

GOT2000/GOT1000 Series **Sound Output Unit**

User's Manual

GT15-SOUT

Thank you for choosing Mitsubishi Electric Graphic Operation Terminal (GOT)

Prior to use, please read both this manual and detailed manual thoroughly to fully understand the product.

MODEL	GT15-SOUT-U	
MODEL CODE	1D7M68	
IB(NA)-0800383-M(2307)MEE		

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●SAFETY PRECAUTIONS●

(Always read these precautions before using this equipment.)

Before using this product, please read this manual and the relevant manuals introduced in this manual carefully and pay full attention to safety to handle the product correctly.

The precautions given in this manual are concerned with this prod-

In this manual, the safety precautions are ranked as "WARNING"

Indicates that incorrect handling may cause AWARNING hazardous conditions, resulting in death or

Indicates that incorrect handling may cause ⚠ CAUTION hazardous conditions, resulting in medium or slight personal injury or physical damage.

Note that the A CAUTION level may lead to a serious accident according to the circumstances

Always follow the precautions of both levels because they are important to personal safety.

Please save this manual to make it accessible when required and always forward it to the end user

IDESIGN PRECAUTIONS

⚠ CAUTION

 Do not bundle the control and communication cables with main circuit, power or other wiring.
Run the above cables separately from such wiring and keep them a minimum of 100mm apart. Not doing so noise can cause a malfunction.

[MOUNTING PRECAUTIONS]

- Be sure to shut off all phases of the external power supply used by the system before mounting or removing this unit to/from the
- Not doing so can cause a unit failure or malfunction.
- Before connecting the Bus connection cable to this unit, always shut off GOT power and PLC CPU power externally in all

Not doing so can cause a malfunction.

⚠ CAUTION

- Use this unit in the environment that satisfies the general specifications described in the User's Manual for the GOT used Not doing so can cause an electric shock, fire, malfunction or product damage or deterioration.
- When installing this unit to the GOT, fit it to the connection interface of the GOT and tighten the mounting screws in the specified torque range (0.36N·m to 0.48N·m) with a Phillipshead screwdriver No. 2. Undertightening can cause a drop, failure or malfunction

Overtightening can cause a drop, failure or malfunction due to screw or unit damage.

[WIRING PRECAUTIONS]

MARNING

Be sure to shut off all phases of the external power supply used by the system before wiring. Failure to do so may result in an electric shock, product damage

⚠ CAUTION

Exercise care to avoid foreign matter such as chips and wire offcuts entering the unit. Not doing so can cause a fire, failure or malfunction

[STARTUP AND MAINTENANCE PRECAUTIONS]

MARNING

Before starting cleaning or mounting screw retightening, always shut off GOT power externally in all phases.

Not doing so can cause a unit failure or malfunction. Tighten the mounting screws in the specified torque range (0.36N·m to 0.48N·m) with a Phillips-head screwdriver No. 2. Undertightening can cause the GOT to drop, short circuit or

Overtightening can cause a drop, short circuit or malfunction due to the damage of the screws or unit.

⚠ CAUTION

- Do not disassemble or modify the unit.

 Doing so can cause a failure, malfunction, injury or fire.
- Do not touch the conductive and electronic parts of this unit directly.
- Doing so can cause a unit malfunction or failure.
- The cables connected to the unit must be run in ducts or

Not doing so can cause the unit or cable to be damaged due to the dangling, motion or accidentalpulling of the cables or can cause a malfunction due to a cable connection fault.

⚠ CAUTION

- When unplugging the cable connected to the unit, do not hold and pull from the cable portion. Doing so can cause the unit or cable to be damaged or can cause a malfunction due to a cableconnection fault.
- Do not drop the module or subject it to strong shock A module damage may result.
- Before touching the unit, always touch grounded metals, etc. to discharge static electricity from human body, etc. Not doing so can cause the unit to failure or malfunction.

[DISPOSAL PRECAUTIONS]

⚠ CAUTION

When disposing of this product, treat it as industrial waste.

[TRANSPORTATION PRECAUTIONS]

⚠ CAUTION

- Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of the User's Manual for the GOT used, as they are precision
- Failure to do so may cause the unit to fail.

