

FACTORY AUTOMATION

Graphic Operation Terminal GOT2000 NEWS Vol.13

GT Works3 Ver.1.250L (January 2021 Release)

Upgraded

GOT Drive

GOT2000 Drive Control (Servo) Interactive Solutions



MELSERVO-J5 Series and MELSERVO-JET Series diagnosis functions on GOT make preventive and post maintenance more efficient

New feature



Use GOT to control network cameras via the MELSEC iQ-R camera recorder module Cameras at the shop floor are now easier to use than ever



MELSERVO-J5 Series and MELSERVO-JET Series diagnosis functions available on GOT

Connection to the MELSEC iQ-R Series Motion modules has been expanded

GT27 GT25 GT23 GT21 GS21 SoftGOT

In addition to GOT2000, GT SoftGOT2000 can be connected to MELSERVO-J5 Series and MELSERVO-JET Series via the MELSEC iQ-R Series Motion module to monitor servo amplifiers and adjust their parameters.

System configuration GT SoftGOT 2000 Ethernet CC-LINKIE TSN

Supported models				
Туре	Series	Model		
Programmable controller CPU		R□CPU		
	MELSEC IQ-N	RDENCPU		
	MELSEC iQ-R	RD78G4		
		RD78G8		
		RD78G16		
Motion module		RD78G32		
		RD78G64		
		RD78GHV		
		RD78GHW		
Servo amplifier	MELSERVO-J5	MR-J5-□G		
		MR-J5-□G-RJ		
		MR-J5W2-□G		
		MR-J5W3-□G		
	MELSERVO-JET	MR-JET-□G		

Interactive functions with MELSERVO-J5 Series and MELSERVO-JET Series have been released

dGT27 dGT25 □GT23 □GT21 □GS21 dSoftGOT

GOT2000 Drive Control (Servo) Interactive Solutions provide various functions with sample screens*1 and system applications.

Provided functions		1	: Function supported X: N	ot supporte	ed – : Not	applicable	
Process		Sample screen*1	System application	GT27	GT25	SoftGOT 2000	
Startup, adjustment	Setting	Parameter settings	-	1	1	1	
	Adjustment	One-touch tuning	-	1	1	1	
		Tuning	-	1	1	1	
		-	Servo amplifier graph*2	1	1	×	
Maintenance	Troubleshooting	Alarm display	-	1	1	1	
		-	Drive recorder	1	1	×	
		-	System launcher (servo network)*2	1	1	×	
	Predictive maintenance	Machine diagnosis (friction estimation)	_	1	1	1	
		Machine diagnosis (tension estimation)	-	1	1	1	J5 Only!
		Machine diagnosis (vibration estimation)	_	1	1	1	
		Gear failure diagnosis	-	1	1	1	J5 Only!
		Encoder communication circuit diagnosis	_	1	1	1	J5 Only!
		Servo amplifier life diagnosis	_	1	1	1	

*1 Sample screens to connect to MELSERVO-JET Series are not available.

*2 Supported by GT Works3 Version 1.255R or later.

Sample screens

GT27 GT25 □GT23 □GT21 □GS21 SoftGOT

Sample screens for MELSERVO-J5 are available on GOT to make it easy to display parameters and to set various diagnosis modes, which are necessary for startup, adjustment, and maintenance work.

Application Predicting ball screw and linear guide failure



Application Predicting belt failure

• Machine Diagnosis (Tension Estimation) (1)



Application Monitoring gear wear

Gear Failure Diagnosis



System applications

Machine Diagnosis (Vibration Estimation)



• Machine Diagnosis (Tension Estimation) (2)



Application Identifying whether the failure is caused by an encoder or a servo amplifier

Encoder Communication Circuit Diagnosis



✓GT27 ✓GT25 □GT23 □GT21 □GS21 □SoftGOT

The functions to display the servo data in a waveform and to display the servo network configuration diagram are provided as system applications. If an alarm occurred, it is possible to check the system information such as serial numbers and model names of the servo amplifier and the servo motor.

Application Checking the cause of an alarm that occurred on a servo amplifier

• Drive Recorder





For the details, please refer to the GOT2000 Series Drive Control (Servo) Interactive Solutions catalog (L(NA)08335ENG).



Network camera live image display and PTZ adjustment function available on GOT

Supporting control of network cameras connected via the MELSEC iQ-R camera recorder module

GT27 GT25 GT23 GT21 GS21 SoftGOT GOT2000 and GT SoftGOT2000 can be used to display the live image from a network camera via the MELSEC iQ-R camera recorder module and adjust the P (pan), T (tilt), and Z (zoom) settings of the network camera.

▶ Checking a live image being captured by the network camera on GOT eliminates the need for a personal computer.



P (pan), T (tilt), and Z (zoom) settings can be adjusted on the GOT near the object while checking a live image from the network camera.









Pan: left



Zoom



Pan: right



Tilt: down

Sample screens for live & PTZ cameras connected via the MELSEC iQ-R camera recorder module

✓GT27 ✓GT25 □GT23 □GT21 □GS21 ✓SoftGOT

Sample screens are available for live image streaming and PTZ adjustment of network cameras that are connected via the MELSEC iQ-R camera recorder module.

