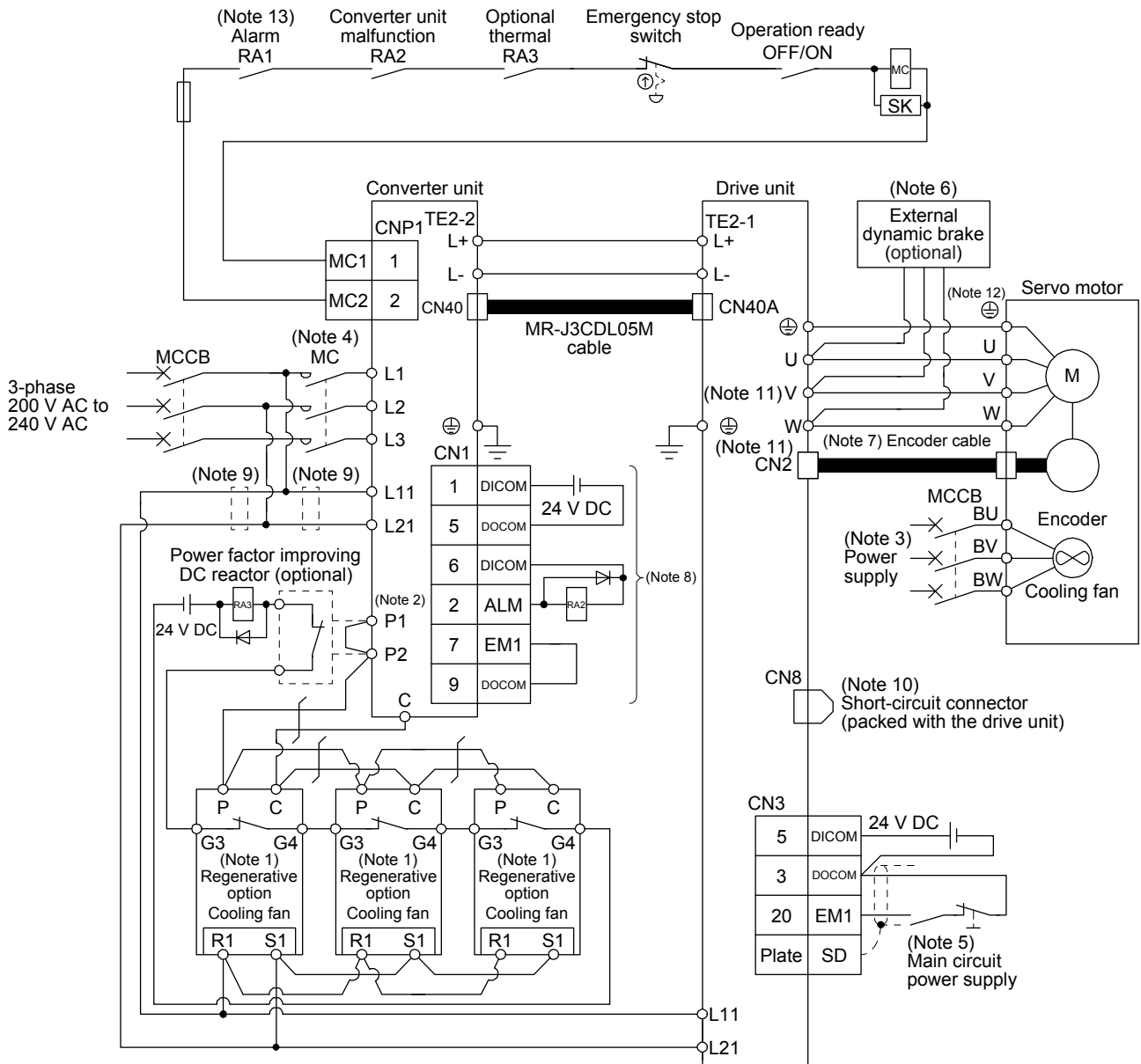
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Wiring diagram

(a) When magnetic contactor drive output is enabled (factory setting)

POINT
● The converter unit controls the magnetic contactor.
● Always connect a protection coordination cable (MR-J3CDL05M).
● Always turn on or off the control circuit power supplies of the converter unit and the drive unit simultaneously.

1) 200 V class

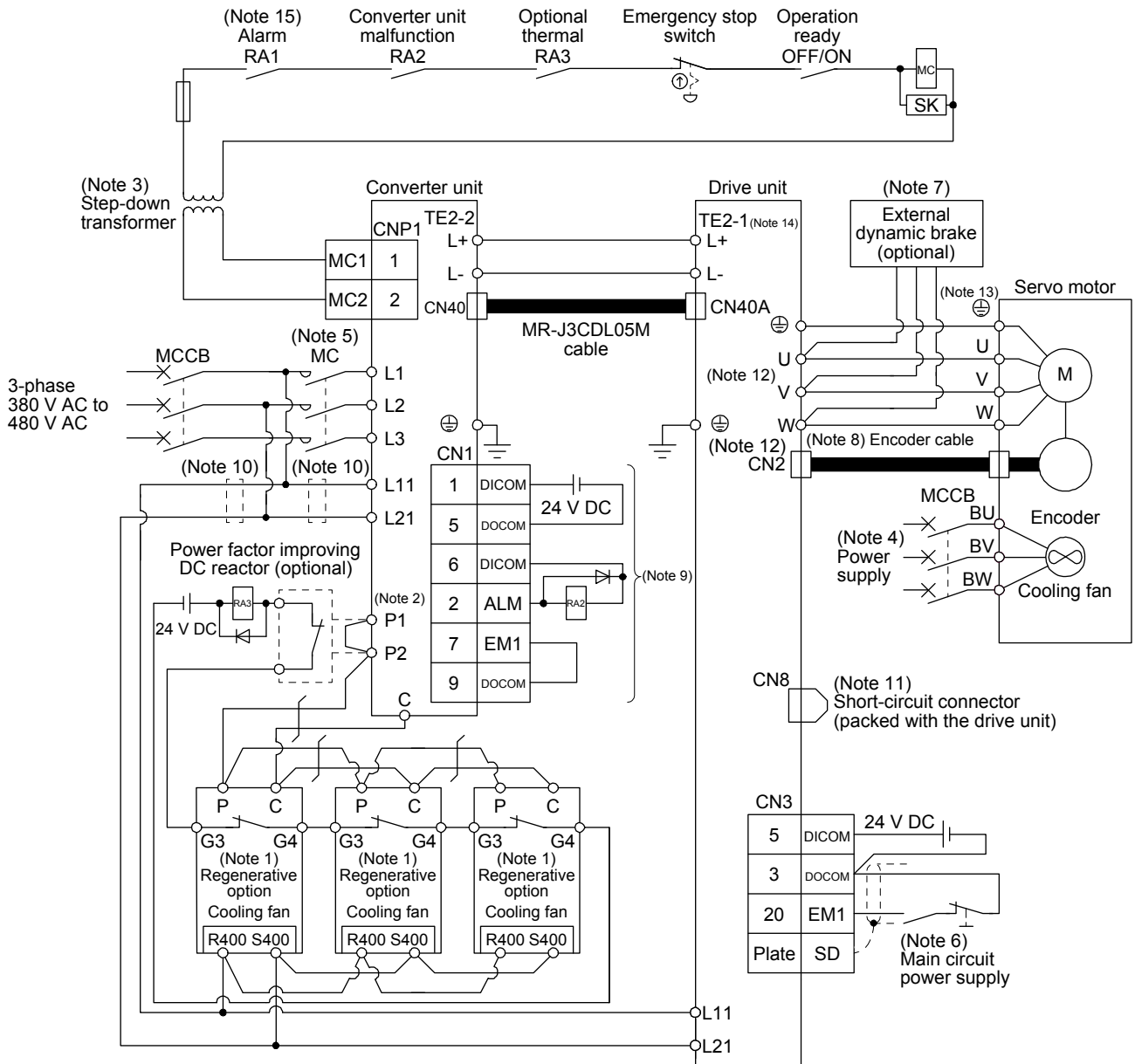


14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

- Note
1. This is for MR-RB137. For the MR-RB137, three units are used as one set (permissible regenerative power: 3900 W).
 2. P1 and P2 are connected by default. When using the power factor improving DC reactor, connect P1 and P2 after removing the short bar across them. Refer to section 14.9.6 for details.
 3. For specifications of the cooling fan power supply, refer to "Servo Motor Instruction Manual (Vol. 3)".
 4. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less. Depending on the main circuit voltage and operation pattern, bus voltage decreases, and that may cause the forced stop deceleration to shift to the dynamic brake deceleration. When dynamic brake deceleration is not required, delay the time to turn off the magnetic contactor.
 5. To prevent an unexpected restart of the drive unit, configure a circuit to turn off EM1 in the drive unit when the main circuit power is turned off.
 6. Use an external dynamic brake for the drive unit. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at emergency stop. Ensure the safety in the entire equipment. For wiring of the external dynamic brake, refer to section 14.9.3.
 7. For the encoder cable, use of the option cable is recommended. For selecting cables, refer to "Servo Motor Instruction Manual (Vol. 3)".
 8. This diagram shows sink I/O interface. For source I/O interface, refer to section 14.3.6 (2).
 9. Install an overcurrent protection device (molded-case circuit breaker, fuse, or others) to protect the branch circuit. (Refer to section 14.9.5.)
 10. The STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with the drive unit.
 11. Do not connect the servo motor of a wrong axis to U, V, W, or CN2 of the drive unit. Otherwise, a malfunction may occur.
 12. For connecting servo motor power wires, refer to "Servo Motor Instruction Manual (Vol. 3)".
 13. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

2) 400 V class



14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

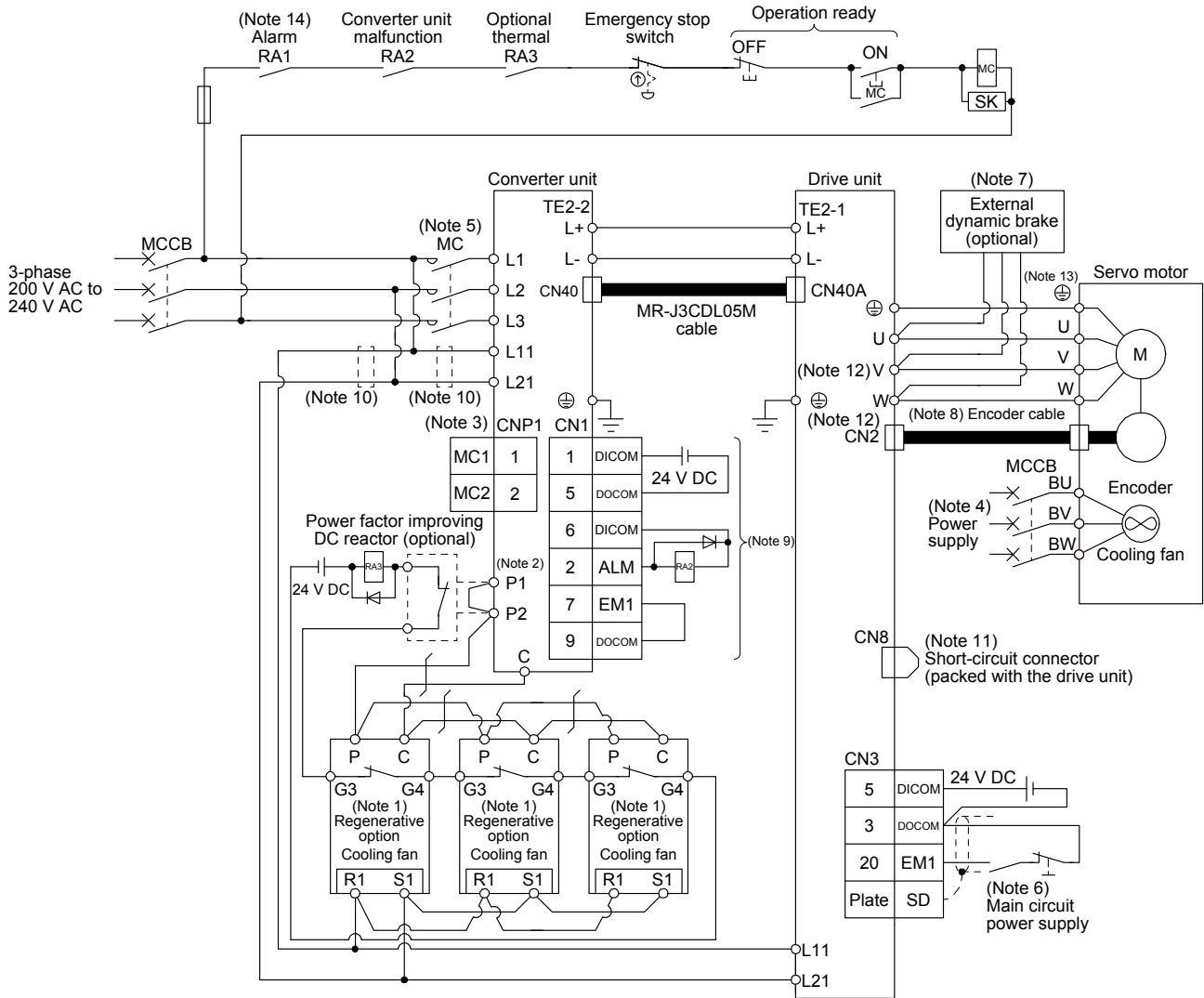
- Note
1. This is for MR-RB13V-4. For the MR-RB13V-4, three units are used as one set (permissible regenerative power: 3900 W).
 2. P1 and P2 are connected by default. When using the power factor improving DC reactor, connect P1 and P2 after removing the short bar across them. Refer to section 14.9.6 for details.
 3. A step-down transformer is required when the coil voltage of the magnetic contactor is 200 V class.
 4. For specifications of the cooling fan power supply, refer to "Servo Motor Instruction Manual (Vol. 3)".
 5. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less. Depending on the main circuit voltage and operation pattern, bus voltage decreases, and that may cause the forced stop deceleration to shift to the dynamic brake deceleration. When dynamic brake deceleration is not required, delay the time to turn off the magnetic contactor.
 6. To prevent an unexpected restart of the drive unit, configure a circuit to turn off EM1 in the drive unit when the main circuit power is turned off.
 7. Use an external dynamic brake for the drive unit. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at emergency stop. Ensure the safety in the entire equipment. For wiring of the external dynamic brake, refer to section 14.9.3.
 8. For the encoder cable, use of the option cable is recommended. For selecting cables, refer to "Servo Motor Instruction Manual (Vol. 3)".
 9. This diagram shows sink I/O interface. For source I/O interface, refer to section 14.3.6 (2).
 10. Install an overcurrent protection device (molded-case circuit breaker, fuse, or others) to protect the branch circuit. (Refer to section 14.9.5.)
 11. The STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with the drive unit.
 12. Do not connect the servo motor of a wrong axis to U, V, W, or CN2 of the drive unit. Otherwise, a malfunction may occur.
 13. For connecting servo motor power wires, refer to "Servo Motor Instruction Manual (Vol. 3)".
 14. For the MR-J4-DU30KB4-RJ020 and MR-J4-DU37KB4-RJ020, the terminal block is TE2.
 15. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(b) When magnetic contactor drive output is disabled

POINT
● Always connect a protection coordination cable (MR-J3CDL05M).
● Always turn on or off the control circuit power supplies of the converter unit and the drive unit simultaneously.

1) 200 V class

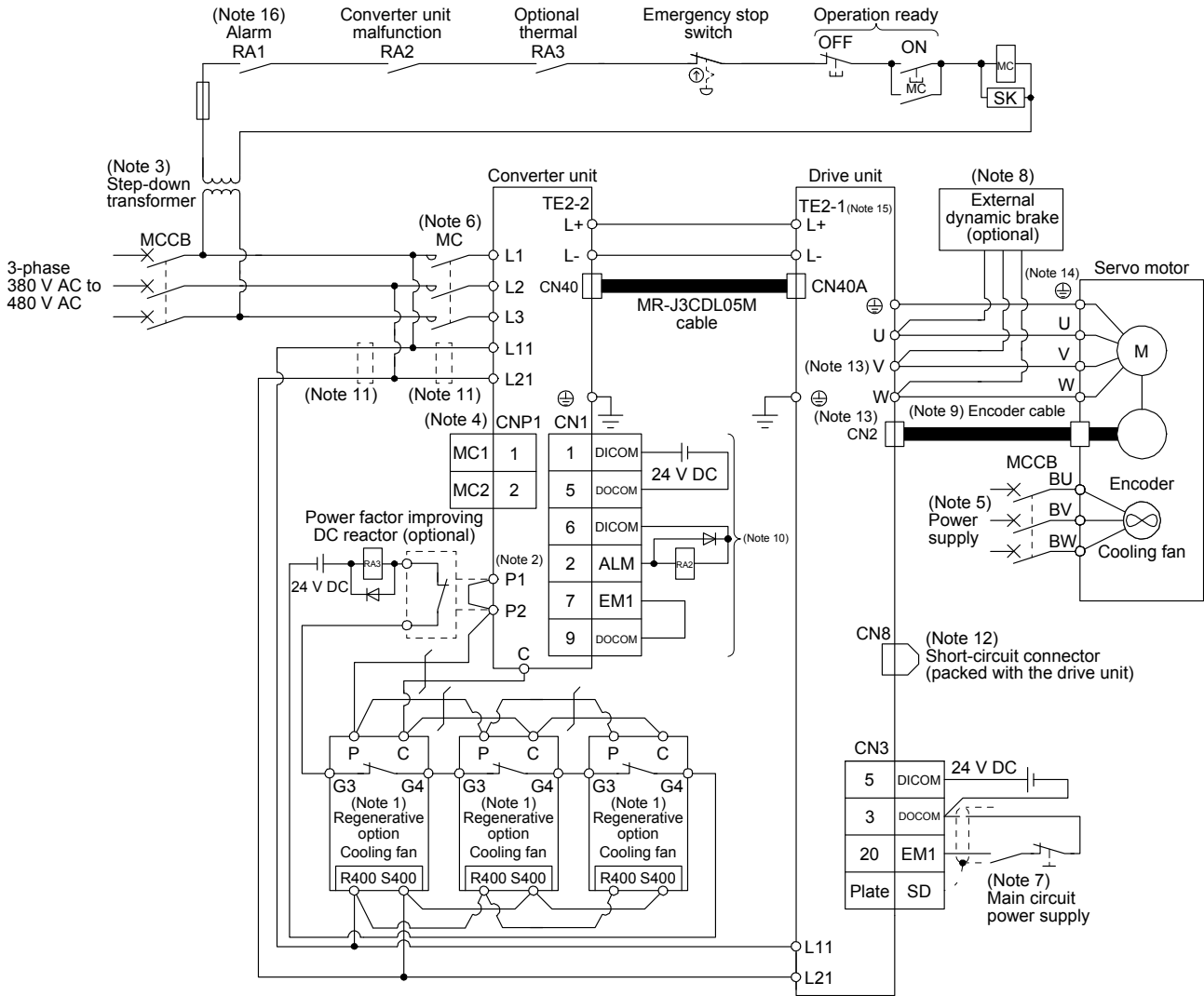


14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

- Note
1. For the MR-RB137. For the MR-RB137, three units are used as one set (permissible regenerative power: 3900 W).
 2. P1 and P2 are connected by default. When using the power factor improving DC reactor, connect P1 and P2 after removing the short bar across them. Refer to section 14.9.6 for details.
 3. Always connect the magnetic contactor wiring connector to CNP1 of the converter unit. Disconnected state may cause an electric shock.
 4. For specifications of the cooling fan power supply, refer to "Servo Motor Instruction Manual (Vol. 3)".
 5. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less. Depending on the main circuit voltage and operation pattern, bus voltage decreases, and that may cause the forced stop deceleration to shift to the dynamic brake deceleration. When dynamic brake deceleration is not required, delay the time to turn off the magnetic contactor.
 6. To prevent an unexpected restart of the drive unit, configure a circuit to turn off EM1 in the drive unit when the main circuit power is turned off.
 7. Use an external dynamic brake for the drive unit. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at emergency stop. Ensure the safety in the entire equipment. For wiring of the external dynamic brake, refer to section 14.9.3.
 8. For the encoder cable, use of the option cable is recommended. For selecting cables, refer to "Servo Motor Instruction Manual (Vol. 3)".
 9. This diagram shows sink I/O interface. For source I/O interface, refer to section 14.3.6 (2).
 10. Install an overcurrent protection device (molded-case circuit breaker, fuse, or others) to protect the branch circuit. (Refer to section 14.9.5.)
 11. The STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with the drive unit.
 12. Do not connect the servo motor of a wrong axis to U, V, W, or CN2 of the drive unit. Otherwise, a malfunction may occur.
 13. For connecting servo motor power wires, refer to "Servo Motor Instruction Manual (Vol. 3)".
 14. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

2) 400 V class

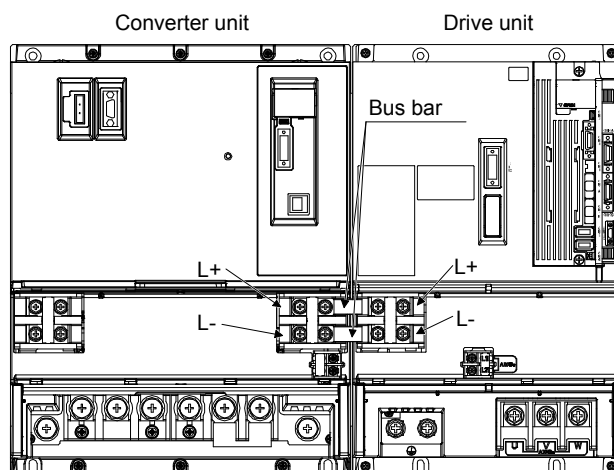


14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

- Note
1. This is for MR-RB13V-4. For the MR-RB13V-4, three units are used as one set (permissible regenerative power: 3900 W).
 2. P1 and P2 are connected by default. When using the power factor improving DC reactor, connect P1 and P2 after removing the short bar across them. Refer to section 14.9.6 for details.
 3. A step-down transformer is required when the coil voltage of the magnetic contactor is 200 V class.
 4. Always connect the magnetic contactor wiring connector to CNP1 of the converter unit. Disconnected state may cause an electric shock.
 5. For specifications of the cooling fan power supply, refer to "Servo Motor Instruction Manual (Vol. 3)".
 6. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less. Depending on the main circuit voltage and operation pattern, bus voltage decreases, and that may cause the forced stop deceleration to shift to the dynamic brake deceleration. When dynamic brake deceleration is not required, delay the time to turn off the magnetic contactor.
 7. To prevent an unexpected restart of the drive unit, configure a circuit to turn off EM1 in the drive unit when the main circuit power is turned off.
 8. Use an external dynamic brake for the drive unit. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at emergency stop. Ensure the safety in the entire equipment. For wiring of the external dynamic brake, refer to section 14.9.3.
 9. For the encoder cable, use of the option cable is recommended. For selecting cables, refer to "Servo Motor Instruction Manual (Vol. 3)".
 10. This diagram shows sink I/O interface. For source I/O interface, refer to section 14.3.6 (2).
 11. Install an overcurrent protection device (molded-case circuit breaker, fuse, or others) to protect the branch circuit. (Refer to section 14.9.5.)
 12. The STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with the drive unit.
 13. Do not connect the servo motor of a wrong axis to U, V, W, or CN2 of the drive unit. Otherwise, a malfunction may occur.
 14. For connecting servo motor power wires, refer to "Servo Motor Instruction Manual (Vol. 3)".
 15. For the MR-J4-DU30KB4-RJ020 and MR-J4-DU37KB4-RJ020, the terminal block is TE2.
 16. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.

(3) How to use the bus bars

Make sure to use the supplied bus bars and connect the L+ and L- of the drive unit to those of the converter unit as shown below. Never use bus bars other than the ones supplied with the drive unit. Both the units are shown with the terminal cover open.



14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.3.2 Explanation of power supply system

(1) Signal explanations

POINT
● For the layout of the terminal block, refer to section 14.7 Dimensions.

(a) Converter unit

Connection target (application)	Symbol	(Note) Terminal block	Description	
			MR-CR55K	MR-CR55K4
Main circuit power supply	L1/L2/L3	TE1-1	Supply 3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz power to L1, L2, and L3.	Supply 3-phase 380 V AC to 480 V AC, 50 Hz/60 Hz power to L1, L2, and L3.
Control circuit power supply	L11/L21	TE3	Supply 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz power to L11 and L21.	Supply 1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz power to L11 and L21.
Power factor improving DC reactor	P1/P2	TE1-2	When using the power factor improving DC reactor, connect P1 and P2 after removing the short bar across them.	
Regenerative option	P2/C	TE1-2	Connect the regenerative option between P2 and C.	
Brake unit	L+/L-	TE2-1	When using a brake unit, connect it to this terminal. Do not connect anything other than the brake unit.	
Drive unit	L+/L-	TE2-2	Connect the L+ and L- of the drive unit to this terminal. Use the bus bars supplied with the drive unit to connect.	
Protective earth (PE)	⊕	PE	Connect the protective earth (PE) of the cabinet to this terminal.	

Note. The permissible tension applied to any of the terminal blocks TE1-1, TE1-2, TE2-1, TE2-2 is 350 N.

(b) Drive unit

Connection target (application)	Symbol	(Note 1) Terminal block	Description	
			MR-J4-DU30KB-RJ020/ MR-J4-DU37KB-RJ020	MR-J4-DU30KB4-RJ020 to MR-J4-DU55KB4-RJ020
Control circuit power supply	L11/L21	TE3	Supply 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz power to L11 and L21.	Supply 1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz power to L11 and L21.
Converter unit	L+/L-	TE2-1 (TE2) (Note 2)	Connect the L+ and L- of the converter unit to this terminal. Use the bus bars supplied with the drive unit to connect.	
Servo motor power output	U/V/W	TE1	Connect the drive unit power outputs (U/V/W) to the servo motor power inputs (U/V/W) directly. Do not let a magnetic contactor, etc. intervene. Otherwise, it may cause a malfunction.	
Protective earth (PE)	⊕	PE	Connect the grounding terminal of the servo motor and the protective earth (PE) of the cabinet to this terminal.	

Note 1. The permissible tension applied to any of the terminal blocks TE1, TE2-1 (TE2) is 350 N.
2. Explanations in parentheses are for MR-J4-DU30KB4-RJ020 and MR-J4-DU7KB4-RJ020.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

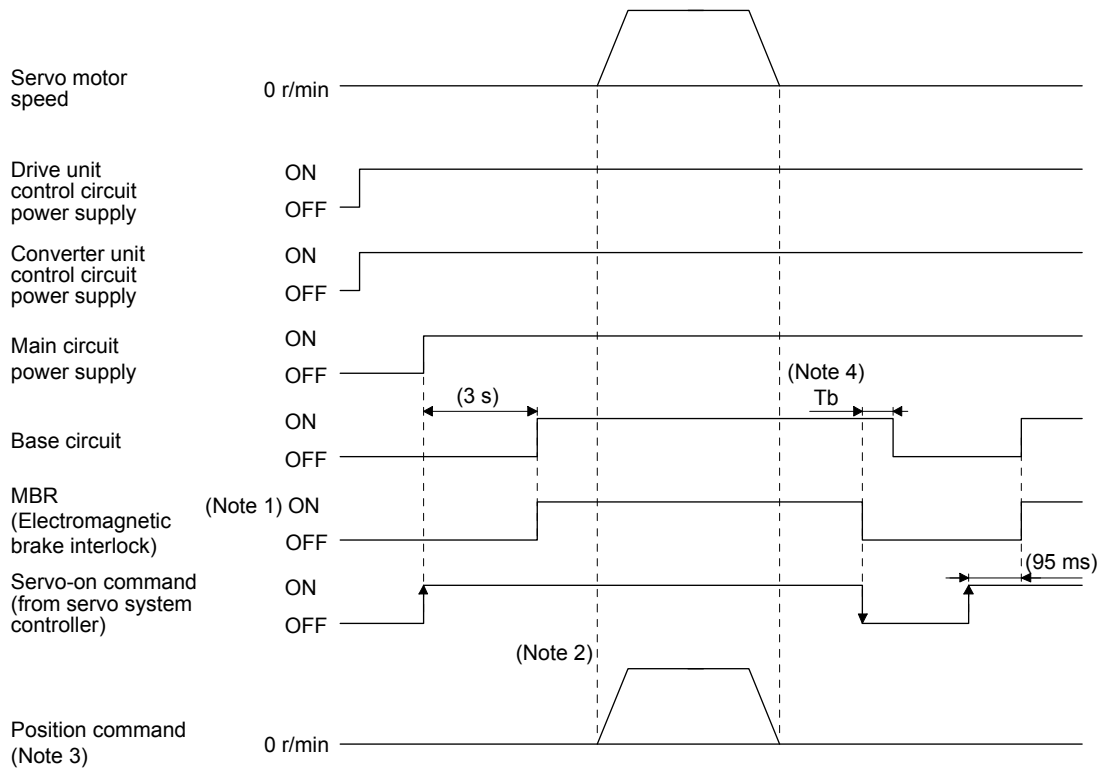
(2) Power-on sequence

(a) Power-on procedure

- 1) Always use a magnetic contactor for the main circuit power supply wiring (L1/L2/L3) as shown in above section 14.3.1 (2). Configure an external sequence to switch off the magnetic contactor as soon as an alarm occurs.
- 2) Turn on the control circuit power supplies (L11/L21) of the converter unit and drive unit simultaneously with the main circuit power supply or before turning on the main circuit power supply. If the main circuit power supply is not on, the display shows the corresponding warning. However, by switching on the main circuit power supply, the warning disappears and the drive unit will operate properly.

(b) Timing chart

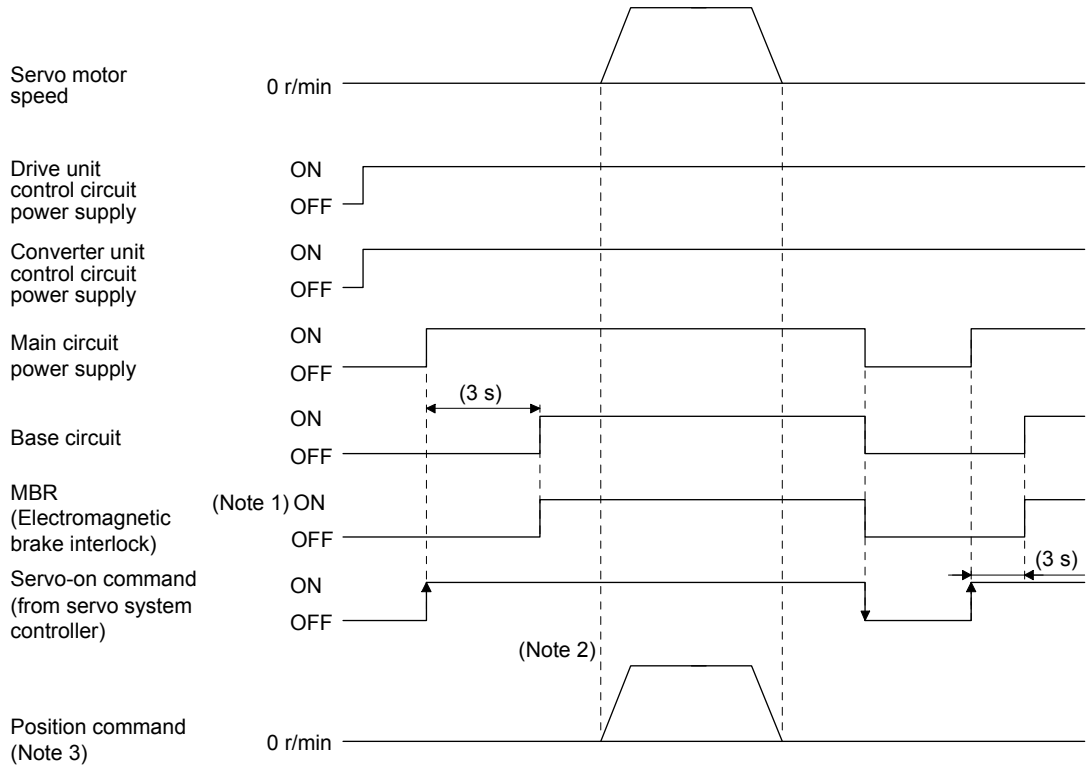
- 1) When magnetic contactor drive output is enabled and the status remains at ready-on
The main circuit power is not shut off with servo-off.



- Note 1. When setting up an electromagnetic brake at customer's side, make up a sequence which will operate the electromagnetic brake as follow using MBR (Electromagnetic brake interlock).
 ON: Electromagnetic brake is not activated.
 OFF: Electromagnetic brake is activated.
2. Give a position command after the external electromagnetic brake is released.
 3. This is in position control mode.
 4. In [Pr. 21 Electromagnetic brake sequence output], set a delay time (T_b) from MBR (Electromagnetic brake interlock) off to base circuit shut-off at a servo-off.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

- 2) When magnetic contactor drive output is enabled and the status returns to ready-off
 The magnetic contactor of the converter unit is turned off with servo-off, and the main circuit power supply is shut off.

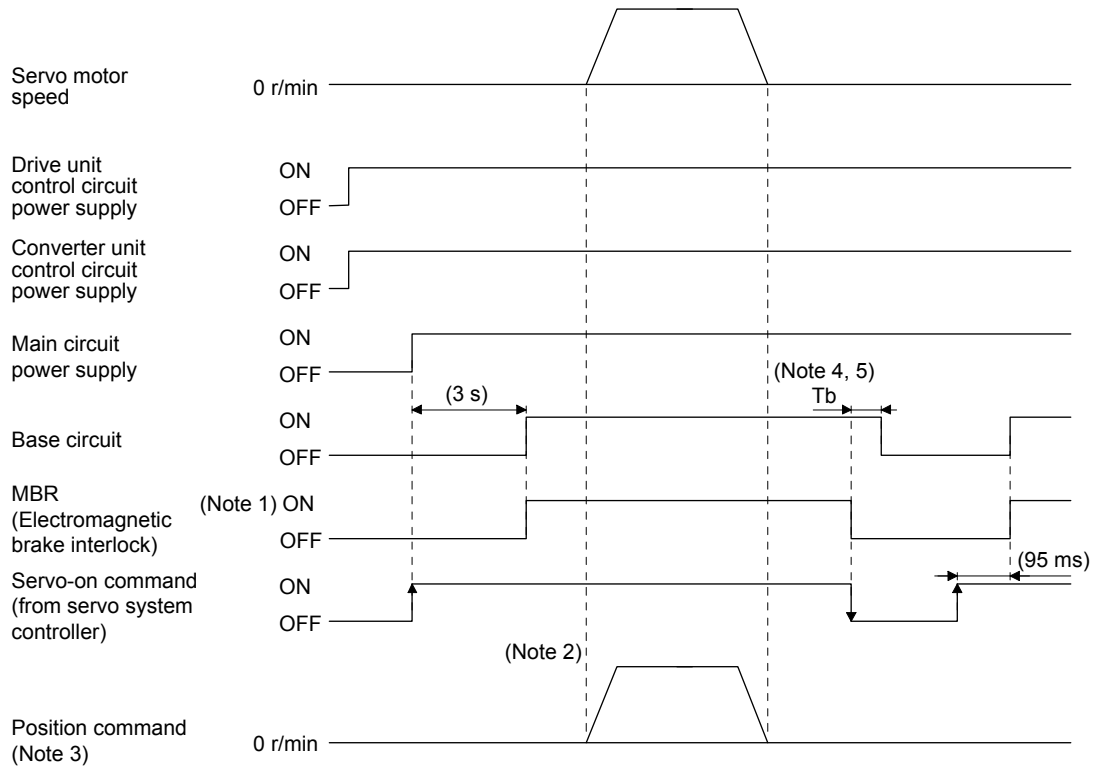


- Note 1. When setting up an electromagnetic brake at customer's side, make up a sequence which will operate the electromagnetic brake as follow using MBR (Electromagnetic brake interlock).
 ON: Electromagnetic brake is not activated.
 OFF: Electromagnetic brake is activated.
2. Give a position command after the external electromagnetic brake is released.
3. This is in position control mode.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

3) When magnetic contactor drive output is disabled

When an alarm occurs, turn off the magnetic contactor using the external sequence, and shut off the main circuit power supply.



- Note 1. When setting up an electromagnetic brake at customer's side, make up a sequence which will operate the electromagnetic brake as follow using MBR (Electromagnetic brake interlock).
 ON: Electromagnetic brake is not activated.
 OFF: Electromagnetic brake is activated.
2. Give a position command after the external electromagnetic brake is released.
3. This is in position control mode.
4. In [Pr. 21 Electromagnetic brake sequence output], set a delay time (T_b) from MBR (Electromagnetic brake interlock) off to base circuit shut-off at a servo-off.
5. The base circuit remains ready-on status at servo-off. When the status is ready-off, the base circuit and the servo-on command turn off at the same time. ($T_b = 0$)

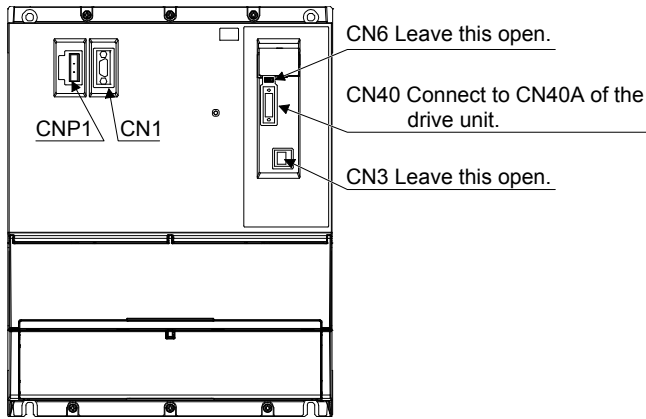
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

14.3.3 Connectors and pin assignment

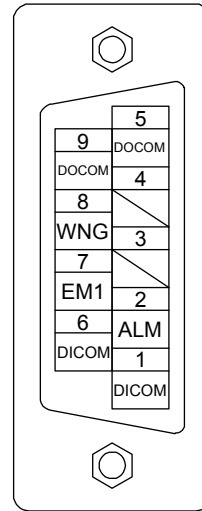
POINT

● The pin assignment of the connectors is as viewed from the cable connector wiring section.

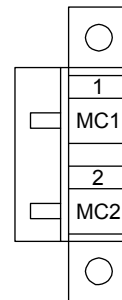
(1) Converter unit



CN1 (Digital I/O connector)
 Model: 17JE-23090-02(D8A)K11-CG (D-sub 9 pin or equivalent)
 (DDK)



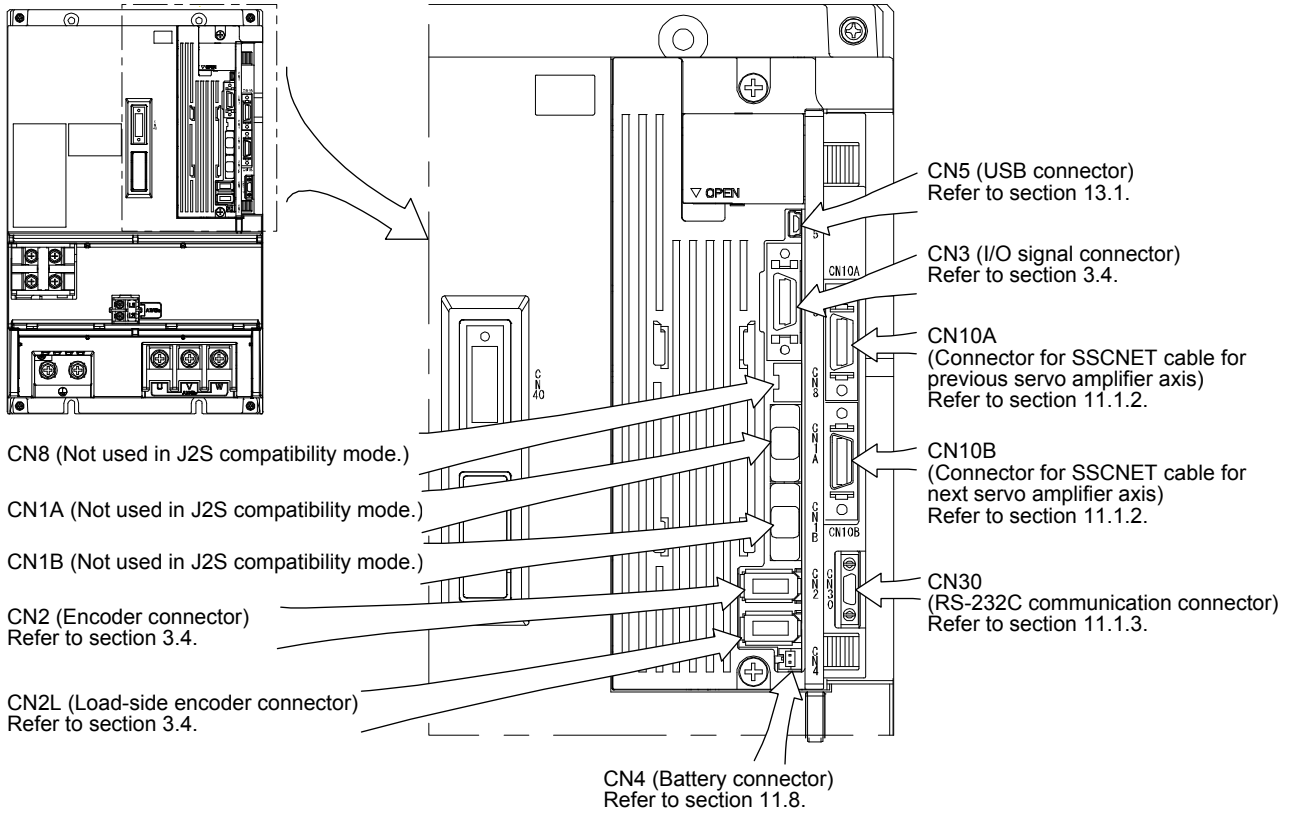
CNP1 (Magnetic contactor wiring connector)
 Model: GFKC 2,5/2-STF-7,62
 (Phoenix Contact)



14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Drive unit

The following shows the front view of drive units of MR-J4-DU30KB4-RJ020, MR-J4-DU37KB4-RJ020, and MR-J4-T20. For views of other drive units, connector arrangements, and details, refer to section 3.4.




14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.3.4 Signal (device) explanations

Signals (devices) of MR-J4-DU_B_-RJ020 are the same as those of MR-J4-_B_-RJ020. Refer to section 3.5.


The following table lists the converter unit signals (devices).

For the I/O interfaces (symbols in I/O division column in the table), refer to section 14.3.6 (1).

Signal (device)	Symbol	Connector pin No.	Function and application	I/O division
Digital I/F power supply input	DICOM	CN1-1 CN1-6	Input 24 V DC (24 V DC \pm 10% 150 mA) for I/O interface. The power supply capacity changes depending on the number of I/O interface points to be used. For sink interface, connect + of 24 V DC external power supply. For source interface, connect - of 24 V DC external power supply.	
Forced stop	EM1	CN1-7	When MR-CR55K is used with MR-J4-DUB_-RJ020, EM1 is not used. Connect between EM1 and DOCOM externally. Turn EM1 off to bring the converter unit to a forced stop state. In this state, the magnetic connector is turned off, [AL. E9 Main circuit off warning] occurs in the drive unit, and the servo-on turns off. When the converter unit is in the forced stop state, turning EM1 on resets the state.	DI
Malfunction	ALM	CN1-2	ALM turns off when power is switched off or the protective circuit is activated. When no alarm occurs, ALM turns on 1.5 s after power-on.	DO
Warning	WNG	CN1-8	When warning has occurred, WNG turns on.	DO
Digital I/F common	DOCOM	CN1-5 CN1-9	Common terminal for the ALM and WNG output signals of the converter unit. This is separated from LG. Pins are connected internally. For sink interface, connect - of 24 V DC external power supply. For source interface, connect + of 24 V DC external power supply.	
Magnetic contactor drive output	MC1	CNP1-1	Connect it to the coil of the magnetic contactor. Always supplies the control circuit power since it is conducted with L11 in the converter unit. <div style="border: 1px solid black; padding: 5px; display: inline-block;">  WARNING ● Always connect the magnetic contactor wiring connector to CNP1 of the converter unit. Disconnected state may cause an electric shock. </div>	
	MC2	CNP1-2	Connect it to the coil of the magnetic contactor. When the converter unit receives a start command from the drive unit, CNP1-2 and L21 are shorted, and the control circuit power is supplied to the magnetic contactor. Set "___0" in [Pr. PA02] when controlling the magnetic contactor without magnetic contactor control connector (CNP1). (Refer to section 14.3.1 (1).)	

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

14.3.5 Alarm occurrence timing chart



CAUTION

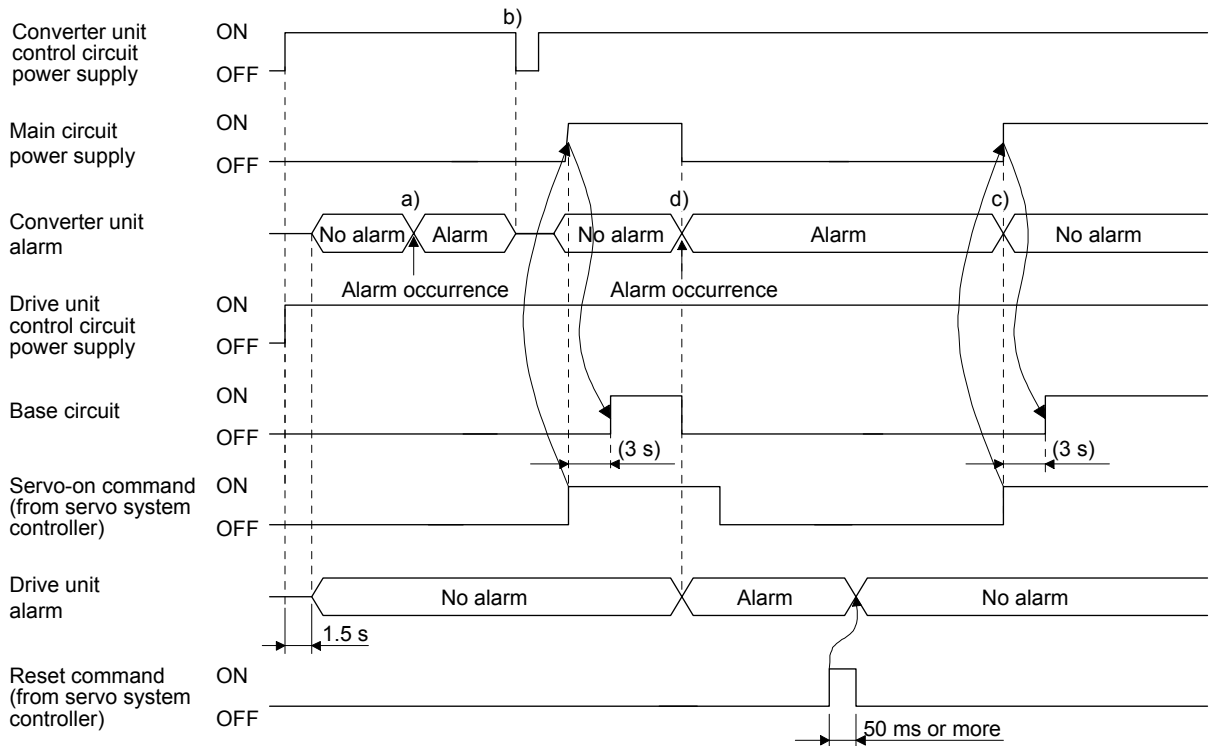
- When an alarm has occurred, remove its cause, make sure that the operation signal is not being input, ensure safety, and reset the alarm before restarting operation.
- As soon as an alarm occurs, make the Servo-off status and interrupt the main circuit power.

(1) Timing charts of converter unit and drive unit

(a) When magnetic contactor drive output is enabled

1) Converter unit

When an alarm occurs in the converter unit, the magnetic contactor is turned off and the main circuit magnetic contactor is shut off. The drive unit in operation stops. To deactivate the alarm, cycle the control circuit power or request the operation from the driver unit. However, the alarm cannot be deactivated unless its cause is removed.



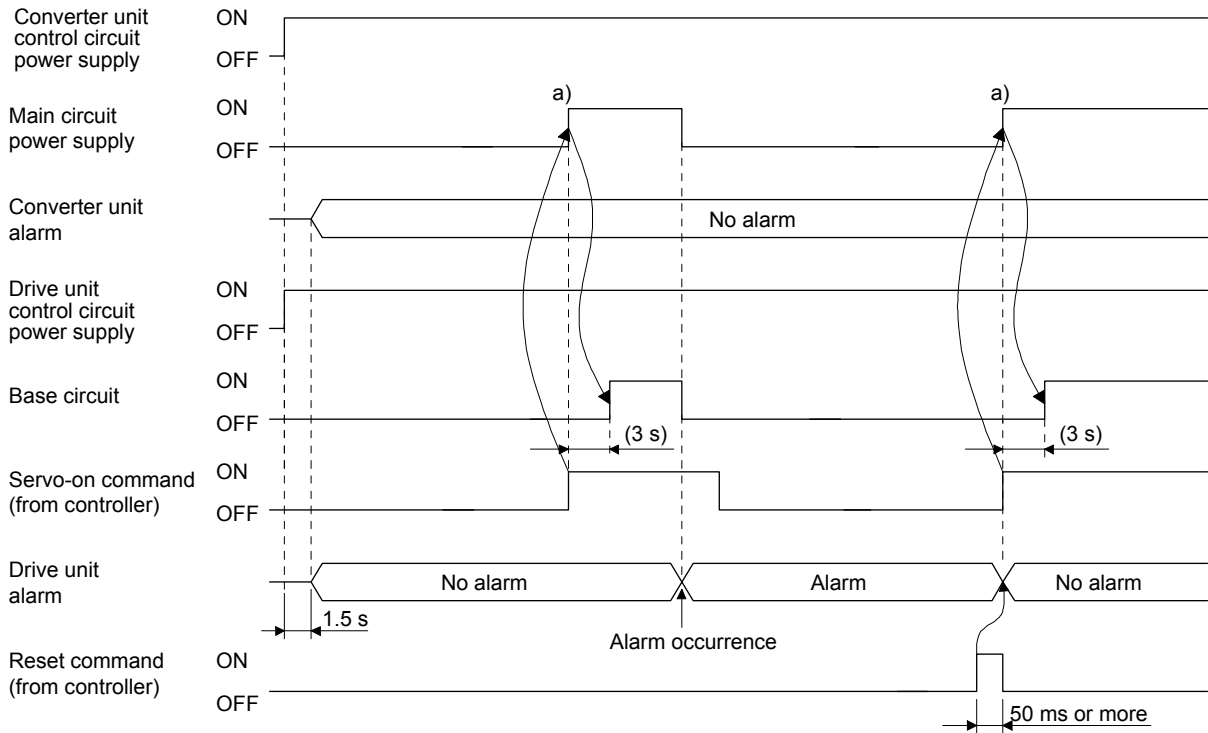
- a) in figure When the drive unit is at servo-off, even if an alarm occurs in the converter, the drive unit does not detect the alarm.
- b) and c) in figure To deactivate the alarm of the converter unit, cycle the power of the converter unit (b)), or turn on the servo-on command (c)).
- d) in figure If an alarm occurs in the converter unit when the drive unit is at servo-on, the alarm also occurs in the drive unit and the drive unit becomes servo-off.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

2) Drive unit

When an alarm occurs on the drive unit, the base circuit is shut off and the servo motor coasts.

When an external dynamic brake (option) is used, the external dynamic brake is activated to stop the servo motor. To deactivate the alarm, cycle the control circuit power, or give the error reset or CPU reset command from the servo system controller. However, the alarm cannot be deactivated unless its cause is removed.



a) in figure

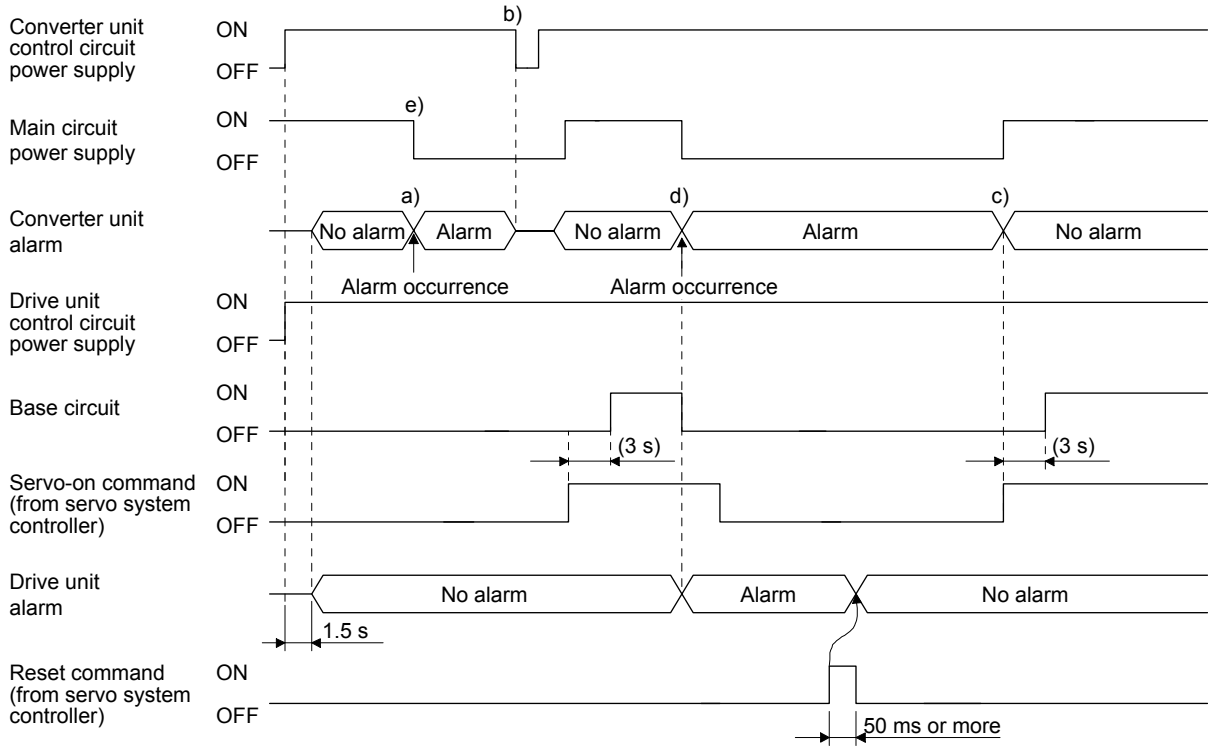
After the start-up of the drive unit is completed, the main circuit power is supplied while the drive unit and the converter unit have no alarm.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(b) When magnetic contactor drive output is disabled

1) Converter unit

When an alarm occurs in the converter unit, the converter unit turns into servo-off, but the main circuit power supply is not shut off. Therefore, shut off the main circuit power supply using the external sequence. Cancel the alarm in the converter unit. If an alarm also occurs in the drive unit, cancel the alarm in the drive unit as well. Then, turn on the error reset command from the servo system controller to resume the operation.

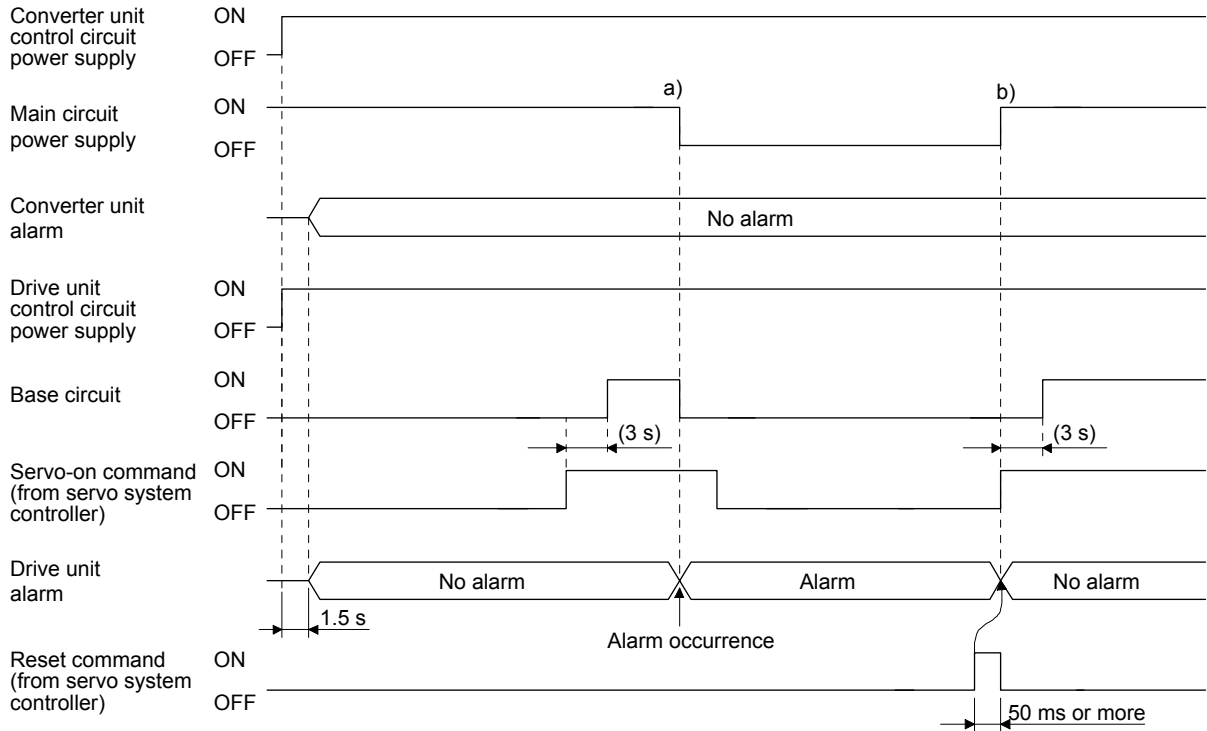


- a) in figure When the drive unit is at servo-off, even if an alarm occurs in the converter, the drive unit does not detect the alarm.
- b) and c) in figure To deactivate the alarm of the converter unit, cycle the power of the converter unit (b)), or turn on the servo-on command (c)).
- d) in figure If an alarm occurs in the converter unit when the drive unit is at servo-on, the alarm also occurs in the drive unit and the drive unit becomes servo-off.
- e) in figure Shut off the main circuit power supply using the external sequence as soon as an alarm occurs.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

2) Drive unit

When an alarm occurs in the drive unit, the drive unit turns into the servo-off, but the main circuit power supply is not shut off. Therefore, shut off the main circuit power supply using the external sequence. After cancelling the alarm in the drive unit, turn on the error reset command from the servo system controller to resume the operation.



a) in figure

When an alarm occurs in the drive unit, shut off the main circuit power supply using the external sequence.

b) in figure

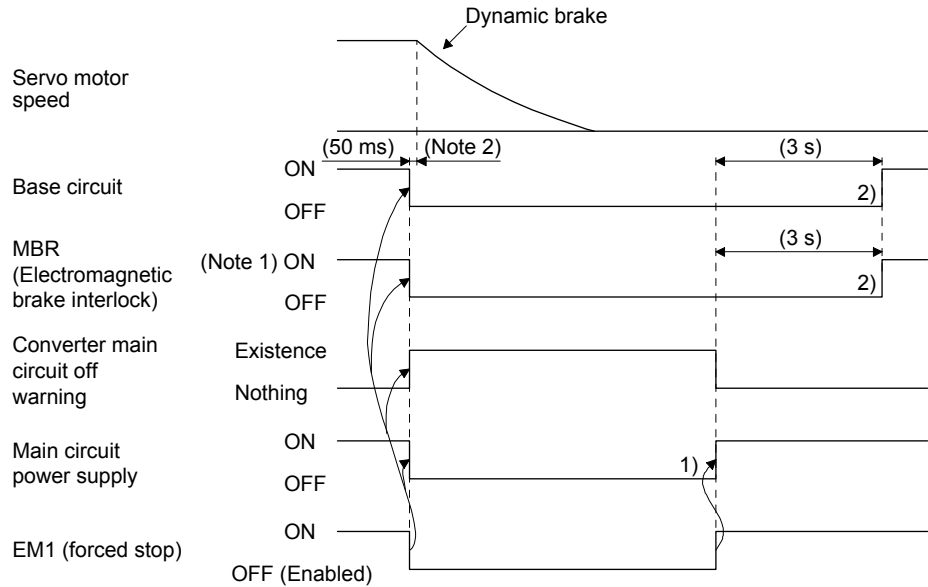
Turn on the main circuit power supply while an alarm in the drive unit is cancelled.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Forced stop in the converter unit

(a) When magnetic contactor drive output is enabled

When EM1 (Forced stop) is disabled in the converter unit, the magnetic contactor is turned off and the main circuit power supply is shut off. The drive unit in operation stops, and [AL. E9 Main circuit off warning] appears. When EM1 (Forced stop) is enabled in the converter unit, the magnetic contactor is turned on, the main circuit power is supplied, and then the drive unit automatically resumes the operation.



Note 1. When setting up an electromagnetic brake at customer's side, make up a sequence which will operate the electromagnetic brake as follow using MBR (Electromagnetic brake interlock).

ON: Electromagnetic brake is not activated.

OFF: Electromagnetic brake is activated.

2. There is delay caused by magnetic contactor built into the external dynamic brake (about 50 ms) and delay caused by the external relay.

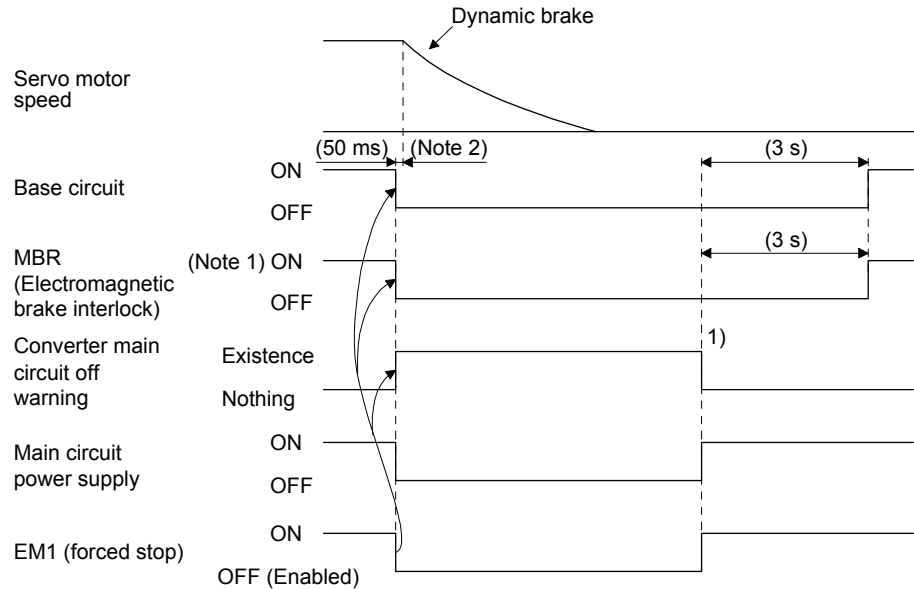
1) in figure When EM1 (Forced stop) is enabled in the converter unit, the main circuit power is supplied.

2) in figure After the capacitor in the main circuit is fully charged, the base circuit and MBR (Electromagnetic brake interlock) turn on.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(b) When magnetic contactor drive output is disabled

When EM1 (Forced stop) is disabled in the converter unit, the base circuit of the drive unit that is in operation shuts off, and [AL. E9 Main circuit off warning] appears on the drive unit. When EM1 (Forced stop) is enabled in the converter unit, the drive unit automatically resumes the operation.



- Note 1. When setting up an electromagnetic brake at customer's side, make up a sequence which will operate the electromagnetic brake as follow using MBR (Electromagnetic brake interlock).
 ON: Electromagnetic brake is not activated.
 OFF: Electromagnetic brake is activated.
- Note 2. There is delay caused by magnetic contactor built into the external dynamic brake (about 50 ms) and delay caused by the external relay.

1) in figure

When EM1 (Forced stop) is enabled, the converter main circuit off warning is released.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.3.6 Interfaces

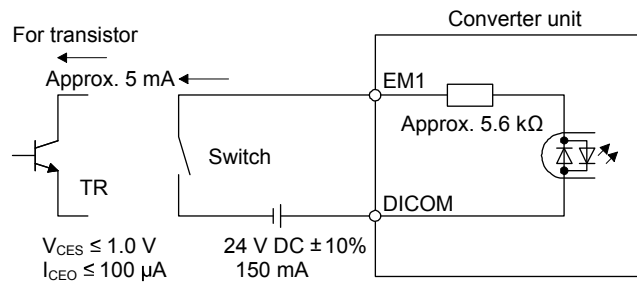
The interface of MR-J4-DU_B_-RJ020 is the same as that of MR-J4-_B_-RJ020. Refer to section 3.8.

(1) Detailed explanation of interfaces

This section (1) provides the details of the I/O signal interfaces (refer to the I/O division in the table) given in section 14.3.4. Refer to this section and make connections to the external device.

(a) Digital input interface DI

This is an input circuit in which the cathode of the photocoupler is the input terminal. Transmit signals from sink (open-collector) type transistor output, relay switch, etc. The following shows a connection diagram for sink input. Refer to section 14.3.6 (2) for source input.



