Human Machine Interface (HMI) GOT

Alarm Display (Display and Storage)

This training course is intended for those who use the alarm display of the GOT2000 Series HMI for the first time.

L(NA)00254ENG

In this course, we will learn how to display alarms on the GOT using the alarm display (user) function and how to collect alarm data and store/convert the data using the user alarm observation function with the screen design software GT Designer3.

As prerequisites for this course, you should have already completed the following courses or possess the equivalent knowledge in:

- FA Equipment for Beginners (HMIs)
- GOT2000 Basics (GOT Introduction)
- GT Works3 (GT Designer3) Basics (Screen Design Introduction)
- GT Works3 (GT Designer3) Basics (Elementary Screen Design)
- Alarm Display (Introduction)

Introduction Course Structure

The contents of this course are as follows. We recommend that you start from Chapter 1.

Chapter 1 Overview

We will learn the overview of alarm collection/storage/conversion settings to be configured in this course.

Chapter 2 Alarm Data Collection/Storage/Conversion settings (User Alarm Observation)

We will learn the settings to collect/store/convert alarm data using the user alarm observation function.

Chapter 3 Placing an Alarm Display (User) Object

We will learn how to place an alarm display (user) object and display alarms.

Chapter 4 Creating an Alarm Generation Switch

We will learn how to create a switch to generate pseudo alarms.

Chapter 5 Creating a Switch or Others to Convert an Alarm Log File to a CSV File

We will learn how to create a switch or others to convert an alarm log file to a CSV file.

Chapter 6 Transferring Data to the GOT and Enabling Alarm Collection and Display

We will learn the settings to transfer data to the GOT and enable alarm collection and display.

Chapter 7 Storing/Converting Collected Alarm Data and Checking the Data on the Personal Computer

We will learn how to store the collected alarm data, convert the data to a CSV file, and check the data on the personal computer.

Final Test

Passing grade: 60% or higher.

Introduction How to Use This e-Learning Tool

Following is an explanation of how to use the graphical user interface.

Go to the next page	>	Go to the next page.
Back to the previous page	<	Back to the previous page.
Move to the desired page	тос	"Table of Contents" will be displayed, enabling you to navigate to the desired page.
Exit the learning	x	Exit the learning. Window such as "Contents" screen and the learning will be closed.

Introduction	Cautions	for	Use
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Safety precautions

When you learn based on using actual products, please carefully read the safety precautions in the corresponding manuals.

In this chapter, we will learn the configuration of the learning equipment, equipment list, and overview of the alarm collection/display/storage settings.

- 1.1 Configuration of the learning equipment
- 1.2 Learning equipment list
- 1.3 Overview of the alarm collection/display/storage settings for learning



The following diagram shows the configuration of the learning equipment.

1.2

Learning equipment list - 1

Photo/illustration	Name	Application/setting
	Personal computer	Used to create GOT project data and transfer the data to the GOT. Also used to create sequence programs to check the operation of the created GOT project data, and write the programs to the programmable controller (PLC).
MILSOFT OT Works	GOT Screen Design Software MELSOFT GT Works3	Includes GT Designer3 (software for creating project data) and GT Simulator3 (software for simulating the GOT). Install GT Designer3 on the personal computer. (Model: SW1DND-GTWK3-E)
	Programmable Controller Engineering Software MELSOFT GX Works3	Engineering tool for configuring settings, programming, debugging, and maintenance for PLCs including the MELSEC iQ-R/MELSEC iQ-F Series. Install the software on the personal computer.
Law	GOT	Displays the created project data on the screen to monitor and operate PLCs. (Model: GT2710-VTBD)
10	USB cable	Used to connect the GOT and the personal computer. (Model: GT09-C30USB-5P)
	PLC	Used to run the sequence programs. (Model: R04CPU)
\bigcirc	Ethernet cable	Used to connect the GOT and the PLC. * Use a commercially available Ethernet cable that meets the 100BASE-TX standard (recommended to use Category 5 or higher shielded cable).

1.2

Learning equipment list - 2

Photo/illustration	Name	Application/setting
	SD card	Stores alarm data. Install it on drive A of the GOT. (Model: NZ1MEM-16GBSD)
Con	Battery	Used to keep the alarm data stored in the buffering area even while the GOT power supply is turned off (power-failure backup). (Model: GT11-50BAT)

In this course, we will learn how to collect and store the generated alarms using the user alarm observation function, how to display the alarms on the GOT using the alarm display (user) function, and how to convert the alarm data to a CSV file to check the data on the personal computer.



In this chapter, we will learn how to collect alarm data and store/convert the data using the user alarm observation function.

