

TECHNICAL BULLETIN

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[Title] Change in the MS LED display of MELSEC-WS series safety I/O modules

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[Relevant Models] WS0-XTIO84202, WS0-XTDI80202

Thank you for your continued support of Mitsubishi programmable controllers, MELSEC-WS series.

The MS LED display of MELSEC-WS series safety I/O modules will change in accordance with the version upgrade of the modules.

The following summarizes the MS LED display for different versions.

MS LED	Meaning	
	With firmware V1.xx ^{*1}	With firmware \geq V2.00 ^{*1}
✧ Red/green (1 Hz)	Invalid configuration	Recoverable external error
✧ Red (1 Hz)	Recoverable external error	Invalid configuration

✧ Red/green (1 Hz): The red and green LEDs flash alternately.

✧ Red (1 Hz): The red LED flashes.

*1: You can find the firmware version on the type label of the MELSEC-WS modules in the field Software version.

The above differences in specifications are described in the following manuals.

- Safety Controller User's Manual SH-080855ENG-E
- Safety Controller Safety I/O Module User's Manual (Hardware) IB-0800444-F