(b) Digital output interface DO

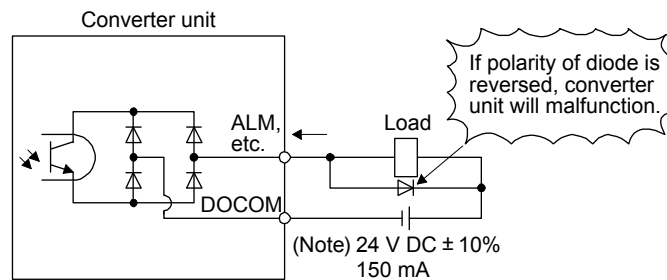
This is a circuit in which the collector of the output transistor is the output terminal. When the output transistor is turned on, the current will flow to the collector terminal.

A lamp, relay, or photocoupler can be driven. Install a diode (D) for an inductive load, or install an inrush current suppressing resistor (R) for a lamp load.

(Rated current: 40 mA or less, maximum current: 50 mA or less, inrush current: 100 mA or less)

A maximum of 2.6 V voltage drop occurs in the converter unit.

The following shows a connection diagram for sink output. Refer to section 14.3.6 (2) for source output.



Note. If the voltage drop (maximum of 2.6 V) interferes with the relay operation, apply high voltage (maximum of 26.4 V) from external source.

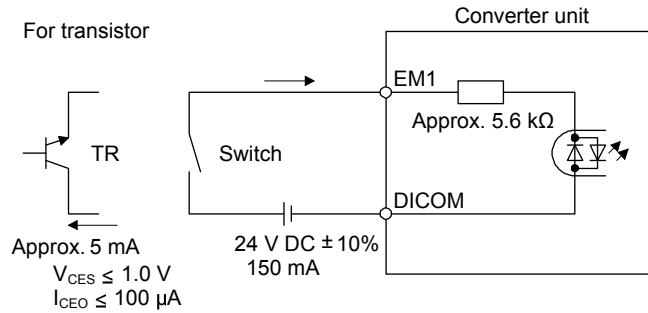
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Source I/O interfaces

In this converter unit, source type I/O interfaces can be used.

(a) Digital input interface DI

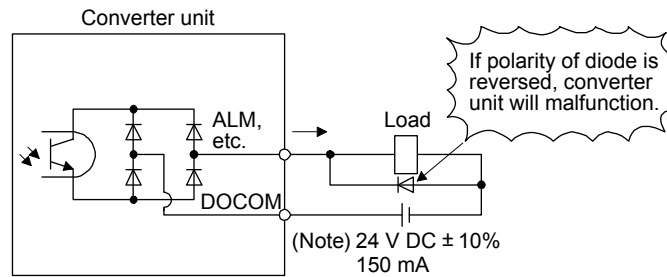
This is an input circuit in which the anode of the photocoupler is the input terminal. Transmit signals from source (open-collector) type transistor output, relay switch, etc.



(b) Digital output interface DO

This is a circuit in which the emitter of the output transistor is the output terminal. When the output transistor is turned on, the current will flow from the output terminal to a load.

A maximum of 2.6 V voltage drop occurs in the converter unit.



Note. If the voltage drop (maximum of 2.6 V) interferes with the relay operation, apply high voltage (maximum of 26.4 V) from external source.

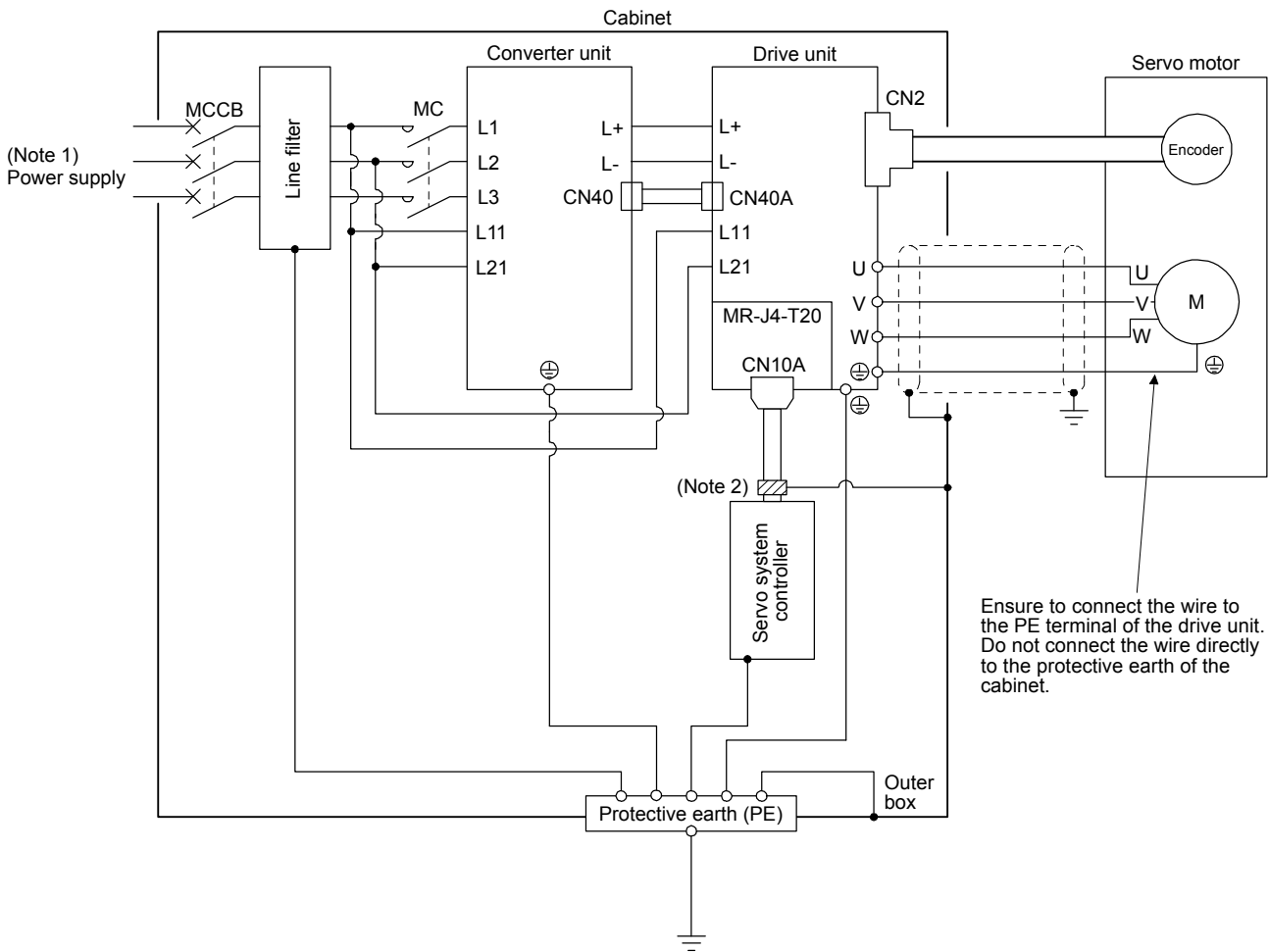
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.3.7 Grounding

⚠ WARNING

- Ground the converter unit, the drive unit and the servo motor securely.
- To prevent an electric shock, always connect the protective earth (PE) terminal (marked ⊕) of the converter unit and drive unit to the protective earth (PE) of the cabinet.

The drive unit switches the power transistor on-off to supply power to the servo motor. Depending on the wiring and ground cable routing, the drive unit may be affected by the switching noise (due to di/dt and dv/dt) of the transistor. To prevent such a fault, refer to the following diagram and always ground. To conform to the EMC Directive, refer to "EMC Installation Guidelines".



- Note 1. For power supply specifications, refer to section 14.1.2.
- Note 2. To reduce the influence of the external noise, it is recommended that you attach cable clamp fittings to ground the SSCNET cable or connect 3 to 4 data line filters in series near the servo system controller.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.4 Start up

WARNING

- Do not operate the switches with wet hands. Otherwise, it may cause an electric shock.

CAUTION

- Before starting operation, check the parameters. Improper settings may cause some machines to operate unexpectedly.
- The heat sink of the converter unit, the drive unit, the regenerative resistor, the servo motor, etc. may become hot while power is on and for some time after power-off. Take safety measures, such as providing covers, to avoid accidentally touching the parts (cables, etc.) by hand.
- During operation, never touch the rotor of the servo motor. Otherwise, it may cause injury.

POINT

- Before switching power on, install MR-J4-T20 to MR-J4-DU_B_-RJ020 drive unit. For MR-J4-T20 installation procedure, refer to section 1.8.

The following items are the same as those of MR-J4-_B_-RJ020. Refer to each section of the detailed explanation field for details. Read the corresponding section by replacing "servo amplifier" to "drive unit".

Item	Detailed explanation
Switch setting and display of the servo amplifier	Section 4.3
Test operation	Section 4.4
Test operation mode	Section 4.5

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.4.1 Switching power on for the first time

When switching power on for the first time, follow this section to make a startup.

(1) Startup procedure

	Description	Reference
Wiring check	Check whether the converter unit, the drive unit, and the servo motor are wired correctly using visual inspection, DO forced output function, etc.	Section 14.4.1 (2)
Surrounding environment check	Check the surrounding environment of the converter unit, the drive unit and the servo motor.	Section 4.1.3
Axis No. settings	Confirm that the control axis No. set with the axis selection rotary switch (SW1) and the control axis No. set with the servo system controller are consistent.	Section 4.3.1
Parameter setting	Set the parameters as necessary, such as the used operation mode and regenerative option selection.	Section 14.5
Test operation of servo motor alone in test operation mode	For the test operation, disconnect the servo motor from the machine, and check whether the servo motor rotates correctly at the slowest speed.	Section 4.5
Test operation of servo motor alone by commands	For the test operation, disconnect the servo motor from the machine, give commands to the drive unit, and check whether the servo motor rotates correctly at the lowest speed.	
Test operation with servo motor and machine connected	Connect the servo motor with the machine, and check machine motions by transmitting operation commands from the servo system controller.	
Gain adjustment	Make gain adjustment to optimize the machine motions.	Chapter 6
Actual operation		
Stop	Stop giving commands and stop operation.	

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

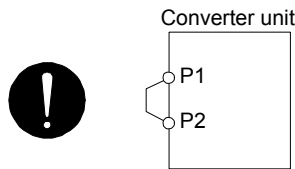
(2) Wiring check

(a) Power supply system wiring

Before turning on the power supplies of the main circuit and the control circuit, check the following items.

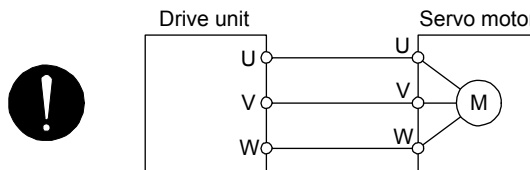
1) Power supply system wiring

- a) The power supplied to the converter unit power input terminals (L1/L2/L3/L11/L21) and the drive unit power input terminals (L11/L21) should satisfy the defined specifications. (Refer to section 14.1.3.)
- b) When magnetic contactor drive output is enabled, the magnetic contactor control connector (CNP1) should be connected to the coil of the magnetic contactor.
- c) When the power factor improving DC reactor is not used, P1 and P2 in the converter unit should be connected.

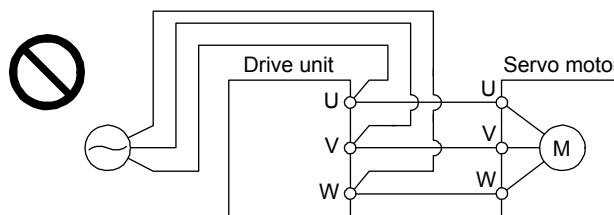


2) Connection of drive unit and servo motor

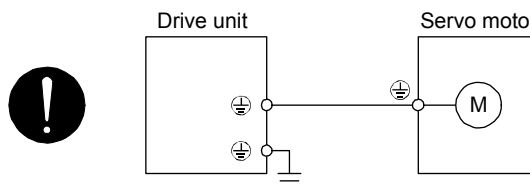
- a) The drive unit power outputs (U/V/W) should match in phase with the servo motor power input terminals (U/V/W).



- b) The power supplied to the converter unit should not be connected to the drive unit power outputs (U/V/W). Doing so will fail the connected drive unit and servo motor.



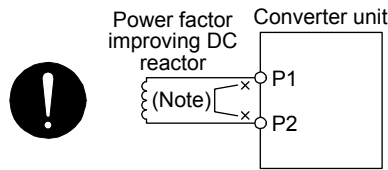
- c) The grounding terminal of the servo motor is connected to the PE terminal of the drive unit.



- d) The CN2 connector of the drive unit should be connected to the encoder of the servo motor securely by using the encoder cable.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

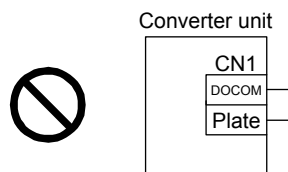
- 3) When using options and peripheral equipment
 - a) When using a regenerative option
 - The regenerative option should be connected to P+ and C terminals of the converter unit.
 - A twisted wire should be used. (Refer to section 14.9.2 (4).)
 - b) When using a brake unit
 - The brake unit should be connected to L+ and L- terminals of TE2-1 of the converter unit. (Refer to section 14.9.10 (3).)
 - A twisted wire should be used for the wiring over 5 m and equal to or less than 10 m when the brake unit is used. (Refer to section 14.9.10 (3).)
 - c) The power factor improving DC reactor should be connected between P1 and P2 of the converter unit. (Refer to section 14.9.6.)



Note. Always disconnect wiring between P1 and P2.

- (b) I/O signal wiring
 - 1) Converter unit
 - a) The I/O signals should be connected correctly.

Use DO forced output to forcibly turn on/off the pins of the CN1 connector. This function can be used to perform a wiring check. In this case, turn on the control circuit power supply only. For details of I/O signal connection, refer to section 14.3.1 (2). For details of DO forced output, refer to section 14.4.3 (3) (c).
 - b) A voltage exceeding 24 V DC is not applied to the pins of the CN1 connector.
 - c) Between plate and DOCOM of the CN1 connector should not be shorted.



14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

2) Drive unit

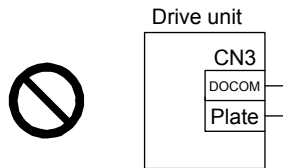
a) The I/O signals should be connected correctly.

Use DO forced output to forcibly turn on/off the pins of the CN3 connector. You can use the function to check the wiring. In this case, turn on the control circuit power supply only.

Refer to section 3.2 for details of I/O signal connection. For details of DO forced output, refer to section 4.5.1.

b) A voltage exceeding 24 V DC is not applied to the pins of the CN3 connector.

c) Between plate and DOCOM of the CN3 connector should not be shorted.



14.4.2 Startup

Startup of the MR-J4-DU_B_-RJ020 is the same as that of the MR-J4-_B_-RJ020. Refer to section 4.2 for details.

The converter unit display shows "roF" (ready-off) at power-on.

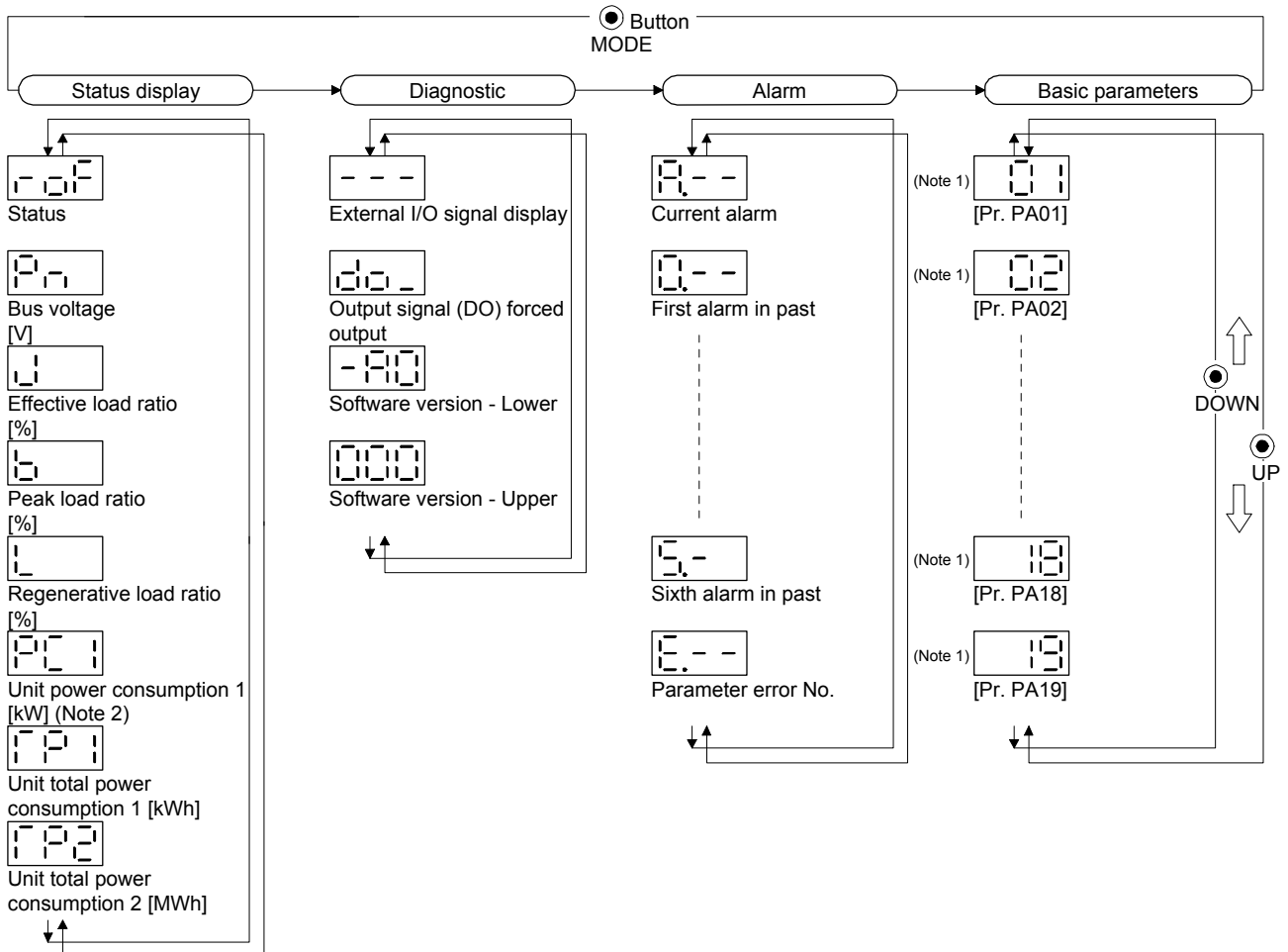
When an error occurs or EM1 (Forced stop) is disabled in the converter unit, the operation will stop.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

14.4.3 Display and operation section of the converter unit

(1) Display flowchart

The converter unit has the display (3-digit, 7-segment LED) and the operation section (4 pushbuttons) for converter unit status display, alarm display, parameter setting, etc. Set the parameters before operation, diagnose an alarm, confirm external sequences, and/or confirm the operation status. The following shows the operation procedure after power-on.



- Note 1. When a parameter is selected, the parameter group and the parameter No. are displayed alternately. Refer to section 14.4.3 (5) for details.
- Note 2. The unit of unit power consumption 1 can be changed with [Pr. PA15].







14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Status display mode

The converter unit status during operation is shown on the 3-digit, 7-segment LED display. Press the "UP" or "DOWN" button to change display data as desired. When the required data is selected, the corresponding symbol is displayed. Press the "SET" button to display that data.

(a) Display examples

The following table shows the display examples.

Item	State	Displayed data
Status	Ready-off	
	Ready-on	
Bus voltage	300 [V]	
Effective load ratio	67 [%]	
Peak load ratio	95 [%]	
Regenerative load ratio	90 [%]	

(b) Status display list

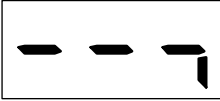
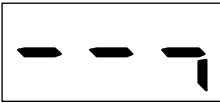


The following table lists the converter unit statuses that may be displayed.

Status display	Symbol	Unit	Description	Indication range
Status	Ready-off		Ready-off is displayed during initialization or alarm occurrence, in the external forced stop status, or when the bus voltage is not established.	roF
	Ready-on		Ready-on is displayed when the servo was switched on after completion of initialization and the converter unit is ready to operate.	ron
Bus voltage	Pn	V	The bus voltage is displayed.	0 to 999
Effective load ratio	J	%	The effective load ratio in the past 15 s is displayed relative to the rated load of 100%.	0 to 300
Peak load ratio	b	%	The peak load ratio in the past 15 s is displayed relative to the rated load of 100%.	0 to 400
Regenerative load ratio	L	%	The ratio of regenerative power to permissible regenerative power is displayed in %.	0 to 300
Unit power consumption 1	PC1	kW (Note)	Unit power consumption 1 is displayed by increment of 1 kW or 0.1 kW.	0 to 999
Unit total power consumption 1	TP1	kWh	Unit total power consumption is displayed by increment of 1 kWh.	0 to 999
Unit total power consumption 2	TP2	MWh	Unit total power consumption is displayed by increment of 1 MWh.	0 to 999

Note. The unit of unit power consumption 1 can be changed with [Pr. PA15].

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(3) Diagnostic mode (a) Diagnostic list

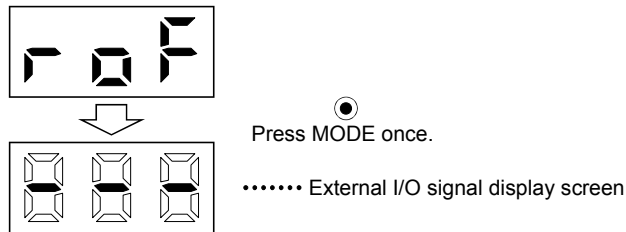
Name	Display	Description
External I/O signal display		Indicates the on/off status of external I/O signal. Refer to (b) in this section for details.
Output signal (DO) forced output		Indicates that the digital output signal can be switched on/off forcibly. Refer to (c) in this section for details.
Software version - Lower		Indicates the version of the software.
Software version - Upper		Indicates the system number of the software.

(b) External I/O signal display

The on/off states of the digital I/O signals connected to the converter unit can be confirmed.

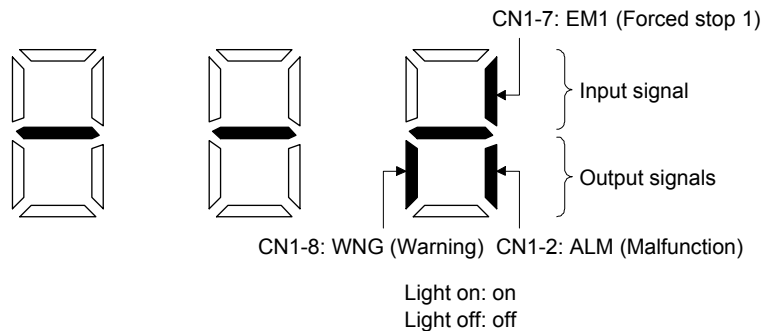
1) Operation

The following shows the display screen at power-on. Using the "MODE" button, display the diagnostic screen.



2) Display definition

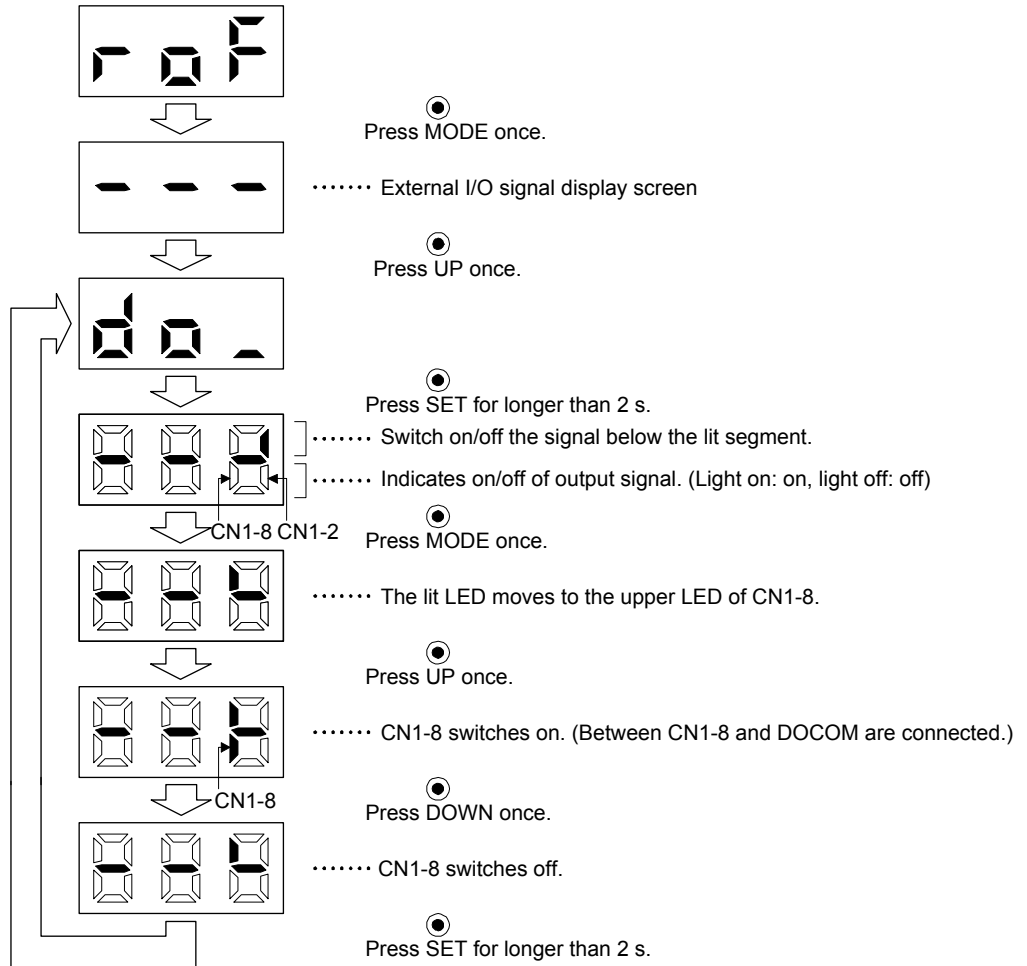
The LED segment corresponding to the pin is lit to indicate on, and is extinguished to indicate off. The 7-segment LED segments and CN1 connector pins correspond as shown below.



14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(c) Output signal (DO) forced output

Output signals can be forcibly switched on/off independently of the converter unit status. Use this function for checking output signal wiring, etc. The following shows the display screen at power-on. When turning CN1-8 on and off



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(4) Alarm mode

The current alarm, past alarm history, and parameter error are displayed. The lower 2 digits on the display indicate the alarm number that has occurred or the parameter number in error.

Name	Display	Description
Current alarm		Indicates no occurrence of an alarm.
		Indicates that [AL. 33 Overvoltage] occurred. Blinks at alarm occurrence.
Alarm history		Indicates that the last alarm is [AL. 50 Overload 1].
		Indicates that the second alarm in the past is [AL. 33 Undervoltage].
		Indicates that the third alarm in the past is [AL. 10 Undervoltage].
		Indicates that the fourth alarm in the past is [AL. 10 Undervoltage].
		Indicates that the fifth alarm in the past is [AL. 10 Undervoltage].
		Indicates that the sixth alarm in the past is [AL. 50 Overload 1].
Parameter error No.		Indicates no occurrence of [AL. 37 Parameter error].
		Indicates that the data of [Pr. PA01 Regenerative option] is faulty.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

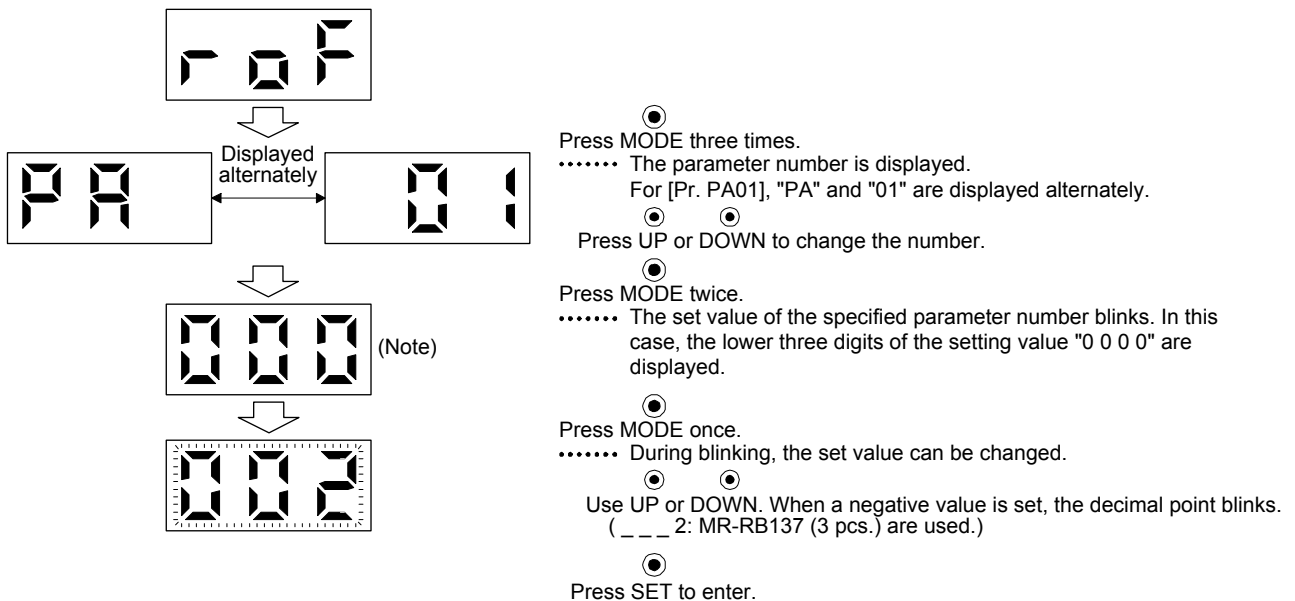
Functions at alarm occurrence

- (a) Any mode screen displays the current alarm.
- (b) Even during alarm occurrence, the other screen can be viewed by pressing the button in the operation area. At this time, the decimal point in the third digit remains blinking.
- (c) For any alarm, remove its cause and clear it in any of the following methods. (Refer to chapter 6 for the alarms that can be cleared.)
 - 1) Switch power off, then on.
 - 2) Press the "SET" button on the current alarm screen.
- (d) Use [Pr. PA09] to clear the alarm history.

(5) Parameter mode

POINT
<p>● The display of the converter unit has three digits. When a parameter No. is displayed, the parameter group and the parameter No. are displayed alternately. For example, when [Pr. PA01] is displayed, "PA" and "01" are displayed alternately.</p>

The following example shows how to select MR-RB137 in [Pr. PA01 Regenerative option] after power-on.




Note. When the lower three digits of the four digits are displayed, pressing the "MODE" button displays the fourth digit. However, do not change the setting of the fourth digit. Pressing the "MODE" button again resets the display to the lower three digits.

To shift to the next parameter, press the "UP" or "DOWN" button.

When changing the [Pr. PA01] setting, change its setting value, and then cycle the power to enable the new value.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

14.5 Parameters

 CAUTION	<ul style="list-style-type: none"> ● Never make a drastic adjustment or change to the parameter values as doing so will make the operation unstable.
	<ul style="list-style-type: none"> ● If fixed values are written in the digits of a parameter, do not change these values.
	<ul style="list-style-type: none"> ● Do not change parameters for manufacturer setting.
	<ul style="list-style-type: none"> ● Do not set a value other than the described values to each parameter.

14.5.1 Parameters for converter unit

(1) Parameter list

POINT
<ul style="list-style-type: none"> ● To enable a parameter whose symbol is preceded by *, cycle the power after setting it.

No.	Symbol	Name	Initial value	Unit
PA01	*REG	Regenerative option	0000h	
PA02	*MCC	Magnetic contactor drive output selection	0001h	
PA03	/	For manufacturer setting	0001h	/
PA04			0	
PA05			100	
PA06			0	
PA07			100	
PA08			*DMD	
PA09	*BPS	Alarm history clear	0000h	
PA10	/	For manufacturer setting	0	/
PA11			0000h	
PA12	*DIF	Input filter setting	0002h	
PA13	/	For manufacturer setting	0000h	/
PA14			0000h	
PA15	AOP3	Function selection A-3	0000h	
PA16	/	For manufacturer setting	0000h	/
PA17	*AOP5	Function selection A-5	0001h	
PA18	/	For manufacturer setting	200	/
PA19			0000h	

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Detailed list of parameters

POINT
● Set a value to each "x" in the "Setting digit" columns.

No./symbol/ name	Setting digit	Function	Initial value [unit]
PA01 *REG Regenerative option	__ x x	Regenerative option Select a regenerative option. Incorrect setting will trigger [AL. 37 Parameter error]. 00: Regenerative option is not used. When using the FR-BU2-(H) brake unit, select the value. 01: MR-RB139 02: MR-RB137 (3 pcs.) 13: MR-RB137-4 14: MR-RB13V-4 (3 pcs.)	00h
	_ x _ _	For manufacturer setting	0h
	x _ _ _		0h
PA02 *MCC Magnetic contactor drive output selection	___ x	Magnetic contactor drive output selection Select the magnetic contactor drive output. 0: Disabled 1: Enabled	1h
	_ x _ _	For manufacturer setting	0h
	x _ _ _		0h
PA08 *DMD Status display selection	___ x	Status display selection Select a status display shown at power-on. 0: Status 1: Bus voltage 2: Effective load ratio 3: Peak load ratio 4: Regenerative load ratio 5: Unit power consumption 1 6: Unit total power consumption 1 7: Unit total power consumption 2	0h
	_ x _ _	For manufacturer setting	0h
	x _ _ _		0h
PA09 *BPS Alarm history clear	___ x	Alarm history clear Used to clear the alarm history. 0: Disabled 1: Enabled When you select "Enabled", the alarm history will be cleared at next power-on. After the alarm history is cleared, the setting is automatically disabled.	0h
	_ x _ _	For manufacturer setting	0h
	x _ _ _		0h

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

No./symbol/ name	Setting digit	Function	Initial value [unit]
PA12 *DIF Input filter setting	___x	Input filter setting Select the input filter. If external input signal causes chattering due to noise, etc., input filter is used to suppress it. 0: None 1: 1.777 [ms] 2: 3.555 [ms] 3: 5.333 [ms]	2h
	__x_	For manufacturer setting	0h
	_x__		0h
	x___		0h
PA15 AOP3 Function selection A-3	___x	Selection of unit power consumption display unit 0: increment of 1 kW 1: increment of 0.1 kW	0h
	__x_	For manufacturer setting	0h
	_x__		0h
	x___		0h
PA17 *AOP5 Function selection A-5	___x	[AL. 10 Undervoltage] detection method selection Set this parameter when [AL. 10 Undervoltage] occurs due to distorted power supply voltage waveform. 0: [AL. 10] not occurrence 1: [AL. 10] occurrence	1h
	__x_	For manufacturer setting	0h
	_x__		0h
	x___		0h

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.5.2 Parameters for drive unit

POINT
<ul style="list-style-type: none"> ● When you connect the amplifier to a servo system controller, servo parameter values of the servo system controller will be written to each parameter. ● Setting may not be made to some parameters and their ranges depending on the servo system controller model, drive unit software version, and MR Configurator software version. For details, refer to the servo system controller user's manual. ● The parameter whose symbol is preceded by * is enabled with the following conditions: <ul style="list-style-type: none"> *: After setting the parameter, cycle the power or reset the controller. ** : After setting the parameter, cycle the power. ● Set a value to each "x" in the "Setting digit" columns.

The following shows parameter settings exclusively for the driver unit. Other parameters are the same as those of MR-J4-_B_-RJ020. Refer to chapter 5.

No.	Symbol	Name and function	Initial value [unit]	Setting range											
2	*REG	Regenerative option Select a regenerative option. For the drive unit, select the regenerative option with the converter unit. Selecting other than "__ 0 0" or "__ 0 1" will trigger [AL. 37 Parameter error].	Refer to the Name and function column.												
		<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: center;">Setting digit</th> <th style="text-align: center;">Explanation</th> <th style="text-align: center;">Initial value</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">__ x x</td> <td> Regenerative option selection 00: Regenerative option is not used, or when you use a regenerative option, set the regenerative option with the converter unit. 01: FR-BU2-(H) </td> <td style="text-align: center;">00h</td> </tr> <tr> <td style="text-align: center;">_ x _ _</td> <td rowspan="2" style="text-align: center;">For manufacturer setting</td> <td style="text-align: center;">0h</td> </tr> <tr> <td style="text-align: center;">x _ _ _</td> <td style="text-align: center;">0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	__ x x	Regenerative option selection 00: Regenerative option is not used, or when you use a regenerative option, set the regenerative option with the converter unit. 01: FR-BU2-(H)	00h	_ x _ _	For manufacturer setting	0h	x _ _ _	0h		
Setting digit	Explanation	Initial value													
__ x x	Regenerative option selection 00: Regenerative option is not used, or when you use a regenerative option, set the regenerative option with the converter unit. 01: FR-BU2-(H)	00h													
_ x _ _	For manufacturer setting	0h													
x _ _ _		0h													

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.6 Troubleshooting

POINT
<ul style="list-style-type: none"> ● Refer to "MELSERVO-J4 Servo Amplifier Instruction Manual (Troubleshooting)" for remedies for alarms/warnings of the converter unit. ● For lists and remedies for alarms/warnings of the drive unit, refer to chapter 8. ● [AL. 37 Parameter error] and warnings are not recorded in the alarm history.

When an error occurs during operation, the corresponding alarm or warning is displayed. When an alarm or warning is displayed, refer to "MELSERVO-J4 Servo Amplifier Instruction Manual (Troubleshooting)" to remove the failure. When an alarm occurs, ALM will turn off.

(1) Explanation for the lists

(a) No./Name

Indicates each No./Name of alarms or warnings.

(b) Alarm deactivation

After cause of the alarm has been removed, the alarm can be deactivated by any of the methods marked in the alarm deactivation column. Warnings are automatically canceled after the cause of occurrence is removed. Alarms are deactivated with alarm reset or cycling the power.

Alarm deactivation	Explanation
Alarm reset	Push the "SET" button on the current alarm screen of the display.
Cycling the power	Turning the power off and then turning it on again.

(2) Alarm/warning list

	Display	Name	Alarm deactivation	
			Alarm reset	Cycling the power
Alarm	A.10	Undervoltage	<input type="radio"/>	<input type="radio"/>
	A.12	Memory error 1 (RAM)	<input type="radio"/>	<input type="radio"/>
	A.15	Memory error 2 (EEP-ROM)	<input type="radio"/>	<input type="radio"/>
	A.17	Board error	<input type="radio"/>	<input type="radio"/>
	A.19	Memory error 3 (Flash-ROM)	<input type="radio"/>	<input type="radio"/>
	A.30	Regenerative error	(Note) <input type="radio"/>	(Note) <input type="radio"/>
	A.33	Overvoltage	<input type="radio"/>	<input type="radio"/>
	A.37	Parameter error	<input type="radio"/>	<input type="radio"/>
	A.38	MC drive circuit error	<input type="radio"/>	<input type="radio"/>
	A.39	Open phase	<input type="radio"/>	<input type="radio"/>
	A.3A	Inrush current suppression circuit error	<input type="radio"/>	<input type="radio"/>
	A.45	Main circuit device overheat	(Note) <input type="radio"/>	(Note) <input type="radio"/>
	A.47	Cooling fan error	<input type="radio"/>	<input type="radio"/>
	A.50	Overload 1	(Note) <input type="radio"/>	(Note) <input type="radio"/>
	A.51	Overload 2	(Note) <input type="radio"/>	(Note) <input type="radio"/>
	888	Watchdog	<input type="radio"/>	<input type="radio"/>

	Display	Name
Warning	A.91	Converter overheat warning
	A.E0	Excessive regeneration warning
	A.E1	Overload warning 1
	A.E6	Converter forced stop warning
	A.E8	Cooling fan speed reduction warning

Note. After resolving the source of trouble, cool the equipment for approximately 30 minutes.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

14.7 Dimensions

POINT	
● Refer to section 14.2.1 for the mounting hole process drawing.	

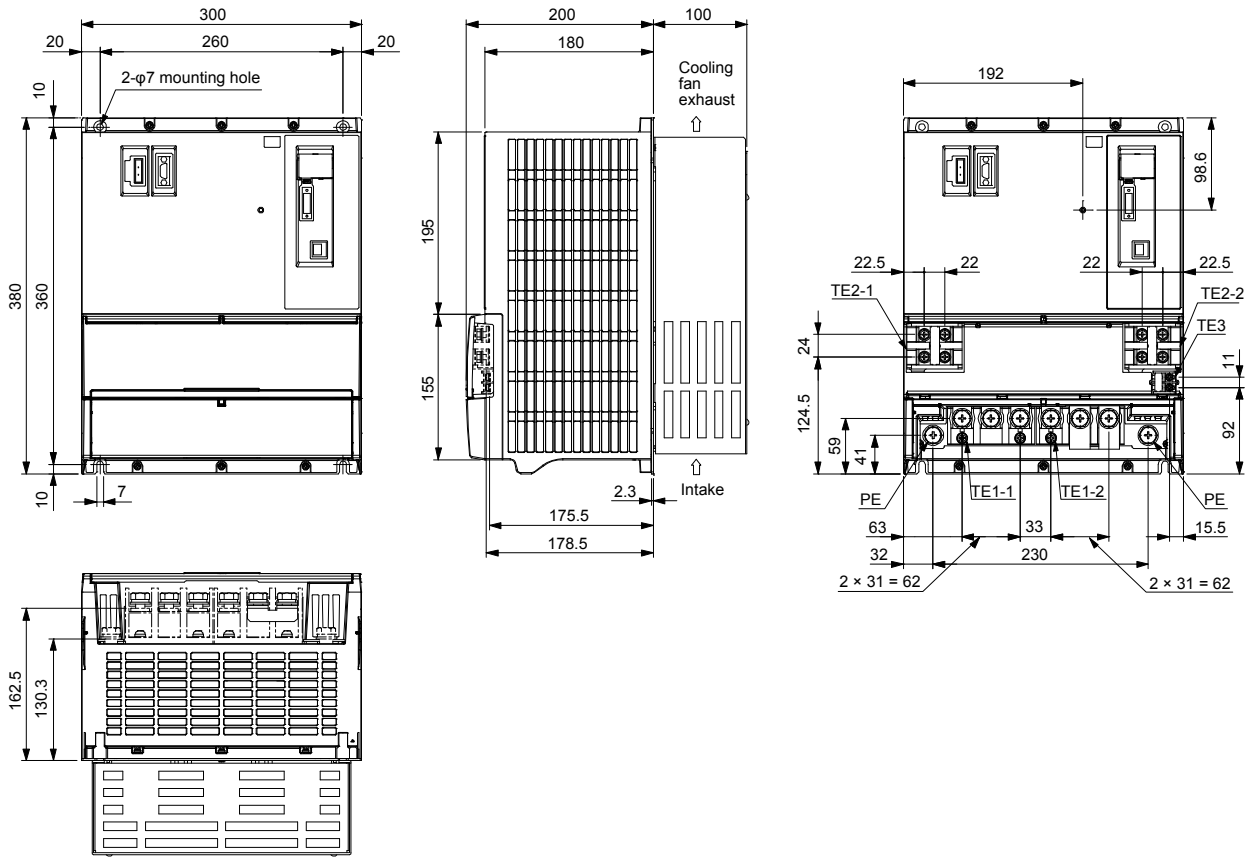
The following items are the same as those of MR-J4-_B_-RJ020 servo amplifiers. Refer to each section of the detailed explanation field for details.

Item	Detailed explanation
MR-J4-T20	Section 9.2
Connector	Section 9.3

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.7.1 Converter unit (MR-CR55K_)

[Unit: mm]



Terminal

TE2-1	TE2-2	TE1-1	Screw size: M10 Tightening torque: 12.0 [N•m]
L+	L+	TE1-2	Screw size: M10 Tightening torque: 12.0 [N•m]
L-	L-	TE2-1	Screw size: M6 Tightening torque: 3.0 [N•m]
	TE3	TE2-2	Screw size: M6 Tightening torque: 3.0 [N•m]
	L11	TE3	Screw size: M4 Tightening torque: 1.2 [N•m]
	L21	PE	Screw size: M10 Tightening torque: 12.0 [N•m]
PE	TE1-1		
L1	L2		
L3	C		
P2	P1		

Mass: 22 [kg]

Mounting screw

Screw size: M6

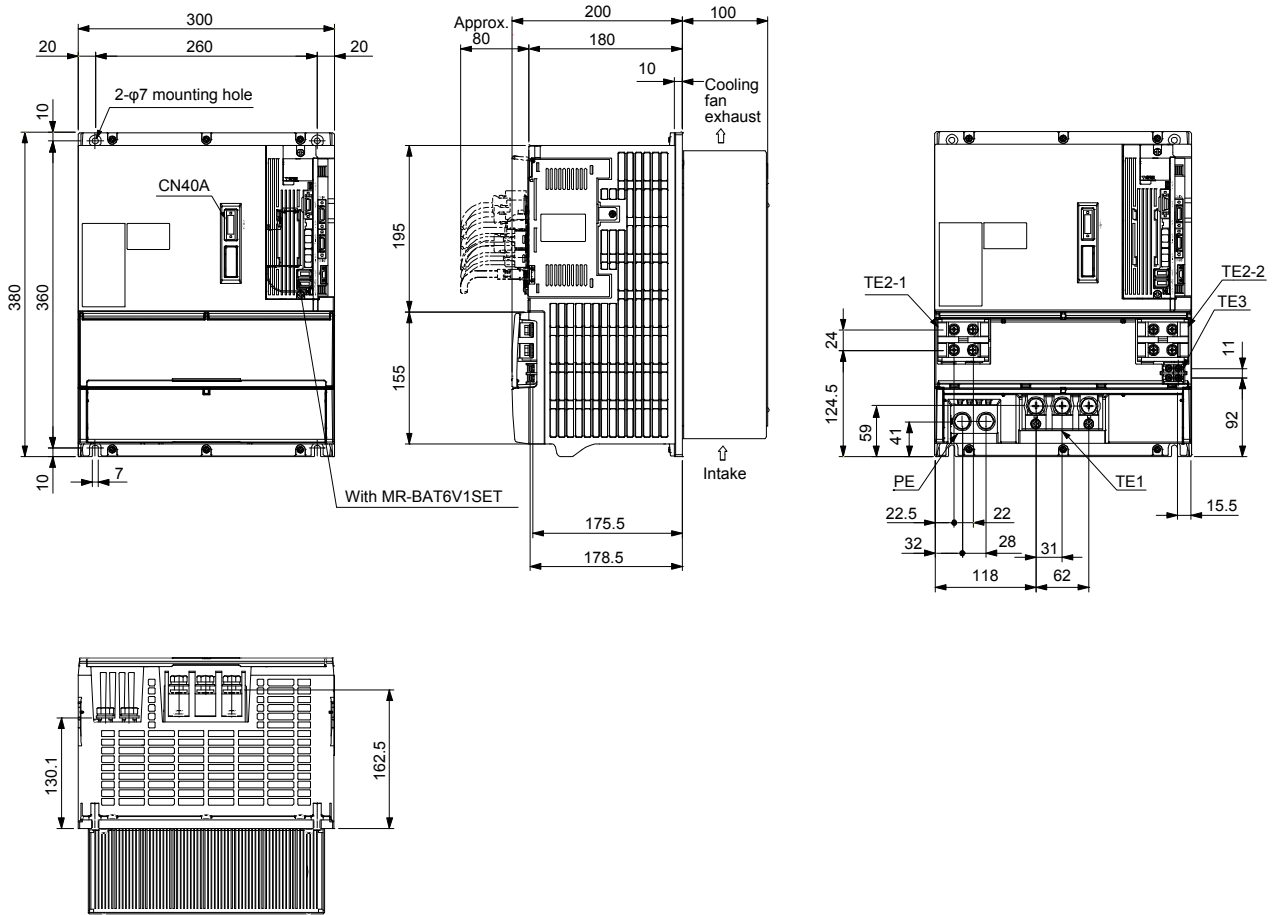
Tightening torque: 5.49 [N•m]

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

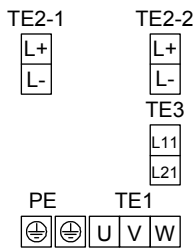
14.7.2 Drive unit

(1) MR-J4-DU30KB-RJ020/MR-J4-DU37KB-RJ020/MR-J4-DU45KB4-RJ020/MR-J4-DU55KB4-RJ020

[Unit: mm]



Terminal



TE1	Screw size: M10 Tightening torque: 12.0 [N•m]
TE2-1	Screw size: M6 Tightening torque: 3.0 [N•m]
TE2-2	Screw size: M6 Tightening torque: 3.0 [N•m]
TE3	Screw size: M4 Tightening torque: 1.2 [N•m]
PE	Screw size: M10 Tightening torque: 12.0 [N•m]

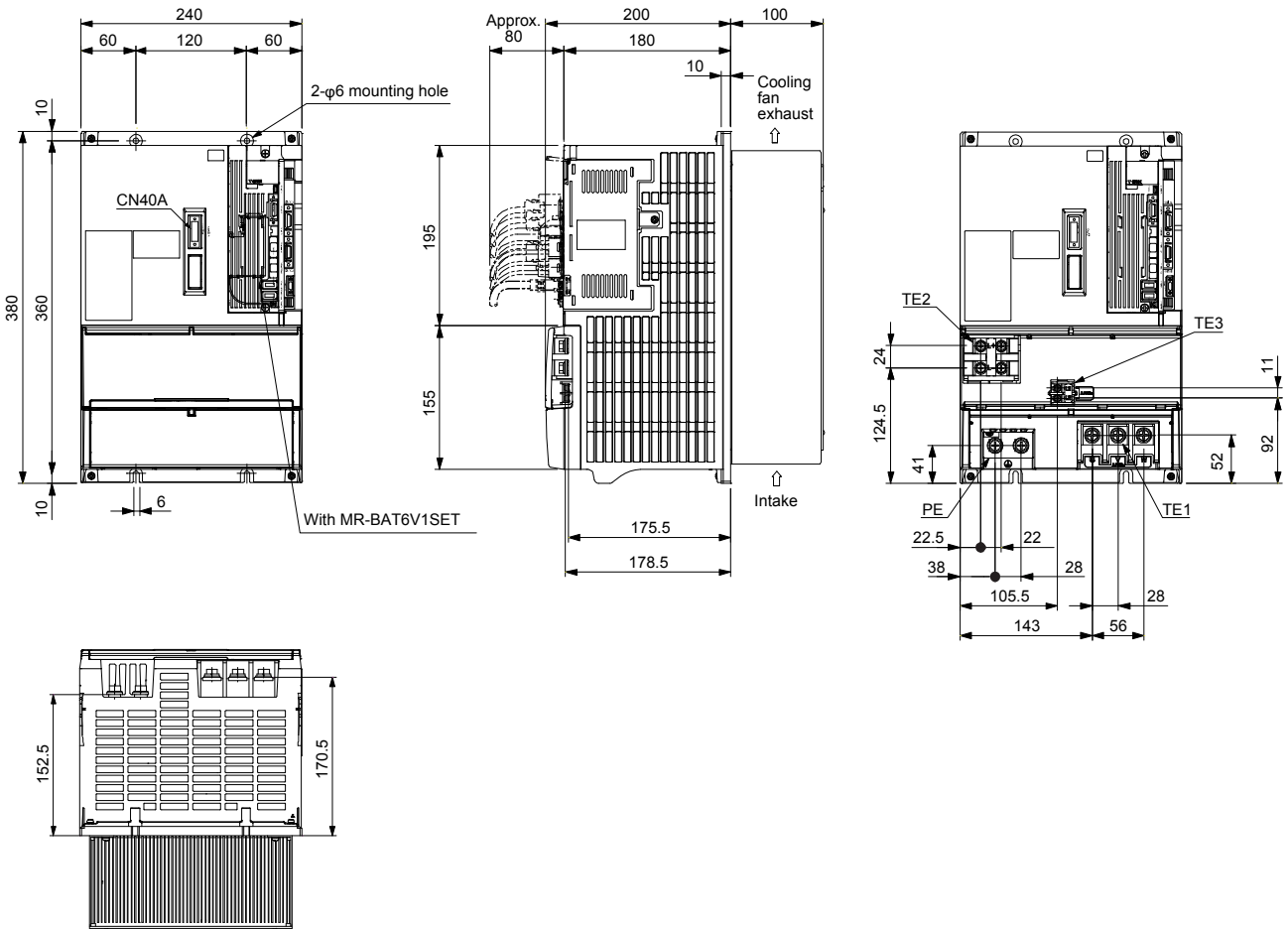
Mass: 21 [kg]

Mounting screw
Screw size: M6
Tightening torque: 5.49 [N•m]

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) MR-J4-DU30KB4-RJ020/MR-J4-DU37KB4-RJ020

[Unit: mm]



Terminal		
TE2	TE3	TE1
L+	L11	Screw size: M8
L-	L21	Tightening torque: 6.0 [N•m]
PE	TE1	TE2
⊕ ⊖	U V W	Screw size: M6
		Tightening torque: 3.0 [N•m]
		TE3
		Screw size: M4
		Tightening torque: 1.2 [N•m]
		PE
		Screw size: M8
		Tightening torque: 6.0 [N•m]

Mass: 16 [kg]
 Mounting screw
 Screw size: M5
 Tightening torque: 3.24 [N•m]

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.8 Characteristics

The following items are the same as those of MR-J4-_B_-RJ020. Refer to each section of the detailed explanation field for details.

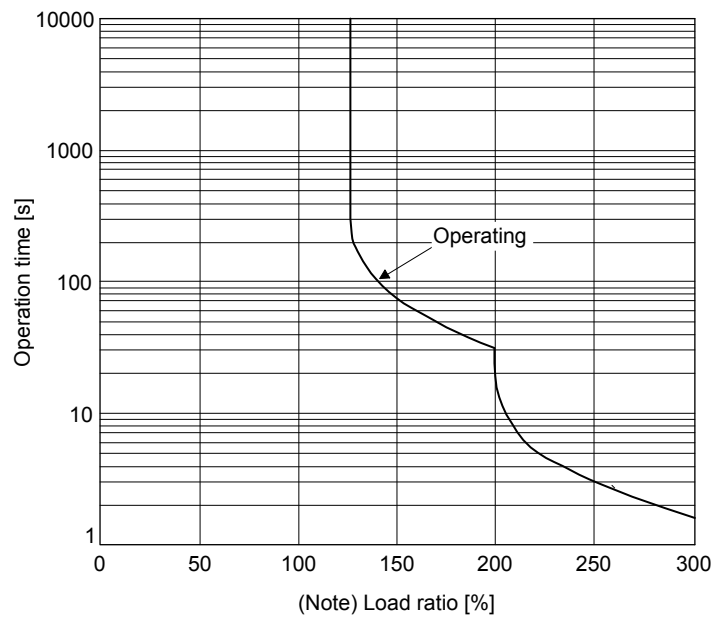
Item	Detailed explanation
Cable bending life	Section 10.4

14.8.1 Overload protection characteristics

(1) Converter unit

An electronic thermal is built in the converter unit to protect the converter unit from overloads.

[AL. 50 Overload 1] occurs if overload operation performed is above the electronic thermal protection curve shown in fig. 14.1. [AL. 51 Overload 2] occurs if the maximum current is applied continuously for several seconds due to machine collision, etc. Use the equipment on the left-side area of the graph.



Note. Load ratio 100% indicates the rated output of the converter unit. Refer to section 1.2.1 for rated output.

Fig. 14.1 Electronic thermal protection characteristics

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

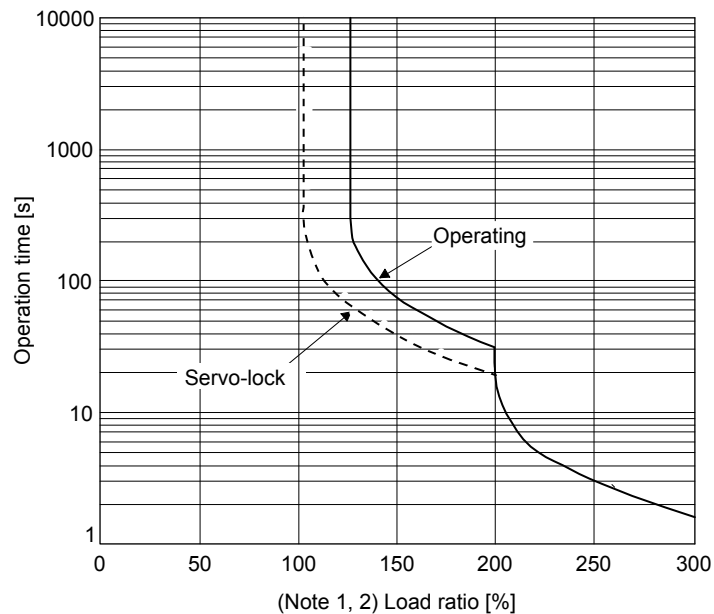
(2) Drive unit

An electronic thermal is built in the drive unit to protect the servo motor, drive unit and servo motor power wires from overloads.

[AL. 50 Overload 1] occurs if overload operation performed is above the electronic thermal protection curve shown in fig. 14.2. [AL. 51 Overload 2] occurs if the maximum current is applied continuously for several seconds due to machine collision, etc. Use the equipment on the left-side area of the continuous or broken line in the graph.

For the system where the unbalanced torque occurs, such as a vertical axis system, the unbalanced torque of the machine should be kept at 70% or lower of the motor's rated torque.

The drive unit has the servo motor overload protective function. (The servo motor overload current (full load current) is set on the basis of 120% rated current of the drive unit.)



- Note 1. If operation that generates torque more than 100% of the rating is performed with an abnormally high frequency in a servo motor stop status (servo-lock status) or in a 30 r/min or less low-speed operation status, the drive unit may malfunction regardless of the electronic thermal protection.
- Note 2. Load ratio 100% indicates the rated output of the drive unit. Refer to section 14.1.3 (2) for rated output.

Fig. 14.2 Electronic thermal protection characteristics

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.8.2 Power supply capacity and generated loss

(1) Generated heat of the converter unit/drive unit

Table 14.1 indicates the generated loss and power supply capacity under rated load per combination of the converter unit and drive unit. When the servo motors are run at less than the rated speed, the power supply equipment capacity is lower than the value in the table but the heat generated does not change. Since the servo motor requires 2 times to 2.5 times greater instantaneous power for acceleration, use the power supply which ensures that the voltage lies within the permissible voltage fluctuation at the main circuit power supply terminals (L1/L2/L3) of the converter unit. The power supply equipment capacity changes with the power supply impedance.

The actually generated heat falls within the ranges at rated output and at servo-off according to the frequencies of use during operation. When designing an enclosed cabinet, use the values in the table, considering the worst operating conditions. The generated heat in table 14.1 does not include heat produced during regeneration.

Table 14.1 Power supply capacity and generated heat per servo motor at rated output

Converter unit	Drive unit	Servo motor	Power supply capacity [kVA]		(Note) Drive unit-generated heat [W]			Area required for heat dissipation [m ²]
			Power factor improving DC reactor is not used	Power factor improving DC reactor is used	At rated output	At rated output [Generated heat in the cabinet when cooled outside the cabinet]	With servo-off	
MR-CR55K	MR-J4-DU30KB-RJ020	HG-JR30K1 HG-JR30K1M	48	40	1350 (900 + 450)	470	60 (30 + 30)	31.0
	MR-J4-DU37KB-RJ020	HG-JR37K1 HG-JR37K1M	59	49	1550 (1000 + 550)	550		36.6
MR-CR55K4	MR-J4-DU30KB4-RJ020	HG-JR30K14 HG-JR30K1M4	48	40	1070 (790 + 280)	390		25.8
	MR-J4-DU37KB4-RJ020	HG-JR37K14 HG-JR37K1M4	59	49	1252 (910 + 342)	470		30.8
	MR-J4-DU45KB4-RJ020	HG-JR45K1M4	71	59	1580 (1110 + 470)	550	42.4	
	MR-J4-DU55KB4-RJ020	HG-JR55K1M4	87	72	1940 (1440 + 500)	650	43.0	

Note. The heat generated by the drive unit is indicated in the left term within the parentheses, and the heat generated by the converter unit in the right term.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Heat dissipation area for an enclosed type cabinet

The enclosed type cabinet (hereafter called the cabinet) which will contain the converter unit and drive unit should be designed to ensure that its temperature rise is within +10 °C at the ambient temperature of 40 °C. (With an approximately 5 °C safety margin, the system should operate within a maximum 55 °C limit.) The necessary cabinet heat dissipation area can be calculated by equation 14.1.

$$A = \frac{P}{K \cdot \Delta T} \dots\dots\dots (14.1)$$

A: Heat dissipation area [m²]

P: Loss generated in the cabinet [W]

ΔT: Difference between internal and ambient temperatures [°C]

K: Heat dissipation coefficient [5 to 6]

When calculating the heat dissipation area with equation 14.1, assume that P is the sum of all losses generated in the cabinet. Refer to table 14.1 for the generated heat of the converter unit/drive unit. "A" indicates the effective area for heat dissipation, but if the cabinet is directly installed on an insulated wall, that extra amount must be added to the cabinet's surface area. The required heat dissipation area will vary with the conditions in the cabinet. If convection in the cabinet is poor and heat builds up, effective heat dissipation will not be possible. Therefore, arrangement of the equipment in the cabinet and the use of a cooling fan should be considered. Table 14.1 lists the cabinet dissipation area (guideline) when the converter unit and drive unit are operated at the ambient temperature of 40 °C under rated load.

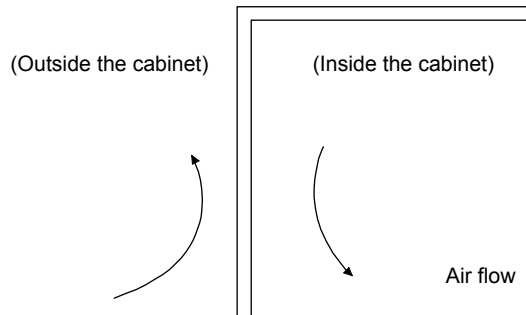


Fig. 14.3 Temperature distribution in an enclosed type cabinet

When air flows along the outer wall of the cabinet, effective heat exchange will be possible, because the temperature slope inside and outside the cabinet will be steeper.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.8.3 Dynamic brake characteristics

POINT
● Do not use dynamic brake to stop in a normal operation as it is the function to stop in emergency.
● For a machine operating at the recommended load to motor inertia ratio or less, the estimated number of usage times of the dynamic brake is 1000 times while the machine decelerates from the rated speed to a stop once in 10 minutes.
● Be sure to enable EM1 (Forced stop 1) after servo motor stops when using EM1 (Forced stop 1) frequently in other than emergency.
● Servo motors for MR-J4 may have the different coasting distance from that of the previous model.
● When an HG series servo motor is used with the drive unit, use the external dynamic brake for MR-J4. The external dynamic brake for MR-J2S cannot be used.

(1) Dynamic brake operation

(a) Calculation of coasting distance

Fig. 14.4 shows the pattern in which the servo motor comes to a stop when the dynamic brake is operated. Use equation 14.2 to calculate an approximate coasting distance to a stop. The dynamic brake time constant τ varies with the servo motor and machine operation speeds. (Refer to (b) of this section.)

A working part generally has a friction force. Therefore, actual coasting distance will be shorter than a maximum coasting distance calculated with the following equation.