- 2.1 Opening the user alarm observation dialog and setting an alarm ID ([Basic] tab)
- 2.2 Setting an alarm data collection mode ([Basic] tab)
- 2.3 Setting the number of alarms to be stored ([Basic] tab)
- 2.4 Setting a monitoring cycle and the alarm points ([Device] tab)
- 2.5 Setting the monitoring target devices and comments ([Device] tab)
- 2.6 Alarm data storage settings ([File Save] tab)
- 2.7 Configuring the settings to convert an alarm log file ([File Save] tab)

Display the [User Alarm Observation] dialog in GT Designer3 and start each setting.

- (1) Start GT Designer3 and create a project.
- (2) Select [Common] \rightarrow [Alarm] \rightarrow [User Alarm Observation] from the menu to display [User Alarm Observation List].
- (3) Click [New] to display the [User Alarm Observation] dialog.

1	Con	nmon Figure Object Con	nmur	icati	on	Diag	gnos	stics	1	lool	s	W	indo	
Ŧ	8	GOT Type Setting					P	1	1		b	5	P 🗗	
	₽	GOT Environmental Setting	•	-	Ð,	Q	8	16			•		-	
٨	다	GOT Setup	•											
	E,	GOT Ethernet Setting	•		3-1:(F	Front	+Ba	ack)	×					
1	•	Controller Setting												
_	ю	Peripheral Setting	٠											
	R	GOT Network Interaction												
	60	GOT Mobile Setting												
	۰.	I/F Communication Setting												
		Label					_							
	P	Comment		(2)	Se	elec	:t							
	•	Alarm	•	Δ	Ala	rm C	.om	mor	Set	tin	g			
	2	Logging		4	Use	er Ala	arm	Obs	ervi	atio	n			
		Recipe	•	<u>A</u>	Sys	tem	Ala	rm C)bse	rva	tio	n		
	⊟	Script	÷	₽	Ala	rm P	ори	ıp D	ispl	ay				

User Alarm Observation List		×
Alarm ID Alarm Name		New (3) Click
	Ţ	
User Alarm Observation		
Basic Device File Save Extend	ded (External Output)	
Alarm ID: 1	Alarm Name:	e Only current alarm
🗌 Pop up alarms 🚯		
Buffering		
Retain data in the embedded	memory in GOT even when the	e power goes off (The battery will be required)
Stored Number:	1 (number of ite	ems)> 1 KB of the operation memory (RAM)
Action When Buffer is Full:	Delete old data	~
Full Notification Signal Device:		

(4) Set an alarm ID and name in the [User Alarm Observation] dialog.

User Alarm Observation	×
Basic Device File Save Extended External Output	(4) Set
Alarm ID: 1 Alarm Name: Alarm	1
Basic Collection Mode:	e O Only current alarm

ltem	Setting example
Alarm ID	1
Alarm Name	Alarm 1



2.2

Setting an alarm data collection mode ([Basic] tab) - 1

Set an alarm data collection mode.

(1) Select [Historical].

User Alarm Observation	×
Basic Device V File Save V Extended V External Output	
Alarm ID: 1 Alarm Name: Alarm 1	
Basic Collection Mode: Historical O Cumulative O Only current alarm	
Pop up alarms ()	

ltem	Setting example
Collection Mode	Historical

Three alarm data collection modes ([Historical], [Cumulative], [Only current alarm]) are available. The following explains the differences among the collection modes when an alarm occurs as shown below.



Alarm occurrence example

Setting the number of alarms to be stored ([Basic] tab)

Set the number of alarms to be stored.

(1) Set the number of alarm data items to be stored for [Stored Number].

(2) To configure the power-failure backup setting, select [Retain data in the embedded memory in GOT even when the power goes off (The battery will be required)].

Buffering	(1)(2) Set
Retain data in the embedde	d memory in GOT even when the power goes off (The battery will be required)
Stored Number:	10 (number of items)> 1 KB of the operation memory (RAM) will be used.

ltem	Setting example
Stored Number	10

[Stored Number] cannot be smaller than [Alarm Points] to be set in the next section.
 The power-failure backup setting is not available for models to which a battery cannot be installed.

Set a device monitoring cycle and the alarm points.

(1) Set a device monitoring cycle for [Watch Cycle] and the number of monitoring target devices for [Alarm Points].

