## TECHNICAL BULLETIN

## [Issue No.] T08-0004 [Title] Changes of Receive Completed Code and Receive Completed Data Length in No-Protocol Mode

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[Relevant Models] AJ71UC24, A1SJ71UC24-R2(R4, PRF), A1SCPUC24-R2, A2CCPUC24(-PRF)

Thank you for purchasing Mitsubishi MELSEC-A Series General-Purpose Programmable Controller.

Please be advised that we have made it possible to partly change the setting values for data to be received in no-protocol mode after starting data communications, according to an improvement of MELSEC-A Series Computer Link Module. The specifications and procedures relative to the change are explained as follows:

Model Name (Version of Software) of Computer Link Modules Improved

- AJ71UC24 (Version M and after)
- A1SJ71UC24-R2, A1SJ71UC24-R4, A1SJ71UC24-PRF (Version M and after for all these models)
- A1SCPUC24-R2 (Version A and after)
- A2CCPUC24, A2CCPUC24-PRF (Version K and after for all these models)

\*For the version of software for a module, check with a seal sticking to the front face of the module. (Left: Version of hardware Right: Version of software)

See Subsection 1.3.2 of the manual below for where a seal is adhered and what the descriptions of the seal mean:

User's Manual for Communications Link Modules (Com.link func./Print.func.) .....SH-3511

2. Changeable Setting Values

The values shown below can be changed after starting data communications, each as an initial setting by buffer memory of a computer link module:

- 1) Receive Completed Code in No-Protocol Mode (Buffer memory address: 100H)
- 2) Receive Completed Data Length in No-Protocol Mode. (Buffer memory address: 108H)

\*Conventionally, a setting value could be changed only when a module was started (at a time of activation of ready signal (Xn7) for a communication link module).

Change an initial setting value when starting a module as has been performed previously, for changing those other than shown above.

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- 3. When to Change Setting Value and Changing Procedure
- 1) When to Change

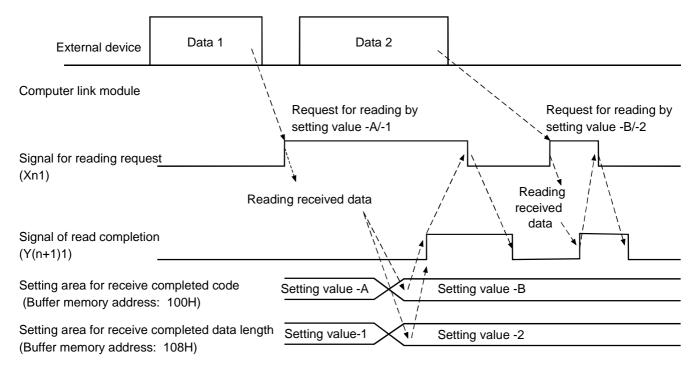
To change the receive completed code or receive completed data length in no-protocol mode after starting data communications, do so when an input or output signal between a programmable controller CPU and a link module is in a state as below:

- Signal of received data read request (Xn1): ON
- Signal of received data read completed (Y(n+1)1): OFF
- 2) Changing Procedure

When the signal of received data read request is activated by data which is received from an external device:

- the received data is read.
- a setting value to the receive completed code or receive completed data length is changed.

After executing the above procedures, the signal of received data read completed is activated.



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