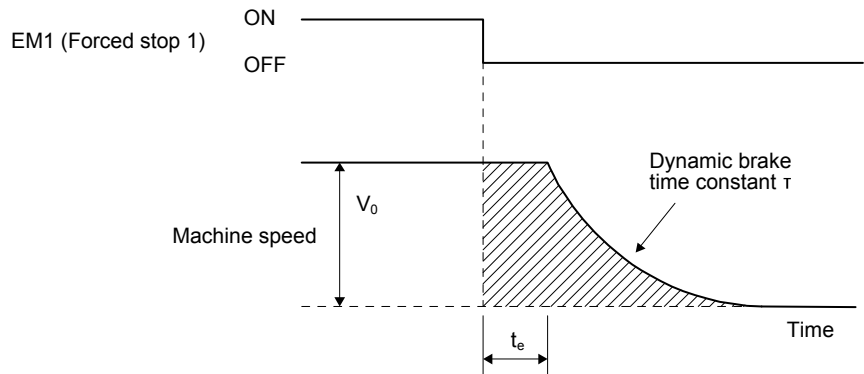


Fig. 14.4 Dynamic brake operation diagram

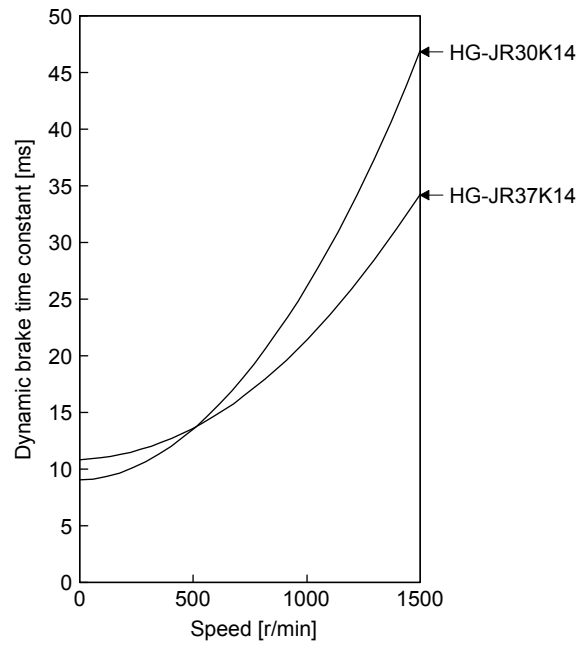
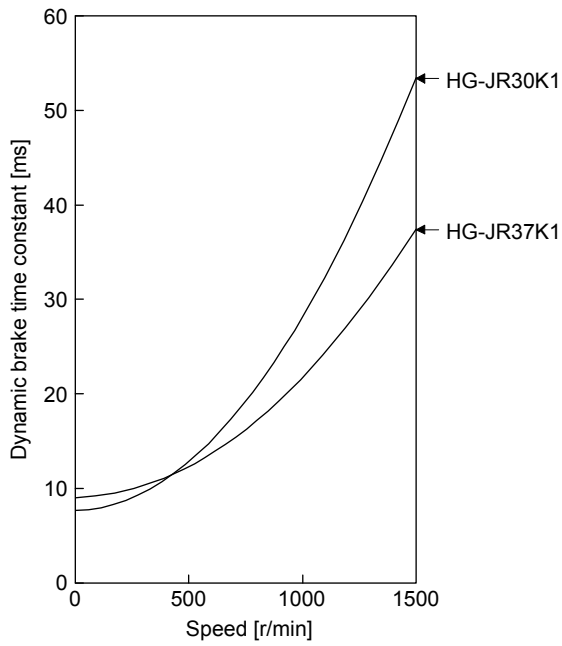
$$L_{\max} = \frac{V_0}{60} \cdot \left\{ t_e + \tau \left(1 + \frac{J_L}{J_M} \right) \right\} \dots \dots \dots (14.2)$$

- L_{\max} : Maximum coasting distance [mm]
 - V_0 : Machine's fast feed speed [mm/min]
 - J_M : Moment of inertia of the servo motor [$\times 10^{-4}$ kg·m²]
 - J_L : Load moment of inertia converted into equivalent value on servo motor shaft [$\times 10^{-4}$ kg·m²]
 - τ : Dynamic brake time constant [s]
 - t_e : Delay time of control section [s]
- There is delay caused by magnetic contactor built into the external dynamic brake (about 50 ms) and delay caused by the external relay.

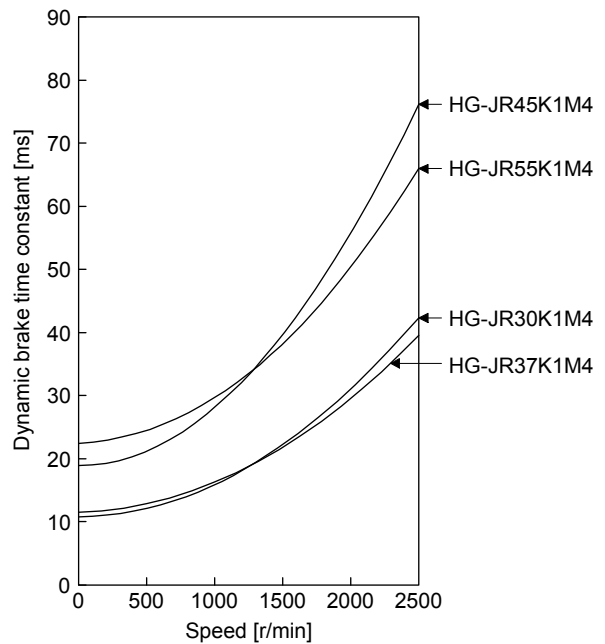
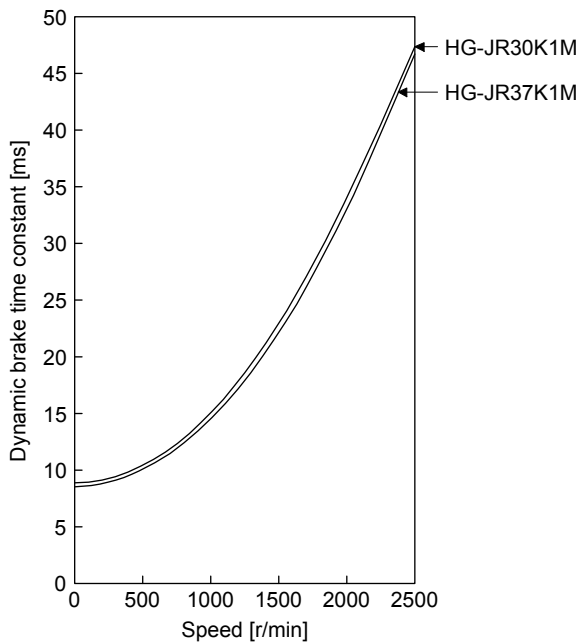
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(b) Dynamic brake time constant

The following shows necessary dynamic brake time constant τ for equation 14.2.



HG-JR1000 r/min series



HG-JR1500 r/min series

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Permissible load to motor inertia when the dynamic brake is used

Use the dynamic brake under the load to motor inertia ratio indicated in the following table. If the ratio is higher than this value, the dynamic brake may burn. If there is a possibility that the ratio may exceed the value, contact your local sales office.

The values of the permissible load to motor inertia ratio in the table are the values at the maximum rotation speed of the servo motor. The value in the parenthesis shows the value at the rated speed.

Servo motor	Load to motor inertia ratio [multiplier]
HG-JR30K1	10
HG-JR37K1	
HG-JR30K14	
HG-JR37K14	
HG-JR30K1M	
HG-JR37K1M	
HG-JR30K1M4	
HG-JR37K1M4	
HG-JR45K1M4	8 (10)
HG-JR55K1M4	7 (10)

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.8.4 Inrush currents at power-on of main circuit/control circuit

POINT
<ul style="list-style-type: none"> The inrush current values can change depending on frequency of turning on/off the power and ambient temperature.

Since large inrush currents flow in the power supplies, always use molded-case circuit breakers and magnetic contactors. (Refer to section 14.9.5.)

When circuit protectors are used, it is recommended that the inertia delay type, which is not tripped by an inrush current, be used.

(1) 200 V class

The following table indicates the inrush currents (reference data) that will flow when 240 V AC is applied at the power supply capacity of 2500 kVA and the wiring length of 1 m.

(a) Converter unit

Converter unit	Inrush currents (A _{0-P})	
	Main circuit power supply (L1/L2/L3)	Control circuit power supply (L11/L21)
MR-CR55K	154 A (Attenuated to approx. 20 A in 150 ms)	31 A (attenuated to approx. 2 A in 60 ms)

(b) Drive unit

Drive unit	Inrush currents (A _{0-P})
	Control circuit power supply (L11/L21)
MR-J4-DU30KB-RJ020	31 A (attenuated to approx. 2 A in 60 ms)
MR-J4-DU37KB-RJ020	

(2) 400 V class

The following table indicates the inrush currents (reference data) that will flow when 480 V AC is applied at the power supply capacity of 2500 kVA and the wiring length of 1 m.

(a) Converter unit

Converter unit	Inrush currents (A _{0-P})	
	Main circuit power supply (L1/L2/L3)	Control circuit power supply (L11/L21)
MR-CR55K4	305 A (attenuated to approx. 20 A in 70 ms)	27 A (attenuated to approx. 2 A in 45 ms)

(b) Drive unit

Drive unit	Inrush currents (A _{0-P})
	Control circuit power supply (L11/L21)
MR-J4-DU30KB4-RJ020	27 A (attenuated to approx. 2 A in 45 ms)
MR-J4-DU37KB4-RJ020	
MR-J4-DU45KB4-RJ020	
MR-J4-DU55KB4-RJ020	

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.9 Options and peripheral equipment



WARNING

- Before connecting any option or peripheral equipment, turn off the power and wait for 20 minutes or more until the charge lamp turns off. Then, confirm that the voltage between L+ and L- is safe with a voltage tester and others. Otherwise, an electric shock may occur. In addition, always confirm whether the charge lamp is off or not from the front of the converter unit.



CAUTION

- Use the specified peripheral equipment and options to prevent a malfunction or a fire.

POINT

- We recommend using HIV wires to wire the converter units, drive units, options, and peripheral equipment. Therefore, the recommended wire sizes may differ from those of the used wires for the previous converter units, drive units and others.

The following items are the same as those of MR-J4-_B_-RJ020. Refer to each section of the detailed explanation field for details.

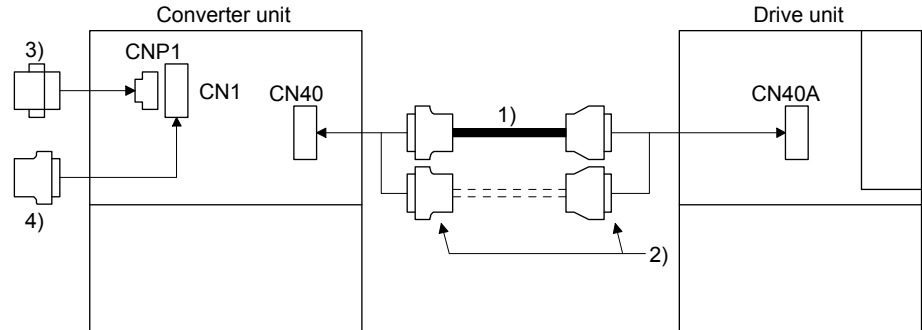
Item	Detailed explanation
SSCNET cable	Section 11.1.2
RS-232C communication cable	Section 11.1.3
Junction terminal block PS7DW-20V14B-F (recommended)	Section 11.6
MR Configurator	Section 11.7
Battery	Section 11.8
Relay (recommended)	Section 11.13

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.9.1 Cable/connector sets

(1) Combinations of cable/connector sets

Parts other than the following cable/connector sets are the same as those of MR-J4-_B_-RJ020. Refer to section 11.1.



No.	Product name	Model	Description		Application
1)	Protection coordination cable	MR-J3CDL05M (Refer to section 14.9.1 (2).)	Connector: 10120-3000PE Shell kit: 10320-52F0-008 (3M or equivalent)	Connector: PCR-S20FS+ Case: PCR-LS20LA1 (Honda Tsushin Kogyo)	
2)	Connector set	MR-J2CN1-A (Refer to section 14.9.1 (2).)	Connector: 10120-3000PE Shell kit: 10320-52F0-008 (3M or equivalent)	Connector: PCR-S20FS+ Shell kit: PCR-LS20LA1 (Honda Tsushin Kogyo)	
3)	Magnetic contactor wiring connector		Converter unit side connector (Phoenix Contact) Socket: GFKC 2,5/ 2-STF-7,62		Supplied with converter unit
4)	Digital I/O connector		Converter unit side connector (DDK) Connector: 17JE23090-02(D8A)K11-CG		

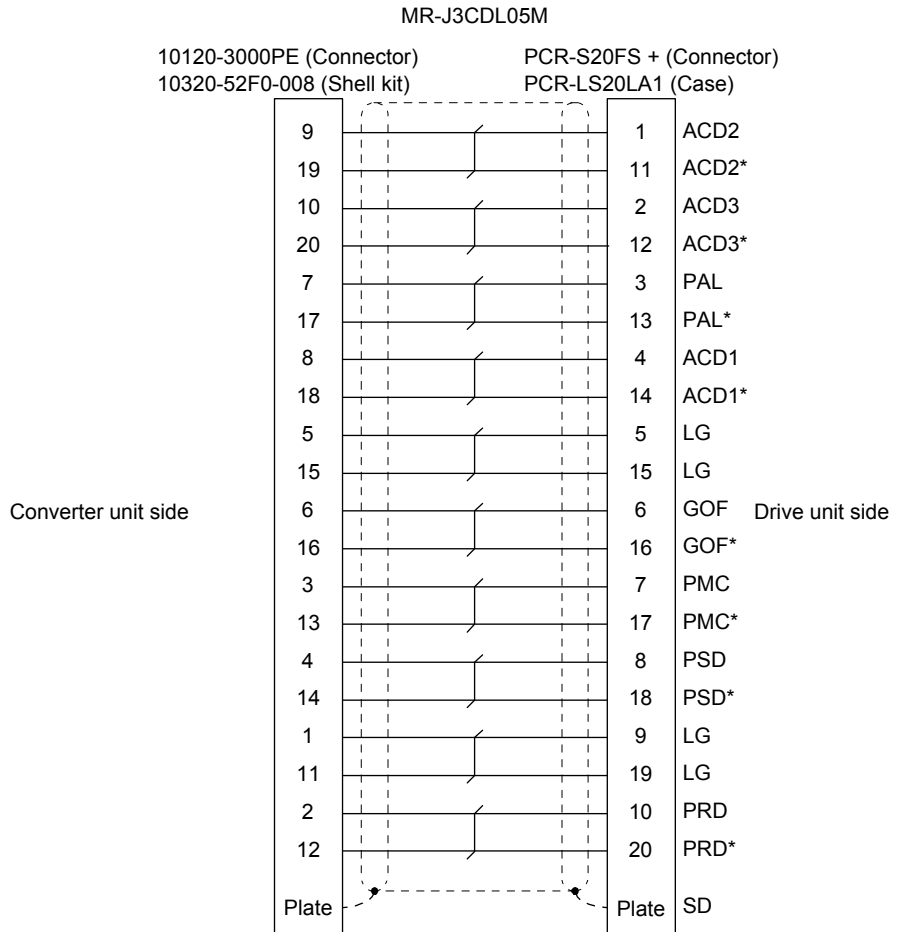
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

(2) MR-J3CDL05M (0.5 m) protection coordination cable

CAUTION ● Wire protection coordination cables correctly if they are fabricated. Otherwise, it may cause an unexpected operation.

The cable is used to connect a converter unit to a drive unit.

(a) Internal wiring diagram



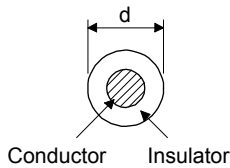
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(b) When fabricating a cable

Use MR-J2CN1-A connector set and the following recommended wire to fabricate a cable according to the wiring diagram in (a) in this section.

Model	Length [m]	Core size [mm ²]	Number of cores	Characteristics of one core			(Note 2) Cable OD [mm]	Wire model
				Structure [Wires/mm]	Conductor resistance [Ω/km]	(Note 1) Insulat or OD d [mm]		
MR-J3CDL05M	0.5	0.08	20 (10 pairs)	7/0.127	222 or less	0.38	6.1	UL 20276 AWG#28 10pair (cream)

Note 1. The following shows the detail of d.



2. Standard OD. Maximum OD is about 10% greater.

14.9.2 Regenerative option

⚠ CAUTION ● Do not use the converter unit and drive unit with the regenerative options other than the combinations specified below. Otherwise, it may cause a fire.

(1) Combination and regenerative power

The regenerative power values in the table are the regenerative power of the resistor and are not the rated power.

Converter unit	Drive unit	Regenerative power [W]			
		MR-RB139 (1.3 Ω)	(Note 1) Three MR-RB137 (1.3 Ω) in parallel	MR-RB137-4 (4 Ω)	(Note 2) Three MR-RB13V-4 (4 Ω) in parallel
MR-CR55K	MR-J4-DU30KB-RJ020	1300	3900	/	/
	MR-J4-DU37KB-RJ020				
MR-CR55K4	MR-J4-DU30KB4-RJ020	/	/	1300	3900
	MR-J4-DU37KB4-RJ020				
	MR-J4-DU45KB4-RJ020				
	MR-J4-DU55KB4-RJ020				

Note 1. The resultant resistance of three options is 1.3 Ω.

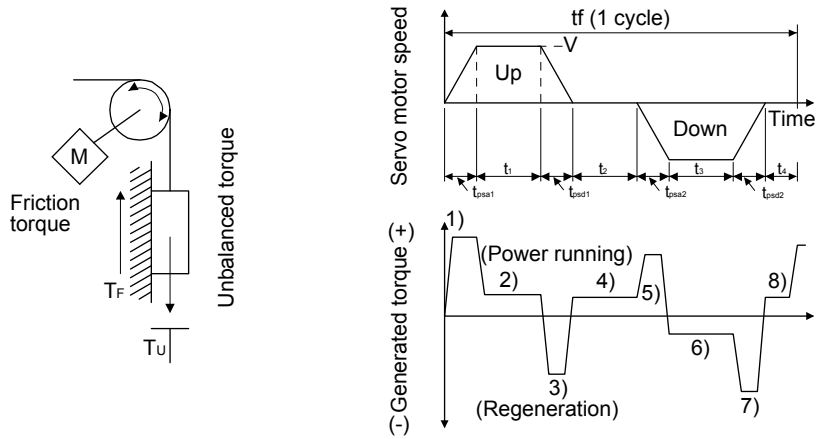
2. The resultant resistance of three options is 4 Ω.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Selection of regenerative option

Use the following method when regeneration occurs continuously in vertical motion applications or when it is desired to make an in-depth selection of the regenerative option.

(a) Regenerative energy calculation



Formulas for calculating torque and energy in operation

Regenerative power	Torque applied to servo motor T [N·m] (Note)	Energy E [J]
1)	$T_1 = \frac{(J_L/\eta + J_M) \cdot V}{9.55 \cdot 10^4} \cdot \frac{1}{t_{psa1}} + T_U + T_F$	$E_1 = \frac{0.1047}{2} \cdot V \cdot T_1 \cdot t_{psa1}$
2)	$T_2 = T_U + T_F$	$E_2 = 0.1047 \cdot V \cdot T_2 \cdot t_1$
3)	$T_3 = \frac{-(J_L \cdot \eta + J_M) \cdot V}{9.55 \cdot 10^4} \cdot \frac{1}{t_{psd1}} + T_U + T_F$	$E_3 = \frac{0.1047}{2} \cdot V \cdot T_3 \cdot t_{psd1}$
4), 8)	$T_4, T_8 = T_U$	$E_4, E_8 \geq 0$ (No regeneration)
5)	$T_5 = \frac{(J_L/\eta + J_M) \cdot V}{9.55 \cdot 10^4} \cdot \frac{1}{t_{psa2}} - T_U + T_F$	$E_5 = \frac{0.1047}{2} \cdot V \cdot T_5 \cdot t_{psa2}$
6)	$T_6 = -T_U + T_F$	$E_6 = 0.1047 \cdot V \cdot T_6 \cdot t_3$
7)	$T_7 = \frac{-(J_L \cdot \eta + J_M) \cdot V}{9.55 \cdot 10^4} \cdot \frac{1}{t_{psd2}} - T_U + T_F$	$E_7 = \frac{0.1047}{2} \cdot V \cdot T_7 \cdot t_{psd2}$

Note. η : Drive system efficiency

From the calculation results in 1) to 8), find the absolute value (Es) of the sum total of negative energies.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(b) Regenerative loss of servo motor and drive unit

The following table lists the efficiencies and other data of the servo motor and drive unit in the regenerative mode.

Converter unit	Drive unit	Inverse efficiency [%]	Capacitor charging [J]
MR-CR55K	MR-J4-DU30KB-RJ020	90	450
	MR-J4-DU37KB-RJ020		
MR-CR55K4	MR-J4-DU30KB4-RJ020		
	MR-J4-DU37KB4-RJ020		
	MR-J4-DU45KB4-RJ020		
	MR-J4-DU55KB4-RJ020		

Inverse efficiency (η): Efficiency including some efficiencies of the servo motor and drive unit when rated (regenerative) torque is generated at rated speed. Efficiency varies with the speed and generated torque. Since the characteristics of the electrolytic capacitor change with time, allow for approximately 10% higher inverse efficiency.

Capacitor charging (E_c): Energy charged into the electrolytic capacitor in the converter unit

Subtract the capacitor charging from the result of multiplying the sum total of regenerative energies by the inverse efficiency to calculate the energy consumed by the regenerative option.

$$E_R [J] = \eta \cdot E_s - E_c$$

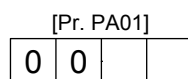
Calculate the power consumption of the regenerative option on the basis of one-cycle operation period t_f [s] to select the necessary regenerative option.

$$P_R [W] = E_R / t_f$$

(3) Parameter setting

POINT
<p>● The regenerative option cannot be connected to the drive unit. Always set [Pr. 02] of the drive unit to " _ _ 0 " (the regenerative option is not used).</p>

Set [Pr. PA01] of the converter unit according to the option to be used.



- Regenerative option selection
- 00: Regenerative option is not used.
 - 01: MR-RB139
 - 02: MR-RB137 (3 pcs.)
 - 13: MR-RB137-4
 - 14: MR-RB13V-4 (3 pcs.)

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(4) Connection of regenerative option

POINT
● For the wire sizes used for wiring, refer to section 14.9.4.

Always supply the following power to a cooling fan.

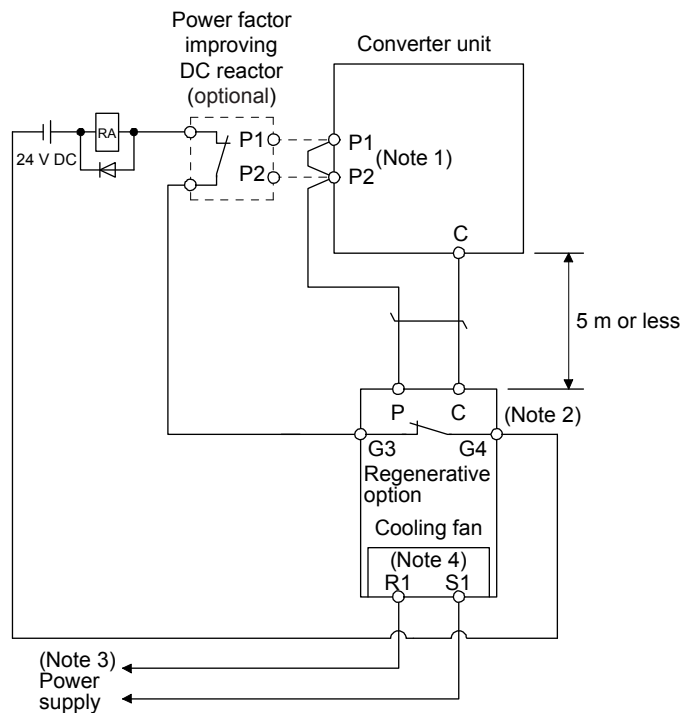
Table 14.2 Cooling fan

Item	200 V class	400 V class
Model	MR-RB137/MR-RB139	MR-RB137-4/MR-RB13V-4
Voltage/Frequency	1-phase 198 V AC to 242 V AC, 50 Hz/60 Hz	1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz
Power consumption [W]	20 (50 Hz)/18 (60 Hz)	20 (50 Hz)/18 (60 Hz)

The regenerative option generates heat of 100 °C higher than the ambient temperature. Fully consider heat dissipation, installation position, wires used, etc. before installing the option. For wiring, use flame-resistant wires or make the wires flame-resistant and keep them away from the regenerative option. The G3 and G4 terminals act as a thermal protector. Between G3 and G4 is opened when the regenerative option overheats abnormally.

Use twisted wires with a maximum length of 5 m for a connection with the converter unit.

(a) MR-RB139/MR-RB137-4



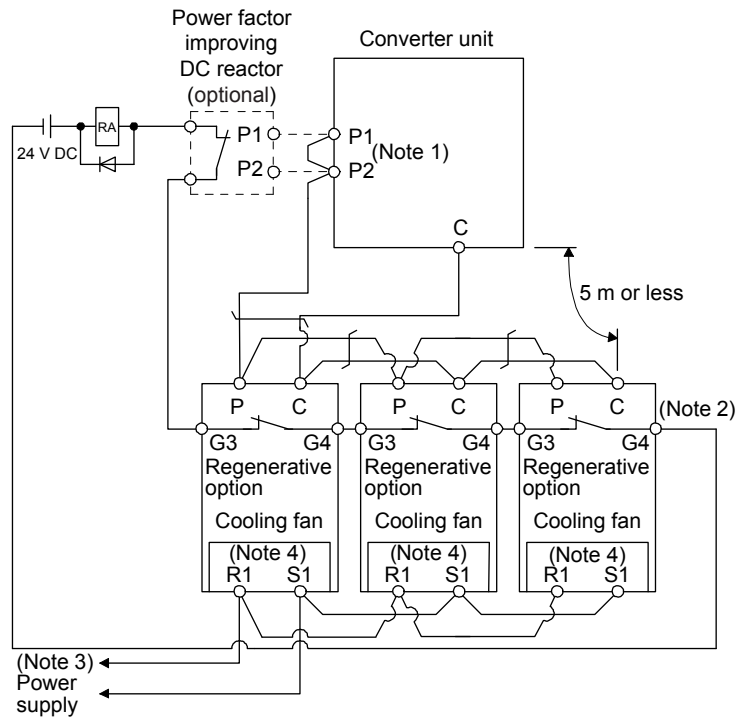
- Note 1. When using the power factor improving DC reactor, remove the short bar across P1 and P2.
- Note 2. G3-G4 contact specifications
 Maximum voltage: 120 V AC/DC
 Maximum current: 0.5 A/4.8 V DC
 Maximum capacity: 2.4 VA
- Note 3. For specifications of cooling fan power supply, refer to table 14.2.
- Note 4. For MR-RB137-4, "R1" is "R400" and "S1" is "S400".

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(b) MR-RB137/MR-RB13V-4

POINT

● Three of MR-RB137 or MR-RB13V-4 are required per converter unit. Please purchase three of MR-RB137 or MR-RB13V-4.

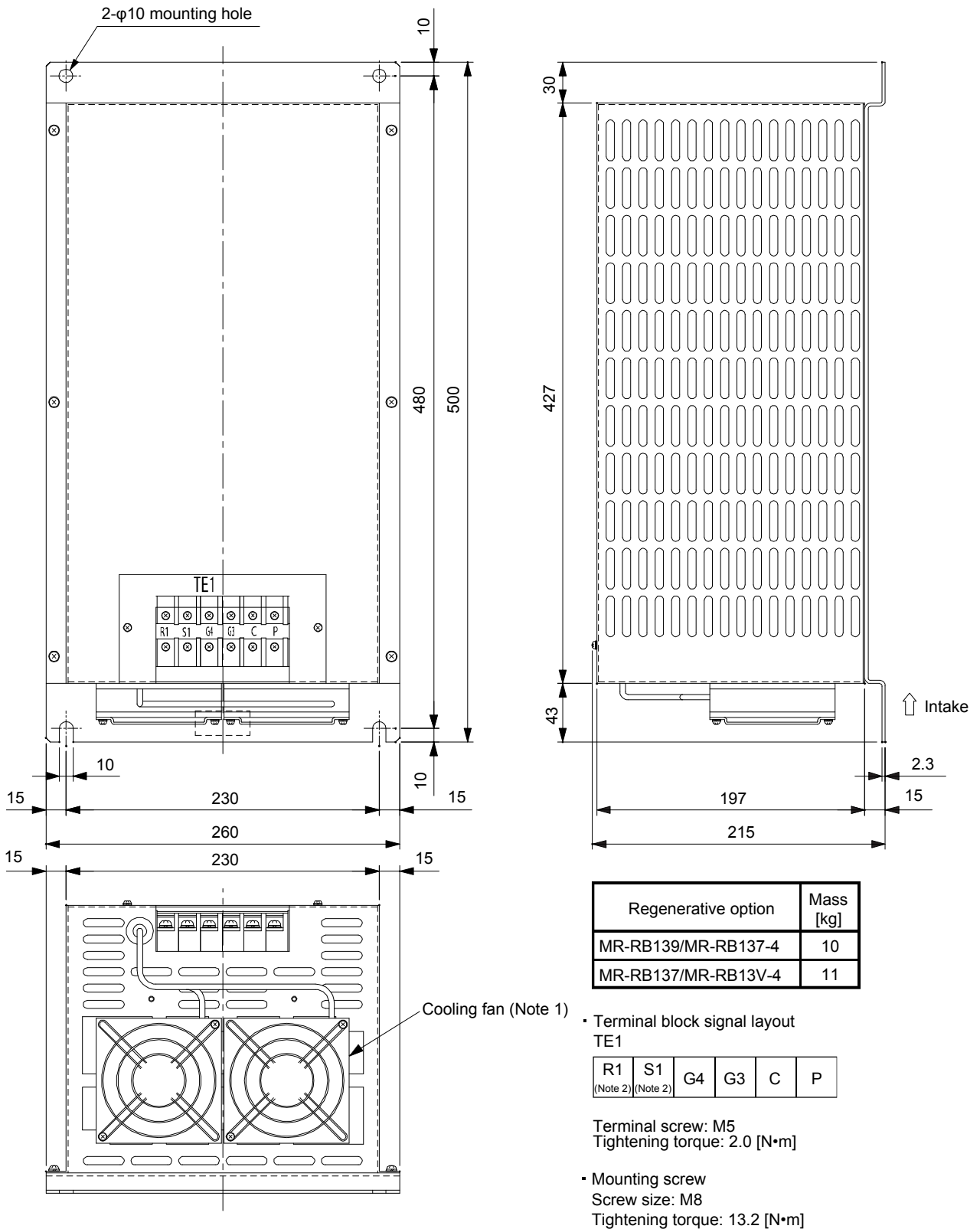


- Note 1. When using the power factor improving DC reactor, remove the short bar across P1 and P2.
- Note 2. G3-G4 contact specifications
 Maximum voltage: 120 V AC/DC
 Maximum current: 0.5 A/4.8 V DC
 Maximum capacity: 2.4 VA
- Note 3. For specifications of cooling fan power supply, refer to table 14.2.
- Note 4. For MR-RB13V-4, "R1" is "R400" and "S1" is "S400".

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(5) Dimensions

[Unit: mm]



- Note 1. One cooling fan for MR-RB137-4/MR-RB13V-4.
 2. For MR-RB137-4/MR-RB13V-4, "R1" is "R400" and "S1" is "S400".

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.9.3 External dynamic brake



- Use an external dynamic brake for this drive unit. Failure to do so will cause an accident because the servo motor does not stop immediately but coasts at an alarm occurrence for which the servo motor does not decelerate to stop. Ensure the safety in the entire equipment.

POINT

- Configure a sequence which switches off the magnetic contactor of the external dynamic brake after (or as soon as) servo-on command has been turned off at a power failure or a malfunction.
- For the braking time taken when the external dynamic brake is operated, refer to section 14.8.3.
- The external dynamic brake is rated for a short duration. Do not use it very frequently.
- The specifications of the input power supply for external dynamic brake are the same as those of the converter unit control circuit power supply.
- When an alarm, [AL. E6 Servo forced stop warning], or [AL. E7 Controller forced stop warning] occurs, or the power is turned off, the external dynamic brake will operate. Do not use external dynamic brake to stop in a normal operation as it is the function to stop in emergency.
- For a machine operating at the recommended load to motor inertia ratio or less, the estimated number of usage times of the external dynamic brake is 1000 times while the machine decelerates from the rated speed to a stop once in 10 minutes.
- Be sure to enable EM1 (Forced stop 1) after servo motor stops when using EM1 (Forced stop 1) frequently in other than emergency.

(1) Selection of external dynamic brake

The external dynamic brake is designed to bring the servo motor to a sudden stop when a power failure occurs or the protective circuit is activated.

Converter unit	Drive unit	External dynamic brake	Molded-case circuit breaker		Fuse (Class T)		Fuse (Class K5)	
			Frame, rated current	Voltage AC [V]	Current [A]	Voltage AC [V]	Current [A]	Voltage AC [V]
MR-CR55K	MR-J4-DU30KB-RJ020	DBU-37K-R1	30 A frame 5 A	240	1	300	1	250
	MR-J4-DU37KB-RJ020							
MR-CR55K4	MR-J4-DU30KB4-RJ020	DBU-55K-4-R5	30 A frame 5 A	480	1	600	1	600
	MR-J4-DU37KB4-RJ020							
	MR-J4-DU45KB4-RJ020							
	MR-J4-DU55KB4-RJ020							

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Connection example

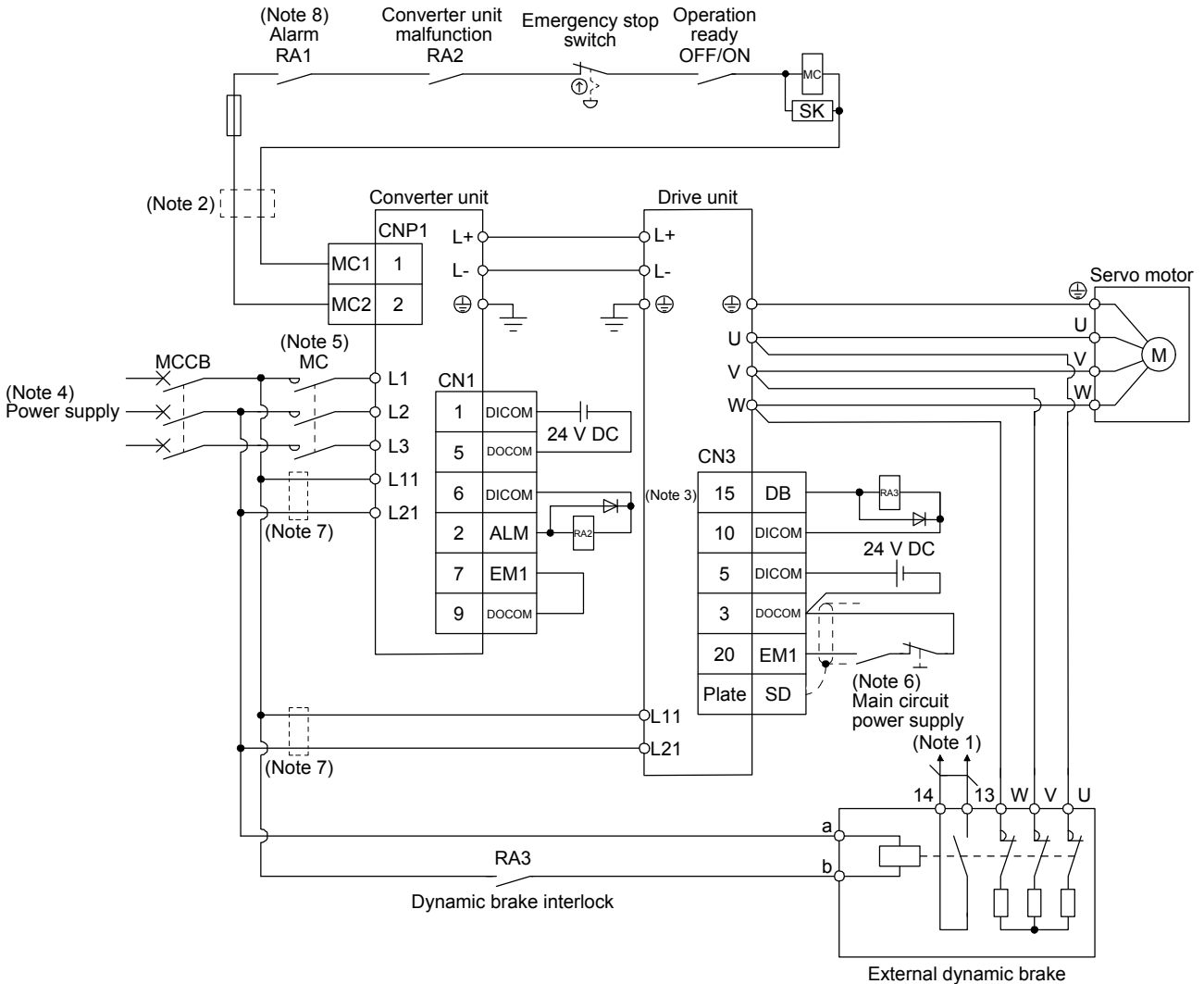
Use the following wires to connect the dynamic brake.

Dynamic brake	Wire [mm ²] (Note)	
	Except U/V/W	U/V/W
DBU-37K-R1	2	14
DBU-55K-4-R5		

Note. Selection conditions of wire size are as follows.

Wire type: 600 V Grade heat-resistant polyvinyl chloride insulated wire (HIV wire)

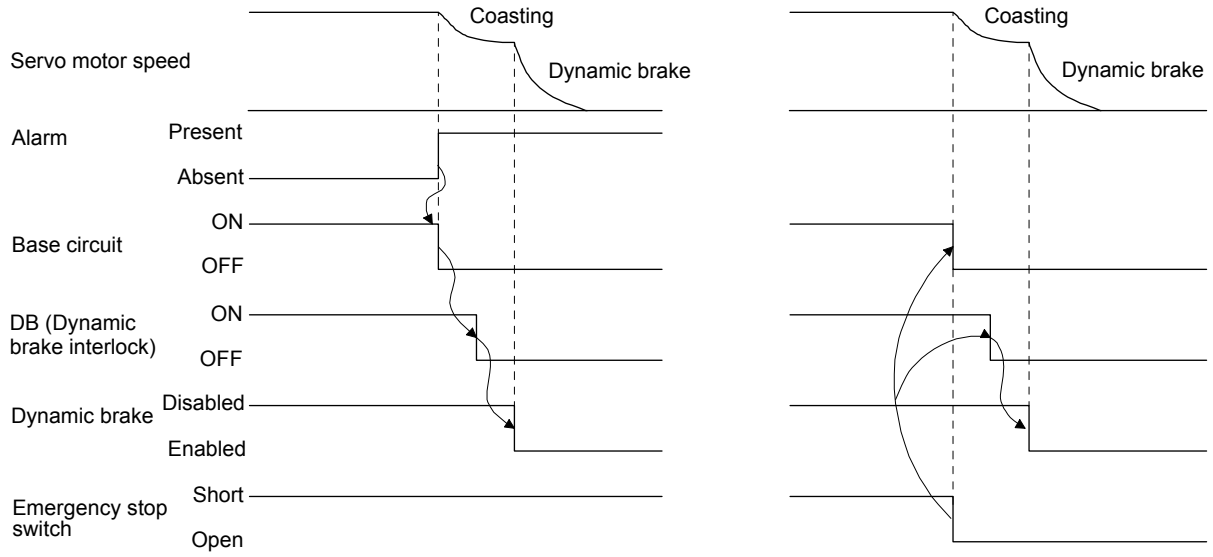
Construction condition: Single wire set in midair



- Note
1. Terminals 13 and 14 are normally open contact outputs. If the dynamic brake is seized, terminals DC 13 and 14 will open. Therefore, configure an external sequence to prevent servo-on.
 2. Step-down transformer is required when coil voltage of the magnetic contactor is 200 V class, and the converter unit and the drive unit are 400 V class.
 3. To enable DB (Dynamic brake interlock), set [Pr. 2] to "_ 1 _".
 4. For power supply specifications, refer to section 14.1.3.
 5. Depending on the main circuit voltage and operation pattern, bus voltage decreases, and that may cause the forced stop deceleration to shift to the dynamic brake deceleration. When dynamic brake deceleration is not required, delay the time to turn off the magnetic contactor.
 6. Turn off EM1 when the main circuit power supply is off.
 7. Install an overcurrent protection device (molded-case circuit breaker, fuse, or others) to protect the branch circuit. (Refer to section 14.9.5 and (1) in this section.)
 8. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.

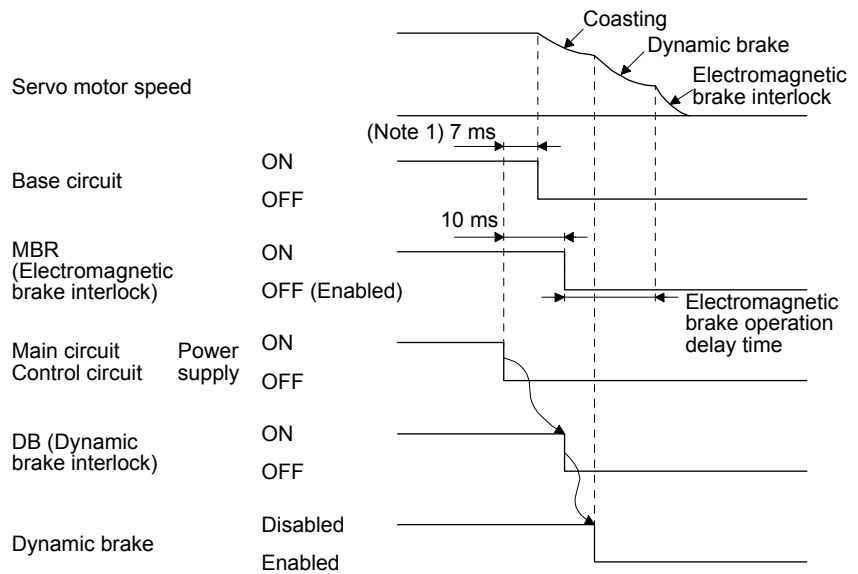
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(3) Timing chart



a. Timing chart at alarm occurrence

b. Timing chart at emergency stop switch enabled

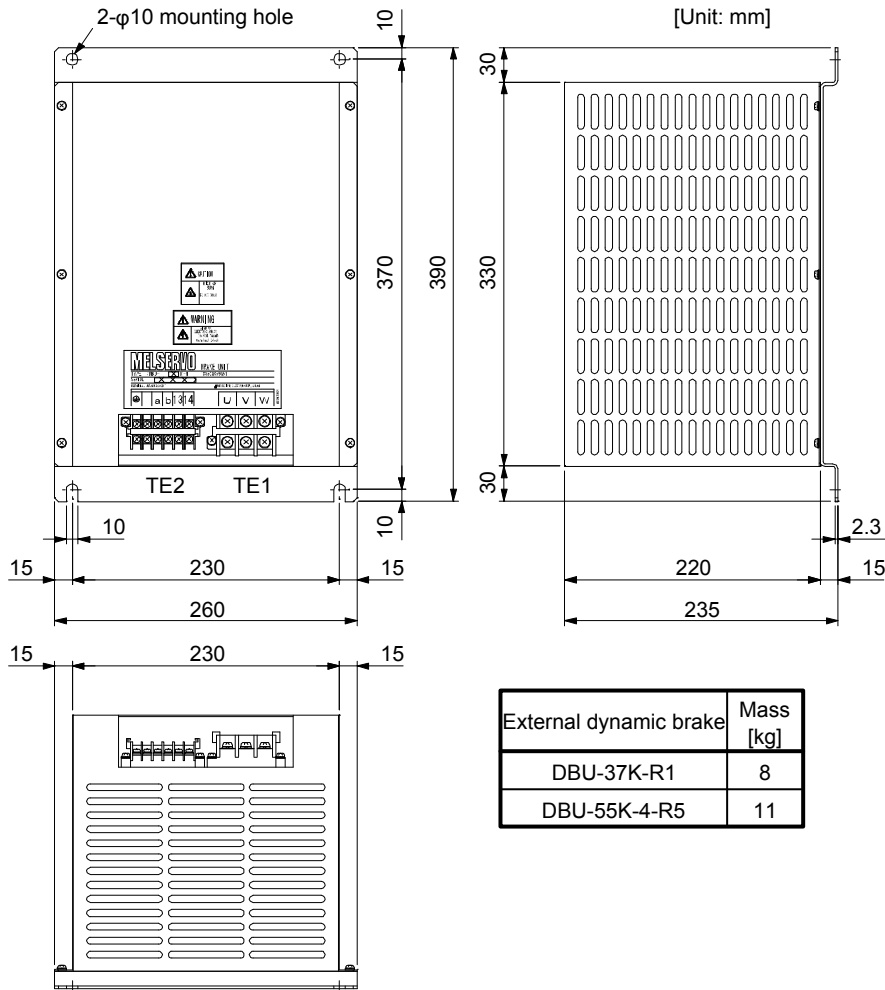


Note. When powering off, DB (Dynamic brake interlock) will be turned off, and the base circuit is turned off earlier than usual before an output shortage occurs.

c. Timing chart when both of the main and control circuit power supply are off

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(4) Dimensions

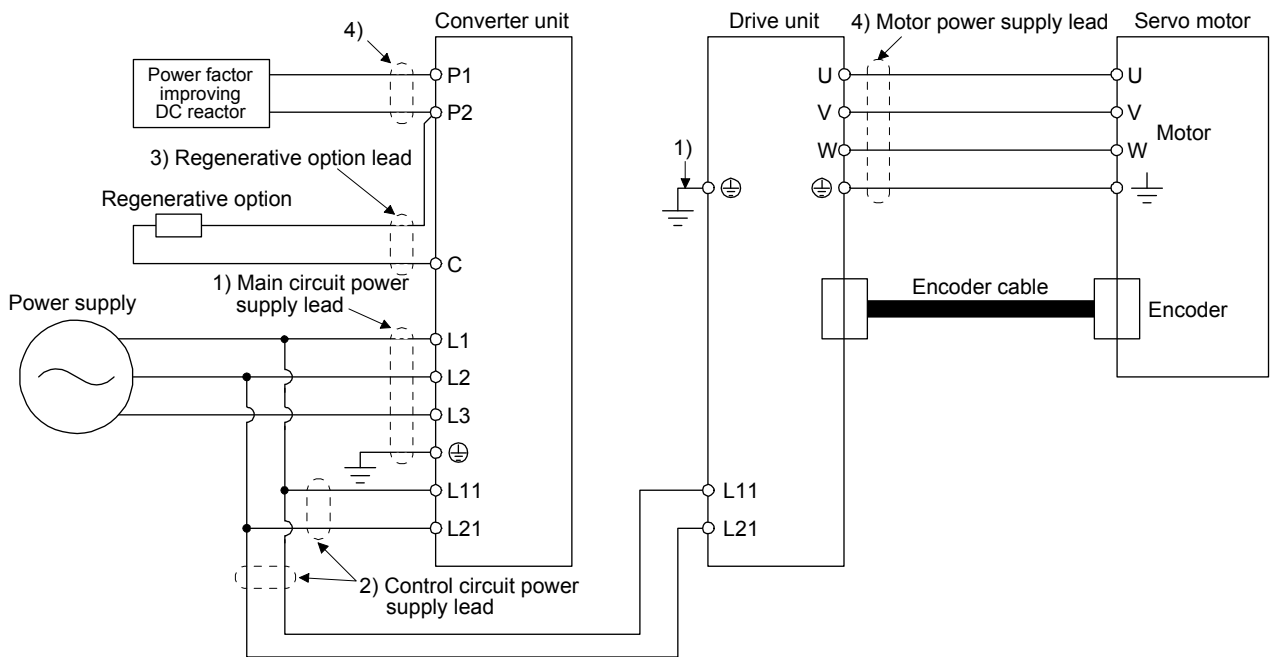


14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.9.4 Selection example of wires

POINT
<ul style="list-style-type: none"> ● To comply with the IEC/EN/UL/CSA standard, use the wires shown in app. 7 for wiring. To comply with other standards, use a wire that is complied with each standard. ● Selection conditions of wire size are as follows. Construction condition: Single wire set in midair Wire length: 30 m or less

The following diagram shows the wires used for wiring. Use the wires given in this section or equivalent.



14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(1) Example of selecting the wire sizes

Use the 600 V grade heat-resistant polyvinyl chloride insulated wire (HIV wire) for wiring. The following shows the wire size selection example.

Table 14.3 Wire size selection example (HIV wire)

Converter unit (Note 2)	Drive unit (Note 2)	Wire [mm ²] (Note 1, 3)			
		1) L1/L2/L3/⊕	2) L11/L21	3) P2/C	4) U/V/W P1/P2/⊕
MR-CR55K	MR-J4-DU30KB-RJ020	38 (AWG 2): c	1.25 to 2 (AWG 16 to 14): g (Note 4)	5.5 (AWG 10): a	60 (AWG 2/0): d
	MR-J4-DU37KB-RJ020	60 (AWG 2/0): d			60 (AWG 2/0): d
MR-CR55K4	MR-J4-DU30KB4-RJ020	22 (AWG 4): e			22 (AWG 4): e
	MR-J4-DU37KB4-RJ020	22 (AWG 4): e			38 (AWG 2): f
	MR-J4-DU45KB4-RJ020	38 (AWG 2): c			38 (AWG 2): c
	MR-J4-DU55KB4-RJ020	38 (AWG 2): c			38 (AWG 2): c

- Note 1. Alphabets in the table indicate crimping tools. For crimp terminals and applicable tools, refer to (2) in this section.
 2. To connect these models to a terminal block, be sure to use the screws that come with the terminal block.
 3. Wires are selected based on the highest rated current among combining servo motors.
 4. Be sure to use the size of 2 mm² when corresponding to the IEC/EN/UL/CSA standard.

(2) Selection example of crimp terminals


The following shows the selection example of crimp terminals for terminal blocks of the drive unit and converter unit when you use wires mentioned in (1) in this section.

Symbol	Drive unit/converter unit-side crimp terminal				
	(Note 2) Crimp terminal	Applicable tool			Manufacturer
		Body	Head	Dice	
a	FVD5.5-10	YNT-1210S			JST
b	FVD22-10	YF-1 E-4	YNE-38	DH-123 DH-113	
(Note 1) c	R38-10	YPT-60-21 YF-1 E-4	YET-60-1	TD-124 TD-112	
(Note 1) d	R60-10	YPT-60-21 YF-1 E-4	YET-60-1	TD-125 TD-113	
e	FVD22-8	YF-1 E-4	YNE-38	DH-123 DH-113	
(Note 1) f	R38-8	YPT-60-21 YF-1 E-4	YET-60-1	TD-124 TD-112	
g	FVD2-4	YNT-1614			

- Note 1. Coat the crimping part with an insulation tube.
 2. Some crimp terminals may not be mounted depending on their sizes. Make sure to use the recommended ones or equivalent ones.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.9.5 Molded-case circuit breakers, fuses, magnetic contactors

 CAUTION	<ul style="list-style-type: none"> ● To prevent the converter unit and the drive unit from smoke and a fire, select a molded-case circuit breaker which shuts off with high speed. ● Always use one molded-case circuit breaker and one magnetic contactor with one converter unit.
--	---

(1) For main circuit power supply

When using a fuse instead of the molded-case circuit breaker, use the one having the specifications given in this section.

Converter unit	Drive unit	Molded-case circuit breaker (Note 1, 3)			Fuse			Magnetic contactor (Note 2)
		Frame, rated current		Voltage AC [V]	Class	Current [A]	Voltage AC [V]	
		Power factor improving DC reactor is not used	Power factor improving DC reactor is used					
MR-CR55K	MR-J4-DU30B-RJ020	225 A frame 175 A	225 A frame 150 A	240	T	300	300	S-N150
	MR-J4-DU37B-RJ020	225 A frame 225 A	225 A frame 175 A			400		S-N180
MR-CR55K4	MR-J4-DU30KB4-RJ020	100 A frame 100 A	100 A frame 80 A	480	T	175	600	S-N65 S-T65
	MR-J4-DU37KB4-RJ020	125 A frame 125 A	100 A frame 100 A			200		S-N80 S-T80
	MR-J4-DU45KB4-RJ020	225 A frame 150 A	125 A frame 125 A			300		S-N95 S-T100
	MR-J4-DU55KB4-RJ020	225 A frame 175 A	225 A frame 150 A			300		S-N150

- Note
1. For compliance with the IEC/EN/UL/CSA standard, refer to app. 7.
 2. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less.
 3. Use a molded-case circuit breaker having the operation characteristics equal to or higher than Mitsubishi Electric generalpurpose products.

(2) For control circuit power supply

Install an overcurrent protection device (molded-case circuit breaker or fuse) to protect the branch circuit.

(a) Converter unit

Converter unit	Molded-case circuit breaker (Note)		Fuse (Class T)		Fuse (Class K5)	
	Frame, rated current	Voltage AC [V]	Current [A]	Voltage AC [V]	Current [A]	Voltage AC [V]
MR-CR55K	30 A frame 5 A	240	1	300	1	250
MR-CR55K4	30 A frame 5 A	480	1	600	1	600

Note. When having the converter unit comply with the IEC/EN/UL/CSA standard, refer to app. 7.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

(b) Drive unit

Drive unit	Molded-case circuit breaker (Note)		Fuse (Class T)		Fuse (Class K5)	
	Frame, rated current	Voltage AC [V]	Current [A]	Voltage AC [V]	Current [A]	Voltage AC [V]
MR-J4-DU30KB-RJ020	30 A frame 5 A	240	1	300	1	250
MR-J4-DU37KB-RJ020						
MR-J4-DU30KB4-RJ020	30 A frame 5 A	480	1	600	1	600
MR-J4-DU37KB4-RJ020						
MR-J4-DU45KB4-RJ020						
MR-J4-DU55KB4-RJ020						

Note. When having the drive unit comply with the IEC/EN/UL/CSA standard, refer to app. 7.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.9.6 Power factor improving DC reactor

The following shows the advantages of using power factor improving DC reactor.

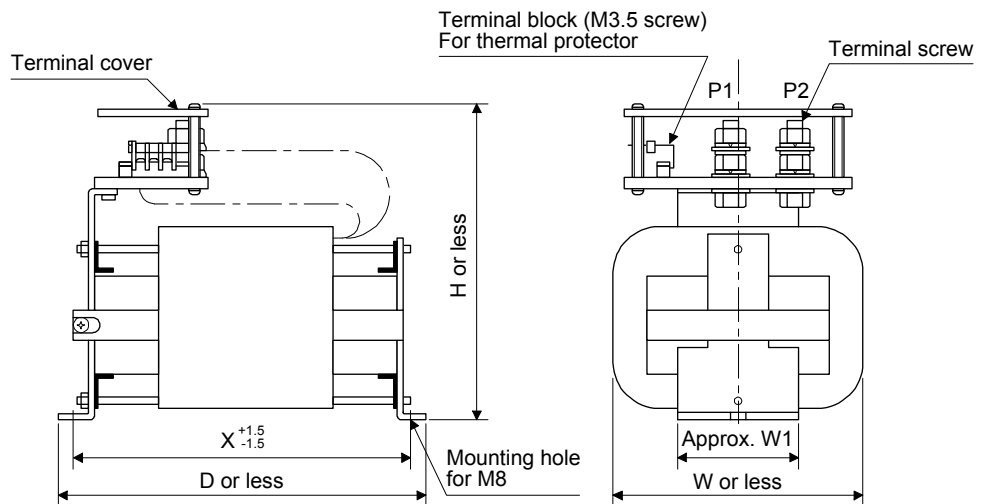
- It improves the power factor by increasing the form factor of the converter unit's input current.
- It decreases the power supply capacity.
- The input power factor is improved to about 95%.

When connecting the power factor improving DC reactor to the converter unit, be sure to remove the short bar across P1 and P2. If it remains connected, the effect of the power factor improving DC reactor is not produced.

When used, the power factor improving DC reactor generates heat. To release heat, therefore, leave a 10 cm or more clearance at each of the top and bottom, and a 5 cm or more clearance on each side.

Converter unit	Drive unit	Power factor improving DC reactor	Variable dimensions [mm]					Terminal screw	Mass [kg]
			W	D	H	W1	X		
MR-CR55K	MR-J4-DU30KB-RJ020	MR-DCL30K	135	255	215	80	232	M12	9.5
	MR-J4-DU37KB-RJ020	MR-DCL37K							
MR-CR55K4	MR-J4-DU30KB4-RJ020	MR-DCL30K-4		205	200	80	175	M8	6.5
	MR-J4-DU37KB4-RJ020	MR-DCL37K-4		225			197		7
	MR-J4-DU45KB4-RJ020	MR-DCL45K-4		240			212		7.5
	MR-J4-DU55KB4-RJ020	MR-DCL55K-4		260			232		9.5

[Unit: mm]



14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

14.9.7 Noise reduction techniques

Noises are classified into external noises which enter the converter unit and drive unit to cause them to malfunction and those radiated by the converter unit and drive unit to cause peripheral equipment to malfunction. Since the converter unit and drive unit are electronic devices which handle small signals, the following general noise reduction techniques are required.

Also, the drive unit can be a source of noise as its outputs are chopped by high carrier frequencies. If peripheral equipment malfunctions due to noise generation, take noise suppression measures. The measures will vary slightly with the routes of noise transmission.

(1) Noise reduction techniques

(a) General reduction techniques

- Avoid bundling power lines (input/output) and signal cables of the converter unit/drive unit together or running them in parallel to each other. Separate the power lines from the signal cables.
- Use a shielded twisted pair cable for connection with the encoder and for control signal transmission, and connect the external conductor of the cable to the SD terminal.
- Ground the converter unit, drive unit and the servo motor, etc. together at one point. (Refer to section 3.7.)

(b) Reduction techniques for external noises that cause the converter unit/drive unit to malfunction

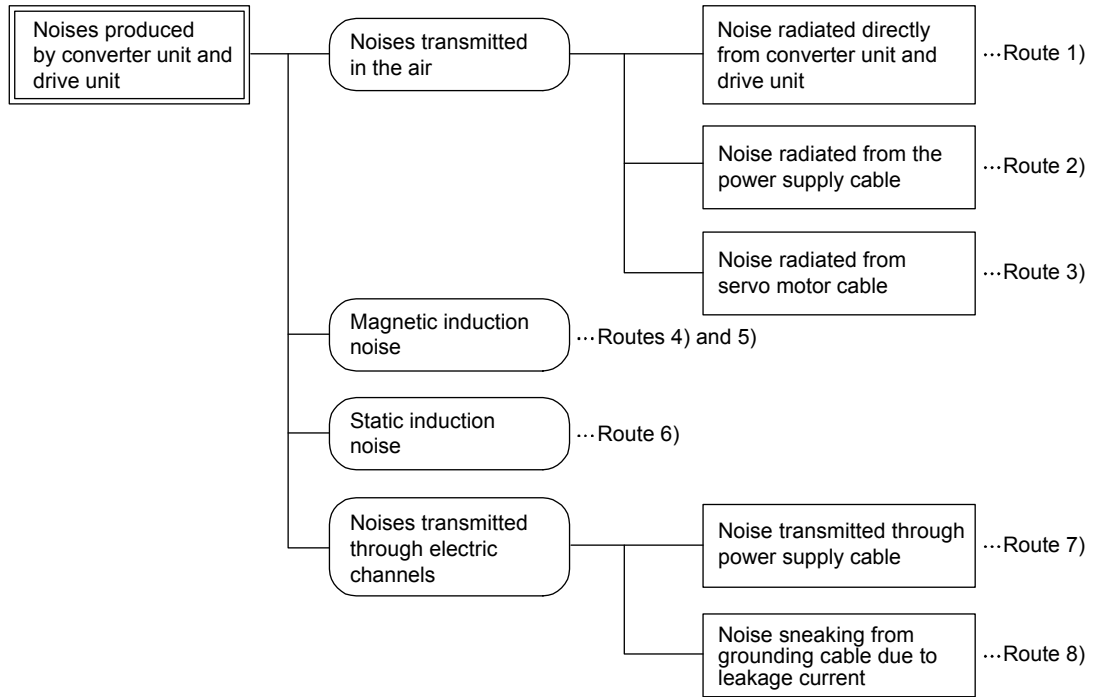
If there are noise sources (such as a magnetic contactor, an electromagnetic brake, and many relays which make a large amount of noise) near the converter unit and drive unit and the converter unit/drive unit may malfunction, the following countermeasures are required.

- Provide surge killers on the noise sources to suppress noises.
- Attach data line filters to the signal cables.
- Ground the shields of the encoder connecting cable and the control signal cables with cable clamp fittings.
- Although a surge absorber is built into the converter unit, to protect the converter unit, drive unit and other equipment against large exogenous noise and lightning surge, attaching a varistor to the power input section of the equipment is recommended.

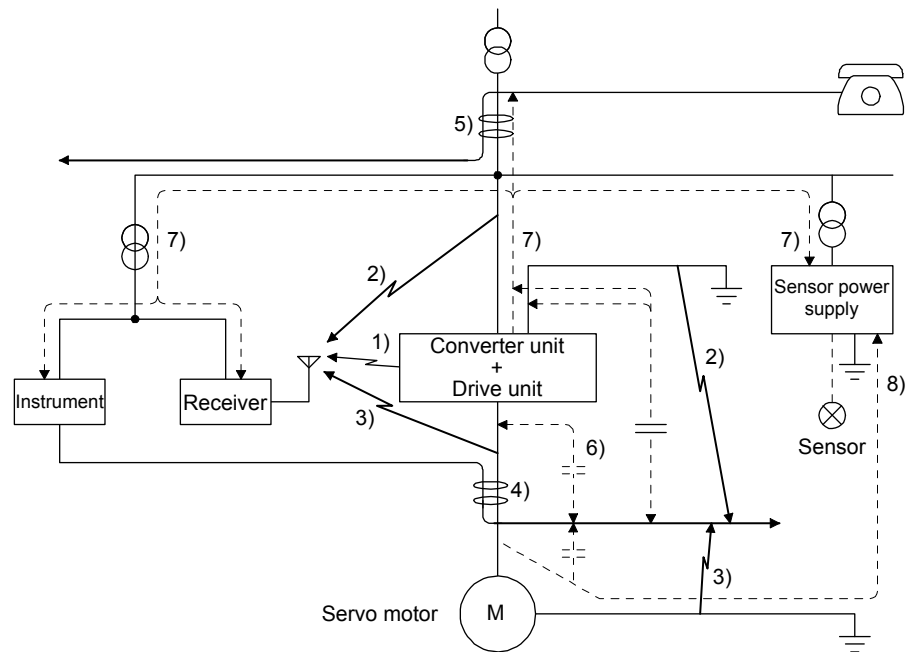
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(c) Techniques for noises radiated by the converter unit/drive unit that cause peripheral equipment to malfunction

Noises produced by the converter unit and drive unit are classified into those radiated from the cables connected to the converter unit, drive unit and their main circuits (input and output circuits), those induced electromagnetically or statically by the signal cables of the peripheral equipment located near the main circuit cables, and those transmitted through the power supply cables.



14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT



Noise transmission route	Suppression techniques
1) 2) 3)	<p>When measuring instruments, receivers, sensors, etc. which handle weak signals and may malfunction due to noise and/or their signal cables are contained in a cabinet together with the converter unit and drive unit or run near the converter unit and drive unit, such devices may malfunction due to noises transmitted through the air. The following techniques are required.</p> <ol style="list-style-type: none"> 1. Provide maximum clearance between easily affected devices and the converter unit/drive unit. 2. Provide maximum clearance between easily affected signal cables and the I/O cables of the converter unit/drive unit. 3. Avoid wiring the power lines (input/output lines of the converter unit/drive unit) and signal lines side by side or bundling them together. 4. Insert a line noise filter to the I/O cables or a radio noise filter on the input line. 5. Use shielded wires for signal and power lines or put lines in separate metal conduits.
4) 5) 6)	<p>When the power lines and the signal lines are laid side by side or bundled together, magnetic induction noise and static induction noise will be transmitted through the signal cables and malfunction may occur. The following techniques are required.</p> <ol style="list-style-type: none"> 1. Provide maximum clearance between easily affected devices and the converter unit/drive unit. 2. Provide maximum clearance between easily affected signal cables and the I/O cables of the converter unit/drive unit. 3. Avoid wiring the power lines (input/output lines of the converter unit/drive unit) and signal lines side by side or bundling them together. 4. Use shielded wires for signal and power lines or put lines in separate metal conduits.
7)	<p>When the power supply of peripheral equipment is connected to the power supply of the converter unit/drive unit systems, noises produced by the converter unit and drive unit may be transmitted back through the power supply cable and the devices may malfunction. The following techniques are required.</p> <ol style="list-style-type: none"> 1. Install the radio noise filter (FR-BIF(-H)) on the power lines (Input lines) of the converter unit/drive unit. 2. Install the line noise filter (FR-BSF01/FR-BLF) on the power lines of the converter unit/drive unit.
8)	<p>When the grounding wires of peripheral equipment are connected to the converter unit/drive unit to make a closed loop circuit, leakage current may flow to malfunction the peripheral equipment. If so, malfunction may be prevented by disconnecting the grounding cable of the peripheral device.</p>

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Noise reduction techniques

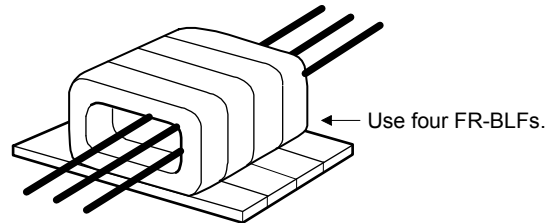
The following explains how to use the line noise filter unique to the converter unit and drive unit. Other noise reduction techniques are the same as those of MR-J4-_B_-RJ020. Refer to section 11.14 (2).

(a) Line noise filter (FR-BLF)

This filter is effective in suppressing noises radiated from the power supply side and output side of the converter unit, drive unit and also in suppressing high-frequency leakage current (0-phase current). It especially affects the noises between 0.5 MHz and 5 MHz band. The filters are used with the main circuit power supply of the converter unit (L1/L2/L3) and the power output of the drive unit (U/V/W).

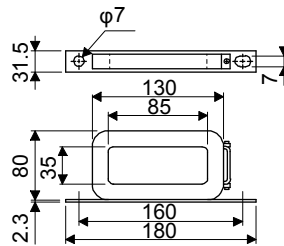
1) Usage

Pass the 3-phase wires through four line noise filters. When you use the line noise filters with the power wires, passing the power wires together with the ground wire will reduce the filter effect. Run the ground wire separately from the power wires.



2) Dimensions

[Unit: mm]



14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.9.8 Earth-leakage current breaker

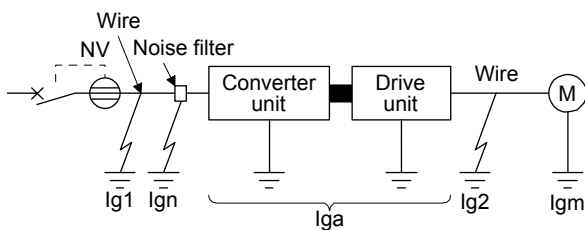
(1) Selection method

High-frequency chopper currents controlled by pulse width modulation flow in the AC servo circuits. Leakage currents containing harmonic contents are larger than those of the motor which is run with a commercial power supply.