Alarm	observation									
Basic)	Device File Save	Extended	d VExternal Output	<u>1</u>						
Vatch (Cycle:	20	÷ (x100ms)	Device Type:	Bit	~]			
larm Po	oints:	3	*	Device Setting	Continuou	s v				
Comm	nent		(1) S	Set						
Basic	Alarm Comment									
Basic	Alarm Comment	1	•		\checkmark	Comment	No.:	Continuous	○ Random	
Basic Com Previ Alarm	Alarm Comment	1 1 . Addit	ional Setting		~	Comment	No.:	Continuous	O Random	<i>E</i> <u>×</u>
Basic Com Previ Alarm	Alarm Comment ment Group No.: [iew Column No.: [Hierarchy Setting Device	1 1 . Addit	ional Setting	Basic Alarm (Comment No.	Comment	No.: eset	Continuous Copy	○ Random	₽ <u>×</u>
Basic Com Previ Alarm	Alarm Comment Iment Group No.: [iew Column No.: [hierarchy Setting	1 1 . Additi	ional Setting Alarm Range ON	Basic Alarm 0 1	Comment No.	Comment Re YI	eset ES	Continuous Copy 0	○ Random	E <u>×</u>
Basic Com Previ Alarm	Alarm Comment Imment Group No.: [iew Column No.: [n Hierarchy Setting Device	1 1 . Addit	ional Setting Alarm Range ON ON	Basic Alarm 0 1 2	Comment No.	Comment Re YI	eset ES ES	Continuous Copy O O O	○ Random	Ex

ltem	Setting example
Watch Cycle	20 (x100ms)
Alarm Points	3

Setting the monitoring target devices and comments ([Device] tab) - 1

Set the monitoring target devices and the display range.

(1) Set the monitoring target devices. In the previous section, we set "3" for [Alarm Points]; therefore, three devices can be set.

User Alarm	Observation						×
/Basic)	Device File Save Extende	d Y External Output)					
Watch	Cycle: 20	(x100ms)	Device Type:	Bit	~		
Alarm P	oints: 3	•	Device Setting:	Continuous	~		
Comm Basic	Alarm Comment			~ (Comment No.:	Continuous	Q Random
Prev	iew Column No.: 1	Ŧ					
Alarm	Hierarchy Setting Addit	ional Setting				Сору	/ <u>I</u> m <u>E</u> <u>×</u>
	Device	Alarm Range	Basic Alarm C	omment No.	Reset		
1	M5100	ON	1		YES	0	
2	M5101	ON	2		YES	0	
3	M5102	ON	3		YES	0	

Item	Setting example
Device	M5100, M5101, M5102

(2) Set the alarm occurrence condition in [Alarm Range].

		(2)	Set			
	Device	Alarm Range	Basic Alarm	Comment No.	Reset	
1	M5100	ON 🗸	1		YES	0
2	M5101	ON	2		YES	0
3	M5102	ON	3		YES	0

ltem	Setting example
Alarm Range	ON (rise of the bit device)

Alarm range \mathcal{Q}

- </When the device type is bit> Set the alarm condition with the [ON] or [OFF] state of the device.

 [ON]: An alarm occurs on the rising edge of the bit device.
 [OFF]: An alarm occurs on the falling edge of the bit device.

<When the device type is not bit>

The alarm occurrence condition is the range specified in the [Edit Alarm Range] dialog of [Alarm Range].

Edit Alarm Range										\times
Alarm Range:	<	~	2			•				
0		a v	<	\sim	\$∀					
0		A T	<	\sim	\$V:	<	\sim	0		A V
O Other:							Ex	p		
					C		ОК		Cance	1

Set the comments displayed at alarm occurrence.

(1) Set the comments displayed at alarm occurrence. Click [Edit].

	Device	Alarm Range	Basic Alarm	Comment No.	(1) Click	
1	M5100	ON	1		Edit	YES	0
2	M5101	ON	2			YES	0
3	M5102	ON	3			YES	0

(2) Enter the intended comment in the [Edit Comment] dialog and click the [OK] button.

Edit Comment		×	
Group No.:	1	Comment No.: 1	
Column No.:	1 ~	0 character(s) (0 digit(s) (one-byte), 1 line(s)	nter
Comment:			
		\sim	
	<	>	
		OK Cancel (2) Click	

(3) Set the comments for all the three devices.

Alarm Hierarchy Setting Copy Im Ex									
	Device	Alarm Range	Basic Alarm	Comment No.	(3)	Enter			
1	M5100	ON	1	Error 1		YES	0		
2	M5101	ON	2	Error 2		YES	0		
3	M5102	ON	3	Error 3 Edit		YES	0		

ltem	Setting example
1 (Basic Alarm Comment No.)	Error 1
2 (Basic Alarm Comment No.)	Error 2
3 (Basic Alarm Comment No.)	Error 3

2.6

Alarm data storage settings ([File Save] tab) - 1

Configure the settings to store alarm data to an alarm log file.

(1) Select [Save alarm log files].

User Alarm Observation	×
/Basic / Device / File Save / Extended / External Output	
Save alarm log files (1) Select	
Save Destination	

- (2) Select a storage destination for [Drive Name].
- (3) Enter the storage destination names in [Folder Name] and [File Name].

