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[Title] Repair acceptance of discontinued models

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[Relevant Models] MELSEC A/QnA (large type), A0J2(H) series, MELSECNET/MINI-S3, A2C series, MELSECNET(II), MELSECNET/B data link module/interface board

Thank you for your continued support of Mitsubishi programmable controllers, MELSEC.

As noticed in the technical bulletin (Issue No.: T99-0050), the MELSEC-A/QnA (large type) series, which had been used for over 20 years since its release in 1985, was discontinued at the end of September, 2006. Also, as noticed in other technical bulletins, our products such as the MELSECNET/MINI-S3 were discontinued at the end of September, 2008.

This technical bulletin shows the terms of repair acceptance and related information of the discontinued models. Refer to the following materials and replace the discontinued model with the Q series module at your earliest convenience.

- MELSEC-A/QnA Series Transition Guide
- MELSEC-A/QnA Series Transition Examples
- Handbook for transition (9 kinds)

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Although some of the discontinued models comply with the safety standards (such as CE and UL) that have been approved until the date to be discontinued, note that the compliance will no longer be updated. If you intend to use the repaired product and spares for a long time, make sure that the system complies with the required standards.

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1. Discontinued models

	Product	Transition to made-to-order	Order acceptance	Product discontinuation	Reference
Spare product for A/QnA (large type) series *1	Such as CPU module, power supply module, I/O module, and special function module	October 1st, 2005			
A0J2(H) series	Such as CPU module, power supply module, I/O module, and special function module				
MELSECNET/MINI-S3	Such as I/O module and special function module Master module (A1SJ71PT32-S3)		Through August,	Through September,	Technical bulletin
A2C series	Such as A2C I/O module and special function module	October 1st,	2008	2008	(Refer to
MELCECNET/II)	A1SJ71AP21-S3, A1SJ72T25B, AJ71AT21B, AJ72T25B, AJ71AP21, AJ71AR21, AJ72P25, AJ72R25	2007	2000	2008	Section 3.)
MELSECNET(II), MELSECNET/B *2	A70BD-J71AP23, A70BD-J71AP21,	1			
WILLSECTET/D	A7BDE-J71AP21-S3, A7BDE-J71AR21,				
	A98BD-J71AP23, A98BD-J71AT23B				

- *1 Although the A/QnA (large type) series was discontinued at the end of September, 2006, some of the models had been produced continuously as spare products after that. They were discontinued at September, 2008, following the completion of order acceptance at the end of August, 2008.
 - Note that the MELSECNET/10 module, A61PN, A63P, A61RP, and A6BAT will be produced continuously.
- *2 Among the MELSECNET(II) and MELSECNET/B, the production of the following models will be continued. A1SJ71AP21, A1SJ71AR21, A1SJ71AT21B, A1SJ71AP23Q, A1SJ71AR23Q, A1SJ71AT23BQ, A6BSW-P-S3, A6BSW-P-S4, A6BSW-P-S5, A6BSW-P-S6, A6BSW-P-S7, A6BSW-R

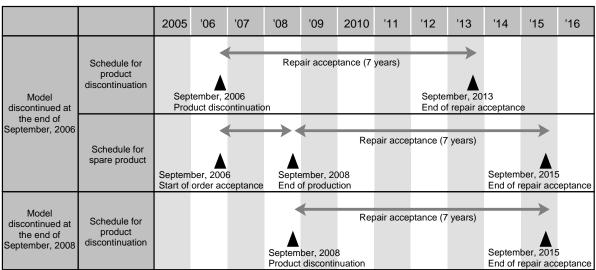
For AnS/Q2AS series users

This technical bulletin notifies the terms of repair acceptance of discontinued models, such as the A/QnA (large type) series.

The AnS/Q2AS (small type) series is available continuously. Since the AnS/Q2AS (small type) series (small/medium scale-compatible) are not a target for the discontinuation, they are available continuously.

* Except some models such as the MELSECNET(II), MELSECNET/B remote I/O module, and MELSECNET/MINI-S3 master module.

2. Schedule for product discontinuation/repair acceptance



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3. Details on the discontinued models

For details on the models discontinued at the end of September, 2006 and at the end of September, 2008, refer to the following technical bulletins.

