

Transition of the Production System For the MELSEC-Q Series CPU Modules To Make-to-order

■Date of Issue

July 2022 (Ver. B: October 2023)

■Relevant Models

Q03UDCPU, Q03UDECPU, Q04UDHCPU, Q04UDEHCPU, Q06UDHCPU, Q06UDEHCPU, Q10UDHCPU, Q10UDEHCPU, Q13UDHCPU, Q13UDEHCPU, Q20UDHCPU, Q20UDEHCPU, Q26UDHCPU, Q26UDEHCPU

Thank you for your continued support of Mitsubishi Electric programmable controllers.

This technical bulletin informs you that the production system for the following modules of the Universal model QCPU will be changed to make-to-order.

1 TARGET MODELS AND RECOMMENDED ALTERNATIVE MODELS

Model scheduled to be made to order		Alternative model	
Product	Model	MELSEC-Q series	MELSEC iQ-R series
Universal model QCPU	Q03UDCPU	Q03UDVCPU	R04CPU
	Q03UDECPU		
	Q04UDHCPU	Q04UDVCPU	
	Q04UDEHCPU		
	Q06UDHCPU	Q06UDVCPU	R08CPU
	Q06UDEHCPU		
	Q10UDHCPU	Q13UDVCPU	R16CPU
	Q10UDEHCPU		
	Q13UDHCPU		
	Q13UDEHCPU	Q26UDVCPU	R32CPU
	Q20UDHCPU		
	Q20UDEHCPU		
	Q26UDHCPU		
	Q26UDEHCPU		

2 SCHEDULE

Start of make-to-order production: April 28, 2023

3 REASON FOR THE CHANGE

To provide stable product supply by optimizing the product lineup.

This change does not apply to other models of Universal model QCPU than the above target models.

4 PRECAUTIONS ON TRANSITION TO MAKE-TO-ORDER PRODUCTION

In the make-to-order production system, it takes longer time to deliver products than prepared products. Please allow for this term and purchase the target models early enough.

For details on the delivery term, please contact your local Mitsubishi Electric sales office or representative.

5 COMPARISON OF SPECIFICATIONS BETWEEN TARGET MODELS AND RECOMMENDED ALTERNATIVE MODELS

For details on specifications of each model, refer to the following.

 Precautions for replacing QnUD(E)(H)CPU with QnUDVCPU (FA-A-0147)

 MELSEC-Q series to MELSEC iQ-R series Migration Guide (L08510ENG)

6 NOTICE REGARDING PRODUCTION DISCONTINUATION

Models described in this technical bulletin will be discontinued. We appreciate your understanding.

For details, refer to the following.

 Production Discontinuation of Some MELSEC-Q Series CPU Modules in October 2026 (FA-A-0418)

FA-A-0382-B

REVISIONS

Version	Date of Issue	Revision
A	July 2022	First edition
B	October 2023	Addition of Chapter 6

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