

### < High Voltage Insulated Gate Bipolar Transistor: HVIGBT >

# CM1200DA-34X

HIGH POWER SWITCHING USE INSULATED TYPE

6th-Version HVIGBT (High Voltage Insulated Gate Bipolar Transistor) Modules

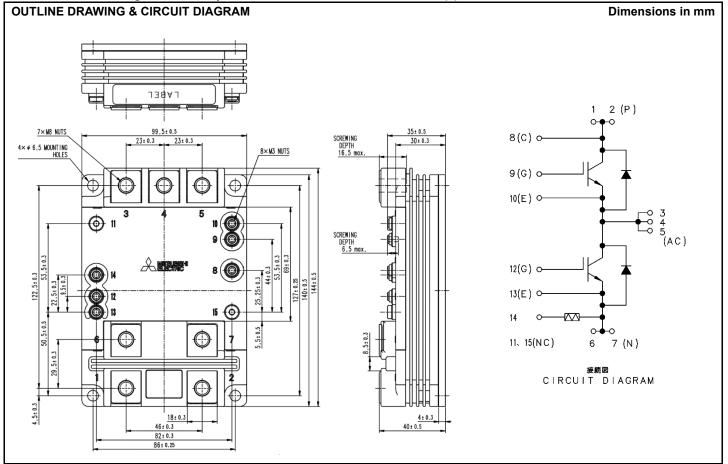
#### CM1200DA-34X



- I<sub>c</sub>......1200A
- 2-elements in a Pack
- Insulated Type (Al base type)
- CSTBT<sup>TM</sup>(III) / RFC Diode

#### **APPLICATION**

Traction drives, High Reliability Converters / Inverters, DC choppers



#### MAXIMUM RATINGS

Symbol	Item	Conditions	Ratings	Unit
	Collector omitter voltage	V <sub>GE</sub> = 0V, T <sub>j</sub> = 25+150°C	1700	V
V <sub>CES</sub>	Collector-emitter voltage	$V_{GE} = 0V, T_j = -50^{\circ}C$	1550	v
$V_{\text{GES}}$	Gate-emitter voltage	$V_{CE} = 0V, T_j = 25^{\circ}C$	± 20	V
I <sub>C</sub>	Calle stan sumant	DC, T <sub>C</sub> = 98 °C	1200	Α
I <sub>CRM</sub>	Collector current	Pulse (Note 1)	2400	Α
l <sub>E</sub>		DC, T <sub>C</sub> = 70 °C	1200	Α
I <sub>ERM</sub>	Emitter current (Note 2)	Pulse (Note 1)	2400	Α
P <sub>tot</sub>	Maximum power dissipation (Note 3)	T₀ = 25°C, IGBT part	7500	W
Viso	Isolation voltage	RMS, sinusoidal, f = 60Hz, t = 1 min., T <sub>c</sub> = 25°C	6000	V
Q <sub>PD</sub>	Partial discharge	Charged part to the baseplate V1 = 3500 Vrms, V2 = 2600 Vrms AC 60 Hz, $T_c$ = 25 °C (acc. to IEC 61287)	10	рС
Tj	Junction temperature		-50 ~ +150	°C
T <sub>jop</sub>	Operating junction temperature		-50 ~ +150	°C
T <sub>stg</sub>	Storage temperature		-55 ~ +150	°C
t <sub>psc</sub>	Short circuit pulse width	$ \begin{split} V_{CC} &= 1200V,  V_{CE} \leq V_{CES},  V_{GE} = 15V,  T_j = 150^\circ C \\ R_{G(on)} &= 1.1\Omega,  R_{G(off)} = 6.8\Omega,  C_{GE} = 33nF \end{split} $	6.5	μs