Technical bulletin	Number
(1) Production discontinuation of MELSEC-A/QnA (large type) series	T99-0050
(2) Production discontinuation of MELSECNET(II) and /B data link systems	T99-0049
(3) Production discontinuation of A0J2H series	T99-0069
(4) Production discontinuation of MELSECNET/MINI-S3 and A2C series	T99-0070

4. Renewal of the discontinued models

Replace the discontinued model with the Q series module at your earliest convenience. For the renewal and replacement, refer to the following materials.

	Material	Number
Renewal catalogue	MELSEC-A/QnA Series Transition Guide	L-08077E
Renewal examples	MELSEC-A/QnA Series Transition Examples	L-08121E
	• Transition from MELSEC-A/QnA (Large Type) Series to Q Series Handbook	-
	(1) Fundamentals	L-08043ENG
	(2) Intelligent Function Modules	L-08046ENG
	(3) Network Modules	L-08048ENG
	(4) Communications	L-08050ENG
Handbook for transition	Transition from MELSEC-A0J2H Series to Q Series Handbook	L-08060ENG
Handook for transition	• Transition from MELSECNET/MINI-S3, A2C (I/O) to CC-Link Handbook	L-08061ENG
	Transition from MELSEC-I/OLINK to CC-Link/LT Handbook	L-08062ENG
	Transition from MELSEC-A/QnA Large Type Series to AnS/Q2AS Small Type Series Handbook	L-08064ENG
	Transition of CPUs in MELSEC Redundant System Handbook (Transition from Q4ARCPU to QnPRHCPU)	L-08117ENG

Above materials, such as technical bulletins and handbooks for transition, can be downloaded from "MELFANSweb" (free of charge).

(URL) http://wwwf2.mitsubishielectric.co.jp/english/index.html

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5. Repair acceptance for each module

5.1 A/QnA (large type) series module

5.1.1 A (large type) series module

		Repair acceptance				Repair acceptance	
Product	Model	Through September, 2013	Through September, 2015	Product	Model	Through September, 2013	Through September, 2015
	A1NCPU	0	-		A38B-UL	0	-
	A1NCPUP21	0	-		A32B-E	0	-
	A1NCPUR21	0	-	Main base unit	A35B-E	0	-
	A2NCPU	0	-		A38B-E	0	-
	A2NCPUP21	0	-		A32B-S1	0	-
	A2NCPUR21	0	-		A52B	-	0
	A2NCPU-S1	0	-		A55B	-	0
	A2NCPUP21-S1	0	1		A58B	-	0
	A2NCPUR21-S1	0	-		A62B	-	0
	A3NCPU	0	-	Extension base	A65B	-	0
	A3NCPUP21	0	-	unit	A68B	-	0
	A3NCPUR21	0	-		A55B-UL	0	-
	A2ACPU	0	-	1	A58B-UL	0	-
	A2ACPUP21	0	-	1	A65B-UL	0	-
	A2ACPUR21	0	-	1	A68B-UL	0	-
CDI 1.1	A2ACPU-S1	0	-		AC06B	-	0
CPU module	A2ACPUP21-S1	0	-]	AC06B-UL	0	-
	A2ACPUR21-S1	0	=		AC12B	-	0
	A3ACPU	0	-		AC12B-UL	0	-
	A3ACPUP21	-	0		AC30B	-	0
	A3ACPUR21	-	0	Extension cable	AC30B-UL	0	-
	A2UCPU	0	-		AC50B	-	0
	A2UCPU-S1	-	0		A1SC05NB	-	0
	A3UCPU	-	0		A1SC07NB	-	0
	A4UCPU	-	0		A1SC30NB	-	0
	A1NCPUP21-S3	0	-		A1SC50NB	-	0
	A2NCPUP21-S3	0	-		A3NMCA-0	0	-
	A2NCPUP21-S4	0	-		A3NMCA-2	0	-
	A3NCPUP21-S3	0	-		A3NMCA-4	0	-
	A2ACPUP21-S3	0	-	1	A3NMCA-8	0	-
	A2ACPUP21-S4	0	-	1	A3NMCA-16	0	-
	A3ACPUP21-S3	0	-	Memory cassette	A3NMCA-24	-	0
	A32B	-	0	1	A3NMCA-40	0	-
	A35B	-	0	1	A3NMCA-56	-	0
Main base unit	A38B	-	0	1	A3NMCA-2-UL	0	-
	A32B-UL	0	-	1	A3NMCA-4-UL	0	-
	A35B-UL	0	-	1	A3NMCA-8-UL	0	-