 Check if the unit operates correctly after transportation.
- When fumigants that contain halogen materials such as fluorine chlorine, bromine, and iodine are used for disinfecting and protecting wooden packaging from insects, they cause malfunction when entering our products.

Please take necessary precautions to ensure that remaining materials from fumigant do not enter our products, or treat packaging with methods other than fumigation (heat method). Additionally, disinfect and protect wood from insects before packing products.

The following shows manuals relevant to this product.

Manual name	Manual number (Model code)	
GOT2000 Series User's Manual(Hardware) (Sold separately)	SH-081194ENG (1D7MJ5)	
GOT2000 Series Connection Manual (Microcomputer,MODBUS/Fieldbus Products,Peripherals)	SH-081200ENG	
GT16 User's Manual (Hardware)	SH-080928ENG	
GT15 User's Manual	SH-080528ENG	
GOT1000 Series Connection Manual (Microcomputer,MODBUS Products, Peripherals) for GT Works3	SH-080871ENG	
For the latest e-Manuals and PDF manuals, consult your local		

sales office.

Compliance with the EMC and Low Voltage

Directives

To configure a system meeting the requirements of the EMC and Low Voltage Directives when incorporating the Mitsubishi GOT (EMC and Low Voltage Directives compliant) into other machinery or equipment, refer to "EMC AND LOW VOLTAGE DIRECTIVES" of the General Description included with the GOT used.

The CE mark, indicating compliance with the EMC and Low Voltage

Directives, is printed on the rating plate of the GOT

Compliance with the new China RoHS directive GOT 相关的基于 " 电器电子产品有害物质限制使用管理办法 " 要求的表示方法



Note: This symbol mark is for China only.

含有有害 6 物质的名称、含有量、含有部件 本产品中所含有的有害 6 物质的名称、含有量、含有部件如下表所示。 产品中有事物质的名称及全量

/ 邮 自日初灰的石砂灰日里						
	有害物质					
部件名称	铅	汞	镉	六价铬	多溴联苯	多溴二苯醚
	(Pb)	(Hg)	(Cd)	(Cr (VI))	(PBB)	(PBDE)
电路板组件	×	0	0	0	0	0
树脂壳体、电缆、膜材	0	0	0	0	0	0
钣金部件、螺丝等金属部件	0	0	0	0	0	0

本表格依据 SJ/T11364 的规定编制。 〇:表示该有害物质在该部件所有均质材料中的含量均在 GB/T26572 规定的限量要 求以下。 表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T26572 规定的

Referenced Standard: GB/T15969.2 (Requirement of Chinese standardized law)

Packing List

The following items are included.

Model name	Product name	Quantity
GT15-SOUT	Sound output unit	1
	Mounting screw set (2 pieces of screw, 2 pieces of label)	1
	Cable clamp set	1
	GOT2000/GOT1000 Series Sound Output Unit User's Manual (This manual)	1

1. OVERVIEW

This user's manual describes the GOT2000/GOT1000 series sound output unit (hereinafter referred to as the sound output unit).

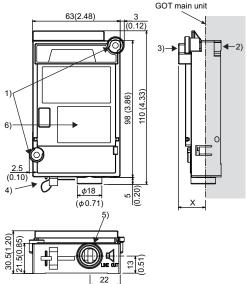
With installing the sound output unit, the GOT can be connected to a speaker with amplifier (hereinafter referred to as external speaker). When using the sound output unit, set the Communication Settings. For the setting, refer to the User's Manual for the GOT used.

2. SPECIFICATIONS

The performance specifications of the sound output unit are indicated below. The general specifications of the sound output unit are the same as those of the $\dot{\text{GOT}}$. Refer to the User's Manual for the $\dot{\text{GOT}}$ used for the general specifications of the printer unit.

Item	Specification	
Sound output terminal	For connecting external L/R speakers, 1 channel for each speaker (2Vp-p, 0.4mW (for rated load $10k\Omega$)	
Applicable jack	ϕ 3.5 stereo mini jack, straight type	
Playable file	GOT1000 Series: Windows WAV format 8.000KHz, 16 bits, mono (8 seconds/sound file) GOT2000 Series: Windows WAV format 16.000KHz/8.000KHz, 16 bits, mono (30 seconds/sound file)	
Internal consumed current (DC5V)	0.08A	
Weight	0.07kg (0.154lb) (Including cable clamp)	
_		

3. PART NAMES AND EXTERNAL DIMENSIONS



(0.87) * The above figures show the external dimensions after installing the cable clamp.