Select an earth-leakage current breaker according to the following formula, and ground the drive unit, servo motor, etc. securely.

To minimize leakage currents, make the input and output wires as short as possible, and keep a distance of 30 cm or longer between the wires and ground.

$$\text{Rated sensitivity current} \geq 10 \cdot \{I_{g1} + I_{gn} + I_{ga} + K \cdot (I_{g2} + I_{gm})\} \text{ [mA]} \dots\dots\dots (14.3)$$



Earth-leakage current breaker		K
Type	Mitsubishi Electric products	
Models provided with harmonic and surge reduction techniques	NV-SP NV-SW NV-CP NV-CW NV-HW	1
General models	BV-C1 NFB NV-L	3

I_{g1}: Leakage current on the electric channel from the earth-leakage current breaker to the input terminals of the drive unit (found from Fig. 14.5.)

I_{g2}: Leakage current on the electric channel from the output terminals of the drive unit to the servo motor (found from Fig. 14.5.)

I_{gn}: Leakage current when a filter is connected to the input side (4.4 mA per one FR-BIF(-H))

I_{ga}: Leakage current of the converter unit/drive unit (found from table 14.5.)

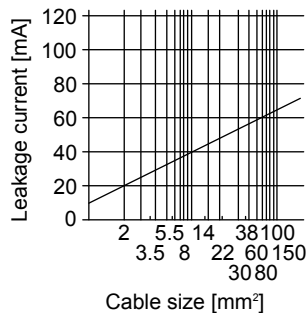
I_{gm}: Leakage current of the servo motor (found from table 14.4.)

Table 14.4 Servo motor leakage current example (I_{gm})

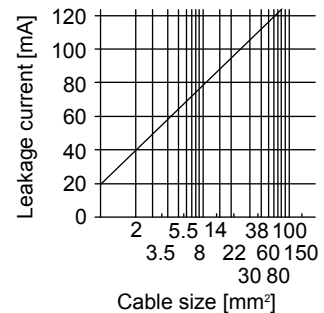
Servo motor output [kW]	Leakage current [mA]
30 to 55	2.5

Table 14.5 Converter unit/drive unit's leakage current example (I_{ga})

Converter unit Drive unit	Leakage current [mA]
All series	5



200 V class



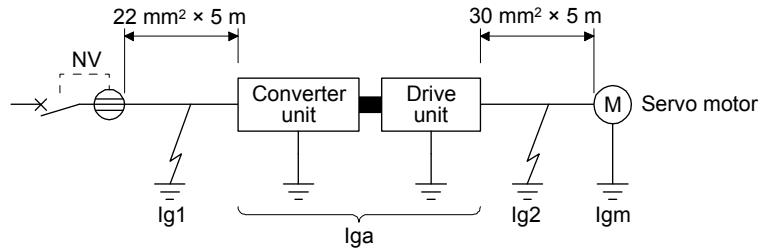
400 V class

Fig. 14.5 Example of leakage current per km (I_{g1}, I_{g2}) for CV cable run in metal conduit

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Selection example

Indicated below is an example of selecting an earth-leakage current breaker under the following conditions.



Use an earth-leakage current breaker designed for suppressing harmonics/surges.
Find the terms of equation (14.3) from the diagram.

$$I_{g1} = 95 \times \frac{5}{1000} = 0.475 \text{ [mA]}$$

$$I_{g2} = 105 \times \frac{5}{1000} = 0.525 \text{ [mA]}$$

$$I_{gn} = 0 \text{ (not used)}$$

$$I_{ga} = 5 \text{ [mA]}$$

$$I_{gm} = 2.5 \text{ [mA]}$$

Insert these values in equation (14.3).

$$\begin{aligned} I_g &\geq 10 \cdot \{0.475 + 0 + 5 + 1 \cdot (0.525 + 2.5)\} \\ &\geq 85 \text{ [mA]} \end{aligned}$$

According to the result of calculation, use an earth-leakage current breaker having the rated sensitivity current (I_g) of 85 mA or more. Use an earth-leakage current breaker having I_g of 200 mA with the NV-SP/SW/CP/CW/HW series.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.9.9 EMC filter (recommended)

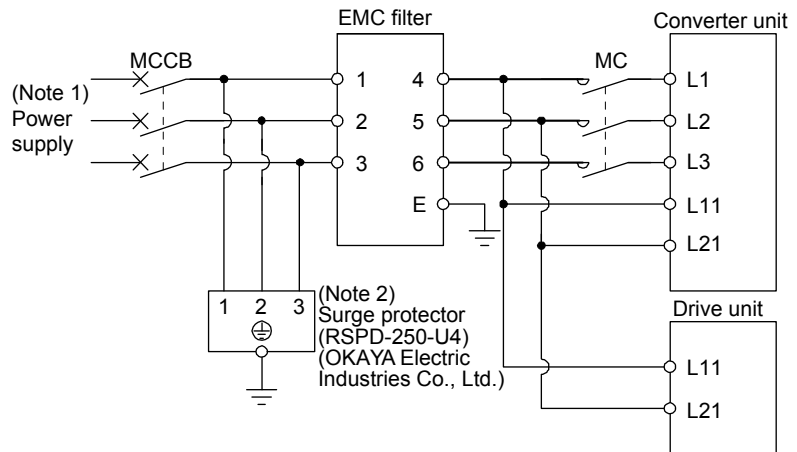
It is recommended that one of the following filters be used to comply with EN EMC directive. Some EMC filters have large in leakage current.

(1) Combinations of converter unit/drive unit

Converter unit	Drive unit	Recommended filter (Soshin Electric)				Mass [kg]
		Model	Rated current [A]	Rated voltage [VAC]	Leakage current [mA]	
MR-CR55K	MR-J4-DU30KB-RJ020 MR-J4-DU37KB-RJ020	(Note) HF3200A-UN	200	250	9	18
MR-CR55K4	MR-J4-DU30KB4-RJ020 MR-J4-DU37KB4-RJ020 MR-J4-DU45KB4-RJ020 MR-J4-DU55KB4-RJ020	TF3150C-TX	150	500	5.5	31

Note. A surge protector is separately required to use any of these EMC filters.

(2) Connection example

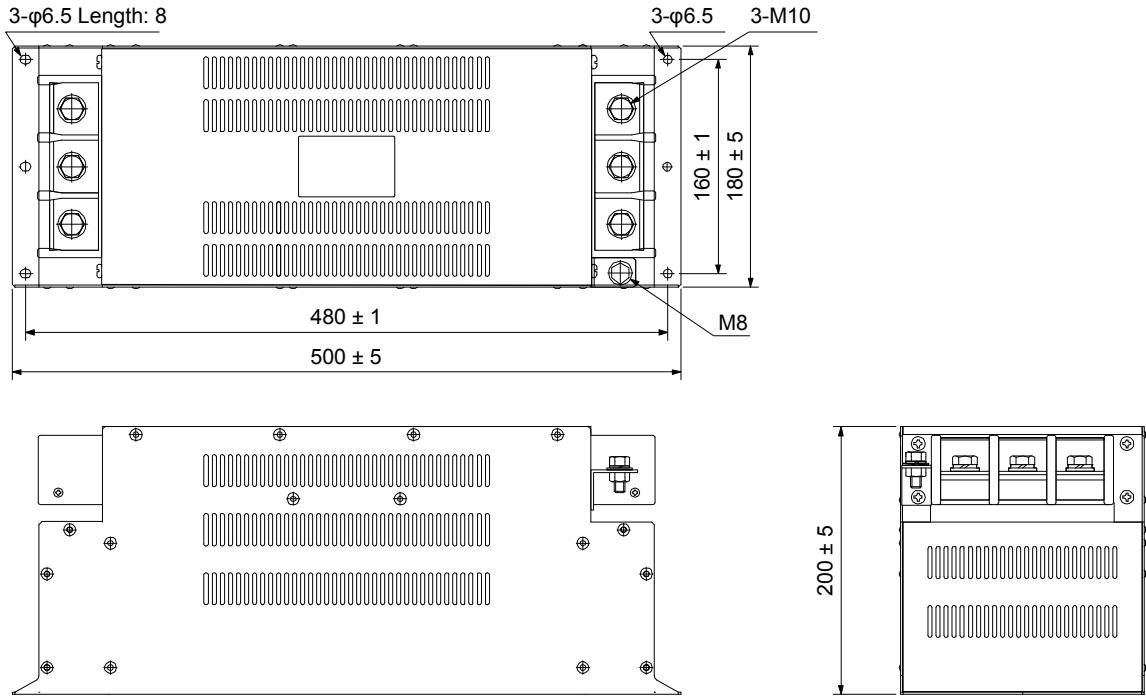


- Note 1. For the power supply specifications, refer to section 14.1.2.
 Note 2. The example is when a surge protector is connected.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

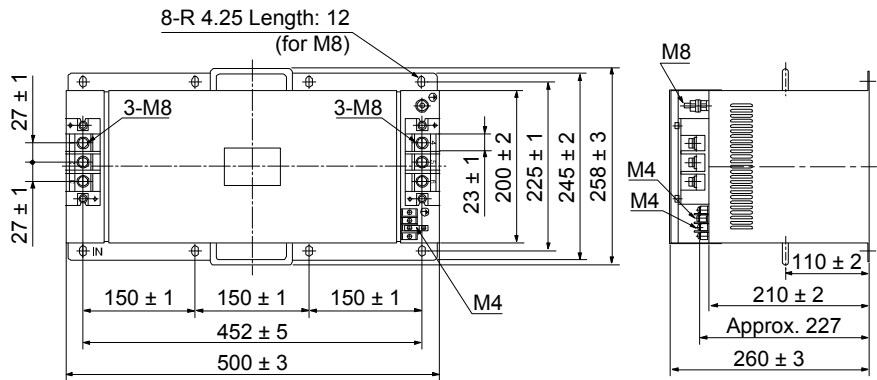
- (3) Dimensions
 (a) HF3200A-UN

[Unit: mm]



- (b) TF3150C-TX

[Unit: mm]



14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

14.9.10 FR-BU2-(H) Brake Unit

POINT							
	<ul style="list-style-type: none"> ● Use a 200 V class brake unit and a resistor unit with a 200 V class converter unit, and a 400 V class brake unit and a resistor unit with a 400 V class converter unit. Combination of different voltage class units cannot be used. ● When a brake unit and a resistor unit are installed horizontally or diagonally, the heat dissipation effect diminishes. Install them on a flat surface vertically. ● The temperature of the resistor unit case will be higher than the ambient temperature by 100 °C or over. Keep cables and flammable materials away from the case. ● Ambient temperature condition of the brake unit is between -10 °C and 50 °C. Note that the condition is different from the ambient temperature condition of the converter unit (between 0 °C and 55 °C). ● Configure the circuit to shut down the power-supply with the alarm output of the brake unit and the resistor unit under abnormal condition. ● Use the brake unit with a combination indicated in section 14.9.10 (1). ● Brake unit and regenerative options (Regenerative resistor) cannot be used simultaneously. ● When using the brake unit, set the parameters as follows. 						
	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 70%;">Parameter</th> <th style="width: 30%;">Setting value</th> </tr> </thead> <tbody> <tr> <td>[Pr. PA01 Regenerative option] of the converter unit</td> <td style="text-align: center;">__ 0 0 (initial value)</td> </tr> <tr> <td>[Pr. 2 Regenerative resistor] of the drive unit</td> <td style="text-align: center;">__ 0 1</td> </tr> </tbody> </table>	Parameter	Setting value	[Pr. PA01 Regenerative option] of the converter unit	__ 0 0 (initial value)	[Pr. 2 Regenerative resistor] of the drive unit	__ 0 1
Parameter	Setting value						
[Pr. PA01 Regenerative option] of the converter unit	__ 0 0 (initial value)						
[Pr. 2 Regenerative resistor] of the drive unit	__ 0 1						

Connect the brake unit to the bus of the converter unit (L+ and L- of TE2-1) for use. As compared to the MR-RB regenerative option, the brake unit can return larger power. Use the brake unit when the regenerative option cannot provide sufficient regenerative capability.

When using the brake unit, always refer to "FR-BU2 Brake Unit Instruction Manual".

(1) Selection

Use a combination of converter unit, brake unit and resistor unit listed below.

Brake unit		Resistor unit	Number of connected units	Permissible continuous power [kW]	Resultant resistance [Ω]	Converter unit
200 V class	FR-BU2-55K	FR-BR-55K	2 (parallel)	7.82	1	MR-CR55K
		MT-BR5-55K	2 (parallel)	11.0	1	
400 V class	FR-BU2-H55K	FR-BR-H55K	2 (parallel)	7.82	4	MR-CR55K4
	FR-BU2-H75K	MT-BR5-H75K	2 (parallel)	15.0	3.25	

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(2) Brake unit parameter setting

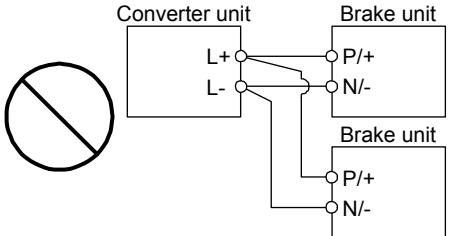
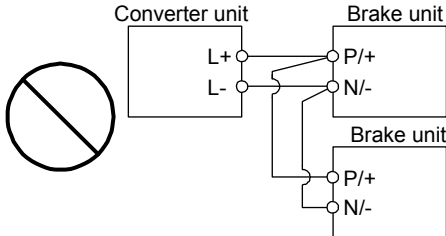
Normally, changing the FR-BU2-(H) parameter is not required. Whether a parameter can be changed or not is listed below.

Parameter		Change possible/ impossible	Remark
No.	Name		
0	Brake mode switchover	Impossible	Do not change the parameter.
1	Monitor display data selection	Possible	Refer to "FR-BU2 Brake Unit Instruction Manual".
2	Input terminal function selection 1	Impossible	Do not change the parameter.
3	Input terminal function selection 2		
77	Parameter write selection		
78	Cumulative energization time carrying-over times		
CLr	Parameter clear		
ECL	Alarm history clear		
C1	For manufacturer setting		

(3) Connection example

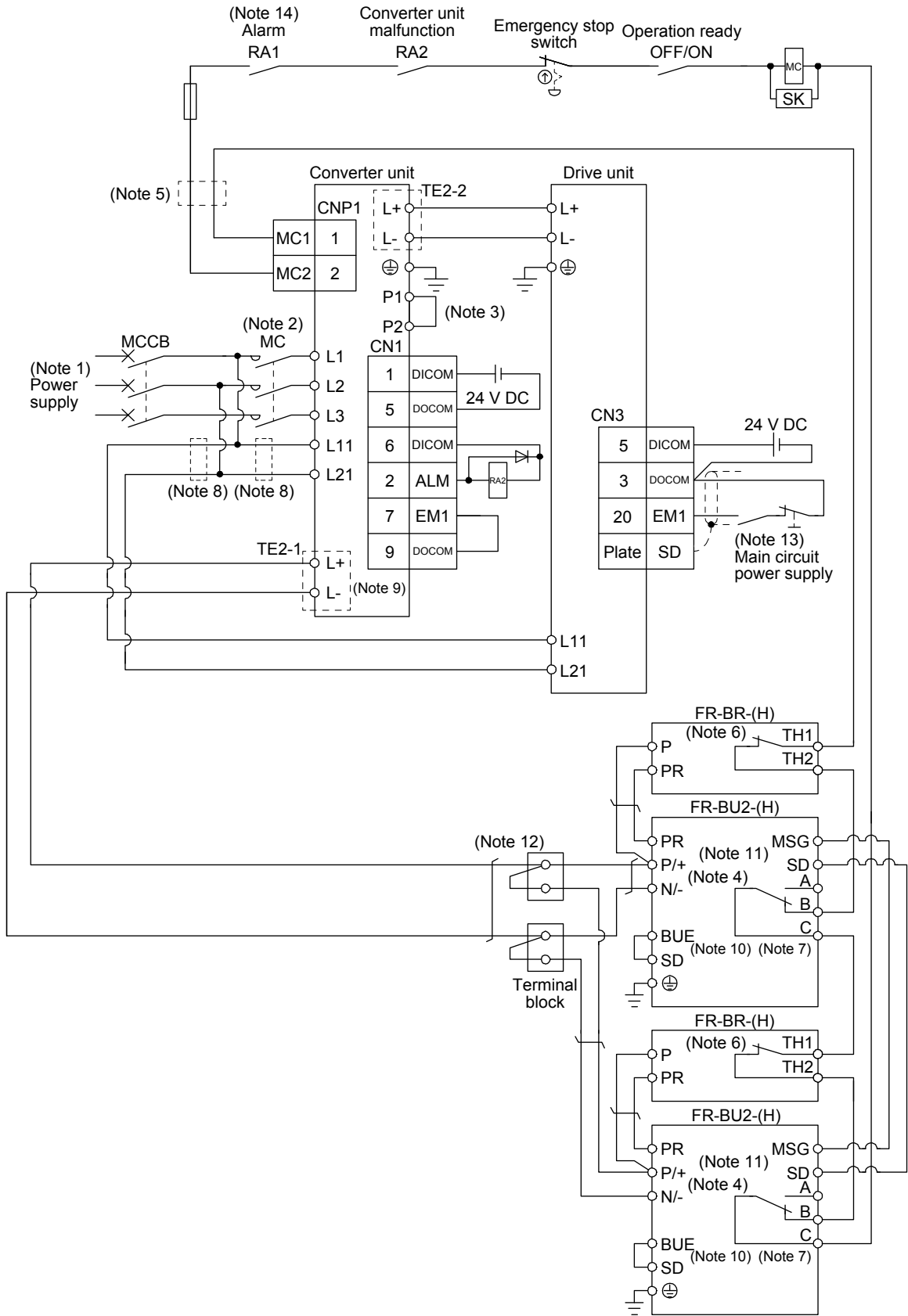
POINT
<ul style="list-style-type: none"> ● Connecting PR terminal of the brake unit to L+ terminal of the converter unit results in a brake unit malfunction. Always connect the PR terminal of the brake unit to the PR terminal of the resistor unit.

(a) Combination with FR-BR-(H) resistor unit

POINT	
<ul style="list-style-type: none"> ● To use brake units with a parallel connection, use two sets of FR-BU2-(H) brake unit. Combination with other brake unit results in alarm occurrence or malfunction. ● Always connect the terminals for master/slave (MSG to MSG, SD to SD) between the two brake units. ● Do not connect as follows. 	
	
Connecting two cables to L+ and L- terminals	Passing wiring

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

1) When magnetic contactor drive output is enabled

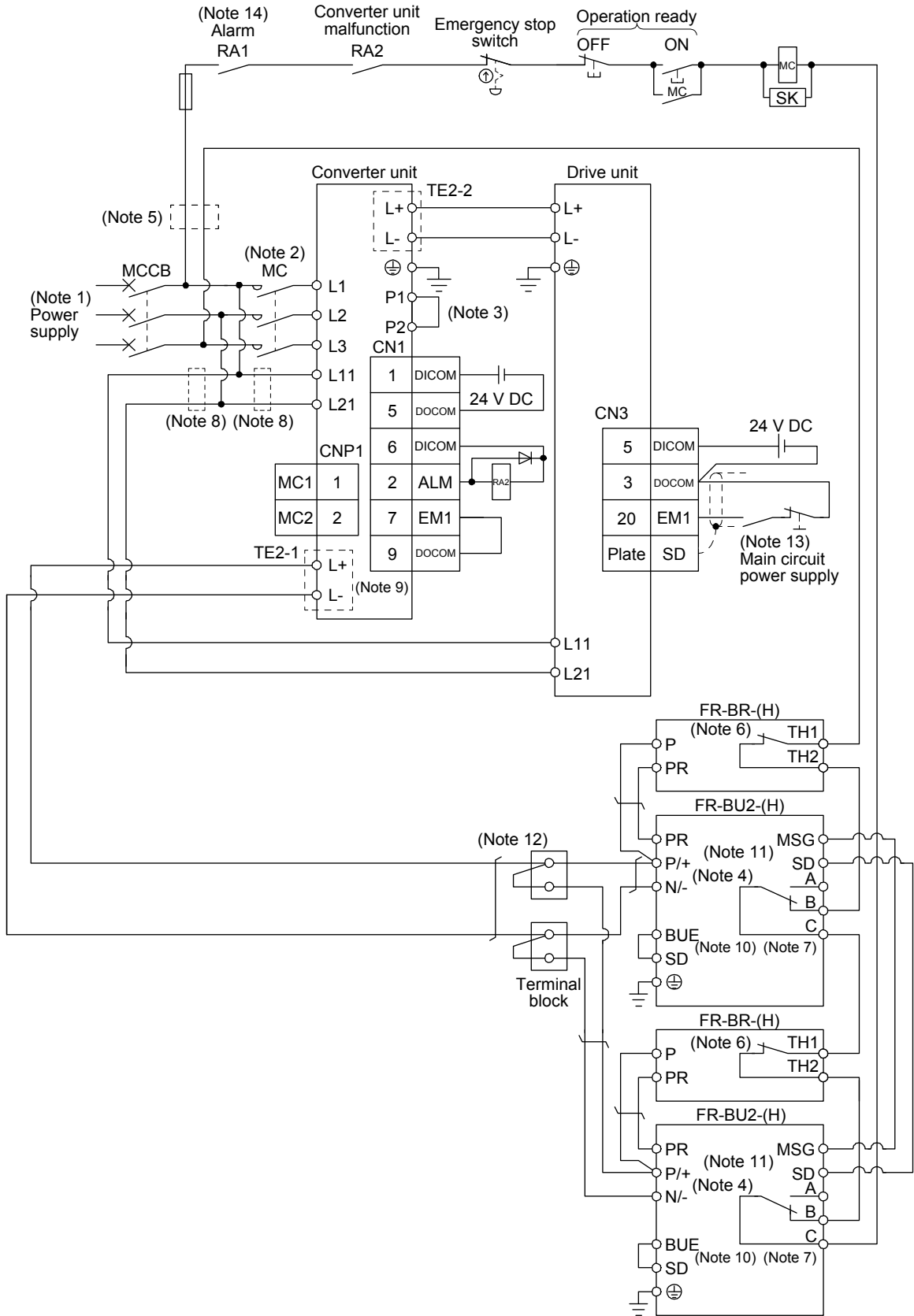


14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

- Note
1. For the power supply specifications, refer to section 14.1.3.
 2. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less. Depending on the main circuit voltage and operation pattern, bus voltage decreases, and that may cause the forced stop deceleration to shift to the dynamic brake deceleration. When dynamic brake deceleration is not required, slow the time to turn off the magnetic contactor.
 3. P1 and P2 are connected by default. When using the power factor improving DC reactor, connect P1 and P2 after removing the short bar across them. Refer to section 14.9.6 for details.
 4. Connect P/+ and N/- terminals of the brake unit to a correct destination. Incorrect connection destination results in the converter unit and brake unit malfunction.
 5. For 400 V class, a step-down transformer is required.
 6. Contact rating: 1b contact, 110 V AC, 5 A/220 V AC, 3 A
Normal condition: TH1-TH2 is conducting. Abnormal condition: TH1-TH2 is not conducting.
 7. Contact rating: 230 V AC, 0.3 A/30 V DC, 0.3 A
Normal condition: B-C is conducting./A-C is not conducting. Abnormal condition: B-C is not conducting./A-C is conducting.
 8. Install an overcurrent protection device (molded-case circuit breaker, fuse or others) to protect the branch circuit. (Refer to section 14.9.5.)
 9. Do not connect more than one cable to each L+ and L- terminals of TE2-1 of the converter unit.
 10. Always connect BUE and SD terminals. (factory-wired)
 11. Connect MSG and SD terminals of the brake unit to a correct destination. Incorrect connection destination results in the converter unit and brake unit malfunction.
 12. For connecting L+ and L- terminals of TE2-1 of the converter unit to the terminal block, use the cable indicated in (d) of this section.
 13. Configure a circuit to turn off EM1 in the drive unit when the main circuit power is turned off to prevent an unexpected restart of the drive unit.
 14. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

2) When magnetic contactor drive output is disabled

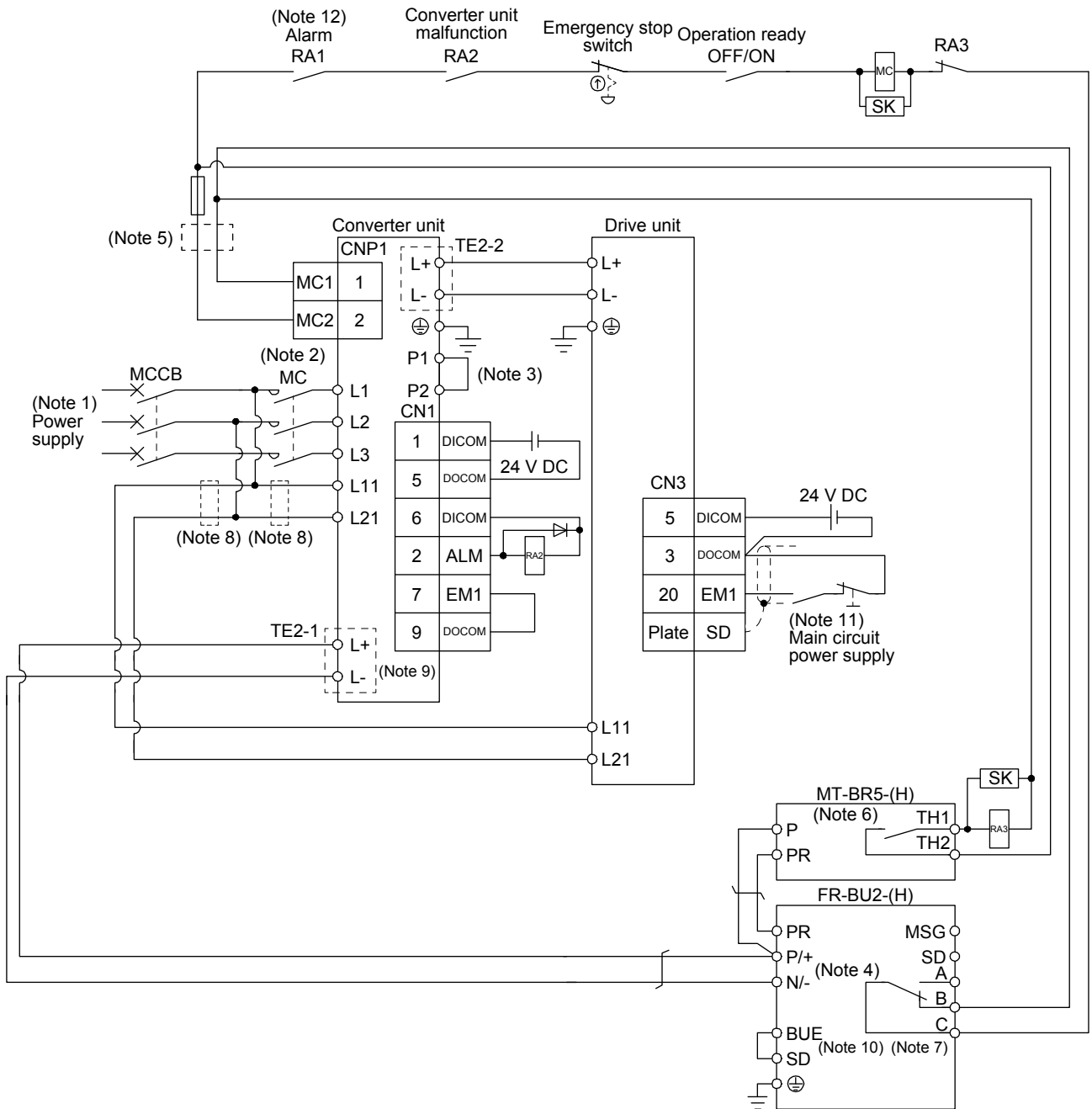


14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

- Note
1. For the power supply specifications, refer to section 14.1.3.
 2. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less. Depending on the main circuit voltage and operation pattern, bus voltage decreases, and that may cause the forced stop deceleration to shift to the dynamic brake deceleration. When dynamic brake deceleration is not required, slow the time to turn off the magnetic contactor.
 3. P1 and P2 are connected by default. When using the power factor improving DC reactor, connect P1 and P2 after removing the short bar across them. Refer to section 14.9.6 for details.
 4. Connect P/+ and N/- terminals of the brake unit to a correct destination. Incorrect connection destination results in the converter unit and brake unit malfunction.
 5. For 400 V class, a step-down transformer is required.
 6. Contact rating: 1b contact, 110 V AC, 5 A/220 V AC, 3 A
Normal condition: TH1-TH2 is conducting. Abnormal condition: TH1-TH2 is not conducting.
 7. Contact rating: 230 V AC, 0.3 A/30 V DC, 0.3 A
Normal condition: B-C is conducting./A-C is not conducting. Abnormal condition: B-C is not conducting./A-C is conducting.
 8. Install an overcurrent protection device (molded-case circuit breaker, fuse or others) to protect the branch circuit. (Refer to section 14.9.5.)
 9. Do not connect more than one cable to each L+ and L- terminals of TE2-1 of the converter unit.
 10. Always connect BUE and SD terminals. (factory-wired)
 11. Connect MSG and SD terminals of the brake unit to a correct destination. Incorrect connection destination results in the converter unit and brake unit malfunction.
 12. For connecting L+ and L- terminals of TE2-1 of the converter unit to the terminal block, use the cable indicated in (d) of this section.
 13. Configure a circuit to turn off EM1 in the drive unit when the main circuit power is turned off to prevent an unexpected restart of the drive unit.
 14. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

- (b) Combination with MT-BR5-(H) resistor unit
 - 1) When connecting a brake unit to a converter unit
 - a) When magnetic contactor drive output is enabled

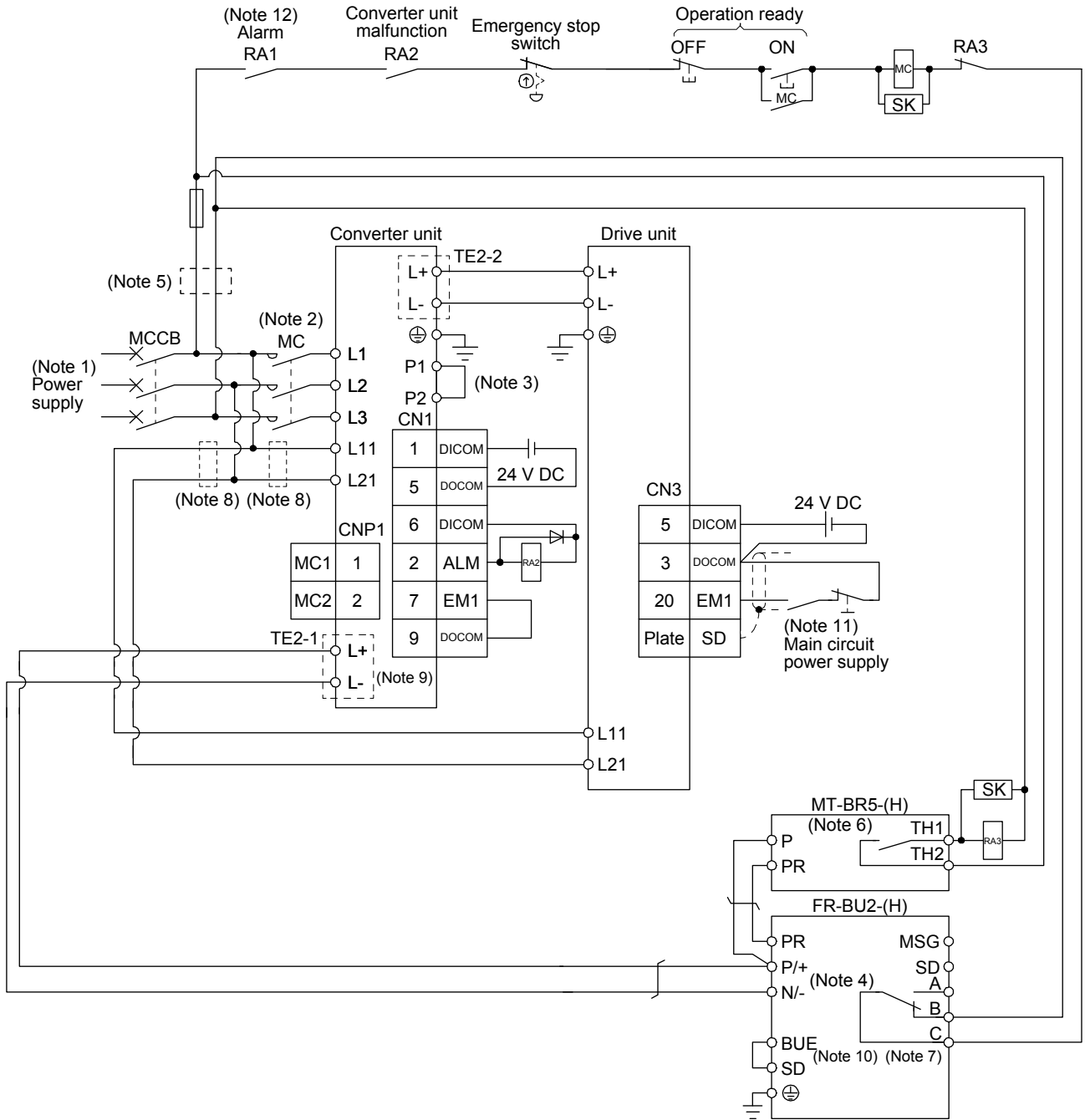


14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

- Note
1. For the power supply specifications, refer to section 14.1.3.
 2. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less. Depending on the main circuit voltage and operation pattern, bus voltage decreases, and that may cause the forced stop deceleration to shift to the dynamic brake deceleration. When dynamic brake deceleration is not required, slow the time to turn off the magnetic contactor.
 3. P1 and P2 are connected by default. When using the power factor improving DC reactor, connect P1 and P2 after removing the short bar across them. Refer to section 14.9.6 for details.
 4. Connect P/+ and N/- terminals of the brake unit to a correct destination. Incorrect connection destination results in the converter unit and brake unit malfunction.
 5. For 400 V class, a step-down transformer is required.
 6. Contact rating: 1a contact, 110 V AC, 5 A/220 V AC, 3 A
Normal condition: TH1-TH2 is not conducting. Abnormal condition: TH1-TH2 is conducting.
 7. Contact rating: 230 V AC, 0.3 A/30 V DC, 0.3 A
Normal condition: B-C is conducting./A-C is not conducting. Abnormal condition: B-C is not conducting./A-C is conducting.
 8. Install an overcurrent protection device (molded-case circuit breaker, fuse or others) to protect the branch circuit. (Refer to section 14.9.5.)
 9. Do not connect more than one cable to each L+ and L- terminals of TE2-1 of the converter unit.
 10. Always connect BUE and SD terminals. (factory-wired)
 11. Configure a circuit to turn off EM1 in the drive unit when the main circuit power is turned off to prevent an unexpected restart of the drive unit.
 12. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

b) When magnetic contactor drive output is disabled



14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

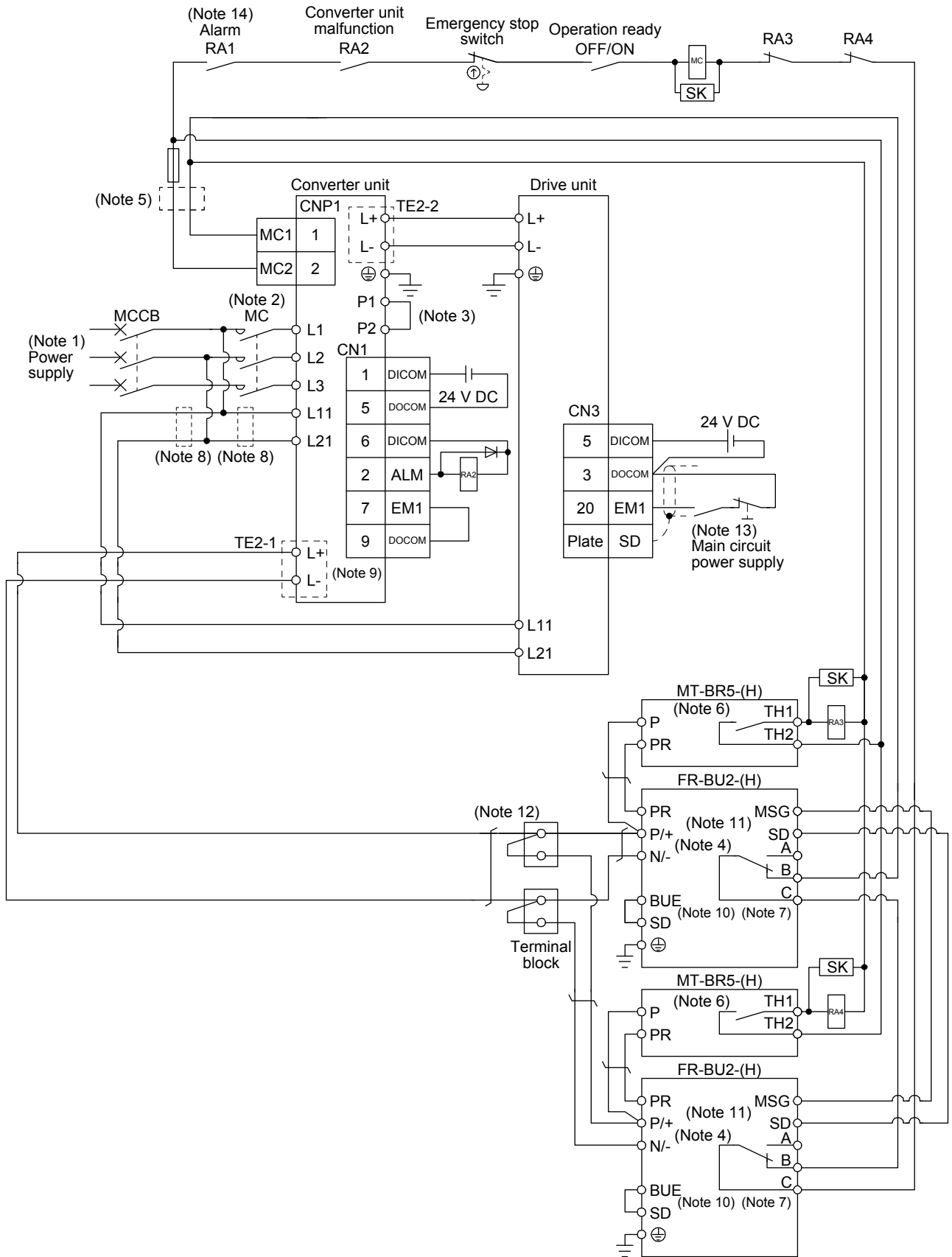
- Note
- For the power supply specifications, refer to section 14.1.3.
 - Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less. Depending on the main circuit voltage and operation pattern, bus voltage decreases, and that may cause the forced stop deceleration to shift to the dynamic brake deceleration. When dynamic brake deceleration is not required, slow the time to turn off the magnetic contactor.
 - P1 and P2 are connected by default. When using the power factor improving DC reactor, connect P1 and P2 after removing the short bar across them. Refer to section 14.9.6 for details.
 - Connect P/+ and N/- terminals of the brake unit to a correct destination. Incorrect connection destination results in the converter unit and brake unit malfunction.
 - For 400 V class, a step-down transformer is required.
 - Contact rating: 1a contact, 110 V AC, 5 A/220 V AC, 3 A
Normal condition: TH1-TH2 is not conducting. Abnormal condition: TH1-TH2 is conducting.
 - Contact rating: 230 V AC, 0.3 A/30 V DC, 0.3 A
Normal condition: B-C is conducting./A-C is not conducting. Abnormal condition: B-C is not conducting./A-C is conducting.
 - Install an overcurrent protection device (molded-case circuit breaker, fuse or others) to protect the branch circuit. (Refer to section 14.9.5.)
 - Do not connect more than one cable to each L+ and L- terminals of TE2-1 of the converter unit.
 - Always connect BUE and SD terminals. (factory-wired)
 - Configure a circuit to turn off EM1 in the drive unit when the main circuit power is turned off to prevent an unexpected restart of the drive unit.
 - Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.

2) When connecting two brake units to a converter unit

POINT
<ul style="list-style-type: none"> ● To use brake units with a parallel connection, use two sets of FR-BU2-(H) brake unit. Combination with other brake unit results in alarm occurrence or malfunction. ● Always connect the terminals for master/slave (MSG to MSG, SD to SD) between the two brake units. ● Do not connect as follows.
<p>Connecting two cables to L+ and L- terminals</p>
<p>Passing wiring</p>

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

a) When magnetic contactor drive output is enabled

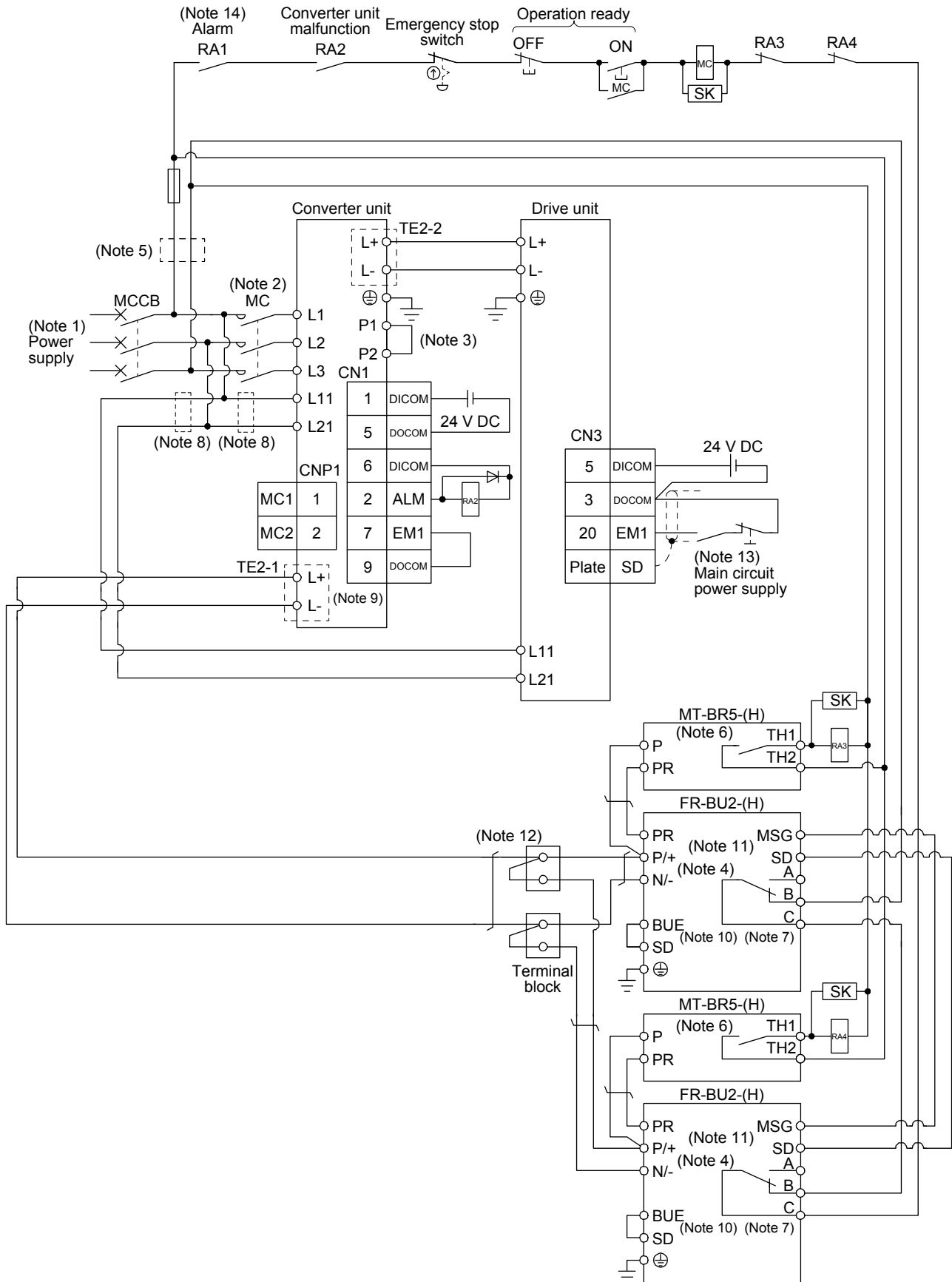


14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_ CONVERTER UNIT

- Note
1. For the power supply specifications, refer to section 14.1.3.
 2. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less. Depending on the main circuit voltage and operation pattern, bus voltage decreases, and that may cause the forced stop deceleration to shift to the dynamic brake deceleration. When dynamic brake deceleration is not required, slow the time to turn off the magnetic contactor.
 3. P1 and P2 are connected by default. When using the power factor improving DC reactor, connect P1 and P2 after removing the short bar across them. Refer to section 14.9.6 for details.
 4. Connect P/+ and N/- terminals of the brake unit to a correct destination. Incorrect connection destination results in the converter unit and brake unit malfunction.
 5. For 400 V class, a step-down transformer is required.
 6. Contact rating: 1a contact, 110 V AC, 5 A/220 V AC, 3 A
Normal condition: TH1-TH2 is not conducting. Abnormal condition: TH1-TH2 is conducting.
 7. Contact rating: 230 V AC, 0.3 A/30 V DC, 0.3 A
Normal condition: B-C is conducting./A-C is not conducting. Abnormal condition: B-C is not conducting./A-C is conducting.
 8. Install an overcurrent protection device (molded-case circuit breaker, fuse or others) to protect the branch circuit. (Refer to section 14.9.5.)
 9. Do not connect more than one cable to each L+ and L- terminals of TE2-1 of the converter unit.
 10. Always connect BUE and SD terminals. (factory-wired)
 11. Connect MSG and SD terminals of the brake unit to a correct destination. Incorrect connection destination results in the converter unit and brake unit malfunction.
 12. For connecting L+ and L- terminals of the converter unit to the terminal block, use the cable indicated in (d) in this section.
 13. Configure a circuit to turn off EM1 in the drive unit when the main circuit power is turned off to prevent an unexpected restart of the drive unit.
 14. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

b) When magnetic contactor drive output is disabled



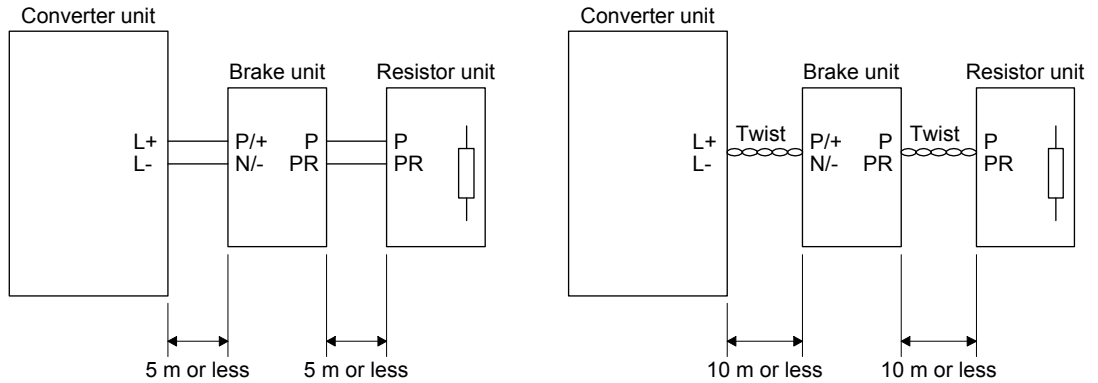
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

- Note
1. For the power supply specifications, refer to section 14.1.3.
 2. Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less. Depending on the main circuit voltage and operation pattern, bus voltage decreases, and that may cause the forced stop deceleration to shift to the dynamic brake deceleration. When dynamic brake deceleration is not required, slow the time to turn off the magnetic contactor.
 3. P1 and P2 are connected by default. When using the power factor improving DC reactor, connect P1 and P2 after removing the short bar across them. Refer to section 14.9.6 for details.
 4. Connect P/+ and N/- terminals of the brake unit to a correct destination. Incorrect connection destination results in the converter unit and brake unit malfunction.
 5. For 400 V class, a step-down transformer is required.
 6. Contact rating: 1a contact, 110 V AC, 5 A/220 V AC, 3 A
Normal condition: TH1-TH2 is not conducting. Abnormal condition: TH1-TH2 is conducting.
 7. Contact rating: 230 V AC, 0.3 A/30 V DC, 0.3 A
Normal condition: B-C is conducting./A-C is not conducting. Abnormal condition: B-C is not conducting./A-C is conducting.
 8. Install an overcurrent protection device (molded-case circuit breaker, fuse or others) to protect the branch circuit. (Refer to section 14.9.5.)
 9. Do not connect more than one cable to each L+ and L- terminals of TE2-1 of the converter unit.
 10. Always connect BUE and SD terminals. (factory-wired)
 11. Connect MSG and SD terminals of the brake unit to a correct destination. Incorrect connection destination results in the converter unit and brake unit malfunction.
 12. For connecting L+ and L- terminals of the converter unit to the terminal block, use the cable indicated in (d) in this section.
 13. Configure a circuit to turn off EM1 in the drive unit when the main circuit power is turned off to prevent an unexpected restart of the drive unit.
 14. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(c) Connection instructions

Keep the wires between the converter unit and the brake unit, and between the resistor unit and the brake unit as short as possible. For wires longer than 5 m, twist the wires five times or more per meter. The wires should not exceed 10 m even when the wires are twisted. If wires exceeding 5 m without twisted or exceeding 10 m with or without twisted are used, the brake unit may malfunction.

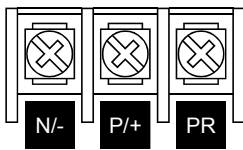


(d) Wires

1) Wires for the brake unit

For the brake unit, HIV wire (600 V Grade heat-resistant polyvinyl chloride insulated wire) is recommended.

a) Main circuit terminal



Terminal block

Brake unit		Main circuit terminal screw size	Crimp terminal N/-, P/+, PR, ⊕	Tightening torque [N·m]	Wire size	
					N/-, P/+, PR, ⊕	
					HIV wire [mm ²]	AWG
200 V class	FR-BU2-55K	M6	14-6	4.4	14	6
400 V class	FR-BU2-H55K	M5	5.5-5	2.5	5.5	10
	FR-BU2-H75K	M6	14-6	4.4	14	6

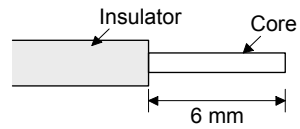
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

b) Control circuit terminal

POINT
● Under tightening can cause a cable disconnection or malfunction. Over tightening can cause a short circuit or malfunction due to damage to the screw or the brake unit.



Terminal block



Wire the stripped cable after twisting to prevent the cable from becoming loose. In addition, do not solder it.

Screw size: M3

Tightening torque: 0.5 N•m to 0.6 N•m

Wire size: 0.3 mm² to 0.75 mm²

Screw driver: Small flat-blade screwdriver

(Tip thickness: 0.4 mm/Tip width 2.5 mm)

14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

- 2) Cables for connecting the converter unit and a distribution terminal block when connecting two sets of the brake unit

Brake unit		Wire size	
		HIV wire [mm ²]	AWG
200 V class	FR-BU2-55K	38	2
400 V class	FR-BU2-H55K	14	6
	FR-BU2-H75K	38	2

- (e) Crimp terminals for L+ and L- terminals of TE2-1 of converter unit

- 1) Recommended crimp terminals

POINT
<p>● Some crimp terminals may not be mounted depending on their sizes. Make sure to use the recommended ones or equivalent ones.</p>

Converter unit		Brake unit	Number of connected units	Crimp terminal (Manufacturer)	(Note 1) Applicable tool
200 V class	MR-CR55K	FR-BU2-55K	2	38-S6 (JST) (Note 2) R38-6S (NICHIFU) (Note 2)	a
400 V class	MR-CR55K4	FR-BU2-H55K	2	FVD14-6 (JST)	b
		FR-BU2-H75K	2	38-S6 (JST) (Note 2) R38-6S (NICHIFU) (Note 2)	a

- Note 1. Symbols in the applicable tool field indicate applicable tools in (5) (b) in this section.
2. Coat the crimping part with an insulation tube.

- 2) Applicable tool

Symbol	Converter unit-side crimp terminal				Manufacturer
	Crimp terminal	Applicable tool			
		Body	Head	Dice	
a	38-S6	YPT-60-21	YET-60-1	TD-124 TD-112	JST
		YF-1 E-4			
b	FDV14-6	NOP60 NOM60	YNE-38	DH-112 DH-122	JST
		YF-1 E-4			

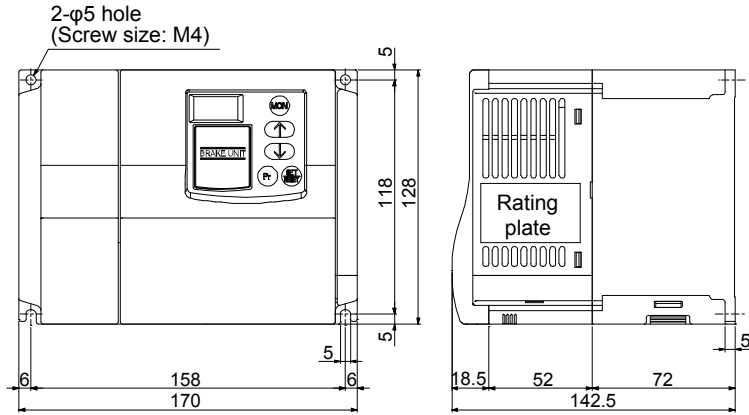
14. MR-J4-DU_B_-RJ020 DRIVE UNIT/MR-CR55K_CONVERTER UNIT

(4) Dimensions

(a) FR-BU2-(H) brake unit

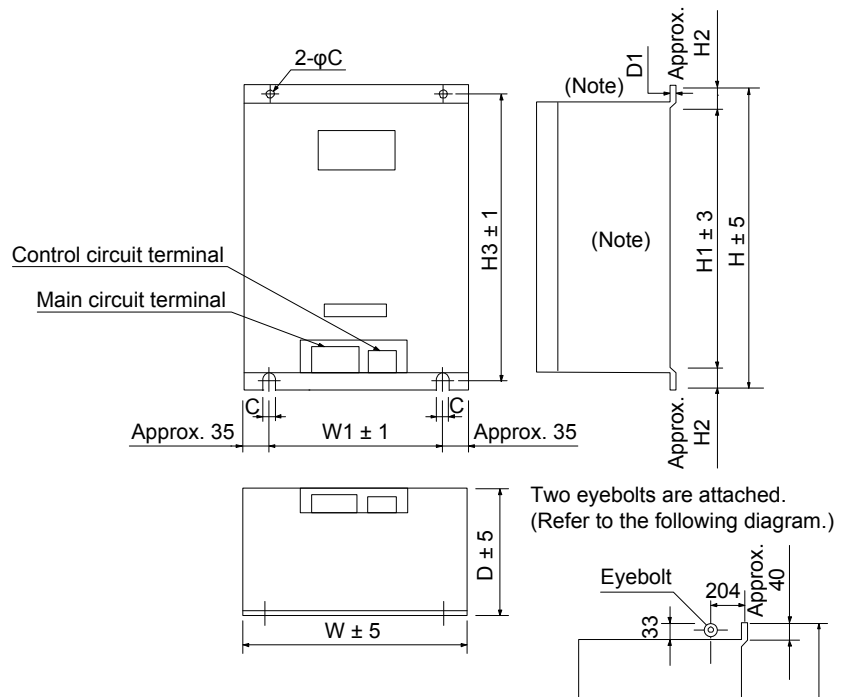
FR-BU2-55K/FR-BU2-H55K/FR-BU2-H75K

[Unit: mm]



(b) FR-BR-(H) resistor unit

[Unit: mm]



Note. Ventilation ports are provided on both sides and the top. The bottom is open.

Resistor unit		W	W1	H	H1	H2	H3	D	D1	C	Approximate mass [kg]
200 V class	FR-BR-55K	480	410	700	620	40	670	450	3.2	12	70
400 V class	FR-BR-H55K	480	410	700	620	20	670	450	3.2	12	70

15. FULLY CLOSED LOOP SYSTEM

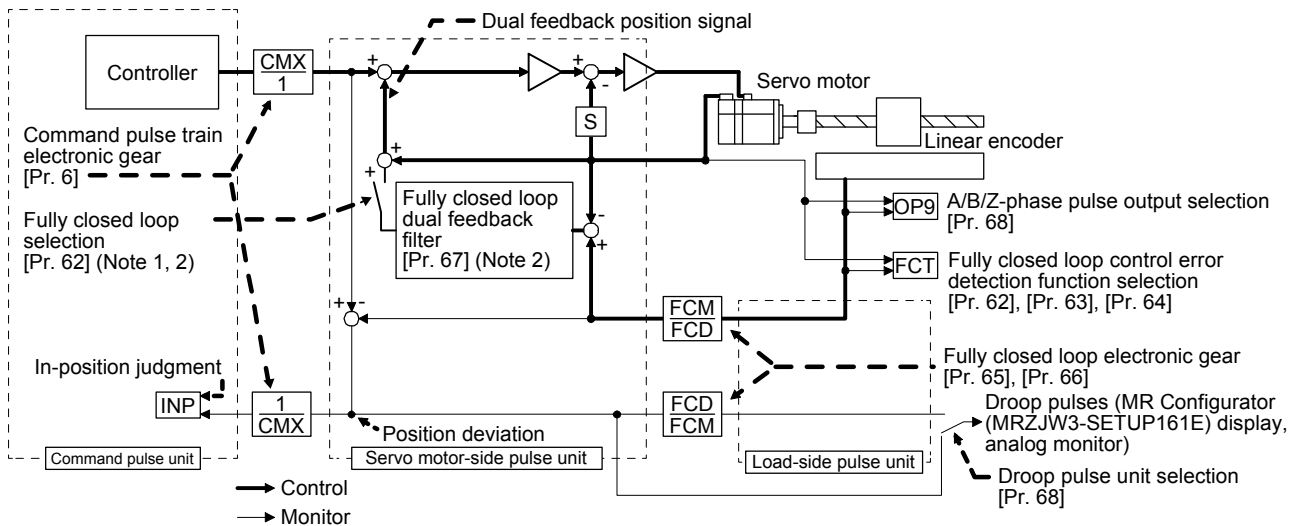
15. FULLY CLOSED LOOP SYSTEM

POINT
<ul style="list-style-type: none"> ● The fully closed loop system is enabled only in J2S compatibility mode. ● For the fully closed loop system, use the servo amplifier or the drive unit with following software version: <ul style="list-style-type: none"> ▪ A4 or later for 7 kW or less ▪ A6 or later for 11 kW or more ● In the fully closed loop system, the following cable can be used for the servo motor encoder: <ul style="list-style-type: none"> ▪ Two-wire type for software version A4 or later ▪ Two-wire and four-wire types for software version A6 or later ● When the fully closed loop system is used with this servo amplifier, "Linear Encoder Instruction Manual" is needed. ● The fully closed loop system is available only in the position control mode. ● When using the fully closed loop system, change the mode to "fully closed loop control mode" by using the application "MR-J4(W)-B mode selection" came with MR Configurator2.

15.1 Functions and configuration

15.1.1 Function block diagram

A fully closed loop control block diagram is shown below.



- Note
1. Switching between semi closed loop control and fully closed loop control can be performed by changing the setting of [Pr. 62]. When semi closed loop control is selected, a control is always performed on the bases of the position data of the servo motor encoder independently of whether the servo motor is at a stop or running.
 2. When the fully closed loop system is enabled in [Pr. 62], dual feedback control in which the servo motor feedback signal and load-side encoder feedback signal are combined by the fully closed loop dual feedback filter in ([Pr. 67]) is performed. In this case, fully closed loop control is performed when the servo motor is at a stop, and semi closed loop control is performed when the servo motor is operating to improve control performance. When "1000" is set as the filter value of [Pr. 67 Fully closed loop dual feedback filter], fully closed loop control is always performed.

15. FULLY CLOSED LOOP SYSTEM

The following table shows the functions of each control mode.

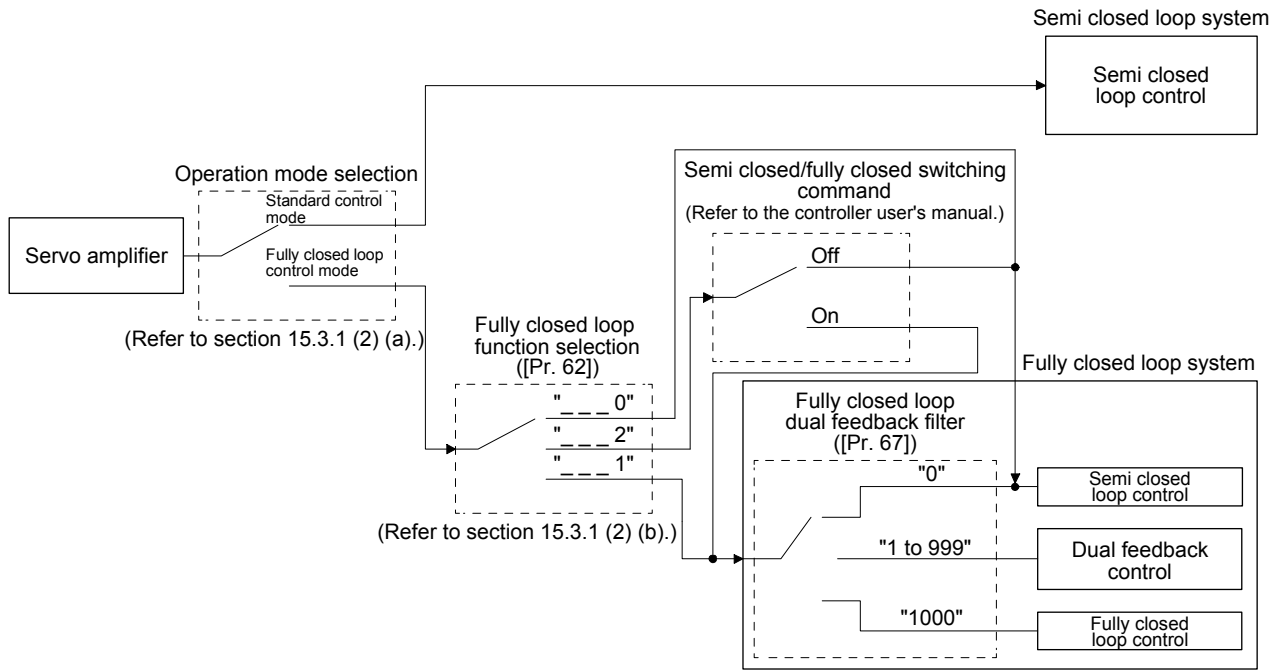
Control	Description	
Semi closed loop control	Feature	Position is controlled according to the servo motor-side data.
	Advantage	Since this control is insusceptible to machine influence (such as machine resonance), the gains of the servo amplifier can be raised and the settling time shortened.
	Disadvantage	If the servo motor side is at a stop, the side may be vibrating or the load-side accuracy not obtained.
Dual feedback control	Feature	Position is controlled according to the servo motor-side data and load-side data.
	Advantage	Control is performed according to the servo motor-side data during operation, and according to the load side-data at a stop in sequence to raise the gains during operation and shorten the settling time. A stop is made with the load-side accuracy.
Fully closed loop control	Feature	Position is controlled according to the load-side data.
	Advantage	The load-side accuracy is obtained not only at a stop but also during operation.
	Disadvantage	Since this control is susceptible to machine resonance or other influences, the gains of the servo amplifier may not rise.

15. FULLY CLOSED LOOP SYSTEM

15.1.2 Selecting procedure of control mode

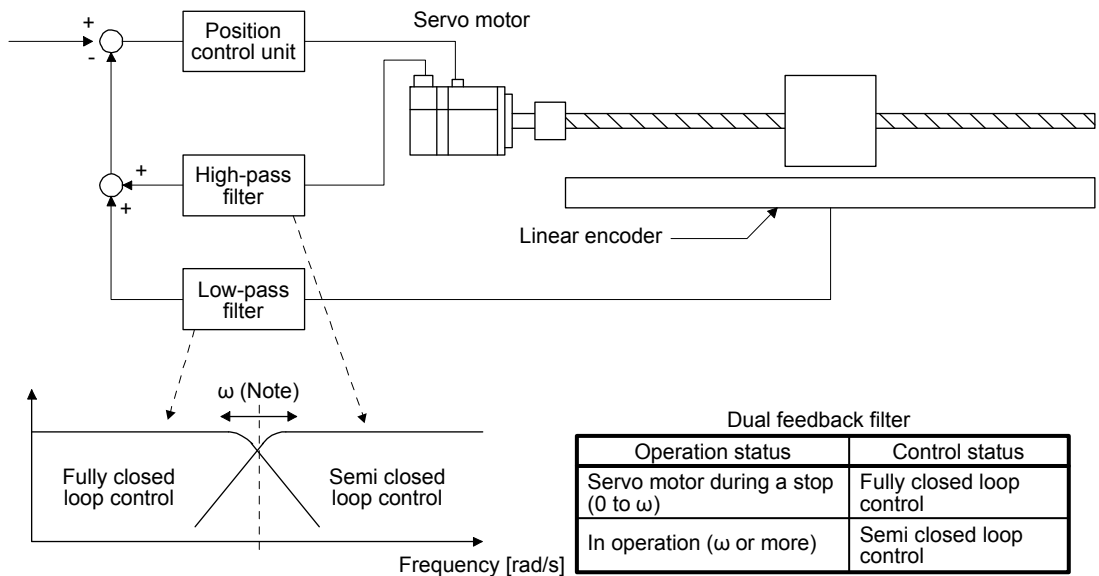
(1) Control mode configuration

In this servo, a semi closed loop system or fully closed loop system can be selected as a control system. In addition, on the fully closed loop system, the semi closed loop control, fully closed loop control and dual feedback control can be selected by the [Pr. 62] settings.



