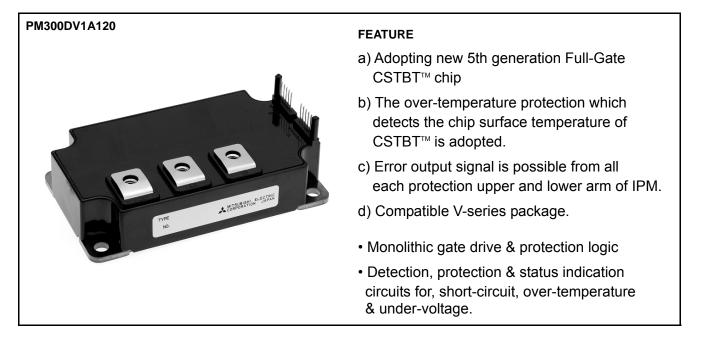
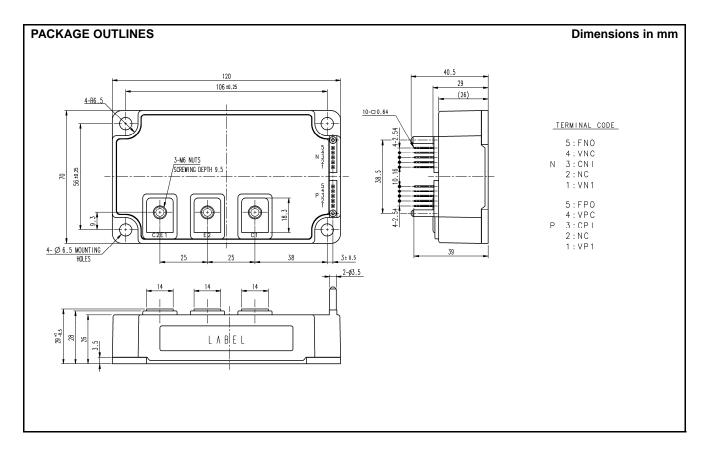
#### FLAT-BASE TYPE INSULATED PACKAGE



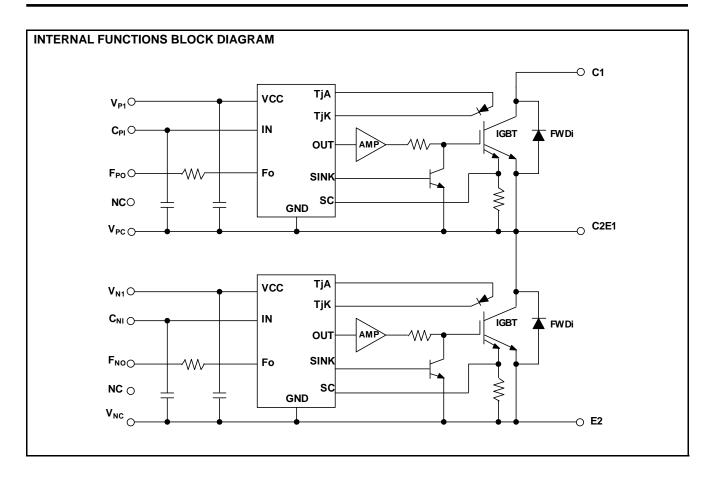
### APPLICATION

General purpose inverter, servo drives and other motor controls



1

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### **MAXIMUM RATINGS** ( $T_j = 25^{\circ}C$ , unless otherwise noted) **INVERTER PART**

Symbol	Parameter	Conditions	Ratings	Unit
V <sub>CES</sub>	Collector-Emitter Voltage	V <sub>D</sub> =15V, V <sub>CIN</sub> =15V	1200	V
lc	Collector Current	T <sub>c</sub> =25°C		А
I <sub>CRM</sub>	Collector Current	Pulse	600	
P <sub>tot</sub>	Total Power Dissipation	T <sub>C</sub> =25°C	1785	W
I <sub>E</sub>	Emitter Current	T <sub>C</sub> =25°C	300	А
I <sub>ERM</sub>	(Free wheeling Diode Forward current)	Pulse	600	
Tj	Junction Temperature		-20 ~ +150	°C

\*: Tc measurement point is just under the chip.