#### **ELECTRICAL CHARACTERISTICS**

C: maked	ltere	Conditions			Limits		Linit
Symbol	Item	Conditions		Min	Тур	Max	Unit
			T <sub>i</sub> = 25°C	_	_	4.0	
I <sub>CES</sub>	Collector cutoff current	$V_{CE} = V_{CES}, V_{GE} = 0V$	T <sub>i</sub> = 125°C		1.5		mA
			T <sub>i</sub> = 150°C		9.0	_	
V <sub>GE(th)</sub>	Gate-emitter threshold voltage	V <sub>CE</sub> = 10 V, I <sub>C</sub> = 120 mA, T <sub>j</sub> = 25°C		5.5	6.0	6.5	V
I <sub>GES</sub>	Gate leakage current	$V_{GE} = V_{GES}, V_{CE} = 0V, T_i = 25^{\circ}C$		-0.5	_	0.5	μA
Cies	Input capacitance				330	_	nF
C <sub>oes</sub>	Output capacitance	$V_{CE} = 10 \text{ V}, V_{GE} = 0 \text{ V}, f = 100 \text{ kHz}$			7.2	_	nF
C <sub>res</sub>	Reverse transfer capacitance	T <sub>j</sub> = 25°C			2.9	_	nF
$Q_{G}$	Total gate charge	$V_{CC}$ = 900V, $I_{C}$ = 1200A, $V_{GE}$ = ±15V			20.5	_	μC
		I <sub>C</sub> = 1200 A <sup>(Note 4)</sup>	T <sub>j</sub> = 25°C	_	1.80	_	
V <sub>CEsat</sub>	Collector-emitter saturation voltage	-	T <sub>i</sub> = 125°C	_	2.15	_	V
		V <sub>GE</sub> = 15 V	T <sub>i</sub> = 150°C		2.20	2.60	
t <sub>d(on)</sub>	Turn-on delay time		T <sub>j</sub> = 150°C		_	1.30	μs
t <sub>r</sub>	Rise time	$V_{\rm CC} = 900 V$	T <sub>j</sub> = 150°C		_	0.50	μs
	Turn-on switching energy	$V_{GE} = \pm 15 V$ $R_{G(on)} = 1.1 \Omega$ $L_s = 40nH$ Inductive load $C_{GF} = 33nF$	T <sub>i</sub> = 25°C	—	0.27	_	J
E <sub>on(10%)</sub>			T <sub>j</sub> = 125°C	_	0.38	_	
	per pulse		T <sub>j</sub> = 150°C		0.40	_	
	Turn-on switching energy per pulse (Note 6)		T <sub>j</sub> = 25°C		0.30	_	J
Eon			T <sub>j</sub> = 125°C		0.40		
			T <sub>j</sub> = 150°C		0.43	_	
		E E E E E E E E E E E E E E E E E E E	T <sub>i</sub> = 25°C	—	3.10	_	
$t_{d(off)}$	Turn-off delay time		T <sub>j</sub> = 125°C	_	3.20	_	μs
			T <sub>j</sub> = 150°C	_	3.25	5.00	
		$V_{\rm CC} = 900 V$	T <sub>j</sub> = 25°C		0.16	_	
t <sub>f</sub>	Fall time	$I_{\rm C} = 1200 {\rm A}$	T <sub>j</sub> = 125°C		0.19	_	μs
		$V_{GE} = \pm 15 V$	T <sub>i</sub> = 150°C	_	0.20	0.50	
	Town off an italian and an	$R_{G(off)} = 6.8\Omega$	T <sub>i</sub> = 25°C		0.30		
E <sub>off(10%)</sub>	Turn-off switching energy (Note 5)	$L_s = 40$ nH	T <sub>j</sub> = 125°C		0.36		J
	per pulse	Inductive load C <sub>GE</sub> = 33nF	T <sub>j</sub> = 150°C		0.39		
	Town off an italian and an		T <sub>i</sub> = 25°C		0.36		
E <sub>off</sub>	Turn-off switching energy (Note 6)		T <sub>j</sub> = 125°C		0.48	_	J
	per pulse		T <sub>i</sub> = 150°C		0.49		

