TECHNICAL BULLETIN

[Issue No.] T10-0025   **[Page]** 1/2

[Title] Power-on procedures when connecting GOT-A900 Series   **[Date of Issue]** Nov., '02
to Q4ARCPU duplex system via the bus type connection.

[Relevant Models] A985GOT-V, A985GOT, A975GOT, A970GOT,
A960GOT, A951GOT, A956GOT, A956WGOT

Thank you for your continued support of Mitsubishi Graphic Operation Terminal GOT series.

This bulletin explains the power-on procedures when connecting GOT-A900 Series to Q4RCPU duplex system via the bus type connection; the system must be powered according to section 2 "Power-on procedures".

1. Model list

(1) GOT-A900 Series

Product name	Model			
A985GOT-V	A985GOT-TBA-V,	A985GOT-TBD-V		
A985GOT	A985GOT-TBA,	A985GOT-TBD,	A985GOT-TBA-EU	
A975GOT	A975GOT-TBA-B, A975GOT-TBA-EU	A975GOT-TBD-B,	A975GOT-TBA,	A975GOT-TBD,
A970GOT	A970GOT-TBA-B, A970GOT-TBA-EU, A970GOT-LBA,	A970GOT-TBD-B, A970GOT-SBA, A970GOT-LBD	A970GOT-TBA, A970GOT-SBD,	A970GOT-TBD, A970GOT-SBA-EU,
A960GOT	A960GOT-EBA,	A960GOT-EBD,	A960GOT-EBA-EU	
A951GOT	A951GOT-TBD-M3, A951GOT-LBD-M3,	A951GOT-TBD, A951GOT-LBD	A951GOT-SBD-M3,	A951GOT-SBD,
A956GOT	A956GOT-TBD-M3, A956GOT-LBD-M3,	A956GOT-TBD, A956GOT-LBD	A956GOT-SBD-M3,	A956GOT-SBD,
A956WGOT	A956WGOT-TBD			
Bus connection board	A9GT-BUSS,	A9GT-BUS2S,	A9GT-50WBUSS	
Bus connection module	A9GT-BUSSU,	A9GT-BUS2SU,	A7GT-BUSS,	A7GT-BUS2S

(2) PLC CPU

Product name	Model
CPU module	Q4ARCPU

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2. Power-on procedures

Power on the GOT-A900 Series and Q4ARCPU duplex system with the following procedure:
1) Power on GOT-A900 Series
2) Power on Q4RCPU system a few minutes after GOT-A900 Series is powered on.
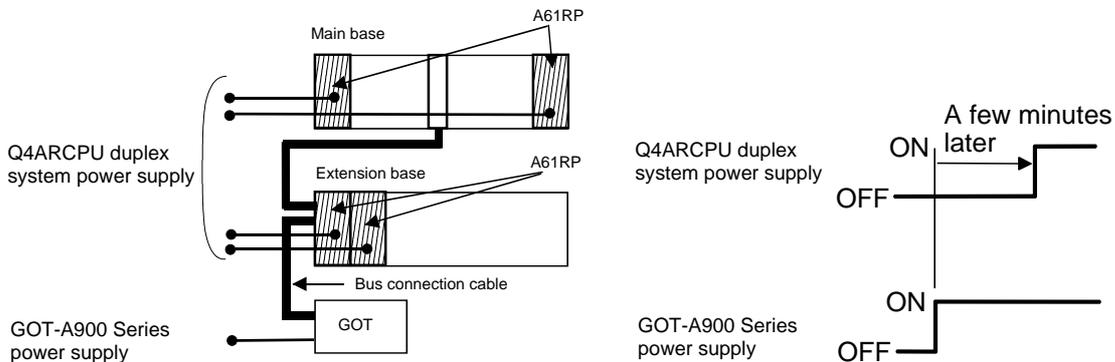
It is recommended to build an external circuit in advance.

If the above procedures are not observed, group B starts up and controls the Q4ARCPU duplex system instead of group A.

Remarks

When connecting the GOT-A900 Series to the PLC CPU in the system other than Q4ARCPU duplex system via the bus type connection, observe any of the following power-on procedures:
1) Simultaneously power on the PLC CPU and GOT-A900 Series.
2) Power on the PLC CPU and then GOT-A900 Series.
Powering on GOT-A900 Series makes the PLC CPU run.