Save Destination			(2) Select
Drive Name:	X:Current Drive \vee		
Folder Name:	Package1 ~		(3) Enter
File Name:	AAM00001	.G2A	

ltem	Setting example
Drive Name	A: Standard SD card
Folder Name	Package1
File Name	AAM00001

Device

Alarm data storage settings ([File Save] tab) - 2

(4) Set an alarm data storage timing and a storage trigger device.

Store Trigger	(4) Set			(4) Set
Trigger Type: Rise	~	Device:	GB100	×
ltem	Setting example			
Trigger Type	Rise			

A variety of trigger types are available. Set a storage trigger depending on the purpose.

GB100

- Rise: Storage is executed when the set device is turned on.
 Fall: Storage is executed when the set device is turned off.
 Sampling: Storage is executed in the set cycle.
 ON Sampling: Storage is executed in the set cycle while the set device is on.
 OFF Sampling: Storage is executed in the set cycle while the set device is off.
 Alarm State Change: Storage is executed when the alarm status changes.

Configure the settings to convert the stored alarm log file to a CSV file.

(1) Click the [Alarm Common Setting] button.

File Convert				1
Alarm common setting is	required for additional file o	output.	Alarm Common Setting	
Conversion Format:	Unicode Text	⊖ CSV		(1) Click
Add date informati	on to the file name		-	
Specify the date for	ormat of file output			

(2) Select [Save the alarm logs and convert them into Unicode Text/CSV (project common)].

Alarm Common Setting			×
Save the alarm logs and convert them into Unicode	Text/CSV (project common)		
Conversion Trigger Device:		-	
Alarm ID Device:		Ŧ	
Conversion-in-motion Notification Device:			

(3) Set a conversion trigger device to execute file conversion.

Alar	m Common Setting					×
V	Save the alarm logs and convert them into Unicode Te	ext/CSV (project common)		(3)	Set	
	Conversion Trigger Device:	GB500	Ŧ			
	Alarm ID Device:		-			
	Conversion-in-motion Notification Device:					

ltem	Setting example
Conversion Trigger Device	GB500

(4) Set a device that specifies the target alarm ID for file conversion.

Alarm Common Setting			×			
Save the alarm logs and convert them into Unicode Text/CSV (project common)						
Conversion Trigger Device:	GB500	•				
Alarm ID Device:	GD500	·				
Conversion-in-motion Notification Device:						

ltem	Setting example
Alarm ID Device	GD500

(5) Select a file conversion format and storage destination.

File Convert				
Alarm common settin	g is required for additional file out;	out.	Alarm Comr	non Setting
Conversion Format:	○ Unicode Text	OCSV		
Add date inform	mation to the file name			
Specify the dat	te format of file output			
Destination:	Same as log file	○ Change		(5) Select
Drive Name:	A:Standard SD Card		\sim	
Folder Name;	Package1		~	
File Name:	AAM00001		.CSV	
	-			

ltem	Setting example
Conversion Format	CSV
Destination	Same as log file



Select [Add date information to the file name] to add the date to the file name.
Select [Specify the date format of file output] to enable selection for the format of the date and time to be displayed.

In this chapter, we will place an alarm display (user) object and configure the settings to display alarms.

3.1 Placing an alarm display (user) object

Placing an alarm display (user) object - 1

Place an alarm display (user) object to enable display of alarms.

(1) Select [Object] \rightarrow [Alarm Display] \rightarrow [Alarm Display (User)] from the menu.



(2) Click anywhere on the base screen to place the alarm display (user) object.

B-1:(Front+Back) ×		
B-1:(Front+Back)		
+ (2)	Click	
· · · · · · · · · · · · · · · · · · ·	Olick	

(3) The alarm display (user) object is placed.

B-1:(Front+	Back) ×				
OCCL 22/06 22/06 22/06 22/06 22/06 22/06 22/06 22/06 22/06	JRRED C /28 16:01E /28 16:01E /28 16:01E /28 16:01 /28 16:01 /28 16:01 /28 16:01 /28 16:01 /28 16:01	OMMENT rror 1 rror 2 rror 3	REST. 16:01 16:01 16:01 16:01 16:01 16:01 16:01 16:01 16:01	CHECK 16:01 16:01 16:01 16:01 16:01 16:01 16:01 16:01 16:01	Alarm list
	128 10:01	Check:	Delete	Sate	
Curso	r Down	Check all	Delete all	Reset	

 \mathcal{O}

When you place an alarm display (user), the operation switches for the frequently used functions are also placed. (4) Double-click the alarm list to display the [Alarm Display (User)] dialog.