#### CONTROL PART

Symbol	Parameter	Conditions	Ratings	Unit
VD	Supply Voltage	Applied between : V <sub>P1</sub> -V <sub>PC</sub> , V <sub>N1</sub> -V <sub>NC</sub>	20	V
V <sub>CIN</sub>	Input Voltage	Applied between : $C_{PI}$ - $V_{PC}$ , $C_{NI}$ - $V_{NC}$	20	V
V <sub>FO</sub>	Fault Output Supply Voltage	Applied between : FPO-VPC, FNO-VNC	20	V
I <sub>FO</sub>	Fault Output Current	Sink current at $F_{PO}$ , $F_{NO}$ terminals	20	mA



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#### TOTAL SYSTEM

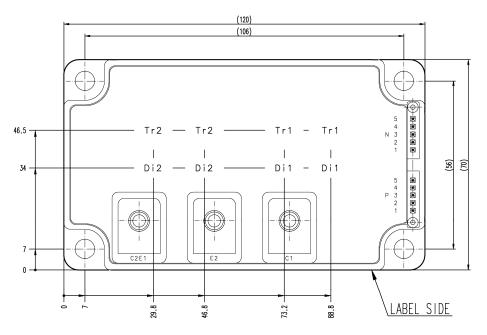
Symbol	Parameter	Conditions	Ratings	Unit
V <sub>CC(PROT)</sub>	Supply Voltage Protected by SC	$V_D = 13.5V \sim 16.5V$ Inverter Part, T <sub>i</sub> =+125°C Start	800	V
V <sub>CC(surge)</sub>	Supply Voltage (Surge)	Applied between : C1-E2, Surge value	1000	V
Tc	Module case operating temperature		-20 ~ +100	°C
T <sub>stg</sub>	Storage Temperature		-40 ~ +125	°C
V <sub>isol</sub>	Isolation Voltage	60Hz, Sinusoidal, Charged part to Base plate, AC 1min, RMS	2500	V

\*: T<sub>c</sub> measurement point is just under the chip.

#### THERMAL RESISTANCE

Symbol	Parameter	Conditions		Limits			Unit
Symbol	Farameter			Min.	Тур.	Max.	Unit
R <sub>th(j-c)Q</sub>	Thermal Resistance	Junction to case, IGBT (per 1 element)	(Note.1)	-	-	0.07	
R <sub>th(j-c)D</sub>		Junction to case, FWDi (per 1 element)	(Note.1)	-	-	0.107	к/w
R <sub>th(c-s)</sub>	Contact Thermal Resistance	Case to heat sink, (per 1 module)		-	0.018	-	r\/ v v
· •(i)(c-s)		Thermal grease applied	(Note.1)		0.010		

Note.1: If you use this value, R<sub>th(s-a)</sub> should be measured just under the chips.



### **ELECTRICAL CHARACTERISTICS** (Tj = 25°C, unless otherwise noted) **INVERTER PART**

Symbol	Parameter	Conditions		Conditions			Unit	
Symbol	Falametei	Conditions		Min.	Тур.	Max.	Unit	
V	Collector-Emitter Saturation	V <sub>D</sub> =15V, I <sub>C</sub> =300A	T <sub>j</sub> =25°C	-	1.65	2.15	v	
V <sub>CEsat</sub>	Voltage	V <sub>CIN</sub> =0V, Pulsed (Fig. 1)	bltage V <sub>CIN</sub> =0V, Pulsed (Fig. 1) T <sub>I</sub> =125°C	T <sub>j</sub> =125°C	-	1.85	2.35	v
V <sub>EC</sub>	Emitter-Collector Voltage	I <sub>E</sub> =300A, V <sub>D</sub> =15V, V <sub>CIN</sub> = 15V	(Fig. 2)	-	2.3	3.3	V	
t <sub>on</sub>				0.3	0.8	2.0		
t <sub>rr</sub>		$V_D=15V, V_{CIN}=0V \leftrightarrow 15V$		-	0.3	0.8		
t <sub>c(on)</sub>	Switching Time	V <sub>cc</sub> =600V, I <sub>c</sub> =300A T <sub>i</sub> =125°C		-	0.4	1.0	μs	
t <sub>off</sub>		Inductive Load	(Fig. 3,4)	-	2.4	3.3		
t <sub>c(off)</sub>		(	(	-	0.4	1.2		
	Collector-Emitter Cut-off	V <sub>CE</sub> =V <sub>CES</sub> , V <sub>D</sub> =15V , V <sub>CIN</sub> =15V (Fig. 5)	T <sub>j</sub> =25°C	-	-	1	mA	
ICES	Current	$v_{CE} - v_{CES}, v_D - 15v, v_{CIN} - 15v$ (Fig. 5)	T <sub>j</sub> =125°C	-	-	10	mA	