System configuration supported by the sample screens



Equipment		ient	Remarks
(1)) MELSEC iQ-R Series CPU module		• The "Communications by Network No./Station No." setting should not be changed from "Disable".
(2)	Camera recorder module	RD81RC96-CA	 ·Up to four modules can be switched in sample screens. ·The "GOT Linkage Enable/Disable" setting should be set to "Enable". ·Set the IP address of GOT2000 or MELIPC MI3000 to the IP address of the FTP server. ·The login name and the password of the FTP server should be the same as those in the FTP server setting of GOT2000 or MELIPC MI3000.
(3)	GOT2000 or MELIPC MI3000 (GT	SoftGOT2000)	 Set the FTP Server function when using GOT2000. Enable the FTP server of Windows[®] OS when using MELIPC MI3000. Do not use sample screens when activating multiple modules of GT SoftGOT2000.
(4)	Network camera	AXIS M5054, etc.*2	 The setting to allow a camera recorder module to detect the camera should be completed in advance. Up to four network cameras can be accessed from sample screens to display live images or adjust PTZ settings.
(5)	PoE switching hub (IEEE802.3at (PoE+)	supported)*3	· Used to connect a CPU module, camera recorder modules, GOT2000/MI3000, and network cameras.

*2 For the supported network cameras, please refer to the Technical Bulletin "Applicable Products for Camera Recorder Module" (FA-A-0326).

*3 PoE is an abbreviation of Power over Ethernet.

Settings to link a camera recorder module and GOT (FTP settings)

GX Works3

[Common Settings] in the Module Extended Parameter of the camera recorder module

The state of the second
Command Input Observation Cycle: 15 (min)
Administrator(read/write)
Login Name(Administrator): Password(Administrator): ******

GT Designer3

[Gateway] > [FTP Server]

[Common] > [Controller Setting] > [Network/Duplex Setting] >

- ▶ How to use sample screens for live & PTZ cameras connected via the MELSEC iQ-R camera recorder module
- Step 1 Prepare the MELSEC iQ-R Series CPU module, a camera recorder module, network cameras, GOT2000/MELIPC MI3000, and configure the system. Obtain sample screens, change settings according to the system configuration, and write the data to GOT2000/MELIPC MI3000. For the settings of each equipment, please refer to the "> System configuration supported by the sample screens" and the Sample Screen Manual.



- (1) Select the MELSEC iQ-R camera recorder module that manages network cameras to enable live image streaming and PTZ adjustment on GOT. Only one module can be selected. When selecting a camera recorder module, the switches for the network cameras that are connected to the module appear.
- (2) Select a network camera from "Camera 1" to "Camera 4" to enable live image streaming and PTZ adjustment on GOT.



- Step 3 Adjust the live image quality and the display angle for the selected network camera.
 - (3) Adjust the live image quality and the display angle for the selected network camera. Update cycle of the live image changes depending on the selected image quality. The image display angle cannot be changed when the selected network camera does not support changing settings.
 - (4) Switch to the screen for live image display and PTZ adjustment of the network camera.
 - (5) Warning messages appear when there are limitations in the live image display depending on the functions supported by the network camera or the operation mode set for the camera recorder module.

Step 4 Start displaying the network camera live image. PTZ adjustment of the camera can also be made.



Step 5 Save the PTZ adjustment results.

Preset	Position List 01/2	1/202	×	Ö	(10)
Camera 1	io. 1:Cam ral Camera comment				(13)
Current P	1Z value P 100 T 200 Z 300	Switc	h list	Þ	
No. Slct.	Name				
1	Preset Position1	100		100	
2	Preset Position2			200	
3 🔵	Preset Position3	300	300	300	
4	Preset Position4			400	(14)
5 🔵	Preset Position5	500	500	500	(14)
6	Preset Position6			600	
7	Preset Position7	700	700	700	
8 🔵	Preset Position8	800	800	800	
	Perform the settings of PTZ value in the	e Live	feed s	creen.	
P	12 enabled mode Preset operation Execute Register		Dele	te	(15)
Controll	er Selection Live Feed Settings Live Feed	Pres	et List		

▶ How to obtain sample screens

Sample screens are included in the installation DVD-ROM of GT Works3 Version 1.255R or later. For how to obtain the latest sample screens, please contact your local sales office.

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The actual color may differ slightly from the pictures in this catalog. The actual display may differ from what are shown on GOT screen images.

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- (6) The live image from the network camera is displayed.
- (7) Touch "Start" to start updating the live image; touch "Stop" to stop updating the live image.
- (8) The indicator shows whether the live image is displayed or stopped.
- (9) The indicator shows the operation mode of the currently operating camera recorder module and whether PTZ adjustment is enabled.
- (10) Set the movement speed of the network camera lens during PTZ adjustment.
- (11) PTZ values can be preset to the network camera.
- (12) PTZ values can be adjusted.
- (13) Adjusted PTZ values are displayed.
- (14) Select a preset position to save.
- (15) Touch "Register" to save the adjusted PTZ values to the selected preset position.

To display the live image with preset PTZ values, select a preset position in (14) and touch "Register" in (15).

<u> F</u>or safe use

- To use the products given in this publication properly, always read the relevant manuals before beginning operation.
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