

TECHNICAL BULLETIN
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[Issue No.] HIME-T-P-0186A

[Title] Production discontinuation of the manuals for programmable controller MELSEC-F FX1s, FX1N, FX2N, and FX2NC series

[Date of Issue] October 2017

[Relevant Models] MELSEC-F FX1s, FX1N, FX2N, and FX2NC series

Thank you for your continued support of programmable controller MELSEC-F series.

We would like to announce that the production of the manuals for programmable controller MELSEC-F FX1s, FX1N, FX2N, and FX2NC series will be ending for the following reason.

1. Manuals for which production will be discontinued

We will stop producing the following manuals for MELSEC-F FX1s, FX1N, FX2N, and FX2NC series.

For PDF data of necessary manuals, consult with your local Mitsubishi Electric representative.

Manual name	Model	Model code	Time of production discontinuation of target products
FX1s HARDWARE MANUAL	FX1S-HW-E	09R510	December 2015
FX1N HARDWARE MANUAL	FX1N-HW-E	09R511	December 2015
FX2N HARDWARE MANUAL	FX2N-HW-E	09R508	September 2012
FX2NC (DSS/DS) HARDWARE MANUAL	FX2NC-HW-E	09R509	September 2012
THE FX SERIES OF PROGRAMMABLE CONTROLLER PROGRAMMING MANUAL II (FX1s/FX1N/FX2N/FX2NC)	FX-P2-E	09R512	December 2015
FX2N-2LC USER'S MANUAL	FX2N-2LC-U-E	09R607	March 2018 ^{*1}
FX-1PG/FX2N-1PG USER'S MANUAL	FX2N/FX-1PG-U-E	09R610	December 2015
FX2N-16LNK-M USER'S MANUAL	FX2N16LNK-M-U-E	09R709	September 2012
FX2N-16CCL-M USER'S MANUAL	FX2N16CCL-M-U-E	09R710	September 2012
FX-TRN-BEG-E USER'S MANUAL	FX-TRN-BEG-U-E	09R909	March 2018 ^{*1}
FX-20P-E OPERATION MANUAL	FX-20P-O-E	09R907	December 2012
FX-PCS/WIN-E SOFTWARE MANUAL	FX-PCS/WIN-SW-E	09R908	March 2012
FX-10P-E OPERATION MANUAL	FX-10P-O-E	09R913	June 2008

^{*1}. Indicates the time of production discontinuation of the target product.

2. Time of transition to build-to-order system, time of production discontinuation

- Transition to build-to-order system: January 1, 2018
- Order acceptance deadline: February 28, 2018
- Production discontinuation: March 31, 2018

We will stop accepting orders at the end of February 2018, and discontinue production when the production for accepted orders is finished.

3. Reason for production discontinuation

The production of target product of the manuals has already stopped, or is scheduled to be discontinued. The product discontinuation dates for the manuals are scheduled to match the discontinuation time of the target product.

4. Repair acceptance period

All the manuals listed here will not be accepted for repair.

REVISIONS

Revision	Date	Description
A	October 2017	First Edition

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