(2) Dual feedback filter equivalent block diagram

A dual feedback filter equivalent block diagram on the dual feedback control is shown below.



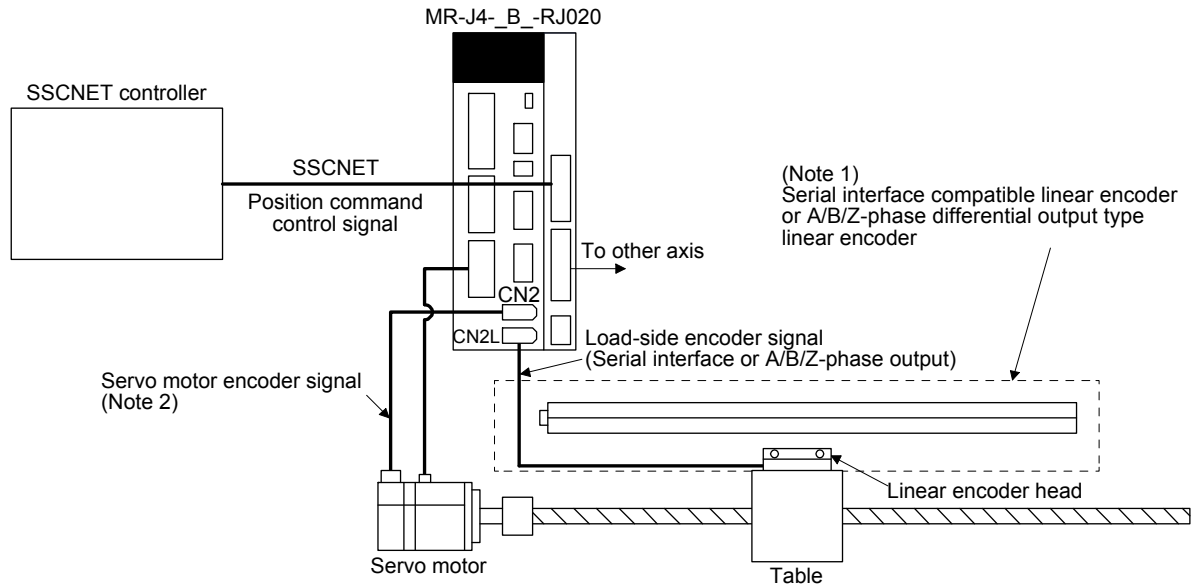
Note. " ω " (a dual feedback filter band) is set by [Pr. 67].

15. FULLY CLOSED LOOP SYSTEM

15.1.3 System configuration

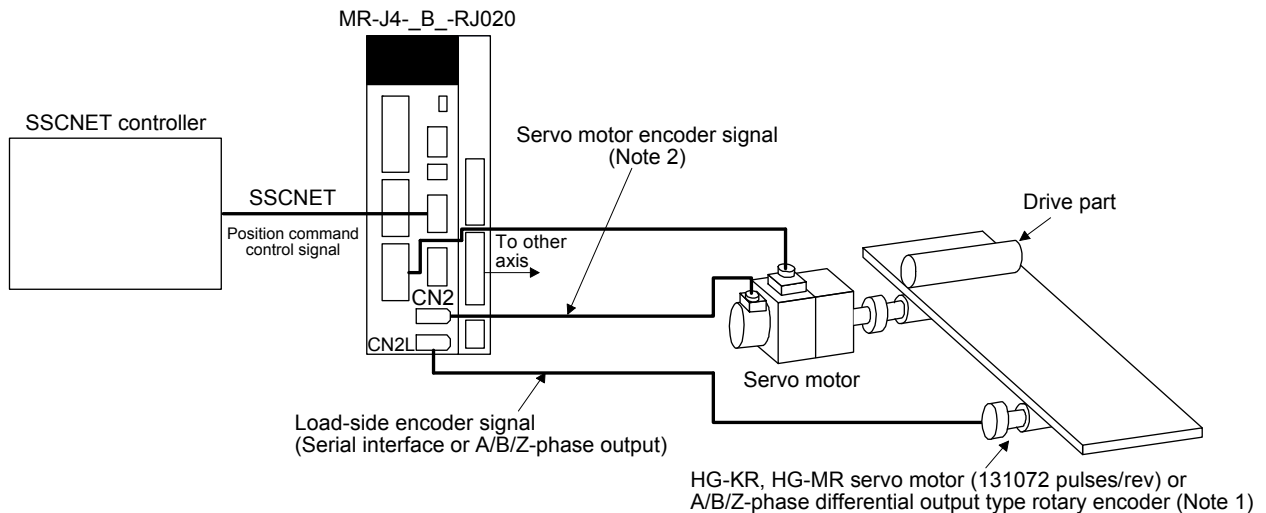
POINT
<p>● In the fully closed loop control mode, when an HG series servo motor is used for the load-side encoder, the resolution of the load-side encoder will be 131072 pulses/rev (17 bits), which is the same as that of the servo motor side.</p>

(1) For a linear encoder



- Note 1. Applicable for the absolute position detection system when an absolute position linear encoder is used. In that case, a battery is not required. When an A/B/Z-phase differential output type linear encoder is used, the linear encoder without Z-phase cannot be connected. Not applicable for the absolute position detection system.
- Note 2. In the fully closed loop system, the following cable can be used for the servo motor encoder:
- Two-wire type for software version A4 or later
 - Two-wire and four-wire types for software version A6 or later

(2) For a rotary encoder



- Note 1. Not applicable for the absolute position detection system when an A/B/Z-phase differential output type rotary encoder is used.
- Note 2. In the fully closed loop system, the following cable can be used for the servo motor encoder:
- Two-wire type for software version A4 or later
 - Two-wire and four-wire types for software version A6 or later

15. FULLY CLOSED LOOP SYSTEM

15.2 Load-side encoder

POINT	
	<ul style="list-style-type: none">● Always use the load-side encoder cable introduced in this section. Using other products may cause a malfunction.● For details of the load-side encoder specifications, performance and assurance, contact each encoder manufacturer.

15. FULLY CLOSED LOOP SYSTEM

15.2.1 Linear encoder

The following table shows compatible linear encoders.
Refer to "Linear Encoder Instruction Manual" for details of each linear encoder.

Linear encoder type	Manufacturer	Model	Resolution	Rated speed (Note 1)	Effective measurement length (maximum) (Note 2)	Communication method	Absolute position detection system		
Mitsubishi Electric serial interface compatibility	Magnescale	SR77	0.05 μm/ 0.01 μm	3.3 m/s	2040 mm	Two-wire type	○		
		SR87			3040 mm				
	Mitutoyo	AT343A	0.05 μm	2.0 m/s	3000 mm	Two-wire type			
		AT543A-SC		2.5 m/s	2200 mm				
		AT545A-SC	20 μm/4096 (approx. 0.005 μm)	2.5 m/s	2200 mm				
		ST741A	0.5 μm	4.0 m/s	6000 mm				
		ST742A							
		ST743A	0.1 μm						
		ST744A							
	ST748A								
	Renishaw	RESOLUTE RL40M	1 nm/50 nm	4.0 m/s	10000 mm	Two-wire type			
	Heidenhain	LC 493M	0.05 μm/ 0.01 μm	3.0 m/s	2040 mm	Four-wire type			
		LC 193M			4240 mm				
		LIC 4193M	0.005 μm/ 0.01 μm	4.0 m/s	3040 mm	Two-wire type/ Four-wire type			
		LIC 4195M			28440 mm				
		LIC 4197M			6040 mm				
		LIC 4199M			1020 mm				
	Magnescale	SR75	0.05 μm/ 0.01 μm	3.3 m/s	2040 mm	Two-wire type		×	
		SR85			3040 mm				
		SL710 + PL101-RM/RHM	0.1 μm	4.0 m/s	100000 mm				
		Heidenhain	LIDA 483 + EIB 392M (/16384)	20 μm/16384 (approx. 1.22 nm)	4.0 m/s	3040 mm			Four-wire type
			LIDA 485 + EIB 392M (/16384)			to 30040 mm			
			LIDA 487 + EIB 392M (/16384)			6040 mm			
LIDA 489 + EIB 392M (/16384)			1020 mm						
LIDA 287 + EIB 392M (/16384)			200 μm/16384 (approx. 12.2 nm)	10000 mm					
LIDA 289 + EIB 392M (/16384)									
LIF 481 + EIB 392M (/4096)			4 μm/4096 (approx. 0.977 nm)	1.2 m/s	1020 mm				
LIP 581 + EIB 392M (/4096)	1440 mm								
NIDEC SANKYO	PSLH041 (Note 6)	0.1 μm	5.0 m/s	2400 mm	Two-wire type				
A/B/Z-phase differential output type	Incremental type	Not specified	0.001 μm to 5 μm (Note 3)	Depends on the linear encoder	Depends on the linear encoder	A/B/Z-phase differential output method			

- Note 1. The indicated value is the rated speed of linear encoder when combined with MR-J4 servo amplifier. It may be different from the specifications of each manufacturer.
- Note 2. The indicated value is the specification value of manufacturer. The encoder cable length between the linear encoder and the servo amplifier is maximum 30 m.
- Note 3. Please select a linear encoder within the range.

15. FULLY CLOSED LOOP SYSTEM

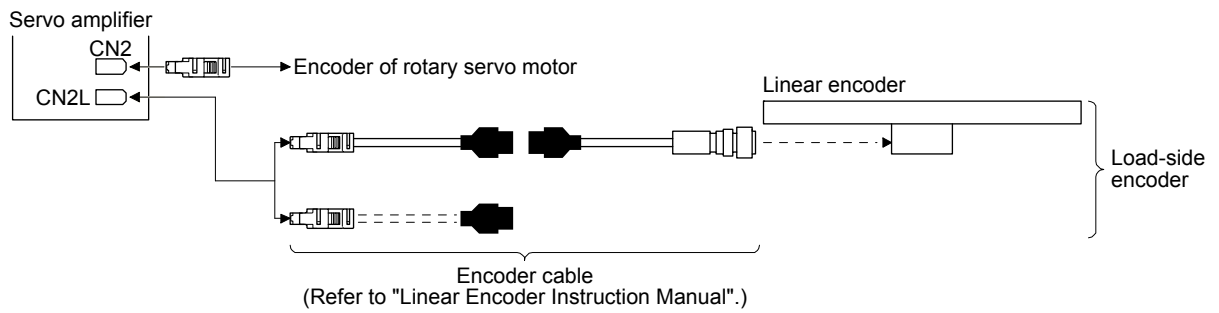
15.2.2 Rotary encoder

When a rotary encoder is used for the load-side encoder, use HG-KR or HG-MR servo motor as an encoder. Two-wire type and four-wire type encoder cables can be used.

15.2.3 Configuration diagram of encoder cable

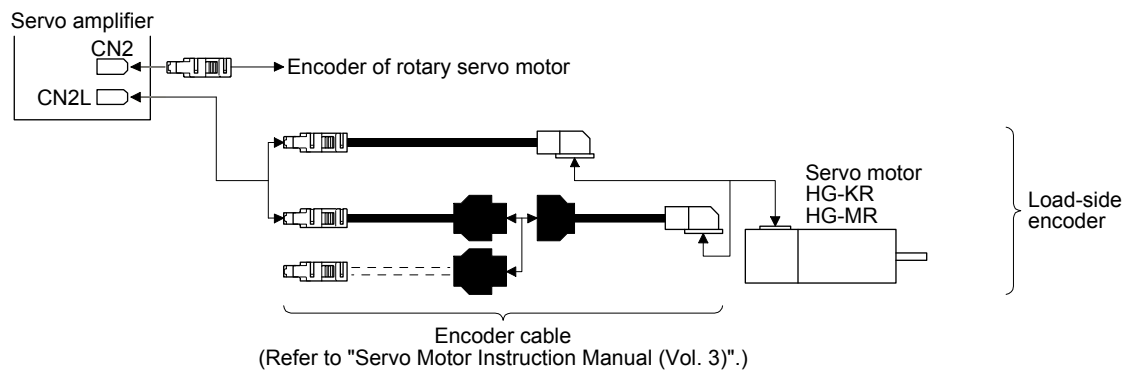
Configuration diagram for servo amplifier and load-side encoder is shown below. Cables used vary, depending on the load-side encoder.

(1) Linear encoder



(2) Rotary encoder

Refer to "Servo Motor Instruction Manual (Vol. 3)" for encoder cables for rotary encoders.



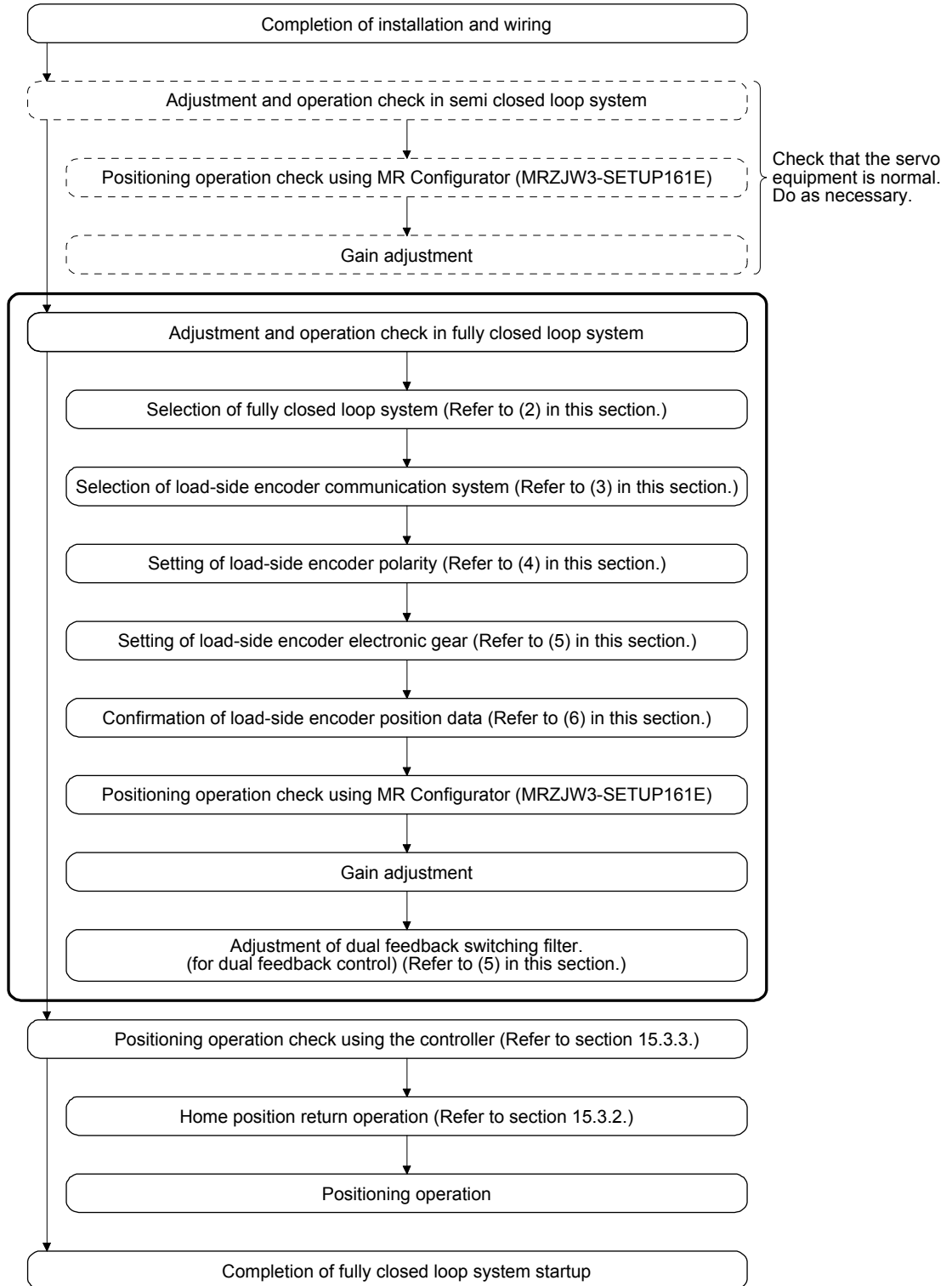
15. FULLY CLOSED LOOP SYSTEM

15.3 Operation and functions

15.3.1 Startup

(1) Startup procedure

Start up the fully closed loop system in the following procedure.



15. FULLY CLOSED LOOP SYSTEM

(2) Selection of fully closed loop system

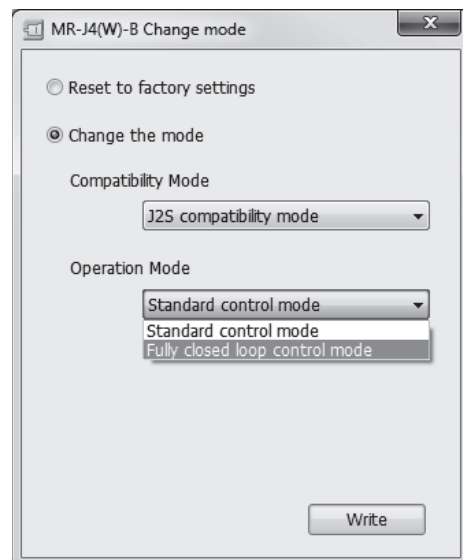
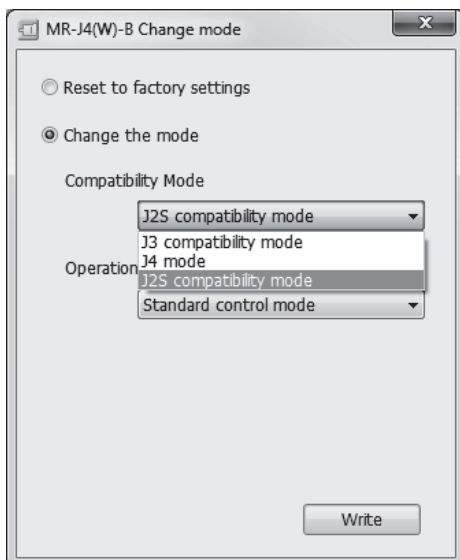
POINT
● Changing operation mode initializes parameters. When operation mode is changed, make gain adjustment again.
● To perform fully closed loop control, set [Pr. 62] besides operation mode selection.
● When an incorrect value is set in "Encoder cable communication method selection" in [Pr. 23], [AL. 70] will occur at power on of the servo amplifier.
● For models and specifications of the servo system controller capable of switching semi closed loop control/fully closed loop control, contact your local sales office.

(a) Operation mode switching

The following explains how to change the MR-J4-_B_-RJ020 mode to J2S compatibility and fully closed loop control mode.

When you use an MR-J4-_B_-RJ020 servo amplifier in J2S compatibility and fully closed loop control mode, use the application software "MR-J4(W)-B mode selection" came with MR Configurator2 whose software version is A3 or later. The application software "MR-J4(W)-B mode selection" is designed for USB connection only.

- 1) Turn on the servo amplifier with MR-J4-T20 connected.
- 2) Start the application software "MR-J4(W)-B mode selection" and check that "J2S compatibility mode" is displayed in the "Compatibility Mode". If not displayed, check (5) in this section to repeat the procedure.
- 3) After selecting "Change the mode", select "J2S compatibility mode".
Select "Fully closed loop control mode" for "Operation Mode".



15. FULLY CLOSED LOOP SYSTEM

- 4) Press "Write".
- 5) Cycling the power of the servo amplifier switches the mode to J2S compatibility and fully closed loop control mode.
- 6) With the application "MR-J4(W)-B mode selection", check that "Compatibility Mode" and "Operation Mode" are displayed as follows. If not displayed, check (5) in this section to repeat the procedure.
 - Compatibility Mode → "J2S compatibility mode"
 - Operation Mode → "Fully closed loop control mode"
- 7) Differences in the initial value after the mode is changed to the fully closed loop control mode
When the operation mode is changed to the fully closed loop control mode, the initial values of the following parameters will be changed.

No.	Name	Initial value	
		Standard control mode	Fully closed loop control mode
6	Feedback pulse number	0	7 kW or less: 0 11 kW or more: 255
62	Fully closed loop selection	0000	1300
64	Fully closed loop control error detection 2	100	10
67	Dual feedback filter	0	10
68	Fully closed loop selection 2	0	0000

(b) Parameter setting method

Semi closed loop control/fully closed loop control can be selected by the combination of [Pr. 62] and [Pr. 67] setting values. To change these setting values, set "000F" in [Pr. 40 Parameter writing inhibit]. [Pr. 62] setting will be enabled after the power is cycled.

[Pr. 62] setting value	Fully closed loop function	[Pr. 67] setting value	Control mode
___ 0	Disabled	1 to 999	Semi closed loop control
___ 1	Enabled		Dual feedback control (fully closed loop control)
		1000	Fully closed loop control

The fully closed loop function can be switched (switching semi./full. using the servo system controller) by combining the settings as follows.

At this time, the semi./full. switching signal is disabled and semi closed loop control is always performed in the test operation from MR Configurator (MRZJW3-SETUP161E).

[Pr. 62] setting value	Semi closed loop control/fully closed loop control switching signal	[Pr. 67] setting value	Control method	MR Configurator (Test operation mode)
___ 2	Semi. selection	1 to 999	Semi closed loop control	Semi closed loop control
___ 2	Full. selection		Dual feedback control (fully closed loop control)	
			1000	

15. FULLY CLOSED LOOP SYSTEM

- (c) Semi closed loop control/fully closed loop control selection
 Select the semi closed loop control/fully closed loop control.

[Pr. 62]

0	0	0	
---	---	---	--

Fully closed loop function
 0: Disabled (Semi closed loop control)
 1: Always enabled
 2: Switching using the control command of controller (switching semi./full.)

Selection using the control command of controller	Control method
Off	Semi closed loop control
On	Fully closed loop control

- (3) Selection of load-side encoder communication method

POINT
● Incorrect setting will result in [AL. 16 Encoder error 1].

The communication method changes depending on the load-side encoder type. Refer to section 15.4.1 and "Linear Encoder Instruction Manual" for the communication method for each load-side encoder. Select the cable to be connected to CN2L connector in [Pr. 23].

[Pr. 23]

0		0	0
---	--	---	---


Encoder cable communication method selection

Setting value	When the fully closed loop function is disabled ([Pr. 62]: ___ 0)		When the fully closed loop function is enabled ([Pr. 62]: ___ 1 or ___ 2)	
	CN2 side	CN2L side	CN2 side	CN2L side
0	Two-wire type	Unavailable	Two-wire type	Two-wire type/A/B/Z-phase differential output method
1	Four-wire type	Unavailable	Unavailable (Note)	
2	Two-wire type	Unavailable	Two-wire type	Four-wire type
3	Unavailable	Unavailable	Four-wire type	Two-wire type/A/B/Z-phase differential output method
4	Unavailable	Unavailable	Four-wire type	Four-wire type

When this is set, [AL. 37 Parameter error] occurs.

15. FULLY CLOSED LOOP SYSTEM

(4) Setting of load-side encoder polarity



CAUTION

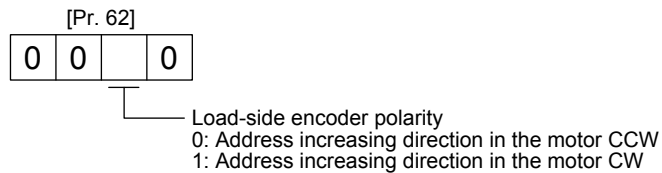
● Do not set an incorrect direction to "Load-side encoder polarity" in [Pr. 62]. An abnormal operation and a machine collision may occur if an incorrect direction is set, which cause a fault and parts damaged. Also, it may cause [AL. 42] during the positioning operation.

POINT

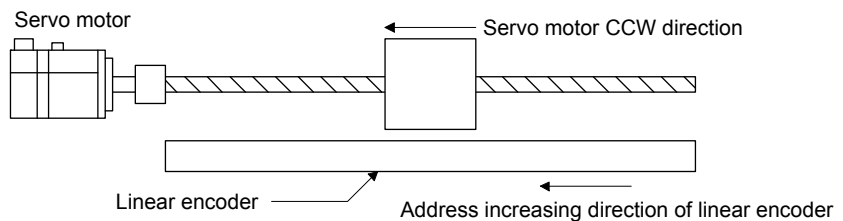
● Setting of load-side encoder polarity is irrelevant to [Pr. 7 Rotation direction selection]. Make sure to set it according to the relationships between servo motor and linear encoder or rotary encoder.

(a) Parameter setting method

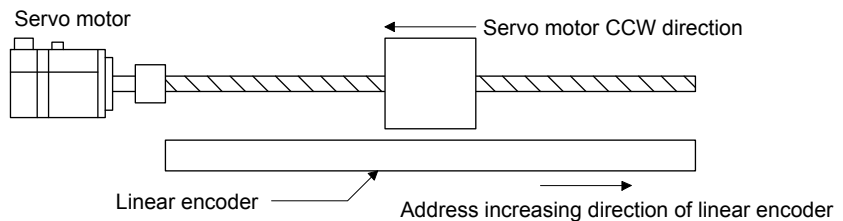
Set the load-side encoder polarity to be connected to CN2L connector in order to match the CCW direction of servo motor and the increasing direction of load-side encoder feedback.



1) Setting encoder address increasing direction (_ _ 0 _) in the servo motor CCW direction



2) Setting encoder address increasing direction (_ _ 1 _) in the servo motor CW direction



(b) How to confirm the load-side encoder feedback direction

For the way of confirming the load-side encoder feedback direction, refer to (6) in this section.

15. FULLY CLOSED LOOP SYSTEM

(5) Setting of load-side encoder electronic gear

POINT
<ul style="list-style-type: none"> ● When an incorrect value is set in the linear encoder electronic gear ([Pr. 65], [Pr. 66]), normal operation may not be performed. Also, it may cause [AL. 42] during the positioning operation. ● To change setting value, set "000F" in [Pr. 40 Parameter writing inhibit]. Cycling the power will enable the setting value.

Set the numerator ([Pr. 65]) and denominator ([Pr. 66]) of the electronic gear to the servo motor-side encoder pulse. Set the electronic gear so that the number of servo motor encoder pulses per servo motor revolution is converted to the number of load-side encoder pulses. The relational expression is shown below.

$$\frac{[\text{Pr. 65}]}{[\text{Pr. 66}]} = \frac{\text{Number of servo motor encoder pulses per servo motor revolution}}{\text{Number of load-side encoder pulses per servo motor revolution}}$$

Set the fully closed loop electronic gear $\frac{[\text{Pr. 65}]}{[\text{Pr. 66}]}$ within $\frac{1}{100} < \frac{\text{FCM}}{\text{FCD}} < \frac{100}{1}$

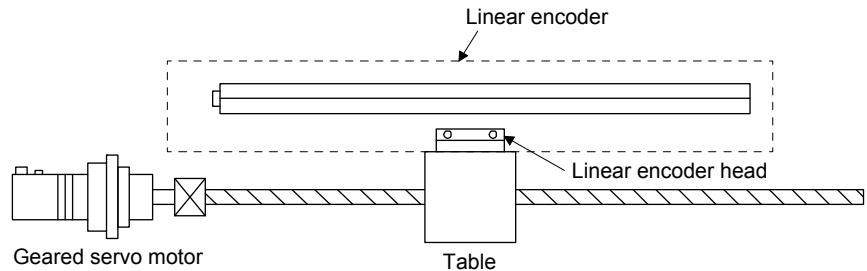
(a) When the servo motor is directly coupled with a ball screw and the linear encoder resolution is 0.05 μm

Conditions

Servo motor resolution: 131072 pulses/rev

Ball screw lead: 4 mm

Linear encoder resolution: 0.05 μm



Calculate the number of linear encoder pulses per servo motor revolution.

Number of linear encoder pulses per servo motor revolution
 = Ball screw lead/linear encoder resolution
 = 4 mm/0.05 μm = 80000 pulses

$$\frac{[\text{Pr. 65}]}{[\text{Pr. 66}]} = \frac{131072}{80000} = \frac{1024}{625}$$

15. FULLY CLOSED LOOP SYSTEM

(b) Setting example when using the rotary encoder for the load-side encoder of roll feeder

Conditions

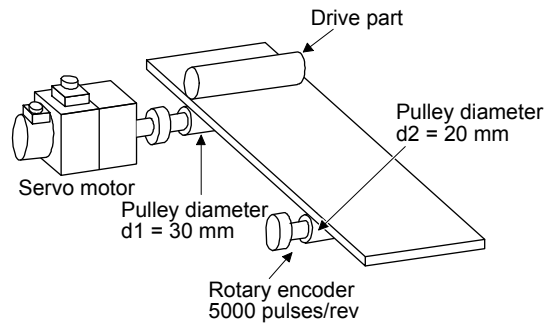
Servo motor resolution: 131072 pulses/rev

Pulley diameter on the servo motor side: 30 mm

Pulley diameter on the rotary encoder side: 20 mm

Rotary encoder resolution: 5000 pulses/rev

(after multiplication by 4: 20000 pulses/rev)



When the pulley diameters or reduction ratios differ, consider that in calculation.

For the rotary encoder, calculate using the number of pulses multiplied by 4.

$$\frac{[\text{Pr. 65}]}{[\text{Pr. 66}]} = \frac{131072 \times 20}{20000 \times 30} = \frac{8192}{1875}$$

15. FULLY CLOSED LOOP SYSTEM

(6) Confirmation of load-side encoder position data

Check the load-side encoder mounting and parameter settings for any problems.

POINT
<p>● Depending on the check items, MR Configurator (MRZJW3-SETUP161E) may be used. Refer to section 15.3.9 for the data displayed on the MR Configurator.</p>

When checking the following items, the fully closed loop control mode must be set. For the setting of control mode, refer to (2) in this section.

No.	Check item	Confirmation method and description
1	Read of load-side encoder position data	<p>With the load-side encoder in a normal state (mounting, connection, etc.), the load-side cumulative feedback pulse 2 (on load-side encoder) value is counted normally when the load-side encoder is moved.</p> <p>When it is not counted normally, the following factors can be considered.</p> <ol style="list-style-type: none"> 1. An alarm occurred. 2. The installation of the load-side encoder was not correct. 3. The encoder cable was not wired correctly.
2	Read of load-side encoder home position (reference mark, Z-phase)	<p>With the home position (reference mark, or Z-phase) of the load-side encoder in a normal condition (mounting, connection, etc.), the within-full-one-revolution position (load-side encoder position within one-revolution) value is cleared to 0 when the home position (reference mark, or Z-phase) is passed through by moving the load-side encoder.</p> <p>When it is not cleared, the following factors can be considered.</p> <ol style="list-style-type: none"> 1. The installation of the load-side encoder was not correct. 2. The encoder cable was not wired correctly.
3	Confirmation of load-side encoder feedback direction (Setting of load-side encoder polarity)	<p>Confirm the feedback direction at the within-full-one-revolution position (load-side encoder position within one-revolution) by moving the device (load-side encoder) manually in a servo off state.</p> <p>When the servo motor and load-side encoder feedback directions match, rotating the servo motor in the CCW direction (counterclockwise as viewed from the shaft end) increases the position in load-side encoder 1-revolution, and rotating the servo motor in the CW direction (clockwise as viewed from the shaft end) decreases the position in load-side encoder 1-revolution.</p> <p>When the servo motor and load-side encoder directions do not match, operation is performed oppositely.</p>
4	Fully closed loop electronic gear setting	<p>When the servo motor and load-side encoders operate synchronously, the cumulative feedback pulse (on motor encoder) and cumulative feedback pulse 2 (on load-side encoder) values increase in accordance with the setting ratio of the fully closed loop electronic gear ([Pr. 65]/[Pr. 66]).</p> <p>Confirmation example</p> <p>When the servo motor is directly coupled with a ball screw and the linear encoder resolution is 1.0 μm</p> <ul style="list-style-type: none"> • Servo motor encoder resolution = 131072 pulses/rev • Ball screw lead = 4.0 mm • Linear encoder resolution = 1.0 μm <p>When the movement is equivalent to one servo motor revolution (Load-side: 4.0 mm), cumulative feedback pulse 2 (on load-side encoder) = 4000 pulses.</p>

15. FULLY CLOSED LOOP SYSTEM

(7) Dual feedback filter setting

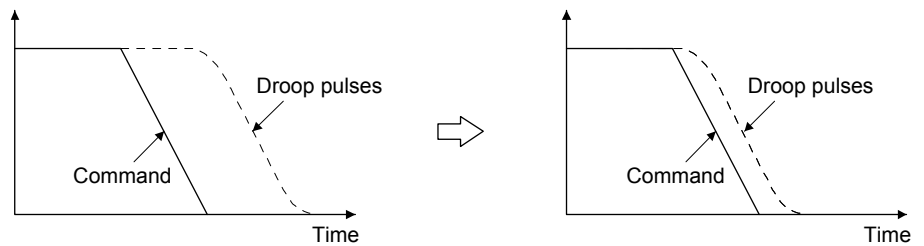
With the initial value (setting = 10) set in [Pr. 67 Dual feedback filter], make gain adjustment by auto tuning, etc. as in semi closed loop control. While observing the servo operation waveform with the graph function, etc. of MR Configurator (MRZJW3-SETUP161E), adjust the dual feedback filter.

The dual feedback filter operates as described below depending on the setting.

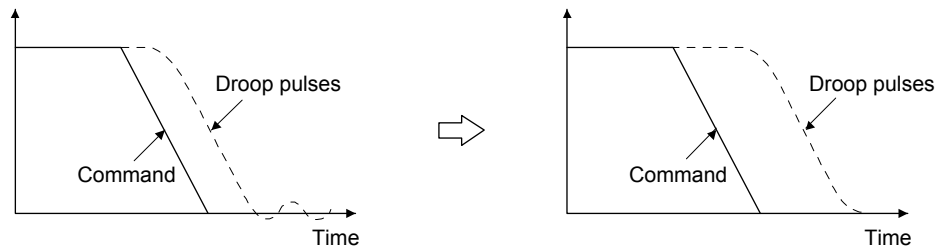
[Pr. 67] setting value	Control mode	Vibration	Settling time
0	Semi closed loop		
1 (initial value = 10) to [Pr. 15] setting value/2	Dual feedback	Seldom occurs to Frequently occurs	Long time to Short time
1000	Fully closed loop		

Increasing the dual feedback filter setting shortens the settling time, but increases servo motor vibration since the motor is more likely to be influenced by the load-side encoder vibration. The maximum setting of the dual feedback filter should be less than half of the PG2 ([Pr. 15]) setting.

Reduction of settling time: Increase the dual feedback filter setting.



Suppression of vibration: Decrease the dual feedback filter setting.



15. FULLY CLOSED LOOP SYSTEM

15.3.2 Home position return

(1) General instruction

Home position return is all performed according to the load-side encoder feedback data, independently of the load-side encoder type. It is irrelevant to the Z-phase position of the servo motor encoder. In the case of a home position return using a dog signal, the home position (reference mark) must be passed through when an incremental type linear encoder is used, or the Z-phase be passed through when a rotary encoder is used, during a period from a home position return start until the dog signal turns off.

Compatible encoder types are omitted as follows.

Serial interface: Mitsubishi Electric serial interface compatible encoder

General pulse output: A/B/Z-phase differential output encoder

Common to all load-side encoders: Load-side encoders compatible with this model (For details, refer to section 15.1.)

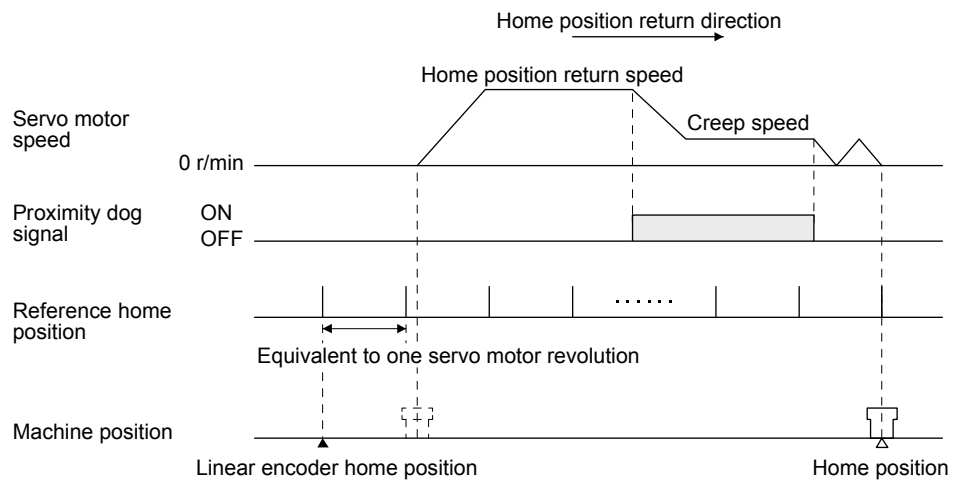
(2) Load-side encoder types and home position return methods (serial Interface)

(a) About proximity dog type home position return using absolute type linear encoder

When an absolute type linear encoder is used, the home position reference position is the position per servo motor revolution to the linear encoder home position (absolute position data = 0).

In the case of a proximity dog type home position return, the nearest position after proximity dog off is the home position.

The linear encoder home position may be set in any position.



15. FULLY CLOSED LOOP SYSTEM

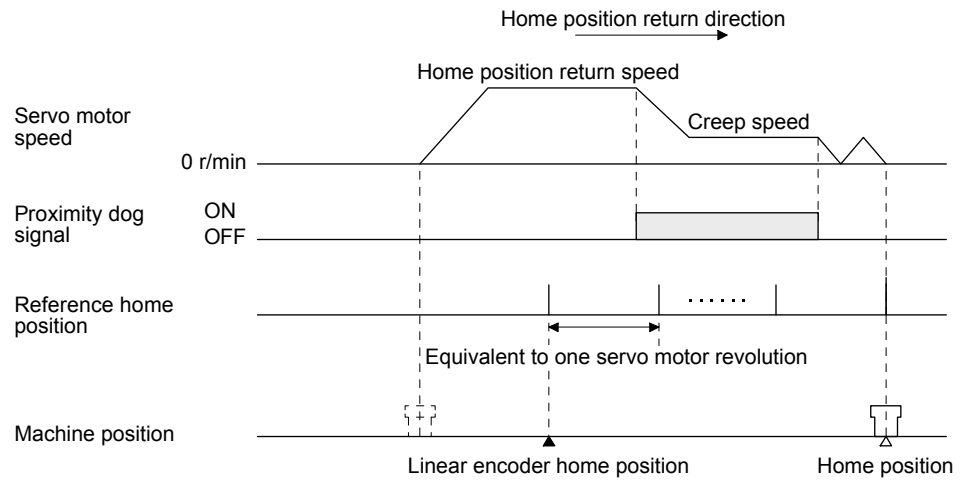
(b) About proximity dog type home position return using incremental linear encoder (serial Interface/general pulse output)

1) When the linear encoder home position (reference mark) exists in the home position return direction

When an incremental linear encoder is used, the home position is the position per servo motor revolution to the linear encoder home position (reference mark) passed through first after a home position return start.

In the case of a proximity dog type home position return, the nearest position after proximity dog off is the home position.

Set one linear encoder home position in the full stroke, and set it in the position that can always be passed through after a home position return start.

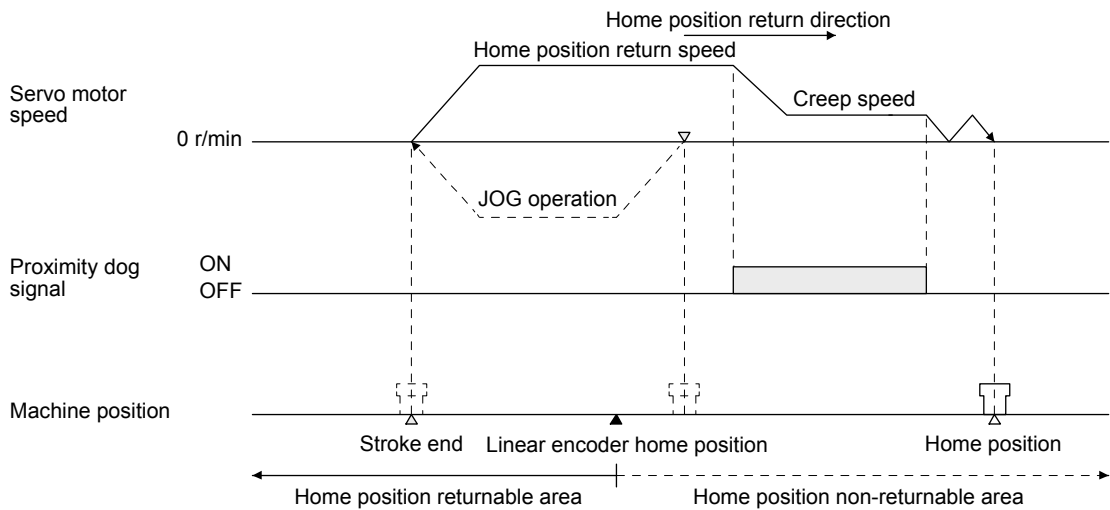


15. FULLY CLOSED LOOP SYSTEM

2) When the linear encoder home position does not exist in the home position return direction

POINT
<ul style="list-style-type: none"> ● To execute a home position return securely, start a home position return after moving the axis to the opposite stroke end by jog operation, etc. of the controller. ● A home position return cannot be made if the incremental linear encoder does not have a linear encoder home position (reference mark). Always provide a linear encoder home position (reference mark). (one place in the fully stroke)

If the home position return is performed from the position where the linear encoder home position (reference mark) does not exist, a home position return error occurs on the controller side. The error contents differ according to the controller type. When starting a home position return at the position where the linear encoder home position (reference mark) does not exist in the home position return direction, move the axis up to the stroke end on the side opposite to the home position return direction by JOG operation, etc. of the controller once, then make a home position return.



15. FULLY CLOSED LOOP SYSTEM

- 3) Instructions when the system uses the positioning module (QD75M) or VME bus Position Board (MR-MC01) as a servo system controller.

POINT

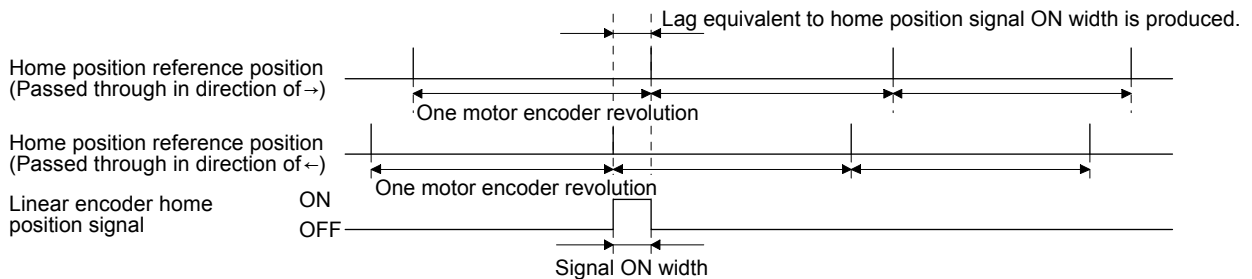
● The home position return retry function of the positioning module (QD75M) cannot be used.

The linear encoder home position (reference mark) has some width in the region where the signal turns on.



Note. The signal ON width changes depending on the used linear encoder. For details, contact each linear encoder manufacturer.

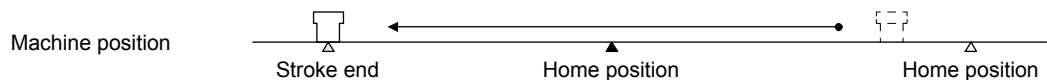
The positioning module (QD75M) or VME bus Position Board (MR-MC01) determines the home position reference position when the linear encoder home position (reference mark) is passed through first after power-on of the servo amplifier. Therefore, a lag equivalent to the home position signal width is produced in the home position reference position depending on the direction in which the linear encoder home position (reference mark) is passed through.



When it is desired to always make a home position return to the same position without a lag equivalent to the home position signal width, a home position return must be performed so that the home position is always passed through in the same direction after power-on.

The following indicates a home position return method in which a lag equivalent to the home position signal width is not produced in the positioning module (QD75M) or VME bus Position Board (MR-MC01).

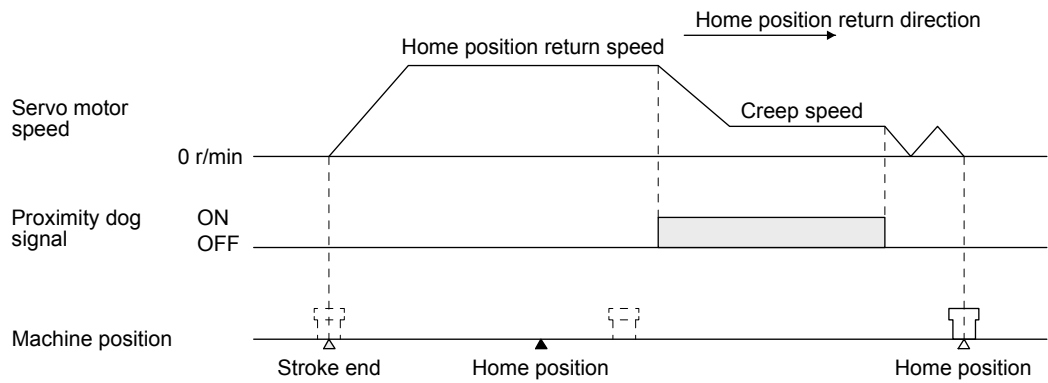
- a) Move it to the position where the stroke end signal on the side opposite to the home position return direction turns on.



- b) Perform the power-on reset of the servo amplifier or reset the controller.

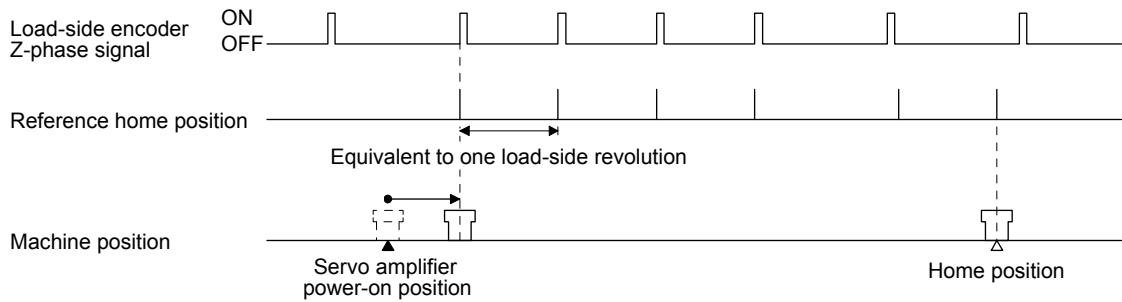
15. FULLY CLOSED LOOP SYSTEM

c) After servo-on, make a home position return.



(c) About dog type home position return when using the rotary encoder of a serial communication servo motor (Serial interface/general-purpose pulse output)

1) The home position for when using the rotary encoder of a serial communication servo motor for the load-side encoder is at the load-side Z-phase position.

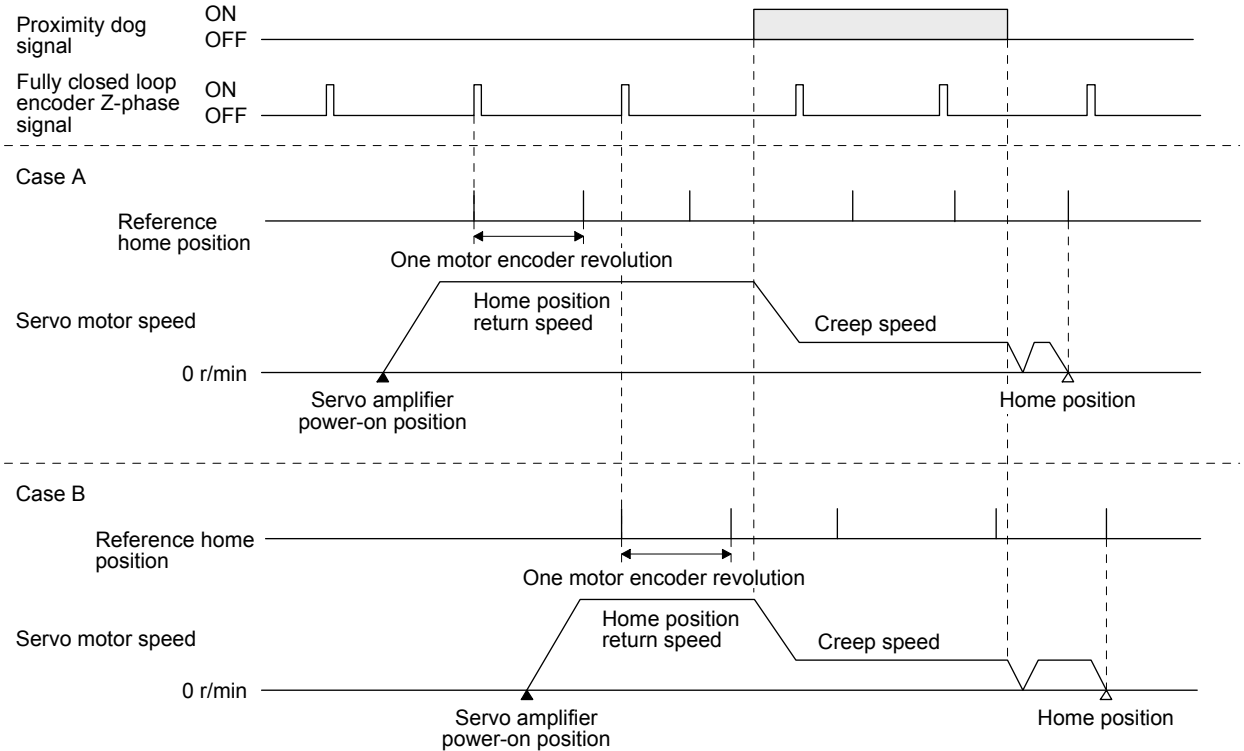


15. FULLY CLOSED LOOP SYSTEM

2) Precautions for passage of Z-phase

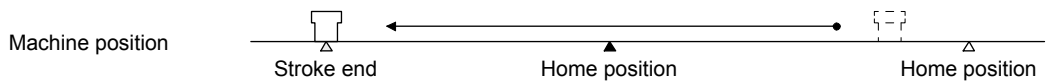
The home position standard position is set relative to the Z-phase position of the load-side encoder that is passed through first after power-on of the servo amplifier.

In Case A and Case B where the power-on position differs as shown below, the power-on position must be noted since the axis cannot stop at the same home position return position.



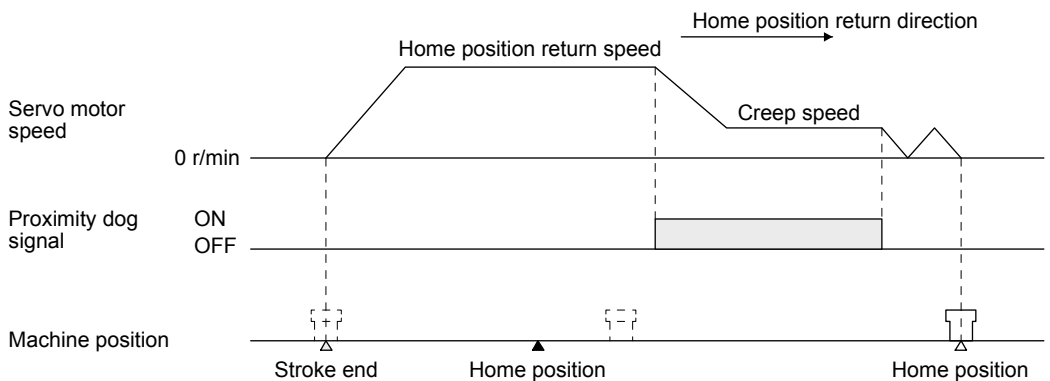
3) Method for always making home position return to the same position

a) Move it to the position where the stroke end signal on the side opposite to the home position return direction turns on.



b) Perform the power-on reset of the servo amplifier or reset the controller.

c) After servo-on, make a home position return.



15. FULLY CLOSED LOOP SYSTEM

(b) About data setting type/count type 2 (Common to all load-side encoders)

In the data setting type/count type 2 (QD75M) home position return method, a home position return can be normally made if the home position has been passed through (in either direction) before start of a home position return, since a linear encoder home position (reference mark) or the Z-phase signal of a rotary encoder is not required.

In the data setting type home position return method, pass through a home position (reference mark) and the Z-phase signal of the rotary encoder, and then make a home position return.

When a linear encoder does not have a linear encoder home position (reference mark), or the machine has no distance of one servo motor encoder revolution until the Z-phase of the rotary encoder is passed through, a home position return can be made by changing "Home position setting condition selection" in [Pr. 33] if the home position is not yet passed through.

15. FULLY CLOSED LOOP SYSTEM

15.3.3 Operation from controller

The fully closed loop control compatible servo amplifier can be used with any of the following controllers.

Category	Model	Remark
Motion controller	A17_SHCPU/A173UHCPU/ A273UHCPU(-S3)/Q17_CPU	Speed control (II) instructions (VVF and VVR) cannot be used.
Positioning module	QD75M_	AD (A1SD) 75M cannot be used. Home position return must be made with care. (Refer to POINT in section 15.3.2 (2).)
Position board	MR-MC10 (PCI bus-compatible)	
	MR-MC30 (ISA bus-compatible)	
	MR-MC01 (VME bus-compatible)	Home position return must be made with care. (Refer to section 15.3.2 (2) (b) 3.)

An absolute type linear encoder is necessary to configure an absolute position detection system under fully closed loop control using a linear encoder. In this case, the encoder battery need not be installed to the servo amplifier. When a rotary encoder is used, an absolute position detection system can be configured by installing the encoder battery to the servo amplifier. In this case, the battery life will be shorter because the power consumption is increased as the power is supplied to the two encoders of motor side and load side.

(1) Operation from controller

Positioning operation from the controller is basically performed like the semi closed loop control.

(2) Servo system controller setting

When using fully closed loop system, make the following setting.

After values of [Pr. 23], [Pr. 33], [Pr. 62], [Pr. 65], [Pr. 66], and [Pr. 68] are written to the servo amplifier, cycling the servo amplifier power supply enables the settings. For motion controller, resetting enables the servo amplifier setting.

Setting item		Setting	
		Motion controller A17_SH/A173UH/ A273UHQ17_	Positioning module QD75M
Command resolution		Servo motor encoder resolution unit	
Servo parameter	Servo amplifier setting	MR-J2S-_B	
	Motor setting	Automatic setting	
	Encoder cable communication method selection ([Pr. 23])	Setting is necessary only when a four-wire type linear encoder is used.	Set with the sequence program.
	Home position setting condition selection ([Pr. 33])	Set the items as required.	
	Fully closed loop selection ([Pr. 62])	Set with MR Configurator (MRZJW3-SETUP161E).	
	Fully closed loop selection 2 ([Pr. 68])		
	Fully closed loop control error detection 1 ([Pr. 63])		
	Fully closed loop control error detection 2 ([Pr. 64])		
	Fully closed loop electronic gear numerator ([Pr. 65])		
	Fully closed loop electronic gear denominator ([Pr. 66])		
Dual feedback filter ([Pr. 67])			
Positioning control parameter	Unit setting	mm/inch/degree/pulse	
	Travel distance per pulse (AP, AL, AM)	Set AP, AL and AM as usual with servo motor encoder resolution.	
	Number of pulses per revolution (AP)		
	Travel distance per revolution (AL)		
	Unit multiplying factor (AM)		

15. FULLY CLOSED LOOP SYSTEM

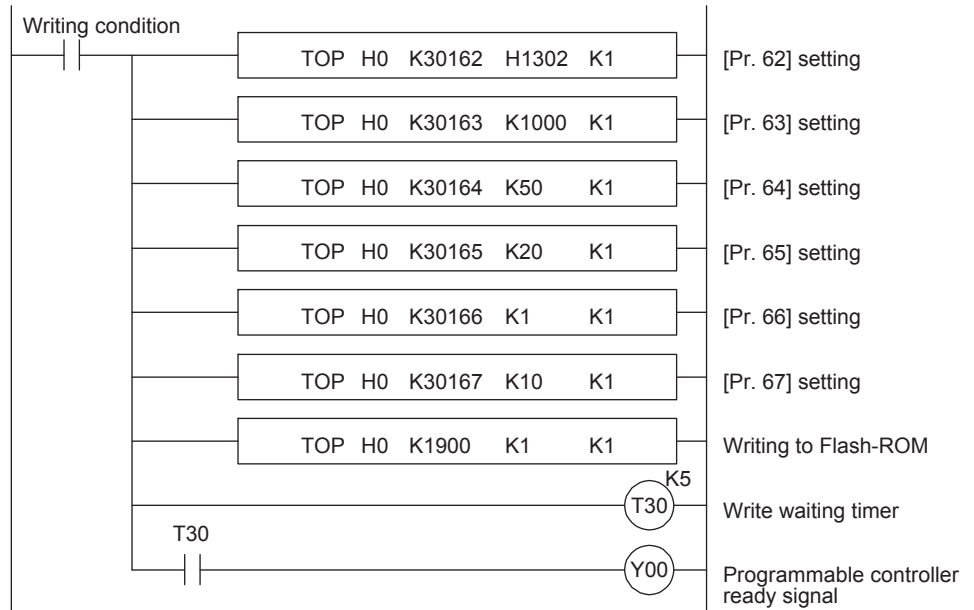
(3) Additional instructions

The positioning module (QD75M) controls the servo parameters [Pr. 0] to [Pr. 75]. Therefore, when setting any of the servo parameters up to [Pr. 75], change the buffer memory setting of the positioning module in a sequence program.

If the settings of the parameters [Pr. 0] to [Pr. 75] are changed using MR Configurator, they are not reflected on the positioning module.

Reference sequence program

Example of writing the servo parameters ([Pr. 62] to [Pr. 67]) of Axis No. 1 to a buffer memory



The number of write times to a Flash-ROM is limited. Therefore, when setting data using a sequence program every time, for example, do not write data to the Flash-ROM.

When controlling multiple axes, write the parameters to all axes.

15. FULLY CLOSED LOOP SYSTEM

(4) Position board setting

Setting item		Setting	
		Position board	
		MR-MC01	MR-MC10/MR-MC30
Command resolution		Servo motor encoder resolution unit	
Servo parameter	Motor type ([Pr. 3])	0080h (131072) (Add = 0603h)	0080h (Automatic setting) (Add = 0414h)
	Encoder cable communication method selection ([Pr. 23])	Setting is necessary only when a four-wire type linear encoder is used.	
	Home position setting condition selection ([Pr. 33])	Set the items as required.	
	Fully closed loop selection ([Pr. 62])	Set with MR Configurator (MRZJW3-SETUP161E).	
	Fully closed loop control error detection 1 ([Pr. 63])		
	Fully closed loop control error detection 2 ([Pr. 64])		
	Fully closed loop electronic gear numerator ([Pr. 65])		
	Fully closed loop electronic gear denominator ([Pr. 66])		
	Dual feedback filter ([Pr. 67])		
	Fully closed loop selection 2 ([Pr. 68])		
Control parameter	Home position return option (OPZ1)	No setting	1___h
	Electronic gear setting (CMX, CDV)	Set as usual with servo motor encoder resolution.	

15. FULLY CLOSED LOOP SYSTEM

15.3.4 Fully closed loop control error detection functions

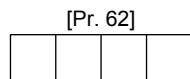
POINT
<ul style="list-style-type: none"> ● The speed deviation error detection and position deviation error detection are both enabled for the initial setting. ● The detection level setting can be changed using [Pr. 63] and [Pr. 64]. To change these setting values, set "000F" in [Pr. 40 Parameter writing inhibit]. [Pr. 62] setting will be enabled after the power is cycled

If fully closed loop control becomes unstable for some reason, the speed at servo motor side may increase abnormally. The fully closed loop control error detection function is a protective function designed to pre-detect it and stop operation.

The fully closed loop control error detection function has two different detection methods, speed deviation and position deviation, and errors are detected only when the corresponding functions are enabled by setting "Fully closed loop control error detection function" (_ x _) in [Pr. 62 Fully closed loop selection].

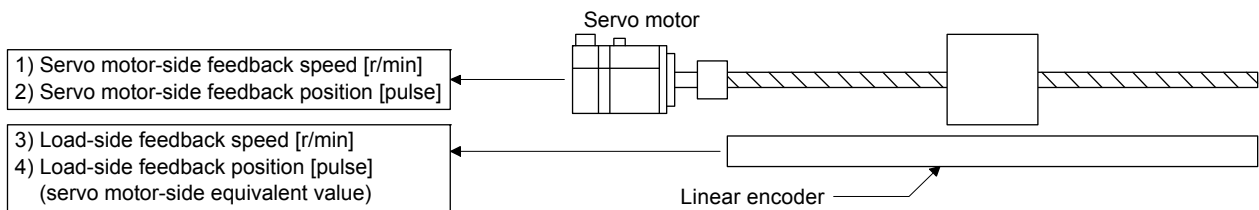
(1) Parameter

Select the fully closed loop control error detection function.



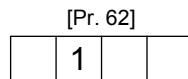
- Fully closed loop control error detection function
- 0: Disabled
 - 1: Fully closed loop control error detection function 1 enabled
 - 2: Fully closed loop control error detection function 2 enabled
 - 3: Fully closed loop control error detection function 1 and 2 both enabled

(2) Fully closed loop control error detection functions



(a) Speed deviation error detection (Fully closed loop control error detection function 1)

Set [Pr. 62] to "_ 1 _" to enable the speed deviation error detection.



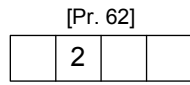
Speed deviation error detection (Fully closed loop control error detection function 1)

The function compares the servo motor-side feedback speed (1)) and load-side feedback speed (3)). If the deviation is not less than the set value (1 r/min to the permissible speed) of [Pr. 63 Fully closed loop control error detection 1], the function generates [AL. 42 Fully closed loop control error detection] and stops the motor. The initial value of [Pr. 63] is 400 r/min. Change the setting value as necessary.

15. FULLY CLOSED LOOP SYSTEM

(b) Position deviation error detection

Set [Pr. 62] to "_ 2 _ _" to enable the position deviation error detection.

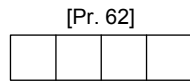


Position deviation error detection (Fully closed loop control error detection function 2)

The function compares the servo motor-side feedback position (2)) and load-side feedback position (4)). If the deviation is not less than the set value (0.1 rev to 200.0 rev) of [Pr. 64 Fully closed loop control error detection 2], the function generates [AL. 42 Fully closed loop control error detection] and stops the motor. The initial value of [Pr. 64] is 100 kpulses. Change the setting value as necessary.

(c) Detecting multiple deviation errors

When setting [Pr. PE03] as shown below, multiple deviation errors can be detected. For the error detection method, refer to (2) (a), (b) in this section.



Setting value	Speed deviation error detection	Position deviation error detection
1	○	/
2	/	○
3	○	○

15.3.5 Auto tuning function

Refer to section 6.2 for the auto tuning function.

15.3.6 Machine analyzer function

The machine analyzer function of MR Configurator (MRZJW3-SETUP161E) is the same function as when the operation mode is in "standard control mode". It is performed by the feedback of the motor encoder. It is irrelevant to the load-side encoder.

Refer to section 6.1.2 for details.

15.3.7 Test operation mode

Test operation mode is enabled by MR Configurator (MRZJW3-SETUP161E).

Refer to section 4.5 for details.

Function	Item	Usability	Remark
Test operation mode	JOG operation	○	Performed by the feedback of the motor encoder. It is irrelevant to the load-side encoder.
	Positioning operation	○	In a semi closed loop control/fully closed loop control state, operation is performed in the control mode states as set in [Pr. 62], [Pr. 67].
	Program operation	○	When fully closed loop function switching is enabled (switching semi./full. using the servo system controller), semi closed loop control is always enabled.
	Output signal (DO) forced output	○	The same function as when the operation mode is in "standard control mode".
	Motor-less operation	/	

15. FULLY CLOSED LOOP SYSTEM

15.3.8 Absolute position detection system under fully closed loop system

POINT
<p>● When configuring an absolute position detection system in the semi closed loop control, the encoder battery must be installed to the servo amplifier as in the case that the operation mode is in "standard control mode".</p> <p>Connect the encoder cable of the servo motor-side encoder directly to the servo amplifier.</p>

An absolute type linear encoder is necessary to configure an absolute position detection system under fully closed loop control using a linear encoder. In this case, the encoder battery need not be installed to the servo amplifier. When a rotary encoder is used, an absolute position detection system can be configured by installing the encoder battery to the servo amplifier. In this case, the battery life will be shorter because the power consumption is increased as the power is supplied to the two encoders of motor side and load side. For the absolute position detection system with linear encoder, the restrictions mentioned in this section apply. Enable the absolute position detection system with "Absolute position detection system selection" (_ _ _ x) in [Pr. 1] and use this servo within the following restrictions.