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		Repair acceptance				Repair acceptance	
Product	Model	Through September, 2013	Through September, 2015	Product	Model	Through September, 2013	Through September, 2015
	A3NMCA-16-UL	0	-		AY10	-	0
	A3NMCA-24-UL	0	-		AY10A	-	0
	A3NMCA-40-UL	0	-		AY10A-UL	0	-
Mamary assetta	A3AMCA-96	-	0		AY11	-	0
Memory cassette	A4UMCA-128	-	0		AY11-UL	0	-
	A4UMCA-8E	0	-		AY11A	-	0
	A4UMCA-32E	0	-		AY11AEU	0	-
	A4UMCA-128E	-	0		AY11E	0	-
IC-RAM memory	4KRAM	-	0		AY11EEU	0	-
ED DOM	4KEROM	-	0		AY13	-	0
EP-ROM	32KROM	0	-		AY13E	-	0
memory	64KROM	0	-		AY13EU	0	-
	AX10	-	0		AY15EU	0	-
	AX10-UL	0	-		AY22	-	0
	AX11	-	0		AY23	-	0
	AX11EU	0	-		AY40	-	0
	AX20	-	0		AY40-UL	0	-
	AX20-UL	0	_		AY40A	0	_
	AX21	-	0		AY41	-	0
	AX21EU	0	_	1	AY41-UL	0	_
	AX31	0	_	Output module	AY42	-	0
	AX31-S1	0	_		AY42-S1	0	_
	AX40	_	0		AY42-S3	0	_
	AX40-UL	0	_		AY42-S4	0	_
	AX41	_	0		AY50	-	0
	AX41-S1	0	_		AY50-UL	0	_
	AX41-UL	0	_		AY51	_	0
Input module	AX42	_	0		AY51-S1	_	0
1	AX42-S1	0	_		AY51-UL	0	_
	AX50-S1	0	_		AY60	0	_
	AX60-S1	0	_		AY60E	0	_
	AX70	_	0		AY60S	0	_
	AX70-UL	0	_		AY60S-UL	0	_
	AX71	-	0	1	AY70	0	_
	AX80	0	-	1	AY70-UL	0	-
	AX80-UL	0	-	1	AY71	0	_
	AX80E	0	-	1	AY72	0	-
	AX81	-	0	1	AY80	0	_
	AX81B	0	-		AY81	-	0
	AX81-S1	0	_		AY82-EP	0	-
	AX81-S2	0	_	I/O module	AH42	-	0
	AX81-S2	0	_	1, O module	11172	-	
	AX81-33	-	0	-	-	-	-

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		Repair acceptance				Repair acceptance	
Product	Model	Through September, 2013	Through September, 2015	Product	Model	Through September, 2013	Through September, 2015
Dynamic scan I/O					A60MX	-	0
module	A42XY	0	-		A60MXRN	-	0
module				Multiplexer	A60MXR	0	-
Dummy module	AG62	-	0		A60MXTN	-	0
Blank cover	AG60	-	0		A60MXT	0	-
Interrupt module	AI61	-	0		A616DAI	-	0
interrupt module	AI61-S1	0	=		A616DAV	-	0
	A6KA-CH32	0	=	Analog output	A62DA	0	-
	A6KA-CX42	0	=	module	A62DA-S1	0	-
	A6KA-CY42	0	-		A68DAI-S1	0	-
	A6KA-TX10	0	=		A68DAV	0	-
	A6KA-TX11	0	-	Temperature input	A616TD	-	0
	A6KA-TX20	0	-	module	A68RD3N	-	0
	A6KA-TX21	0	-	module	A68RD4N	0	-
K/A conversion adaptor	A6KA-TX40	0	-	High-speed	AD61	-	0
	A6KA-TX41	0	-	counter module	AD61-S1	0	-
	A6KA-TY10	0	=	-	AD70	-	0
	A6KA-TY11	0	-		AD72	0	-
	A6KA-TY13	0	-		AD75M1	0	-
	A6KA-TY22	0	-	Positioning	AD75M2	0	-
	A6KA-TY23	0	ı	module	AD75M3	-	0
	A6KA-TY40	0	-		AD75P1-S3	0	-
	A6KA-TY41	0	ı		AD75P2-S3	0	-
	A6KA-TY51	0	ı		AD75P3-S3	-	0
Simulation switch	A6SW16	0	ı	B 10 1 1	A61LS	0	-
Simulation switch	A6SW32	0	ı	Position detection module	A62LS-S5	0	-
	A61PN *1	-	-	module	A63LS	0	-
	A61P *2	-	0	Intelligent	AD51H-S3	-	0
	A62P	0	-	communication			0
Power supply	A63P *1	_	-	module	AD51-S3	-	0
module	A61PEU *2	0	-		AJ71E71N-B2	0	_
	A62PEU	0	-	Ethernet module	AJ71E71N-B5	0	_
	A68P	0	-		AJ71E71N3-T	-	0
	A61P-UL *2	0	-		12,12,110 1		J
	A616AD	-	0				
Analog input	A68AD	_	0	_	_	_	_
module	A68AD-S2	0	-				
	A68ADN	-	0				

