

MELFA Technical News

March 2016

Subject: About change of component parts of teaching pendant (T/B)

Applicable to: T/B for S series and F series

Thank you for your continued support of Mitsubishi industrial robot MELFA series.
We will change component parts of the T/B as follows.

1. Target model

Model name : R32TB, R32TB-□, R33TB, R33TB-□,

Note 1) The "□" indicates the special cable length or special specification number.

2. Content of change

Parts name	Before change (Type name)		After change (Type name)	
	R32TB/R32TB-□	R33TB/R33TB-□	R32TB/R32TB-□	R33TB/R33TB-□
Emergency stop switch	XA1E-BV302R		AB6E-3BV02PTRM	
Enable/ Disable switch	LA1L-A1T21VW		LB1L-A1T21VW	
PET film (Operation key)	THC mat		KB film N30	
Cable	MIX17C(8P+1C)- SUR(20236)	MIX17C(AWG28 7P+3C)-SUR	7/0.127 10P HRV-SV UL R-M	7/0.127 10P HRV21-SV(U)R-M

3. Schedule

This change will be made sequentially from April 2016.



Note) Component parts before change may be intermingled by process of modification.

4. Detail of change



Refer to the next page.

Detail of change

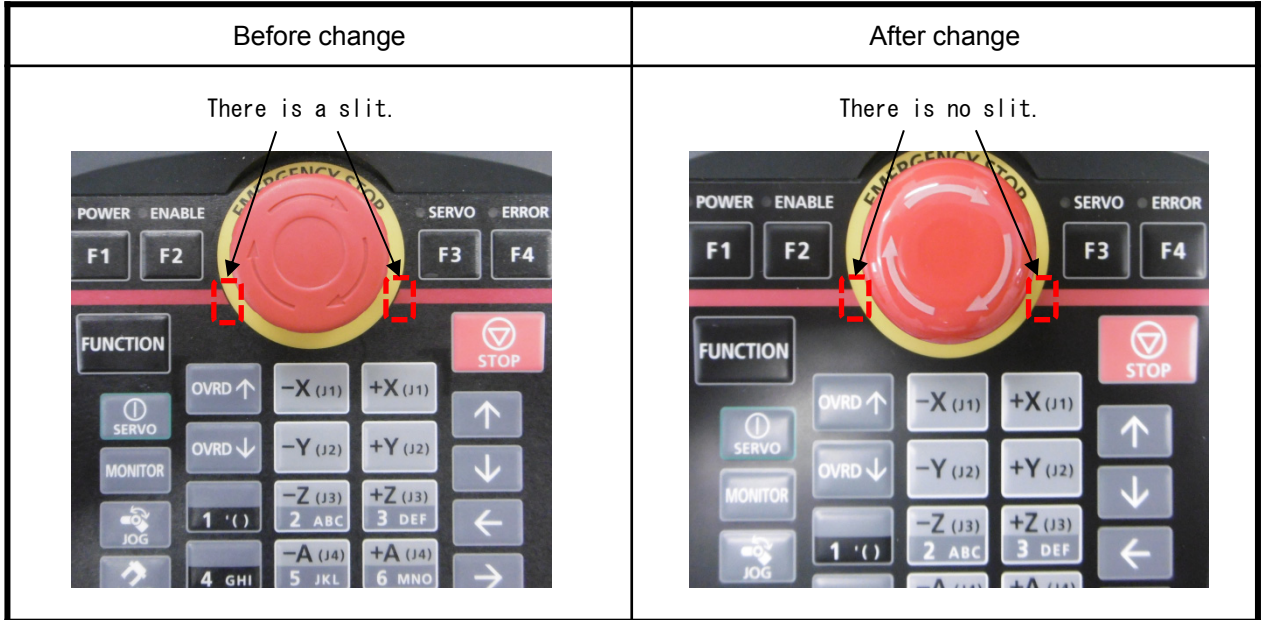
Old and new difference of the Emergency stop switch.

Before change	After change
<p data-bbox="312 488 708 517">Emergency stop switch(Front side)</p> 	<p data-bbox="927 488 1323 517">Emergency stop switch(Front side)</p> 

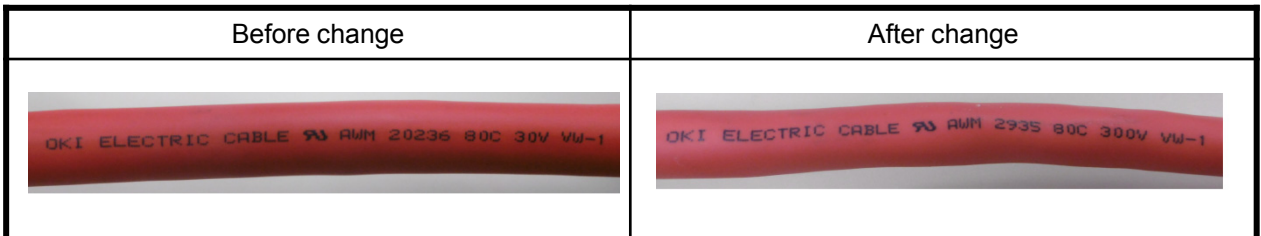
Old and new difference of the Enable/Disable switch.

Before change	After change
	 <p data-bbox="831 1576 1294 1606">There is no change to the outside form.</p>

Old and new difference of PET film of the operation key.



Old and new difference of the cable " R32TB/R32TB-□ ".



Old and new difference of the cable " R33TB/R33TB-□ ".