Symbol	Item		Conditions		Limits			Unit
Symbol	item		Conditions		Min	Тур	Max	Unit
		(Note 2)		T <sub>j</sub> = 25°C	—	1.80	_	
V <sub>EC</sub>	Emitter-collector voltage		$I_{E} = 1200 \text{ A}^{(\text{Note 4})}$	T <sub>i</sub> = 125°C	_	1.90	_	V
			V <sub>GE</sub> = 0 V	T <sub>j</sub> = 150°C	—	1.90	2.40	
				T <sub>i</sub> = 25°C		0.35	_	
t <sub>rr</sub>	Reverse recovery time	(Note 2)		T <sub>i</sub> = 125°C	—	0.50		μs
				T <sub>j</sub> = 150°C	—	0.53	_	
				T <sub>j</sub> = 25°C	_	830		
Irr	Reverse recovery current (Note 2)	(Note 2)		T <sub>i</sub> = 125°C	_	860		Α
				T <sub>i</sub> = 150°C	—	880	_	
	Reverse recovery charge		$V_{\rm CC} = 900  \text{V}$	T <sub>j</sub> = 25°C	_	195	_	
Q <sub>rr(10%)</sub>		(Note 2)	$I_{\rm C} = 1200  {\rm A}$	T <sub>i</sub> = 125°C	_	310	_	μC
		(Note 7)	$R_{G(on)} = 1.1\Omega$ $L_s = 40nH$ Inductive load	T <sub>i</sub> = 150°C	_	335	_	
	Reverse recovery charge (Note 2) (Note 6)			T <sub>j</sub> = 25°C	_	205	_	
Q <sub>rr</sub>		. ,		T <sub>i</sub> = 125°C	_	320	_	μC
		(Note 6)		T <sub>i</sub> = 150°C	_	350	_	
	_		— C <sub>GE</sub> = 33nF	T <sub>i</sub> = 25°C	_	0.13		
E <sub>rec(10%)</sub>	Reverse recovery energy	(Note 2)		T <sub>i</sub> = 125°C	_	0.17		J
,	per pulse (Note	(Note 5)		T <sub>i</sub> = 150°C	_	0.18	_	
			1	T <sub>i</sub> = 25°C	_	0.13	_	
E <sub>rec</sub>	Reverse recovery energy	(Note 2)		T <sub>i</sub> = 125°C	_	0.21	_	J
	per pulse (Note 6)	(Note 6)		T <sub>i</sub> = 150°C	_	0.22	_	

#### ELECTRICAL CHARACTERISTICS (continuation)

#### THERMAL CHARACTERISTICS

Sympol	lánas	Conditions		Limits		
Symbol Item		Conditions		Тур	Max	Unit
R <sub>th(j-c)Q</sub>	Thermal resistance	Junction to Case, IGBT part , 1/2 module			16.5	K/kW
R <sub>th(j-c)D</sub>	Thermal resistance	Junction to Case, FWDi part, per 1/2 module		_	27.0	K/kW
$R_{\text{th(c-s)}}$	Contact thermal resistance	Case to heat sink, 1/2 module λ <sub>grease</sub> = 1W/m⁺k, D <sub>(c-s)</sub> = 70μm		16.0		K/kW

#### NTC THERMISTOR PART

Symbol	ltom		Conditions	Limits			Unit
Symbol	Item	Min		Тур	Max	Unit	
R <sub>25</sub>	Zero-power resistance		T <sub>c</sub> =25°C	-	5.00	-	kΩ
B <sub>(25/50)</sub>	B-constant	(Note 8)	Approximate by equation	-	3375	-	К

#### **MECHANICAL CHARACTERISTICS**

Symbol	Item	Conditions		Limits		
				Тур	Max	Unit
Mt		Main terminals screw M8	7.0	_	14.0	N∙m
Ms	Mounting torque	Mounting screw M6	3.0	—	6.0	N∙m
Mt		Auxiliary terminals screw M3	0.4		1.0	N∙m
m	Mass		_	0.75	—	kg
CTI	Comparative tracking index		600	—	_	—
d <sub>a</sub>	Clearance	Between terminals and baseplate	19.5	—	_	mm
ds	Creepage distance	Between terminals and baseplate	32.0	_	—	mm
L <sub>P P-N</sub>	Parasitic stray inductance	Between terminal 1, 2 and terminal 6, 7	_	10.0	_	nH
R <sub>CC'+EE'</sub>	Internal lead resistance	$T_c = 25 \text{ °C}, 1/2 \text{ module}$		0.41		mΩ

Note 1. Pulse width and repetition rate should be such that junction temperature  $(T_j)$  does not exceed  $T_{jopmax}$  rating.

Note 2. The symbols represent characteristics of the anti-parallel, emitter to collector free-wheel diode (FWD<sub>i</sub>).

Note 3. Junction temperature  $(T_j)$  should not exceed  $T_{jmax}$  rating (150°C).

Note 4. Pulse width and repetition rate should be such as to cause negligible temperature rise.

Note 5. The integration range of switching energies is from  $10\%V_{CE}$  to  $10\%I_{C}(10\%I_{E})$ .

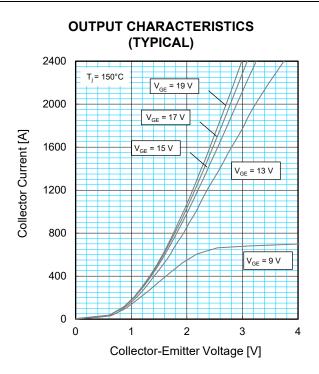
Note 6. Definition of all items is according to IEC 60747, unless otherwise specified.