^{*1} This model is produced continuously.

^{*2} The A61PN can be the substitution.

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		Repair	acceptance				Repair acceptance	
Product	Model	Through September, 2013	Through September, 2015	Produ	uct	Model	Through September, 2013	Through September, 2015
MELSECNET/B data				External display		A6DU-B	0	-
link module	(Re	efer to Section 5	5.4.)	module	module AoDC-B			
MELSECNET(II) data	· ·		,			AS25VS	0	-
link module				Vision sen	sor	AS25VS-S1	0	-
MELSECNET/MINI-S3				module		AS50VS	0	-
master module	(Re	efer to Section 5	5.3.)			AS50VS-GN	0	-
MELSECNET/MINI-S3				_		AS50VS-S1	0	-
slave station module		1		Camera ex	tension	AS25CE	0	-
CC-Link system	AJ61BT11	-	0	module		AS50CE	0	-
master/local module				Camera po	wer	AS25VS-PW	0	-
MELSEC-I/OLINK	AJ51T64	0	-	supply		AS50VS-PW	0	-
master module				Monitor ca	ıble	AC50VS-M0	0	-
JEMANET (OPCN-1)				AS25CE c	able	AC02VS-CS	0	-
interface module	AJ71J92-S3	0	-		1	AC02VS-C0	0	-
				_	2m	AC20VS5-V0	0	-
B/NET interface module	AJ71B62-S3	0	_		5m	AC50VS-V0	0	-
				Camera	5m	AC50VS5-V0	0	-
Terminal interface module	AJ71C21-S1	0	-	cable	10m	AC100VS5-V0	0	-
				4	20m	AC200VS5-V0	0	-
Multidrop link module	AJ71C22-S1	0	_	25m	AC250VS-V0	0	-	
r					30m	AC300VS5-V0	0	-
Host controller				Product so	ld as a	AS25VS-SETA	0	-
high-speed link module	AJ71C23-S3	0	-	set		AS25VS-SETB	0	-
	AJ71UC24	-	0	Position high-speed detection r		AS50PM	0	-
Computer link module	AJ71C24-S1	0	-			AS50EX1	0	-
	AJ71C24-S7	0	-	Option mo	dule			
MODBUS interface module	AJ71UC24-S2	0	-	connector		AS50EX2	0	-
Profibus-DP interface module	AJ71PB92D	0	-					
Profibus-FMS interface module	AJ71PB96F	0	-					
DeviceNet master module	AJ71DN91	0	-					
Supersonic linear scale Module	A64BTL	0	-	-		-	-	-
External failure diagnostics module	AD51FD-S3	0	-					
PC fault detection module	AS91	0	-					

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5.1.2 QnA (large type) series module