Dimensions of X when mounted to the GOT

GOT	GT27	GT25	GT16	GT15
15"	23 (0.91)	-	19.5 (0.77)	21 (0.83)
12.1"	23 (0.91)	23 (0.91)	18 (0.71)	18 (0.71)
10.4"	23 (0.91)	23 (0.91)	21 (0.83)	21 (0.83)
8.4"	23 (0.91)	23 (0.91)	23 (0.91)	23 (0.91)
5.7"	23 (0.91)	-	23 (0.91)	23 (0.91)

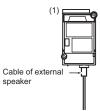
Unit: mm (inch)

No.	Name	Description
1)	Mounting screw	Mounting screws fixed with the front communication unit or GOT
2)	Interface connector	Extension connector installed to a front extension unit or the GOT
3)	Extension connector	Extension connector to which a back extension unit is installed
4)	Cable clamp	For cable treatment
5)	Sound output terminal	Terminal for connecting a cable of external speakers
6)	Rating plate	-

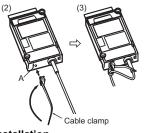
4. INSTALLATION AND REMOVAL PROCEDURE

4.1 Cable Connection

(1) Connect a cable of an external speaker to the sound output unit



- (2) Attach the cable clamp to the printer unit. Position the cable clamp band outside, and insert the cable clamp to section A shown in the following figure until it clicks. For the band inserting direction, refer to the arrow. (The cable clamp is the RSG-130-V0 of KITAGAWA INDUSTRIES CO.,LTD. or equivalent.)
- (3) Put the cable of the external speaker through the looped cable clamp band, and pull the band for fixing the cable.

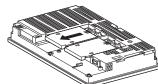


4.2 Unit Installation

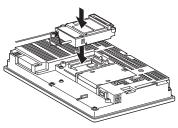
The installation procedure for the sound output unit is explained using the GT1575.

(1) Power off the GOT.

(2) Remove the one extension unit covers of the GOT.



(3) Fit the sound output unit in the GOT case.

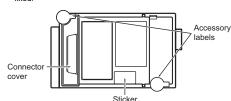


(4) Tighten the mounting screws of the sound output unit with a tightening torque of 0.36N·m to 0.48N·m (two places).



(5) When mounting any communication unit on the outer stage, refer to the User's Manual for the GOT used.

When not mounting any communication unit on the outer layer, stick accessory labels on the top of mounting screws (2 places) to cover the top of them in order to avoid receiving electrostatic. Keep the connector cover and label (see the following figure)



4.3 Unit Removal

For removing the sound output unit, reverse the procedure of the

Precautions for connecting external speaker

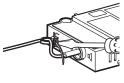
· Do not connect or disconnect the cable of the external speaker

• Do not connect any devices other than external speakers to the sound output unit.

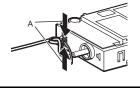
Cable clamp

(1) Pulling out the cable clamp band

The cable clamp band can be pulled out after cable treatment Pull out the band with pressing the tab of the cable clamp outward using a driver etc.



(2) Removing from sound output unit The cable of the external speaker can be removed even though the cable is fixed with the cable clamp Remove the cable clamp by pressing it in both directions (arrow A).



Warranty

Mitsubishi Electric will not be held liable for damage caused by factors found not to be the cause of Mitsubishi Electric; machine damage or lost profits caused by faults in the Mitsubishi Electric products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi Electric; damages to products other than Mitsubishi Electric products; and to other duties.

♠ For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to
- Before using the product for special purposes such as nuclear
- power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric. This product has been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or

Sales office/Tel Americas

Mitsubishi Electric Automation, Inc. 500 Corporate Woods Parkway, Vernon Hills, IL 60061, U.S.A Tel: +1-847-478-2100

failsafe functions in the system.