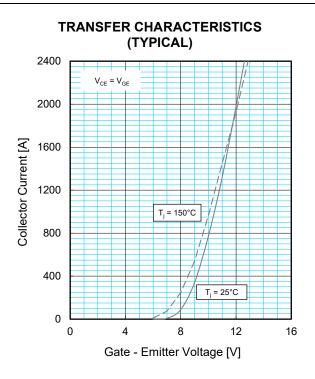
Note 7. The integration range of reverse recovery charge is from  $I_{\text{E}}$  = 0A to 10%  $I_{\text{E}}.$ 

Note 8.  $B_{(25/50)} = \ln \left(\frac{R_{25}}{R_{50}}\right) / \left(\frac{1}{T_{25}} - \frac{1}{T_{50}}\right)$ 

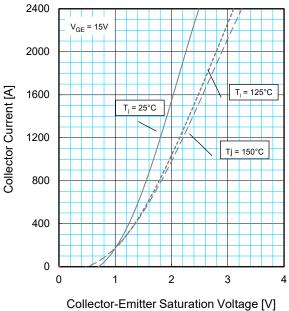
 $\label{eq:R25:resistance at 25°C} $$R_{50}$: resistance at 50°C$$$T_{25} [K]; $$T_{25} = 25[°C] + 273.15 = 298.15[K]$$$T_{50} [K]; $$T_{50} = 50[°C] + 273.15 = 323.15[K]$$$}$ 

#### PERFORMANCE CURVES

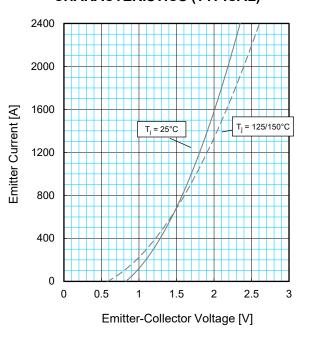




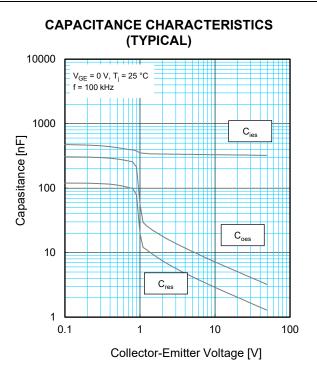
COLLECTOR-EMITTER SATURATION VOLTAGE CHARACTERISTICS (TYPICAL)

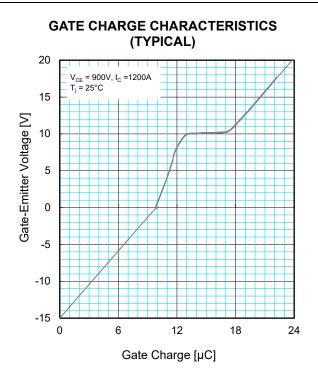


FREE-WHEEL DIODE FORWARD CHARACTERISTICS (TYPICAL)



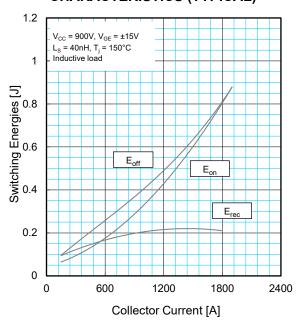
#### PERFORMANCE CURVES



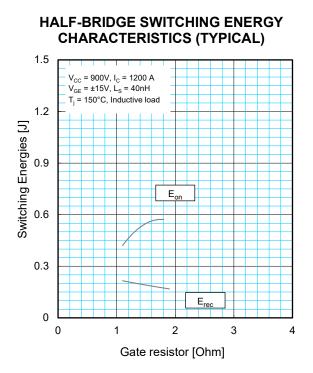


HALF-BRIDGE SWITCHING ENERGY **CHARACTERISTICS (TYPICAL)** 1.2 V<sub>CC</sub> = 900V, V<sub>GE</sub> = ±15V  $L_s = 40$ nH,  $T_j = 125$ °C Inductive load 1 Switching Energies [J] 70 90 80 80 80 E<sub>off</sub> Eon E<sub>rec</sub> 0.2 0 0 1200 1800 600 2400 Collector Current [A]

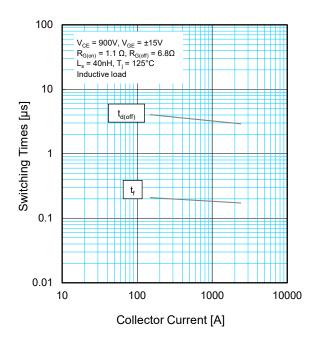
HALF-BRIDGE SWITCHING ENERGY CHARACTERISTICS (TYPICAL)