- (1) Using conditions
 - (a) Use an absolute type linear encoder with the load-side encoder.
 - (b) Select Always fully closed loop selection ([Pr. 62] = " _ _ _ 1").

(2) Absolute position detection range using encoder

Encoder type	Absolute position detection enabled range
Linear encoder (serial interface)	Movable distance range of linear encoder (within 32-bit absolute position data)

(3) Alarm detection

The absolute position-related alarm ([AL. 25]) and warnings ([AL. 92]/[AL. 9F]/[AL. E3]) are not detected.

15. FULLY CLOSED LOOP SYSTEM

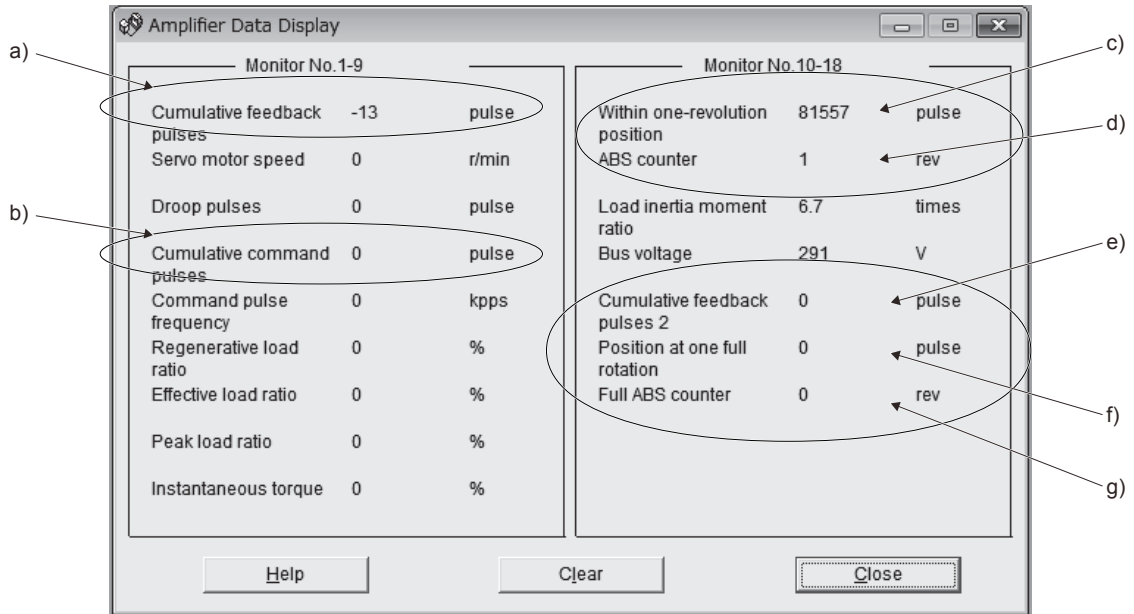
15.3.9 About MR Configurator

This section explains MR Configurator (MRZJW3-SETUP161E) during use of the fully closed loop system. Items not listed in this section are the same as those for when the operation mode is in "standard control mode".

(1) MR Configurator (MRZJW3-SETUP161E)

Select "MR-J2S-B fully closed loop" in the system setting of MR Configurator.

(a) Batch monitor screen



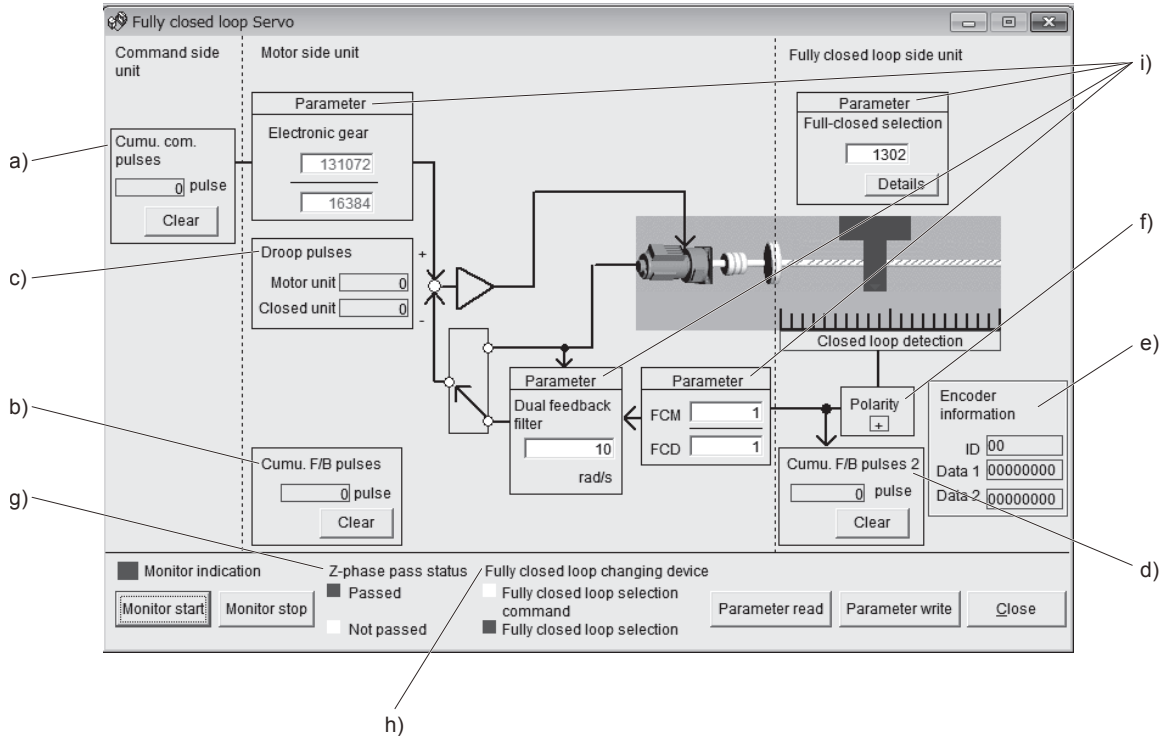
The following table indicates the display items that are related to the servo motor and load-side encoder.

Symbol	Name	Explanation
a)	Cumulative feedback pulses	Feedback pulses from the motor-side encoder are counted and displayed. Click "Clear" to reset the value to 0.
b)	Cumulative command pulses	Position command inputs from the command controller are counted and displayed. Click "Clear" to reset the value to 0.
c)	Within one-revolution position	The position in motor-side encoder 1-revolution is displayed.
d)	ABS counter	Multi-revolution counter (rotation amount from home position) of the motor-side encoder is displayed. The value is incremented or decremented by 1 per servo motor revolution.
e)	Cumulative feedback pulses 2	Feedback pulses from the load-side encoder are counted and displayed. It is displayed in closed loop encoder pulse unit. Click "Clear" to reset the value to 0.
f)	Position at one full rotation	The position in load-side encoder 1-revolution is displayed. This indicates a Z-phase counter for the INC linear encoder. The value is counted up from 0 based on the home position (reference mark). It is displayed in load-side encoder pulse unit. In the case of an ABS linear encoder, the virtual within-one-revolution position (equivalent to lower 17 bits of the conversion result of 32-bit absolute position data into the motor-side unit, 0 to 131071) is displayed.
g)	Full ABS counter	Multi-revolution counter (rotation amount from home position) of the load-side encoder is displayed. In the case of an ABS linear encoder, the virtual multi-revolution counter (equivalent to upper 15 bits of the conversion result of 32-bit absolute position data into the motor-side unit, 0 to 32767) is displayed.

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(b) Diagnosis - Fully closed loop diagnostic screen

The position-related monitor indications and parameters on the fully closed loop function are all displayed on a single screen. For the monitor display item, click "Monitor start" to read it continuously from the servo amplifier. Click "Monitor stop" to stop reading. For the parameter item, click "Parameter read" to read it from the servo amplifier, and click "Parameter write" to write.



Symbol	Name	Explanation	Unit
a)	Cumu. com. pulses	Commands from the servo system controller are counted and displayed. Click "Clear" to reset the value to 0.	pulse
b)	Cumu. F/B pulses	Feedback pulses from the motor-side encoder are counted and displayed. Click "Clear" to reset the value to 0.	pulse
c)	Droop pulses	When "0" (Disabled) is selected in "Fully closed loop function" (_ _ _ x) in [Pr. 62], a deviation from the command that uses the servo motor-side encoder as feedback is displayed. When "1" (Always enabled) or "2" (Switching enabled (switching semi./full. using the host controller)) is selected in "Fully closed loop function" (_ _ _ x), a deviation from the command that uses the load-side encoder as feedback is displayed.	pulse
d)	Cumu. F/B pulses 2	Feedback pulses from the load-side encoder are counted and displayed. It is displayed in load-side encoder pulse unit. Click "Clear" to reset the value to 0.	pulse
e)	Encoder information	The load-side encoder information is displayed. The display contents differ depending on the load-side encoder type. <ul style="list-style-type: none"> • ID: The ID No. of the encoder is displayed. • Data 1: For the incremental type, the counter from powering on is displayed. For the absolute position type linear encoder, the absolute position data is displayed. For the absolute position type rotary encoder, the multi-revolution counter is displayed. • Data 2: For the incremental type, the distance (number of pulses) from the reference mark (Z-phase) is displayed. For the absolute position type linear encoder, "00000000" is displayed. For the absolute position type rotary encoder, a cycle counter is displayed. 	

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Symbol	Name	Explanation	Unit
f)	Polarity	A + or - sign is displayed according to the load-side encoder polarity specified in "Load-side encoder polarity" (_ _ x _) in [Pr. 62]. "+" is displayed when the setting is "0" (Address increasing direction in the motor CCW).	
g)	Z-phase pass status	When "0" (Disabled) is selected in "Fully closed loop function" (_ _ _ x) in [Pr. 62], the Z-phase pass state of the servo motor encoder is displayed, and "1" (Always enabled) or "2" (Switching enabled (switching semi./full. using the host controller)) is selected, the Z-phase pass state of the load-side encoder is displayed.	
h)	Fully closed loop changing device	Displayed only when "2" (Switching enabled (switching semi./full. using the controller)) is selected in "Fully closed loop function" (_ _ _ x). The state of the switching device selection command and the internal state during selection are displayed.	
i)	Parameter	The parameter related to the fully closed loop control is displayed. Its setting can be changed and the new value can be written to the servo amplifier. The related parameters are as follows. <ul style="list-style-type: none"> • Electronic gear: [Pr. 6 Number of feedback pulses] • Dual feedback filter: [Pr. 67 Dual feedback filter] • FCM: [Pr. 65 Fully closed loop electronic gear numerator] • FCD: [Pr. 66 Fully closed loop electronic gear denominator] • Fully closed loop selection: [Pr. 62 Fully closed loop selection], [Pr. 63 Fully closed loop control error detection 1], and [Pr. 64 Fully closed loop control error detection 2] 	

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15.4 Detailed list of parameters

This section explains parameters to be added or modified when the MR-J4-_B_-RJ020 operation mode is changed to "standard control mode". For other parameters, refer to chapter 5 as they are the same as those of "standard control mode".

POINT
● Set a value to each "x" in the "Setting digit" columns.

15.4.1 Basic setting parameters

No.	Symbol	Name and function	Initial value [unit]	Setting range													
1	*AMS	<p>Amplifier setting Set this parameter when using the absolute position detection system.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%;">Setting digit</th> <th style="width: 65%;">Explanation</th> <th style="width: 20%;">Initial value</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">_ _ _ x</td> <td> Absolute position detection system selection 0: Disabled (used in incremental system) 1: Enabled (used in absolute position detection system) The incremental type linear encoder is compatible with the incremental system only. It is also compatible with the incremental system only when "2: Switching enabled" is selected for the fully closed loop function. When absolute position detection enabled is selected in such cases, [AL. 37] occurs. </td> <td style="text-align: center;">0h</td> </tr> <tr> <td style="text-align: center;">_ _ x _</td> <td rowspan="3" style="text-align: center;">For manufacturer setting</td> <td style="text-align: center;">0h</td> </tr> <tr> <td style="text-align: center;">_ x _ _</td> <td style="text-align: center;">0h</td> </tr> <tr> <td style="text-align: center;">x _ _ _</td> <td style="text-align: center;">0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	_ _ _ x	Absolute position detection system selection 0: Disabled (used in incremental system) 1: Enabled (used in absolute position detection system) The incremental type linear encoder is compatible with the incremental system only. It is also compatible with the incremental system only when "2: Switching enabled" is selected for the fully closed loop function. When absolute position detection enabled is selected in such cases, [AL. 37] occurs.	0h	_ _ x _	For manufacturer setting	0h	_ x _ _	0h	x _ _ _	0h	Refer to the Name and function column.	
Setting digit	Explanation	Initial value															
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_ _ x _	For manufacturer setting	0h															
_ x _ _		0h															
x _ _ _		0h															
6	*FBP	<p>Feedback pulse number Set the number of pulses per revolution of the servo motor in the controller side command unit. Information on the servo motor such as the cumulative feedback pulses, current position, droop pulses and within-one-revolution position are derived from the values converted into the number of pulses set here. If the number of pulses set exceeds the actual servo motor encoder resolution, the servo motor encoder resolution is automatically set.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 30%;">Setting value</th> <th style="width: 70%;">Feedback pulse number</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">0</td> <td style="text-align: center;">16384</td> </tr> <tr> <td style="text-align: center;">1</td> <td style="text-align: center;">8192</td> </tr> <tr> <td style="text-align: center;">6</td> <td style="text-align: center;">32768</td> </tr> <tr> <td style="text-align: center;">7</td> <td style="text-align: center;">131072</td> </tr> <tr> <td style="text-align: center;">255</td> <td style="text-align: center;">Depending on the number of servo motor encoder resolution pulses</td> </tr> </tbody> </table>	Setting value	Feedback pulse number	0	16384	1	8192	6	32768	7	131072	255	Depending on the number of servo motor encoder resolution pulses	7 kW or less: 0 11 or more: 255	Refer to Name and function column.	
Setting value	Feedback pulse number																
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1	8192																
6	32768																
7	131072																
255	Depending on the number of servo motor encoder resolution pulses																

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15.4.2 Adjustment parameters

No.	Symbol	Name and function	Initial value [Unit]	Setting range																																											
22	MOD	<p>Analog monitor output Select the signals for outputting to MO1 (analog monitor 1) and MO2 (analog monitor 2). Refer to app. 9 (3) for detection point of output selection.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Analog monitor ch2 output selection Refer to table 15.1 for settings.</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>Analog monitor ch1 output selection Refer to table 15.1 for settings.</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table> <p style="text-align: center;">Table 15.1 Analog monitor setting value</p> <table border="1"> <thead> <tr> <th>Setting value</th> <th>Item</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>Servo motor speed (± 8 V/max. speed)</td> </tr> <tr> <td>1</td> <td>Torque (± 8 V/max. torque) (Note 1)</td> </tr> <tr> <td>2</td> <td>Servo motor speed (+8 V/max. speed)</td> </tr> <tr> <td>3</td> <td>Torque (+8 V/max. torque) (Note 1)</td> </tr> <tr> <td>4</td> <td>Current command (± 8 V/max. current command)</td> </tr> <tr> <td>5</td> <td>Speed command (± 8 V/max. speed)</td> </tr> <tr> <td>6</td> <td>Droop pulses (± 10 V/128 pulses) (Note 2)</td> </tr> <tr> <td>7</td> <td>Droop pulses (± 10 V/2048 pulses) (Note 2)</td> </tr> <tr> <td>8</td> <td>Droop pulses (± 10 V/8192 pulses) (Note 2)</td> </tr> <tr> <td>9</td> <td>Droop pulses (± 10 V/32768 pulses) (Note 2)</td> </tr> <tr> <td>A</td> <td>Droop pulses (± 10 V/131072 pulses) (Note 2)</td> </tr> <tr> <td>B</td> <td>Bus voltage (+8 V/400 V)</td> </tr> <tr> <td>C</td> <td>Motor-side fully closed loop-side position deviation (± 10 V/131072 pulses)</td> </tr> </tbody> </table> <p>Note 1. 8 V is outputted at the maximum torque. 2. Encoder pulse unit Droop pulses are in the pulse unit of the motor-side. The difference between the position command and linear encoder is outputted. By setting "Droop pulse unit selection" (__ x _) in [Pr. 68], droop pulses can be outputted in the load-side pulse unit.</p>	Setting digit	Explanation	Initial value	___x	Analog monitor ch2 output selection Refer to table 15.1 for settings.	0h	__x_	For manufacturer setting	0h	_x__	Analog monitor ch1 output selection Refer to table 15.1 for settings.	0h	x___	For manufacturer setting	0h	Setting value	Item	0	Servo motor speed (± 8 V/max. speed)	1	Torque (± 8 V/max. torque) (Note 1)	2	Servo motor speed (+8 V/max. speed)	3	Torque (+8 V/max. torque) (Note 1)	4	Current command (± 8 V/max. current command)	5	Speed command (± 8 V/max. speed)	6	Droop pulses (± 10 V/128 pulses) (Note 2)	7	Droop pulses (± 10 V/2048 pulses) (Note 2)	8	Droop pulses (± 10 V/8192 pulses) (Note 2)	9	Droop pulses (± 10 V/32768 pulses) (Note 2)	A	Droop pulses (± 10 V/131072 pulses) (Note 2)	B	Bus voltage (+8 V/400 V)	C	Motor-side fully closed loop-side position deviation (± 10 V/131072 pulses)	Refer to the Name and function column.	
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No.	Symbol	Name and function	Initial value [Unit]	Setting range																																																											
23	*OP1	Option function 1 Select the servo forced stop and encoder cable communication method.		Refer to the Name and function column.																																																											
		<table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>---x</td> <td>Servo forced stop selection 0: Enabled (EM1 (forced stop) is used.) 1: Disabled (EM1 (forced stop) is not used.)</td> <td>0h</td> </tr> <tr> <td>--x_</td> <td>For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>Encoder cable communication method selection Incorrect setting will result in [AL. 16 Encoder error 1].</td> <td>0h</td> </tr> <tr> <td></td> <td> <table border="1"> <thead> <tr> <th rowspan="2">Setting value</th> <th colspan="2">When the fully closed loop function is disabled ([Pr. 62]: ___0)</th> <th colspan="2">When the fully closed loop function is enabled ([Pr. 62]: ___1 or ___2)</th> </tr> <tr> <th>CN2 side</th> <th>CN2L side</th> <th>CN2 side</th> <th>CN2L side</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>Two-wire type</td> <td>Unavailable</td> <td>Two-wire type</td> <td>Two-wire type/A/B/Z-phase differential output method</td> </tr> <tr> <td>1</td> <td>Four-wire type</td> <td>Unavailable</td> <td>Four-wire type</td> <td>Unavailable (Note)</td> </tr> <tr> <td>2</td> <td>Two-wire type</td> <td>Unavailable</td> <td>Two-wire type</td> <td>Four-wire type</td> </tr> <tr> <td>3</td> <td>Unavailable</td> <td>Unavailable</td> <td>Four-wire type</td> <td>Two-wire type/A/B/Z-phase differential output method</td> </tr> <tr> <td>4</td> <td>Unavailable</td> <td>Unavailable</td> <td>Four-wire type</td> <td>Four-wire type</td> </tr> </tbody> </table> </td> <td></td> </tr> <tr> <td></td> <td></td> <td>When this is set, [AL. 37 Parameter error] occurs.</td> <td></td> <td></td> </tr> <tr> <td></td> <td></td> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	---x	Servo forced stop selection 0: Enabled (EM1 (forced stop) is used.) 1: Disabled (EM1 (forced stop) is not used.)	0h	--x_	For manufacturer setting	0h	_x__	Encoder cable communication method selection Incorrect setting will result in [AL. 16 Encoder error 1].	0h		<table border="1"> <thead> <tr> <th rowspan="2">Setting value</th> <th colspan="2">When the fully closed loop function is disabled ([Pr. 62]: ___0)</th> <th colspan="2">When the fully closed loop function is enabled ([Pr. 62]: ___1 or ___2)</th> </tr> <tr> <th>CN2 side</th> <th>CN2L side</th> <th>CN2 side</th> <th>CN2L side</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>Two-wire type</td> <td>Unavailable</td> <td>Two-wire type</td> <td>Two-wire type/A/B/Z-phase differential output method</td> </tr> <tr> <td>1</td> <td>Four-wire type</td> <td>Unavailable</td> <td>Four-wire type</td> <td>Unavailable (Note)</td> </tr> <tr> <td>2</td> <td>Two-wire type</td> <td>Unavailable</td> <td>Two-wire type</td> <td>Four-wire type</td> </tr> <tr> <td>3</td> <td>Unavailable</td> <td>Unavailable</td> <td>Four-wire type</td> <td>Two-wire type/A/B/Z-phase differential output method</td> </tr> <tr> <td>4</td> <td>Unavailable</td> <td>Unavailable</td> <td>Four-wire type</td> <td>Four-wire type</td> </tr> </tbody> </table>	Setting value	When the fully closed loop function is disabled ([Pr. 62]: ___0)		When the fully closed loop function is enabled ([Pr. 62]: ___1 or ___2)		CN2 side	CN2L side	CN2 side	CN2L side	0	Two-wire type	Unavailable	Two-wire type	Two-wire type/A/B/Z-phase differential output method	1	Four-wire type	Unavailable	Four-wire type	Unavailable (Note)	2	Two-wire type	Unavailable	Two-wire type	Four-wire type	3	Unavailable	Unavailable	Four-wire type	Two-wire type/A/B/Z-phase differential output method	4	Unavailable	Unavailable	Four-wire type	Four-wire type				When this is set, [AL. 37 Parameter error] occurs.					x___	For manufacturer setting	0h		
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15.4.3 Extension parameters

No.	Symbol	Name and function	Initial value [Unit]	Setting range															
33	*OP6	<p>Option function 6 This parameter is for serial communication, encoder output pulse, and home position setting.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Serial communication baud rate selection 0: 9600 [bps] 1: 19200 [bps] 2: 38400 [bps]</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>Serial communication response delay time 0: Disabled 1: Enabled (responding after 800 μs or longer delay time)</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>Encoder output pulse setting selection (Refer to [Pr. 38].) 0: Output pulse specification 1: Dividing ratio setting</td> <td>0h</td> </tr> <tr> <td>x___</td> <td>Selection of home position setting condition Select the condition under which a home position setting is from the servo system controller. 0: Need to pass motor Z-phase after power on 1: Not need to pass motor Z-phase after power on (Used in a data setting type home position return where the Z phase is not passed through.)</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Serial communication baud rate selection 0: 9600 [bps] 1: 19200 [bps] 2: 38400 [bps]	0h	__x_	Serial communication response delay time 0: Disabled 1: Enabled (responding after 800 μs or longer delay time)	0h	_x__	Encoder output pulse setting selection (Refer to [Pr. 38].) 0: Output pulse specification 1: Dividing ratio setting	0h	x___	Selection of home position setting condition Select the condition under which a home position setting is from the servo system controller. 0: Need to pass motor Z-phase after power on 1: Not need to pass motor Z-phase after power on (Used in a data setting type home position return where the Z phase is not passed through.)	0h	Refer to the Name and function column.	
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__x_	Serial communication response delay time 0: Disabled 1: Enabled (responding after 800 μs or longer delay time)	0h																	
_x__	Encoder output pulse setting selection (Refer to [Pr. 38].) 0: Output pulse specification 1: Dividing ratio setting	0h																	
x___	Selection of home position setting condition Select the condition under which a home position setting is from the servo system controller. 0: Need to pass motor Z-phase after power on 1: Not need to pass motor Z-phase after power on (Used in a data setting type home position return where the Z phase is not passed through.)	0h																	
38	*ENR	<p>Encoder output pulses Used to set the encoder pulses (A-phase and B-phase) output by the servo amplifier. Set the value 4 times greater than the A-phase and B-phase pulses. You can use [Pr. 33] to choose the output pulse setting or output division ratio setting. The number of A-phase and B-phase pulses actually output is 1/4 times greater than the preset number of pulses. The maximum output frequency is 1.3 Mpulses/s (after multiplication by 4). Use this parameter within this range. When the fully closed loop function is enabled in [Pr. 62] (FCT), and the A/B/Z-phase pulse output of the load-side encoder is selected in [Pr. 68] (FC2), consider it as "equivalent to one motor revolution" = "travel distance of the load-side encoder equivalent to one revolution of the semi closed-side motor". For example, when the linear encoder of 0.1 μm resolution is installed as the load-side encoder to move 10 mm per servo motor revolution, 1. On the assumption that the parameter setting value is "20" for dividing ratio setting</p> $\text{Number of output pulses for 10 mm movement} = \frac{100000 \text{ (Equivalent to one motor revolution)}}{20} = 5000$ <p>2. On the assumption that the parameter setting value is "20" for output pulse setting</p> <p>Number of output pulses for 10 mm movement = 20</p>	4000 [pulse/rev]	0 to 65535															

15. FULLY CLOSED LOOP SYSTEM

No.	Symbol	Name and function	Initial value [Unit]	Setting range																													
60	*OPC	<p>Option function C Select the encoder output pulse setting.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>Encoder output pulse phase selection 0: Increasing A-phase 90° in CCW 1: Increasing A-phase 90° in CW</td> <td>0h</td> </tr> <tr> <td></td> <td> <table border="1"> <thead> <tr> <th rowspan="2">Setting value</th> <th colspan="2">Servo motor rotation direction</th> </tr> <tr> <th>CCW</th> <th>CW</th> </tr> </thead> <tbody> <tr> <td>0</td> <td> </td> <td> </td> </tr> <tr> <td>1</td> <td> </td> <td> </td> </tr> </tbody> </table> </td> <td></td> </tr> <tr> <td></td> <td>x___</td> <td>For manufacturer setting</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	For manufacturer setting	0h	__x_	0h	_x__	Encoder output pulse phase selection 0: Increasing A-phase 90° in CCW 1: Increasing A-phase 90° in CW	0h		<table border="1"> <thead> <tr> <th rowspan="2">Setting value</th> <th colspan="2">Servo motor rotation direction</th> </tr> <tr> <th>CCW</th> <th>CW</th> </tr> </thead> <tbody> <tr> <td>0</td> <td> </td> <td> </td> </tr> <tr> <td>1</td> <td> </td> <td> </td> </tr> </tbody> </table>	Setting value	Servo motor rotation direction		CCW	CW	0			1					x___	For manufacturer setting	0h	Refer to the Name and function column.	
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Setting value	Servo motor rotation direction																																
	CCW	CW																															
0																																	
1																																	
	x___	For manufacturer setting	0h																														
62	*FCT	<p>Fully closed loop selection Select load-side encoder rotation direction, fully closed loop control error detection function 1, and fully closed loop control error detection function 2.</p> <table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Fully closed loop function 0: Disabled 1: Always enabled 2: Switching enabled (switching semi./full. using the controller)</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>Load-side encoder polarity 0: Address increasing direction in the motor CCW 1: Address increasing direction in the motor CW</td> <td>0h</td> </tr> <tr> <td>_x__</td> <td>Fully closed loop control error detection function 0: Disabled 1: Fully closed loop control error detection function 1 enabled 2: Fully closed loop control error detection function 2 enabled 3: Fully closed loop control error detection function 1 and 2 both enabled</td> <td>3h</td> </tr> <tr> <td>x___</td> <td>For manufacturer setting</td> <td>1h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Fully closed loop function 0: Disabled 1: Always enabled 2: Switching enabled (switching semi./full. using the controller)	0h	__x_	Load-side encoder polarity 0: Address increasing direction in the motor CCW 1: Address increasing direction in the motor CW	0h	_x__	Fully closed loop control error detection function 0: Disabled 1: Fully closed loop control error detection function 1 enabled 2: Fully closed loop control error detection function 2 enabled 3: Fully closed loop control error detection function 1 and 2 both enabled	3h	x___	For manufacturer setting	1h	Refer to the Name and function column.															
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x___	For manufacturer setting	1h																															
63	BC1	<p>Fully closed loop control error detection 1 Set the speed deviation error detection level of the fully closed loop control error detection function 1. (Set in terms of the servo motor-side speed.) Enabled/disabled of this function can be selected in [Pr. 62] (_x_).</p>	400 [r/min]	1 to Permissible speed																													
64	BC2	<p>Fully closed loop control error detection 2 Set the position deviation error detection level of the fully closed loop control error detection function 2. (Set in terms of the servo motor-side rotation amount.) Enabled/disabled of this function can be selected in [Pr. 62] (_x_)</p>	10 [0.1 rev]	1 to 2000																													
65	*FCM	<p>Fully closed loop electronic gear numerator Set the numerator of the electronic gear to the load-side encoder pulse.</p>	1	1 to 65535																													
66	*FCD	<p>Fully closed loop electronic gear denominator Set the denominator of the electronic gear to the load-side encoder pulse.</p>	1	1 to 65535																													

15. FULLY CLOSED LOOP SYSTEM

No.	Symbol	Name and function	Initial value [Unit]	Setting range														
67	DUF	Dual feedback filter Set a dual feedback filter band. At 1000 rad/s setting, the fully closed loop control will always be enabled. At 0 rad/s setting, the fully closed loop control will be disabled. About half of [Pr. 15 Position loop gain 2] is the guideline of the upper setting limit.	10 [rad/s]	0 to 1000														
68	*FC2	Fully closed loop selection 2 Select the functions related to fully closed loop control.	Refer to the Name and function column.															
		<table border="1"> <thead> <tr> <th>Setting digit</th> <th>Explanation</th> <th>Initial value</th> </tr> </thead> <tbody> <tr> <td>___x</td> <td>Pulse output setting 0: A/B/Z-phase pulse output of the load-side encoder 1: A/B/Z-phase pulse output of the motor-side encoder When the fully closed loop function is disabled (including when the semi closed loop control is selected at the time of the switching valid setting), A/B/Z-phase pulse output of the motor-side encoder is forcibly set.</td> <td>0h</td> </tr> <tr> <td>__x_</td> <td>Droop pulse unit selection 0: Motor-side encoder pulse unit 1: Load-side encoder pulse unit With this setting, the droop pulse unit of the MR Configurator batch monitor display, monitor graph data and analog monitor output can be selected. When the fully closed loop function is disabled (including when the semi closed loop control is selected at the time of the switching valid setting), the motor-side pulse unit is forcibly set.</td> <td>0h</td> </tr> <tr> <td>_x_</td> <td rowspan="2">For manufacturer setting</td> <td>0h</td> </tr> <tr> <td>x_</td> <td>0h</td> </tr> </tbody> </table>	Setting digit	Explanation	Initial value	___x	Pulse output setting 0: A/B/Z-phase pulse output of the load-side encoder 1: A/B/Z-phase pulse output of the motor-side encoder When the fully closed loop function is disabled (including when the semi closed loop control is selected at the time of the switching valid setting), A/B/Z-phase pulse output of the motor-side encoder is forcibly set.	0h	__x_	Droop pulse unit selection 0: Motor-side encoder pulse unit 1: Load-side encoder pulse unit With this setting, the droop pulse unit of the MR Configurator batch monitor display, monitor graph data and analog monitor output can be selected. When the fully closed loop function is disabled (including when the semi closed loop control is selected at the time of the switching valid setting), the motor-side pulse unit is forcibly set.	0h	_x_	For manufacturer setting	0h	x_	0h		
Setting digit	Explanation	Initial value																
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x	For manufacturer setting	0h																
x_		0h																

15. FULLY CLOSED LOOP SYSTEM

15.5 Troubleshooting

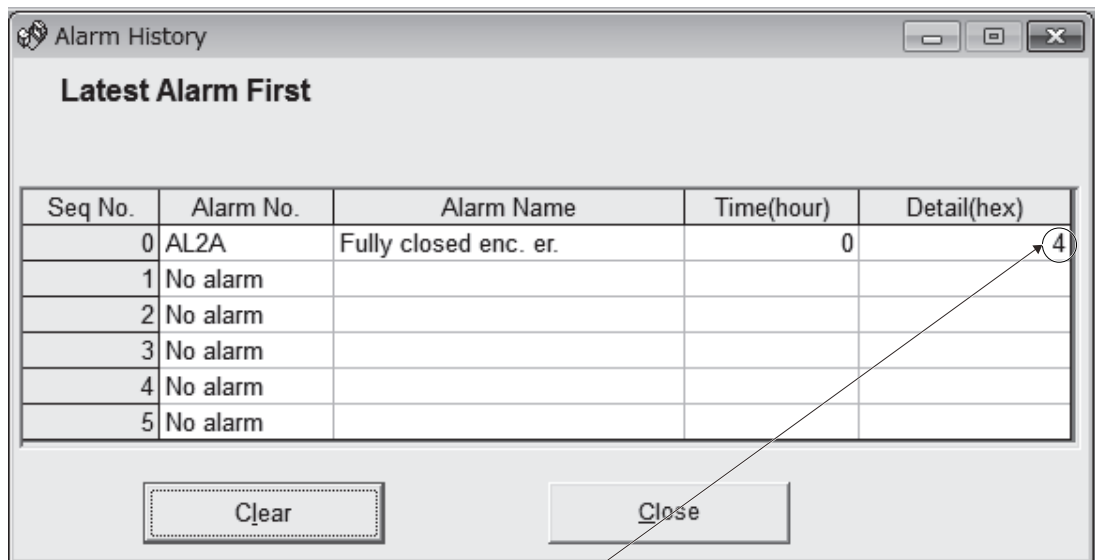
POINT
<ul style="list-style-type: none"> ● For lists and remedies for alarms/warnings of the fully closed loop system, refer to chapter 8.

15.6 Details on linear encoder errors ([AL. 2A]) for respective manufacturers

When the occurrence cause of [AL. 2A Fully closed loop encoder error 1] is unknown, check the detail information in the following table based on the alarm detailed information of MR Configurator, and contact the linear encoder manufacturer.

Detail information	[AL. 2A Fully closed loop encoder error 1] details			
	Mitutoyo	Magnescale	Heidenhain	Renishaw
8	Optical overspeed		Overspeed error	
7	ROM/RAM error			Overspeed
6	EEPROM error	Encoder alarm	EEPROM error	
5	CPU error		CPU error	
4	Capacitive error		ABS data error	
3	Photoelectric error		INC data error	
2	Photoelectric/capacitive data mismatch	Encoder warning	Scale level error INC/ABS data mismatch error	Level error
1	Initialization error		Initialization error	

The following shows an example of alarm history display for when [AL. 2A Fully closed loop encoder error 1] occurs in the linear encoder AT343A manufactured by Mitutoyo.



Alarm detail: 4h

Only the minimum value will be displayed in the alarm detailed information column.

Note the information when contacting the linear encoder manufacturer.

Example: When alarm detailed information "4" and "6" occur simultaneously, only "4" is displayed.

APPENDIX

APPENDIX

App. 1 Using the HC series/HA series servo motor

POINT	<p>● When using HC series and HA series servo motors, refer to "Instructions and Cautions for Drive of HC/HA Series Servo Motor with MR-J4-(DU)_B_-RJ020" (SH(NA)030127).</p>
-------	---

When driving HC series and HA series servo motors with the MR-J4-_B_-RJ020 servo amplifier, refer to the following table for the combinations with servo amplifiers.

(1) 200 V class

Servo amplifier	Servo motor						
	HC-KFS	HC-MFS	HC-SFS	HC-RFS	HC-UFS	HA-LFS	HC-LFS
MR-J4-10B-RJ020	053 13	053 13	/	/	13	/	/
MR-J4-20B-RJ020	23	23	/	/	23	/	/
MR-J4-40B-RJ020	43	43	/	/	43	/	/
MR-J4-60B-RJ020	/	/	52 53	/	/	/	52
MR-J4-70B-RJ020	46 410 73	73	/	/	(Note 2) 72 73	/	/
MR-J4-100B-RJ020	/	/	81 102 103	/	/	/	102
MR-J4-200B-RJ020	/	/	121 201 152 202 153 203	103 153	(Note 2) 152	/	152
MR-J4-350B-RJ020	/	/	301 352 353	203	(Note 2) 202	/	202
MR-J4-500B-RJ020	/	/	502	(Note 2) 353 503	(Note 2) 352 (Note 2) 502	502	302
MR-J4-700B-RJ020	/	/	702	/	/	(Note 1) 601 (Note 1) 701M 702	/
MR-J4-11KB-RJ020	/	/	/	/	/	(Note 1) 801 (Note 1) 11K1M 11K2 (Note 1) 12K1	/
MR-J4-15KB-RJ020	/	/	/	/	/	(Note 1) 15K1 (Note 1) 15K1M 15K2	/
MR-J4-22KB-RJ020	/	/	/	/	/	(Note 1) 20K1 (Note 1) 22K1M 22K2 (Note 1) 25K1	/
MR-J4-DU30KB-RJ020	/	/	/	/	/	(Note 1) 30K1 (Note 1) 30K1M 30K2	/
MR-J4-DU37KB-RJ020	/	/	/	/	/	(Note 1) 37K1 (Note 1) 37K1M 37K2	/

Note 1. When you use this servo motor, please contact your local sales office.
 2. Used by servo amplifiers with software version A1 or later.

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(2) 400 V class

Servo amplifier	Servo motor	
	HC-SFS	HA-LFS
MR-J4-60B4-RJ020	524	
MR-J4-100B4-RJ020	1024	
MR-J4-200B4-RJ020	1524 2024	
MR-J4-350B4-RJ020	3524	
MR-J4-500B4-RJ020	5024	
MR-J4-700B4-RJ020	7024	(Note) 6014 (Note) 701M4
MR-J4-11KB4-RJ020		(Note) 8014 (Note) 11K1M4 (Note) 11K24 (Note) 12K14
MR-J4-15KB4-RJ020		(Note) 15K14 (Note) 15K1M4 (Note) 15K24
MR-J4-22KB4-RJ020		(Note) 20K14 (Note) 22K1M4 (Note) 22K24
MR-J4-DU30KB4-RJ020		(Note) 25K14 (Note) 30K14 (Note) 30K1M4 30K24
MR-J4-DU37KB4-RJ020		(Note) 37K14 (Note) 37K1M4 37K24
MR-J4-DU45KB4-RJ020		(Note) 45K1M4 45K24
MR-J4-DU55KB4-RJ020		(Note) 50K1M4 55K24

Note. When you use this servo motor, please contact your local sales office.

(3) 100 V class

Servo amplifier	Servo motor	
	HC-KFS	HC-MFS
MR-J4-10B1-RJ020	053 13	053 13
MR-J4-20B1-RJ020	23	23
MR-J4-40B1-RJ020	43	43

APPENDIX

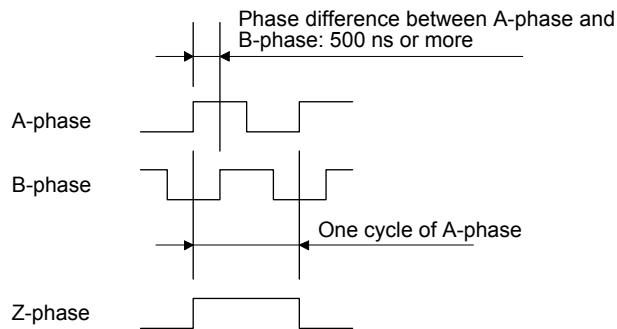
App. 2 Linear encoders compatible with MR-J2S

The following table shows compatible linear encoders.

For details of each linear encoder, refer to chapter 2 of "MR-J2S-_BPY096 MR-J2S-_B-S096 (5.7 kW) Instruction Manual" (SH(NA)030035).

Linear encoder type		Manufacturer	Model	Resolution	Rated speed (Note 1)	Effective measurement length (maximum)	Communication method	Absolute position system
Mitsubishi Electric serial interface compatible	Absolute position type	Mitutoyo	AT343A	0.05 μm	2.0 m/s	3,000 mm	Two-wire type	○
			AT543A			1,500 mm		
	Incremental type	Heidenhain	LC491M	0.05 μm	2.0 m/s	2,040 mm	Four-wire type	○
		SH13 + MJ830	0.005 μm (Note 2)	1.4 m/s	1,240 mm	×		
		Renishaw	RGH26P	5.0 μm	4.0 m/s	70,000 mm	Two-wire type	×
			RGH26Q	1.0 μm	3.2 m/s			×
RGH26R	0.5 μm		1.6 m/s	×				
A/B/Z-phase differential output type A/B/Z signal required (Note 3)	Incremental type	Not specified (Note 3)		Depends on the linear encoder (Note 4)	Depends on the linear encoder	Depends on the linear encoder	A/B/Z-phase differential output method	×

- Note 1. The upper limit value of the linear servo motor speed is a lower one of the maximum speed of the linear servo motor and the rated speed of the linear encoder.
2. Changes depending on the setting of the interpolator.
Set the resolution within a range of the minimum resolution to 5 μm .
3. The phase difference between the A-phase pulse and B-phase pulse must be 500 ns or more, and the Z-phase pulse width must be equivalent to one cycle of the A-phase pulse.
Also, the Z-phase must be synchronized with the A-phase/B-phase.



4. The tolerable resolution range is between 0.005 μm and 5 μm . Select a linear encoder within the range.

APPENDIX

App. 3 Peripheral equipment manufacturer (for reference)

Names given in the table are as of May 2017.

Manufacturer	Contact information
NEC TOKIN	NEC TOKIN Corporation
Kitagawa Industries	Kitagawa Industries Co., Ltd.
JST	J.S.T. Mfg. Co., Ltd.
Junkosha	Purchase from Toa Electric Industrial Co. Ltd., Nagoya Branch
3M	3M
SEIWA ELECTRIC	Seiwa Electric Mfg. Co. Ltd.
Soshin Electric	Soshin Electric Co., Ltd.
TE Connectivity	TE Connectivity Ltd. Company
TDK	TDK Corporation
Molex	Molex
Toa Electric Industrial	Toa Electric Industrial Co. Ltd.
Heidenhain	Heidenhain Corporation
Hirose Electric	Hirose Electric Co., Ltd.
Magnescape	Magnescape Co., Ltd.
Mitutoyo	Mitutoyo Corporation
Renishaw	Renishaw Inc.
NIDEC SANKYO	NIDEC SANKYO CORPORATION
Toho Technology	Toho Technology Corp. Yoshida Terminal Block Division

App. 4 Handling of AC servo amplifier batteries for the United Nations Recommendations on the Transport of Dangerous Goods

United Nations Recommendations on the Transport of Dangerous Goods Rev. 15 (hereinafter Recommendations of the United Nations) has been issued. To reflect this, transport regulations for lithium metal batteries are partially revised in the Technical Instruction (ICAO-TI) by the International Civil Aviation Organization (ICAO) and the International Maritime Dangerous Goods Code (IMDG Code) by the International Maritime Organization (IMO).

To comply the instruction and code, we have modified the indication on the package for general-purpose AC servo batteries.

The above change will not affect the function and performance of the product.

(1) Target model

(a) Battery (cell)

Model	Option model	Type	Lithium content	Mass of battery	Remark
ER6	MR-J3BAT	Cell	0.65 g	16 g	Cells with more than 0.3 grams of lithium content must be handled as dangerous goods (Class 9) depending on packaging requirements.
ER17330	MR-BAT	Cell	0.48 g	13 g	
	A6BAT	Cell	0.48 g	13 g	

APPENDIX

(b) Battery unit (assembled battery)

Model	Option model	Type	Lithium content	Mass of battery	Remark
ER6	MR-J2M-BT	Assembled battery (Seven)	4.55 g	112 g	Assembled batteries with more than two grams of lithium content must be handled as dangerous goods (Class 9) regardless of packaging requirements.
CR17335A	MR-BAT6V1	Assembled battery (Two)	1.20 g	34 g	Assembled batteries with more than 0.3 grams of lithium content must be handled as dangerous goods (Class 9) depending on packaging requirements.
	MR-BAT6V1SET(-A)	Assembled battery (Two)	1.20 g	34 g	
	MR-BAT6V1BJ	Assembled battery (Two)	1.20 g	34 g	

(2) Purpose

Safer transportation of lithium metal batteries.

(3) Change in regulations

The following points are changed for lithium metal batteries in transportation by sea or air based on the revision of Recommendations of the United Nations Rev. 15 and ICAO-TI 2009-2010 edition, and IATA Dangerous Goods Regulations 54th Edition (effective January 1, 2013). For lithium metal batteries, cells are classified as UN3090, and batteries contained in or packed with equipment are classified as UN3091.

(a) Transportation of lithium metal batteries alone

Packaging requirement	Classification	Main requirement
Less than eight cells per package with less than one gram of lithium content	UN3090 PI968 Section II	The package must pass a 1.2 m drop test, and the handling label with battery illustration (size: 120 × 110 mm) must be attached on the package.
Less than two assembled batteries per package with less than two grams of lithium content		
More than eight cells per package with less than one gram of lithium content	UN3090 PI968 Section IB	The package must pass a 1.2 m drop test, and the handling label with battery illustration (size: 120 × 110 mm) must be attached on the package. The Class 9 hazard label must be attached or others to comply with dangerous goods (Class 9).
More than two assembled batteries per package with less than two grams of lithium content		
Cells with more than one gram of lithium content	UN3090 PI968 Section IA	The package must be compliant with Class 9 Packages, and the Class 9 hazard label must be attached or others to comply with dangerous goods (Class 9).
Assembled batteries with more than two grams of lithium content		

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(b) Transportation of lithium metal batteries packed with or contained in equipment

- 1) For batteries packed with equipment, follow the necessary requirements of UN3091 PI969. Batteries are classified into either Section II/Section I depending on the lithium content/packaging requirements.
- 2) For batteries contained in equipment, follow the necessary requirements of UN3091 PI970. Batteries are classified into either Section II/Section I depending on the lithium content/packaging requirements.
The special handling may be unnecessary depending on the number of batteries and gross mass per package.



Fig. 1 Example of Mitsubishi label with battery illustration

(Available until December 31, 2018)



Fig. 2 Example of Mitsubishi label with battery illustration

(Available from January 1, 2017)

The handling label shown in Fig. 1 has been changed to the one shown in Fig. 2 in accordance with the IATA Dangerous Goods Regulations 58th Edition (effective January 1, 2017). However, the label shown in Fig. 1 may be used until December 31, 2018 (for two years as an interim measure).

(4) Details of the package change

The following caution is added to the packages of the target batteries.
"Containing lithium metal battery. Regulations apply for transportation."

(5) Transportation precaution for customers

For sea or air transportation, attaching the handling label (figure) must be attached to the package of a Mitsubishi Electric cell or battery. In addition, attaching it to the outer package containing several packages of Mitsubishi Electric cells or batteries is also required. When the content of a package must be handled as dangerous goods (Class 9), the Shipper's Declaration for Dangerous Goods is required, and the package must be compliant with Class 9 Packages. Documentations like the handling label in the specified design and the Shipper's Declaration for Dangerous Goods are required for transportation. Please attach the documentations to the packages and the outer package.

The IATA Dangerous Goods Regulations are revised, and the requirements are changed annually. When customers transport lithium batteries by themselves, the responsibility for the cargo lies with the customers. Thus, be sure to check the latest version of the IATA Dangerous Goods Regulations.

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App. 5 Symbol for the new EU Battery Directive

Symbol for the new EU Battery Directive (2006/66/EC) that is plastered to general-purpose AC servo battery is explained here.



Note. This symbol mark is for EU countries only.

This symbol mark is according to the directive 2006/66/EC Article 20 Information for end-users and Annex II. Your MITSUBISHI ELECTRIC product is designed and manufactured with high quality materials and components which can be recycled and/or reused.

This symbol means that batteries and accumulators, at their end-of-life, should be disposed of separately from your household waste.

If a chemical symbol is printed beneath the symbol shown above, this chemical symbol means that the battery or accumulator contains a heavy metal at a certain concentration.

This will be indicated as follows.

Hg: Hg: mercury (0.0005%), Cd: cadmium (0.002%), Pb: lead (0.004%)

In the European Union there are separate collection systems for used batteries and accumulators. Please, dispose of batteries and accumulators correctly at your local community waste collection/recycling center.

Please, help us to conserve the environment we live in!

APPENDIX

App. 6 Compliance with global standards for servo amplifier

POINT
●The content of the functional safety description applies to the MR-J4-_B_-RJ020 servo amplifier only when it is in the J4 mode.

App. 6.1 Terms related to safety (IEC 61800-5-2 Stop function)

STO function (Refer to IEC 61800-5-2:2007 4.2.2.2 STO.) The MR-J4 servo amplifiers have the STO function. The STO function shuts down energy to servo motors, thus removing torque. This function electronically cuts off power supply in the servo amplifier. In addition, MR-J4-03A6 and MR-J4W2-0303B6 don't support this function.

App. 6.2 About safety

This chapter explains safety of users and machine operators. Please read the section carefully before mounting the equipment.

App. 6.2.1 Professional engineer

Only professional engineers should mount MR-J4 servo amplifiers. Here, professional engineers should meet all the conditions below.

- (1) Persons who took a proper training of related work of electrical equipment or persons who can avoid risk based on past experience.
- (2) Persons who have read and familiarized himself/herself with this installation guide and operating manuals for the protective devices (e.g. light curtain) connected to the safety control system.

App. 6.2.2 Applications of the devices


MR-J4 servo amplifiers comply with the following standards.

- IEC/EN 61800-5-1, IEC/EN 61800-3, IEC/EN 60204-1
- ISO/EN ISO 13849-1 Category 3 PL e, IEC/EN 62061 SIL CL 3, IEC/EN 61800-5-2 (STO) (Except for MR-J4-03A6 and MR-J4W2-0303B6. Refer to app. 6.8.1 for compatible models.)

MR-J4 servo amplifiers can be used with the MR-D30 functional safety unit, MR-J3-D05 safety logic unit, or safety PLCs. However, some servo amplifiers cannot be used with MR-D30 or MR-J3-D05. For details, refer to each servo amplifier instruction manual.

App. 6.2.3 Correct use

Use the MR-J4 servo amplifiers within specifications. Refer to each instruction manual for specifications such as voltage, temperature, etc. Mitsubishi Electric Co. accepts no claims for liability if the equipment is used in any other way or if modifications are made to the device, even in the context of mounting and installation.

	<p>WARNING</p> <ul style="list-style-type: none">● If you need to get close to the moving parts of the machine for inspection or others, ensure safety by confirming the power off, etc. Otherwise, it may cause an accident.● It takes 15 minutes maximum for capacitor discharging. Do not touch the unit and terminals immediately after power off.
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APPENDIX

(1) Peripheral device and power wiring

The followings are selected based on IEC/EN 61800-5-1, UL 508C, and CSA C22.2 No. 14.

(a) Power Wiring (local wiring and crimping tool)

The following table shows the stranded wire sizes [AWG] and the crimp terminal symbols rated at 75 °C/60 °C.

Table app. 1 Recommended wires

Servo amplifier (Note 7)	75 °C/60 °C stranded wire [AWG] (Note 2)			
	L1/L2/L3 ⊕	L11/L21	P+/C	U/V/W/⊕ (Note 3)
MR-J4-03A6/MR-J4W2-0303B6	19/- (Note 5)			19/- (Note 6)
MR-J4-10_(1)/MR-J4-20_(1)/MR-J4-40_(1)/MR-J4-60_(4)/ MR-J4-70_/MR-J4-100_(4)/MR-J4-200_(4) (T)/ MR-J4-350_4	14/14	14/14	14/14	14/14
MR-J4-200_(S) MR-J4-350_	12/12			
MR-J4-500_ (Note 1)	10: a/10: a	14: c/14: c	14: c/14: c	10: b/10: b
MR-J4-700_ (Note 1)	8: b/8: b		12: a/12: a	8: b/8: b
MR-J4-11K_ (Note 1)	6: d/4: f		12: e/12: e	4: f/4: f
MR-J4-15K_ (Note 1)	4: f/3: f		10: e/10: e	3: g/2: g
MR-J4-22K_ (Note 1)	1: h/-: -		10: i/10: i	1: j/-: -
MR-J4-500_4 (Note 1)	14: c/14: c		14: c/14: c	12: a/10: a
MR-J4-700_4 (Note 1)	12: a/12: a			10: a/10: a
MR-J4-11K_4 (Note 1)	10: e/10: e		14: k/14: k	8: l/8: l
MR-J4-15K_4 (Note 1)	8: l/8: l		12: e/12: e	6: d/4: d
MR-J4-22K_4 (Note 1)	6: m/4: m		12: i/12: i	6: n/4: n
MR-J4W_ - B	14/14 (Note 4)	14/14	14/14	14/14

- Note 1. To connect these models to a terminal block, be sure to use the screws that come with the terminal block.
 2. Alphabets in the table indicate crimping tools. Refer to table app. 2 for the crimp terminals and crimping tools.
 3. Select wire sizes depending on the rated output of the servo motors. The values in the table are sizes based on rated output of the servo amplifiers.
 4. Use the crimp terminal c for the PE terminal of the servo amplifier.
 5. This value is of 24/0/PM/⊕ for MR-J4-03A6 and MR-J4W2-0303B6.
 6. This value is of U/V/W/E for MR-J4-03A6 and MR-J4W2-0303B6.
 7. "(S)" means 1-phase 200 V AC power input and "(T)" means 3-phase 200 V AC power input in the table.

Table app. 2 Recommended crimp terminals

Symbol	Servo amplifier-side crimp terminals		Manufacturer
	Crimp terminal (Note 2)	Applicable tool	
a	FVD5.5-4	YNT-1210S	JST (J.S.T. Mfg. Co., Ltd.)
b (Note 1)	8-4NS	YHT-8S	
c	FVD2-4	YNT-1614	
d	FVD14-6	YF-1	
e	FVD5.5-6	YNT-1210S	
f	FVD22-6	YF-1	
g	FVD38-6	YF-1	
h	R60-8	YF-1	
i	FVD5.5-8	YNT-1210S	
j	CB70-S8	YF-1	
k	FVD2-6	YNT-1614	
l	FVD8-6	YF-1	
m	FVD14-8	YF-1	
n	FVD22-8	YF-1	

- Note 1. Coat the crimping part with an insulation tube.
 2. Some crimp terminals may not be mounted depending on the size. Make sure to use the recommended ones or equivalent ones.

APPENDIX

(b) Selection example of MCCB and fuse

Use T class fuses or molded-case circuit breaker (UL 489 Listed MCCB) as the following table. The T class fuses and molded-case circuit breakers in the table are selected examples based on rated I/O of the servo amplifiers. When you select a smaller capacity servo motor to connect it to the servo amplifier, you can also use smaller capacity T class fuses or molded-case circuit breaker than ones in the table. For selecting ones other than Class T fuses and molded-case circuit breakers below and selecting a Type E Combination motor controller, refer to each servo amplifier instruction manual.

Servo amplifier (100 V class)	Molded-case circuit breaker (120 V AC)	Fuse (300 V)
MR-J4-10_1/MR-J4-20_1/MR-J4-40_1	NV50-SVFU-15A (50 A frame 15 A)	20 A

Servo amplifier (200 V class) (Note)	Molded-case circuit breaker (240 V AC)	Fuse (300 V)
MR-J4-10_/MR-J4-20_/MR-J4-40_/MR-J4-60_(T)/MR-J4-70_(T)/MR-J4W2-22B(T)	NF50-SVFU-5A (50 A frame 5 A)	10 A
MR-J4-60_(S)/MR-J4-70_(S)/MR-J4-100_(T)/MR-J4W2-22B(S)/MR-J4W2-44B(T)/MR-J4W2-77B(T)/MR-J4W3-222B/MR-J4W3-444B(T)	NF50-SVFU-10A (50 A frame 10 A)	15 A
MR-J4-100_(S)/MR-J4-200_(T)/MR-J4W2-44B(S)/MR-J4W2-1010B	NF50-SVFU-15A (50 A frame 15 A)	30 A
MR-J4-200_(S)/MR-J4-350_/MR-J4W2-77B(S)/MR-J4W3-444B(S)	NF50-SVFU-20A (50 A frame 20 A)	40 A
MR-J4-500_	NF50-SVFU-30A (50 A frame 30 A)	60 A
MR-J4-700_	NF50-SVFU-40A (50 A frame 40 A)	80 A
MR-J4-11K_	NF100-CVFU-60A (100 A frame 60 A)	125 A
MR-J4-15K_	NF100-CVFU-80A (100 A frame 80 A)	150 A
MR-J4-22K_	NF225-CWU-125A (225 A frame 125 A)	300 A

Note. "(S)" means 1-phase 200 V AC power input and "(T)" means 3-phase 200 V AC power input in the table.

Servo amplifier (400 V class)	Molded-case circuit breaker (480 V AC)	Fuse (600 V)
MR-J4-60_4/MR-J4-100_4	NF100-HRU-5A (100 A frame 5 A)	10 A
MR-J4-200_4	NF100-HRU-10A (100 A frame 10 A)	15 A
MR-J4-350_4	NF100-HRU-10A (100 A frame 10 A)	20 A
MR-J4-500_4	NF100-HRU-15A (100 A frame 15 A)	30 A
MR-J4-700_4	NF100-HRU-20A (100 A frame 20 A)	40 A
MR-J4-11K_4	NF100-HRU-30A (100 A frame 30 A)	60 A
MR-J4-15K_4	NF100-HRU-40A (100 A frame 40 A)	80 A
MR-J4-22K_4	NF100-HRU-60A (100 A frame 60 A)	125 A

(c) Power supply

This servo amplifier can be supplied from star-connected supply with grounded neutral point of overvoltage category III (overvoltage category II for 1-phase servo amplifiers, MR-J4-03A6, and MR-J4W2-0303B6) set forth in IEC/EN 60664-1. For the interface power supply, use an external 24 V DC power supply with reinforced insulation on I/O terminals.

In case of MR-J4-03A6 and MR-J4W2-0303B6, use DC power supplies of reinforced insulation type to main circuit, control circuit, and UL listed (recognized) 48 V DC/24 V DC power supplies which can generate more than 1.2 A/2.4 A per axis.

APPENDIX

(d) Grounding

To prevent an electric shock, always connect the protective earth (PE) terminal (marked \oplus) of the servo amplifier to the protective earth (PE) of the cabinet. Do not connect two grounding cables to the same protective earth (PE) terminal. Always connect cables to the terminals one-to-one.

This product can cause a DC current in the protective earthing conductor. To protect direct/indirect contact using an earth-leakage current breaker (RCD), only an RCD of type B can be used for the power supply side of the product.

The MR-J4-700_4 is high protective earthing conductor current equipment, the minimum size of the protective earthing conductor must comply with the local safety regulations.



(2) EU compliance

The MR-J4 servo amplifiers are designed to comply with the following directions to meet requirements for mounting, using, and periodic technical inspections: Machinery directive (2006/42/EC), EMC directive (2014/30/EU), and Low-voltage directive (2014/35/EU).

(a) EMC requirement

MR-J4 servo amplifiers comply with category C3 in accordance with EN 61800-3. As for I/O wires (max. length 10 m. However, 3 m for STO cable for CN8.) and encoder cables (max. length 50 m), use shielded wires and ground the shields. Install an EMC filter and surge protector on the primary side for input and output of 200 V class and for output of 400 V class servo amplifiers. In addition, use a line noise filter for outputs of the 11 kW and 15 kW of 400 V class servo amplifiers. The following shows recommended products.

EMC filter: Soshin Electric HF3000A-UN series, TF3000C-TX series, COSEL FTB series

Surge protector: Okaya Electric Industries RSPD series

Line noise filter: Mitsubishi Electric FR-BLF

MR-J4 Series are not intended to be used on a low-voltage public network which supplies domestic premises; radio frequency interference is expected if used on such a network. The installer shall provide a guide for Installation and use, including recommended mitigation devices. To avoid the risk of crosstalk to signal cables, the installation instructions shall either recommend that the power interface cable be segregated from signal cables.

Use the DC power supply installed with the amplifiers in the same cabinet. Do not connect the other electric devices to the DC power supply.

(b) For Declaration of Conformity (DoC)

Hereby, MITSUBISHI ELECTRIC EUROPE B.V., declares that the servo amplifiers are in compliance with the necessary requirements and standards (2006/42/EC, 2014/30/EU, and 2014/35/EU). For the copy of Declaration of Conformity, contact your local sales office.

APPENDIX

(3) USA/Canada compliance

This servo amplifier is designed in compliance with UL 508C and CSA C22.2 No. 14.

(a) Installation

The minimum cabinet size is 150% of each MR-J4 servo amplifier's volume. Also, design the cabinet so that the ambient temperature in the cabinet is 55 °C or less. The servo amplifier must be installed in the metal cabinet. Additionally, mount the servo amplifier on a cabinet that the protective earth based on the standard of IEC/EN 60204-1 is correctly connected. For environment, the units should be used in open type (UL 50) and overvoltage category shown in table in section app. 4.8.1. The servo amplifier needs to be installed at or below pollution degree 2. For connection, use copper wires.

(b) Short-circuit current rating (SCCR)

Suitable For Use On A Circuit Capable Of Delivering Not More Than 100 kA rms Symmetrical Amperes, 500 Volts Maximum (Not More Than 5 kA rms Symmetrical Amperes, 48 Volts Maximum for MR-J4-03A6 and MR-J4W2-0303B6). For SCCR when using a Type E Combination motor controller, refer to each servo amplifier instruction manual.

(c) Overload protection characteristics

The MR-J4 servo amplifiers have solid-state servo motor overload protection. (It is set on the basis (full load current) of 120% rated current of the servo amplifier.)

(d) Over-temperature protection for motor

Motor Over temperature sensing is not provided by the drive.

Integral thermal protection(s) is necessary for motor and refer to app. 4.4 for the proper connection.

(e) Branch circuit protection

For installation in United States, branch circuit protection must be provided, in accordance with the National Electrical Code and any applicable local codes.

For installation in Canada, branch circuit protection must be provided, in accordance with the Canada Electrical Code and any applicable provincial codes.

(4) South Korea compliance

This product complies with the Radio Wave Law (KC mark). Please note the following to use the product.

이 기기는 업무용 (A급) 전자파적합기기로서 판매자 또는 사용자는 이 점을 주의하시기 바라며, 가정외의 지역에서 사용하는 것을 목적으로 합니다.

(The product is for business use (Class A) and meets the electromagnetic compatibility requirements. The seller and the user must note the above point, and use the product in a place except for home.)

In addition, use an EMC filter, surge protector, ferrite core, and line noise filter on the primary side for inputs. Use a ferrite core and line noise filter for outputs. Use a distance greater than 30 m between the product and third party sensitive radio communications for an MR-J4-22K_(4).

APPENDIX

App. 6.2.4 General cautions for safety protection and protective measures

Observe the following items to ensure proper use of the MR-J4 servo amplifiers.

- (1) For safety components and installing systems, only qualified personnel and professional engineers should perform.
- (2) When mounting, installing, and using the MELSERVO MR-J4 servo amplifier, always observe standards and directives applicable in the country.
- (3) The item about noises of the test notices in the manuals should be observed.

App. 6.2.5 Residual risk

- (1) Be sure that all safety related switches, relays, sensors, etc., meet the required safety standards.
- (2) Perform all risk assessments and safety level certification to the machine or the system as a whole.
- (3) If the upper and lower power modules in the servo amplifier are shorted and damaged simultaneously, the servo motor may make a half revolution at a maximum.
- (4) Only qualified personnel are authorized to install, start-up, repair or service the machines in which these components are installed. Only trained engineers should install and operate the equipment. (ISO 13849-1 Table F.1 No. 5)
- (5) Separate the wiring for safety observation function from other signal wirings. (ISO 13849-1 Table F.1 No. 1)
- (6) Protect the cables with appropriate ways (routing them in a cabinet, using a cable guard, etc.).
- (7) Keep the required clearance/creepage distance depending on voltage you use.

App. 6.2.6 Disposal

Disposal of unusable or irreparable devices should always occur in accordance with the applicable country-specific waste disposal regulations. (Example: European Waste 16 02 14)

App. 6.2.7 Lithium battery transportation

To transport lithium batteries, take actions to comply with the instructions and regulations such as the United Nations (UN), the International Civil Aviation Organization (ICAO), and the International Maritime Organization (IMO).

The batteries (MR-BAT6V1SET, MR-BAT6V1SET-A, MR-BAT6V1, and MR-BAT6V1BJ) are assembled batteries from two batteries (lithium metal battery CR17335A) which are not subject to the dangerous goods (Class 9) of the UN Recommendations.

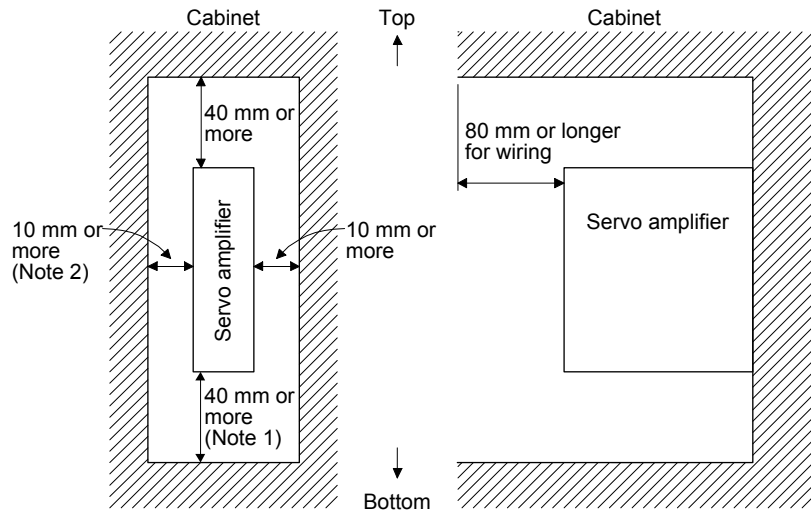
APPENDIX

App. 6.3 Installation direction and clearances

CAUTION

- The devices must be installed in the specified direction. Not doing so may cause a malfunction.
- Mount the servo amplifier on a cabinet which meets IP54 in the correct direction to maintain pollution degree 2.
- The regenerative resistor supplied with 11 kW to 22 kW servo amplifiers does not have a protective cover. Touching the resistor (including wiring/screw hole area) may cause a burn injury and electric shock. Even if the power was shut-off, be careful until the bus voltage discharged and the temperature decreased because of the following reasons.
 - It may cause a burn injury due to very high temperature without cooling.
 - It may cause an electric shock due to charged capacitor of the servo amplifier.