-1:(Front+Back)				
		(4) Do	buble-click
22/06/28_16:01Error_1	HEST. CI 16:01	16:01		
22/06/28 16:01Error 2	16:01	16:01		
22/06/28 16:01Error 3	16:01	16:01		
22/06/28 16:01	16:01	16:01		
22/06/28 16:01	16:01	16:01		
22/06/28 16:01	16:01	16:01		
22/06/28 16:01	16:01	16:01		
22/06/28 16:01	16:01	16:01		
22/06/28 16:01	16:01	16:01		

(5) Set an alarm ID of the display target.

Alarm Display (User)			×
Basic Set	tings ay Text Style / E	Advanced Setting xtended* / Trigger / Exter	nal Output
Display Alarm:	🖲 User Alarm	O System Alarm	
Alarm ID:	Fixed	O Device	(5) Set

ltem	Setting example
Alarm ID	1

In this chapter, we will create a switch to generate pseudo alarms.

4.1 Placing an alarm generation bit switch

Placing an alarm generation bit switch - 1

Place an alarm generation bit switch.

* This operation is exclusive to this training course to generate pseudo alarms.

Create a switch to turn on "M5100", "M5101", or "M5102" set for the monitoring target devices.

(1) Select [Object] \rightarrow [Switch] \rightarrow [Bit Switch] from the menu.

	Obj	ect Communication Diagnostic	s	Tools Window Help	
		Select Library	•	🖀 🕑 🗗 🗗 🛄 🖳 🖷 🍉 🔒	
	- R	Switch 🕨	L.	Switch	Salact
1	вÖ	Lamp •	87	Bit Switch	Select
	123	Numerical Display/Input	Wį	Word Switch	
	ABC	Text Display/Input	SN	Go To Screen Switch	
	Θ	Date/Time Display	N	Change Station No. Switch	
	w)	Comment Display	t.	Special Function Switch	
		Parts Display	6 N	Key Window Display Switch	
		Parts Movement	ĸ	Key Code Switch	
П			COLUMN 1	4	

(2) Click empty space on the base screen to place the bit switch.



(3) Double-click the switch to open the setting dialog and configure the relevant settings.

Bit Switch				×
Basic Settings Device Style Text	Advanced Setting Extended Trigge	ns R		
Switch Action Device: M5100	D	(3) Set		
O Momentary O Set	Alterna	(3) Set	Add	
Lamp (Timing to change O Key Touch State	shape/text) (3) Set			
Bit-ON/OFF	Device: MS	5100	·	
O Word Range				

ltem	Setting example
Device	M5100
Action	Alternate
Lamp	Bit-ON/OFF

(4) Create two more switches in the same way as steps (1) to (3) and set "M5101" for [Device] of one switch and set "M5102" for [Device] of the other switch.

ltem	Setting example
Device	M5101, M5102
Action	Alternate
Lamp	Bit-ON/OFF

(5) Set a name for each switch as required to identify the switches easily.

OMMENT	REST.	CHECK	Alarm generating switch
rror 2 rror 3	16:11 16:11 16:11 16:11 16:11	16:11 16:11 16:11 16:11 16:11	M5100 : Error 1
	16:11 16:11 16:11 16:11 16:11	16:11 16:11 16:11 16:11 16:11	M5101 : Error 2
Check	Delete	Sabe	M5102 : Error 3
Check all	Delete all	Reset	

In this chapter, we will create a switch to convert an alarm log file to a CSV file and a numerical input to specify an alarm ID.

- 5.1 Creating a numerical input to specify a conversion target alarm ID
- 5.2 Creating a switch to convert an alarm log file

Creating a numerical input to specify a conversion target alarm ID

Create a numerical input to specify a conversion target alarm ID for [Alarm ID Device] which is set in the [Alarm Common Setting] dialog in Chapter 2.7.

(1) Place a numerical input object on the screen and set the device specified for [Alarm ID Device].

Numerical Input						×
Basic Setting	ut Case Attended	dvanced Sett	ings eration/Script			
Туре: О Ми	merical Display	Numerical I	input			
Device: GD50	00		Data Type:	Signed BIN16	~	
Font:	Outline Gothic	(1) ~	Set			
Number Size:	16 ~ (Dot)		Alignment:			
Format:	Signed Decimal	~				
Format:	Signed Decimal	~	Aighment			

Item	Setting example
Device	GD500

Create a switch to turn on or off [Conversion Trigger Device] which is set in the [Alarm Common Setting] dialog in Chapter 2.7.

(1) Place a bit switch on the screen and set the device specified for [Conversion Trigger Device].