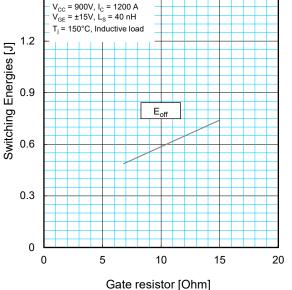
#### PERFORMANCE CURVES



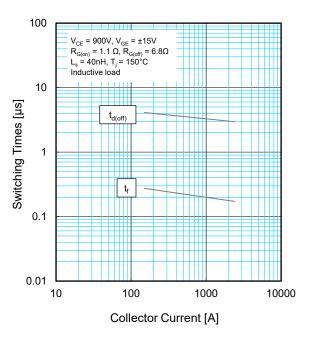
#### HALF-BRIDGE SWITCHING TIME CHARACTERISTICS (TYPICAL)



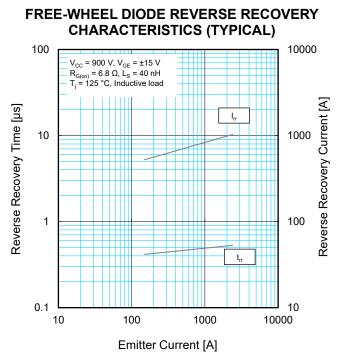
# HALF-BRIDGE SWITCHING ENERGY CHARACTERISTICS (TYPICAL)

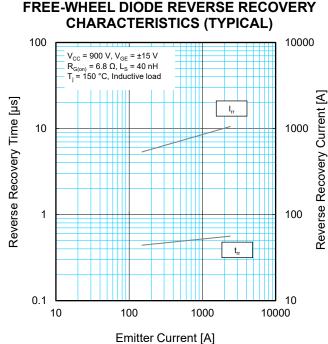


#### HALF-BRIDGE SWITCHING TIME CHARACTERISTICS (TYPICAL)



#### PERFORMANCE CURVES



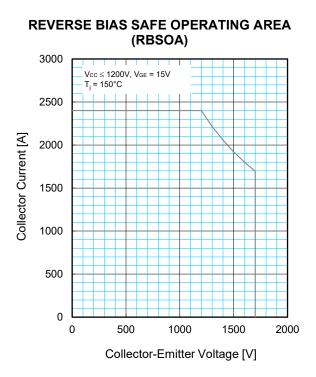


**TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS** 1.2 R<sub>th(j-c)Q</sub> = 16.5 K/kW R<sub>th(j-c)R</sub> = 27.0 K/kW Vormalized Transient Thermal impedance 1 0.8 ++-0.6 -----0.4 0.2 0 0.01 10 0.001 0.1 1 Time [s]

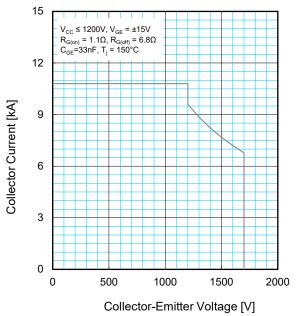
# $Z_{th(j-c)}(t) = \sum_{i=1}^{n} R_{i} \left\{ 1 - exp^{\left(-\frac{t}{\tau_{i}}\right)} \right\}$

	1	2	3	4
R <sub>i</sub> / R <sub>th(j-c)</sub> :	0.0292	0.0832	0.2277	0.6599
τi <b>[sec.]</b> :	0.0025	0.0027	0.0155	0.0865

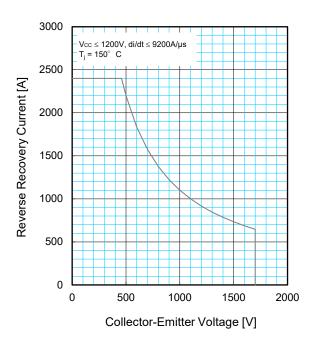
#### PERFORMANCE CURVES



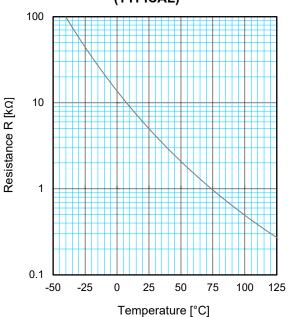
#### SHORT CIRCUIT SAFE OPERATING AREA (SCSOA)



#### FREE-WHEEL DIODE REVERSE RECOVERY SAFE OPERATING AREA (RRSOA)



NTC THERMISTOR TEMPERATURE CHARACTERISTICS (TYPICAL)



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