TECHNICAL BULLETIN

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[Title] How to Apply Parameter and Program Created for   [Date of Issue] Feb. '98
AnSCPU to AnSHCPU

[Relevant Models] A1SJHCPU, A1SHCPU, A2SHCPU, A2SHCPU-S1

Thank you for your patronage to the Mitsubishi general-purpose programmable controller MELSEC-A Series.

Please follow the procedures below for applying the parameter and program created for AnSCPU to AnSHCPU:

1. Select the 'Read File' from the initial setting menu after starting up the GPP function software.

2. Read the parameter and program files created for AnSCPU from the floppy or hard disk, and then write those parameter and program into a peripheral device. (Such file reading is required for performing the procedure described in 3.)

3. Using the item PC type change in the initial setting menu, change the CPU type name to A3 which is the one specified for AnSHCPU. (Perform the procedure as given in 4, since the parameter is reset to the default setting.)

4. In the file maintenance menu, read the parameter and program created for AnSCPU from the floppy or hard disk into peripheral devices. (Ignore the error message 'Unmatched PC Type' even if such a message may be given.)

The above procedures allow the parameter and program for AnSCPU to be used for AnSHCPU, without any change or modification.