

Transition of the MELSEC iQ-R EtherNet/IP Network Interface Modules to a Make-to-Order System

■Date of Issue

July 2025

■Relevant Models

RJ71EIP91

Thank you for your continued support of Mitsubishi Electric programmable controllers.

This technical bulletin informs you that the MELSEC iQ-R EtherNet/IP network interface modules will transition to a make-to-order system.

1 TARGET MODEL AND RECOMMENDED ALTERNATIVE MODEL

Model scheduled to be made to order		Model recommended for replacement	
Product	Model	Product	Model
MELSEC iQ-R EtherNet/IP network interface module	RJ71EIP91	MELSEC iQ-R CC-Link IE TSN Plus master/local module	RJ71GN11-EIP

2 SCHEDULE

Transition to make-to-order: December 1, 2025

3 REASON FOR THE CHANGE

Our company aims to provide a stable supply of products by optimizing the product lineup.

4 PRECAUTIONS ON TRANSITION TO MAKE-TO-ORDER PRODUCTION

In the make-to-order production system, it takes longer time to deliver products than prepared products. Please allow for this term and purchase the target models early enough.

For details on the delivery term, please contact your local Mitsubishi Electric sales office or representative.

5 COMPARISON OF SPECIFICATIONS BETWEEN TARGET MODEL AND RECOMMENDED ALTERNATIVE MODEL

For a comparison of the specifications, refer to the following.

📖 Replacement From MELSEC iQ-R EtherNet/IP Network Interface Modules To MELSEC iQ-R CC-Link IE TSN Plus Master/Local Modules (FA-A-0401)

FA-A-0462-A

REVISIONS

Version	Date of Issue	Revision
A	July 2025	First edition

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