Mitsubishi Electric do Brasil Comercio e Servicos Ltda. Avenida Adelino Cardana, 293, 21 andar, Bethaville, Barueri SP, Brazil Tel: +55-11-4689-3000

181. 302-11-4039-3040
Miksubshi Electric Automation, Inc. Mexico Branch
Boulevard Miguel de Cervantes Saavedra 301, Torre Norte Piso 5, Ampliacion Gra
Miguel Hidalgo, Culdad de Mexico, Mexico, C.P.11520
Tel: +52-55-3067-7512

Mitsubishi Electric Europe B.V. German Branch Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germ Tel: +49-2102-486-0

Mitsuibshi Electric Europe B.V. UK Branch Travellers Lane, UK-Hatfield, Hertfordshire, AL10 8XB, U.K. Tel: +44-1707-28-8780

Mitsubishi Electric Europe B.V. Italian Branch Centro Direzionale Colleoni - Palazzo Sirio, Viale Colleoni 7, 20864 Agrate Brianza (MB), Italy Tel: +39-039-96531

Mitsubishi Electric Europe B.V. Spanish Branch Carretera de Rubi, 76-80-Apdo. 420, E-08190 Sant Cugat del Valles (Barcelona), Spair Tel: +34-935-65-3131

Mitsubishi Electric Europe B.V. French Branch 25, Boulevard des Bouvets, 92741 Nanterre Cedex, France Tel: +33-1-55-68-55-68

Mitsubishi Electric Europe B.V. Czech Br Pekarska 621/7, 155 00 Praha 5, Czech Tel: +420-255 719 200

Mitsubishi Electric Turkey A.S. Umraniye Branch Serifali Mahallesi Nutuk Sokak No:5, TR-34775 Umraniye / Istanbul, Turkey Tel: +90-216-526-3990

Africa

Asia-Pacific

Adroit Technologies 20 Waterford Office Park, 189 Witkoppen Road, Fourways, South Africa Tel: +27-11-658-8100

Mitsubishi Electric Automation (China) Ltd.
Mitsubishi Electric Automation Center, No.1386 Hongqiao Road, Shanghai, China
Tel: +86-21-2322-3030

Tel: +86-21-2322-3030
SETSUYO ENTERPRISE CO., LTD.
AF No 105. Wuqong 3rd Road, Wugu District, New Taipei City 24889, Taiwan

Misubishi Electric Automation Korea Co., Ltd.
7F to 9F, Cangseo Hangang XI-tower A, 401, Yangcheon-ro, Gangseo-Gu, Seoul 07528, Korea
Tel: x82-23660-9569

Mitsubishi Electric Asia Pte. Ltd.
307 Alexandra Road, Mitsubishi Electric Building, Singapore 159943
Tel: +65-6473-2308

Milsubishi Electric Factory Automation (Thailand) Co., Ltd.
12th Floor, SV.City Building, Office Tower 1, No. 896/19 and 20 Rama 3 Road,
Kwaeng Bangpongpang, Khet Yannawa, Bangkok 10120, Thailand
Tel: +66-2682-6522 to 31

PT. Mitsubishi Electric Indonesia Gedung Jaya 8th Floor, JL. MH. Thamrin No.12, Jakarta Pusat 10340, Indonesia Tel: +62-21 3192-6461

Mitsubish Electric Vietnam Company Limited
11th & 12th Floor, Viettel Tower B, 285 Cach Mang Thang 8 Street, Ward 12, District 10,
Ho Chi Minh City, Vietnam.
12th: 4842-83910-5945

+94-26-3910-5945
subishi Electric India Pvt. Ltd. Pune Branch
arrald House, EL-3, J Block, M.I.D.C., Bhosari, Pune - 411026, Maharashtra, India
+91-20-2710-2000

MITSUBISHI ELECTRIC AUSTRALIA PTY. LTD. 348 Victoria Road, P.O. Box 11, Rydalmere, N.S.W 2116, Australia Tel: +61-2-9684-7777

MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE: TOKYO BLDG., 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN NAGOYA WORKS: 1-14, YADA-MINAMI 5-CHOME, HIGASHI-KU, NAGOYA 461-8670, JAPAN

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Specifications subject to change without notice Printed in Japan, July 2023.