To adapt your machine using MR-J4-03A6 or MR-J4W2-0303B6 to IEC/EN 60950-1, either supply the amplifier with a power supply complying with the requirement of 2.5 stated in IEC/EN 60950-1 (Limited Power Source), or cover the amplifier and motors connected to the outputs with a fire enclosure.



- Note 1. For 11 kW to 22 kW servo amplifiers, the clearance between the bottom and ground will be 120 mm or more.
- Note 2. When mounting MR-J4-500GF(-RJ), maintain a minimum clearance of 25 mm on the left side.

APPENDIX

App. 6.4 Electrical Installation and configuration diagram

⚡ WARNING ● Turn off the molded-case circuit breaker (MCCB) to avoid electrical shocks or damages to the product before starting the installation or wiring.

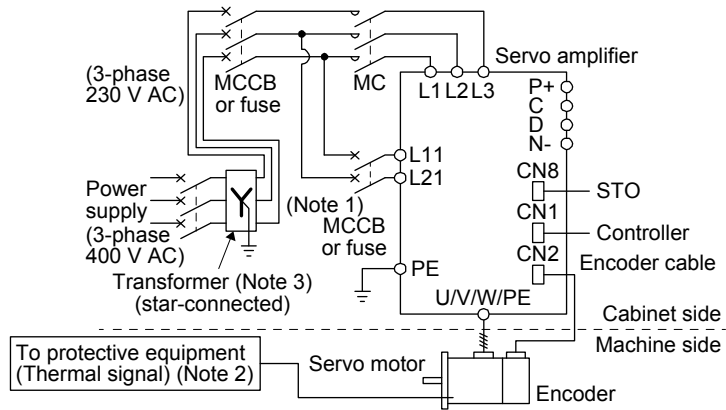
⚠ CAUTION ● The installation complies with IEC/EN 60204-1. The voltage supply to machines must be 20 ms or more of tolerance against instantaneous power failure as specified in IEC/EN 60204-1.

● Connecting a servo motor for different axis to U, V, W, or CN2_ of the servo amplifier may cause a malfunction.

● Securely connect the cables in the specified method and tighten them with the specified torque. Otherwise, the servo motor may operate unexpectedly.

The following shows representative configuration examples to conform to the IEC/EN/UL/CSA standards.

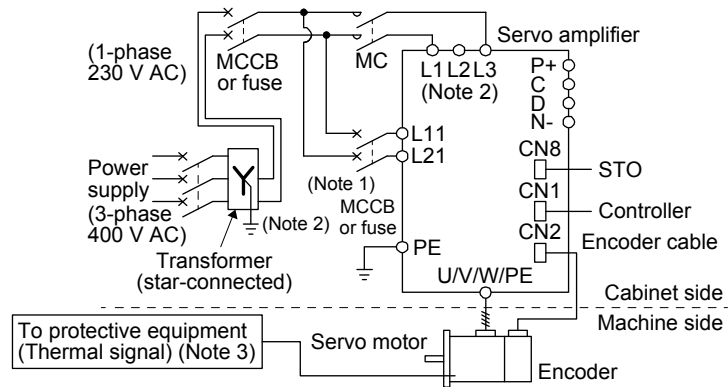
(1) 3-phase input for MR-J4 1-axis servo amplifier



- Note 1. When the wire sizes of L1 and L11 are the same, MCCB or fuse is not required.
- Note 2. Please use a thermal sensor, etc. for thermal protection of the servo motor.
- Note 3. For 400 V class, a step-down transformer is not required.

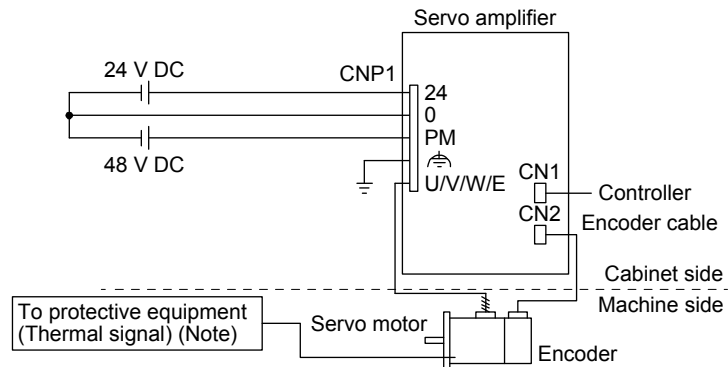
APPENDIX

(2) 1-phase input for MR-J4 1-axis servo amplifier



- Note 1. When the wire sizes of L1 and L11 are the same, MCCB or fuse is not required.
- Note 2. When using a 100 V class servo amplifier, step down the power supply voltage to 100 V and connect the main circuit power supply lines to L1 and L2. For 1-phase 200 V AC servo amplifiers, connect the lines to L1 and L3.
- Note 3. Please use a thermal sensor, etc. for thermal protection of the servo motor.

(3) Main circuit 48 V DC input for MR-J4 1-axis servo amplifier



Note. Please use a thermal sensor, etc. for thermal protection of the servo motor.

The connectors described by rectangles are safely separated from the main circuits described by circles. The connected motors will be limited as follows.

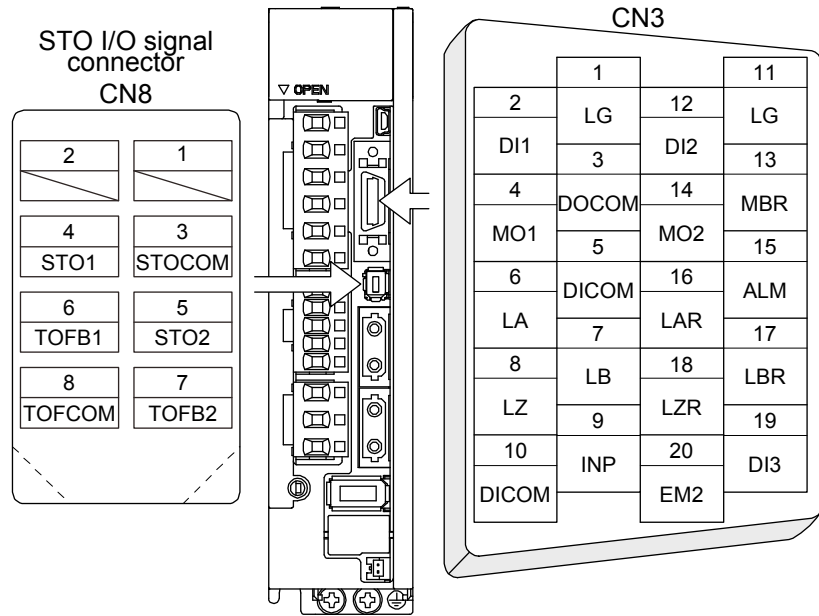
- (1) HG/HF/HC/HA series servo motors (Mfg.: Mitsubishi Electric)
- (2) Using a servo motor complied with IEC 60034-1 and Mitsubishi Electric encoder (OBA, OSA)

APPENDIX

App. 6.5 Signal

App. 6.5.1 Signal

The following shows MR-J4-10B signals as a typical example. For other servo amplifiers, refer to each servo amplifier instruction manual.



App. 6.5.2 I/O device

Input device

Symbol	Device	Connector	Pin No.
EM2	Forced stop 2	CN3	20
STOCOM	Common terminal for input signals STO1/STO2	CN8	3
STO1	STO1 state input		4
STO2	STO2 state input		5

Output device


Symbol	Device	Connector	Pin No.
TOFCOM	Common terminal for monitor output signal in STO state	CN8	8
TOFB1	Monitor output signal in STO1 state		6
TOFB2	Monitor output signal in STO2 state		7

Power supply

Symbol	Device	Connector	Pin No.
DICOM	Digital I/F power supply input	CN3	5, 10
DOCOM	Digital I/F common		3
SD	Shield		Plate

APPENDIX

App. 6.6 Maintenance and service

 **WARNING** ● To avoid an electric shock, only qualified personnel should attempt inspections. For repair and parts replacement, contact your local sales office.

App. 6.6.1 Inspection items

It is recommended that the following points periodically be checked.

- (1) Check for loose terminal block screws. Retighten any loose screws. (Except for MR-J4-03A6 and MR-J4W2-0303B6)

Servo amplifier	Tightening torque [N•m]															
	L1	L2	L3	N-	P3	P4	P+	C	D	L11	L21	U	V	W	PE	
MR-J4-10_(1)/MR-J4-20_(1)/ MR-J4-40_(1)/MR-J4-60_(4)/ MR-J4-70_/MR-J4-100_(4)/ MR-J4-200_(4)/MR-J4-350_(4)	1.2															
MR-J4-500_	1.2										0.8		1.2			
MR-J4-700_(4)/MR-J4-500_4	1.2								/		0.8		1.2			
MR-J4-11K_(4)/MR-J4-15K_(4)	3.0								/		1.2		3.0			
MR-J4-22K_(4)	6.0								/		1.2		6.0			
MR-J4W_-_B	1.2															

- (2) Servo motor bearings, brake section, etc. for unusual noise.
- (3) Check the cables and the like for scratches or cracks. Perform periodic inspection according to operating conditions.
- (4) Check that the connectors are securely connected to the servo motor.
- (5) Check that the wires are not coming out from the connector.
- (6) Check for dust accumulation on the servo amplifier.
- (7) Check for unusual noise generated from the servo amplifier.
- (8) Check the servo motor shaft and coupling for connection.
- (9) Make sure that the emergency stop circuit operates properly such that an operation can be stopped immediately and a power is shut off by the emergency stop switch.

APPENDIX

App. 6.6.2 Parts having service life


Service life of the following parts is listed below. However, the service life varies depending on operation and environment. If any fault is found in the parts, they must be replaced immediately regardless of their service life. For parts replacement, please contact your local sales office.

Part name	Life guideline
Smoothing capacitor	(Note 3) 10 years
Relay	Number of power-on, forced stop and controller forced stop times: 100,000 times Number of on and off for STO: 1,000,000 times
Cooling fan	10,000 hours to 30,000 hours (2 years to 3 years)
(Note 1) Battery backup time	Approximately 20,000 hours (equipment power supply: off, ambient temperature: 20 °C)
(Note 2) Battery life	5 years from date of manufacture

- Note
1. The time is for using MR-J4 1-axis servo amplifier with an rotary servo motor using MR-BAT6V1SET, MR-BAT6V1SET-A, or MR-BAT6V1BJ. For details and other battery backup time, refer to chapter 12.
 2. Quality of the batteries degrades by the storage condition. The battery life is 5 years from the production date regardless of the connection status.
 3. The characteristic of smoothing capacitor is deteriorated due to ripple currents, etc. The life of the capacitor greatly depends on ambient temperature and operating conditions. The capacitor will be the end of its life in 10 years of continuous operation in normal air-conditioned environment (40 °C surrounding air temperature or less for use at the maximum 1000 m above sea level, 30 °C or less for over 1000 m to 2000 m).

APPENDIX

App. 6.7 Transportation and storage

 CAUTION	<ul style="list-style-type: none"> ● Transport the products correctly according to their mass. ● Stacking in excess of the limited number of product packages is not allowed. ● Do not hold the front cover to transport the servo amplifier. Otherwise, it may drop. ● For detailed information on transportation and handling of the battery, refer to app. 2 and app. 3. ● Install the product in a load-bearing place of servo amplifier and servo motor in accordance with the instruction manual. ● Do not put excessive load on the machine.
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When you keep or use it, please fulfill the following environment.

Item		Environment
Ambient temperature	Operation [°C]	0 to 55 Class 3K3 (IEC/EN 60721-3-3)
	Transportation (Note) [°C]	-20 to 65 Class 2K4 (IEC/EN 60721-3-2)
	Storage (Note) [°C]	-20 to 65 Class 1K4 (IEC/EN 60721-3-1)
Ambient humidity	Operation, transportation, storage	5 %RH to 90 %RH
Vibration resistance	Test condition	10 Hz to 57 Hz with constant amplitude of 0.075 mm 57 Hz to 150 Hz with constant acceleration of 9.8 m/s ² to IEC/EN 61800-5-1 (Test Fc of IEC 60068-2-6)
	Operation	5.9 m/s ²
	Transportation (Note)	Class 2M3 (IEC/EN 60721-3-2)
	Storage	Class 1M2 (IEC/EN 60721-3-2)
Pollution degree		2
IP rating		IP20 (IEC/EN 60529), Terminal block IP00 Open type (UL 50)
Altitude	Operation, storage	Max. 2000 m above sea level
	Transportation	Max. 10000 m above sea level

Note. In regular transport packaging

APPENDIX

App. 6.8 Technical data

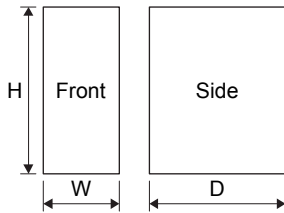
App. 6.8.1 MR-J4 servo amplifier

Item		MR-J4-10_/ MR-J4-20_/ MR-J4-40_/ MR-J4-60_/ MR-J4-70_/ MR-J4-100_/ MR-J4-200_/ MR-J4W2-22B/ MR-J4W2-44B/ MR-J4W2-77B/ MR-J4W3-222B/ MR-J4W3-444B	MR-J4-350_/ MR-J4-500_/ MR-J4-700_/ MR-J4W2-1010B/ MR-J4-11K_/ MR-J4-15K_/ MR-J4-22K_	MR-J4-10_1/ MR-J4-20_1/ MR-J4-40_1	MR-J4-60_4/ MR-J4-100_4/ MR-J4-200_4/ MR-J4-350_4/ MR-J4-500_4/ MR-J4-700_4/ MR-J4-11K_4/ MR-J4-15K_4/ MR-J4-22K_4	MR-J4-03A6/ MR-J4W2-0303B6
Power supply	Main circuit (line voltage)	3-phase or 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz (Note 2)	3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz (Note 2)	1-phase 100 V AC to 120 V AC, 50 Hz/60 Hz	3-phase 380 V AC to 480 V AC, 50 Hz/60 Hz	48 V DC or 24 V DC
	Control circuit (line voltage)	1-phase 200 V AC to 240 V AC, 50/60 Hz (Note 2)		1-phase 100 V AC to 120 V AC, 50 Hz/60 Hz	1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz	24 V DC
	Interface (SELV)	24 V DC (required current capacity: MR-J4-_A_, 500 mA; MR-J4-_B_, 300 mA; MR-J4W2-_B_, 350 mA; MR-J4W3-_B_, 450 mA; MR-J4-_GF_, 300 mA)				
Control method		Sine-wave PWM control, current control method				
Safety observation function (STO) IEC/EN 61800-5-2 (Note 3)		EN ISO 13849-1 category 3 PL e, IEC 61508 SIL 3, EN 62061 SIL CL 3, and EN 61800-5-2				
Mean time to dangerous failure		MTTFd ≥ 100 [years] (314a)				
Effectiveness of fault monitoring of a system or subsystem		DC = Medium, 97.6 [%]				
Average probability of dangerous failures per hour		PFH = 6.4 × 10 ⁻⁹ [1/h]				
Mission time		T _M = 20 [years]				
Response performance		8 ms or less (STO input off → energy shut off)				
Pollution degree		2 (IEC/EN 60664-1)				
Overvoltage category		1-phase 100 V AC/200 V AC: II (IEC/EN 60664-1), 3-phase 200 V AC/400 V AC: III (IEC/EN 60664-1)				II (IEC/EN 60664-1)
Protective class		I (IEC/EN 61800-5-1)				III (IEC/EN 61800-5-1)
Short-circuit current rating (SCCR)		100 kA				5 kA (Note 1)

- Note 1. For the use in US/Canada, constitute a branch circuit including the power supply which endures SCCR of 5 kA minimum in the industrial cabinet.
- Note 2. For MR-J4-_RJ, 283 V DC to 340 V DC are also supported.
- Note 3. Servo amplifiers manufactured in June 2015 or later comply with SIL 3 requirements. However, MR-J4-_A_/MR-J4-_B_ servo amplifiers manufactured in China comply with SIL 3 requirements from the December 2015 production.

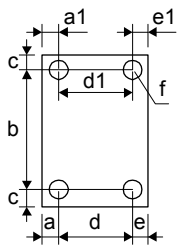
APPENDIX

App. 6.8.2 Dimensions/mounting hole process drawing



Servo amplifier	Variable dimensions [mm]			Mass [kg]
	W	H	D	
MR-J4-03A6	30	100	90	0.2
MR-J4-10_(1)/MR-J4-20_(1) (Note)	40 (50)	168	135 (155)	0.8 (1.0)
MR-J4-40_(1)/MR-J4-60_(Note)	40 (50)	168	170 (155)	1.0
MR-J4-70_/MR-J4-100_	60	168	185	1.4
MR-J4-200_(4)	90	168	195	2.1
MR-J4-350_	90	168	195	2.3
MR-J4-500_	105	250	200	4.0
MR-J4-700_	172	300	200	6.2
MR-J4-11K_(4)/MR-J4-15K_(4)	220	400	260	13.4
MR-J4-22K_(4)	260	400	260	18.2
MR-J4-60_4/MR-J4-100_4	60	168	195	1.7
MR-J4-350_4	105	250	200	3.6
MR-J4-500_4	130	250	200	4.3
MR-J4-700_4	172	300	200	6.5
MR-J4W2-0303B6	30	168	100	0.3
MR-J4W2-22B/MR-J4W2-44B	60	168	195	1.4
MR-J4W2-77B/MR-J4W2-1010B	85	168	195	2.3
MR-J4W3-222B/MR-J4W3-444B	85	168	195	2.3

Note. The value in the parenthesis shows the value of MR-J4-_GF_.



Servo amplifier	Variable dimensions [mm]								Screw size
	a	a1	b	c	d	d1	e	e1	f
MR-J4-03A6			90 ± 0.5	5			4	4	M4
MR-J4-10_(1)/MR-J4-20_(1)/ MR-J4-40_(1)/MR-J4-60_	6	6	156 ± 0.5	6					M5
MR-J4-70_/MR-J4-100_	12	12	156 ± 0.5	6	42 ± 0.3				M5
MR-J4-200_(4)/MR-J4-350_	6	45	156 ± 0.5	6	78 ± 0.3				M5
MR-J4-500_	6	6	235 ± 0.5	7.5	93 ± 0.5	93 ± 0.5			M5
MR-J4-700_	6	6	285 ± 0.5	7.5	160 ± 0.5	160 ± 0.5			M5
MR-J4-11K_(4)/MR-J4-15K_(4)	12	12	380 ± 0.5	10	196 ± 0.5	196 ± 0.5			M5
MR-J4-22K_(4)	12	12	376 ± 0.5	12	236 ± 0.5	236 ± 0.5			M10
MR-J4-60_4/MR-J4-100_4	12	12	156 ± 0.5	6	42 ± 0.3				M5
MR-J4-350_4	6	6	235 ± 0.5	7.5	93 ± 0.5	93 ± 0.5			M5
MR-J4-500_4	6	6	235 ± 0.5	7.5	118 ± 0.5	118 ± 0.5			M5
MR-J4-700_4	6	6	285 ± 0.5	7.5	160 ± 0.5	160 ± 0.5			M5
MR-J4W2-0303B6	6	6	156 ± 0.5	6					M5
MR-J4W2-22B/MR-J4W2-44B	6	6	156 ± 0.5	6					M5
MR-J4W2-77B/MR-J4W2-1010B	6	6	156 ± 0.5	6	73 ± 0.3				M5
MR-J4W3-222B/MR-J4W3-444B	6	6	156 ± 0.5	6	73 ± 0.3				M5

App. 6.9 Check list for user documentation



MR-J4 installation checklist for manufacturer/installer

The following items must be satisfied by the initial test operation at least. The manufacturer/installer must be responsible for checking the standards in the items.

Maintain and keep this checklist with related documents of machines to use this for periodic inspection.

1. Is it based on directive/standard applied to the machine? Yes [], No []
2. Is directive/standard contained in Declaration of Conformity (DoC)? Yes [], No []
3. Does the protection instrument conform to the category required? Yes [], No []
4. Are electric shock protective measures (protective class) effective? Yes [], No []
5. Is the STO function checked (test of all the shut-off wiring)? Yes [], No []

Checking the items will not be instead of the first test operation or periodic inspection by professional engineers.

APPENDIX

App. 7 Compliance with global standards for converter unit and drive unit

POINT
● Descriptions of functional safety is applicable only when the MR-J4-DU_B_-RJ020 drive unit is used in the J4 mode.

Converter units and drive units are written as servo amplifiers in app. 7 under certain circumstances.

App. 7.1 Terms related to safety

App. 7.1.1 IEC 61800-5-2 Stop function

STO function (Refer to IEC 61800-5-2: 2007 4.2.2.2 STO.)

MR-J4 servo amplifiers have the STO function. The STO function shuts down energy to servo motors, thus removing torque. This function electronically cuts off power supply in the servo amplifier.

App. 7.2 About safety

This chapter explains safety of users and machine operators.

App. 7.2.1 Professional engineer

Only professional engineers should mount MR-J4 servo amplifiers.

Here, professional engineers should meet the all conditions below.

- (1) Persons who took a proper training of related work of electrical equipment or persons who can avoid risk based on past experience.
- (2) Persons who have read and familiarized himself/herself with this installation guide and operating manuals for the protective devices (e.g. light curtain) connected to the safety control system.

App. 7.2.2 Applications of the devices

MR-J4 servo amplifiers comply with the following standards.


ISO/EN ISO 13849-1 Category 3 PL e, IEC/EN 62061 SIL CL 3, IEC/EN 61800-5-2 (STO), IEC/EN 61800-5-1, IEC/EN 61800-3, IEC/EN 60204-1

MR-J4 servo amplifiers can be used with the MR-J3-D05 safety logic unit, or safety PLCs.

APPENDIX

App. 7.2.3 Correct use

Use the MR-J4 servo amplifiers within specifications. Refer to section 1.4 for specifications such as voltage, temperature, etc. Mitsubishi Electric Co. accepts no claims for liability if the equipment is used in any other way or if modifications are made to the device, even in the context of mounting and installation.



WARNING

- If you need to get close to the moving parts of the machine for inspection or others, ensure safety by confirming the power off, etc. Otherwise, it may cause an accident.
- It takes 20 minutes maximum for capacitor discharging. Do not touch the unit and terminals immediately after power off.

(1) Selection of peripheral equipment and wire

The followings are selected based on IEC/EN 61800-5-1, UL 508C, and CSA C22.2 No. 14.

(a) Local wiring and crimping tool

The following table shows the stranded wire sizes [AWG] and the crimp terminal symbols rated at 75 °C/60 °C.

Table app. 3 Recommended wire

Converter unit	75 °C/60 °C stranded wire [AWG] (Note 2)		
	L1/L2/L3 ⊕ (Note 3)	L11/L21	L+/L-
MR-CV11K (Note 1)	8: h/6: i	14: g/14: g	Exclusive Bus Bar
MR-CV18K (Note 1)	4: q/2: -		
MR-CV30K (Note 1)	2: n/1/0: j		
MR-CV37K (Note 1)	1/0: j/1/0: j		
MR-CV45K (Note 1)	1/0: j/-: -		
MR-CV55K (Note 1)	3/0: k/-: -		
MR-CV11K4 (Note 1)	10: l/10: l		
MR-CV18K4 (Note 1)	8: h/6: i		
MR-CV30K4 (Note 1)	6: m/4: e		
MR-CV37K4 (Note 1)	4: e/2: n		
MR-CV45K4 (Note 1)	4: e/2: n		
MR-CV55K4 (Note 1)	2: n/1/0 :-		
MR-CV75K4 (Note 1)	1/0: j/-: -		
MR-CR55K (Note 1)	2 × 2/0: d (Note 4)/2 × 2/0: -		
MR-CR55K4 (Note 1)	2: c/1/0: -		

APPENDIX

Drive unit	75 °C/60 °C stranded wire [AWG] (Note 2)		
	L11/L21	L+/L-	U/V/W/⊕ (Note 3)
MR-J4-DU700 (Note 1)	14: g/14: g	Exclusive Bus Bar	8: o/6: m
MR-J4-DU900 (Note 1)			4: e/2: n
MR-J4-DU11K (Note 1)			4: e/2: n
MR-J4-DU15K (Note 1)			2: n/1/0: j
MR-J4-DU22K (Note 1)			1/0: j/-: -
MR-J4-DU30K (Note 1)			2/0: d/2/0: -
MR-J4-DU37K (Note 1)			2 × 2/0: d (Note 4)/-: -
MR-J4-DU700_4 (Note 1)			10: p/10: p
MR-J4-DU900_4 (Note 1)			8: o/6: m
MR-J4-DU11K_4 (Note 1)			8: o/6: m
MR-J4-DU15K_4 (Note 1)			6: m/6: m
MR-J4-DU22K_4 (Note 1)			4: e/2: n
MR-J4-DU30K_4 (Note 1)			3: f/2: f
MR-J4-DU37K_4 (Note 1)			2: f/1: c
MR-J4-DU45K_4 (Note 1)			1/0: d/1/0: -
MR-J4-DU55K_4 (Note 1)			1/0: d/2/0: -

- Note 1. To connect these models to a terminal block, be sure to use the screws that come with the terminal block.
2. Alphabets in the table indicate crimping tools. For crimp terminals and applicable tools, refer to Table fig. 2.
3. Select wire sizes depending on the rated output of the servo motors. The values in the table are sizes based on rated output of the servo amplifiers.
4. When the rated current is less than 175 A, 2/0: d can also be used.

Table app. 4 Recommended crimp terminal

Symbol	Servo amplifier-side crimp terminals		Manufacturer
	Crimp terminal (Note 2)	Applicable tool	
a	FVD5.5-10	YNT-1210S	JST (J.S.T. Mfg. Co., Ltd.)
b	FVD22-10	YF-1/E-4	
c (Note 1)	R38-10	YPT-60-21	
		YF-1/E-4	
d (Note 1)	R60-10	YPT-60-21	
		YF-1/E-4	
e	FVD22-8	YF-1/E-4	
f (Note 1)	R38-8	YPT-60-21	
		YF-1/E-4	
g	FVD2-4	YNT-1614	
h	FVD8-5	YF-1/E-4	
i	FVD14-5	YF-1/E-4	
j (Note 1)	60-S8	YF-1/E-4	
k (Note 1)	80-10	YF-1/E-4	
l	FVD5.5-5	YNT-1210S	
m	FVD14-8	YF-1/E-4	
n	FVD38-8	YF-1/E-4	
o	FVD8-8	YF-1/E-4	
p	FVD5.5-8	YNT-1210S	
q (Note 1)	22-S5	YF-1/E-4	

- Note 1. Coat the crimping part with an insulation tube.
2. Some crimp terminals may not be mounted depending on their sizes. Make sure to use the recommended ones or equivalent ones.

APPENDIX

(b) Selection example of MCCB and fuse

Use a fuse (T class) or the molded-case circuit breaker (UL 489 Listed MCCB) indicated in the table below. The T class fuses and molded-case circuit breakers in the table are selected examples based on rated I/O of the servo amplifiers. When you select a smaller capacity servo motor to connect it to the servo amplifier, you can also use smaller capacity T class fuses or molded-case circuit breaker than ones in the table. For selecting ones other than Class T fuses and molded-case circuit breakers below, refer to section 1.4.

Converter unit	Molded-case circuit breaker (240 V AC)	Fuse (300 V)
MR-CV11K	NF100-CVFU-60A (100 A frame 60 A)	80 A
MR-CV18K	NF100-CVFU-100A (100 A frame 100 A)	150 A
MR-CV30K	NF225-CVFU-150A (225 A frame 150 A)	225 A
MR-CV37K	NF225-CVFU-200A (225 A frame 200 A)	300 A
MR-CV45K	NF225-CWU-225A (225 A frame 225 A)	350 A
MR-CV55K	NF400-SKW-300A (400 A frame 300 A)	400 A
MR-CR55K	NF225-CWU-175A (225 A frame 175 A)	300 A

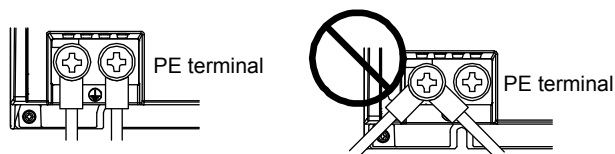
Converter unit	Molded-case circuit breaker (480 V AC)	Fuse (600 V)
MR-CV11K4	NF100-HRU-30A (100 A frame 30 A)	40 A
MR-CV18K4	NF100-HRU-50A (100 A frame 50 A)	80 A
MR-CV30K4	NF100-HRU-80A (100 A frame 80 A)	150 A
MR-CV37K4	NF100-HRU-100A (100 A frame 100 A)	150 A
MR-CV45K4	NF250-SVU-125A (250 A frame 125 A)	200 A
MR-CV55K4	NF250-SVU-150A (250 A frame 150 A)	225 A
MR-CV75K4	NF250-SVU-200A (250 A frame 200 A)	300 A
MR-CR55K4	NF125-SVU-125A (125 A frame 125 A)	200 A

(c) Power supply

This servo amplifier can be used on the condition of overvoltage category III set forth in IEC/EN 60664-1. For the interface power supply, use an external 24 V DC power supply with reinforced insulation on I/O terminals.

(d) Grounding

To prevent an electric shock, always connect the protective earth (PE) terminal (marked ⊕) of the servo amplifier to the protective earth (PE) of the cabinet. Do not connect two grounding cables to the same protective earth (PE) terminal. Always connect cables to the terminals one-to-one. This product can cause a DC current in the protective earthing conductor. Where a residual current-operated protective (RCD: earth-leakage current breaker) device is used for protection in case of direct or indirect contact, only an RCD of Type B is allowed on the supply side of this product.



APPENDIX

(2) EU compliance

The MR-J4 servo amplifiers are designed to comply with the following directions to meet requirements for mounting, using, and periodic technical inspections: Machinery directive (2006/42/EC), EMC directive (2014/30/EU), and Low-voltage directive (2014/35/EU).

(a) EMC requirement

MR-J4 servo amplifiers comply with category C3 in accordance with EN 61800-3. As for I/O wires (max. length 10 m. However, 3 m for STO cable for CN8.) and encoder cables (max. length 50 m), use shielded wires and ground the shields. Install an EMC filter and surge protector on the primary side of the servo amplifier. In addition, use a line noise filter for outputs of the servo amplifiers. The following shows recommended products.

EMC filter: Soshin Electric HF3000A-UN series, TF3000C-TX series, COSEL FTB series

Surge protector: Okaya Electric Industries RSPD series Line noise filter: Mitsubishi Electric FR-BIF

MR-J4 Series are not intended to be used on a low-voltage public network which supplies domestic premises; Radio frequency interference is expected if used on such a network. The installer shall provide a guide for Installation and use, including recommended mitigation devices. To avoid the risk of crosstalk to signal cables, the installation instructions shall either recommend that the power interface cable be segregated from signal cables.

(b) For Declaration of Conformity (DoC)

Hereby, MITSUBISHI ELECTRIC EUROPE B.V., declares that the servo amplifiers are in compliance with the necessary requirements and standards (2006/42/EC, 2014/30/EU and 2014/35/EU). For the copy of Declaration of Conformity, contact your local sales office.

(3) USA/Canada compliance

This servo amplifier is designed in compliance with UL 508C and CSA C22.2 No. 14.

(a) Installation

The minimum cabinet size is 150% of each MR-J4 servo amplifier's volume. Also, design the cabinet so that the ambient temperature in the cabinet is 55 °C or less. The servo amplifier must be installed in a metal cabinet. Additionally, mount the servo amplifier on a cabinet that the protective earth based on the standard of IEC/EN 60204-1 is correctly connected. For environment, the units should be used in open type (UL 50) and overvoltage category shown in table in app. 2.8. The servo amplifier needs to be installed at or below pollution degree 2. Use only copper wires or copper bus bars for wiring.

(b) Short-circuit current rating (SCCR)

Suitable For Use On A Circuit Capable Of Delivering Not More Than 100 kA rms Symmetrical Amperes, 500 Volts Maximum.

(c) Overload protection characteristics

The MR-J4 servo amplifiers have servo motor overload protective function. (It is set on the basis (full load current) of 120% rated current of the servo amplifier.)

(d) Over-temperature protection for motor

Motor Over temperature sensing is not provided by the drive.

Integral thermal protection(s) is necessary for motor and refer to chapter 4 for the proper connection.

APPENDIX

(e) Branch circuit protection

For installation in United States, branch circuit protection must be provided, in accordance with the National Electrical Code and any applicable local codes.

For installation in Canada, branch circuit protection must be provided, in accordance with the Canada Electrical Code and any applicable provincial codes.

(3) South Korea compliance (MR-CR55K(4) and 30 kW or more of MR-J4-DU)

This product complies with the Radio Wave Law (KC mark) Please note the following to use the product.

이 기기는 업무용 (A급) 전자파적합기기로서 판매자 또는 사용자는 이 점을 주의하시기 바라며, 가정외의 지역에서 사용하는 것을 목적으로 합니다.

(The product is for business use (Class A) and meets the electromagnetic compatibility requirements.

The seller and the user must note the above point, and use the product in a place except for home.)

In addition, use an EMC filter, surge protector, ferrite core, and line noise filter on the primary side for inputs. Use a ferrite core and line noise filter for outputs. Use a distance greater than 30 m between the product and third party sensitive radio communications.

App. 7.2.4 General cautions for safety protection and protective measures

Observe the following items to ensure proper use of the MR-J4 servo amplifiers.

- (1) For safety components and installing systems, only qualified personnel and professional engineers should perform.
- (2) When mounting, installing, and using the MR-J4 servo amplifier, always observe standards and directives applicable in the country.
- (3) The item about noises of the test notices in the manuals should be observed.

App. 7.2.5 Residual risk

- (1) Be sure that all safety related switches, relays, sensors, etc., meet the required safety standards.
- (2) Perform all risk assessments and safety level certification to the machine or the system as a whole.
- (3) If the upper and lower power modules in the servo amplifier are shorted and damaged simultaneously, the servo motor may make a half revolution at a maximum.
- (4) Only qualified personnel are authorized to install, start-up, repair or adjust the machines in which these components are installed. Only trained engineers should install and operate the equipment. (ISO 13849-1 Table F.1 No. 5)
- (5) Separate the wiring for safety observation function from other signal wirings. (ISO 13849-1 Table F.1 No. 1)
- (6) Protect the cables with appropriate ways (routing them in a cabinet, using a cable guard, etc.).
- (7) Keep the required clearance/creepage distance depending on voltage you use.

APPENDIX

App. 7.2.6 Disposal


Disposal of unusable or irreparable devices should always occur in accordance with the applicable country-specific waste disposal regulations. (Example: European Waste 16 02 14)

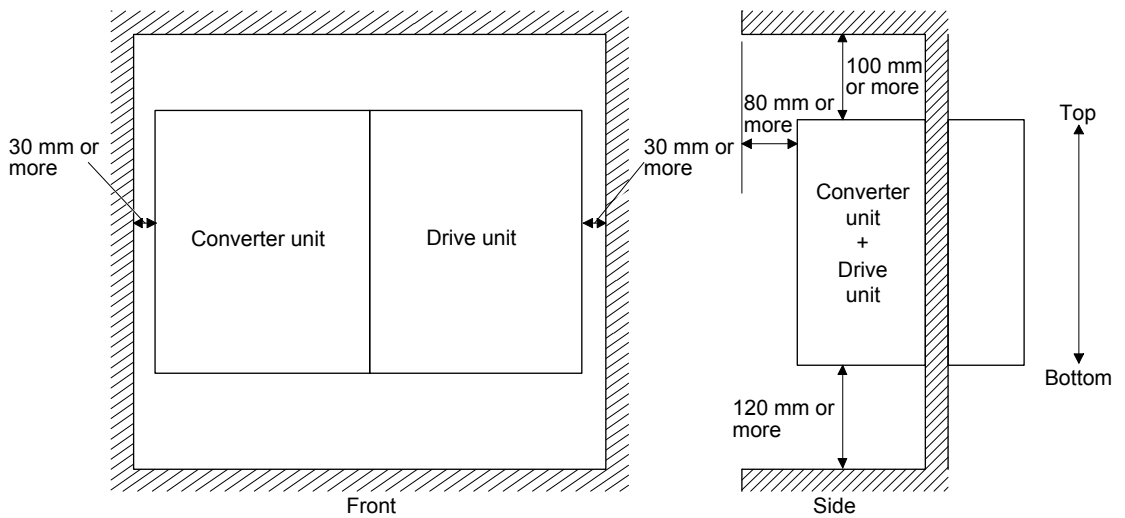
App. 7.2.7 Lithium battery transportation

To transport lithium batteries, take actions to comply with the instructions and regulations such as the United Nations (UN), the International Civil Aviation Organization (ICAO), and the International Maritime Organization (IMO).

The batteries (MR-BAT6V1SET, MR-BAT6V1, and MR-BAT6V1BJ) are assembled batteries from two batteries (lithium metal battery CR17335A) which are not subject to the dangerous goods (Class 9) of the UN Recommendations.

App. 7.3 Installation direction and clearances

 CAUTION	● The devices must be installed in the specified direction. Not doing so may cause a malfunction.
	● Mount the servo amplifier on a cabinet which meets IP54 in the correct vertical direction to maintain pollution degree 2.



APPENDIX

App. 7.4 Electrical Installation and configuration diagram



WARNING

- Turn off the molded-case circuit breaker (MCCB) to avoid electrical shocks or damages to the product before starting the installation or wiring.



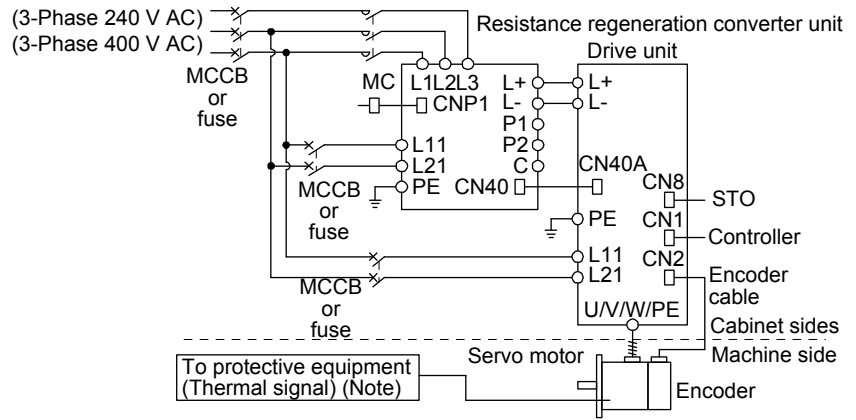
CAUTION

- Securely connect the cables in the specified method and tighten them with the specified torque. Otherwise, the servo motor may operate unexpectedly.
- The installation complies with IEC/EN 60204-1. The voltage supply to machines must be 20 ms or more of tolerance against instantaneous power failure as specified in IEC/EN 60204-1.
- Connecting a servo motor of the wrong axis to U, V, W, or CN2_ of the servo amplifier may cause a malfunction.

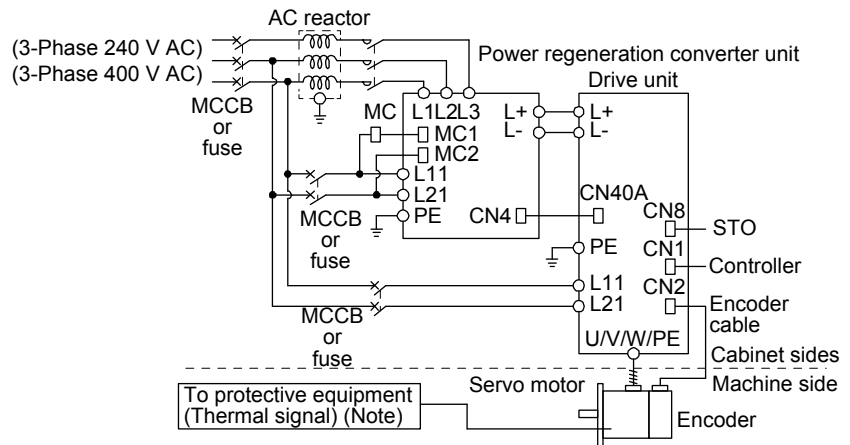
APPENDIX

The following shows representative configuration examples to conform to the IEC/EN/UL/CSA standards.

Connection with resistance regeneration converter unit



Connection with power regeneration converter unit



Note. Please use a thermal sensor, etc. for thermal protection of the servo motor.

The connectors described by rectangles are safely separated from the main circuits described by circles. The connected motors will be limited as follows.

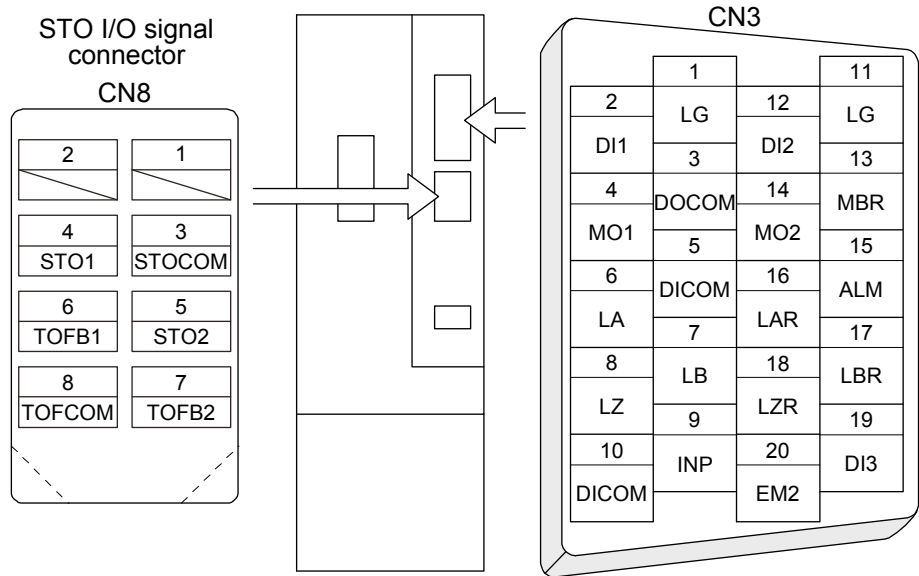
- (1) HG/HF/HC/HA series servo motors (Mfg.: Mitsubishi Electric)
- (2) Using a servo motor complied with IEC 60034-1 and Mitsubishi Electric encoder (OBA, OSA)

APPENDIX

App. 7.5 Signals

App. 7.5.1 Signal

The following shows MR-J4-DU30KB signals as a typical example.



App. 7.5.2 I/O device

Input device

Symbol	Device	Connector	Pin No.
EM2	Forced stop 2	CN3	20
STOCOM	Common terminal for input signals STO1/STO2	CN8	3
STO1	STO1 state input		4
STO2	STO2 state input		5

Output device


Symbol	Device	Connector	Pin No.
TOFCOM	Common terminal for monitor output signal in STO state	CN8	8
TOFB1	Monitor output signal in STO1 state		6
TOFB2	Monitor output signal in STO2 state		7

Power supply

Symbol	Device	Connector	Pin No.
DICOM	Digital I/F power supply input	CN3	5, 10
DOCOM	Digital I/F common		3
SD	Shield		Plate

APPENDIX

App. 7.6 Maintenance and service

 **WARNING** ● To avoid an electric shock, only qualified personnel should attempt inspections. For repair and parts replacement, contact your local sales office.

App. 7.6.1 Inspection items

It is recommended that the following points periodically be checked.

(1) Check for loose terminal block screws. Retighten any loose screws.

Drive unit/converter unit	Tightening torque: [N•m]														
	L1	L2	L3	P1	P2	C	L+	L-	L11	L21	U	V	W	PE	
MR-J4-DU700_/MR-J4-DU900_/ MR-J4-DU11K_/MR-J4-DU15K_/ MR-J4-DU22K_/MR-J4-DU700_4/ MR-J4-DU900_4/MR-J4-DU11K_4/ MR-J4-DU15K_4/MR-J4-DU22K_4/ MR-J4-DU30K_4/MR-J4-DU37K_4	/						3.0	1.2	6.0						
MR-J4-DU30K_/MR-J4-DU37K_/ MR-J4-DU45K_4/MR-J4-DU55K_4									/						12.0
MR-CV11K_/MR-CV18K_/MR-CV11K_4/ MR-CV18K_4	2.0		/						3.0	1.2	/				2.0
MR-CV30K_/MR-CV37K_/MR-CV45K_/ MR-CV30K_4/MR-CV37K_4/MR-CV45K_4/ MR-CV55K_4/MR-CV75K_4	6.0														6.0
MR-CV55K	12.0		/						3.0	1.2	/				6.0
MR-CR55K/MR-CR55K4	12.0														/

- (2) Check servo motor bearings, brake section, etc. for unusual noise.
- (3) Check the cables and the like for scratches or cracks. Perform periodic inspection according to operating conditions.
- (4) Check that the connectors are securely connected to the servo motor.
- (5) Check that the wires are not coming out from the connector.
- (6) Check for dust accumulation on the servo amplifier.
- (7) Check for unusual noise generated from the servo amplifier.
- (8) Check the servo motor shaft and coupling for connection.
- (9) Make sure that the emergency stop circuit operates properly such that an operation can be stopped immediately and a power is shut off by the emergency stop switch.

APPENDIX


App. 7.6.2 Parts having service life

Service life of the following parts is listed below. However, the service life varies depending on operating methods and environment. If any fault is found in the parts, they must be replaced immediately regardless of their service life. For parts replacement, please contact your local sales office.

Part name	Life guideline
Smoothing capacitor	(Note 3) 10 years
Relay	Number of power-on, forced stop and controller forced stop times: 100,000 times Number of on and off for STO: 100,000 times
Cooling fan	10,000 hours to 30,000 hours (2 years to 3 years)
(Note 1) Battery backup time	Approximately 20,000 hours (equipment power supply: off, ambient temperature: 20 °C)
(Note 2) Battery life	5 years from date of manufacture

- Note
1. The time is for using MR-J4 servo amplifier with a rotary servo motor using MR-BAT6V1SET or MR-BAT6V1BJ. For details and other battery backup time, refer to each servo amplifier instruction manual.
 2. Quality of the batteries degrades by the storage condition. The battery life is 5 years from the production date regardless of the connection status.
 3. The characteristic of smoothing capacitor is deteriorated due to ripple currents, etc. The life of the capacitor greatly depends on ambient temperature and operating conditions. The capacitor will be the end of its life in 10 years of continuous operation in air-conditioned environment (ambient temperature of 40 °C or less for use at the maximum 1000 m above sea level, 30 °C or less for over 1000 m to 2000 m).

App. 7.7 Transportation and storage



CAUTION

- Transport the products correctly according to their mass.
- Stacking in excess of the limited number of product packages is not allowed.
- Do not hold the front cover to transport the servo amplifier. Otherwise, it may drop.
- For detailed information on transportation and handling of the battery, refer to the servo amplifier instruction manual.
- Install the product in a load-bearing place of servo amplifier and servo motor in accordance with the instruction manual.
- Do not put excessive load on the machine.

When you keep or use it, please fulfill the following environment.

Item		Environment
Ambient temperature	Operation [°C]	0 to 55 Class 3K3 (IEC/EN 60721-3-3)
	Transportation (Note) [°C]	-20 to 65 Class 2K4 (IEC/EN 60721-3-2)
	Storage (Note) [°C]	-20 to 65 Class 1K4 (IEC/EN 60721-3-1)
Ambient humidity	Operation, transportation, storage	5 %RH to 90 %RH
Vibration resistance	Test condition	10 Hz to 57 Hz with constant amplitude of 0.075 mm 57 Hz to 150 Hz with constant acceleration of 9.8 m/s ² to IEC/EN 61800-5-1 (Test Fc of IEC 60068-2-6)
	Operation	5.9 m/s ²
	Transportation (Note)	Class 2M3 (IEC/EN 60721-3-2)
	Storage	Class 1M2 (IEC/EN 60721-3-2)
Pollution degree		2
IP rating		IP20 (IEC/EN 60529), Terminal block IP00 Open type (UL 50)
Altitude	Operation, storage	Max. 2000 m above sea level
	Transportation	Max. 10000 m above sea level

Note. In regular transport packaging

APPENDIX

App. 7.8 Technical data

App. 7.8.1 Converter unit

Item		MR_														
		CV_							CV_							
		55K	11K	18K	30K	37K	45K	55K	55K4	11K4	18K4	30K4	37K4	45K4	55K4	75K4
Output	Rated voltage	270 V DC to 324 V DC							513 V DC to 648 V DC							
	Rated current [A]	215.9	41	76	144	164	198	238	113.8	21	38	72	82	99	119	150
Power supply	Main circuit (line voltage)	Voltage, Frequency	3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz							3-phase 380 V AC to 480 V AC, 50 Hz/60 Hz						
		Current [A]	191.3	35	65	107	121	148	200	100.7	18	35	61	70	85	106
	Control circuit (line voltage)	1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz, 0.3 A							1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz, 0.2 A							
	Interface (SELV)	24 V DC \pm 10% (required current capacity: MR-CR_, 150 mA; MR-CV_, 350 mA)														
Pollution degree		2 (IEC/EN 60664-1)														
Overvoltage category		3-phase 200 V AC/400 V AC: III (IEC/EN 60664-1)														
Protective class		I (IEC/EN 61800-5-1)														
Short-circuit current rating (SCCR)		100 kA														

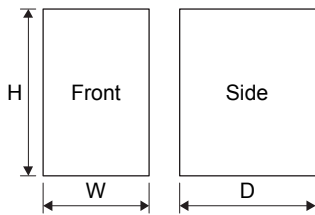
App. 7.8.2 Drive unit

Item		MR-J4-DU_														
		700_	900_	11K_	15K_	22K_	30K_	37K_	700_4	900_4	11K_4	15K_4	22K_4	30K_4	37K_4	45K_4
Output	Rated voltage	3-phase 170 V AC, 360 Hz							3-phase 323 V AC, 360 Hz							
	Rated current [A]	37	54	68	87	126	174	204	17	25	32	41	63	87	102	131
Power supply	Main circuit	The main circuit power of the drive unit is supplied by the converter unit.														
	Control circuit (line voltage)	1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz, 0.3 A							1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz, 0.2 A							
	Interface (SELV)	24 V DC \pm 10% (required current capacity: MR-J4-DU_A_, 500 mA; MR-J4-DU_B_, 300 mA)														
Control method		Sine-wave PWM control, current control method														
Safety observation function (STO) IEC/EN 61800-5-2 (Note)		EN ISO 13849-1 category 3 PL e, IEC 61508 SIL 3, EN 62061 SIL CL 3, and EN 61800-5-2														
Mean time to dangerous failure		MTTFd \geq 100 [years] (314a)														
Effectiveness of fault monitoring of a system or subsystem		DC = Medium, 97.6 [%]														
Average probability of dangerous failures per hour		PFH = 6.4×10^{-9} [1/h]														
Mission time		TM = 20 [years]														
Response performance		8 ms or less (STO input off \rightarrow energy shut off)														
Pollution degree		2 (IEC/EN 60664-1)														
Overvoltage category		3-phase 200 V AC/400 V AC: III (IEC/EN 60664-1)														
Protective class		I (IEC/EN 61800-5-1)														
Short-circuit current rating (SCCR)		100 kA														

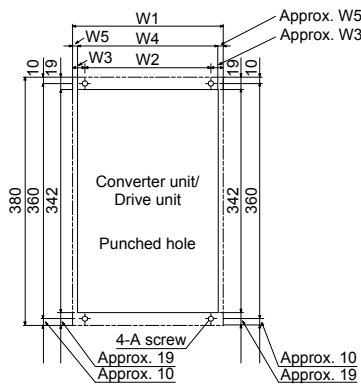
Note. Servo amplifiers manufactured in August 2015 or later comply with SIL 3 requirements.

APPENDIX

App. 7.8.3 Dimensions/mounting hole process drawing



Converter unit/drive unit	Variable dimensions [mm]			Mass [kg]
	W	H	D	
MR-CR55K/MR-CR55K4	300	380	300	22
MR-CV11K/MR-CV18K/ MR-CV11K4/MR-CV18K4	90	380	270	7.0
MR-CV30K/MR-CV37K/MR-CV45K/ MR-CV30K4/MR-CV37K4/MR-CV45K4	150	380	300	10.7
MR-CV55K/MR-CV55K4/MR-CV75K4	300	380	300	26.5
MR-J4-DU700_/MR-J4-DU900_ MR-J4-DU11K_/MR-J4-DU700_4/ MR-J4-DU900_4/MR-J4-DU11K_4	150	380	300	9.9
MR-J4-DU15K_/MR-J4-DU22K_ MR-J4-DU15K_4_/MR-J4-DU22K_4	240	380	300	15.2
MR-J4-DU30K_/MR-J4-DU37K_	300	380	300	21
MR-J4-DU30K_4/MR-J4-DU37K_4	240	380	300	16
MR-J4-DU45K_4/MR-J4-DU55K_4	300	380	300	19



Converter unit/Drive unit	Variable dimensions [mm]					Screw size A
	W1	W2	W3	W4	W5	
MR-CR55K/MR-CR55K4/ MR-J4-DU30K_/MR-J4-DU37K_ MR-J4-DU45K_4/MR-J4-DU55K_4	300	260	20	281	9.5	M6
MR-CV11K/MR-CV18K/MR-CV11K4/ MR-CV18K4	90	-	45	82	4	M5
MR-CV30K/MR-CV37K/MR-CV45K/ MR-CV30K4/MR-CV37K4/ MR-CV45K4/MR-J4-DU700_ MR-J4-DU900_/MR-J4-DU11K_ MR-J4-DU700_4/MR-J4-DU900_4/ MR-J4-DU11K_4	150	60	45	142	4	M5
MR-CV55K/MR-CV55K4/MR-CV75K4	300	180	60	282	9	M5
MR-J4-DU15K_/MR-J4-DU22K_ MR-J4-DU15K_4/MR-J4-DU22K_4/ MR-J4-DU30K_4/MR-J4-DU37K_4	240	120	60	222	9	M5

App. 7.9 Check list for user documentation



MR-CV/MR-CR/MR-J4-DU installation checklist for manufacturer/installer

The following items must be satisfied by the initial test operation at least. The manufacturer/installer must be responsible for checking the standards in the items.

Maintain and keep this checklist with related documents of machines to use this for periodic inspection.

1. Is it based on directive/standard applied to the machine? Yes [], No []
2. Is directive/standard contained in Declaration of Conformity (DoC)? Yes [], No []
3. Does the protection instrument conform to the category required? Yes [], No []
4. Are electric shock protective measures (protective class) effective? Yes [], No []
5. Is the STO function checked (test of all the shut-off wiring)? Yes [], No []

Checking the items will not be instead of the first test operation or periodic inspection by professional engineers.

APPENDIX

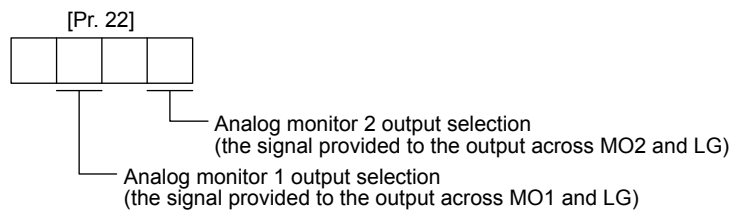
App. 8 Analog monitor

POINT	<ul style="list-style-type: none"> ● A voltage of analog monitor output may be irregular at power-on. ● App. 6 explains when the MR-J4-_B_-RJ020 servo amplifier is in the J2S compatibility mode.
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The servo status can be outputted to two channels in terms of voltage.

App. 8.1 Setting

Change the following digits of [Pr. 22].



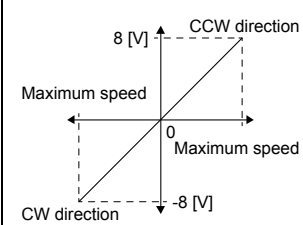
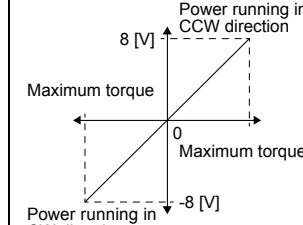
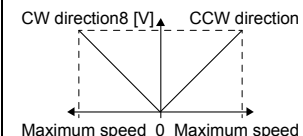
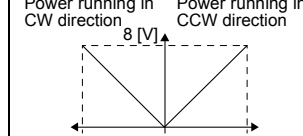
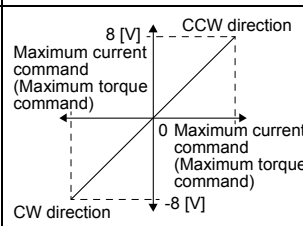
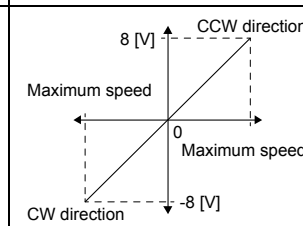
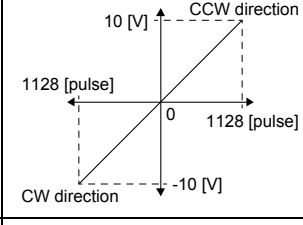
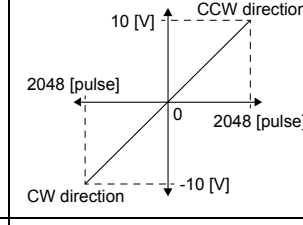
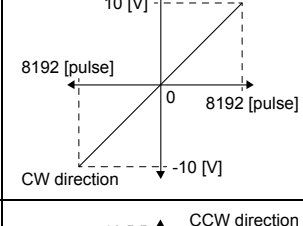
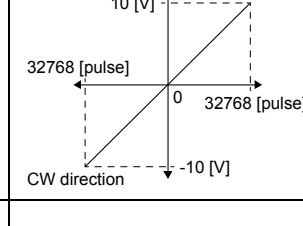
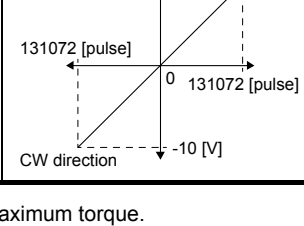
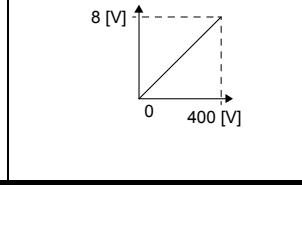
[Pr. 27] and [Pr. 28] can be used to set the offset voltages to the analog output voltages. Setting value is -999 mV to 999 mV.

Parameter	Description	Setting range [mV]
27	This is used to set the offset voltage of MO1 (Analog monitor 1).	-999 to 999
28	This is used to set the offset voltage of MO2 (Analog monitor 2).	

APPENDIX

App. 8.2 Setting

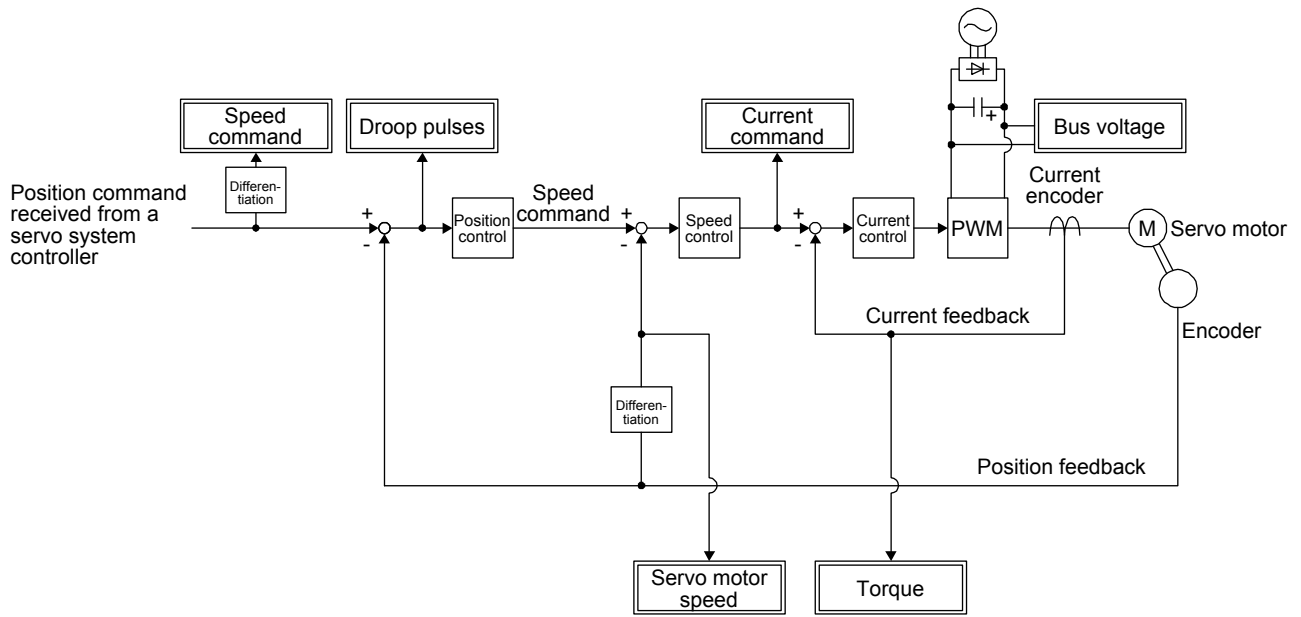
The servo amplifier is factory-set to output the servo motor speed to MO1 (Analog monitor 1) and the torque to MO2 (Analog monitor 2). The setting can be changed as listed below by setting the [Pr. 22] value. Refer to (3) for the detection point.

Setting value	Output item	Description	Setting value	Output item	Description
0	Servo motor speed		1	Torque (Note 1, 4)	
2	Servo motor speed		3	Torque (Note 1, 4)	
4	Current command (Note 4)		5	Speed command	
6	Droop pulses (Note 2) (± 10 V/1128 pulses)		7	Droop pulses (Note 2) (± 10 V/2048 pulses)	
8	Droop pulses (Note 2) (± 10 V/8192 pulses)		9	Droop pulses (Note 2) (± 10 V/32768 pulses)	
A	Droop pulses (Note 2) (± 10 V/131072 pulses)		B	Bus voltage (Note 3)	

- Note
1. 8 V is outputted at the maximum torque.
 2. Encoder pulse unit
 3. For 400 V class servo amplifier, the bus voltage becomes $+8$ V/800 V.
 4. For details on the value of the maximum current command (maximum torque) for ± 8 V, refer to app. 8.4.

APPENDIX

App. 8.3 Analog monitor block diagram



APPENDIX

App. 8.4 Maximum current command (maximum torque) for analog monitor ± 8 V Values of the maximum current command (maximum torque) when the analog monitor is ± 8 V are listed.

The current command (torque) outputs the maximum current command (maximum torque) at ± 8 V. The maximum current command (maximum torque) may not match the rated current/maximum current ratio since it is created from the torque current in the servo amplifier.

