

TECHNICAL BULLETIN

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[Title] Change in the packaging of MELSEC-Q series products (manufactured in January 2015 and after)

[Date of Issue] November 2014

[Relevant Models] MELSEC-Q series

Thank you for your continued support of Mitsubishi programmable controllers, MELSEC-Q series.

We will inform you of the change in the packaging of MELSEC-Q series products.

The strength of the packaging remains the same, and there is no impact on the product functions and performance due to this change.

1. Details on the changes

The following table summarizes the change in the packaging.

Item	Before change	After change
External appearance (when closed)		
External appearance (when opened)		
Box type	One-piece folder type	Tuck top mailer type
External dimensions	111 (H) x 103 (W) x 35 (D) [mm]	112 (H) x 101 (W) x 38 (D) [mm]

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2. Products to be changed

The packaging of the following products will be changed.

Series	Product		Model		
MELSEC-Q	I/O module	Input	AC	QX10	
				QX10-TS	
				QX28	
				QX40	
				QX40-TS	
				QX40-S1	
				QX40H	
			DC (positive common)	QX41	
				QX41-S1	
				QX41-S2	
				QX42	
				QX42-S1	
			AC/DC	QX50	
			DC sensor	QX70	
				QX70H	
		QX71			
		QX72			
		DC (negative common)	QX80		
			QX80-TS		
			QX80H		
			QX81		
			QX81-S2		
			QX82		
			QX82-S1		
			QX90H		
			Output	Relay	QY10
					QY10-TS
					QY18A
		Transistor (sink)		QY40P	
				QY40P-TS	
				QY41H	
				QY41P	
				QY42P	
				QY50	
		Transistor (independent)		QY68A	
		TTL CMOS		QY70	
				QY71	
		Transistor (source)		QY80	
				QY80-TS	
				QY81P	
			QY82P		
I/O combined	DC input/Transistor output	QH42P			
		QX48Y57			
		QX41Y41P			
Interrupt input	QI60				

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3. Purpose of the changes

As part of resource saving activities (ISO 14001), the consumption of the adhesive needs to be reduced.

4. Date of change

The new boxes will be used for the products manufactured in January 2015 and after.

Note that, depending on stock status, both the old and new boxes may be distributed in the market around that time.