Vitch Basic Settings Advanced Settings Extended Trigger	
Switch Action Device: GB500 Action OMomentary OSet OReset	(1) Set
Lamp (Timing to change shape/text) O Key Touch State Bit-ON/OFF Device: GB500	Xuu
(1) Set	×

ltem	Setting example
Device	GB500
Action	Alternate
Lamp	Bit-ON/OFF

In this chapter, we will transfer the created project data to the GOT, collect alarms, and display the alarms on the GOT.

- 6.1 Data transfer to the GOT
- 6.2 Connecting the GOT and the PLC with the Ethernet cable
- 6.3 Starting alarm data collection

6.1

Transfer the created GOT project data to the GOT.



6.2

Connecting the GOT and the PLC with the Ethernet cable

Connect the GOT and the PLC with the Ethernet cable.



Touch the bit switch to generate/collect alarms.

6.3

(1) Touch the alarm generation switch [M5100] to turn it on and touch the switch again to turn it off.

(2) Touch the alarm generation switch [M5101] to turn it on and touch the switch again to turn it off.

(3) Touch the alarm generation switch [M5102] to turn it on and touch the switch again to turn it off.(4) Repeat steps (1) to (3) to generate some alarms.



(5) The alarms collected in the set monitoring cycle are displayed on the screen.

0.001100				0.1501/					
OCCURH	ED CO	DMMENT	REST.	CHECK					
22/07/07 13:48Error 1 13:48 -									
22/07/07	<u>13:48En</u>	13:48Error 3 13:48 -							
22/07/07	13:48En	ror 2	13:48	-					
22/07/07	13:47En	ror 1	13:47	-					
22/07/07 13:47Error 3 13:47 -									
22/07/07 13:47Error 2 13:47 -									
22/07/07 13:47Error 1 13:47 -									
22/07/07	13:47En	ror 3	13:47	-					
22/07/07	13:47En	ror 2	13:47	-					
22/07/07	13:47En	ror 1	13:47 -						
Cursor ON	Up	Check	Delete	Save					
Cursor OFF	Down	Check all	Delete all	Reset					

In this chapter, we will store the collected alarm data, convert the data to a CSV file, and check the data on the personal computer.

- 7.1 Storing the alarm data
- 7.2 Checking the stored alarm log file
- 7.3 Converting the alarm log file to a CSV file
- 7.4 Checking the alarm data in the CSV file on the personal computer

Store the collected alarm data to an alarm log file.

(1) Touch the [Save] switch to store the collected alarm data.

OCCURR	ED CO	OMMENT	REST.	CHECK	Alarm generating switch
22/07/07 22/07/07 22/07/07 22/07/07 22/07/07 22/07/07	13:48En 13:48En 13:48En 13:47En 13:47En	ror 1 ror 3 ror 2 ror 1 ror 3	13:48 13:48 13:48 13:47 13:47 13:47		M5100 : Error 1
22/07/07 22/07/07 22/07/07 22/07/07 22/07/07 22/07/07	13:47En 13:47En 13:47En 13:47En 13:47En 13:47En	ror 2 ror 1 ror 3 ror 2 ror 1	13:47 13:47 13:47 13:47 13:47 13:47	· · ·	M5101 : Error 2
Cursor ON	Up	Check	Delete	Save	M5102 : Error 3
Cursor OFF	Down	Check all	Delete all	Reset (1)	Touch to save

Check the alarm log file stored in the SD card.

- (1) Touch the utility call key on the GOT to display the utility screen.
- (2) Touch [Data mng.] \rightarrow [Alarm information].



If the utility call key is not set in GT Designer3, press-and-hold the upper left corner of the GOT screen for two seconds.

Checking the stored alarm log file - 2

(3) Touch [A:Built-in SD card] \rightarrow [PACKAGE1].

Alarm information Select drive (3)	Т	ouch]			×
A:Built-in SD card	١,		Name Size	Date	Time	\$
B:USB drive	1	DIR	PACKAGE1	07-07-22	13:49	
						(3) Touch

(4) Check that the file [AAM00001] has been created.

Alarm information						
Select drive	A:\PACK/	AGE1				Alarm log file (G2A)
A:Built-in SD card	Kind	Name Siz	:e	Date	Time	*
B:USB drive	DIR					
Drood of the	G2A	AAM00001	0.4KB	07-07-22	13:49	
	DIR	L0600001		07-07-22	13:12	

Convert the alarm log file to a CSV file.

Collection Mode:

7.3

(1) In the numerical input for which [Alarm ID Device] is set, enter the alarm ID of the alarm log file to be converted to a CSV file.