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### CONTROL PART

Symbol	Parameter	Parameter Conditions		Limits			Unit
Symbol	Faiallietei			Min.	Тур.	Max.	Unit
I <sub>D</sub>	Circuit Current	V <sub>D</sub> =15V, V <sub>CIN</sub> =15V	V <sub>P1</sub> -V <sub>PC</sub>	-	2	4	mA
	Circuit Current		V <sub>N1</sub> -V <sub>NC</sub>	-	2	4	
V <sub>th(ON)</sub>	Input ON Threshold Voltage	Applied between : $C_{PI}$ - $V_{PC}$ , $C_{NI}$ - $V_{NC}$		1.2	1.5	1.8	v
$V_{\text{th(OFF)}}$	Input OFF Threshold Voltage			1.7	2.0	2.3	v
SC	Short Circuit Trip Level	-20≤Tj≤125°C, V <sub>D</sub> =15V	(Fig. 3, 6)	450	-	-	Α
$t_{\text{off}(\text{SC})}$	Short Circuit Current Delay Time	V <sub>D</sub> =15V	(Fig. 3, 6)	-	0.2	-	μS
OT	Over Temperature Drotestion	Detect Terraneuture of ICDT shin	Trip level	135	-	-	°C
OT <sub>(hys)</sub>	Over Temperature Protection	Detect Temperature of IGBT chip	Hysteresis	-	20	-	
UVt	Supply Circuit Under-Voltage	-20≤Ti≤125°C	Trip level	11.5	12.0	12.5	v
UVr	Protection	-2051J5125 C	Reset level	-	12.5	-	v
I <sub>FO(H)</sub>	Foult Output Current			-	-	0.01	
I <sub>FO(L)</sub>	<ul> <li>Fault Output Current</li> </ul>	V <sub>D</sub> =15V, V <sub>FO</sub> =15V	(Note.2)	-	10	15	mA
t <sub>FO</sub>	Fault Output Pulse Width	V <sub>D</sub> =15V	(Note.2)	1.0	1.8	-	ms

Note.2: Fault output is given only when the internal SC, OT & UV protections schemes of either upper or lower arm device operate to protect it.

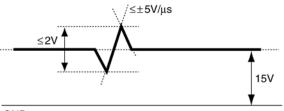
#### MECHANICAL RATINGS AND CHARACTERISTICS

Symbol	Parameter	Conditions	Limits			Unit
Symbol	Farameter	Conditions	Min.	Тур.	Max.	Onit
Ms	Mounting Torque	Mounting part screw : M6	3.92	4.90	5.88	N∙m
M <sub>t</sub>		Main terminal part screw : M6	3.92	4.90	5.88	IN-111
m	Weight	-	-	510	-	g

### **RECOMMENDED CONDITIONS FOR USE**

Symbol	Parameter	Conditions	Recommended value	Unit
V <sub>cc</sub>	Supply Voltage	Applied across C1-E2 terminals	≤ 800	V
V <sub>D</sub>	Control Supply Voltage	Applied between : $V_{P1}$ - $V_{PC}$ , $V_{N1}$ - $V_{NC}$ (Note.3)	15.0±1.5	V
V <sub>CIN(ON)</sub>	Input ON Voltage	Applied between : C <sub>PI</sub> -V <sub>PC</sub> , C <sub>NI</sub> -V <sub>NC</sub>	≤ 0.8	V
V <sub>CIN(OFF)</sub>	Input OFF Voltage		≥ 4.0	v
f <sub>PWM</sub>	PWM Input Frequency	Using Application Circuit of Fig. 8	≤ 20	kHz
t <sub>dead</sub>	Arm Shoot-through Blocking Time	For IPM's each input signals (Fig. 7)	≥ 3.5	μS

Note.3: With ripple satisfying the following conditions: dv/dt swing  $\leq \pm 5V/\mu$ s, Variation  $\leq 2V$  peak to peak



GND



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#### PRECAUTIONS FOR TESTING

- 1. Before applying any control supply voltage (V<sub>D</sub>), the input terminals should be pulled up by resistors, etc. to their corresponding supply voltage and each input signal should be kept off state.
  - After this, the specified ON and OFF level setting for each input signal should be done.
- 2. When performing "SC" tests, the turn-off surge voltage spike at the corresponding protection operation should not be allowed to rise above  $V_{CES}$  rating of the device.