O: Available

		Repair a	cceptance			Repair acceptance	
Product	Model	Through September, 2013	Through September, 2015	Product	Model	Through September, 2013	Through September, 2015
CPU module	Q2ACPU	0	-	Ethernet module	AJ71QE71N-B2	0	-
	Q2ACPU-S1	-	0		AJ71QE71N-B5	0	-
	Q3ACPU	-	0		AJ71QE71N3-T	-	0
	Q4ACPU	-	0	Serial	AJ71QC24N	-	0
	А38НВ	-	0	communication	AJ71QC24N-R2	ı	0
Main base unit	A38HBEU	-	0	module	AJ71QC24N-R4	=	0
-	-	-	-	CC-Link system master/local module	AJ61QBT11	-	0

5.1.3 Q4AR module for redundant system

		Repair a	Repair acceptance			Repair acceptance	
Product	Model	Through September, 2013	Through September, 2015	Product	Model	Through September, 2013	Through September, 2015
CPU module	Q4ARCPU	-	0	Power supply	A61RP *1	-	0
	A32RB	-	0	module	A67RP	-	0
Main base unit	A33RB	-	0	System control	A GOOD		0
	A37RHB	-	0	module	AS92R	-)
Extension base unit	A68RB	-	0	Bus switching module	A6RAF	-	0

^{*1} This model is produced continuously.

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5.2 A0J2(H) series module

		Repair a	cceptance			Repair acceptance	
Product	Model	Through September, 2013	Through September, 2015	Product	Model	Through September, 2013	Through September, 2015
	A0J2HCPU	-	0	Communication 1: 1-1-			
	A0J2HCPUP21	-	0	Computer link module/multidrop			
CPU module	A0J2HCPUR21	-	0	link module	A0J2-C214-S1	-	0
	A0J2HCPUP21-S3	-	0	(master station)			
	A0J2HCPU-DC24	-	0	(master station)			
Input module	A0J2-E32A	-	0	Multidrop link			
input module	A0J2-E32D	-	0	module (remote	A0J2C25	-	0
	A0J2-E24R	-	0	station)			
Output module	A0J2-E24S	-	0	MELSECNET(II)	(P. of	er to Section 5.4.	
	A0J2-E24T	-	0	data link module	(Reic	er to section 5.4.,	
	A0J2-E28DR	-	0	Analog input	A0J2-68AD		0
	A0J2-E56DR	-	0	module	AUJ2-08AD	-	
	A0J2-E28DT	-	0	Analog output	A0J2-62DA		0
	A0J2-E56DT	-	0	module	AUJZ-02DA	-)
I/O module	A0J2-E28AR	-	0	High-speed	A0J2-D61S1		0
I/O module	A0J2-E56AR	-	0	counter module	A0J2-D0151	=	0
	A0J2-E28AS	-	0	Positioning	A0J2-D71		0
	A0J2-E56AS	-	0	module	A0J2-D/1	=	O
	A0J2-E28DS	-	0	PC fault detection	A012 C01		0
	A0J2-E56DS	-	0	module	A0J2-S91	-	0
Power supply module	A0J2PW	-	0	Double mounting bracket	A0J2-2F	-	0
	A0J2C01	-	0	G: 1.: :.1	A0J2-SW16	-	0
	A0J2C03	-	0	Simulation switch module	4012 CW22		0
	A0J2C03F	-	0	module	A0J2-SW32	-	O
F	A0J2C06	-	0				
Extension cable	A0J2C10	-	0				
	A0J2C20	-	0				
	A0J2C04B	-	0				
	A0J2C10B	-	0	-	-	-	-
ED DO16	4KROM	-	0				
EP-ROM	8KROM	-	0				
memory	16KROM	-	0				

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5.3 MELSECNET/MINI-S3, A2C series module