13:/	-									
<u>13:</u> 13:										
13:			-3276	11 => 86	IPUT <=	1 32767				
k Delete	7	8	9		AC	DEL				
k Delete all	4	5	6		Ť	Ţ				
	1	2	3	+/-	←	→				
	0		Er	nter						
Alarm ID	speci	ificatior	0 n devi	(1) ce	Enter					
lt	em			Sett	ing exa	mple				
Alarm ID			1							
You can check the alarm ID in the [Basic] tab in the [User Alarm Observation] dialog.										
User Alarm O	bservation									
Bask	evice V File	Save V Exten	ded VExter	mal Output)						
Alarm ID:	1	*	Alarm	Name:	Alarm 1					
Basic										

Historical

O Cumulative

Only current alarm



(2) Touch the alarm log file conversion switch to convert the alarm log file to a CSV file.



(3) Touch the alarm log file conversion switch again to turn off the switch.

Check the alarm data outputted to a CSV file on the personal computer.

(1) Remove the SD card from the GOT and set it on the personal computer.



(2) Find the CSV file using Explorer of the personal computer and double-click the file.

(3) The alarm data details are displayed.

Example: Display of Microsoft® Excel

N	80 * E X √ ≴k							
4	A	в	с		D	E	F	G
1	:GT2K_ALARM_LOG_HISTORY	0						
2	:ALARM_ID	1						
3	ALARM_NAME	Alarm 1						
4	:RECORD_NUM	10						
5	:COMMENT_GROUP_GENERAL_ID	1						
6	:COMMENT_GROUP_MIDDLE_ID	0						
7	:COMMENT_GROUP_UPPER_ID	0						
8	:COMMENT_GROUP_DETAIL_ID	0						
9	ALARM_HISTORY_NUM	10						
10	:NOT_RESUMED_NUM	0						
11	:UNCONFIRMED_NUM	10						
12	DATE_ORDER	YYYY/MM/DD hh:mm:ss						
13	LOCAL_TIME							
14	TIME_INF_ORDER			_		_		
15	UPPER_NO	MIDDLE_NO	COMMENT_NO		COMMENT	STATUS	OCCURRED	RESTORED
16	0	0		1	Error 1	R	2022/7/7 14:35	2022/7/7 14:35
17	0	0		2	Error 2	R	2022/7/7 14:35	2022/7/7 14:36
18	0	0		3	Error 3	R	2022/7/7 14:36	2022/7/7 14:36
19	0	0		1	Error 1	R	2022/7/7 14:36	2022/7/7 14:36
20	0	0		2	Error 2	R	2022/7/7 14:36	2022/7/7 14:36
21	0	0		3	Error 3	R	2022/7/7 14:36	2022/7/7 14:36
22	0	0		1	Error 1	R	2022/7/7 14:36	2022/7/7 14:36
23	0	0		2	Error 2	R	2022/7/7 14:36	2022/7/7 14:36
24	0	0		3	Error 3	R	2022/7/7 14:36	2022/7/7 14:36
25	0	0		1	Error 1	R	2022/7/7 14:36	2022/7/7 14:36

The following shows how to convert an alarm log file to a CSV file on the utility screen.

- (1) Display the utility screen. Select [Data mng.] \rightarrow [Alarm information].
- (2) Select the checkbox on the left of the conversion target alarm log file.

Alarm	informat	ion							X
Select	drive		A:\P/	ACKA	GE1\				
				<ind< th=""><th>Name</th><th></th><th></th><th></th><th></th></ind<>	Name				
A:Bui	lt-in SD	card				Size	Date	Time	
			ι Ι	DIR					
B:USB	drive	(2) Select							Å
			1	G2A	AAM00001				_
			V.			0.4KB	07-07-22	14:36	
			I I		1				i

(3) Touch the [G2A \rightarrow CSV] button at the bottom of the screen.

Free space 3.66B Drive capacity		¥ ¥
3.7GB (3) To	uch Number	1 files are selected (0.4KB in total) of selectable files in this folder:1 files
Select all files	G2A→CSV	G2A→TXT
Cancel selection	Сору	Move Rename CreateFolder Del

Appendix 1 Converting an alarm log file to a CSV file (Utility) - 2

(4) Touch the [Exec.] button.

Free space 3.66B					¥ ¥
3.7GB	(4) Touch	Number	1 files are of selectable	selected (files in th	0.4KB in total) is folder:1 files
Please select destination		Exec.	Cancel		

(5) The confirmation screen appears. Touch [OK].



Alarm information						×
Select drive	A:\PACKA	GE1\				CSV file
	Kind	Name				
A:Built-in SD card			Size	Date	Time	_/
R.IRR drive	DIR					
Diobb drive		AAM00001				
	V		1.1KB	07-07-22	14:44	
	G2A	AAMOOOOT	0.4KB	07-07-22	14:36	-
E:USB drive						
F:USB drive						
G:USB drive						
						-
Free snace						7
3.6GB						T
Drive capacity			<u></u>	1	1/0	•
3.7GB	Num	iber of se	files are se electable fi	lected (1. les in this f	.IKB in total) folder:2 files	
Select all files	G2A→CS	V G2A-	→TXT			
Cancel selection	Сору	Мо	ve Renar	CreateFold	der Del	

(6) A CSV file is created from the alarm log file (G2A).

