# TECHNICAL BULLETIN

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**[Title]** Production Discontinuation of Flash Memory Cards for QnA/QnASCPU **[Date of Issue]** Aug. '01 **[Relevant Models]** Q1MEM-256SF, Q1MEM-512SF, Q1MEM-1MSF, Q1MEM-2MSF

Thank you for your continued support of Mitsubishi's MELSEC QnA Series.

The production of the following products for QnA/QnASCPU will be discontinued.

#### 1. Discontinued models

Item	Туре	
_	Q1MEM-256SF	
Memory Card for QnA/QnASCPU (RAM+Flash memory)	Q1MEM-512SF	
Memory Card for QnA/QnASCFO (KAM+Flash memory)	Q1MEM-1MSF	
	Q1MEM-2MSF	

#### 2. Production discontinuation

Order deadline July 31, 2002
The final production August 31, 2002
The final shipment August 31, 2002

### 3. Reasons for production discontinuation

Some parts of the above products are now obsolete.

Therefore, we will have difficulty to maintain the production system and product quality.

#### 4. Repair acceptance

The final repair acceptance is August 31, 2009 (For 7 years after production discontinuation)

### 5. Substitution model

Discontinued model		Substitution model			
Туре	Memory capacity		Type	Memory capacity	
	SRAM	Flash	Туре	SRAM	E2PROM
Q1MEM-256SF	128kB	128kB	Q1MEM-256SE	128kB	128kB
Q1MEM-512SF	256kB	256kB	Q1MEM-512SE	256kB	256kB
Q1MEM-1MSF	512kB	512kB	Q1MEM-1MSE	512kB	512kB
Q1MEM-2MSF	1MB	1MB	Q1MEM-1MSE Q1MEM-2MS	512kB 2MB	512kB -

Refer to the following page for details on differences, and so forth.

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## Differences between flash memory card and E2PROM/SRAM card

Item		Discontinued model	Substitution model		
		Flash card Q1MEM- 256/512/1M/2MSF	E <sup>2</sup> PROM card Q1MEM-256/512/1MSE	SRAM card Q1MEM-2MS	
File writing method	GX Developer	Write a file using "Disc image data" function of general Card UT97/NNT software on a personal computer.	Mount the card on the CPU. Then, write a file (PC writing) with GX Developer.		
	GPPQ	Write a file using memory card writer	Mount the card on the CPU. Then, write a file (PC writing) with GPPQ,.		
File protection method		Protection switch setting is not required, since CPU writing is disabled.	Turn the protection switch on to prevent the CPU from miswriting.		
Maximum file writing	Number of	100000	10000	No limitation	
Data back	up	Battery not required	Battery not required	Battery required	
Specified	drive	Drive 2/4	Drive 2/4	Drive 1/3 *1	
Related special relay		SM603 Drive 2 present flag/No drive 2 flag SM623 Drive 4 present flag/No drive 4 flag	SM603 Drive 2 present flag/No drive 2 flag SM623 Drive 4 present flag/No drive 4 flag	SM602 Drive 1 present flag/No drive 1 flag SM622 Drive 3 present flag/No drive 3 flag	
Related spregister	oecial	SD603 Drive 2 capacity SD623 Drive 4 capacity	SD603 Drive 2 capacity SD623 Drive 4 capacity	SD602 Drive 1 capacity SD622 Drive 3 capacity	

<sup>\*1 :</sup> It is necessary to change file access instructions (QDRSET, QCDSET) to specify the drive, as well as parameters (PC file setting, boot file setting).