(These test should not be done by using a curve tracer or its equivalent.)

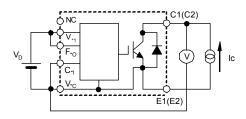


Fig. 1 V<sub>CEsat</sub> Test

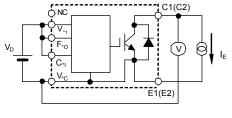


Fig. 2  $V_{\text{EC}}$  Test

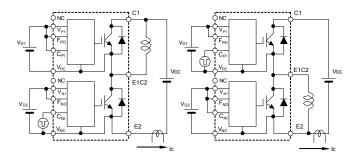


Fig. 3 Switching time and SC test circuit

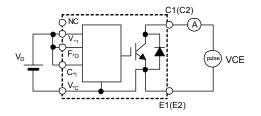


Fig. 5 I<sub>CES</sub> Test

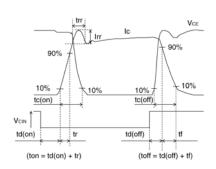


Fig. 4 Switching time test waveform

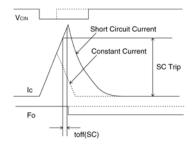
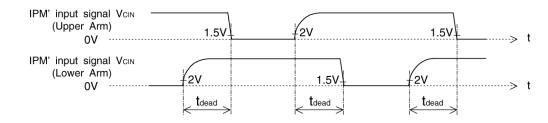


Fig. 6 SC test waveform

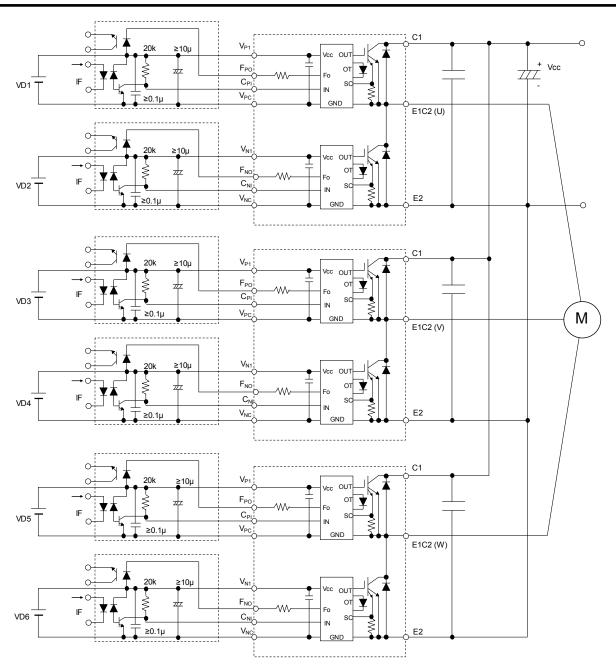


1.5V: Input on threshold voltage Vth(on) typical value, 2V: Input off threshold voltage Vth(off) typical value

Fig. 7 Dead time measurement point example



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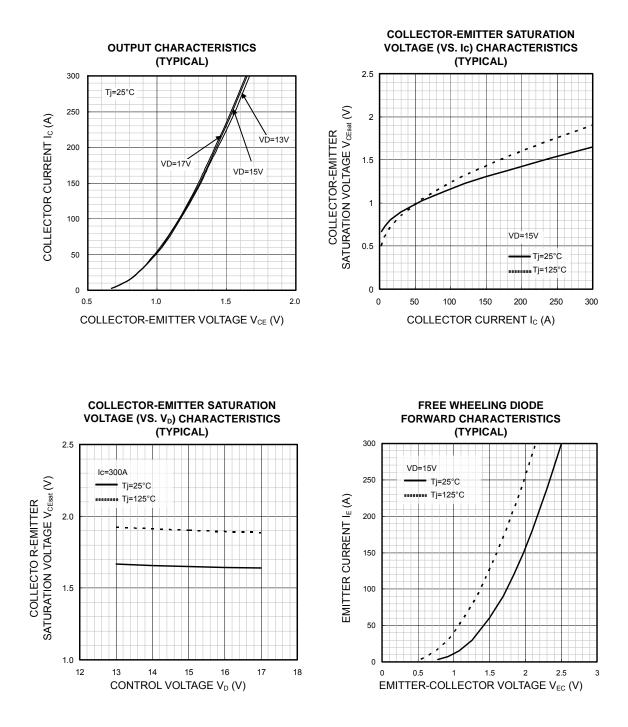
### NOTES FOR STABLE AND SAFE OPERATION ;