The following shows how to create a switch to store alarms.

(1) Select [Object] \rightarrow [Switch] \rightarrow [Bit Switch] from the menu.

1	Obj	ect	Communication	Diagno	ostic	cs T	ools	Window	Help			
		Select Library					- -	8	🖸 🖳 (🗄 💊 🖣	21	
k	Ł	Swi	itch		F	R	Swite	ch			(1)	Select
ī	₽	Lar	mp		Þ	B	Bit S	witch			Ť	Delect
,	123	Nu	merical Display/Inp	ut	• '	W.	Wor	d Switch			٣	
_	ABC	Tex	t Display/Input		×	50	Go T	o Screen S	witch		E.	
	Θ	Dat	te/Time Display		×	NR	Char	nge Station	n No. Swi	tch	L.	
	¥9	Сог	mment Display		×	٩.	Spec	ial Functio	on Switch			
		Par	rts Display		+	<u>61</u>	Key	Window D	isplay Sw	itch	5	
1		Par	rts Movement		۲	K	Key	Code Swit	ch		9	

(2) Click empty space on the base screen to place the bit switch.



(3) Double-click the switch to open the setting dialog and configure the relevant settings. In [Device], enter the device set for the storage trigger in the user alarm observation dialog. (Set GB100 in this training course.)

Sit Switch	(
Basic Settings Device Style Text Extended Trigger	
Switch Action (3) Set	
Device: GB100	
Action (3) Set	
Momentary Alternate Action Action Action	
Add	
Lamp (Timing to change shape/text)	
O Key Touch State (3) Set	
Bit-ON/OFF Device: GB100	
O Word Range	

(4) Provide a text that identifies the switch as required to improve usability.



Test	Final Test)

Now that you have completed all of the lessons of the **Alarm Display (Display and Storage)** course, you are ready to take the final test. If you are unclear on any of the topics covered, please take this opportunity to review those topics.

There are a total of 3 questions (6 items) in this Final Test.

You can take the final test as many times as you like.

Score results

The number of correct answers, the number of questions, the percentage of correct answers, and the pass/fail result will appear on the score page.

		1	2	3	4	5	6	7	8	9	10	
Retry	Final Test 1	 Image: A second s	√	√	X							Total questions: 28
	Final Test 2	 Image: A second s	1	1	1							Correct answers: 23
	Final Test 3	 Image: A second s										
	Final Test 4	 Image: A second s	√									Percentage: 82 %
	Final Test 5	 Image: A second s	√									
Retry	Final Test 6	 Image: A second s	X	X	X							
	Final Test 7	 Image: A second s	 Image: A second s	√	1			-				
	Final Test 8	 Image: A second s	×	×	1	1		10	pas	s the	e tes	t, 60% of correct
	Final Test 9	×						an	swe	rs is	requ	uired.
Retry	Final Test 10	\sim						<u> </u>				

Test	Final Test 1)
Complete t In this cour [Q1] observ	the following sentences. rse, we learned the settings to collect and store generated alarms using the [Q1] observation function. vation, you can set the monitoring target devices and [Q2] to be displayed at alarm occurrence.	In the
Q1	User alarm	
QZ		

Test	Final Test 2		
			^
Select all	correct answers from the options.		
Select the	e file format that allows conversion from an alarm lo	og file.	
			•
Q1			
Unic	ode text file	SV file	
DOC	file	PDF file	

Complete 1 Alarm data latest user occurring u	he following sentence. collection modes include [Q1] (adding each user alarm to the history at occurrence), [Q2] (collecting the alarm status and the alarm counts and time together for each user alarm), and [Q3] (collecting currently user alarms only).
Q1	Historical
Q2	Cumulative
Q3	Only current alarm

Test	Test Score)
You have co To end the F	empleted the Final Test. You resu Final Test, proceed to the next pa	ilts area age	as foll	ows.								
	Final Tart 1	1	2	3	4	5	6	7	8	9	10	Total questions: 6
	Final Test 2	✓ ✓	~									Correct answers: 6
	Final Test 3	\checkmark	1	✓								Percentage: 100 %
												Clear

You have completed the Alarm Display (Display and Storage) course.

Thank you for taking this course.

We hope you enjoyed the lessons and the information you acquired in this course will be useful in the future.

You can review the course as many times as you want.

Review

Close