5.3.1 MELSECNET/MINI-S3 module

		Repair acceptance				Repair acceptance	
Product	Model	Through September, 2013	Through September, 2015	Product	Model	Through September, 2013	Through September, 2015
	AJ71PT32-S3	-	0		AX80Y80C	-	0
Mastar madula	AJ71T32-S3	0	-		AJ35PTF-56AR	-	0
Master module	AJ71T32-S4	0	-		AJ35PTF-28AS	-	0
	A1SJ71PT32-S3	-	0		AJ35PTF-56AS	-	0
Slave station	AJ72PT35	-	0		AJ35PTF-28DS	-	0
module	AJ72T35	0	-	I/O module	AJ35PTF-56DS	-	0
	AX11C	-	0	1/O module	AJ35PTF-56DR	-	0
	AX21C	-	0		AJ35PTF-56DT	-	0
	AX31C	-	0		AJ35TB1-16AR	-	0
	AX41C	-	0		AJ35TB1-16DR	-	0
	AX81C	-	0		AJ35TB1-16DT	-	0
*	AI35PTF-32D - O AI35TC1-32DT	-	0				
Input module	AJ35TB1-16A	-	0	G 11	A2C-C005	-	0
	AJ35TB3-8D	-	0	Cable	A2C-C007	-	0
	AJ35TB1-16D	-	0	ppy 1	A6DIN2C	-	0
	AJ35TB2-8D	-	0	DIN adapter	A6DIN3C	-	0
	AJ35TB2-16D	-	0	Analog input	A68ADC	-	0
	AJ35TC1-32D	-	0		A64DAVC	-	0
	AY13C	-	0	module	A64DAIC	-	0
	AY15CEU	-	0	Temperature	A64RD3C	-	0
	AY23C	-	0	input module	A64RD4C	-	0
	AY51C	-	0	High-speed	AD61C	_	0
	AY61CE	-	0	counter module	AD62C	-	0
	AY81C	-	0	RS-232C			
	AJ35PTF-24S	-	0	interface	AJ35PTF-R2	-	0
	AJ35TB1A-8R	-	0	module			
Output module	AJ35TB2-8R	_	0		AJ35T-OPB-P1-S3	-	0
	AJ35TB1-16R	-	0	Operation box	AJ35PT-OPB-M1-S3	_	0
	AJ35TB1A-8T	-	0	Operation box			(
	AJ35TB2-8T	_	0	cable	AC30MINI	-	0
	AJ35TB1-16T	-	0				0
	AJ35TB2-16T	-	0	Joint box	AJ35T-JB-S3	-	0
	AJ35TC1-32T	-	0	Transmission converter	AJ35PTC-CNV	-	0
	AX10Y10C	-	0				
	AX10Y22C	-	0				
1/0 1:	AX40Y10C	-	0				
I/O module	AX80Y10C	-	0	-	-	-	-
	AX80Y14CEU	-	0				
	AX40Y50C	-	0				

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[Title] Repair acceptance of discontinued models

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[Relevant Models] MELSEC A/QnA (large type), A0J2(H) series, MELSECNET/MINI-S3, A2C series, MELSECNET(II), MELSECNET/B data link module/interface board

5.3.2 A2C series module

O: Available

		Repair acceptance		
Product	Model	Through September, 2013	Through September, 2015	
CPU module	A2CCPU	0	-	
	A2CCPUP21	0	-	
	A2CCPUR21	0	=	
	A2CCPUC24-PRF	0	-	
	A2CCPUC24	0	-	
	A2CJCPU-S3	0	-	

5.4 MELSECNET(II), MELSECNET/B data link module

Product	Model	Repair acceptance				Repair acceptance	
		Through September, 2013	Through September, 2015	Product	Model	Through September, 2013	Through September, 2015
MELSECNET/B data link module	AJ71AT21B	-	0	MELSECNET(II) interface board	A70BD-J71AP23	-	0
	AJ72T25B	-	0		A7BDE-J71AP21	-	0
	A1SJ72T25B *1	-	0		A7BDE-J71AP21-S3	-	0
MELSECNET(II) data link module	AJ71AP21	-	0		A7BDE-J71AR21	-	0
	AJ71AP21-S3	0	-		A98BD-J71AP23	-	0
	AJ71P22-S3	0	-	MELSECNET/B interface board	A98BD-J71AT23B		
	AJ71AP22-S3	0	-			-	0
	AJ72P25	-	0				
	AJ72P25-S1	0	-				
	AJ72P25-S3	0	-				
	AJ71AR21	-	0				
	AJ72R25	-	0				
	AJ72R25-S1	0	-	-	-	-	-
	A1SJ71AP21-S3 *2	-	0				
	A0J2P25	-	0				
	A0J2R25	-	0				

^{*1} The A1SJ71AT21B is produced continuously.

^{*2} The A1SJ71AP21 and A1SJ71AR21 are produced continuously.