![MITSUBISHI ELECTRIC logo]

[Issue No.] GOT-A-0124
[Title] New Features of iQ Monozukuri ANDON
[Date of Issue] January 2018
[Relevant Models] iQ Monozukuri ANDON

Thank you for your continued support of Mitsubishi Electric Graphic Operation Terminal (GOT).
This bulletin introduces the new features of the iQ Monozukuri ANDON.
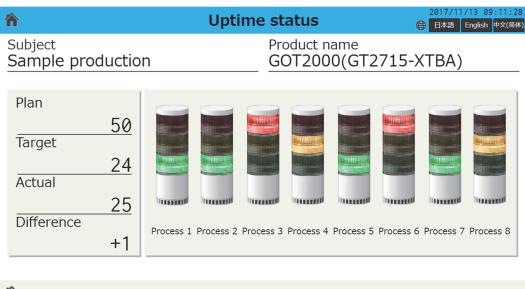
1. New Screens

We have added the [Uptime Status] and the [Leader Call] screens to the template screens in the project file of the GOT for iQ Monozukuri ANDON.

1.1 [Uptime Status] screen

This screen shows the uptime status of each production line by lamps.
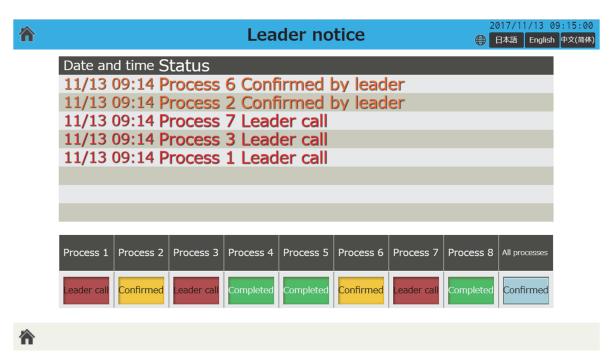The colors of the lamps change according to the uptime status at the field site.

1.2 [Leader call] screen

In this screen, you can call the leaders at the field site through the iQ Monozukuri ANDON.
The operators can call the leader/maintenance leaders without leaving the field site.
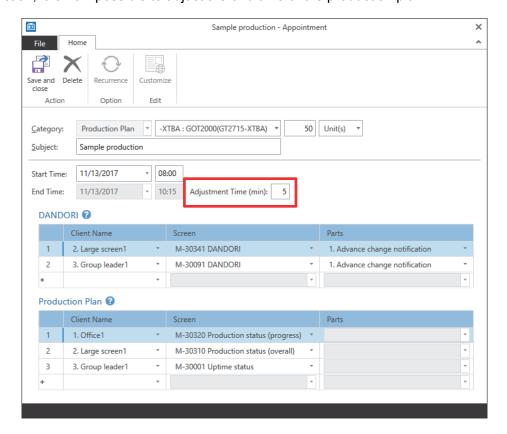
2. New functions of the Contents Publisher
We have added the below new functions to the Contents Publisher.

2.1 End time adjustment
In the [Appointment] screen, you can now set the adjustment time (min).
With this function, it is now possible to adjust the end time of the production plan.
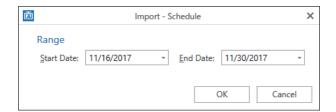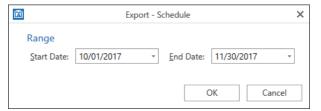

The end time will be calculated by the following formula.
End Time = Start Time + Setup Time + (Cycle Time × Planned Volume) + Adjustment Time + Down Time

2.2 Target period for import/export
We have a new function that allows you to set the target period for when you import/export the schedule.

REVISIONS

Version	Print Date	Revision
-	January 2018	- First edition