- Design the PCB pattern to minimize wiring length between opto-coupler and IPM's input terminal, and also to minimize the stray capacity between the input and output wirings of opto-coupler.
- Connect low impedance capacitor between the Vcc and GND terminal of each fast switching opto-coupler.
- Fast switching opto-couplers:  $t_{PLH}$ ,  $t_{PHL} \le 0.8 \mu s$ , Use High CMR type.
- Slow switching opto-coupler: CTR > 100%
- Use 6 isolated control power supplies (V<sub>D</sub>). Also, care should be taken to minimize the instantaneous voltage charge of the power supply.
- Make inductance of DC bus line as small as possible, and minimize surge voltage using snubber capacitor between C1 and E2 terminal.

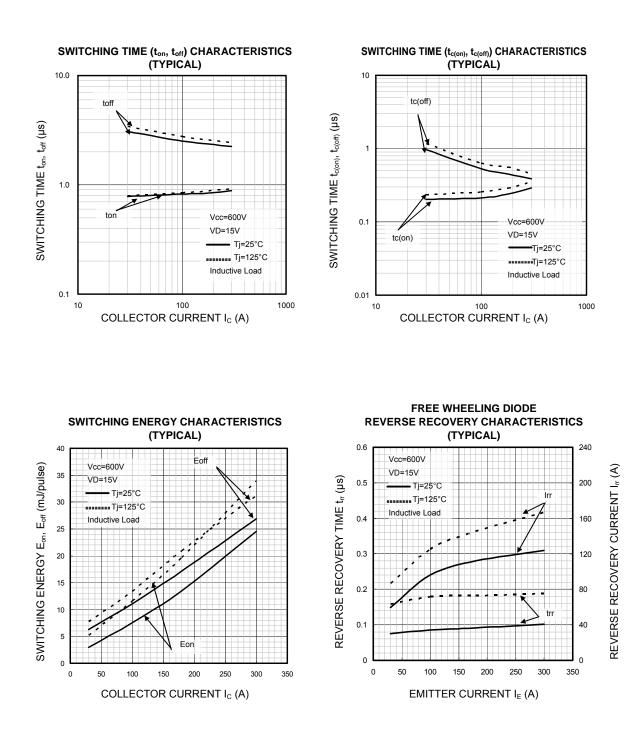


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#### PERFORMANCE CURVES

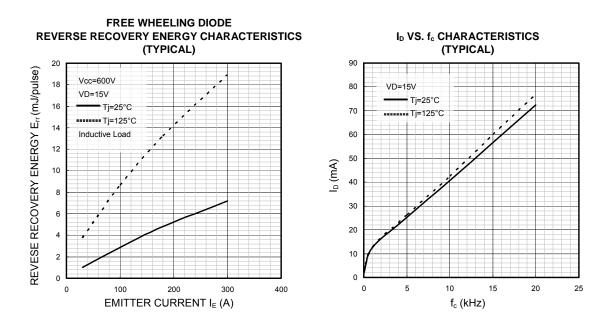


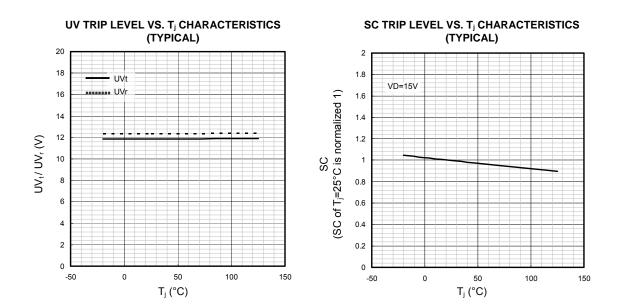
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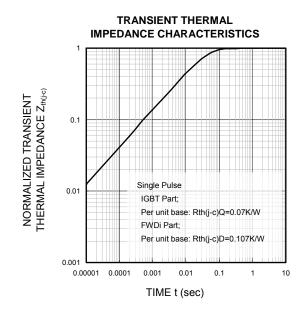
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