App. 8.4.1 Rotary servo motor

(1) 200 V/100 V class

Servo motor		Servo amplifier/drive unit	Maximum current command (maximum torque) [%]
HG-KR series	HG-KR053	MR-J4-10B-RJ020/MR-J4-10B1-RJ020	370
	HG-KR13	MR-J4-10B-RJ020/MR-J4-10B1-RJ020	373
	HG-KR23	MR-J4-20B-RJ020/MR-J4-20B1-RJ020	387
	HG-KR43	MR-J4-40B-RJ020/MR-J4-40B1-RJ020	383
	HG-KR73	MR-J4-70B-RJ020	367
HG-MR series	HG-MR053	MR-J4-10B-RJ020/MR-J4-10B1-RJ020	342
	HG-MR13	MR-J4-10B-RJ020/MR-J4-10B1-RJ020	336
	HG-MR23	MR-J4-20B-RJ020/MR-J4-20B1-RJ020	396
	HG-MR43	MR-J4-40B-RJ020/MR-J4-40B1-RJ020	361
	HG-MR73	MR-J4-70B-RJ020	345
HG-SR 1000 r/min series	HG-SR51	MR-J4-60B-RJ020	311
	HG-SR81	MR-J4-100B-RJ020	329
	HG-SR121	MR-J4-200B-RJ020	353
	HG-SR201	MR-J4-200B-RJ020	334
	HG-SR301	MR-J4-350B-RJ020	366
	HG-SR421	MR-J4-500B-RJ020	347
HG-SR 2000 r/min series	HG-SR52	MR-J4-60B-RJ020	302
	HG-SR102	MR-J4-100B-RJ020	310
	HG-SR152	MR-J4-200B-RJ020	320
	HG-SR202	MR-J4-200B-RJ020	327
	HG-SR352	MR-J4-350B-RJ020	332
	HG-SR502	MR-J4-500B-RJ020	341
	HG-SR702	MR-J4-700B-RJ020	336
HG-UR series	HG-UR72	MR-J4-70B-RJ020	355
	HG-UR152	MR-J4-200B-RJ020	340
	HG-UR202	MR-J4-350B-RJ020	350
	HG-UR352	MR-J4-500B-RJ020	320
	HG-UR502	MR-J4-500B-RJ020	330
HG-RR series	HG-RR103	MR-J4-200B-RJ020	300
	HG-RR153	MR-J4-200B-RJ020	250
	HG-RR203	MR-J4-350B-RJ020	290
	HG-RR353	MR-J4-500B-RJ020	270
	HG-RR503	MR-J4-500B-RJ020	270
HG-JR 1000 r/min series	HG-JR601	MR-J4-700B-RJ020	337
	HG-JR801	MR-J4-11KB-RJ020	366
	HG-JR12K1	MR-J4-11KB-RJ020	346
	HG-JR15K1	MR-J4-15KB-RJ020	339
	HG-JR20K1	MR-J4-22KB-RJ020	337
	HG-JR25K1	MR-J4-22KB-RJ020	330
	HG-JR30K1	MR-J4-DU30KB-RJ020	330
	HG-JR37K1	MR-J4-DU37KB-RJ020	330

APPENDIX

Servo motor		Servo amplifier/drive unit	Maximum current command (maximum torque) [%]
HG-JR 1500 r/min series	HG-JR701M	MR-J4-700B-RJ020	326
	HG-JR11K1M	MR-J4-11KB-RJ020	335
	HG-JR15K1M	MR-J4-15KB-RJ020	334
	HG-JR22K1M	MR-J4-22KB-RJ020	317
	HG-JR30K1M	MR-J4-DU30KB-RJ020	342
	HG-JR37K1M	MR-J4-DU37KB-RJ020	365
HG-JR 3000 r/min series	HG-JR53	MR-J4-60B-RJ020	341
		MR-J4-100B-RJ020	460
	HG-JR73	MR-J4-70B-RJ020	331
		MR-J4-200B-RJ020	460
	HG-JR103	MR-J4-100B-RJ020	341
		MR-J4-200B-RJ020	460
	HG-JR153	MR-J4-200B-RJ020	320
		MR-J4-350B-RJ020	460
	HG-JR203	MR-J4-200B-RJ020	320
		MR-J4-350B-RJ020	460
	HG-JR353	MR-J4-350B-RJ020	307
		MR-J4-500B-RJ020	464
	HG-JR503	MR-J4-500B-RJ020	342
		MR-J4-700B-RJ020	430
HG-JR703	MR-J4-700B-RJ020	341	
HG-JR903	MR-J4-11KB-RJ020	352	

APPENDIX

(2) 400 V class

Servo motor		Servo amplifier/drive unit	Maximum current command (maximum torque) [%]
HG-SR 2000 r/min series	HG-SR524	MR-J4-60B4-RJ020	313
	HG-SR1024	MR-J4-100B4-RJ020	322
	HG-SR1524	MR-J4-200B4-RJ020	330
	HG-SR2024	MR-J4-200B4-RJ020	327
	HG-SR3524	MR-J4-350B4-RJ020	336
	HG-SR5024	MR-J4-500B4-RJ020	336
	HG-SR7024	MR-J4-700B4-RJ020	346
HG-JR 1000 r/min series	HG-JR6014	MR-J4-700B4-RJ020	337
	HG-JR8014	MR-J4-11KB4-RJ020	336
	HG-JR12K14	MR-J4-11KB4-RJ020	346
	HG-JR15K14	MR-J4-15KB4-RJ020	335
	HG-JR20K14	MR-J4-22KB4-RJ020	341
	HG-JR25K14	MR-J4-22KB4-RJ020	337
	HG-JR30K14	MR-J4-DU30KB4-RJ020	330
	HG-JR37K14	MR-J4-DU37KB4-RJ020	330
HG-JR 1500 r/min series	HG-JR701M4	MR-J4-700B4-RJ020	329
	HG-JR11K1M4	MR-J4-11KB4-RJ020	338
	HG-JR15K1M4	MR-J4-15KB4-RJ020	338
	HG-JR22K1M4	MR-J4-22KB4-RJ020	342
	HG-JR30K1M4	MR-J4-DU30KB4-RJ020	335
	HG-JR37K1M4	MR-J4-DU37KB4-RJ020	323
	HG-JR45K1M4	MR-J4-DU45KB4-RJ020	344
	HG-JR55K1M4	MR-J4-DU55KB4-RJ020	321
HG-JR 3000 r/min series	HG-JR534	MR-J4-60B4-RJ020	320
		MR-J4-100B4-RJ020	460
	HG-JR734	MR-J4-100B4-RJ020	320
		MR-J4-200B4-RJ020	459
	HG-JR1034	MR-J4-100B4-RJ020	320
		MR-J4-200B4-RJ020	459
	HG-JR1534	MR-J4-200B4-RJ020	320
		MR-J4-350B4-RJ020	459
	HG-JR2034	MR-J4-200B4-RJ020	320
		MR-J4-350B4-RJ020	459
	HG-JR3534	MR-J4-350B4-RJ020	320
		MR-J4-500B4-RJ020	470
	HG-JR5034	MR-J4-500B4-RJ020	320
		MR-J4-700B4-RJ020	413
HG-JR7034	MR-J4-700B4-RJ020	337	
HG-JR9034	MR-J4-11KB4-RJ020	336	

APPENDIX

App. 8.4.2 HC series/HA series servo motor

(1) 200 V/100 V class

Servo motor		Servo amplifier/drive unit	Maximum current command (maximum torque) [%]
HC-KFS series	HC-KFS053	MR-J4-10B-RJ020/MR-J4-10B1-RJ020	321
	HC-KFS13	MR-J4-10B-RJ020/MR-J4-10B1-RJ020	320
	HC-KFS23	MR-J4-20B-RJ020/MR-J4-20B1-RJ020	320
	HC-KFS43	MR-J4-40B-RJ020/MR-J4-40B1-RJ020	320
	HC-KFS73	MR-J4-70B-RJ020	320
	HC-KFS46	MR-J4-70B-RJ020	480
	HC-KFS410	MR-J4-70B-RJ020	530
HC-MFS series	HC-MFS053	MR-J4-10B-RJ020/MR-J4-10B1-RJ020	336
	HC-MFS13	MR-J4-10B-RJ020/MR-J4-10B1-RJ020	331
	HC-MFS23	MR-J4-20B-RJ020/MR-J4-20B1-RJ020	350
	HC-MFS43	MR-J4-40B-RJ020/MR-J4-40B1-RJ020	340
	HC-MFS73	MR-J4-70B-RJ020	350
HC-SFS 1000 r/min series	HC-SFS81	MR-J4-100B-RJ020	320
	HC-SFS121	MR-J4-200B-RJ020	330
	HC-SFS201	MR-J4-200B-RJ020	320
	HC-SFS301	MR-J4-350B-RJ020	320
HC-SFS 2000 r/min series	HC-SFS52	MR-J4-60B-RJ020	300
	HC-SFS102	MR-J4-100B-RJ020	300
	HC-SFS152	MR-J4-200B-RJ020	300
	HC-SFS202	MR-J4-200B-RJ020	300
	HC-SFS352	MR-J4-350B-RJ020	300
	HC-SFS502	MR-J4-500B-RJ020	320
	HC-SFS702	MR-J4-700B-RJ020	320
HC-SFS 3000 r/min series	HC-SFS53	MR-J4-60B-RJ020	320
	HC-SFS103	MR-J4-100B-RJ020	320
	HC-SFS153	MR-J4-200B-RJ020	320
	HC-SFS203	MR-J4-200B-RJ020	320
	HC-SFS353	MR-J4-350B-RJ020	320
HC-RFS series	HC-RFS103	MR-J4-200B-RJ020	300
	HC-RFS153	MR-J4-200B-RJ020	250
	HC-RFS203	MR-J4-350B-RJ020	290
	HC-RFS353	MR-J4-500B-RJ020	270
	HC-RFS503	MR-J4-500B-RJ020	270
HC-UFS 2000 r/min series	HC-UFS72	MR-J4-70B-RJ020	355
	HC-UFS152	MR-J4-200B-RJ020	340
	HC-UFS202	MR-J4-350B-RJ020	350
	HC-UFS352	MR-J4-500B-RJ020	320
	HC-UFS502	MR-J4-500B-RJ020	330
HC-UFS 3000 r/min series	HC-UFS13	MR-J4-10B-RJ020	330
	HC-UFS23	MR-J4-20B-RJ020	330
	HC-UFS43	MR-J4-40B-RJ020	330
	HC-UFS73	MR-J4-70B-RJ020	300

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	Servo motor	Servo amplifier/drive unit	Maximum current command (maximum torque) [%]
HA-LFS 1000 r/min series	HA-LFS601	MR-J4-700B-RJ020	(Note)
	HA-LFS801	MR-J4-11KB-RJ020	(Note)
	HA-LFS12K1	MR-J4-11KB-RJ020	(Note)
	HA-LFS15K1	MR-J4-15KB-RJ020	(Note)
	HA-LFS20K1	MR-J4-22KB-RJ020	(Note)
	HA-LFS25K1	MR-J4-22KB-RJ020	(Note)
	HA-LFS30K1	MR-J4-DU30KB-RJ020	(Note)
	HA-LFS37K1	MR-J4-DU37KB-RJ020	(Note)
HA-LFS 1500 r/min series	HA-LFS701M	MR-J4-700B-RJ020	(Note)
	HA-LFS11K1M	MR-J4-11KB-RJ020	(Note)
	HA-LFS15K1M	MR-J4-15KB-RJ020	(Note)
	HA-LFS22K1M	MR-J4-22KB-RJ020	(Note)
	HA-LFS30K1M	MR-J4-DU30KB-RJ020	(Note)
	HA-LFS37K1M	MR-J4-DU37KB-RJ020	(Note)
HA-LFS 2000 r/min series	HA-LFS502	MR-J4-500B-RJ020	348
	HA-LFS702	MR-J4-700B-RJ020	326
	HA-LFS11K2	MR-J4-11KB-RJ020	300
	HA-LFS15K2	MR-J4-15KB-RJ020	320
	HA-LFS22K2	MR-J4-22KB-RJ020	270
	HA-LFS30K2	MR-J4-DU30KB-RJ020	280
	HA-LFS37K2	MR-J4-DU37KB-RJ020	275
HC-LFS series	HC-LFS52	MR-J4-60B-RJ020	350
	HC-LFS102	MR-J4-100B-RJ020	327
	HC-LFS152	MR-J4-200B-RJ020	334
	HC-LFS202	MR-J4-350B-RJ020	344
	HC-LFS302	MR-J4-500B-RJ020	344

Note. When you use this servo motor, please contact your local sales office.

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(2) 400 V class

Servo motor		Servo amplifier/drive unit	Maximum current command (maximum torque) [%]
HC-SFS series	HC-SFS524	MR-J4-60B4-RJ020	320
	HC-SFS1024	MR-J4-100B4-RJ020	320
	HC-SFS1524	MR-J4-200B4-RJ020	320
	HC-SFS2024	MR-J4-200B4-RJ020	320
	HC-SFS3524	MR-J4-350B4-RJ020	320
	HC-SFS5024	MR-J4-500B4-RJ020	320
	HC-SFS7024	MR-J4-700B4-RJ020	320
HA-LFS 1000 r/min series	HA-LFS6014	MR-J4-700B4-RJ020	(Note)
	HA-LFS8014	MR-J4-11KB4-RJ020	(Note)
	HA-LFS12K14	MR-J4-11KB4-RJ020	(Note)
	HA-LFS15K14	MR-J4-15KB4-RJ020	(Note)
	HA-LFS20K14	MR-J4-22KB4-RJ020	(Note)
	HA-LFS25K14	MR-J4-22KB4-RJ020	(Note)
	HA-LFS30K14	MR-J4-DU30KB4-RJ020	(Note)
HA-LFS 1500 r/min series	HA-LFS37K14	MR-J4-DU37KB4-RJ020	(Note)
	HA-LFS701M4	MR-J4-700B4-RJ020	(Note)
	HA-LFS11K1M4	MR-J4-11KB4-RJ020	(Note)
	HA-LFS15K1M4	MR-J4-15KB4-RJ020	(Note)
	HA-LFS22K1M4	MR-J4-22KB4-RJ020	(Note)
	HA-LFS30K1M4	MR-J4-DU30KB4-RJ020	(Note)
	HA-LFS37K1M4	MR-J4-DU37KB4-RJ020	(Note)
HA-LFS 2000 r/min series	HA-LFS45K1M4	MR-J4-DU45KB4-RJ020	(Note)
	HA-LFS50K1M4	MR-J4-DU55KB4-RJ020	(Note)
	HA-LFS11K24	MR-J4-11KB4-RJ020	(Note)
	HA-LFS15K24	MR-J4-15KB4-RJ020	(Note)
	HA-LFS22K24	MR-J4-22KB4-RJ020	(Note)
	HA-LFS30K24	MR-J4-DU30KB4-RJ020	278
	HA-LFS37K24	MR-J4-DU37KB4-RJ020	268
HA-LFS45K24	MR-J4-DU45KB4-RJ020	268	
HA-LFS55K24	MR-J4-DU55KB4-RJ020	268	

Note. When you use this servo motor, please contact your local sales office.

APPENDIX

App. 9 Special specification

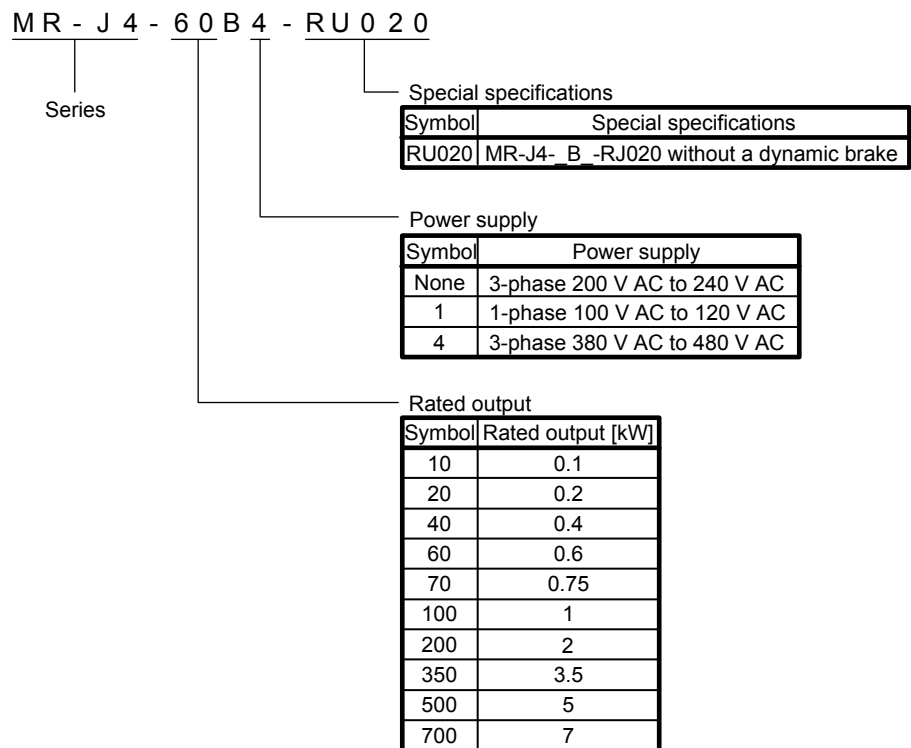
App. 9.1 Amplifier without dynamic brake

App. 9.1.1 Summary

This section explains servo amplifiers without dynamic brakes. Items not given in this section will be the same as MR-J4-_B_-RJ020.

App. 9.1.2 Model

The following describes what each block of a model name indicates. Not all combinations of the symbols are available.



App. 9.1.3 Specifications

The dynamic brake built-in the 7 kW or lower servo amplifier is removed.

Take safety measures such as making another circuit in case of an emergency stop, alarm, and servo motor stop at power supply shut-off.

When the following servo motors are used, the electronic dynamic brake can start at an alarm occurrence.

Series	Servo motor
HG-KR	HG-KR053/HG-KR13/HG-KR23/HG-KR43
HG-MR	HG-MR053/HG-MR13/HG-MR23/HG-MR43
HG-SR	HG-SR51/HG-SR52

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Setting the following parameter disables the electronic dynamic brake.

(1) At J2S compatibility mode

Servo amplifier	Parameter	Setting value
MR-J4-_B_-RU020	[Pr. 56]	2 ___

(2) At J4 mode

Servo amplifier	Parameter	Setting value
MR-J4-_B_-RU020	[Pr. PF06]	___2

Additionally, when [Pr. PA04] is "2 ___" (initial value) for an MR-J4-_B_-RU020 in J4 mode, an alarm may trigger the forced stop deceleration. Setting "0 ___" in [Pr. PA04] disables the forced stop deceleration.

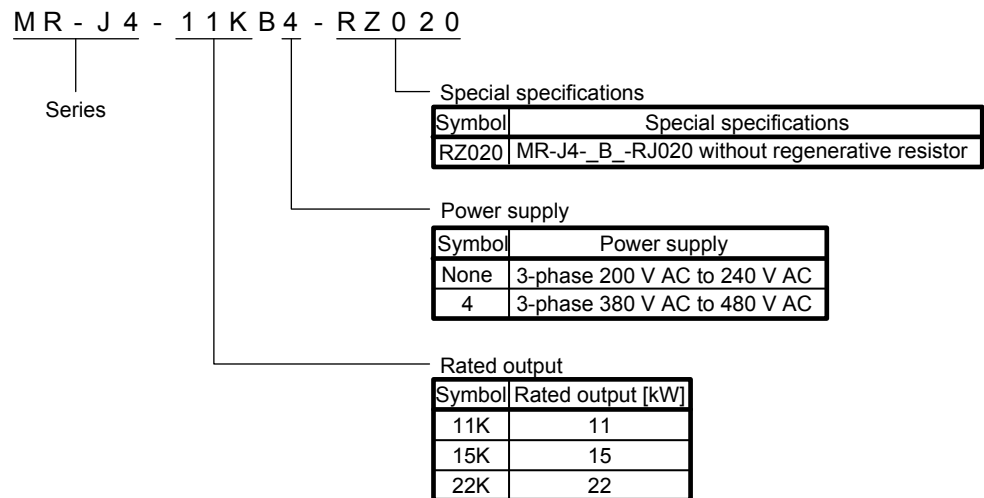
App. 9.2 Without regenerative resistor

App. 9.2.1 Summary

This section explains servo amplifiers without regenerative resistors. Items not given in this section will be the same as MR-J4-_B_-RJ020.

App. 9.2.2 Model

The following describes what each block of a model name indicates. Not all combinations of the symbols are available.



App. 9.2.3 Specifications

These are servo amplifiers of 11 kW to 22 kW that does not use a regenerative resistor as standard accessory. When using any of these servo amplifiers, always use the MR-RB5R, MR-RB9F, MR-RB9T, MR-RB5K-4 or MR-RB6K-4 regenerative option.

APPENDIX

App. 10 Setting of added parameters for MR-J4-_B_-RJ020 servo amplifier

The following explains the setting procedures of parameters added for the MR-J4-_B_-RJ020 servo amplifier (at J2S compatibility mode) using a motion controller.

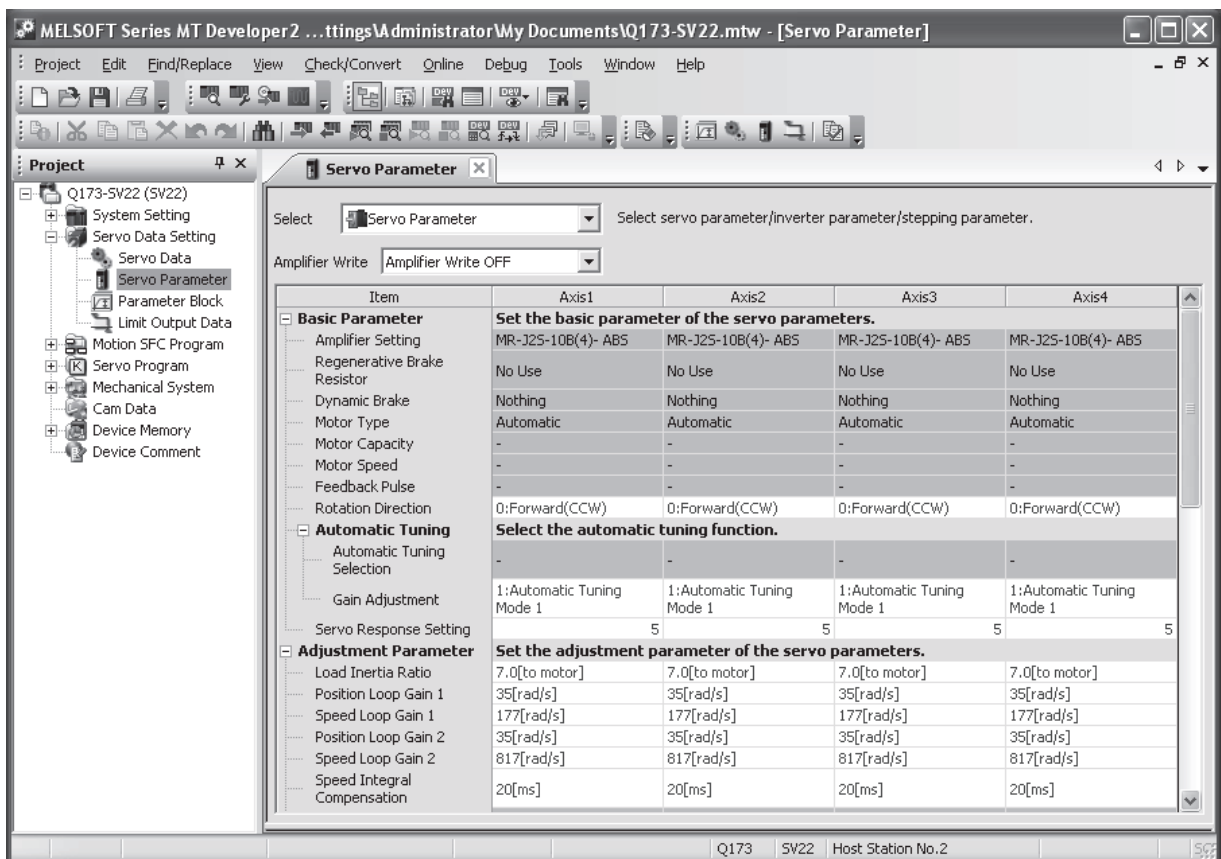
App. 10.1 Combination of target motion controllers and peripheral software

Series	Motion controller model	Peripheral software for motion controller
Q series	Q172CPU(N) Q173CPU(N)	MELSOFT MT Works2 (SW1DNC-MTW2-E) MT Developer (SW6RNC-GSVE)
A series	A171SHCPU(N) A172SHCPU(N) A173UHCPU A273UHCPU	SW3RNC-GSVE

App. 10.2 Parameter setting procedure

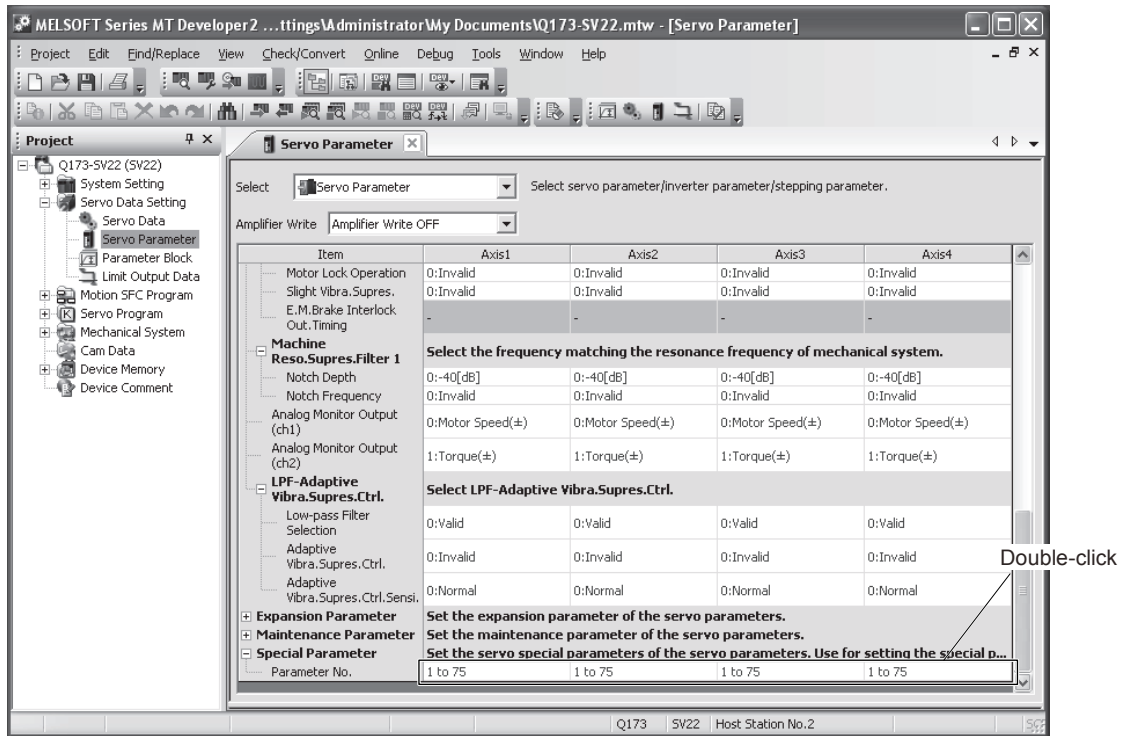
App. 10.2.1 MELSOFT MT Works2

(1) Open the "Servo Parameter" window.

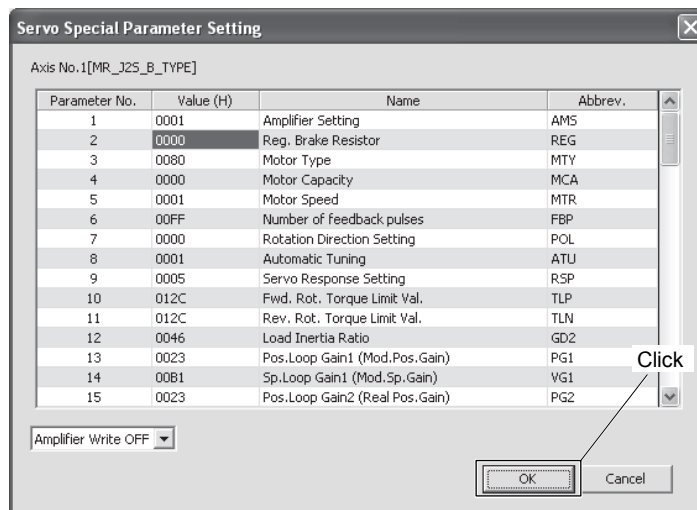


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- (2) To display the "Servo Special Parameter Setting" dialog box, double-click the "1 to 75" setting cell of "Parameter No." of special parameter.



- (3) Change any setting values of parameters.
To enable the settings, change relevant parameters and click "OK".

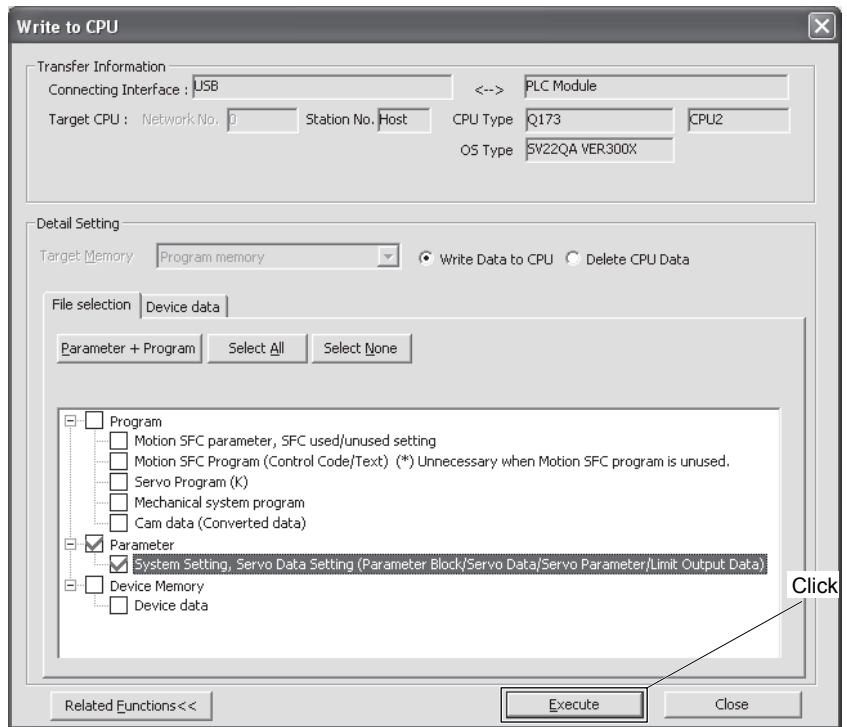


The following shows changing examples of parameter settings.

- (a) Change of [Pr. 2 Reg. Brake Resistor] (hexadecimal parameter)
When changing the setting value to "0020", input "0020" directly.
- (b) Change of [Pr. 12 Load Inertia Ratio] (decimal parameter)
When changing the setting value to "7.0", input "0046", the value "70" converted to hexadecimal.
- (c) Change of [Pr. 39 Electronic dynamic brake operating time] (decimal parameter)
When changing the setting value to "10000", input "2710", the value "10000" converted to hexadecimal.

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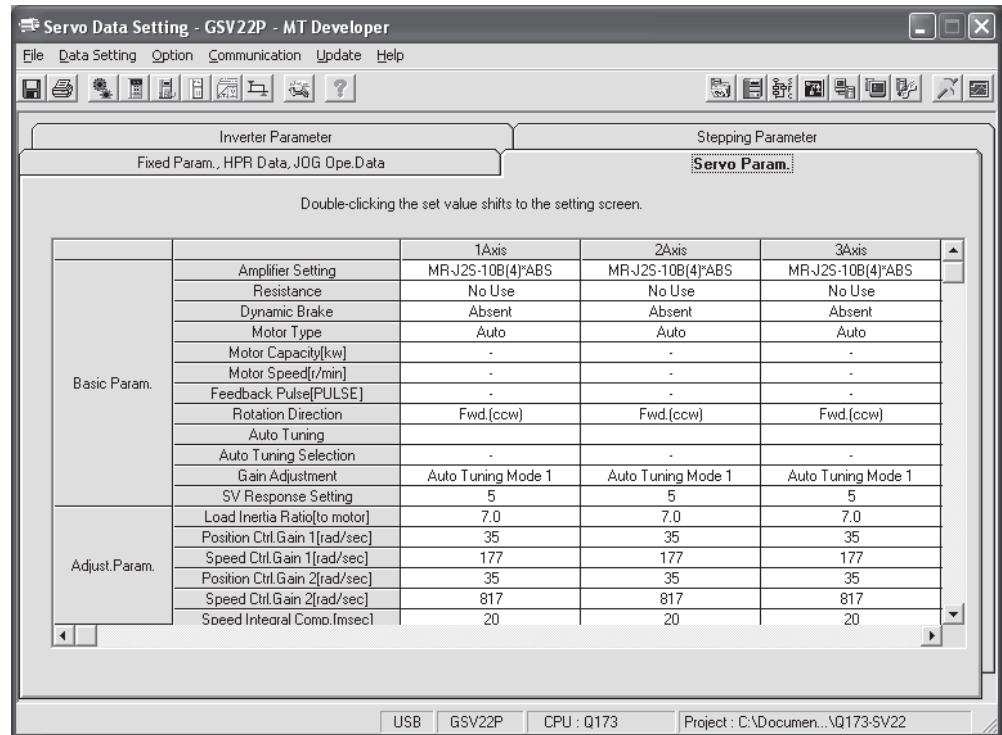
(4) Write the changed parameter with communication. Clicking "Execute" will start writing.



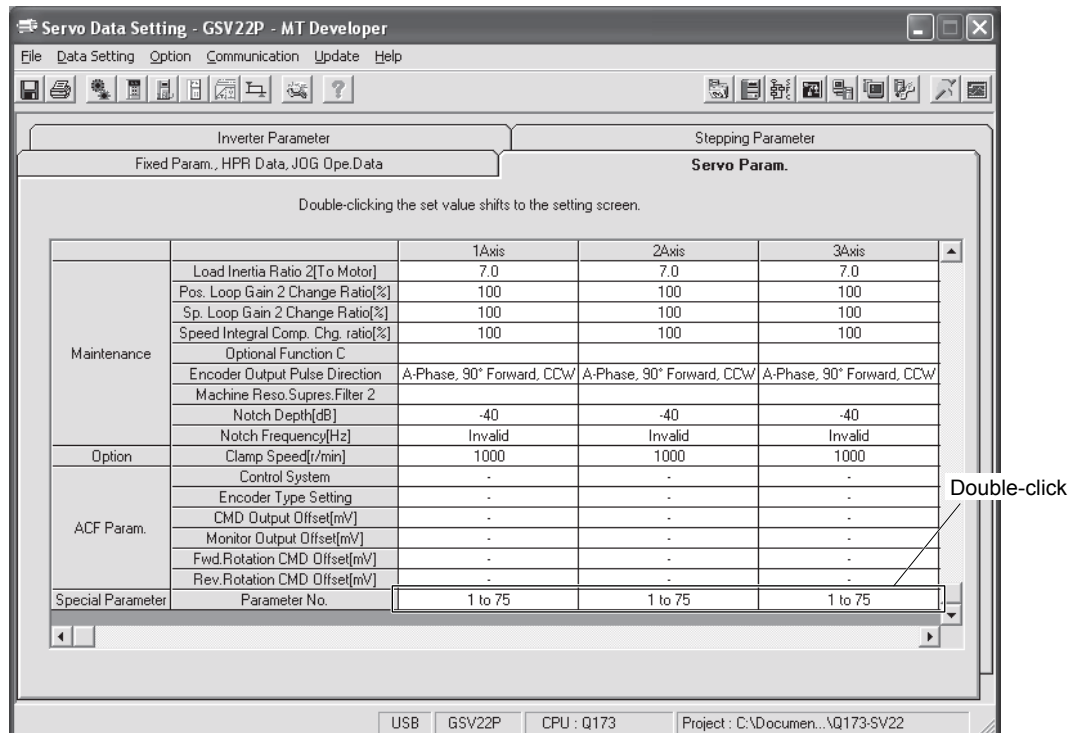
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App. 10.2.2 MT Developer (software version 00K or later)

(1) Open the "Servo Data Setting" window.

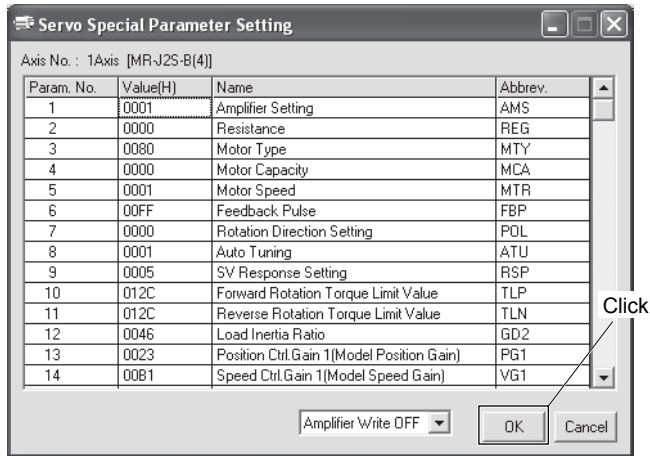


(2) To display the "Servo Special Parameter Setting" dialog box, double-click the "1 to 75" setting cell of "Parameter No." of special parameter on the "Servo Param." tab.



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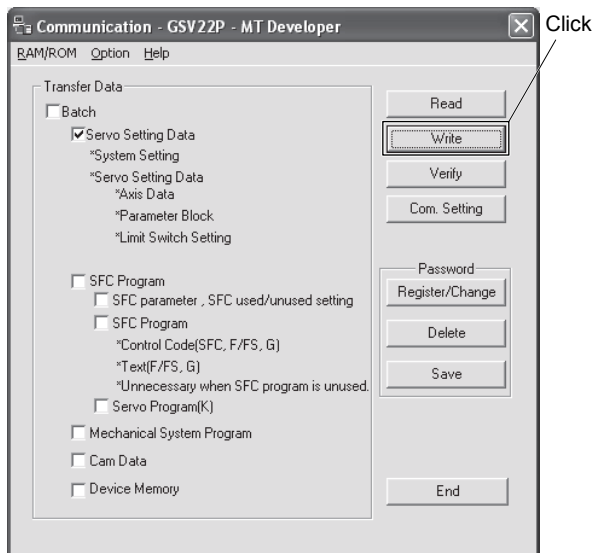
- (3) Change any set values of parameters.
To enable the settings, change relevant parameters and click "OK".



The following shows changing examples of parameter settings.

- (a) Change of [Pr. 2 Reg. Brake Resistor] (hexadecimal parameter)
When changing the setting value to "0020", input "0020" directly.
- (b) Change of [Pr. 12 Load Inertia Ratio] (decimal parameter)
When changing the setting value to "7.0", input "0046", the value "70" converted to hexadecimal.
- (c) Change of [Pr. 39 Electronic dynamic brake operating time] (decimal parameter)
When changing the setting value to "10000", input "2710", the value "10000" converted to hexadecimal.

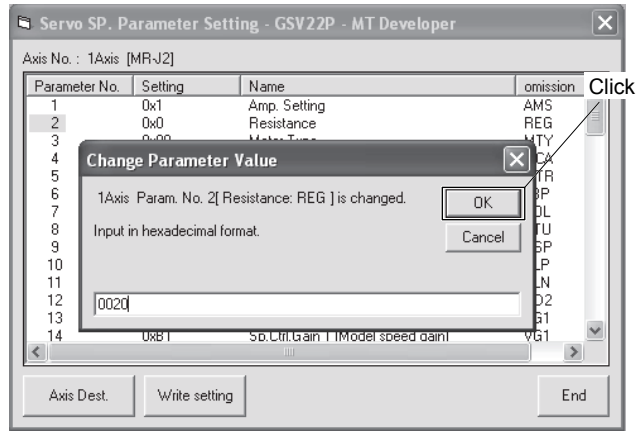
- (4) Write the changed parameter with communication. Clicking "Write" will start writing.



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(3) Change any set values of parameters.

After the setting of a relevant parameter, click "OK" to write the setting to the motion controller and servo amplifier.



The following shows changing examples of parameter settings.

(a) Change of [Pr. 2 Reg. Brake Resistor] (hexadecimal parameter)

When changing the setting value to "0020", input "0020" directly.

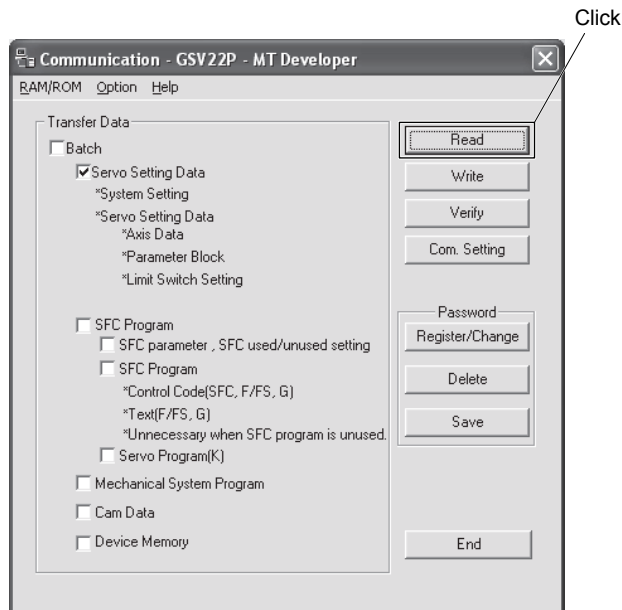
(b) Change of [Pr. 12 Load Inertia Ratio] (decimal parameter)

When changing the setting value to "7.0", input "0046", the value "70" converted to hexadecimal.

(c) Change of [Pr. 39 Electronic dynamic brake operating time] (decimal parameter)

When changing the setting value to "10000", input "2710", the value "10000" converted to hexadecimal.

(4) The parameter value set in (3) will not be reflected in a project. Read the servo parameter with communication and save it in the project.

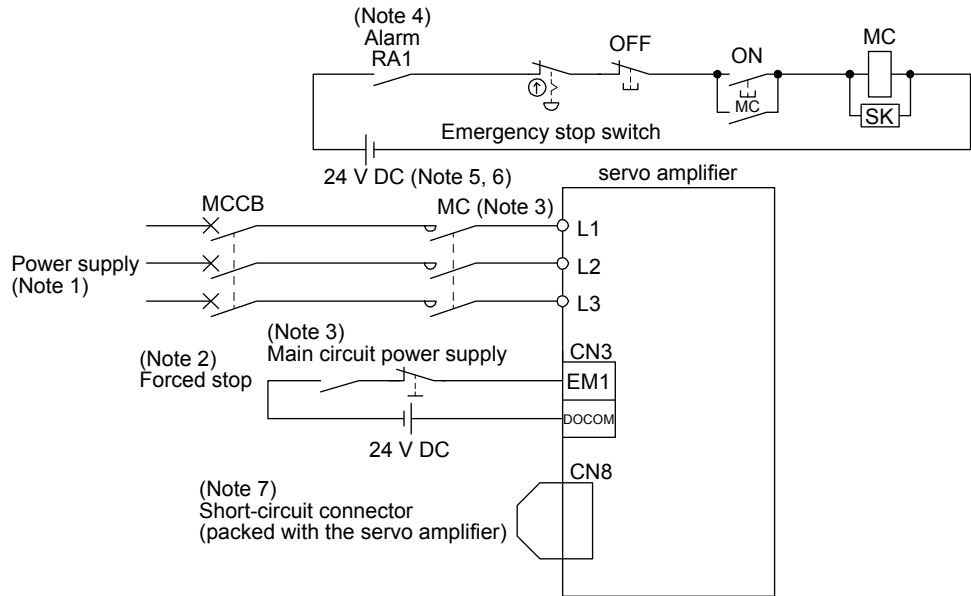


APPENDIX

App. 11 Driving on/off of main circuit power supply with DC power supply

App. 11.1 Connection example

The power circuit is common to the servo amplifier of 22 kW or less. For the signal and wirings not given in this section, refer to section 3.1.1 to 3.1.3.



- Note
1. For power supply specifications, refer to section 1.3 or 14.1.3.
 2. This diagram shows sink input interface. For source input interface, refer to section 3.7.3.
 3. Configure a circuit to turn off EM1 when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.
 4. Configure the power supply circuit which turns off the magnetic contactor after detection of alarm occurrence on the controller side.
 5. Driving the on switch and off switch with the DC power supply meets IEC/EN 60204-1 requirements.
 6. Do not use the 24 V DC interface power supply for the magnetic contactor DC power supply. Always use the power supply designed exclusively for the magnetic contactor.
 7. The STO function cannot be used in J2S compatibility mode. When using it, always attach the short-circuit connector came with the servo amplifier or drive unit.

App. 11.2 Magnetic contactor

Use a magnetic contactor with an operation delay time (interval between current being applied to the coil until closure of contacts) of 80 ms or less.

Servo amplifier	Magnetic contactor
MR-J4-10B-RJ020	SD-N11 SD-T12
MR-J4-20B-RJ020	
MR-J4-40B-RJ020	
MR-J4-60B-RJ020	
MR-J4-70B-RJ020	
MR-J4-100B-RJ020	
MR-J4-200B-RJ020	SD-N21
MR-J4-350B-RJ020	SD-T21
MR-J4-500B-RJ020	SD-N35
MR-J4-700B-RJ020	SD-N50
MR-J4-11KB-RJ020	
MR-J4-15KB-RJ020	SD-N65
MR-J4-22KB-RJ020	SD-N95

Servo amplifier	Magnetic contactor
MR-J4-60B4-RJ020	SD-N11 SD-T12
MR-J4-100B4-RJ020	
MR-J4-200B4-RJ020	
MR-J4-350B4-RJ020	SD-N21 SD-T21
MR-J4-500B4-RJ020	
MR-J4-700B4-RJ020	SD-N25
MR-J4-11KB4-RJ020	SD-N35
MR-J4-15KB4-RJ020	SD-N50
MR-J4-22KB4-RJ020	SD-N11
MR-J4-10B1-RJ020	
MR-J4-20B1-RJ020	
MR-J4-40B1-RJ020	

APPENDIX

App. 12 Status of general-purpose AC servo products for compliance with the China RoHS directive





(1) Summary

The China RoHS directive: 电子信息产品污染控制管理办法 (Management Methods for Controlling Pollution by Electronic Information Products) came into effect on March 1, 2007. The China RoHS directive was replaced by the following China RoHS directive: 电器电子产品有害物质限制使用管理办法 (Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products). The succeeding China RoHS directive has been in effect since July 1, 2016. The China RoHS directive restricts the use of six hazardous substances (lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB), and polybrominated diphenyl ethers (PBDE)) and other hazardous substances specified by the State (currently no applicable substances). The EU RoHS directive (2011/65/EU) also restricts the use of the above six hazardous substances.

(2) Status of our products for compliance with the China RoHS directive

The following tables show the content of six hazardous substances in our products and Environment-Friendly Use Period marks. Table app. 5 is created based on the standard SJ/T11364.

Table app. 5 Names and the content of hazardous substances in the products

Substance name Threshold standard		Hazardous substance (Note 1)						Environment-Friendly Use Period mark (Note 2)	Remark
		Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent chromium (Cr(VI))	PBB	PBDE		
Part name		Threshold of cadmium: 0.01 wt% (100 ppm), Threshold of substances other than cadmium: 0.1 wt% (1000 ppm)							
Servo amplifier	Mounting board	×	○	○	○	○	○		/
	Heat sink	×	○	○	○	○	○		
	Resin cabinet	○	○	○	○	○	○		
	Plate and screw	○	○	○	○	○	○		
Servo motor	Bracket	×	○	○	○	○	○		/
	Mounting board	×	○	○	○	○	○		
	Resin cabinet	○	○	○	○	○	○		
	Core and cable	○	○	○	○	○	○		
Cable product	Cable	○	○	○	○	○	○		Including connector set
	Connector	○	○	○	○	○	○		
Optional unit	Mounting board	×	○	○	○	○	○		/
	Resin cabinet	○	○	○	○	○	○		
	Plate and screw	○	○	○	○	○	○		

Note 1. ○: Indicates that said hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement of GB/T26572.

×: Indicates that said hazardous substance contained in at least one of the homogeneous materials for this part is above the limit requirement of GB/T26572.

2. Indications based on "Marking for the restriction of the use of hazardous substances in electrical and electronic product" [SJ/T11364-2014]



Indicates that a certain hazardous substance is contained in the product manufactured or sold in China. Observe safety and usage precautions for the product, and use it within a limited number of years from the production date. Thereby, any of the hazardous substances in the product does not cause environmental pollution, or seriously affect human health or property.



Indicates that no certain hazardous substance is contained in the product.

APPENDIX

(3) Difference between the China RoHS directive and the EU RoHS directive

The China RoHS directive allows no restriction exemption unlike the EU RoHS directive. Although a product complies with the EU RoHS directive, a hazardous substance in the product may be considered to be above the limit requirement (marked "x") in the China RoHS directive.

The following shows some restriction exemptions and their examples according to the EU RoHS directive.

- Lead as an alloying element in steel for machining purposes and in galvanized steel containing up to 0.35% lead by weight, lead as an alloying element in aluminum containing up to 0.4% lead by weight, and copper alloy containing up to 4% lead by weight, e.g. brass-made insert nuts
- Lead in high melting temperature type solders (i.e. lead-based alloys containing 85% by weight or more lead)
- Electrical and electronic components containing lead in a glass or ceramic other than dielectric ceramic in capacitors, e.g. piezoelectric devices
- Electrical and electronic components containing lead in a glass or ceramic matrix compound, e.g. chip resistors

(4) Status of our products for compliance with the China RoHS directive (Chinese)

The following shows table app. 5 in Chinese according to "Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products".

表附. 6 产品中所含有害物质的名称及含量

部件名称	物质名称 阈值 基准	有害物质 (注1)						环境保护 使用期限标识 (注2)	备注
		铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	PBB	PBDE		
		阈值: 镉: 0.01wt%(100ppm)、 镉以外: 0.1wt%(1000ppm)、							
伺服放大器 伺服系统 控制器	电路板组件	x	○	○	○	○	○		/
	散热片	x	○	○	○	○	○		
	树脂壳体	○	○	○	○	○	○		
	金属板、螺丝	○	○	○	○	○	○		
伺服电机	托架	x	○	○	○	○	○		/
	电路板组件	x	○	○	○	○	○		
	树脂壳体	○	○	○	○	○	○		
	铁心、电线	○	○	○	○	○	○		
电缆 加工品	电线	○	○	○	○	○	○		包括连接器组件
	连接器	○	○	○	○	○	○		
选件 模块	电路板组件	x	○	○	○	○	○		/
	树脂壳体	○	○	○	○	○	○		
	金属板、螺丝	○	○	○	○	○	○		

注 1. ○: 表示该有害物质在该部件所有均质材料中的含量均在GB/T26572规定的限量要求以下。
x: 表示该有害物质在该部件的至少一种均质材料中的含量超出GB/T26572规定的限量要求。

2. 根据“电子电气产品有害物质限制使用标识要求”、[SJ/T11364-2014]的表示



该标志表示在中国制造/销售的产品中含有特定有害物质。

只要遵守本产品的安全及使用方面的注意事项，从生产日算起的环保使用期限内不会造成环境污染或对人体、财产产生深刻的影响。



该标志表示制造的产品中不含有特定有害物质。

REVISIONS

*The manual number is given on the bottom left of the back cover.

Revision Date	*Manual Number	Revision
Jun. 2013	SH(NA)030125ENG-A	First edition
Aug. 2013	SH(NA)030125ENG-B	<p>MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.</p> <p>Safety Instructions (1) Partially changed.</p> <p>Transportation and installation</p> <p>Section 1.1 Partially added.</p> <p>Section 1.2 (3) Newly added.</p> <p>Section 1.3.1 Specifications of MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.</p> <p>Section 1.4 Servo motors for MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.</p> <p>Section 1.6 Partially added and partially changed.</p> <p>Section 1.7.1 (1) to (6) Partially changed.</p> <p>Section 1.7.1 (7), (8) Newly added.</p> <p>Section 1.7.2 Partially changed.</p> <p>Section 1.7.3 Partially changed.</p> <p>Section 1.8 CAUTION is partially changed.</p> <p>Section 1.8 (1) Partially added and partially changed in POINT.</p> <p>Section 1.8 (2) Partially changed.</p> <p>Section 1.8 (3) Newly added.</p> <p>Section 1.9 (7), (8) Newly added.</p> <p>Chapter 2 CAUTION is partially changed. POINT is partially changed.</p> <p>Section 2.1 (1) Partially added and partially changed.</p> <p>Section 3.1 (1) to (6) Partially changed.</p> <p>Section 3.1 (7), (8) Newly added.</p> <p>Section 3.2.1 Partially added and partially changed.</p> <p>Section 3.2.2 Partially added and partially changed.</p> <p>Section 3.3.1 Partially changed.</p> <p>Section 3.3.2 CAUTION is added.</p> <p>POINT is partially deleted.</p> <p>Section 3.4 CN3 connector 15 pin is changed to DB.</p> <p>Section 3.5.2 DB (Dynamic brake interlock) is added.</p> <p>Section 3.7.1 Circuit diagram of CN3 connector 15 pin (DB) is added.</p> <p>Section 4.3.1 Partially changed.</p> <p>Section 4.5.2 Partially changed.</p> <p>Section 5.1.1 Partially added and partially changed.</p> <p>Section 5.1.2 Partially added and partially changed.</p> <p>Section 5.1.3 Partially added and partially changed.</p> <p>[Pr. 58] is added.</p> <p>Section 5.2.1 [Pr. 2] setting is changed.</p> <p>Section 5.2.2 Partially changed.</p> <p>Initial values (11 kW or more) are added to [Pr. 13] to [Pr. 17].</p> <p>Section 5.2.3 Partially changed.</p> <p>[Pr. 58] is added.</p> <p>Section 7.2.3 Partially changed.</p> <p>Section 8.1 Partially changed.</p> <p>Section 8.2 Partially added and partially changed.</p> <p>Section 8.3 Partially added and partially changed.</p> <p>Section 8.4 Partially added and partially changed.</p> <p>Section 9.1 (9) Partially added and partially changed.</p> <p>Section 9.1 (12), (13) Newly added.</p> <p>Section 10.1 Characteristics for MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.</p> <p>Section 10.2 Characteristics for MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.</p> <p>Section 10.3.1 Characteristics for MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.</p>

Revision Date	*Manual Number	Revision	
Aug. 2013	SH(NA)030125ENG-B	Section 10.3.2	Characteristics for MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
		Section 10.5	Characteristics for MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
		Section 11.1.2	Partially changed.
		Section 11.2.1 (1), (2)	Regenerative options for MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
		Section 11.2.2 (2)	Characteristics for MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
		Section 11.2.3	Partially added and partially changed.
		Section 11.2.4	Partially added.
		Section 11.2.5	Partially added.
		Section 11.3	POINT is partially changed.
		Section 11.3.1	Specifications for using MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
		Section 11.3.3	Specifications for using MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
		Section 11.3.4	Partially added.
		Section 11.4	Specifications for using MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
		Section 11.5	Specifications for using MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
		Section 11.6 (2)	DB is added to 15 pin.
		Section 11.7	Partially added and partially changed.
		Section 11.9	Specifications for using MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
		Section 11.10	Specifications for using MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
		Section 11.11	Specifications for using MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
		Section 11.12	Specifications for using MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
		Section 11.14 (2) (b)	Partially changed.
		Section 11.15	Specifications for using MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
		Section 11.16	Specifications for using MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.
Section 11.17	Newly added.		
Section 11.18	Newly added.		
Chapter 12	POINT is partially changed.		
Section 13.2.1 (2)	Partially changed.		
Section 13.2.2 (1)	[Pr. PA02] setting is changed.		
Section 13.2.2 (2)	Partially changed.		
Section 13.2.2 (4)	Setting value "06: DB (Dynamic brake interlock)" is added to [Pr. PD07].		
Section 13.3.1	Partially changed.		
App. 1	Partially added and partially changed.		
App. 5	MR-J4-11KB(4)-RJ020 to MR-J4-22KB(4)-RJ020 are added.		
Mar. 2014	SH(NA)030125ENG-C	100 V class MR-J4 series servo amplifiers are added.	
		«About the manual»	Partially changed.
		Section 1.1	Partially changed.
		Section 1.2 (1) to (3)	Partially changed.
		Section 1.2 (4)	Newly added.
		Section 1.3.1 (1), (2)	Partially added and partially changed.
		Section 1.3.1 (3)	Newly added.
		Section 1.4 (3)	Newly added.
		Section 1.5	Partially added.
		Section 1.6	Partially added and partially changed.
		Section 1.7.1	Partially changed.
		Section 1.7.2	Partially changed.

Revision Date	*Manual Number	Revision	
Mar. 2014	SH(NA)030125ENG-C	Section 1.7.3	Partially changed.
		Section 1.8	Partially changed.
		Section 1.9 (1) to (8)	Partially changed.
		Section 1.9 (9)	Newly added.
		Chapter 2	POINT is partially changed.
		Section 2.1 (1)	Partially added and partially changed.
		Section 3.1 (1) to (8)	Partially changed.
		Section 3.1 (9)	Newly added.
		Section 3.2.1	Partially changed.
		Section 3.3.1	Partially added and partially changed.
		Section 3.3.2	Partially changed.
		Section 3.3.3	Partially added and partially changed.
		Section 3.8.1	Partially changed.
		Section 3.8.2	Partially changed.
		Section 3.9	Partially changed.
		Section 4.1.1	Partially changed.
		Section 4.1.2	Partially changed.
		Section 4.2	Partially changed.
		Section 4.3.1	Partially changed.
		Section 5.1.1	Partially changed.
		Section 5.2.1	Partially changed.
		Section 5.2.2	Partially changed.
		Section 5.2.3	Partially changed.
		Section 8.2	Partially added and partially changed.
		Section 8.3	Partially added and partially changed.
		Section 9.1 (1) to (13)	Partially changed.
		Section 9.1 (14), (15)	Newly added.
		Section 10.1	Partially changed.
		Section 10.2	Characteristics for MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020 are added.
		Section 10.3.2	Partially changed.
		Section 10.5	POINT is added.
			Characteristics for MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020 are added.
		Section 11.1.1	Partially added and partially changed.
		Section 11.2.1 (3)	Regenerative options for MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020 are added.
		Section 11.2.2 (2)	Characteristics for MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020 are added.
		Section 11.2.3	Partially added.
		Section 11.2.4	Partially changed.
		Section 11.2.5	Partially changed.
		Section 11.3.3	Partially changed.
		Section 11.5	Partially changed.
		Section 11.7	Partially changed.
		Section 11.8	The MR-BAT6V1BJ battery for junction battery cable is added.
		Section 11.9	Specifications for using MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020 are added.
		Section 11.10	Specifications for using MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020 are added.
		Section 11.12	Specifications for using MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020 are added.
		Section 11.13	Partially added.
		Section 11.14	Partially changed.
		Section 11.15	Specifications for using MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020 are added.
		Section 11.16	Specifications for using MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020 are added.
		Section 11.17	Partially added and partially changed.
		Section 11.18	Partially changed.

Revision Date	*Manual Number	Revision	
Mar. 2014	SH(NA)030125ENG-C	Chapter 12	Using MR-BAT6V1BJ battery for junction battery cable is added.
		Chapter 13	Partially added and partially changed in POINT.
		Section 13.1.1	Partially changed.
		Section 13.1.2	Partially changed.
		Section 13.2	[Pr. PD11], [Pr. PD15] to [Pr. PD17], [Pr. PD20], [Pr. PD30] to [Pr. PD32] are added.
		Section 13.2.2 (1) to (3), (5)	Partially changed.
		Section 13.2.2 (4)	[Pr. PD11], [Pr. PD15] to [Pr. PD17], [Pr. PD20], [Pr. PD30] to [Pr. PD32] are added.
		Section 13.3.1	[AL. 3D] and [AL. 82] are added.
		App. 1 (3)	Newly added.
		App. 2	Partially added.
		App. 3	Partially added and partially changed.
		App. 5	Contents of MR-J4-10B1-RJ020 to MR-J4-40B1-RJ020 are added.
		App. 6	Partially changed.
		App. 7	Newly added.
		App. 8	Newly added.
Sep. 2015	SH(NA)030125ENG-D	HG-JR servo motor, large capacities, and fully closed loop system (7 kW or less) are added.	
		Front cover	The title is changed.
		Safety Instructions	Partially added.
		About the manuals	Partially added.
		Chapter 1	POINT is added.
		Section 1.1	Partially changed.
		Section 1.3	Partially added.
		Section 1.4	Partially added.
		Section 1.5	Functions are added.
		Section 1.8	Partially changed.
		Section 3.1	CAUTION is added.
		Section 3.2.1	Partially added.
		Section 3.3.3 (2)	Partially changed.
		Chapter 5	Added.
		Section 5.1.4	Added.
		Section 5.2	The description of the fully closed loop system is added.
		Chapter 8	The description of the fully closed loop system is added. The description of large capacities (MR-J4-DU30KB(4)-RJ020 to MR-J4-DU55KB4-RJ020) is added.
		Chapter 10	HG-JR servo motor is partially added.
		Section 10.3	POINT is added.
		Section 11.1.1	Partially added.
		Section 11.2.4 (3)	CAUTION is changed.
		Section 11.5.2 (3)	Note is added.
		Section 11.8	Changed.
		Section 11.6	Partially changed.
		Section 11.10	The caution and the note are added.
		Section 11.15	Partially changed.
		Chapter 12	Changed.
		Chapter 13	The description of large capacities (MR-J4-DU30KB(4)-RJ020 to MR-J4-DU55KB4-RJ020) is added. POINT is added.
		Chapter 14	Added.
		Chapter 15	Added.
		App. 2	Added.
		App. 3	Partially added.
		App. 4	Partially changed.

Revision Date	*Manual Number	Revision	
May 2017	SH(NA)030125ENG-G	Chapter 5 Section 5.2.2 Section 7.1.3 Section 9.1 (7) Section 10.5 Section 11.1.1 Section 11.1.4 Section 11.2.2 Section 11.2.4 (3) Section 11.3.3 Section 11.4 (2) Section 11.5.2 (3) Section 11.5.2 (6) Section 11.8.3 Section 11.8.5 Section 11.10 Section 11.14 (2) (b) Section 11.17 Section 13.2 Section 13.3.2 Section 13.3.3 Section 14.1.3 Section 14.9.2 (2) Section 14.9.3 App. 4 App. 6 App. 7 App. 13	CAUTION is changed. Partially added to [Pr. 25] and [Pr. 61]. Newly added. The diagrams are partially changed. POINT is partially changed. Partially added and partially changed. Newly added. Partially changed. Partially added and partially changed. Partially changed. Partially changed. Partially changed. Partially changed. Partially changed. Partially changed. Partially added and partially changed. Partially changed. Partially added and partially changed. CAUTION is changed. Partially changed. Partially changed. Partially changed. Partially changed. Partially added and partially changed. Partially changed. Partially changed. Partially changed. Newly added.

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Warranty

1. Warranty period and coverage

We will repair any failure or defect hereinafter referred to as "failure" in our FA equipment hereinafter referred to as the "Product" arisen during warranty period at no charge due to causes for which we are responsible through the distributor from which you purchased the Product or our service provider. However, we will charge the actual cost of dispatching our engineer for an on-site repair work on request by customer in Japan or overseas countries. We are not responsible for any on-site readjustment and/or trial run that may be required after a defective unit are repaired or replaced.

[Term]

The term of warranty for Product is twelve (12) months after your purchase or delivery of the Product to a place designated by you or eighteen (18) months from the date of manufacture whichever comes first ("Warranty Period"). Warranty period for repaired Product cannot exceed beyond the original warranty period before any repair work.

[Limitations]

- (1) You are requested to conduct an initial failure diagnosis by yourself, as a general rule.
It can also be carried out by us or our service company upon your request and the actual cost will be charged. However, it will not be charged if we are responsible for the cause of the failure.
- (2) This limited warranty applies only when the condition, method, environment, etc. of use are in compliance with the terms and conditions and instructions that are set forth in the instruction manual and user manual for the Product and the caution label affixed to the Product.
- (3) Even during the term of warranty, the repair cost will be charged on you in the following cases;
 - (i) a failure caused by your improper storing or handling, carelessness or negligence, etc., and a failure caused by your hardware or software problem
 - (ii) a failure caused by any alteration, etc. to the Product made on your side without our approval
 - (iii) a failure which may be regarded as avoidable, if your equipment in which the Product is incorporated is equipped with a safety device required by applicable laws and has any function or structure considered to be indispensable according to a common sense in the industry
 - (iv) a failure which may be regarded as avoidable if consumable parts designated in the instruction manual, etc. are duly maintained and replaced
 - (v) any replacement of consumable parts (battery, fan, smoothing capacitor, etc.)
 - (vi) a failure caused by external factors such as inevitable accidents, including without limitation fire and abnormal fluctuation of voltage, and acts of God, including without limitation earthquake, lightning and natural disasters
 - (vii) a failure generated by an unforeseeable cause with a scientific technology that was not available at the time of the shipment of the Product from our company
 - (viii) any other failures which we are not responsible for or which you acknowledge we are not responsible for

2. Term of warranty after the stop of production

- (1) We may accept the repair at charge for another seven (7) years after the production of the product is discontinued. The announcement of the stop of production for each model can be seen in our Sales and Service, etc.
- (2) Please note that the Product (including its spare parts) cannot be ordered after its stop of production.

3. Service in overseas countries

Our regional FA Center in overseas countries will accept the repair work of the Product. However, the terms and conditions of the repair work may differ depending on each FA Center. Please ask your local FA center for details.

4. Exclusion of loss in opportunity and secondary loss from warranty liability

Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to:

- (1) Damages caused by any cause found not to be the responsibility of Mitsubishi.
- (2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.
- (3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products.
- (4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

5. Change of Product specifications

Specifications listed in our catalogs, manuals or technical documents may be changed without notice.

6. Application and use of the Product

- (1) For the use of our General-Purpose AC Servo, its applications should be those that may not result in a serious damage even if any failure or malfunction occurs in General-Purpose AC Servo, and a backup or fail-safe function should operate on an external system to General-Purpose AC Servo when any failure or malfunction occurs.
- (2) Our General-Purpose AC Servo is designed and manufactured as a general purpose product for use at general industries. Therefore, applications substantially influential on the public interest for such as atomic power plants and other power plants of electric power companies, and also which require a special quality assurance system, including applications for railway companies and government or public offices are not recommended, and we assume no responsibility for any failure caused by these applications when used
In addition, applications which may be substantially influential to human lives or properties for such as airlines, medical treatments, railway service, incineration and fuel systems, man-operated material handling equipment, entertainment machines, safety machines, etc. are not recommended, and we assume no responsibility for any failure caused by these applications when used. We will review the acceptability of the abovementioned applications, if you agree not to require a specific quality for a specific application. Please contact us for consultation.

MODEL	MR-J4-B-RJ020 MR-J4-T20 INSTRUCTION
MODEL CODE	1CW814

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